

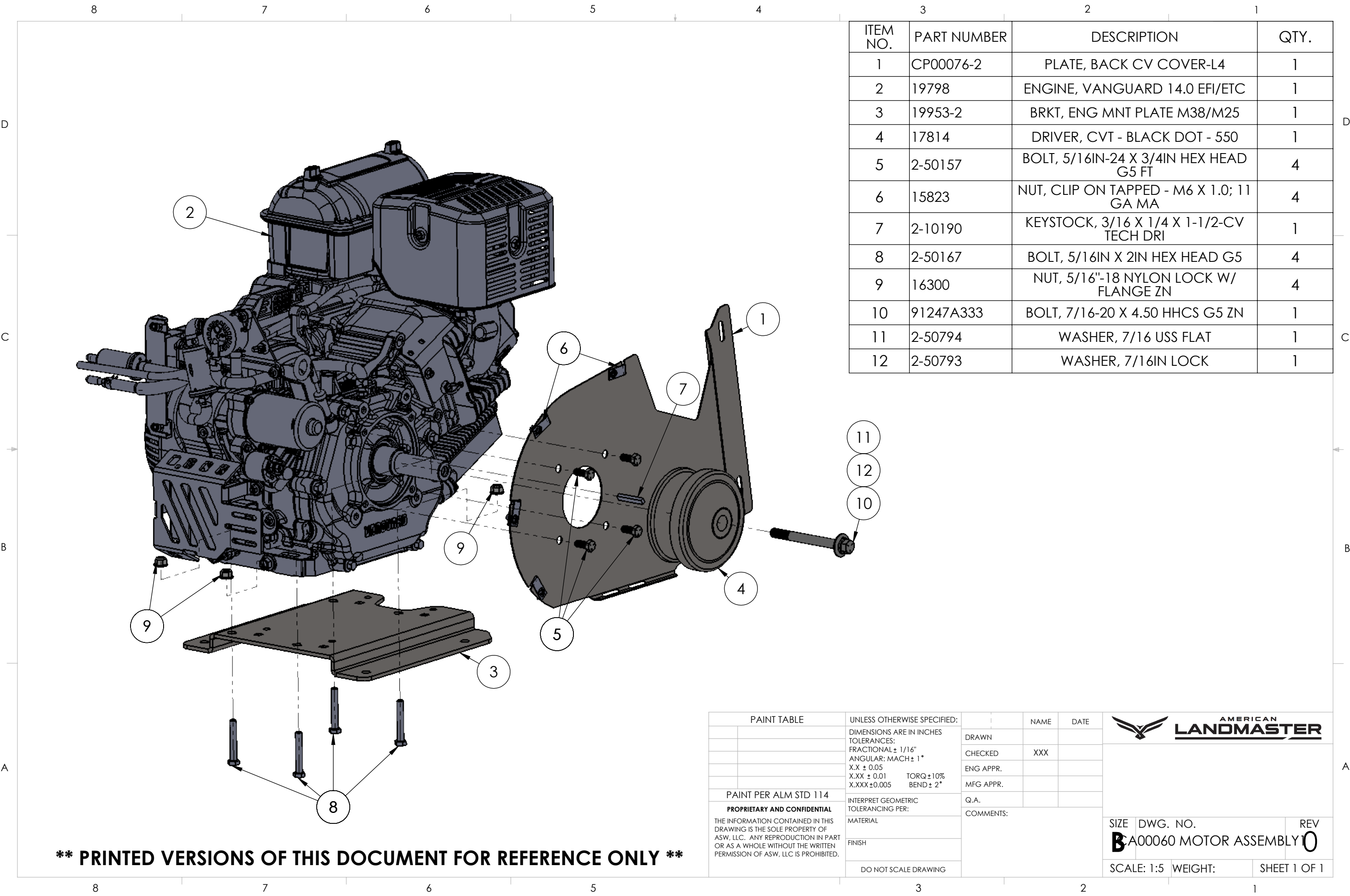


ILLUSTRATED PARTS LIST

This Illustrated Parts List covers the following 2023 & 2024 model Landmaster made Utility Vehicles

L4

4x2 GAS POWERED UTILITY VEHICLE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CP00076-2	PLATE, BACK CV COVER-L4	1
2	19798	ENGINE, VANGUARD 14.0 EFI/ETC	1
3	19953-2	BRKT, ENG MNT PLATE M38/M25	1
4	17814	DRIVER, CVT - BLACK DOT - 550	1
5	2-50157	BOLT, 5/16IN-24 X 3/4IN HEX HEAD G5 FT	4
6	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
7	2-10190	KEYSTOCK, 3/16 X 1/4 X 1-1/2-CV TECH DRI	1
8	2-50167	BOLT, 5/16IN X 2IN HEX HEAD G5	4
9	16300	NUT, 5/16"-18 NYLON LOCK W/ FLANGE ZN	4
10	91247A333	BOLT, 7/16-20 X 4.50 HHCS G5 ZN	1
11	2-50794	WASHER, 7/16 USS FLAT	1
12	2-50793	WASHER, 7/16IN LOCK	1

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL ± 1/16"

ANGULAR: MACH ± 1°

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ ± 10%

BEND ± 2°

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

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CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

