

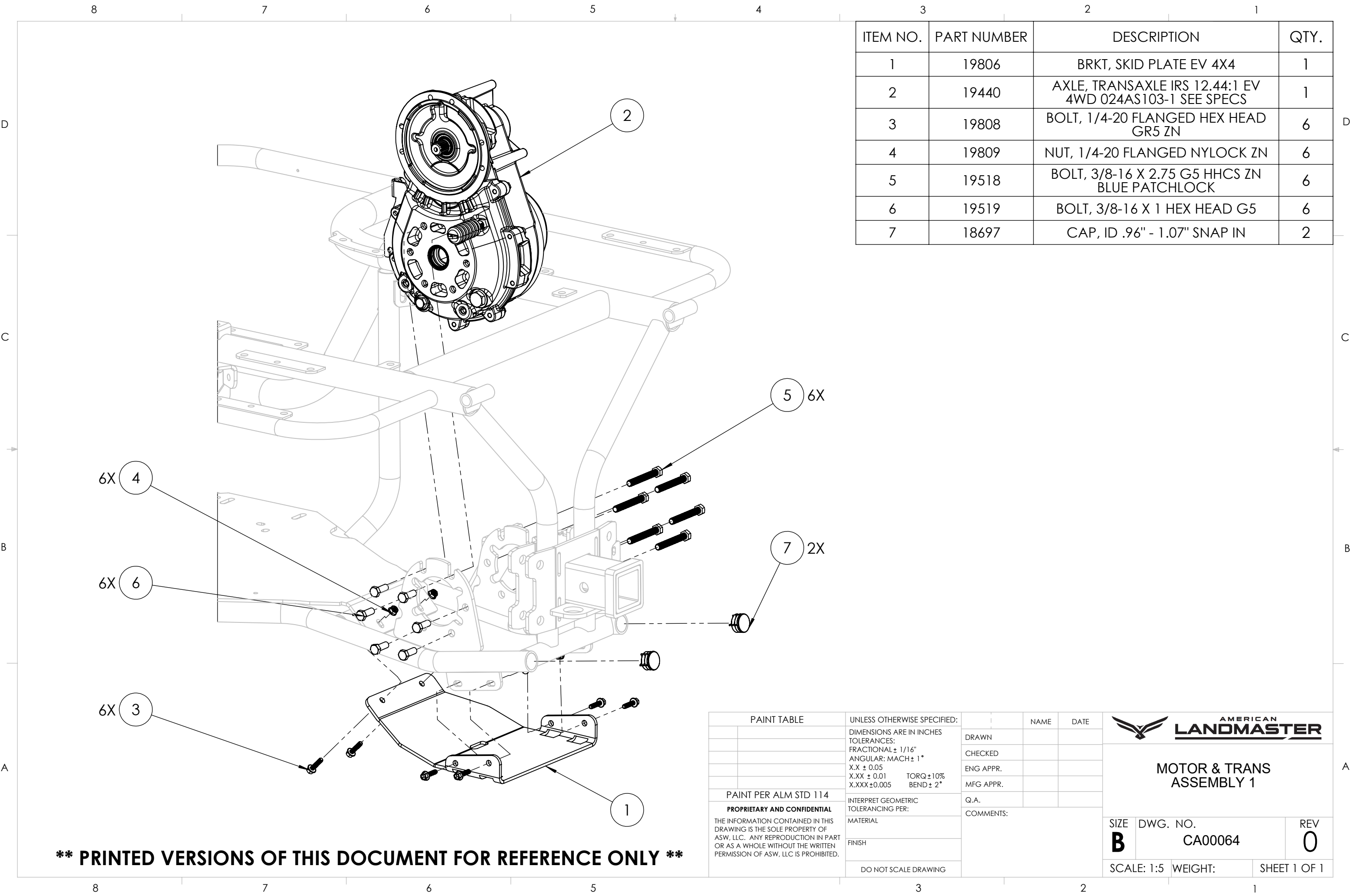


ILLUSTRATED PARTS LIST

This Illustrated Parts List covers the following 2023 & 2024 model Landmaster made Utility Vehicles

AMP XL

4x4 ELECTRIC POWERED UTILITY VEHICLE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19806	BRKT, SKID PLATE EV 4X4	1
2	19440	AXLE, TRANSAXLE IRS 12.44:1 EV 4WD 024AS103-1 SEE SPECS	1
3	19808	BOLT, 1/4-20 FLANGED HEX HEAD GR5 ZN	6
4	19809	NUT, 1/4-20 FLANGED NYLOCK ZN	6
5	19518	BOLT, 3/8-16 X 2.75 G5 HHCS ZN BLUE PATCHLOCK	6
6	19519	BOLT, 3/8-16 X 1 HEX HEAD G5	6
7	18697	CAP, ID .96" - 1.07" SNAP IN	2

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ $\pm 10\%$

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE



MOTOR & TRANS ASSEMBLY 1

SIZE

DWG. NO.

REV

B

CA00064

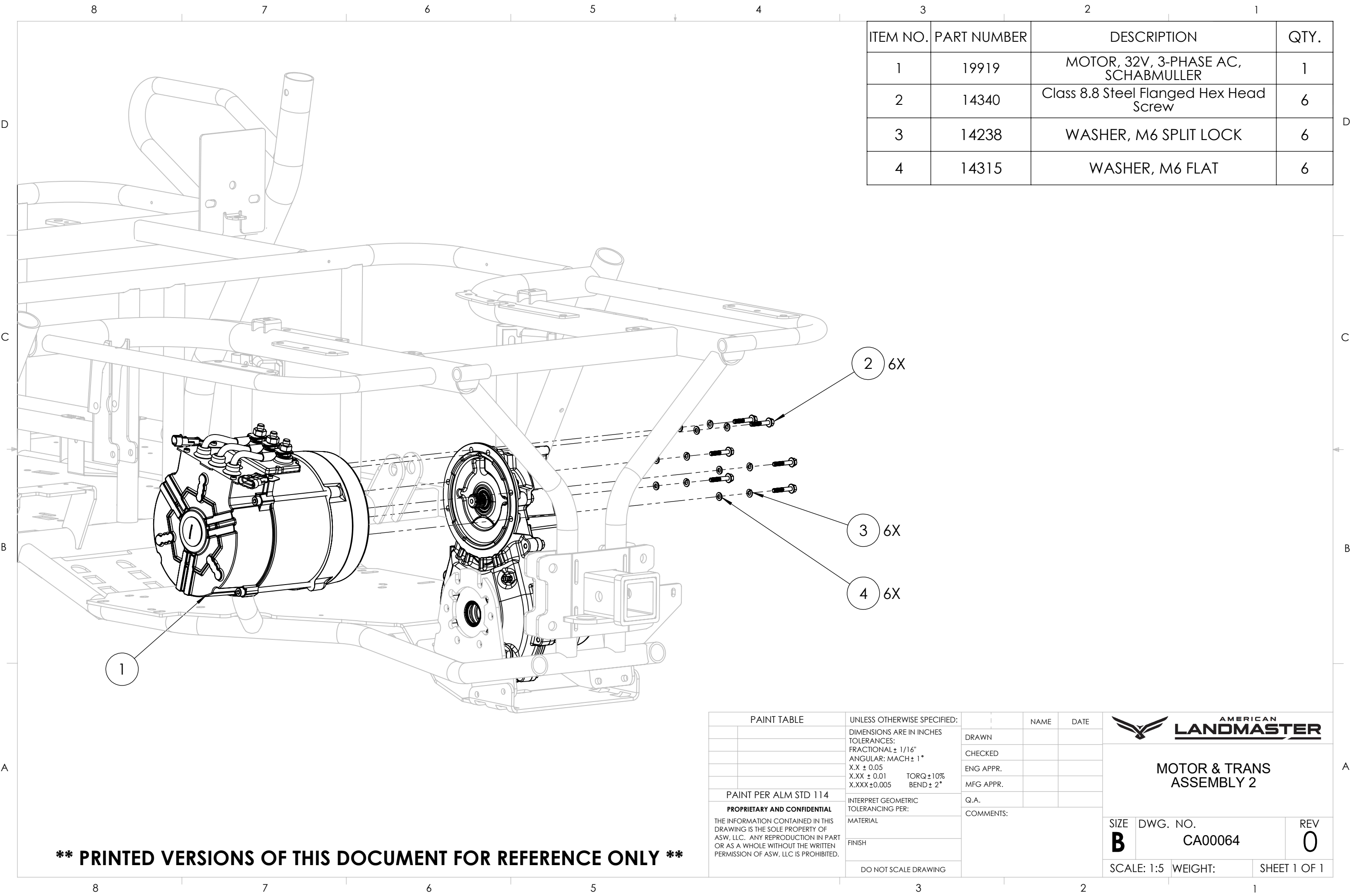
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SCALE: 1:5

WEIGHT:

SHEET 1 OF 1

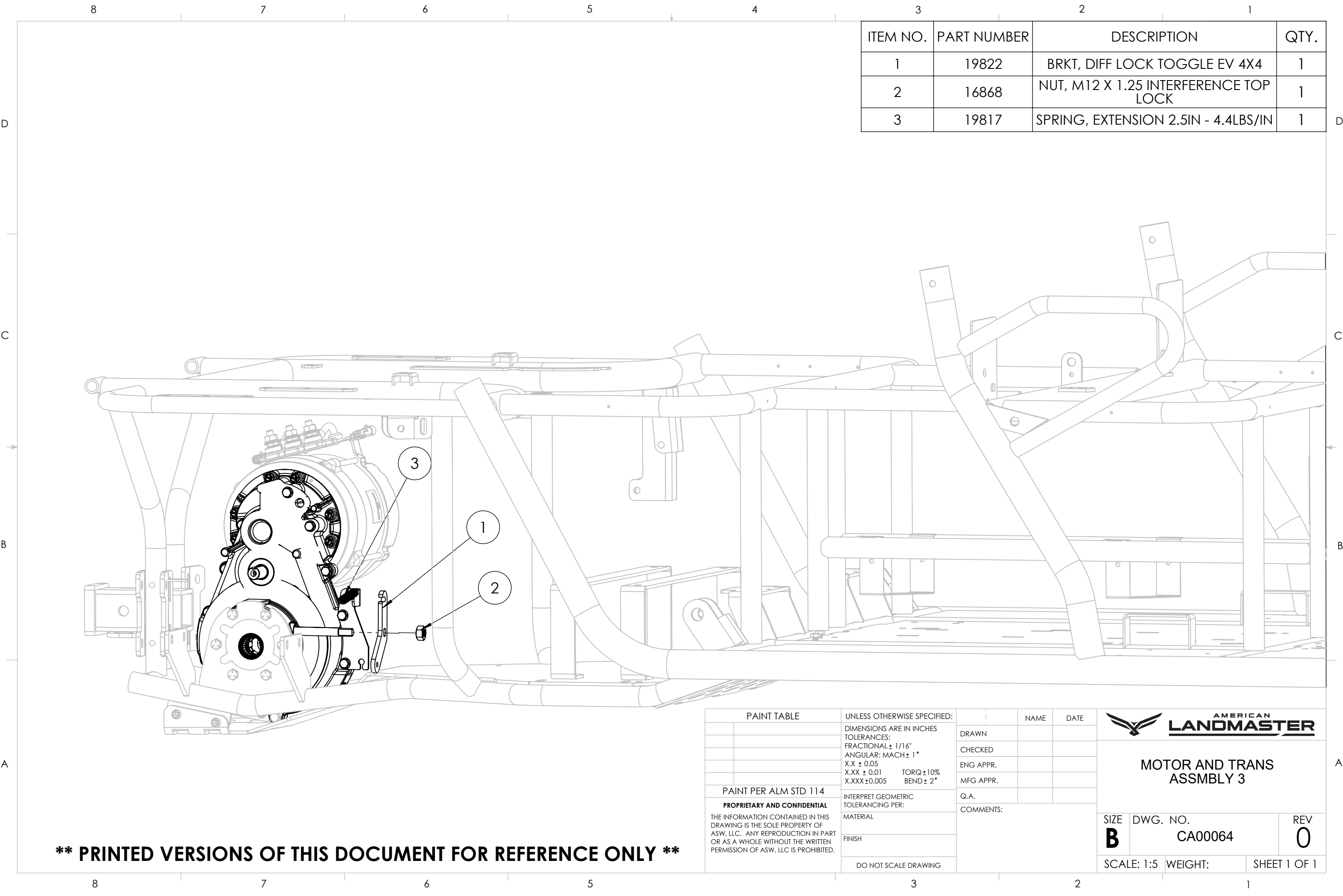
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19919	MOTOR, 32V, 3-PHASE AC, SCHABMULLER	1
2	14340	Class 8.8 Steel Flanged Hex Head Screw	6
3	14238	WASHER, M6 SPLIT LOCK	6
4	14315	WASHER, M6 FLAT	6

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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	 MOTOR & TRANS ASSEMBLY 2	
		DIMENSIONS ARE IN INCHES		DRAWN				
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		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			Q.A.	
		X.X ± 0.05						
		X.XX ± 0.01					COMMENTS:	
		X.XXX ± 0.005						
		TORQ $\pm 10\%$					SIZE	
		BEND $\pm 2^\circ$						
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					DWG. NO.	
PROPRIETARY AND CONFIDENTIAL		MATERIAL					CA00064	
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		DO NOT SCALE DRAWING					0	
							SCALE: 1:5	
							WEIGHT:	
							SHEET 1 OF 1	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19822	BRKT, DIFF LOCK TOGGLE EV 4X4	1
2	16868	NUT, M12 X 1.25 INTERFERENCE TOP LOCK	1
3	19817	SPRING, EXTENSION 2.5IN - 4.4LBS/IN	1

PAINT TABLE

PAINT PER ALM STD 114

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X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ $\pm 10\%$

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE



MOTOR AND TRANS ASSMBLY 3

SIZE

DWG. NO.

REV

B

CA00064

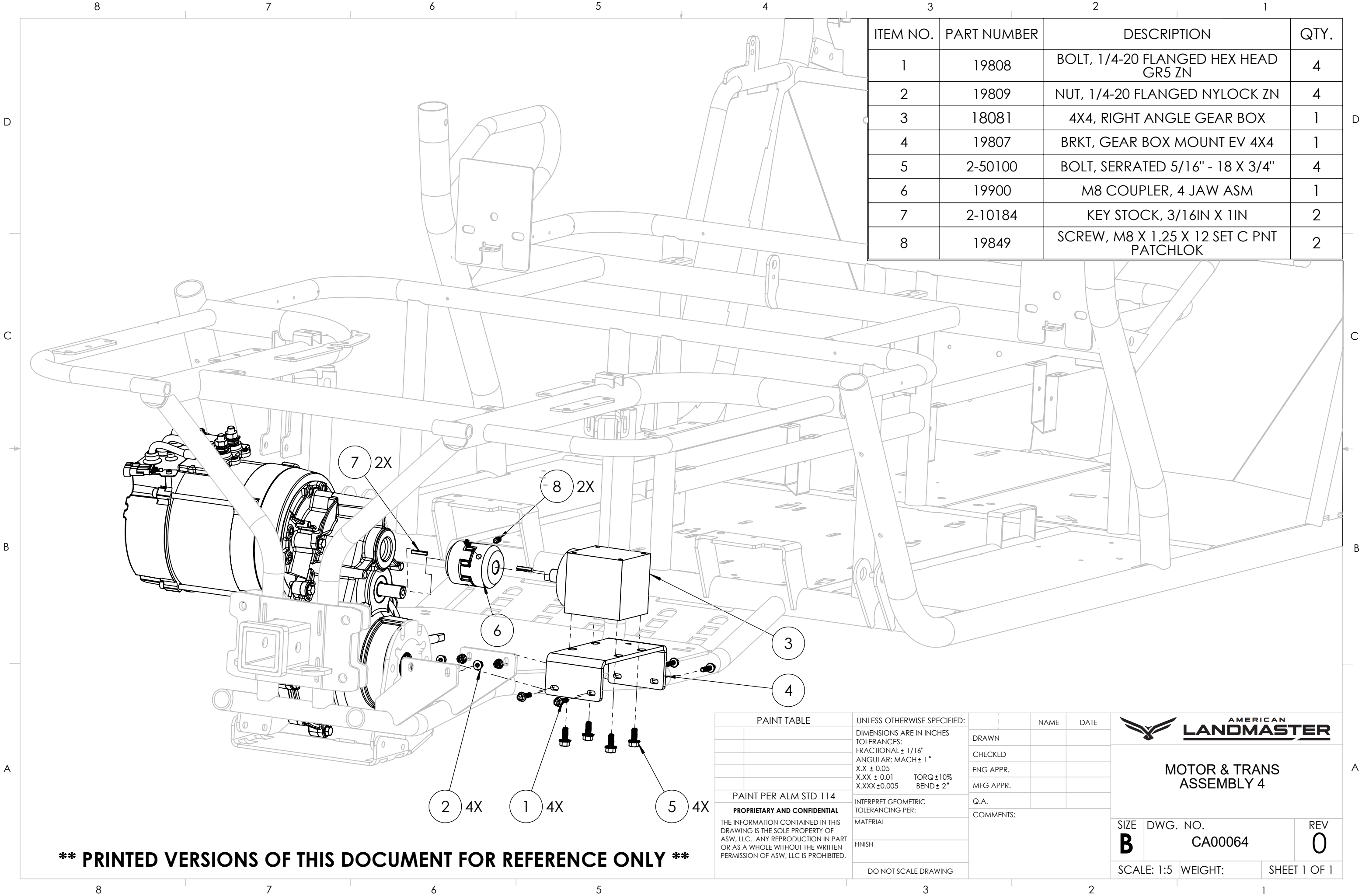
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SCALE: 1:5

WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19808	BOLT, 1/4-20 FLANGED HEX HEAD GR5 ZN	4
2	19809	NUT, 1/4-20 FLANGED NYLOCK ZN	4
3	18081	4X4, RIGHT ANGLE GEAR BOX	1
4	19807	BRKT, GEAR BOX MOUNT EV 4X4	1
5	2-50100	BOLT, SERRATED 5/16" - 18 X 3/4"	4
6	19900	M8 COUPLER, 4 JAW ASM	1
7	2-10184	KEY STOCK, 3/16IN X 1IN	2
8	19849	SCREW, M8 X 1.25 X 12 SET C PNT PATCHLOK	2

PAINT TABLE

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X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

MOTOR & TRANS ASSEMBLY 4

SIZE **B**

DWG. NO. CA00064

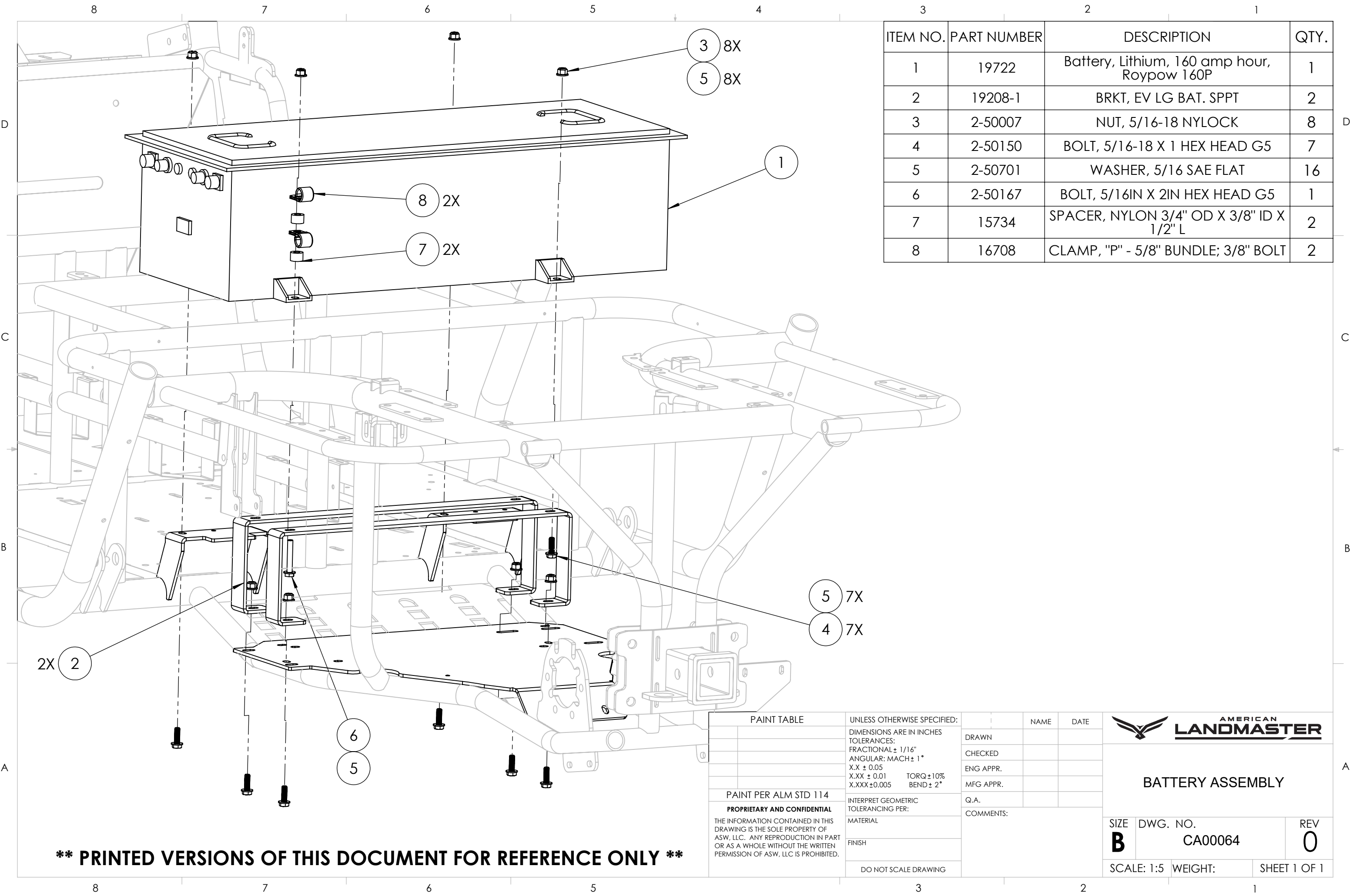
REV **0**

SCALE: 1:5

WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19722	Battery, Lithium, 160 amp hour, Roypow 160P	1
2	19208-1	BRKT, EV LG BAT. SPPT	2
3	2-50007	NUT, 5/16-18 NYLOCK	8
4	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	7
5	2-50701	WASHER, 5/16 SAE FLAT	16
6	2-50167	BOLT, 5/16IN X 2IN HEX HEAD G5	1
7	15734	SPACER, NYLON 3/4" OD X 3/8" ID X 1/2" L	2
8	16708	CLAMP, "P" - 5/8" BUNDLE; 3/8" BOLT	2

PAINT TABLE

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X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ $\pm 10\%$

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

BATTERY ASSEMBLY

SIZE **B**

DWG. NO. CA00064

REV **0**

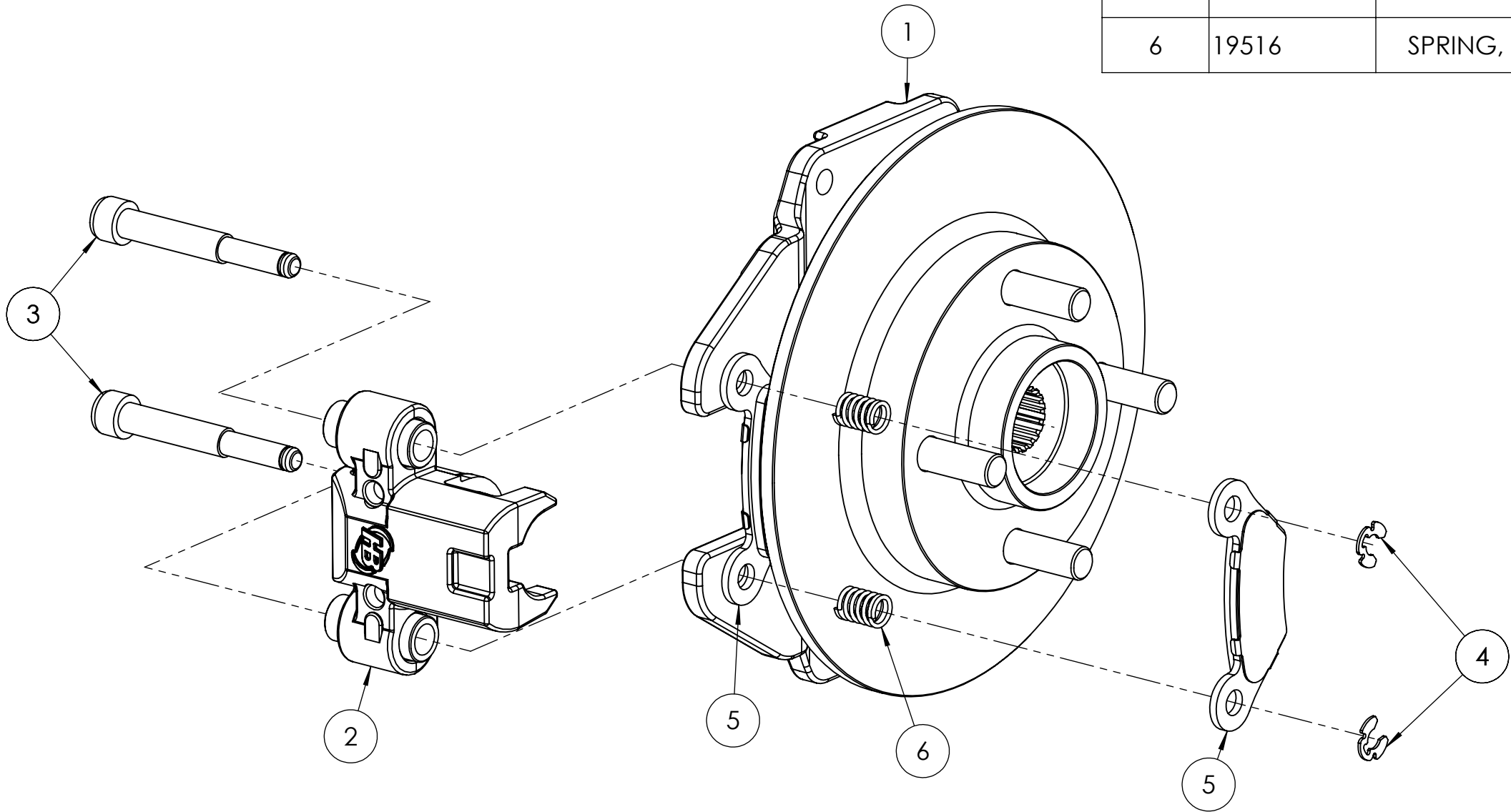
SCALE: 1:5

WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18594	ASM, REAR CORNER MODULE	1
2	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
3	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
4	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
5	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
6	19516	SPRING, .75" LONG X .5 OD X 0.376" ID	2



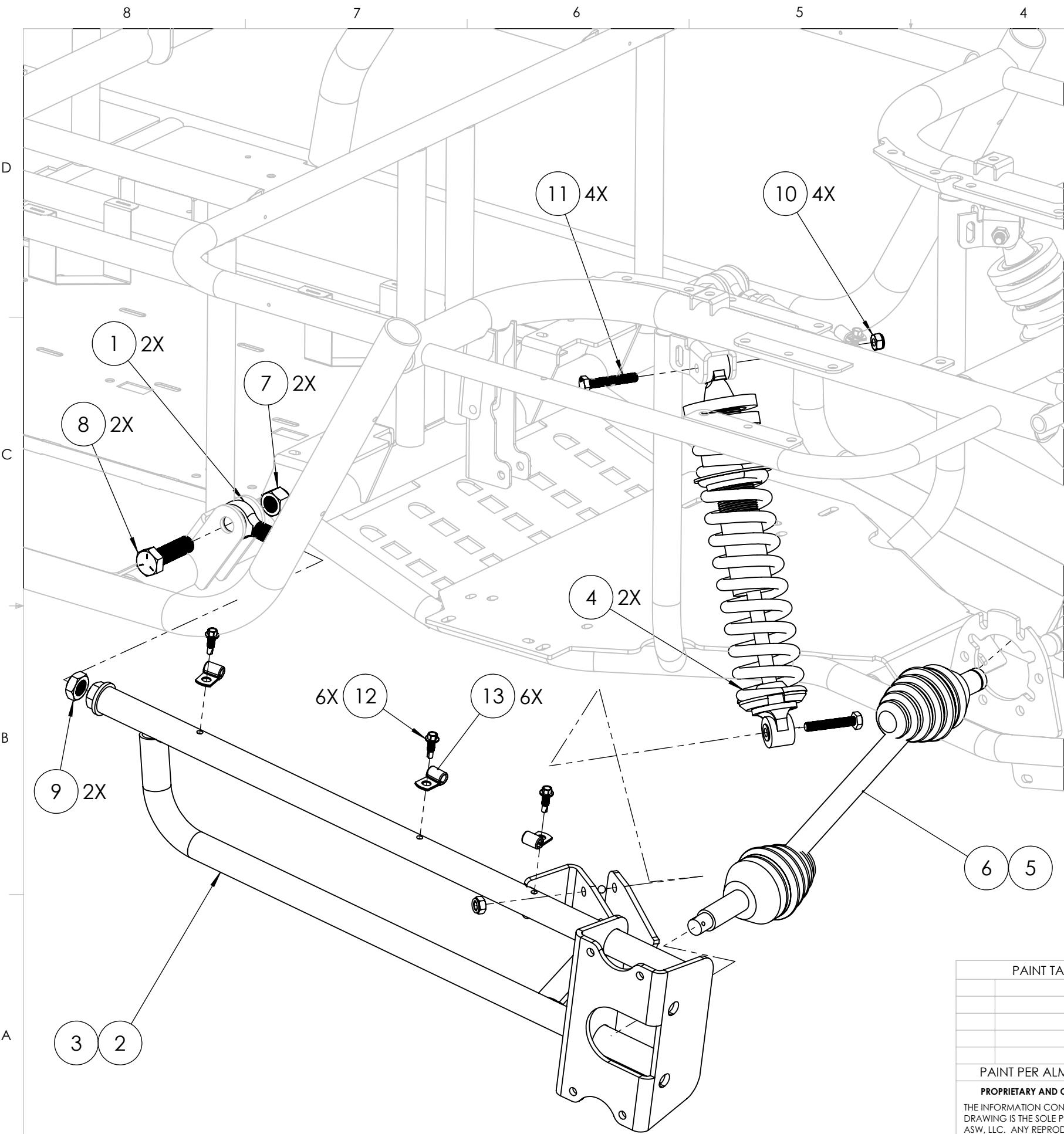
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		ANGULAR: MACH ± 1°		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		TORQ ± 10%					
		BEND ± 2°					
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER:					
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		FINISH					
		DO NOT SCALE DRAWING					



REAR HUB ASSEMBLY

SIZE	DWG. NO.	REV
B	CA00064	0
SCALE: 1:10 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18565	ROD END, 3/4	2
2	17496-1	WDMT, TRAILING ARM LH-56"-RAW	1
3	18054-1	WDMT, TRAILING ARM RH -56"-RAW	1
4	17479	SHOCK, DUAL RATE 400/900	2
5	19846	SHAFT, CV LR 56 PAXL-35006S	1
6	19845	SHAFT, CV RR 56 PAXL-35005S	1
7	2-50020	NUT, 3/4-16 NYLOCK	2
8	2-50280	BOLT, 3/4IN X 2-1/2IN-HH G5-FT	2
9	18705	NUT, 3/4-16 JAM	2
10	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
11	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4
12	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	6
13	16577	CLAMP, "P" - 5/16" BUNDLE; M10 BOLT	6

PAINT TABLE

PAINT PER ALM STD 114

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TOLERANCES:
FRACTIONAL ± 1/16"
ANGULAR: MACH ± 1°
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

Q.A.

COMMENTS:

NAME

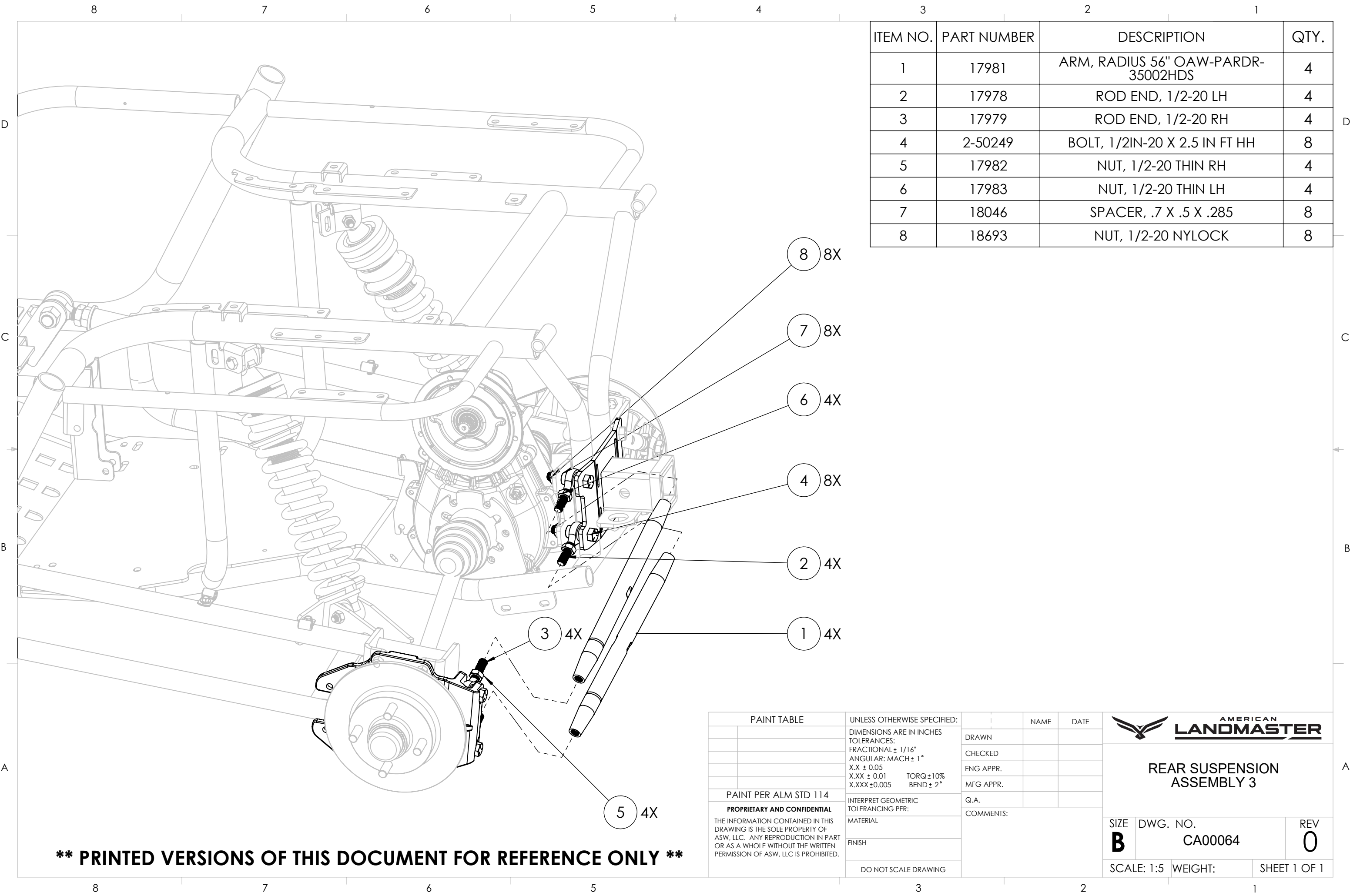
DATE

REAR SUSPENSION ASSEMBLY 1

SIZE **B** DWG. NO. CA00064 REV **0**

SCALE: 1:5 WEIGHT: SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	17981	ARM, RADIUS 56" OAW-PARDR-35002HDS	4
2	17978	ROD END, 1/2-20 LH	4
3	17979	ROD END, 1/2-20 RH	4
4	2-50249	BOLT, 1/2IN-20 X 2.5 IN FT HH	8
5	17982	NUT, 1/2-20 THIN RH	4
6	17983	NUT, 1/2-20 THIN LH	4
7	18046	SPACER, .7 X .5 X .285	8
8	18693	NUT, 1/2-20 NYLOCK	8