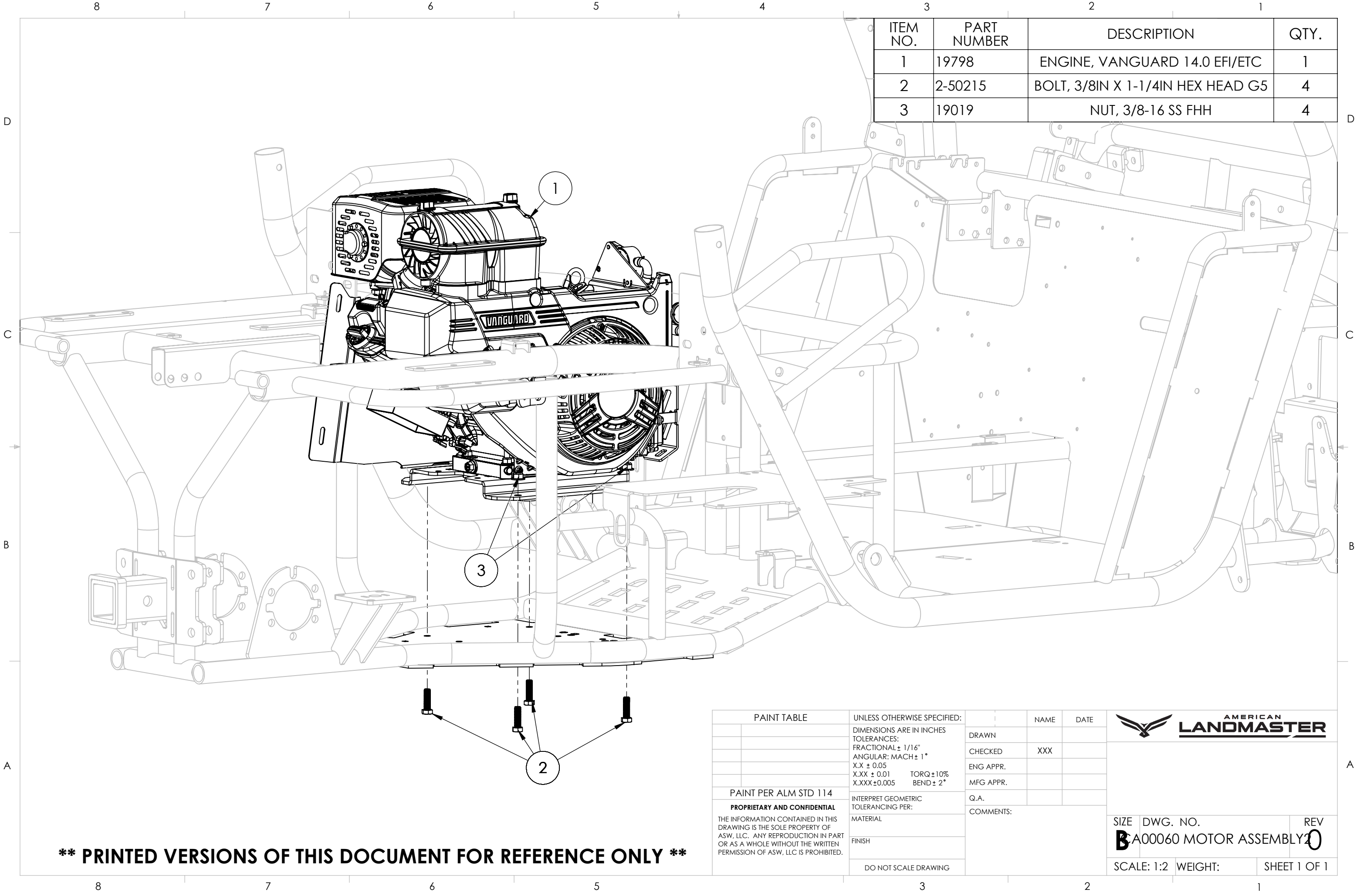
AMERICAN LANDMASTER

SIZE DWG. NO. REV

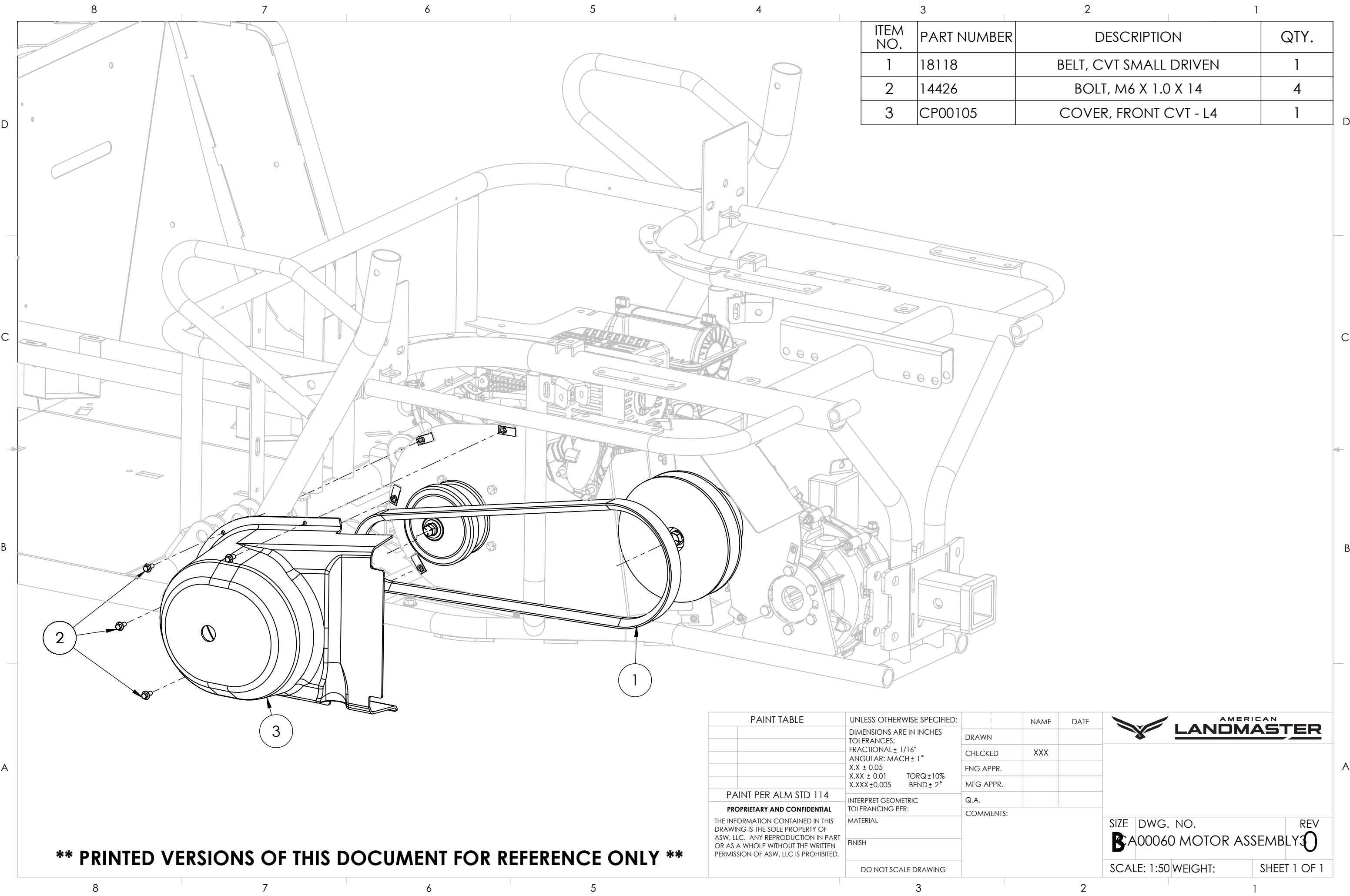
B A00060 MOTOR ASSEMBLY 0

SCALE: 1:5 WEIGHT: SHEET 1 OF 1

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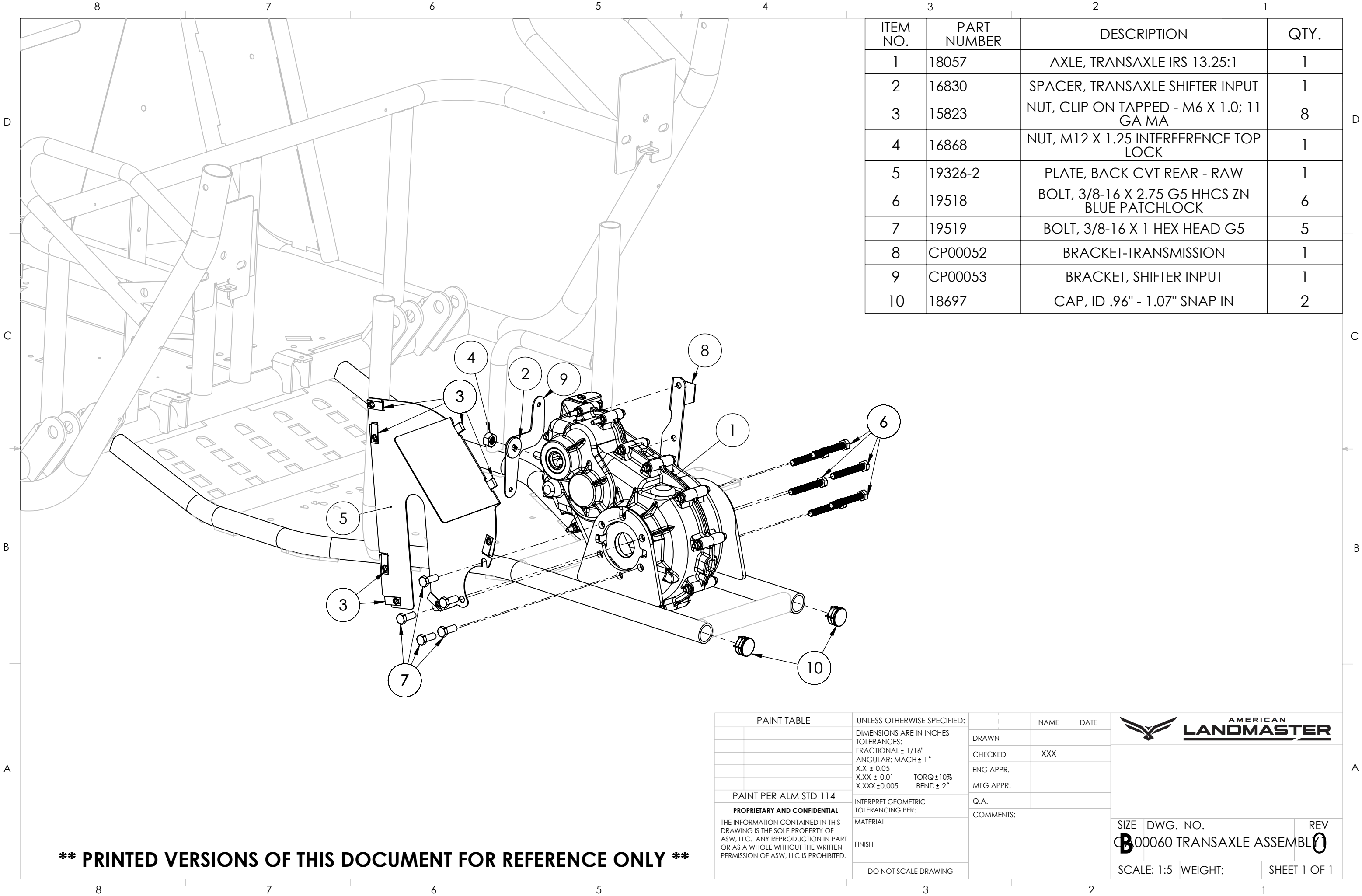
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18118	BELT, CVT SMALL DRIVEN	1
2	14426	BOLT, M6 X 1.0 X 14	4
3	CP00105	COVER, FRONT CVT - L4	1

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
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		TOLERANCES:		CHECKED		XXX			
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		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.				SIZE DWG. NO. REV B A00060 MOTOR ASSEMBLY30	
		X.X ± 0.05		Q.A.					
		X.XX ± 0.01		COMMENTS:					
		X.XXX ± 0.005							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:							
PROPRIETARY AND CONFIDENTIAL		MATERIAL							
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH							
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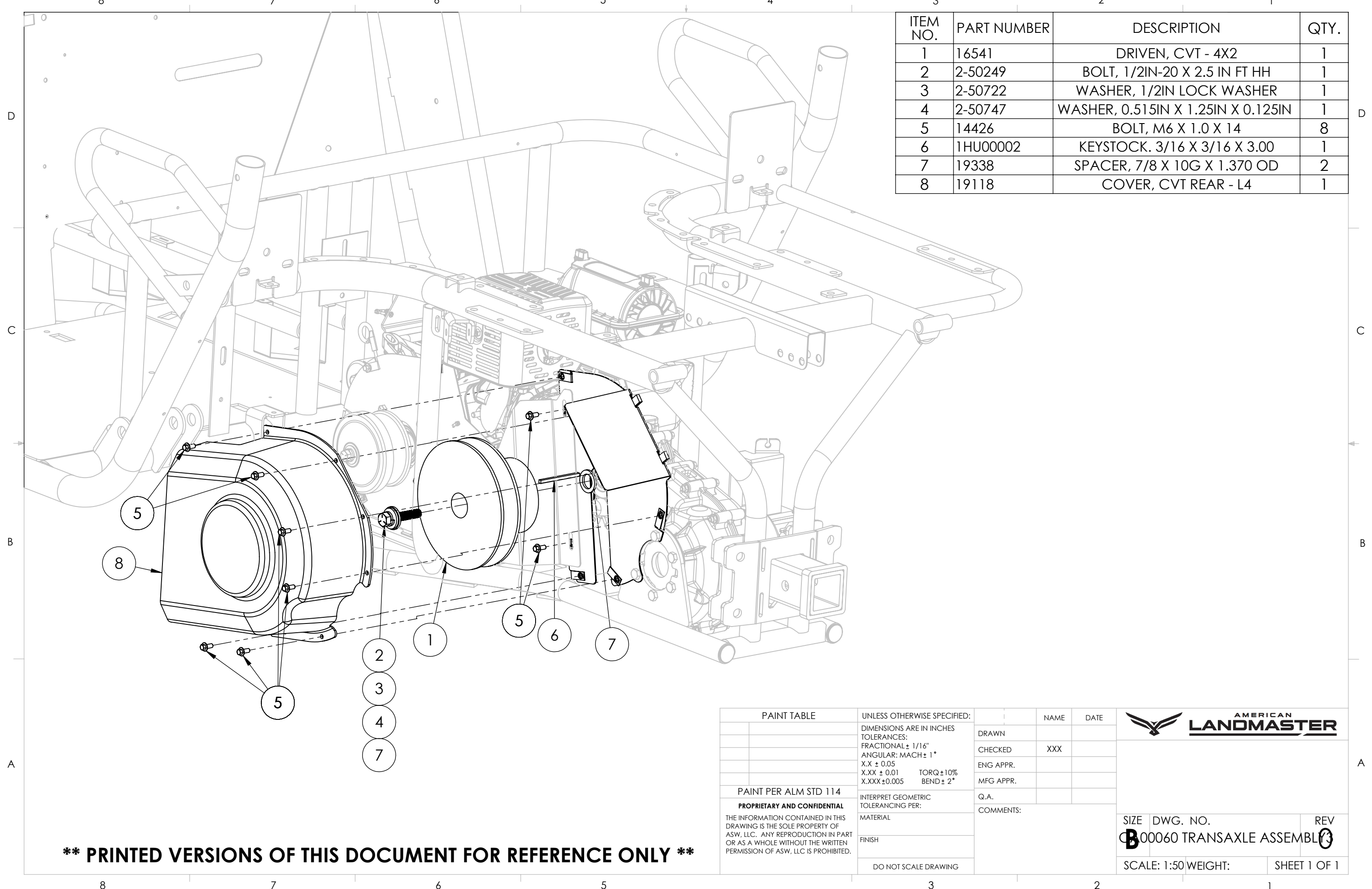


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18057	AXLE, TRANSAXLE IRS 13.25:1	1
2	16830	SPACER, TRANSAXLE SHIFTER INPUT	1
3	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
4	16868	NUT, M12 X 1.25 INTERFERENCE TOP LOCK	1
5	19326-2	PLATE, BACK CVT REAR - RAW	1
6	19518	BOLT, 3/8-16 X 2.75 G5 HHCS ZN BLUE PATCHLOCK	6
7	19519	BOLT, 3/8-16 X 1 HEX HEAD G5	5
8	CP00052	BRACKET-TRANSMISSION	1
9	CP00053	BRACKET, SHIFTER INPUT	1
10	18697	CAP, ID .96" - 1.07" SNAP IN	2

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 AMERICAN LANDMASTER			
		DIMENSIONS ARE IN INCHES		DRAWN							
		TOLERANCES:		CHECKED		XXX					
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		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.							
		X.X ± 0.05		Q.A.							
		X.XX ± 0.01		TORQ $\pm 10\%$				SIZE			
		X.XXX ± 0.005									
PAINT PER ALM STD 114		INTERPRET GEOMETRIC		COMMENTS:				REV			
PROPRIETARY AND CONFIDENTIAL		TOLERANCING PER:						B00060 TRANSAXLE ASSEMBLY 0			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL						SCALE: 1:5		WEIGHT:	
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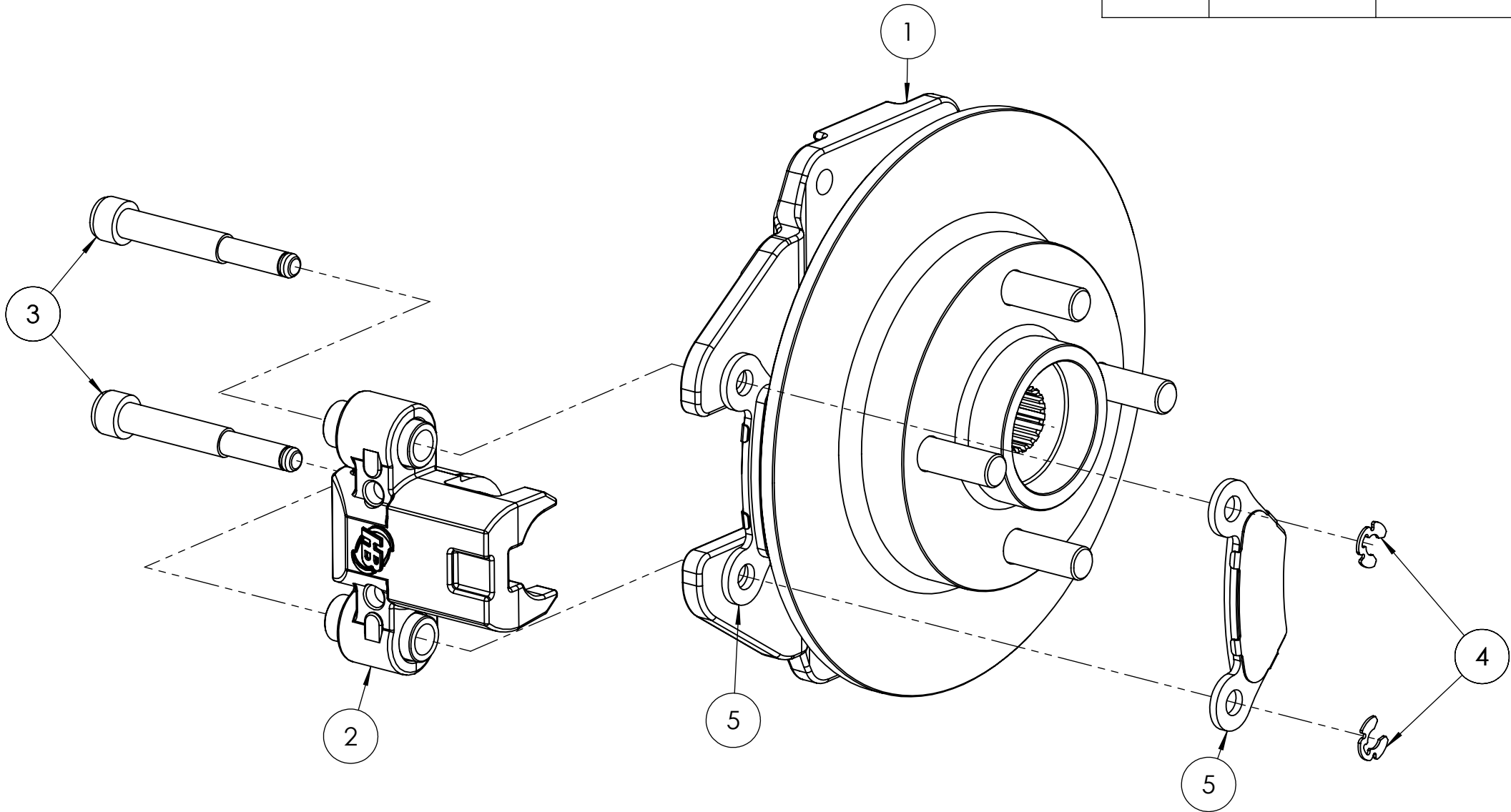
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	16541	DRIVEN, CVT - 4X2	1
2	2-50249	BOLT, 1/2IN-20 X 2.5 IN FT HH	1
3	2-50722	WASHER, 1/2IN LOCK WASHER	1
4	2-50747	WASHER, 0.515IN X 1.25IN X 0.125IN	1
5	14426	BOLT, M6 X 1.0 X 14	8
6	1HU00002	KEYSTOCK. 3/16 X 3/16 X 3.00	1
7	19338	SPACER, 7/8 X 10G X 1.370 OD	2
8	19118	COVER, CVT REAR - L4	1



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 TORQ ± 10% X.XXX ± 0.005 BEND ± 2°		DRAWN					
				CHECKED	XXX				
				ENG APPR.					
				MFG APPR.					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL		COMMENTS:					
		FINISH							
		DO NOT SCALE DRAWING							
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				B		00060 TRANSAXLE ASSEMBLY			13
				SCALE: 1:50		WEIGHT:			SHEET 1 OF 1

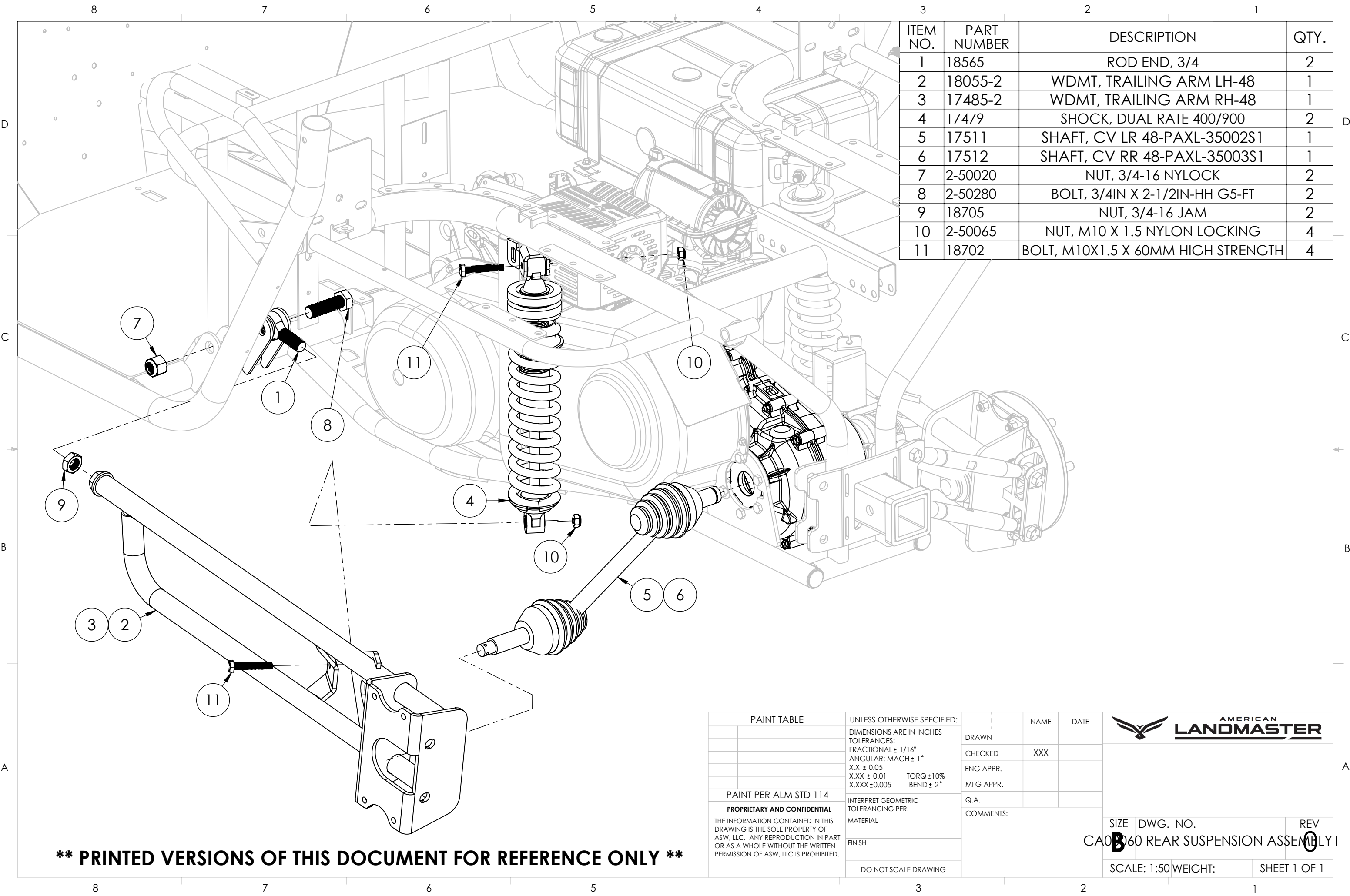
REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18594	ASM, REAR CORNER MODULE	1
2	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
3	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
4	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
5	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER					
		DIMENSIONS ARE IN INCHES		DRAWN							
		TOLERANCES:		CHECKED	XXX						
		FRACTIONAL: $\pm 1/16"$		ENG APPR.							
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.							
		X.X ± 0.05		Q.A.							
		X.XX ± 0.01				SIZE DWG. NO. REV B A00060 REAR HUB ASSEMBLY 0					
		X.XXX ± 0.005									
PAINT PER ALM STD 114		TORQ $\pm 10\%$		SCALE: 1:10 WEIGHT: SHEET 1 OF 1							
PROPRIETARY AND CONFIDENTIAL		BEND $\pm 2^\circ$									
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		INTERPRET GEOMETRIC TOLERANCING PER:									
		MATERIAL									
		FINISH									
DO NOT SCALE DRAWING											

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18565	ROD END, 3/4	2
2	18055-2	WDMT, TRAILING ARM LH-48	1
3	17485-2	WDMT, TRAILING ARM RH-48	1
4	17479	SHOCK, DUAL RATE 400/900	2
5	17511	SHAFT, CV LR 48-PAXL-35002S1	1
6	17512	SHAFT, CV RR 48-PAXL-35003S1	1
7	2-50020	NUT, 3/4-16 NYLOCK	2
8	2-50280	BOLT, 3/4IN X 2-1/2IN-HH G5-FT	2
9	18705	NUT, 3/4-16 JAM	2
10	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
11	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

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CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

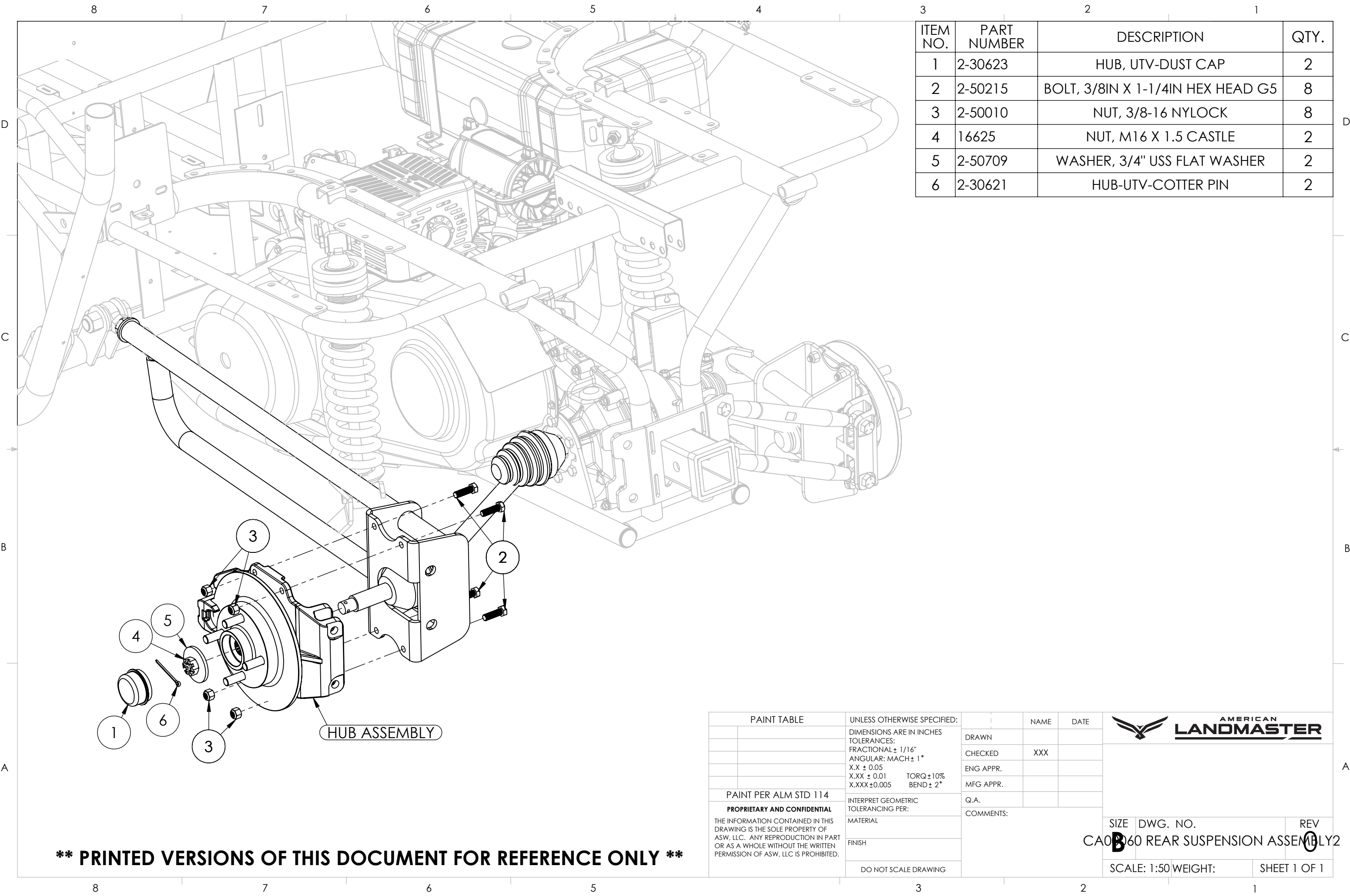
AMERICAN LANDMASTER

SIZE DWG. NO. REV

CA0060 REAR SUSPENSION ASSEMBLY1

SCALE: 1:50 WEIGHT: SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-30623	HUB, UTV-DUST CAP	2
2	2-50215	BOLT, 3/8IN X 1-1/4IN HEX HEAD G5	8
3	2-50010	NUT, 3/8-16 NYLOCK	8
4	16625	NUT, M16 X 1.5 CASTLE	2
5	2-50709	WASHER, 3/4" USS FLAT WASHER	2
6	2-30621	HUB-UTV-COTTER PIN	2

HUB ASSEMBLY

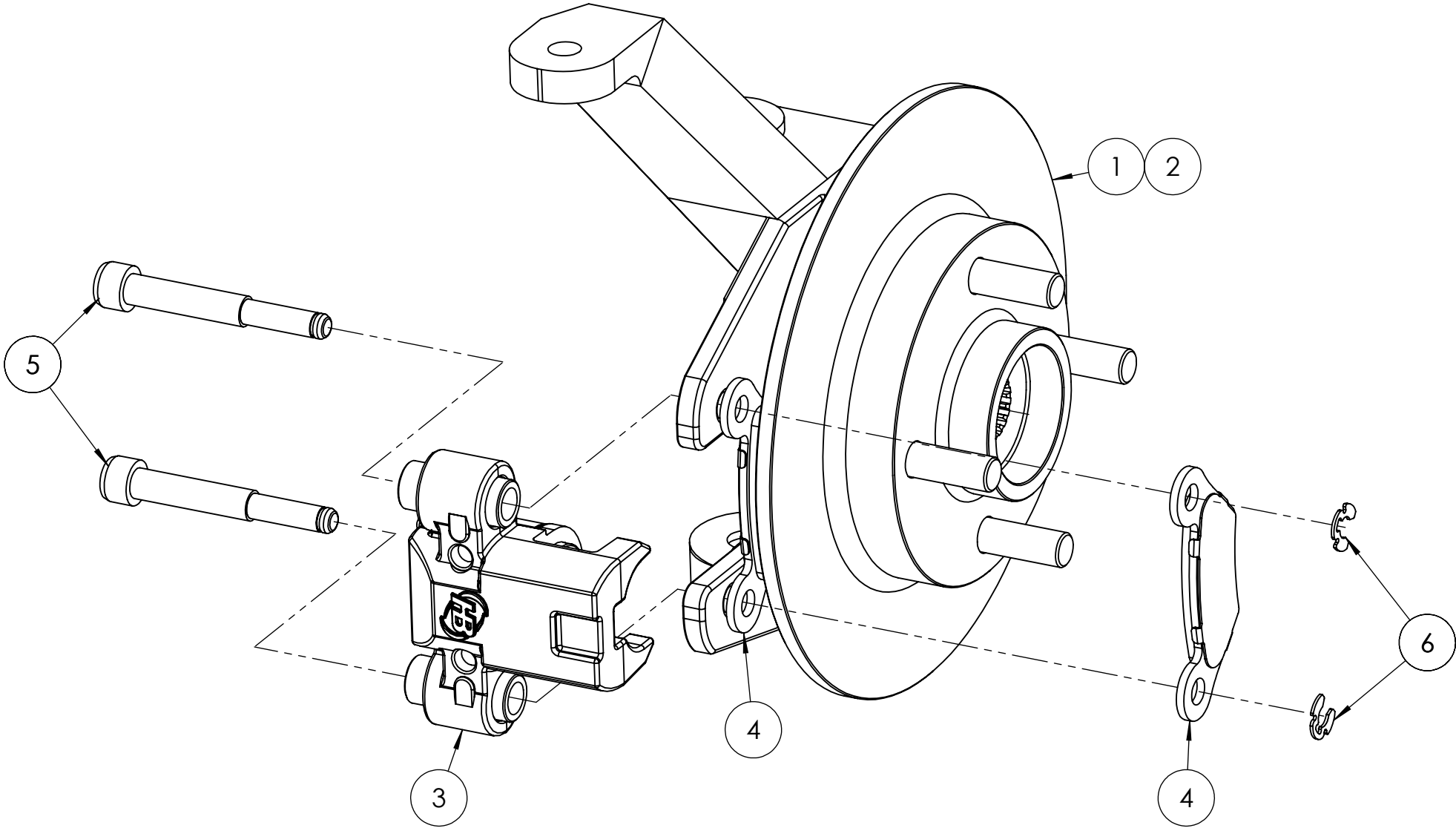
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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
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		FRACTIONAL ± 1/16"		ENG APPR.					
		ANGULAR: MACH ± 1°		MFG APPR.					
		X.X ± 0.05		TORQ ± 10%					
		X.XX ± 0.01		BEND ± 2°					
		X.XXX ± 0.005							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.					
PROPRIETARY AND CONFIDENTIAL		MATERIAL		COMMENTS:					
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		DO NOT SCALE DRAWING							