PAINT TABLE	
PAINT PER ALM STD 114	
PROPRIETARY AND CONFIDENTIAL	
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DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL ± 1/16"	
ANGULAR: MACH ± 1°	
X.X ± 0.05	
X.XX ± 0.01	TORQ ± 10%
X.XXX ± 0.005	BEND ± 2°
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
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ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

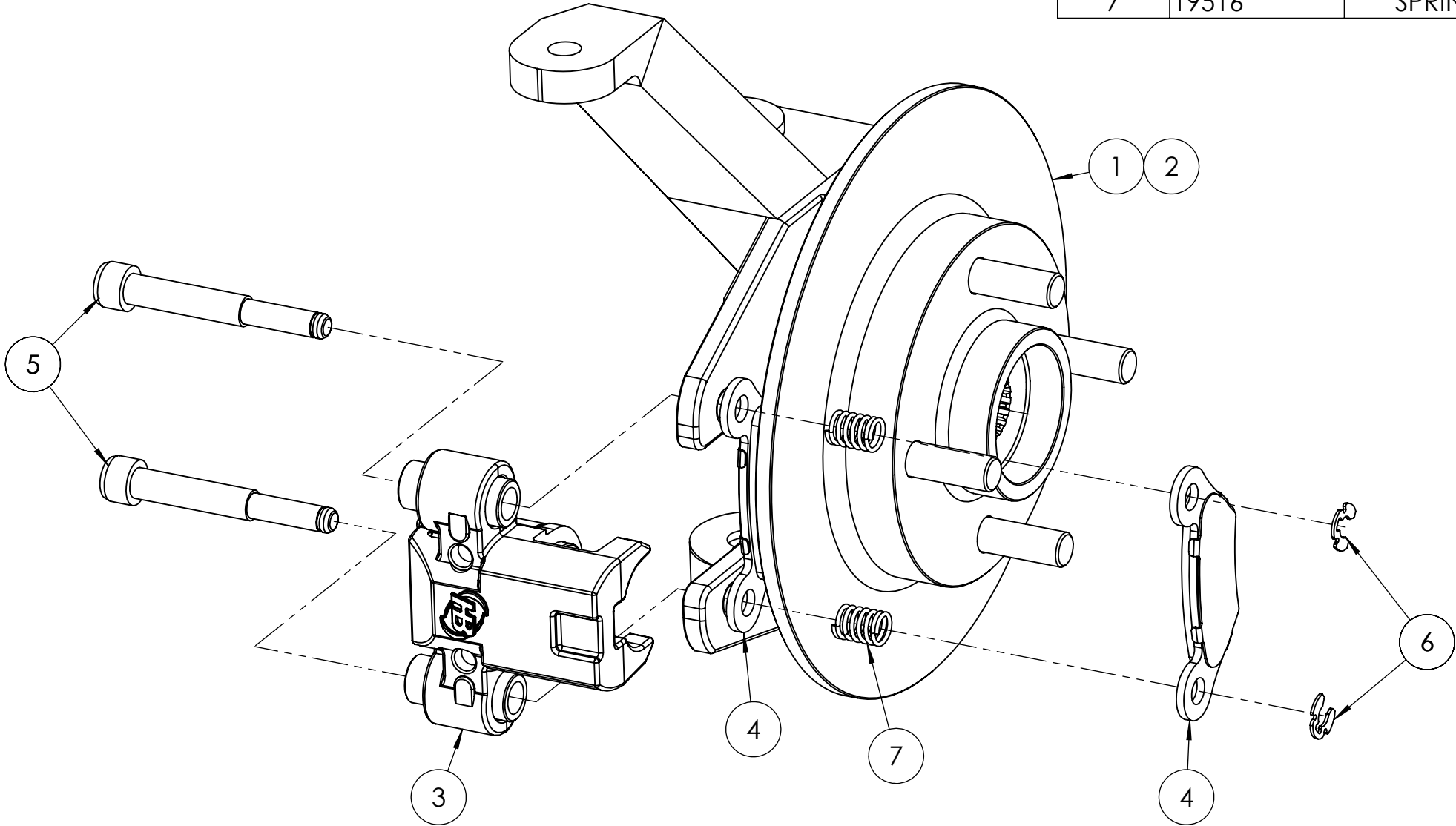


REAR SUSPENSION ASSEMBLY 3

SIZE	DWG. NO.	REV
B	CA00064	0
SCALE: 1:5		WEIGHT:
SHEET 1 OF 1		

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18596	ASM, FRONT RIGHT CORNER MODULE	1
2	18595	ASM, FRONT LEFT CORNER MODULE (FOR LEFT SIDE OF VEHICLE)	1
3	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
4	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
5	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
6	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
7	19516	SPRING, .75" LONG X .5 OD X 0.376" ID	2

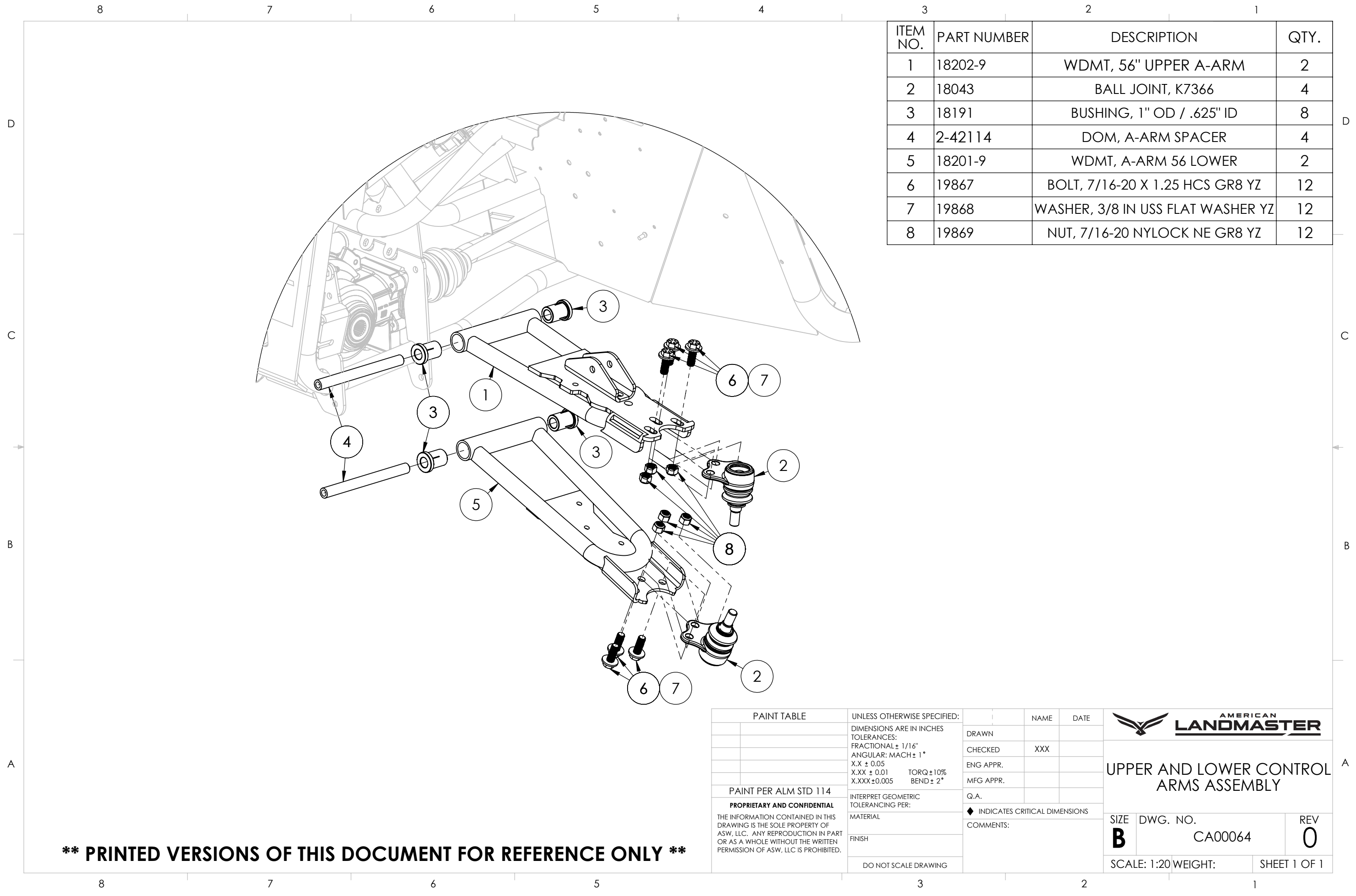


PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE	
		DIMENSIONS ARE IN INCHES		DRAWN			
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		FRACTIONAL ± 1/16"		ENG APPR.			
		ANGULAR: MACH ± 1°		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					
PROPRIETARY AND CONFIDENTIAL		MATERIAL					
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		DO NOT SCALE DRAWING					

FRONT HUB ASSEMBLY

SIZE	DWG. NO.	REV
B	CA00064	0
SCALE: 1:10 WEIGHT:		SHEET 1 OF 1

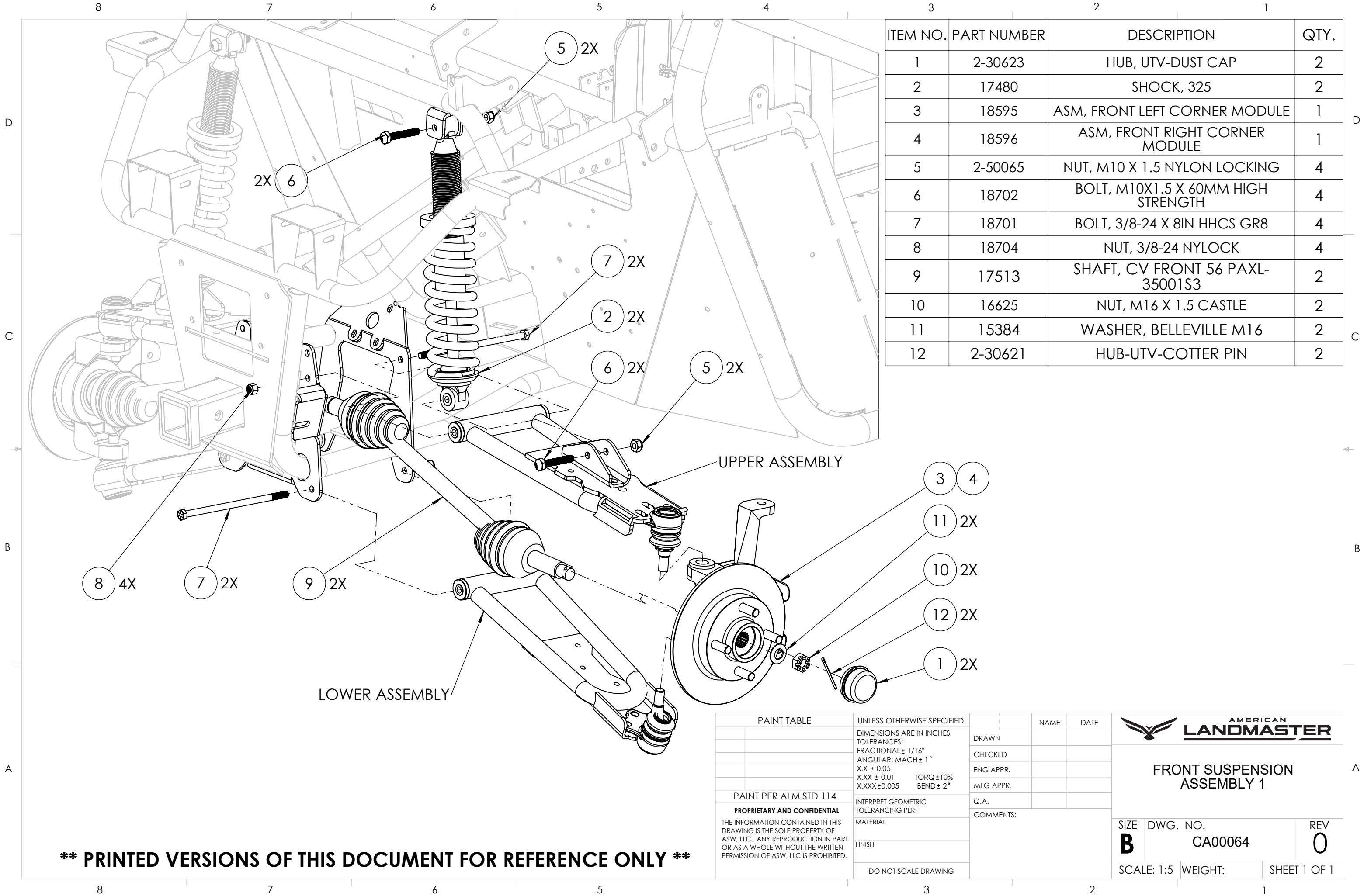
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18202-9	WDMT, 56" UPPER A-ARM	2
2	18043	BALL JOINT, K7366	4
3	18191	BUSHING, 1" OD / .625" ID	8
4	2-42114	DOM, A-ARM SPACER	4
5	18201-9	WDMT, A-ARM 56 LOWER	2
6	19867	BOLT, 7/16-20 X 1.25 HCS GR8 YZ	12
7	19868	WASHER, 3/8 IN USS FLAT WASHER YZ	12
8	19869	NUT, 7/16-20 NYLOCK NE GR8 YZ	12

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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 UPPER AND LOWER CONTROL ARMS ASSEMBLY	
		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED		XXX			
		FRACTIONAL ± 1/16"		ENG APPR.					
		ANGULAR: MACH ± 1°		MFG APPR.				SIZE B DWG. NO. CA00064 REV 0	
		X.X ± 0.05		Q.A.					
		X.XX ± 0.01		♦ INDICATES CRITICAL DIMENSIONS					
PAINT PER ALM STD 114		TORQ ± 10%		COMMENTS:		SCALE: 1:20 WEIGHT:		SHEET 1 OF 1	
PROPRIETARY AND CONFIDENTIAL		BEND ± 2°							
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		MATERIAL							
		FINISH							
		DO NOT SCALE DRAWING							



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-30623	HUB, UTV-DUST CAP	2
2	17480	SHOCK, 325	2
3	18595	ASM, FRONT LEFT CORNER MODULE	1
4	18596	ASM, FRONT RIGHT CORNER MODULE	1
5	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
6	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4
7	18701	BOLT, 3/8-24 X 8IN HHCS GR8	4
8	18704	NUT, 3/8-24 NYLOCK	4
9	17513	SHAFT, CV FRONT 56 PAXL-35001S3	2
10	16625	NUT, M16 X 1.5 CASTLE	2
11	15384	WASHER, BELLEVILLE M16	2
12	2-30621	HUB-UTV-COTTER PIN	2

PAINT TABLE

PAINT PER ALM STD 114

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X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005