SIZE	DWG. NO.	REV
CA03060	B60 REAR SUSPENSION ASSEMBLY	2
SCALE: 1:50	WEIGHT:	SHEET 1 OF 1

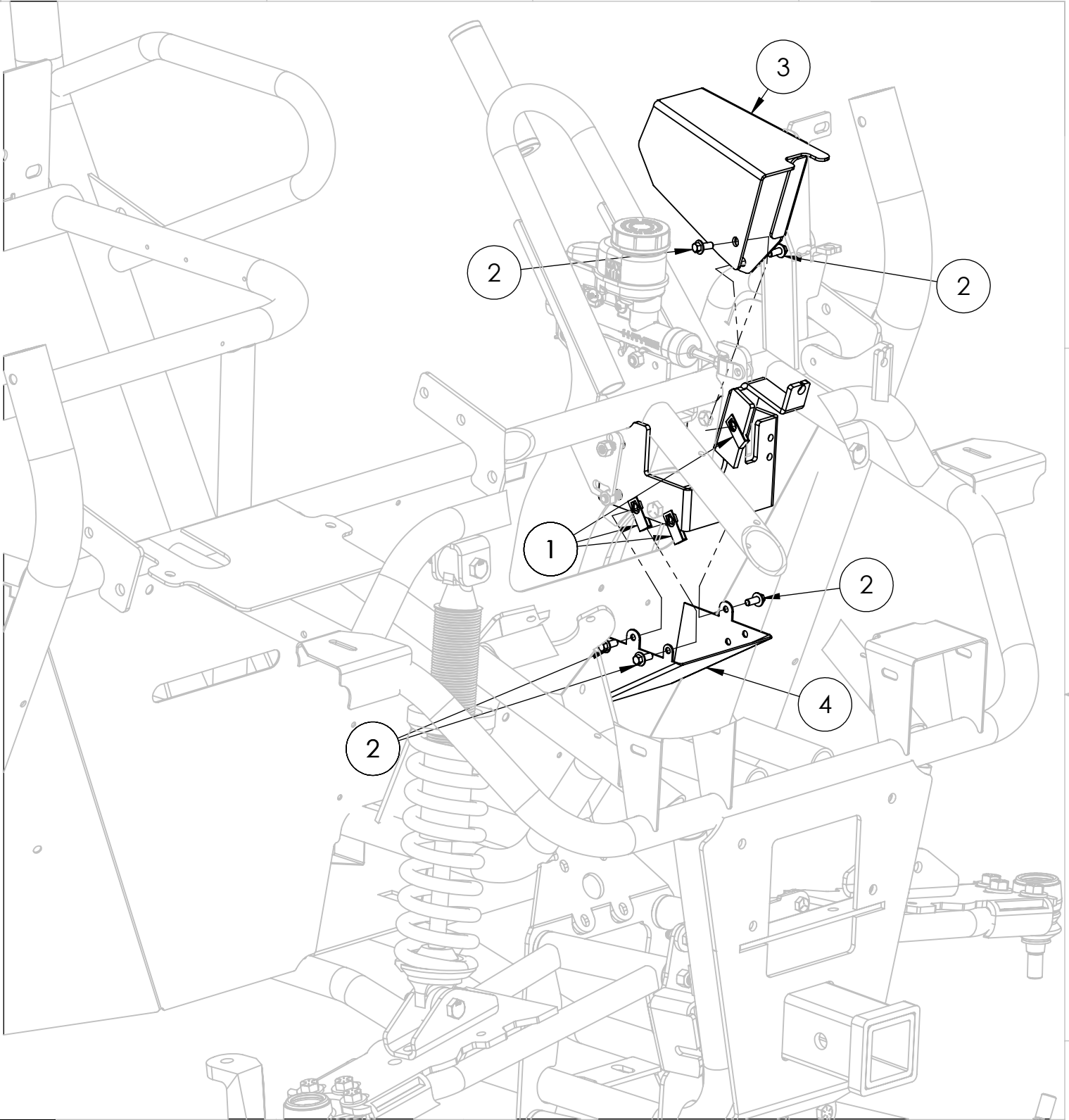
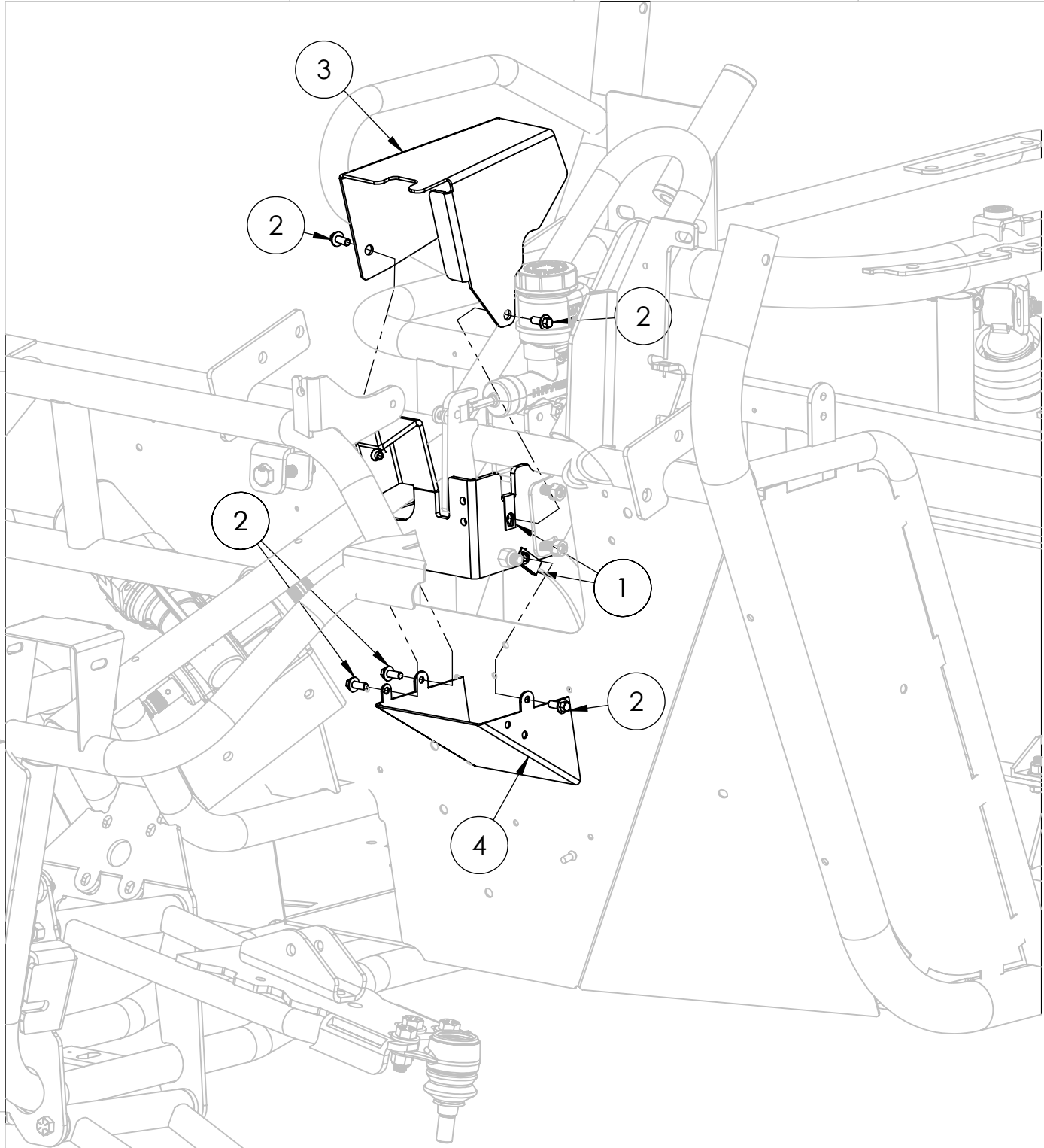
REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18596	ASM, FRONT RIGHT CORNER MODULE	1
2	18595	ASM, FRONT LEFT CORNER MODULE (FOR LEFT SIDE OF VEHICLE)	1
3	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
4	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
5	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
6	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	 AMERICAN LANDMASTER			
		DIMENSIONS ARE IN INCHES		DRAWN			ASM, FRONT RIGHT CORNER MOD			
		TOLERANCES:		CHECKED	XXX					
		FRACTIONAL: 1/16"		ENG APPR.						
		ANGULAR: MACH ± 1°		MFG APPR.						
		X.X ± 0.05								
		X.XX ± 0.01	TORQ ± 10%							
		X.XXX ± 0.005	BEND ± 2°							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC		Q.A.						
PROPRIETARY AND CONFIDENTIAL		TOLERANCING PER:		COMMENTS:						
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL					SIZE	DWG. NO.	REV	
		FINISH					B	A00060 FRONT HUB ASSEMBLY		0
		DO NOT SCALE DRAWING					SCALE: 1:10		WEIGHT:	SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	5
2	14426	BOLT, M6 X 1.0 X 14	5
3	19355	BRKT, UPPER PEDAL GUARD	1
4	19356	BRKT, LOWER PEDAL GUARD	1

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PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005

TORQ $\pm 10\%$
BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

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ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

AMERICAN LANDMASTER

SIZE DWG. NO. REV

C0060 PEDAL GUARD ASSEMBLY

SCALE: 1:20 WEIGHT: SHEET 1 OF 1

87654321

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B

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18555	WDMT, STEERING SUPPORT	1
2	18191	BUSHING, 1" OD / .625" ID	2
3	17184	RUBBER, 2018 PEDAL STOP	1
4	16905	MASTER CYLINDER, 4WD	1
5	2-50005	NUT, 5/16-18 KEPS	4
6	2-50010	NUT, 3/8-16 NYLOCK	1
7	16888	BOLT, 3/8" x 5.5"	1
8	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	4
9	2-50156	BOLT, 5/16IN X 2-1/4IN HEX HEAD G5	2
10	2-50007	NUT, 5/16-18 NYLOCK	2
11	CA00034	ASM, PEDAL CLUSTER EV-2023	1

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005			
			DRAWN		
			CHECKED	XXX	
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			MFG APPR.		
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		
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SIZE

DWG. NO.

REV

CA00060

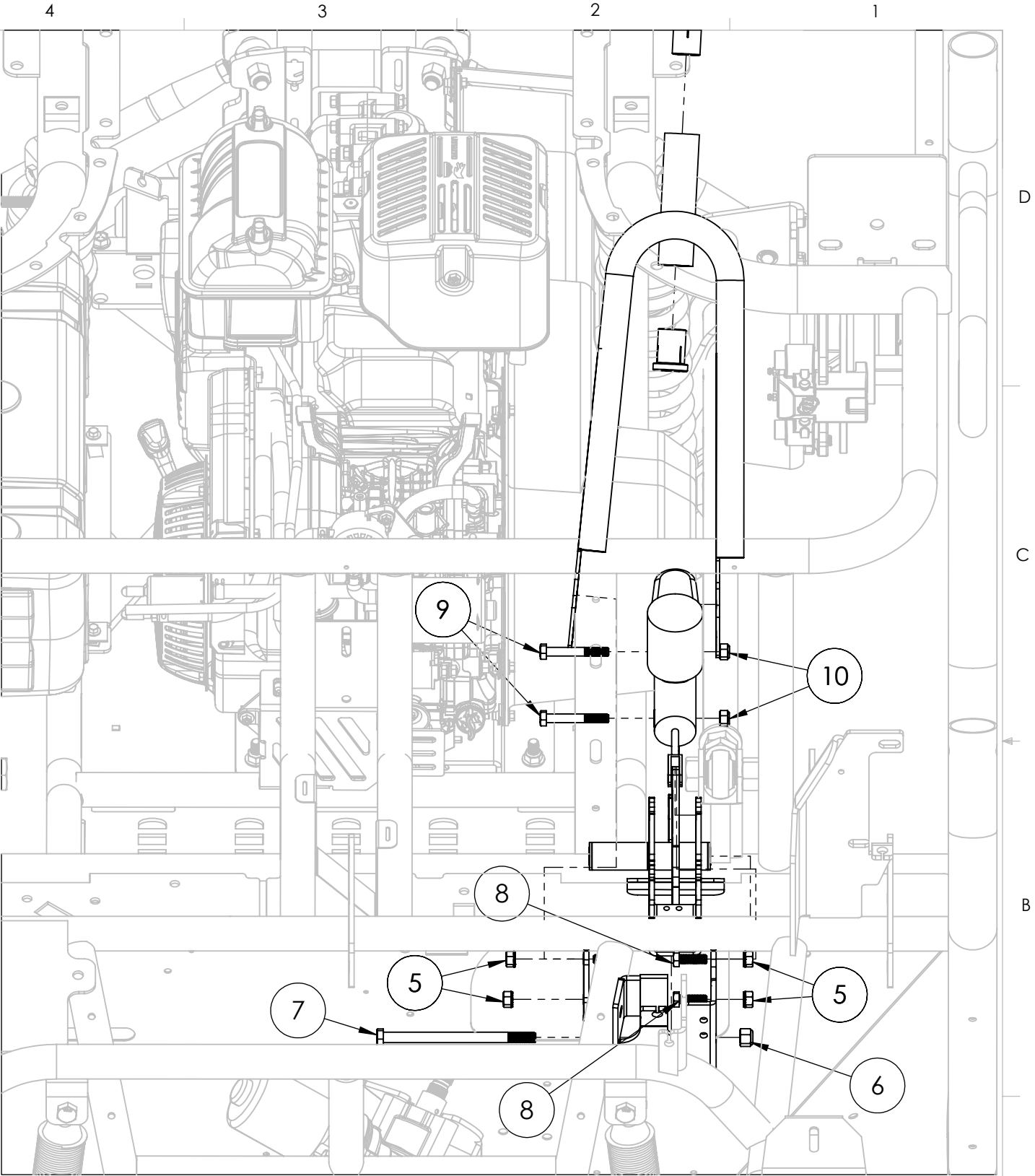
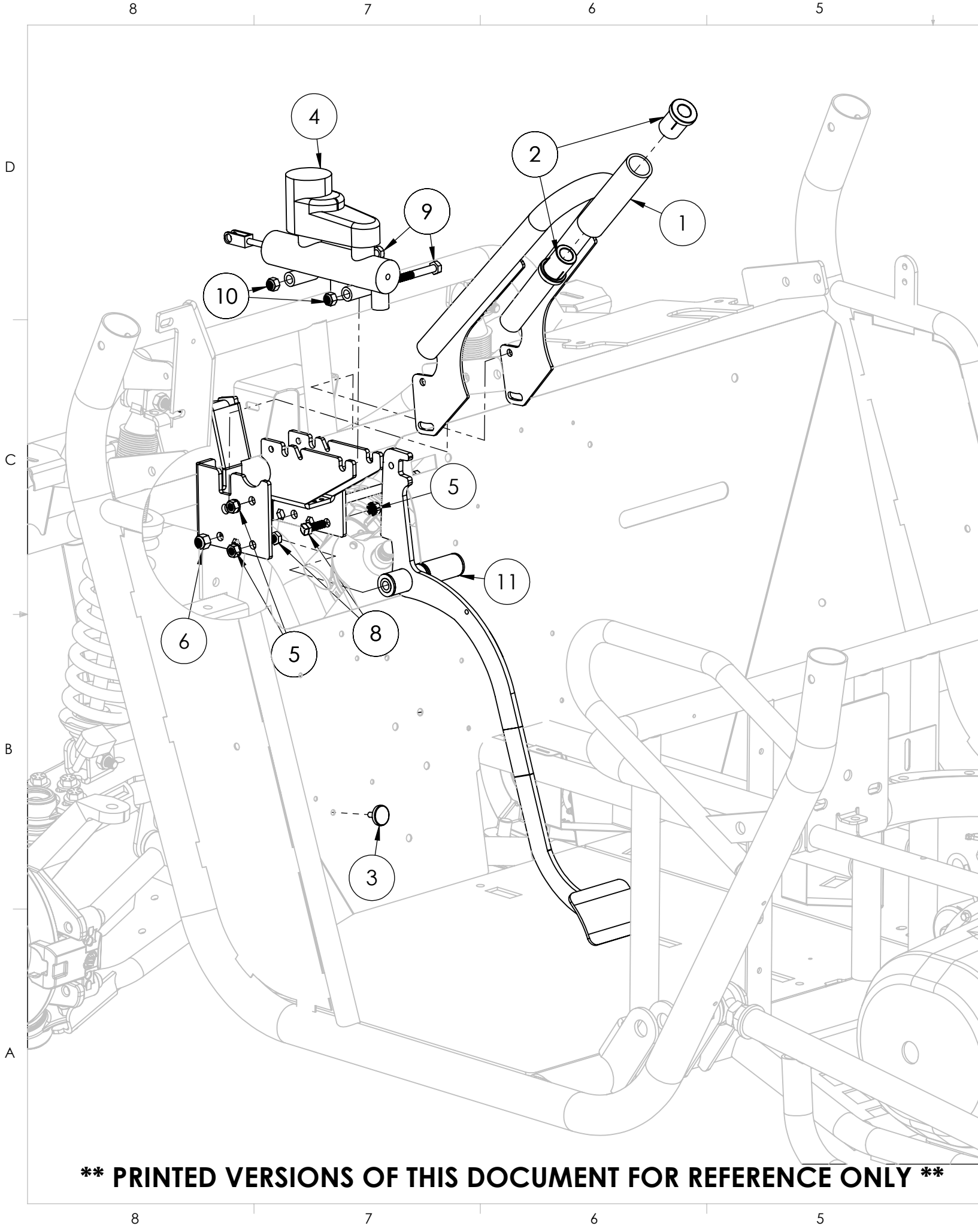
STEERING SUPPORT AND PEDAL ASSEMBLY

SCALE: 1:50

WEIGHT:

SHEET 1 OF 2

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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		DRAWN		NAME		DATE			
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		TOLERANCES:		ENG APPR.							
		FRACTIONAL ± 1/16"		MFG APPR.							
		ANGULAR: MACH ± 1°		Q.A.							
		X.X ± 0.05		COMMENTS:							
		X.XX ± 0.01								SIZE DWG. NO. REV CA00060 B STEERING SUPPORT AND PEDAL ASSEMBLY O	
		X.XXX ± 0.005									
		TORQ ± 10%									
		BEND ± 2°									
PAINT PER ALM STD 114		INTERPRET GEOMETRIC								SCALE: 1:50 WEIGHT: SHEET 2 OF 2	
PROPRIETARY AND CONFIDENTIAL		TOLERANCING PER:									
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DRAWING IS THE SOLE PROPERTY OF		FINISH									
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AS A WHOLE WITHOUT THE WRITTEN											
PERMISSION OF ASW, LLC IS PROHIBITED.											
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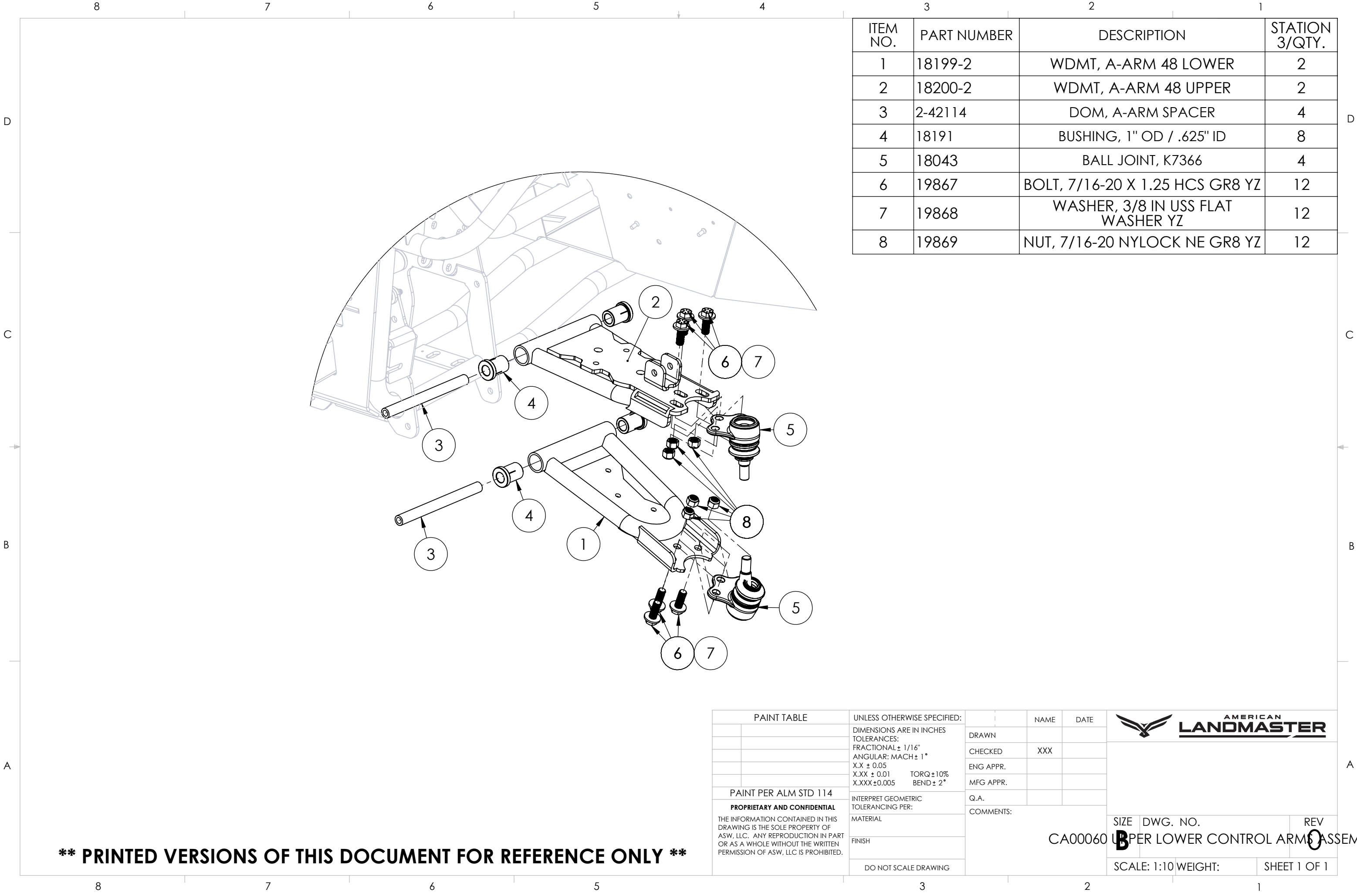
3

2

1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

SIZE DWG. NO. REV
CA00060 B STEERING SUPPORT AND PEDAL O ASSEMBLY
SCALE: 1:50 WEIGHT: SHEET 2 OF 2



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 3/QTY.
1	18199-2	WDMT, A-ARM 48 LOWER	2
2	18200-2	WDMT, A-ARM 48 UPPER	2
3	2-42114	DOM, A-ARM SPACER	4
4	18191	BUSHING, 1" OD / .625" ID	8
5	18043	BALL JOINT, K7366	4
6	19867	BOLT, 7/16-20 X 1.25 HCS GR8 YZ	12
7	19868	WASHER, 3/8 IN USS FLAT WASHER YZ	12
8	19869	NUT, 7/16-20 NYLOCK NE GR8 YZ	12

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:				NAME		DATE			
		DIMENSIONS ARE IN INCHES									
		TOLERANCES:									
		FRACTIONAL ± 1/16"									
		ANGULAR: MACH ± 1°									
		X.X ± 0.05									
		X.XX ± 0.01									
		X.XXX ± 0.005									
PAINT PER ALM STD 114		TORQ ± 10%									
BEND ± 2°											
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.									
MATERIAL		COMMENTS:									
FINISH											
DO NOT SCALE DRAWING											

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

SIZE DWG. NO. REV
CA00060 **B** UPPER LOWER CONTROL ARMS ASSEMBLY **0**
SCALE: 1:10 WEIGHT: SHEET 1 OF 1

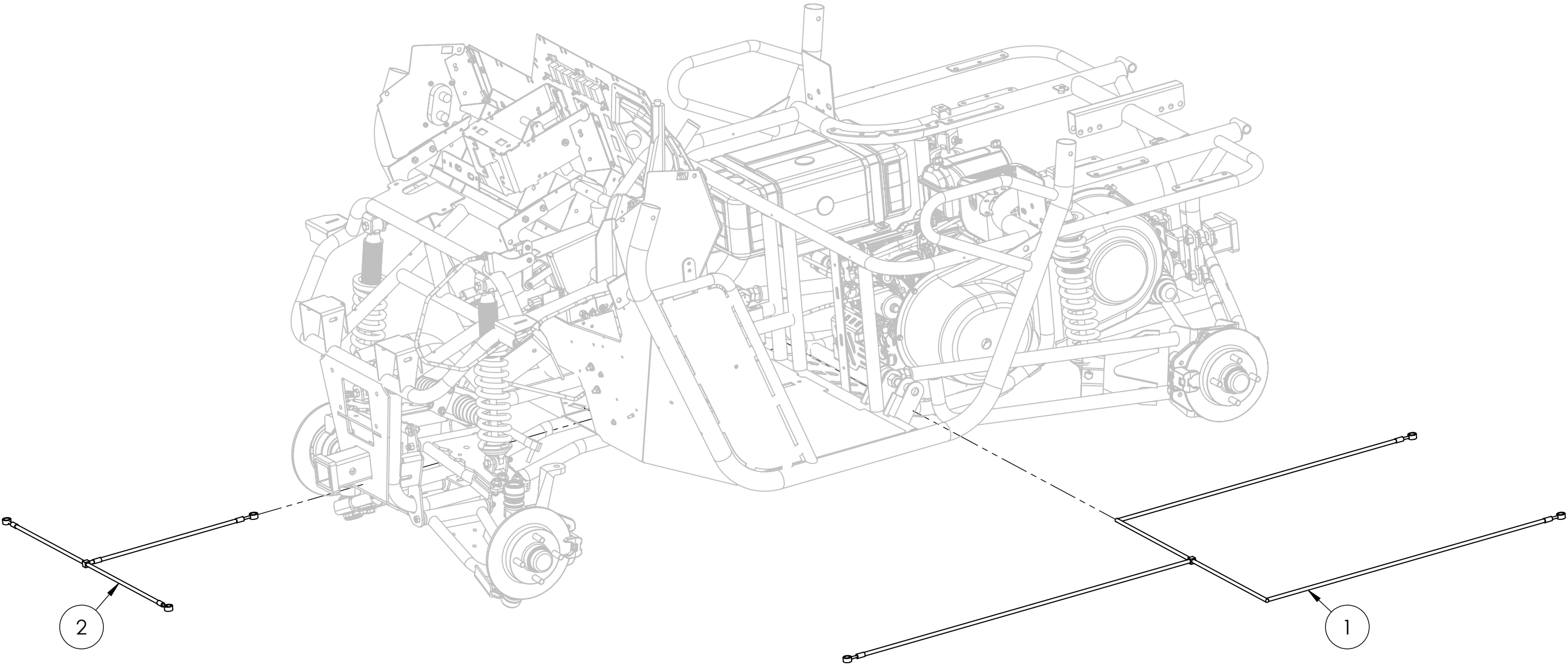
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18378	BRAKE LINE, REAR STD	1
2	16902	BRAKE LINE, FRONT HANGING BRK	1