TORQ ± 10%
BEND ± 2°

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

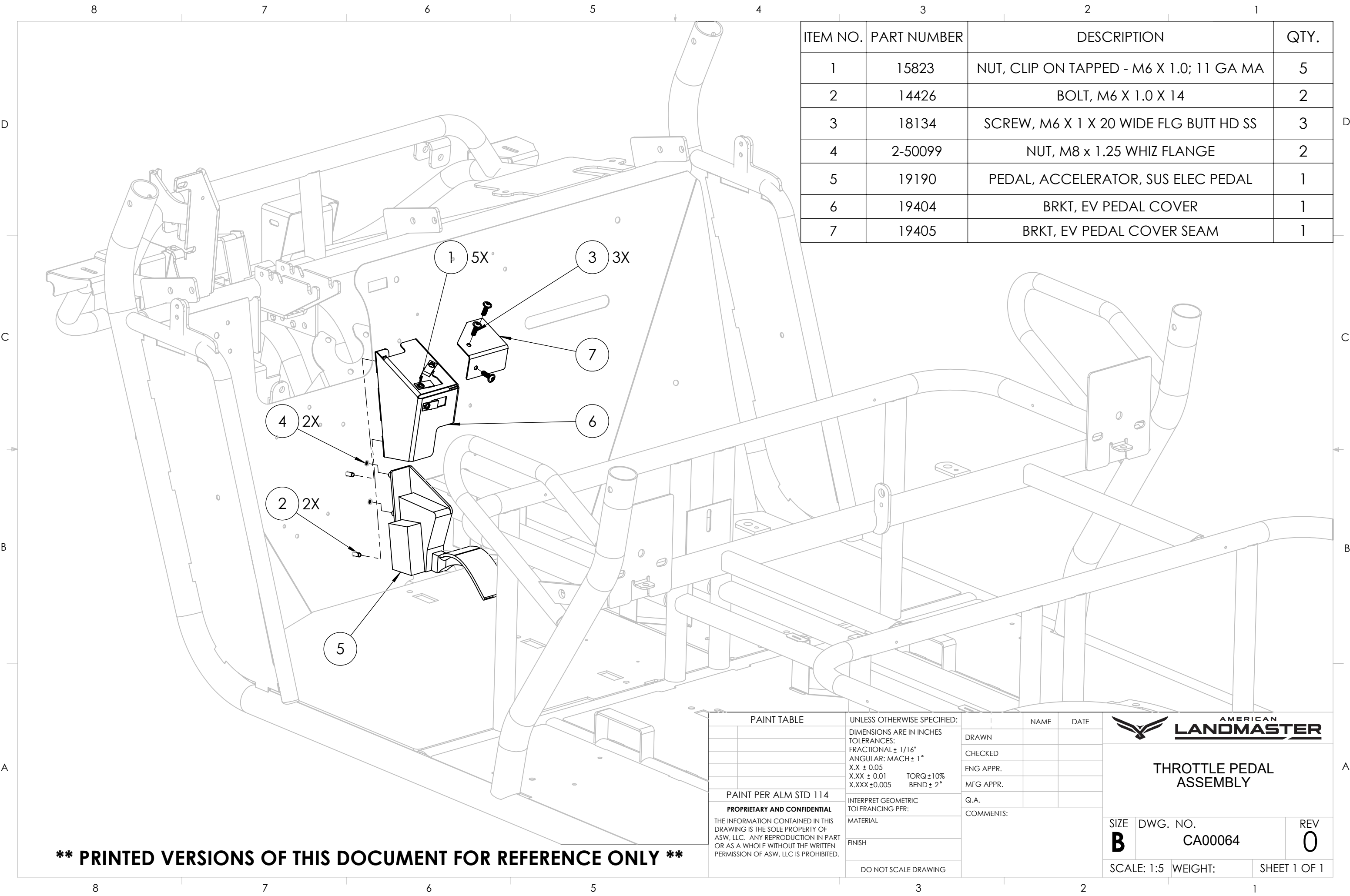
AMERICAN LANDMASTER

FRONT SUSPENSION ASSEMBLY 1

SIZE **B** DWG. NO. CA00064 REV **0**

SCALE: 1:5 WEIGHT: SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	5
2	14426	BOLT, M6 X 1.0 X 14	2
3	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	3
4	2-50099	NUT, M8 x 1.25 WHIZ FLANGE	2
5	19190	PEDAL, ACCELERATOR, SUS ELEC PEDAL	1
6	19404	BRKT, EV PEDAL COVER	1
7	19405	BRKT, EV PEDAL COVER SEAM	1

PAINT TABLE

PAINT PER ALM STD 114

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ANGULAR: MACH ± 1°

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ ± 10%

BEND ± 2°

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

AMERICAN LANDMASTER

THROTTLE PEDAL ASSEMBLY

SIZE **B**

DWG. NO. CA00064

REV **0**

SCALE: 1:5

WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18379	BRAKE LINE, REAR CREW	1
2	16902	BRAKE LINE, FRONT HANGING BRK	1

D

D

C

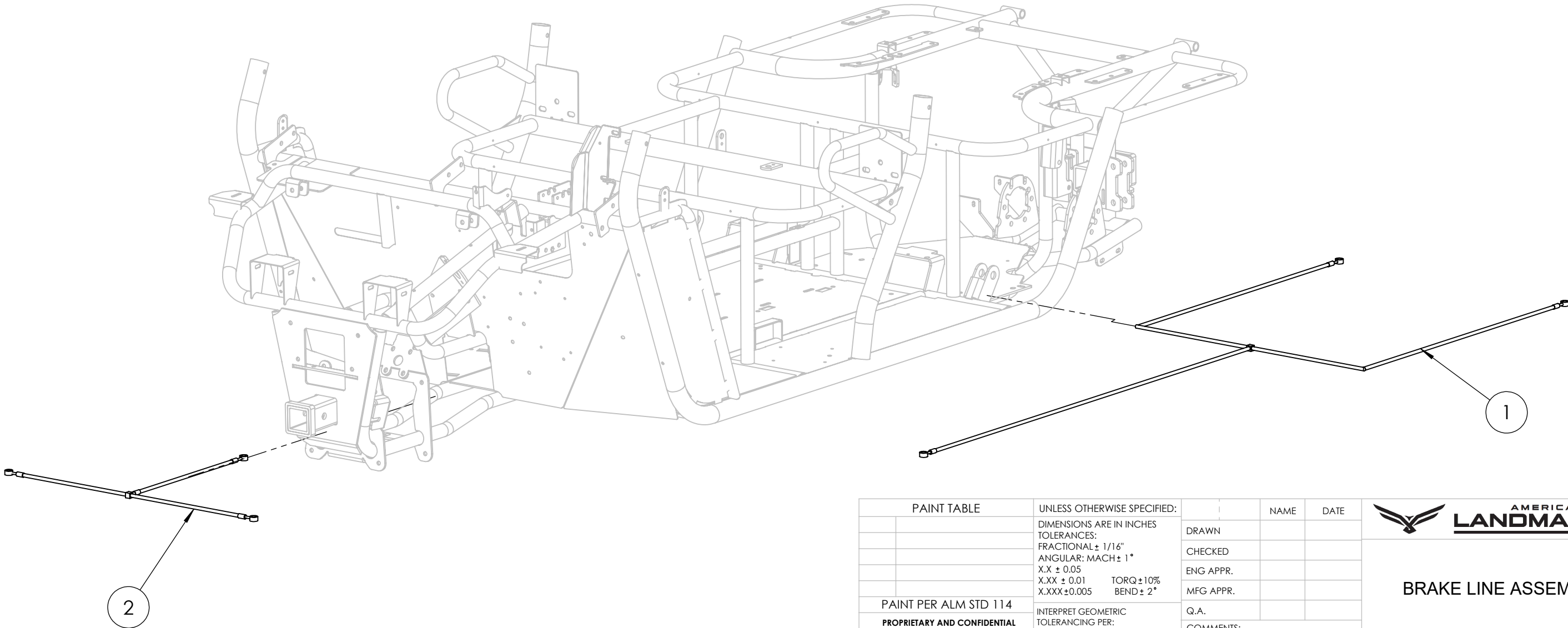
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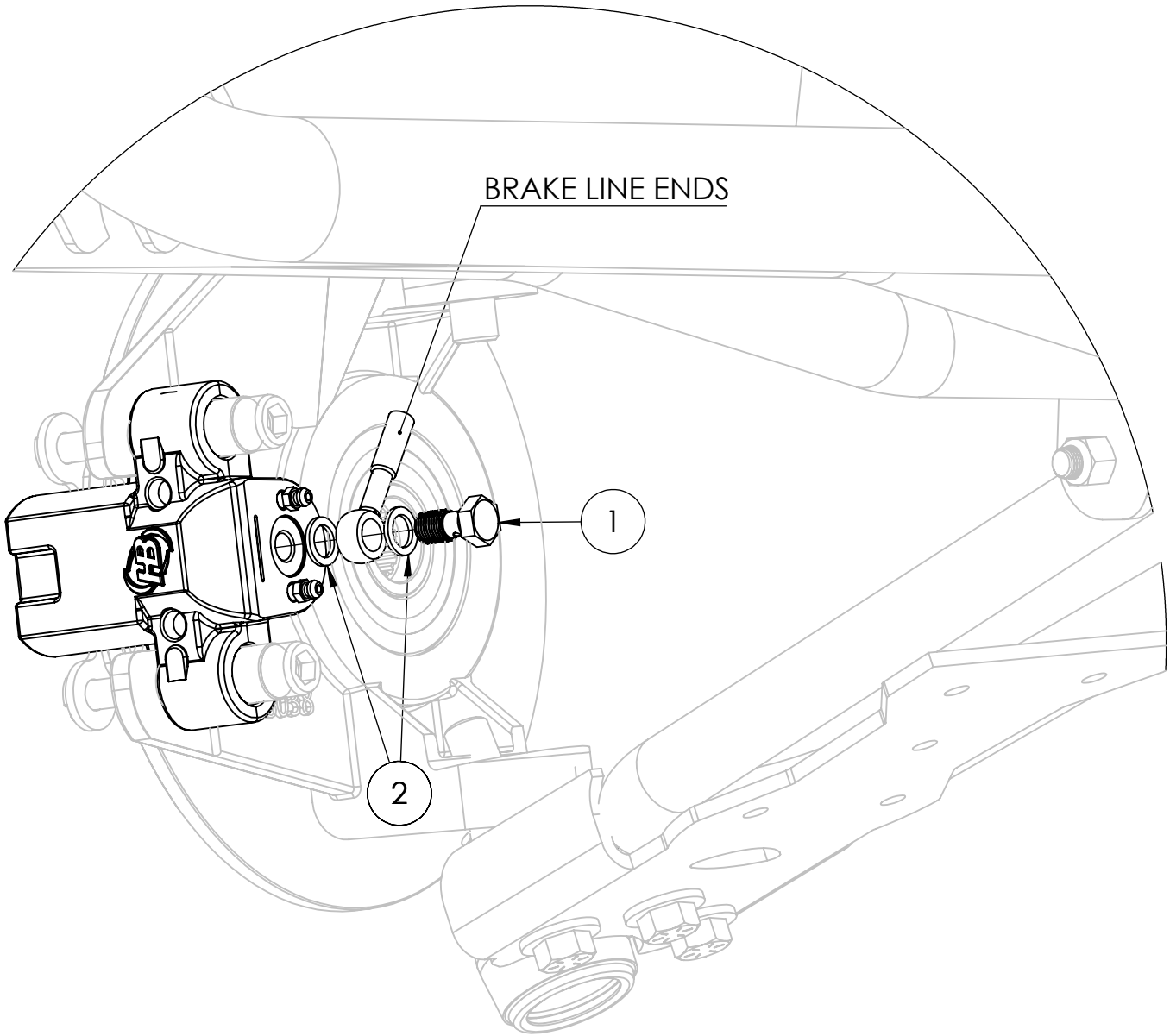


PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 AMERICAN LANDMASTER					
		DIMENSIONS ARE IN INCHES		DRAWN									
		TOLERANCES:		CHECKED									
		FRACTIONAL ± 1/16"		ENG APPR.									
		ANGULAR: MACH ± 1°		MFG APPR.				BRAKE LINE ASSEMBLY					
		X.X ± 0.05		Q.A.									
		X.XX ± 0.01		COMMENTS:									
PAINT PER ALM STD 114		TORQ ± 10%						SIZE		DWG. NO.		REV	
PROPRIETARY AND CONFIDENTIAL		BEND ± 2°						B		CA00064		0	
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		MATERIAL											
		FINISH											
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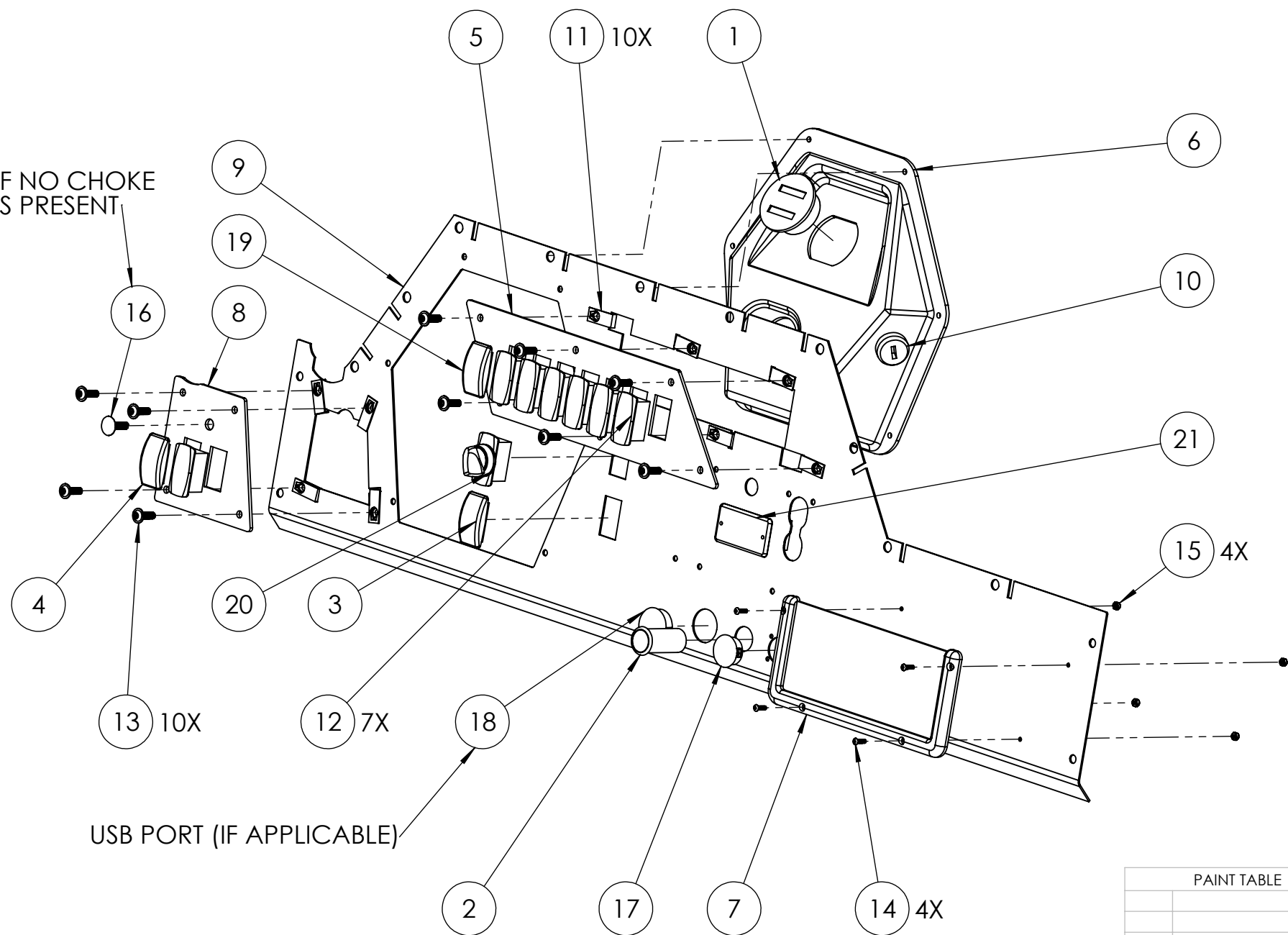
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-11137	BRAKE LINE-BANJO BOLT (M10X1.0)	2
2	2-11138	BRAKE LINE-CRUSH WASHER (M10 SIZE)	4

INCLUDES RIGHT AND LEFT
SAME HARDWARE FOR REAR



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	AMERICAN LANDMASTER	
		DIMENSIONS ARE IN INCHES		DRAWN			
		TOLERANCES:		CHECKED	XXX		
		FRACTIONAL $\pm 1/16"$		ENG APPR.			
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		BRAKE LINE TO ROTOR ASSEMBLY	
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005				SIZE	DWG. NO.
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:				B	CA00064
PROPRIETARY AND CONFIDENTIAL		MATERIAL					REV
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH					0
		DO NOT SCALE DRAWING				SCALE: 1:20 WEIGHT:	
						SHEET 1 OF 1	