D

C

B

A



D

C

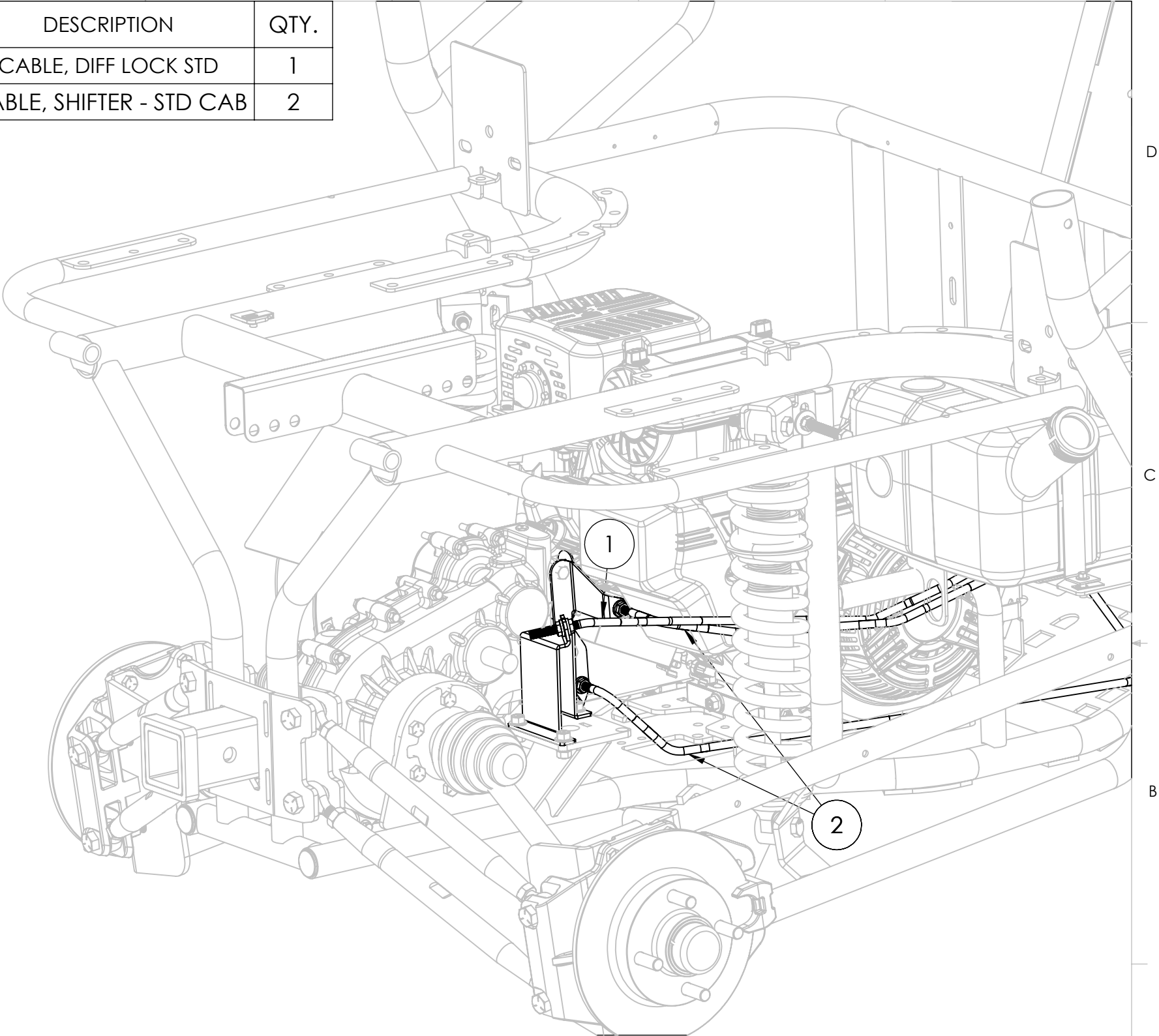
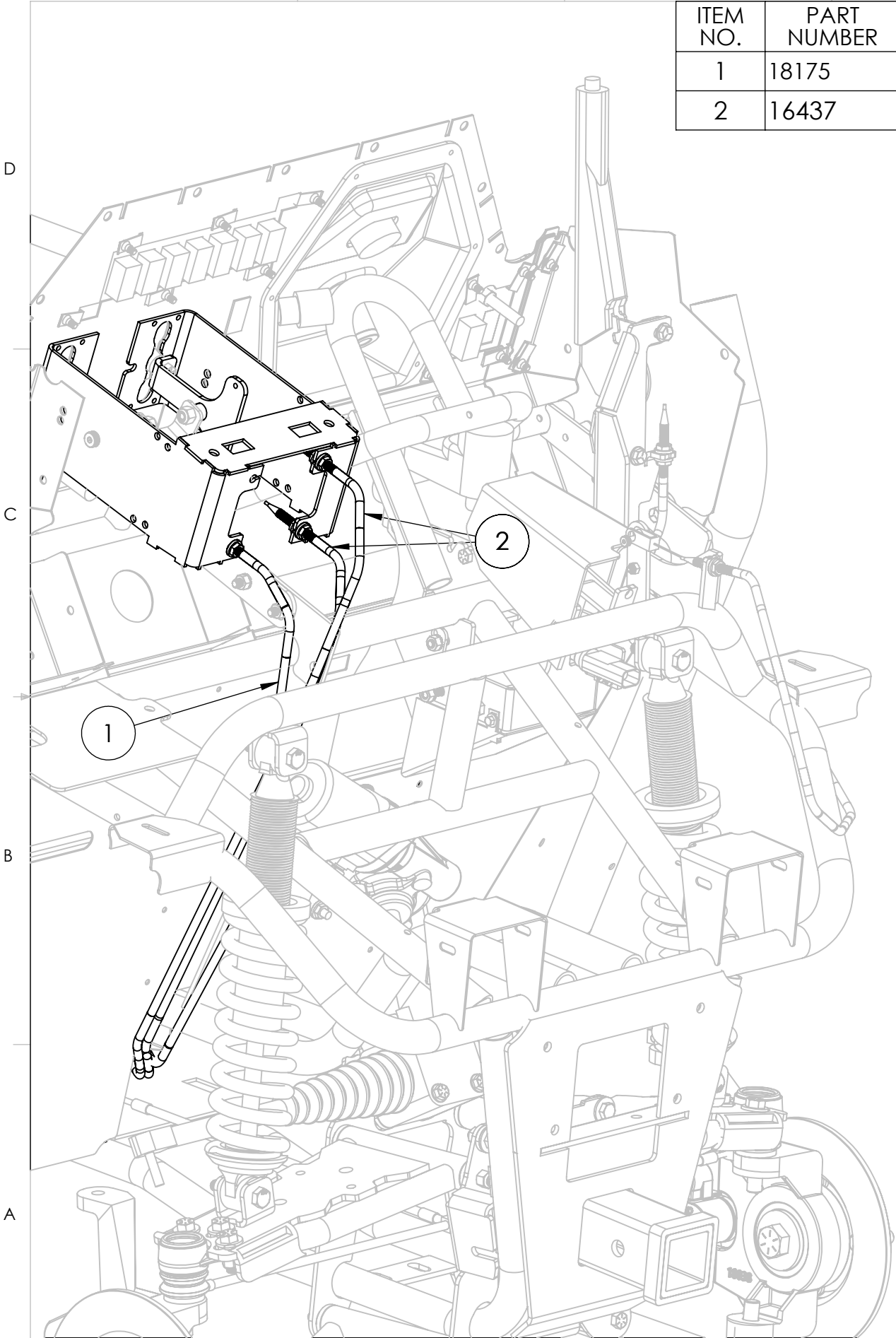
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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	 AMERICAN LANDMASTER	
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		TOLERANCES:		CHECKED	XXX			
		FRACTIONAL: 1/16"		ENG APPR.				
		ANGULAR: MACH ± 1°		MFG APPR.				
		X.X ± 0.05					Q.A.	
		X.XX ± 0.01						
		X.XXX±0.005						
		TORQ±10% BEND ± 2°						
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:			SIZE	
PROPRIETARY AND CONFIDENTIAL		MATERIAL					DWG. NO.	
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		DO NOT SCALE DRAWING					B A00060 BRAKE LINE ASSEMBLY O	
							SCALE: 1:50 WEIGHT: SHEET 1 OF 1	

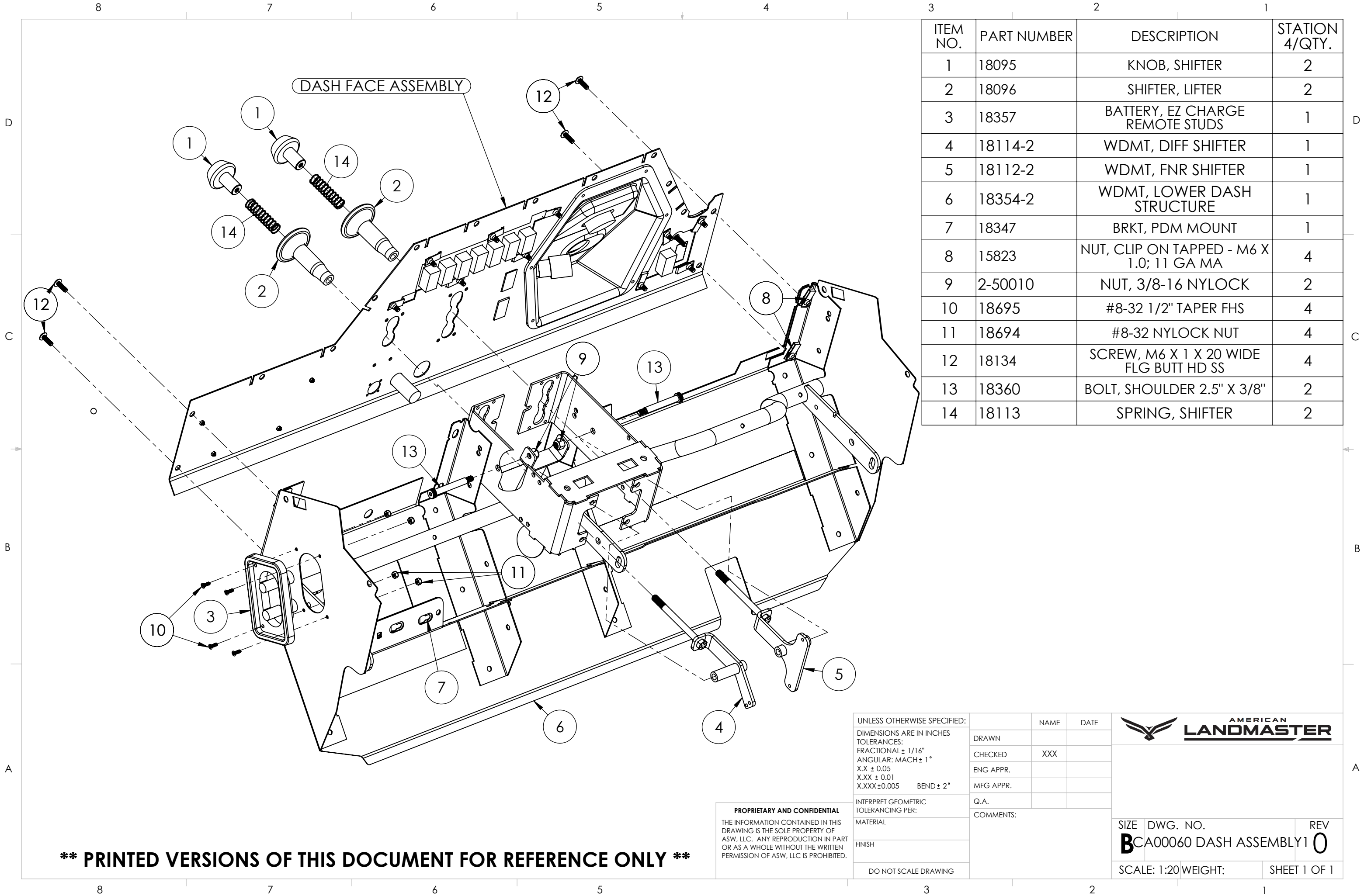
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18175	CABLE, DIFF LOCK STD	1
2	16437	CABLE, SHIFTER - STD CAB	2



PAINT TABLE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005		DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:		NAME DATE		 SIZE DWG. NO. REV B CA00060 CABLE ASSEMBLY 0	
PAINT PER ALM STD 114		TORQ ± 10% BEND ± 2°							
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		INTERPRET GEOMETRIC TOLERANCING PER:							
MATERIAL		FINISH							
		DO NOT SCALE DRAWING						SCALE: 1:50 WEIGHT: SHEET 1 OF 1	

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18095	KNOB, SHIFTER	2
2	18096	SHIFTER, LIFTER	2
3	18357	BATTERY, EZ CHARGE REMOTE STUDS	1
4	18114-2	WDMT, DIFF SHIFTER	1
5	18112-2	WDMT, FNR SHIFTER	1
6	18354-2	WDMT, LOWER DASH STRUCTURE	1
7	18347	BRKT, PDM MOUNT	1
8	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
9	2-50010	NUT, 3/8-16 NYLOCK	2
10	18695	#8-32 1/2" TAPER FHS	4
11	18694	#8-32 NYLOCK NUT	4
12	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
13	18360	BOLT, SHOULDER 2.5" X 3/8"	2
14	18113	SPRING, SHIFTER	2

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

PROPRIETARY AND CONFIDENTIAL
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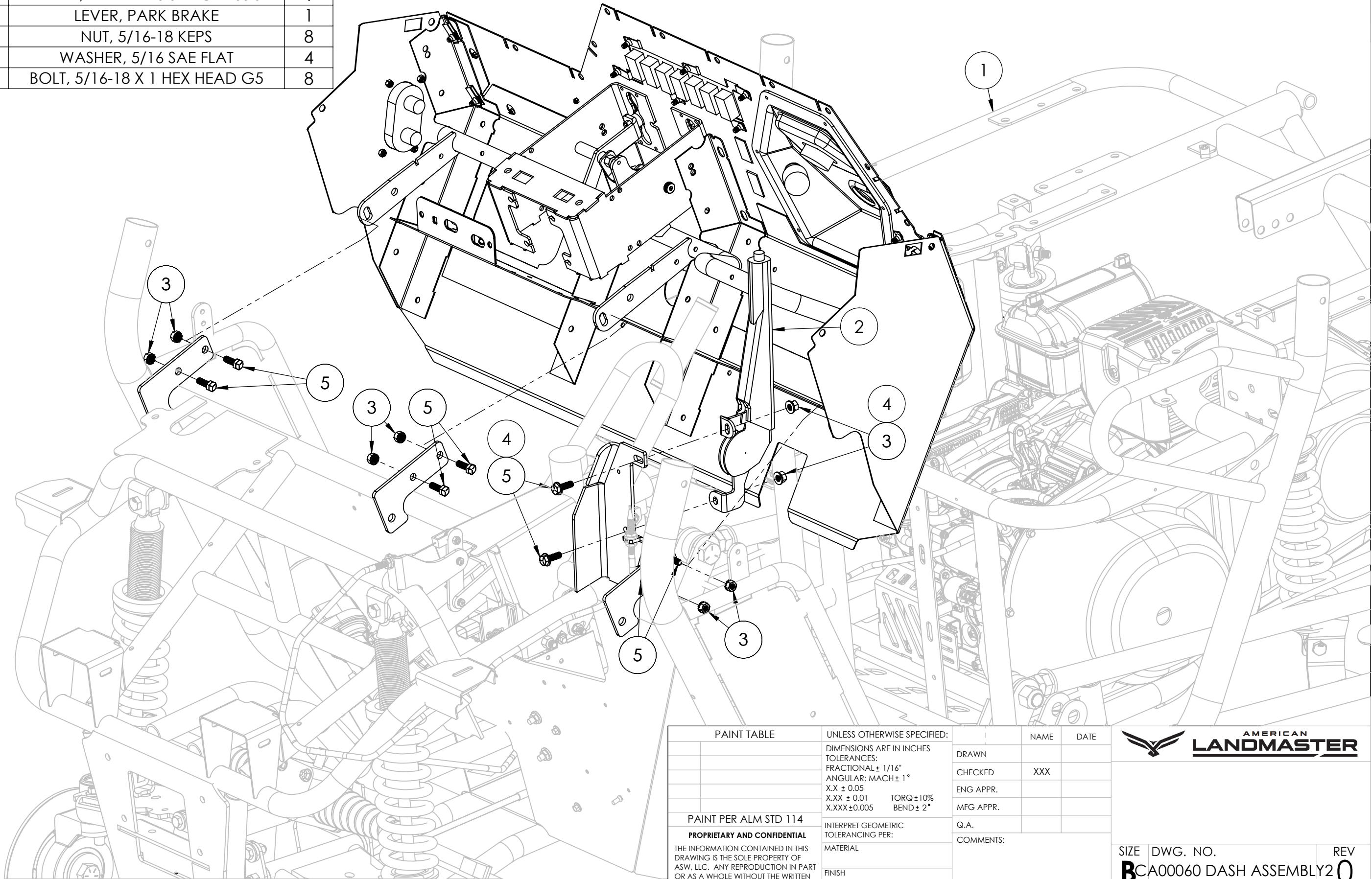
	NAME	DATE
DRAWN		
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
SCALE: 1:20	WEIGHT:	SHEET 1 OF 1

** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY **

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19650-1	WDMT, FRAME IRS STD CHASSIS	1
2	18387	LEVER, PARK BRAKE	1
3	2-50005	NUT, 5/16-18 KEPS	8
4	2-50701	WASHER, 5/16 SAE FLAT	4
5	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	8



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE	
		DIMENSIONS ARE IN INCHES		DRAWN			
		TOLERANCES:		CHECKED		XXX	
		FRACTIONAL: 1/16"		ENG APPR.			
		ANGULAR: MACH ± 1°		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		TORQ ± 10%					
PROPRIETARY AND CONFIDENTIAL		BEND ± 2°					
THE INFORMATION CONTAINED IN THIS		INTERPRET GEOMETRIC					
DRAWING IS THE SOLE PROPERTY OF		TOLERANCING PER:					
ASW, LLC. ANY REPRODUCTION IN PART		MATERIAL					
OR AS A WHOLE WITHOUT THE WRITTEN		FINISH					
PERMISSION OF ASW, LLC IS PROHIBITED.		DO NOT SCALE DRAWING					

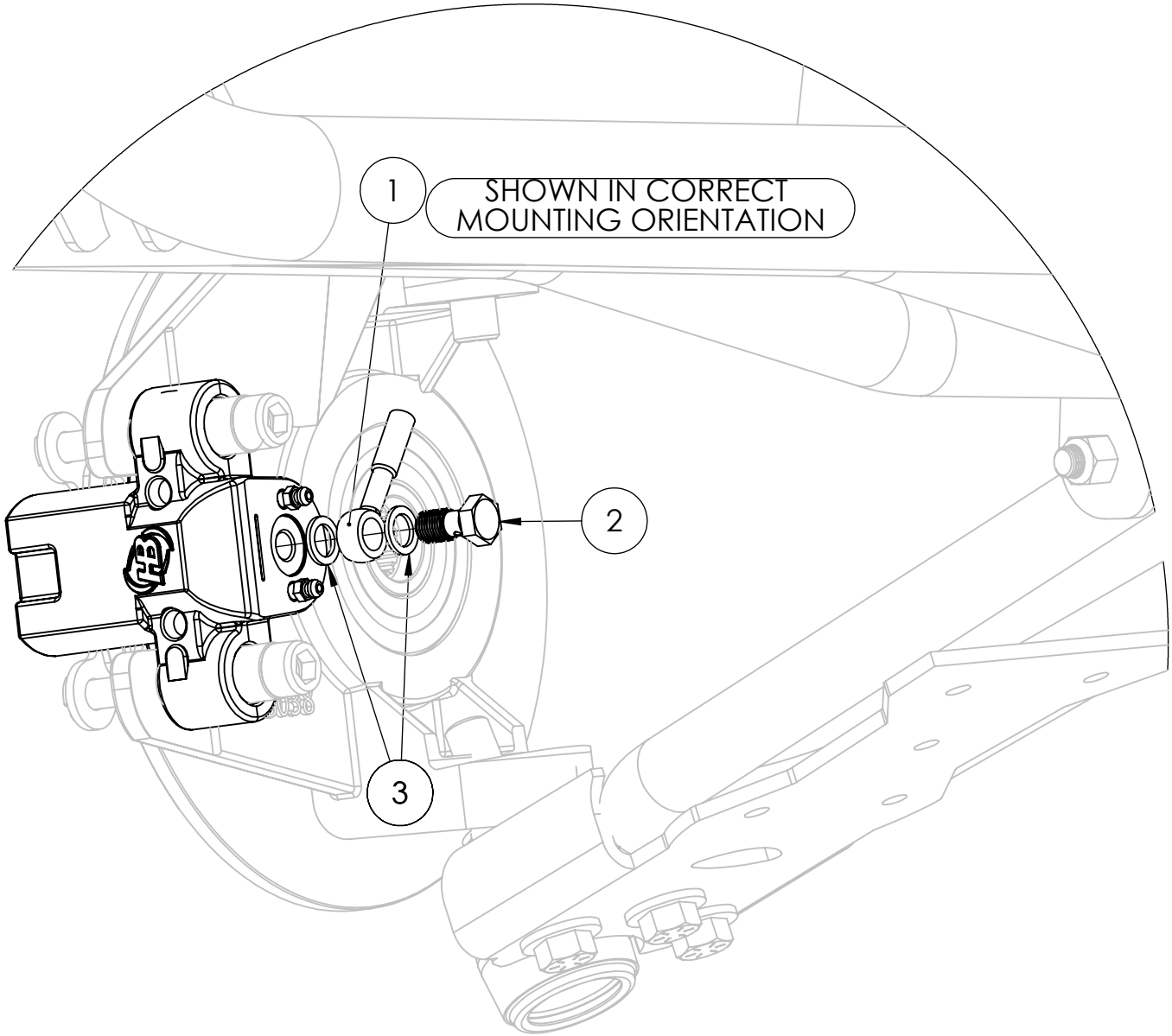


SIZE	DWG. NO.	REV
	BCA00060 DASH ASSEMBLY	20
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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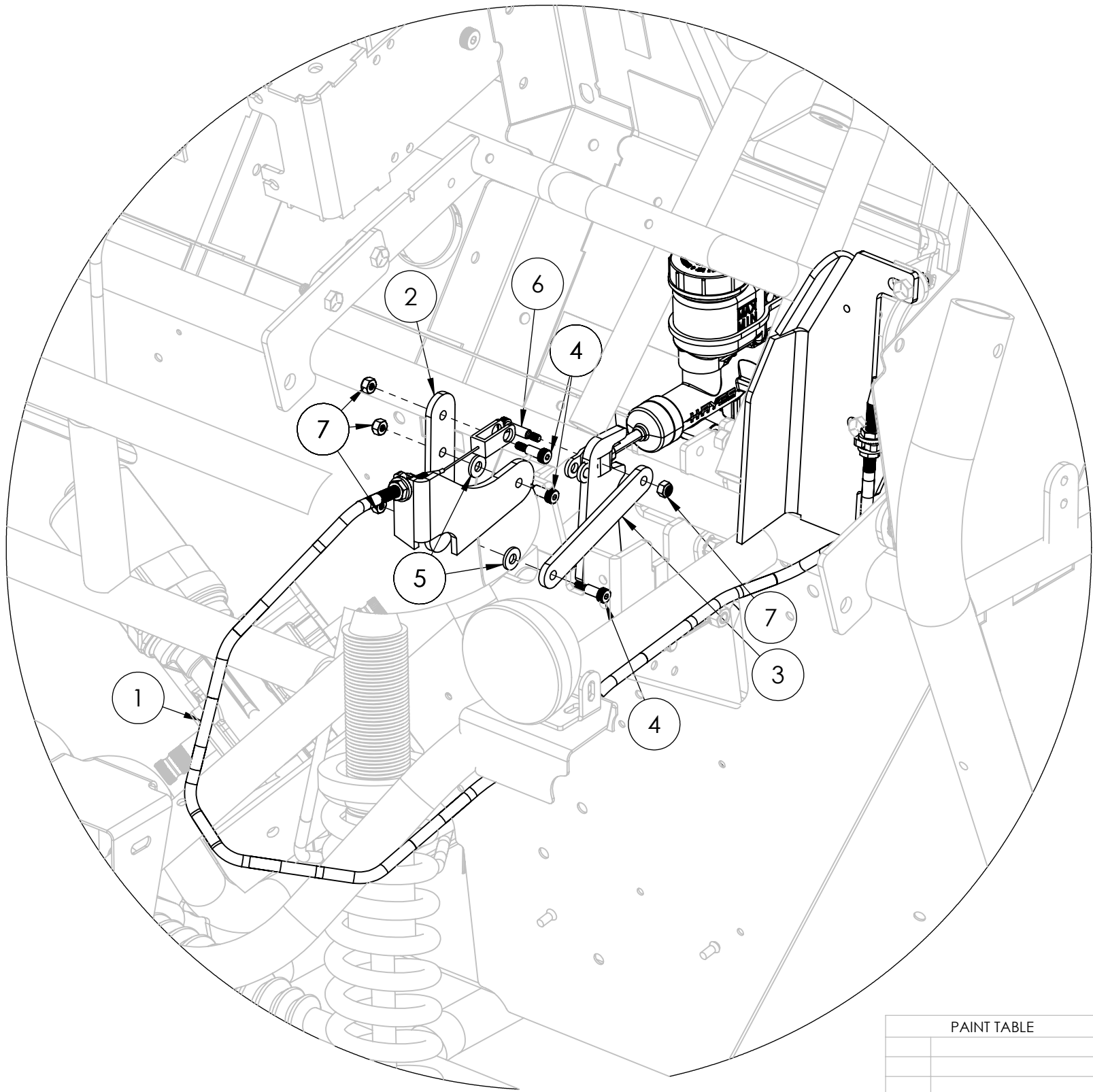
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	16902	BRAKE LINE, FRONT HANGING BRK	1
2	2-11137	BRAKE LINE-BANJO BOLT (M10X1.0)	2
3	2-11138	BRAKE LINE-CRUSH WASHER (M10 SIZE)	4

INCLUDES RIGHT AND LEFT



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES		DRAWN			
		TOLERANCES:		CHECKED	XXX		
		FRACTIONAL ± 1/16"		ENG APPR.			
		ANGULAR: MACH ± 1°		MFG APPR.			
		X.X ± 0.05		Q.A.		SIZE DWG. NO. REV	
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
		TORQ ± 10%				SCALE: 1:20 WEIGHT: SHEET 1 OF 1	
		BEND ± 2°					
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL				CA00060 FRONT BRAKE LINE TO CALIPER ASSEMBLY	
		FINISH					
		DO NOT SCALE DRAWING					
		PAINT PER ALM STD 114					
		PROPRIETARY AND CONFIDENTIAL					
		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.					