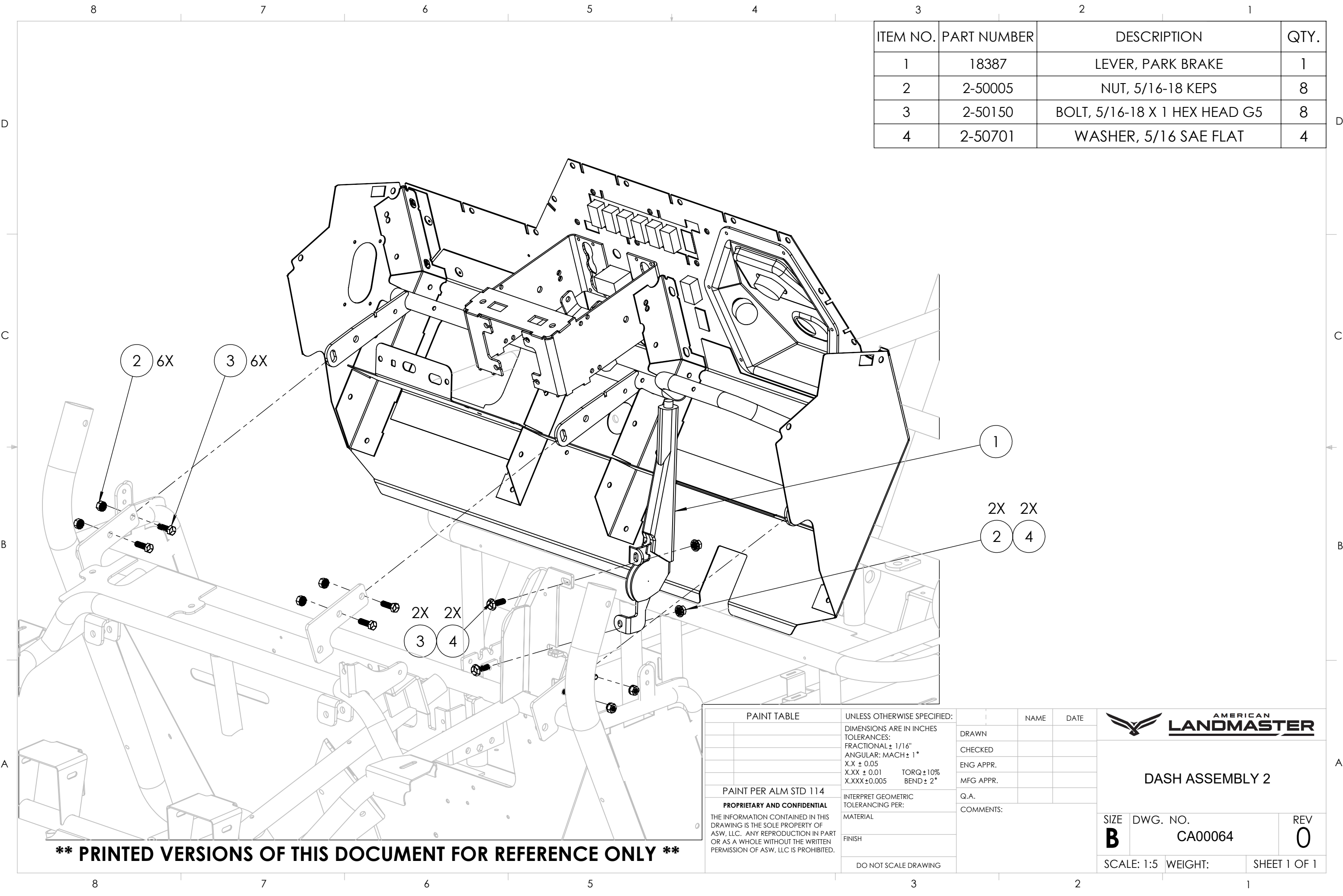
** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY **



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19909	GAUGE, 12V BATT VOLT/HOUR COMBO RND	1
2	2-70080	OUTLET, ACCESSORY-12V DC POWER	1
3	18380	LIGHT, WARNING ENGINE/OIL	1
4	18383	SWITCH, FLOOD/HEADLIGHT	1
5	18351-1	BRKT, 7 SWITCH PANEL - RAW	1
6	18075	DASH, STEERING COLUMN - ABS BLK	1
7	18356	NET, 4X9	1
8	18352-1	BRKT, LOWER DASH PANEL	1
9	19821	BRKT, DASH FACE EV 4X4	1
10	18484	SWITCH, IGNITION	1
11	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	10
12	18506	ROCKER SWITCH HOLE PLUG	7
13	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	10
14	18699	BOLT, #5-40 - 1/2 LONG	4
15	18698	NUT, #5-40 NYLOCK	4
16	2-50817	PIN, PUSH-IN - PLASTIC	1
17	19117	PLUG, PLASTIC ROUND	1
18	19239	PLUG, LOCKING PANEL PLUG 1-3/16IN THICK,BLK	1
19	18502	SWITCH, ROCKER, 2WD/4WD	1
20	18504	SWITCH, ROTARY, GEAR POSITION	1
21	19181	Meter, 48 Volt Battery, Roypow	1

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 TORQ $\pm 10\%$ X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN		DASH FACE ASSEMBLY			
				CHECKED					
				ENG APPR.					
				MFG APPR.					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING		Q.A.		SIZE DWG. NO. REV B CA00064 0 SCALE: 1:5 WEIGHT: SHEET 1 OF 1			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.				COMMENTS:					

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18387	LEVER, PARK BRAKE	1
2	2-50005	NUT, 5/16-18 KEPS	8
3	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	8
4	2-50701	WASHER, 5/16 SAE FLAT	4

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ $\pm 10\%$

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

AMERICAN LANDMASTER

DASH ASSEMBLY 2

SIZE **B**

DWG. NO. CA00064

REV **0**

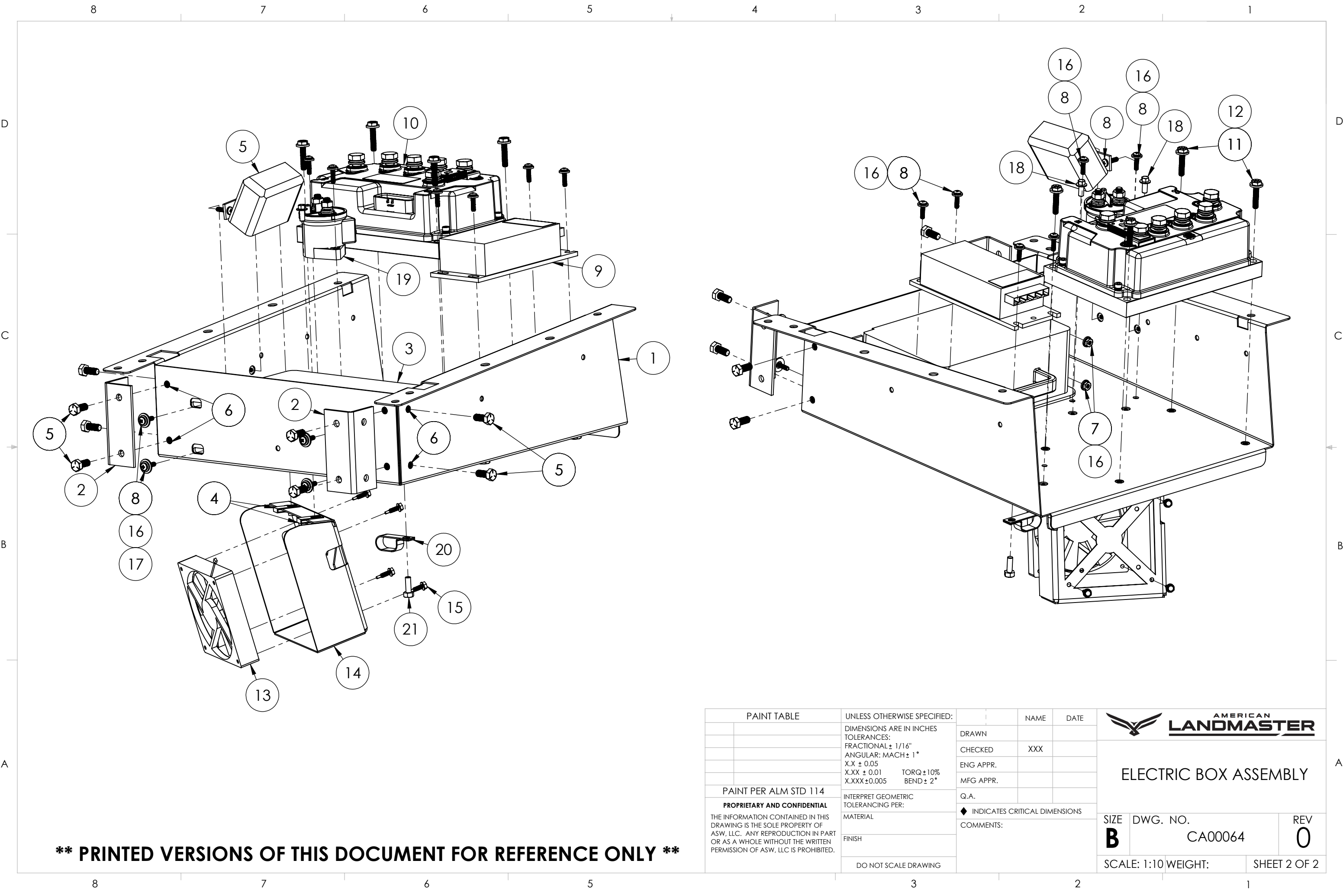
SCALE: 1:5

WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

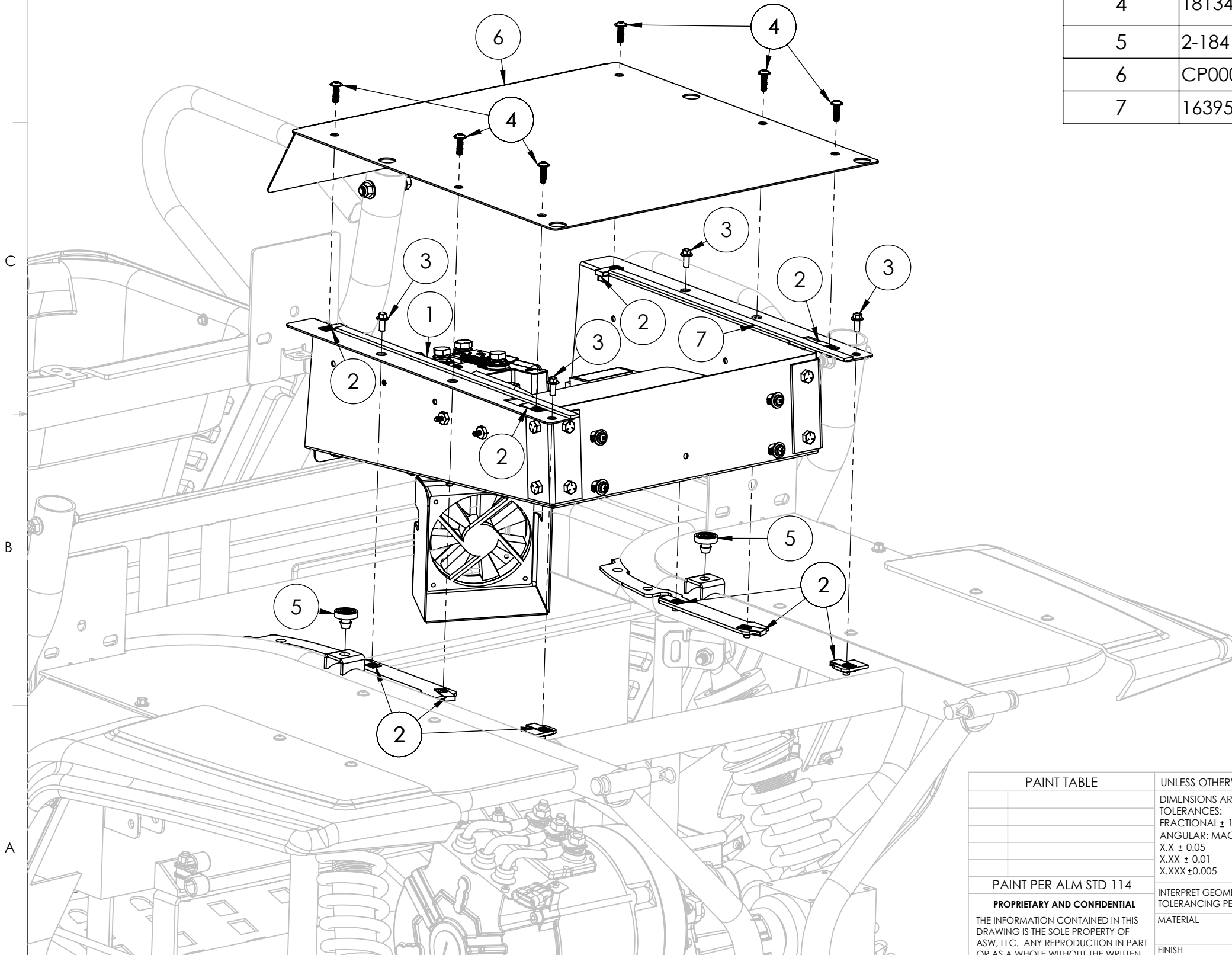
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**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:				NAME		DATE		 AMERICAN LANDMASTER		
		DIMENSIONS ARE IN INCHES		DRAWN						ELECTRIC BOX ASSEMBLY		
		TOLERANCES:		CHECKED		XXX						
		FRACTIONAL $\pm 1/16"$		ENG APPR.								
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.								
		X.X ± 0.05		Q.A.								
		X.XX ± 0.01		TORQ $\pm 10\%$		◆ INDICATES CRITICAL DIMENSIONS						
		X.XXX ± 0.005		BEND $\pm 2^\circ$								
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:						SIZE	DWG. NO.	REV
PROPRIETARY AND CONFIDENTIAL		MATERIAL								B	CA00064	0
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH										
		DO NOT SCALE DRAWING								SCALE: 1:10 WEIGHT: SHEET 2 OF 2		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	20025	ASM, AMP ELECTRIC BOX	1
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	85
3	14426	BOLT, M6 X 1.0 X 14	24
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	63
5	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
6	CP00085	PANEL, 60 DEGREE EV BOX LID	1
7	16395	SEAL, 1/8 X 1/2 X 43 - SEE SPEC	1



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE					
		DIMENSIONS ARE IN INCHES		DRAWN				ELECTRIC BOX ASSEMBLY 2			
		TOLERANCES:		CHECKED		XXX					
		FRACTIONAL ± 1/16"		ENG APPR.							
		ANGULAR: MACH ± 1°		MFG APPR.							
		X.X ± 0.05									
		X.XX ± 0.01		TORQ ± 10%				SIZE DWG. NO. REV B CA00064 0 SCALE: 1:50 WEIGHT: SHEET 1 OF 1			
		X.XXX ± 0.005		BEND ± 2°							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC		Q.A.							
PROPRIETARY AND CONFIDENTIAL		TOLERANCING PER:		◆ INDICATES CRITICAL DIMENSIONS							
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		FINISH									
		DO NOT SCALE DRAWING									

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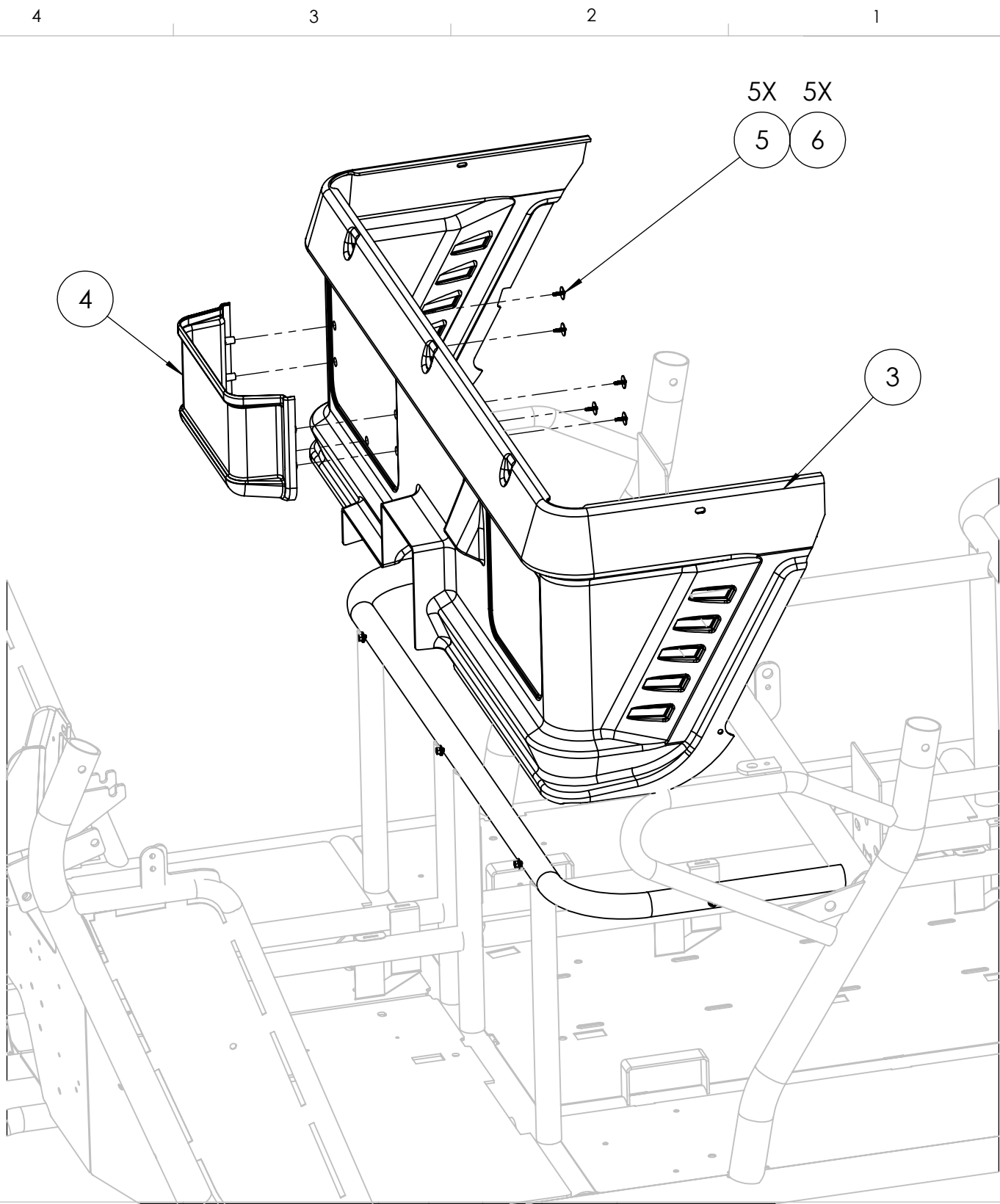
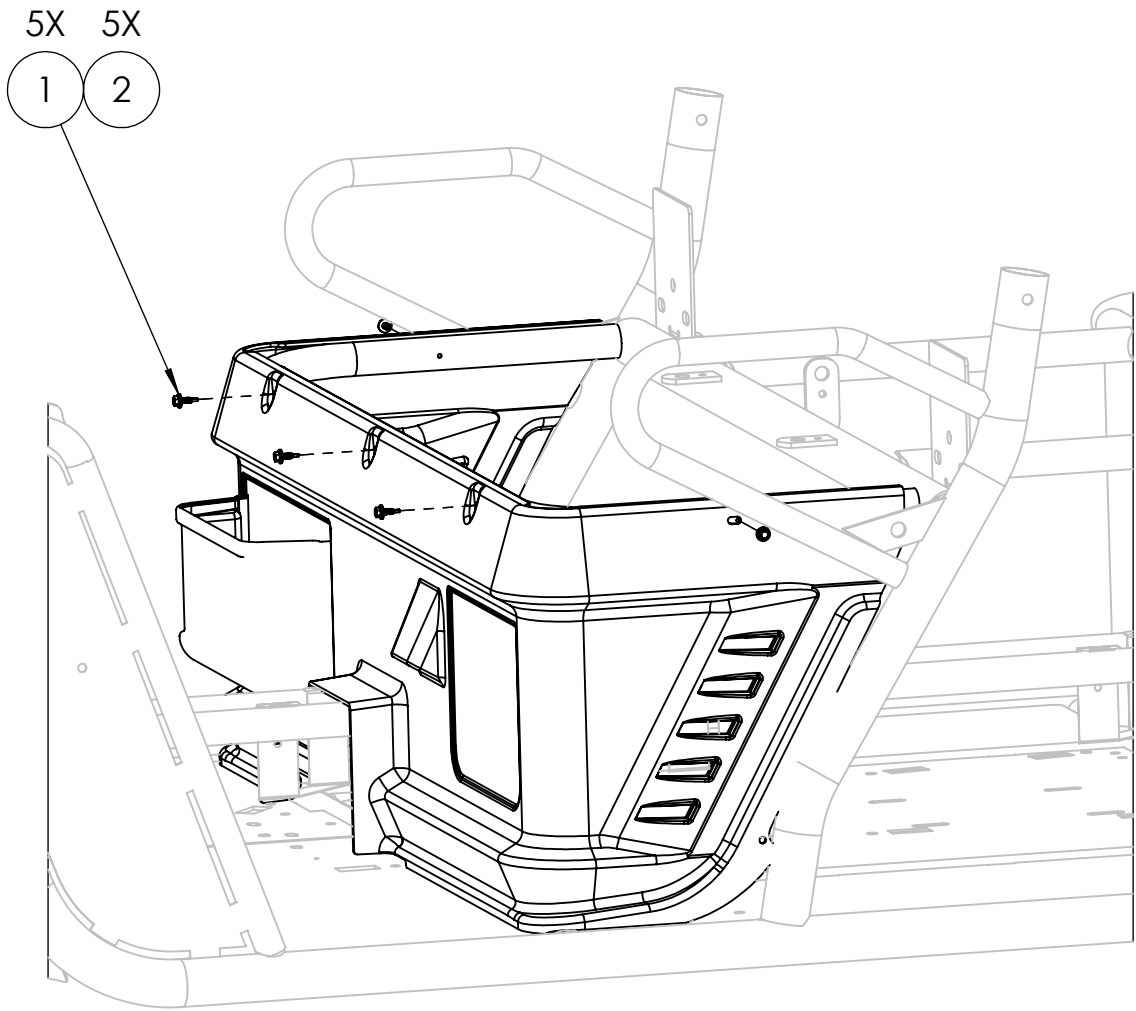
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50770	WASHER, #10 SAE FLAT	5
2	2-50630	SCREW, #10 X 3/4IN HEX WASHER TEK-BLK	5
3	19450	SURROUND, STR FOAM	1
4	19521	POCKET, STORAGE PASS SIDE	1
5	19574	SCREW, #6 X 0.50 THREAD FORM SS	5
6	19575	WASHER, FLAT #6 X 0.625 SS	5

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PAINT TABLE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005		DRAWN		NAME	DATE	 SEAT SURROUND ASSEMBLY	
PAINT PER ALM STD 114		TORQ $\pm 10\%$ BEND $\pm 2^\circ$		CHECKED					
PROPRIETARY AND CONFIDENTIAL		INTERPRET GEOMETRIC TOLERANCING PER:		ENG APPR.				SIZE B	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL		MFG APPR.				DWG. NO. CA00064	
		FINISH		Q.A.				REV 0	
		DO NOT SCALE DRAWING		COMMENTS:				SCALE: 1:10 WEIGHT: SHEET 1 OF 1	

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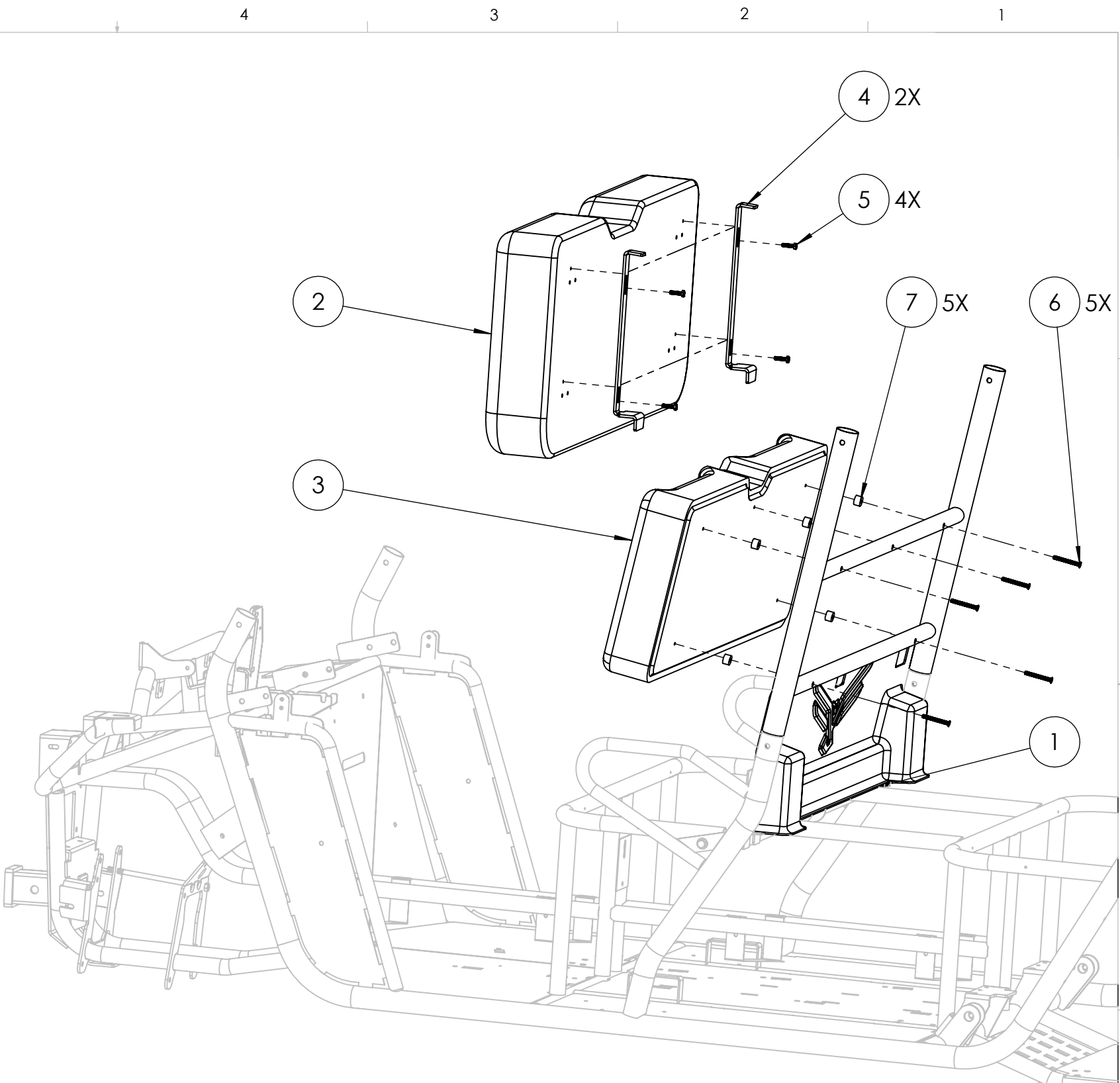
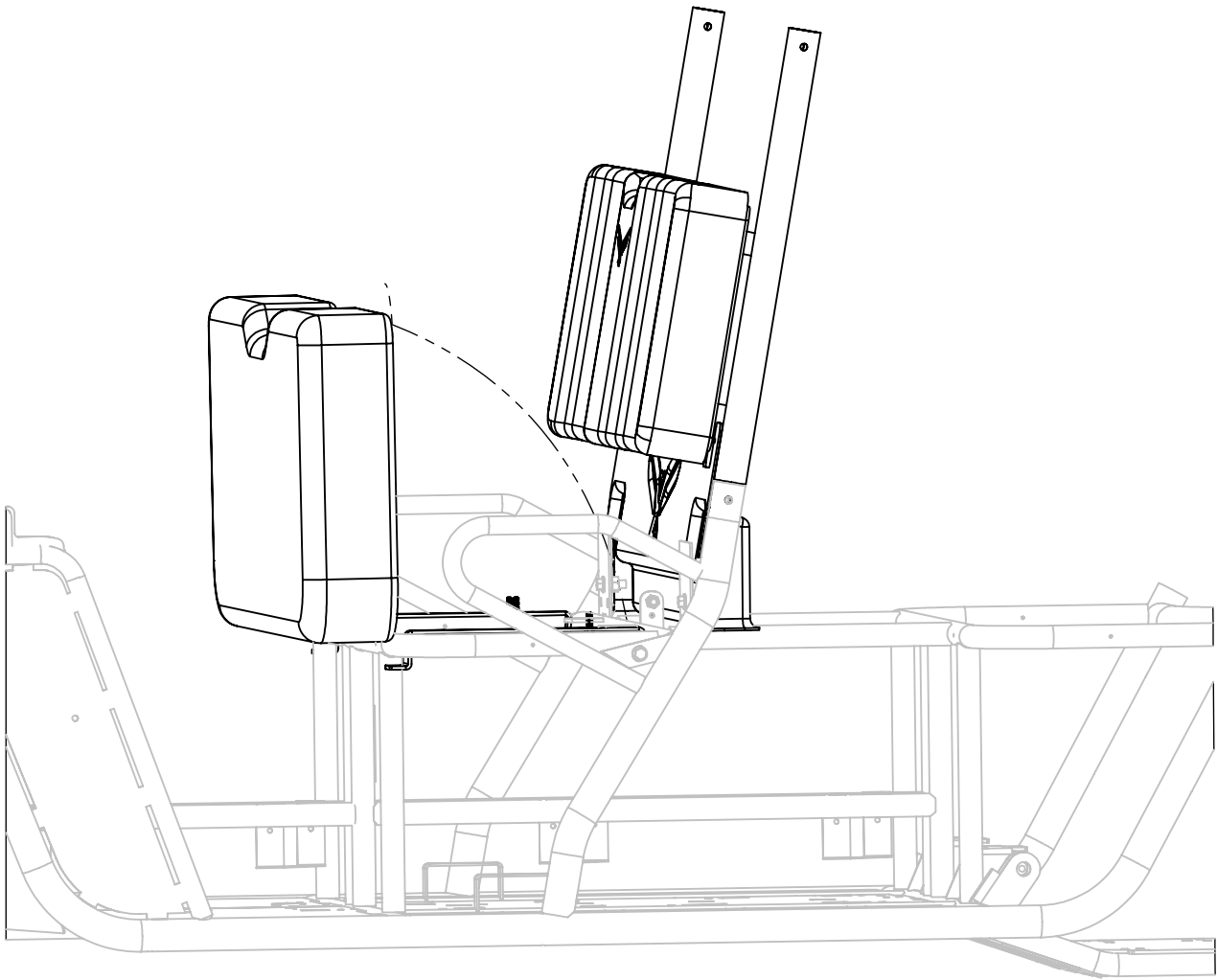
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18168	PANEL, SEATBACK	1
2	18071	CUSHION, SEAT BOTTOM FORMED	1
3	19535	CUSHION, FORMED SEATBACK	1
4	CP00086-2	BRKT, SEAT MNT - BLK	2
5	2-50087	BOLT, 1/4"-20 X 1"	4
6	18524	SCREW, 1/4-20 X 2.25 FHPMS ZN	5
7	18523	SPACER 0.75OD X 0.50 X 0.25ID LDPE BLK	5

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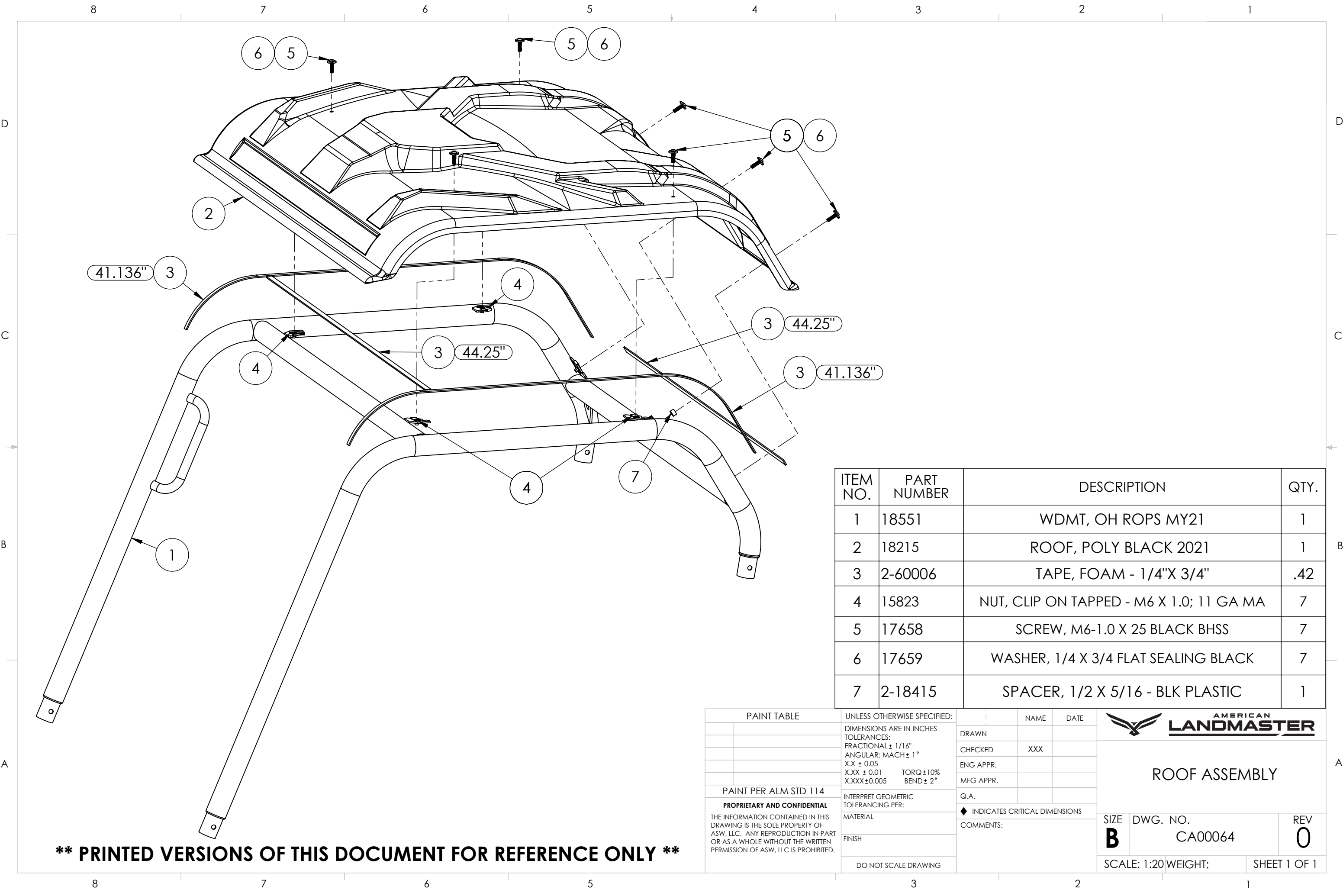
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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005		DRAWN					
		TORQ $\pm 10\%$ BEND $\pm 2^\circ$		CHECKED				SEAT ASSEMBLY	
		INTERPRET GEOMETRIC TOLERANCING PER:		ENG APPR.					
PAINT PER ALM STD 114		MATERIAL		MFG APPR.				SIZE B DWG. NO. CA00064 REV 0	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH		Q.A.					
		DO NOT SCALE DRAWING		COMMENTS:				SCALE: 1:10 WEIGHT: SHEET 1 OF 1	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18551	WDMT, OH ROPS MY21	1
2	18215	ROOF, POLY BLACK 2021	1
3	2-60006	TAPE, FOAM - 1/4"X 3/4"	.42
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	7
5	17658	SCREW, M6-1.0 X 25 BLACK BHSS	7
6	17659	WASHER, 1/4 X 3/4 FLAT SEALING BLACK	7
7	2-18415	SPACER, 1/2 X 5/16 - BLK PLASTIC	1

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ $\pm 10\%$

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

INDICATES CRITICAL DIMENSIONS

COMMENTS:

AMERICAN LANDMASTER

ROOF ASSEMBLY

SIZE **B**

DWG. NO. CA00064

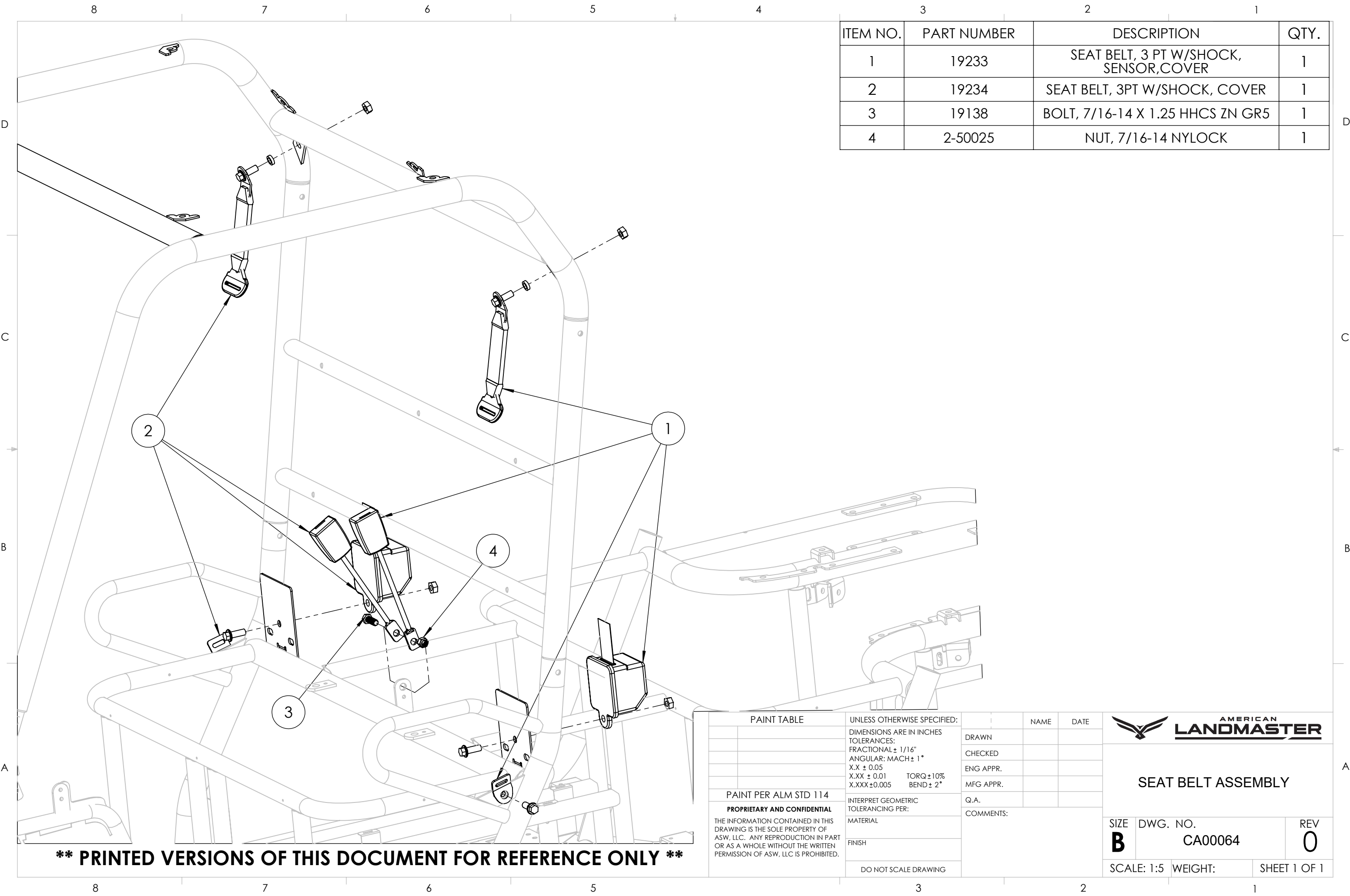
REV **0**

SCALE: 1:20

WEIGHT:

SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19233	SEAT BELT, 3 PT W/SHOCK, SENSOR,COVER	1
2	19234	SEAT BELT, 3PT W/SHOCK, COVER	1
3	19138	BOLT, 7/16-14 X 1.25 HHCS ZN GR5	1
4	2-50025	NUT, 7/16-14 NYLOCK	1

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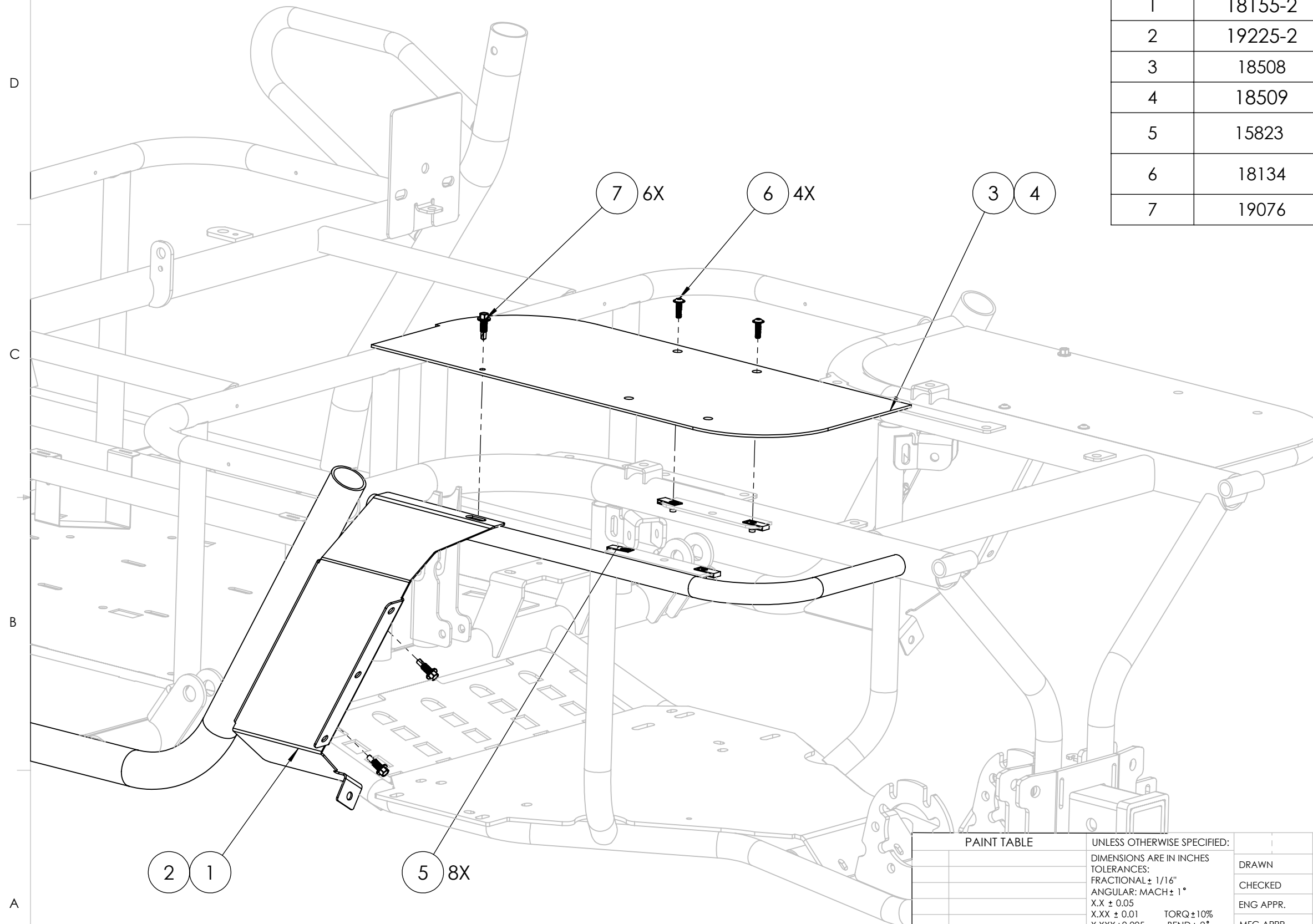
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		TOLERANCES:		CHECKED			
		FRACTIONAL $\pm 1/16"$		ENG APPR.			
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		TORQ $\pm 10\%$					
PROPRIETARY AND CONFIDENTIAL		BEND $\pm 2^\circ$					
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL					
		FINISH					
		DO NOT SCALE DRAWING					



SEAT BELT ASSEMBLY

SIZE	DWG. NO.	REV
B	CA00064	0
SCALE: 1:5		WEIGHT:
		SHEET 1 OF 1

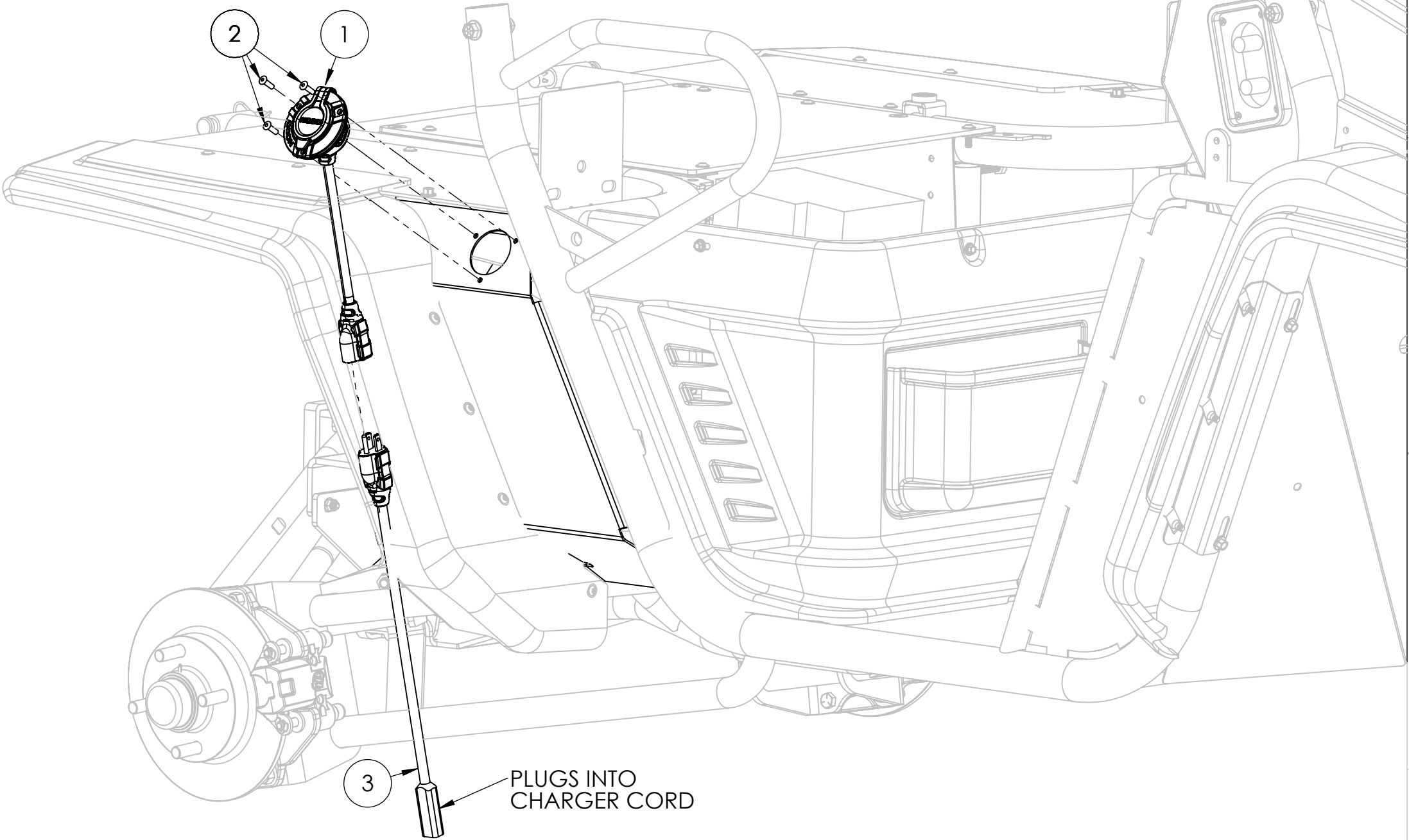
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18155-2	SKIRT, SIDE LH - BLK	1
2	19225-2	SKIRT, EV SIDE RH - BLK	1
3	18508	PANEL, FENDER TOP LH NO DUMP	1
4	18509	PANEL, FENDER TOP RH	1
5	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
6	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
7	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	6



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED					
		FRACTIONAL $\pm 1/16"$		ENG APPR.					
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.				SKIRT AND UPPER FENDER ASSEMBLY	
		X.X ± 0.05		Q.A.					
		X.XX ± 0.01 TORQ $\pm 10\%$		COMMENTS:					
		X.XXX ± 0.005 BEND $\pm 2^\circ$							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:						SIZE DWG. NO. REV B CA00064 0	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL							
		FINISH							
		DO NOT SCALE DRAWING						SCALE: 1:5 WEIGHT: SHEET 1 OF 1	

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19189	Power Port, AC, Weather Sealed, Noco	1
2	16367	RIVET, 3/16" X .575"-AL-BLK	3
3	19969	CORD, EV, INTERCONNECT, CHARGER	1



PAINT TABLE	
PAINT PER ALM STD 114	
PROPRIETARY AND CONFIDENTIAL	
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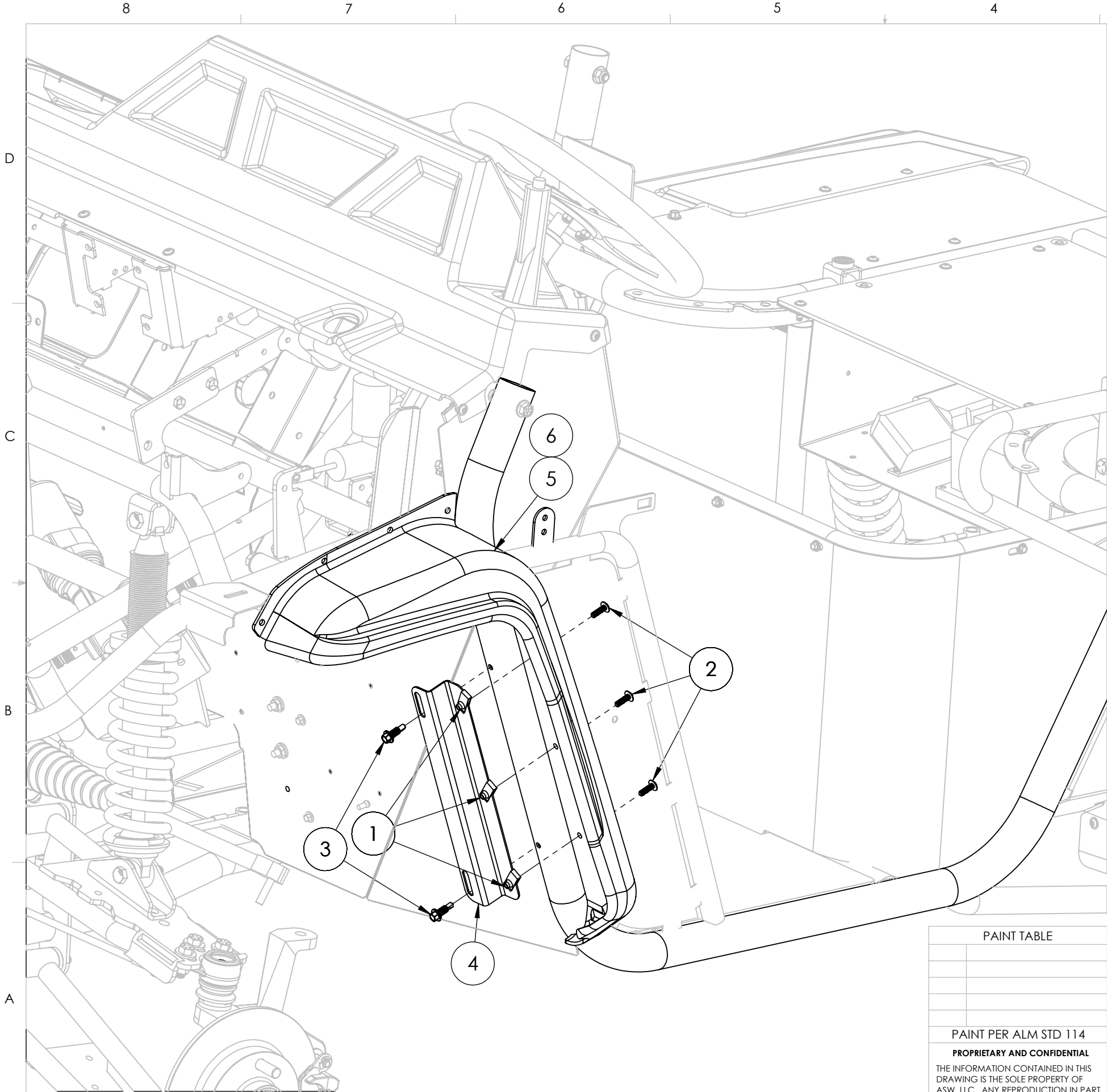
UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL ± 1/16"	
ANGULAR: MACH ± 1°	
X.X ± 0.05	
X.XX ± 0.01	TORQ ± 10%
X.XXX ± 0.005	BEND ± 2°
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN		
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
◆ INDICATES CRITICAL DIMENSIONS		
COMMENTS:		

CHARGER PORT ASSEMBLY

SIZE	DWG. NO.	REV
B	CA00064	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	6
3	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	4
4	18133-1	BRKT, FRONT FENDER	2
5	18166	FENDER, FRONT LH - 56	1
6	18167	FENDER, FRONT RH - 56	1

PAINT TABLE	
PAINT PER ALM STD 114	
PROPRIETARY AND CONFIDENTIAL	
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DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL ± 1/16"	
ANGULAR: MACH ± 1°	
X.X ± 0.05	
X.XX ± 0.01	TORQ ± 10%
X.XXX ± 0.005	BEND ± 2°
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN		
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
◆ INDICATES CRITICAL DIMENSIONS		
COMMENTS:		

FRONT FENDER ASSEMBLY

SIZE	DWG. NO.	REV
B	CA00064	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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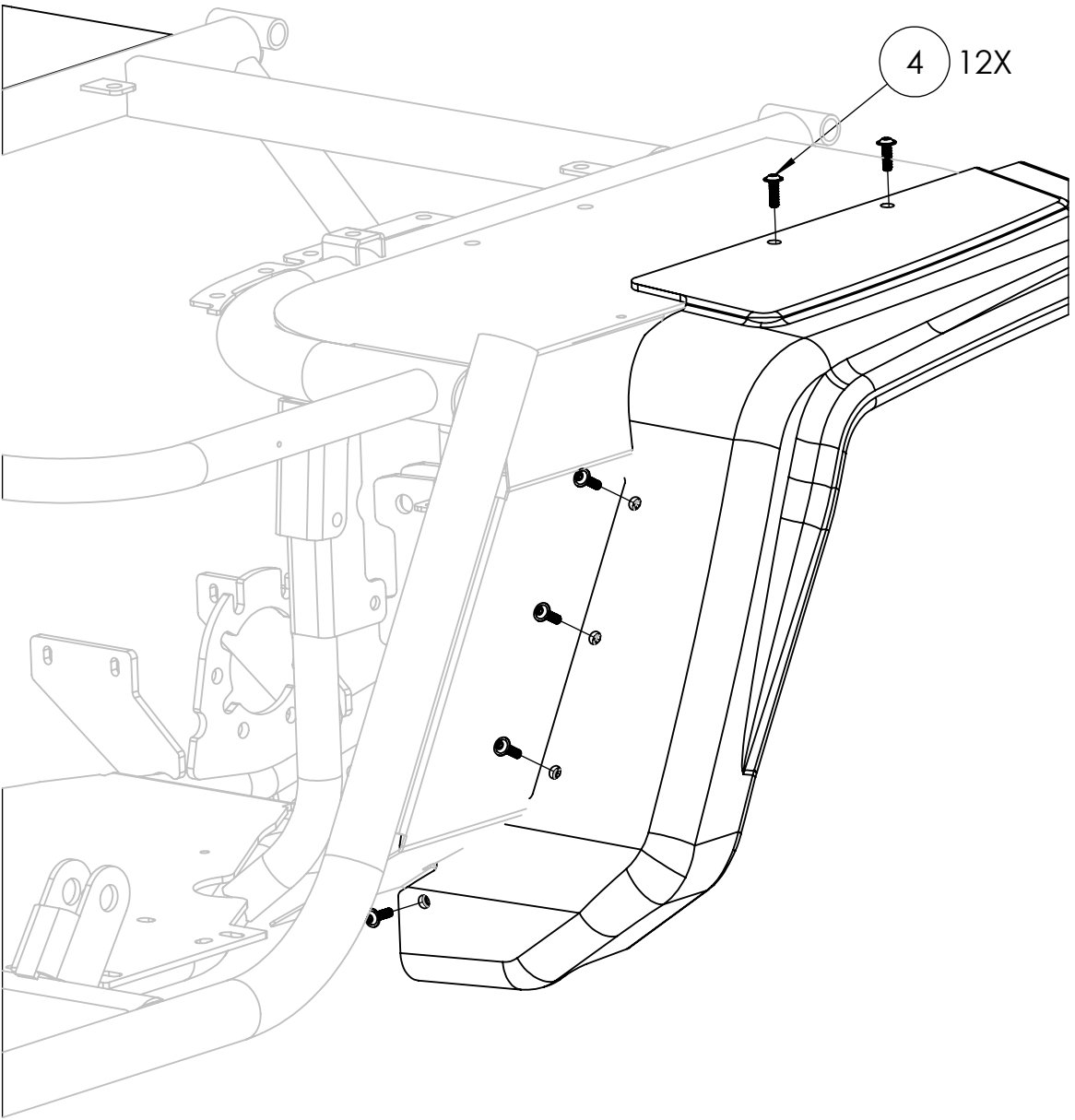
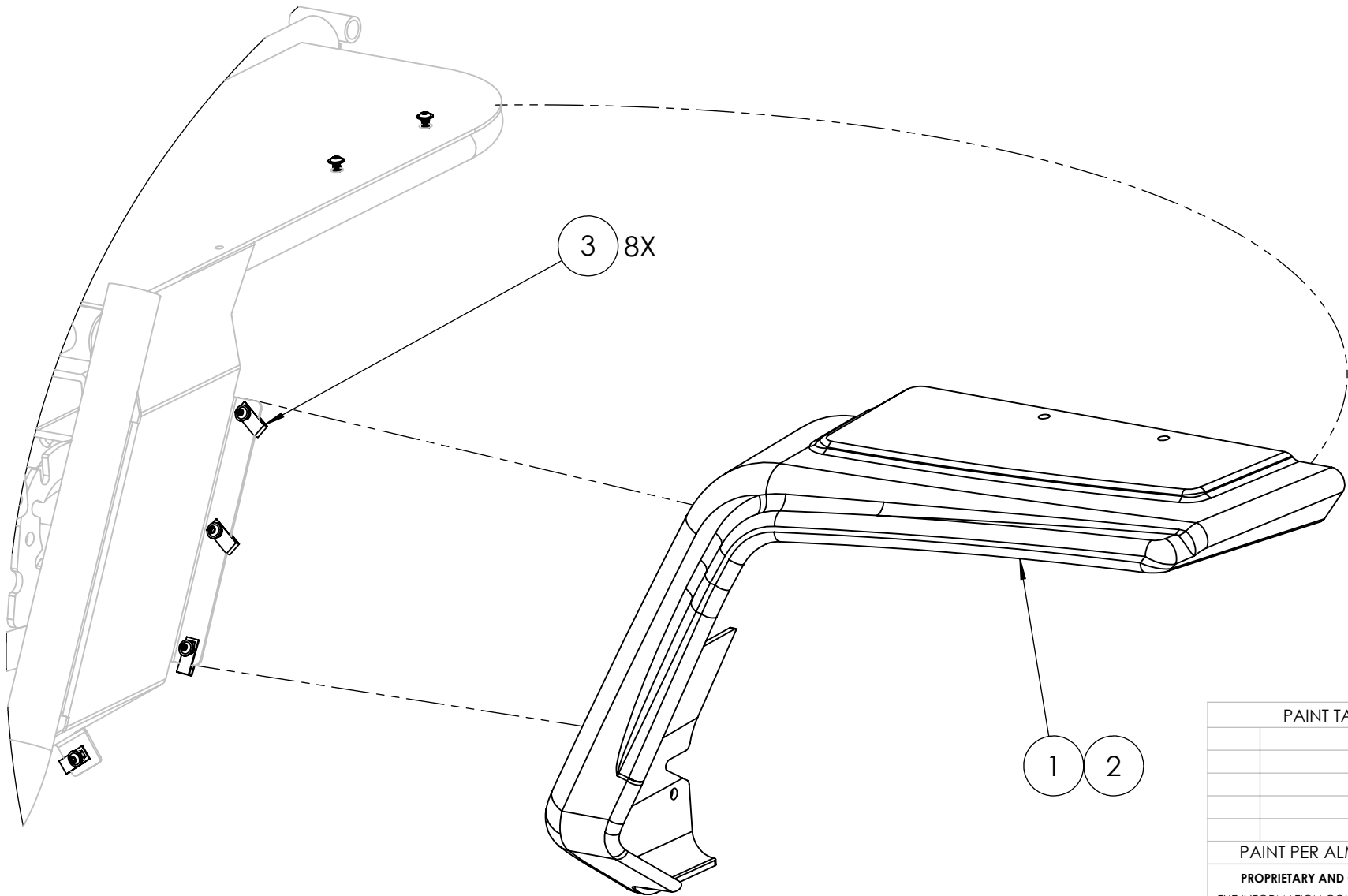
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18162	FENDER, REAR LH - 56	1
2	18163	FENDER, REAR RH - 56	1
3	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	12

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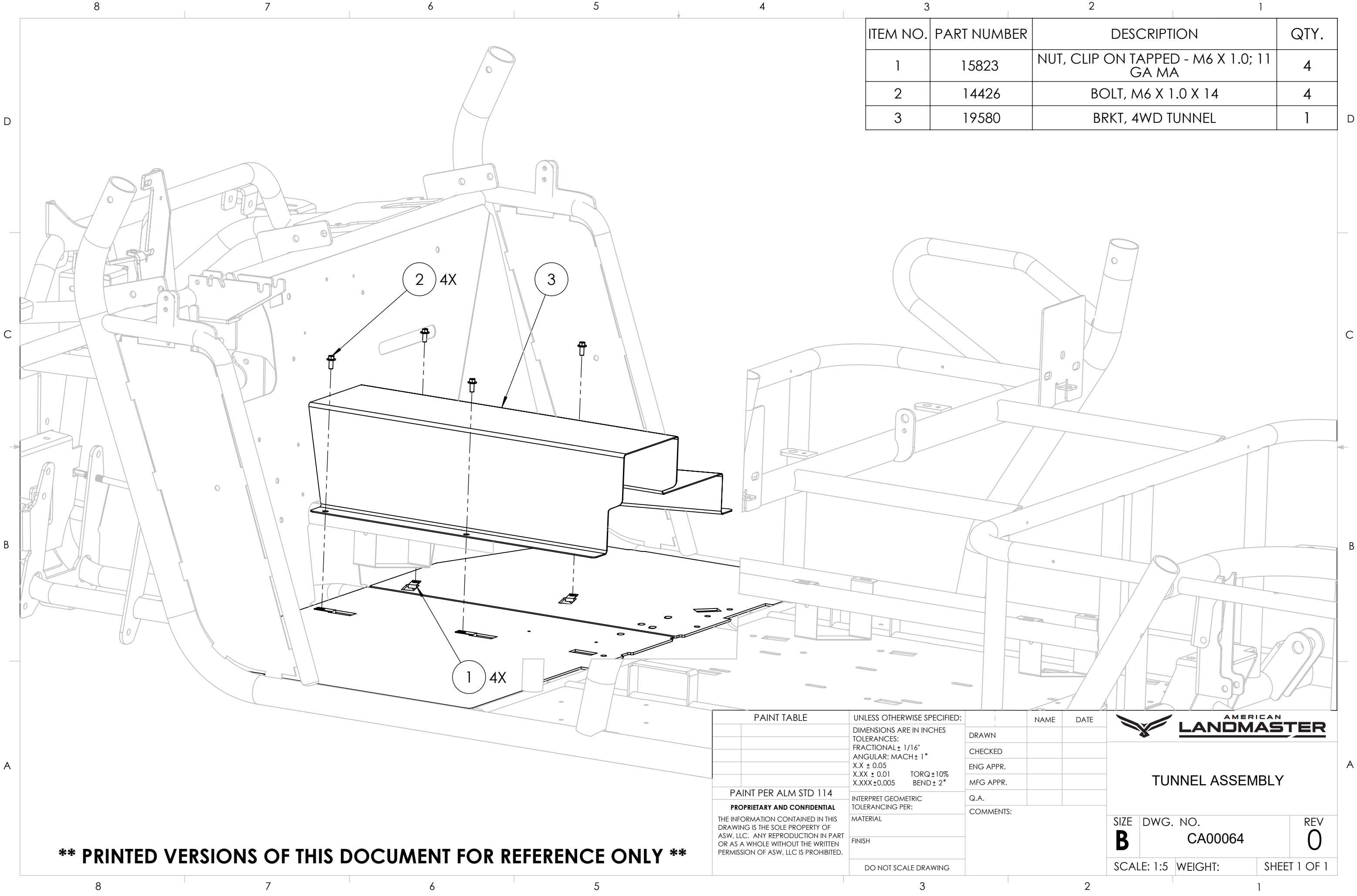
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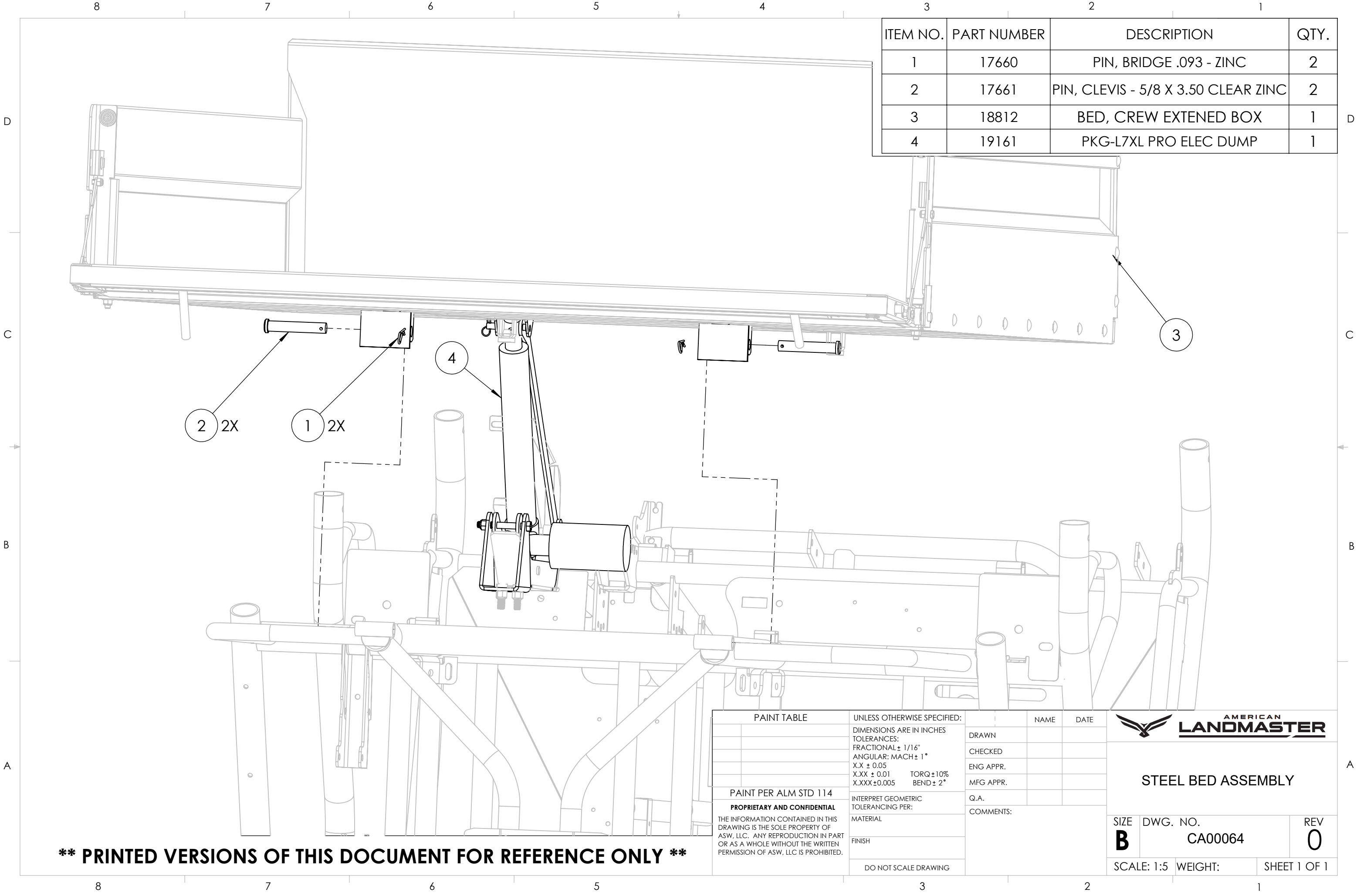
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		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
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		DO NOT SCALE DRAWING					
				AMERICAN LANDMASTER			
				REAR FENDER ASSEMBLY			
SIZE		DWG. NO.		REV			
B		CA00064		0			
SCALE: 1:5		WEIGHT:		SHEET 1 OF 1			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
2	14426	BOLT, M6 X 1.0 X 14	4
3	19580	BRKT, 4WD TUNNEL	1

PAINT TABLE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005	DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:	NAME	DATE
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MATERIAL					
FINISH		INTERPRET GEOMETRIC TOLERANCING PER:			
DO NOT SCALE DRAWING					
				AMERICAN LANDMASTER	
				TUNNEL ASSEMBLY	
SIZE	DWG. NO.			REV	
B	CA00064			0	
SCALE: 1:5		WEIGHT:		SHEET 1 OF 1	

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