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19562	CABLE, PARKING UTV	1
2	19568	BRKT, PARK LINK	1
3	19569	BRKT, PARK LINK	1
4	19563	BOLT, 1/4" DIA 1/2" SHOULDER 10-24	3
5	2-50717	WASHER, 1/4IN SAE FLAT	2
6	19564	BOLT, 1/4" DIA 3/4" SHOULDER 10-24	1
7	19072	NUT, #10-24 NYLOCK 18-8SS	4

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ $\pm 10\%$

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

AMERICAN LANDMASTER

SIZE

DWG. NO.

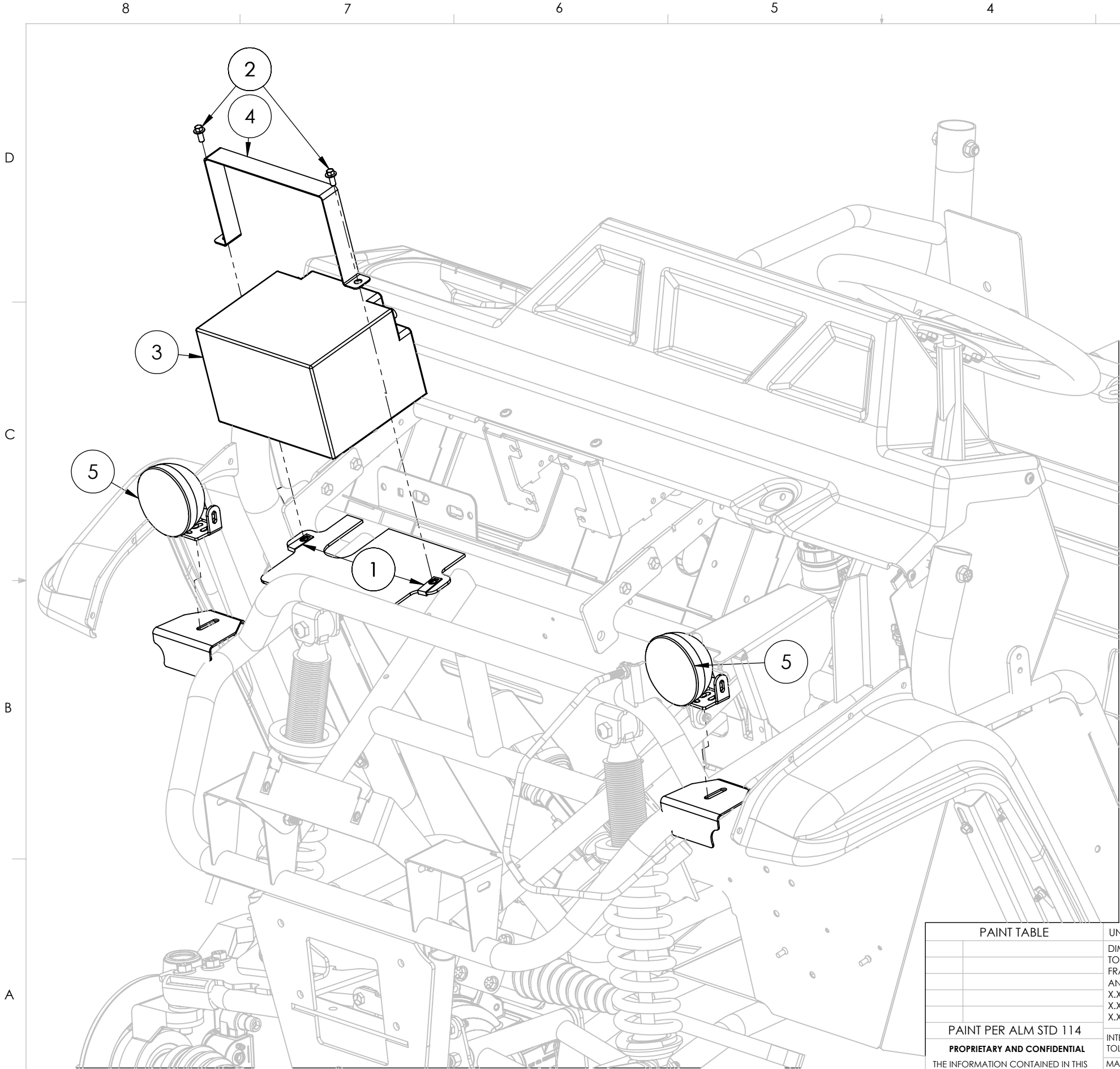
REV

SCALE: 1:50

WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	2
2	14426	BOLT, M6 X 1.0 X 14	2
3	2-69998	BATTERY, UB12350 SEALED AGM - 315CCA	1
4	18126	BRKT, BATTERY HOLD DOWN 2021	1
5	18609	LIGHT, HEAD LIGHT / WORK LIGHT	2

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005

TORQ $\pm 10\%$
BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

RHW

6/20/2022

XXX

AMERICAN LANDMASTER

SIZE

DWG. NO.

REV

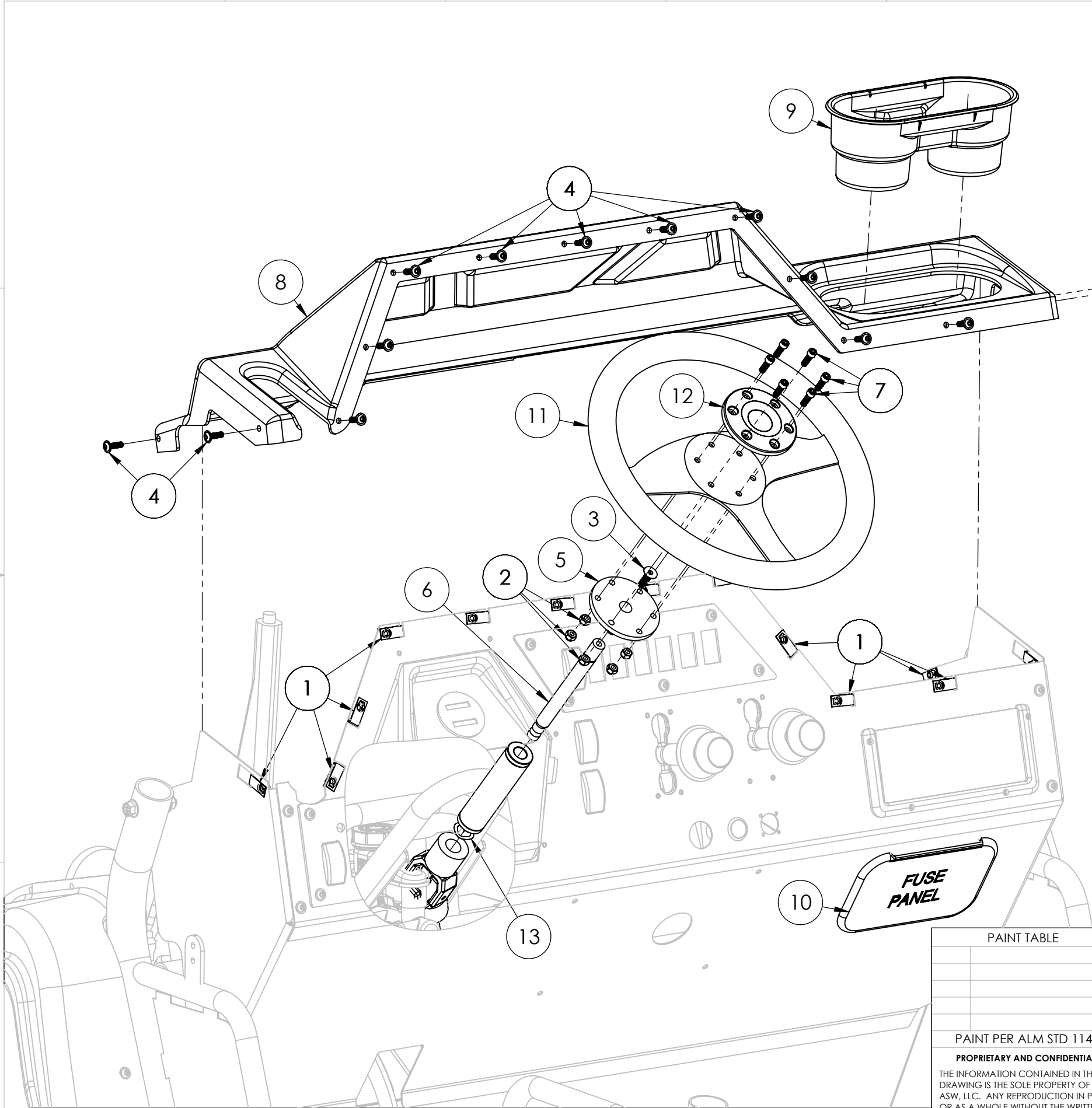
CA0060 BATTERY AND LIGHTS ASSEMBLY

SCALE: 1:50

WEIGHT:

SHEET 1 OF 1

** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY **



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	14
2	2-50001	NUT, 1/4-20 NYLON LOCKING	6
3	2-50098	BOLT, TAPERED 5/16-18 X 1IN	1
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	14
5	2-18169	STEERING HUB DISK (SEE SPECS)	1
6	2-18170	STEERING HUB SHAFT	1
7	2-50636	BOLT, 1/4IN X 3/4IN SOCKET HEAD (SS)	6
8	18072	DASH, THERMOFORMED TOP	1
9	14842	CUP HOLDER - 200 SERIES	1
10	18361	PANEL, DASH ACCESS	1
11	14845	STEERING WHEEL - 200S	1
12	14846	CAP, STEERING WHEEL BLK - 200S	1
13	2-50708	WASHER, 0.642in ID x 1in OD - WAVE	1

PAINT TABLE

PAINT PER ALM STD 114
PROPRIETARY AND CONFIDENTIAL
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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
TORQ $\pm 10\%$
BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

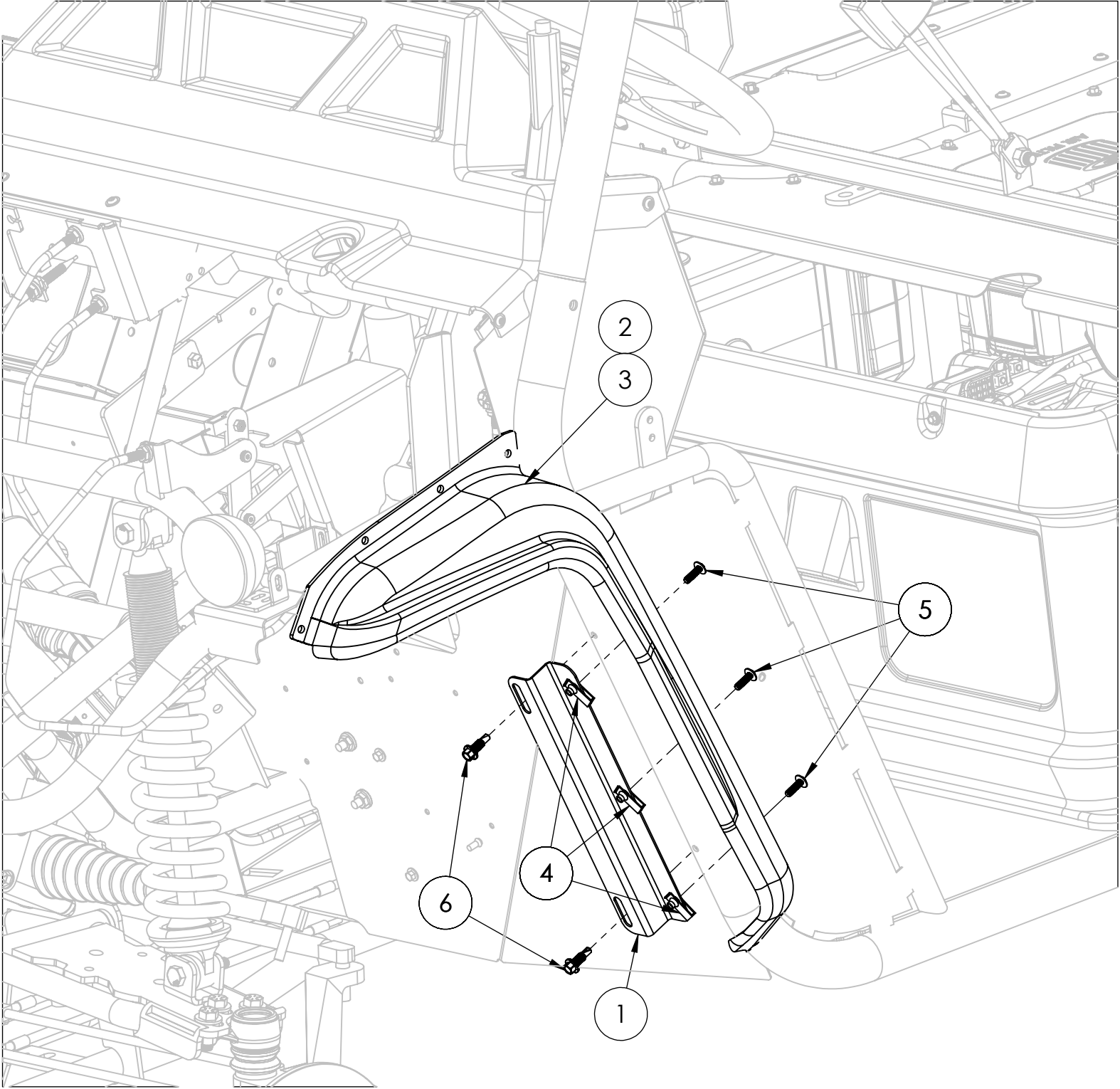
	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE DWG. NO. REV
CA00060 BASH TOP & STEERING WHEEL ASSEMBLY
SCALE: 1:50 WEIGHT: SHEET 1 OF 1

** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY **

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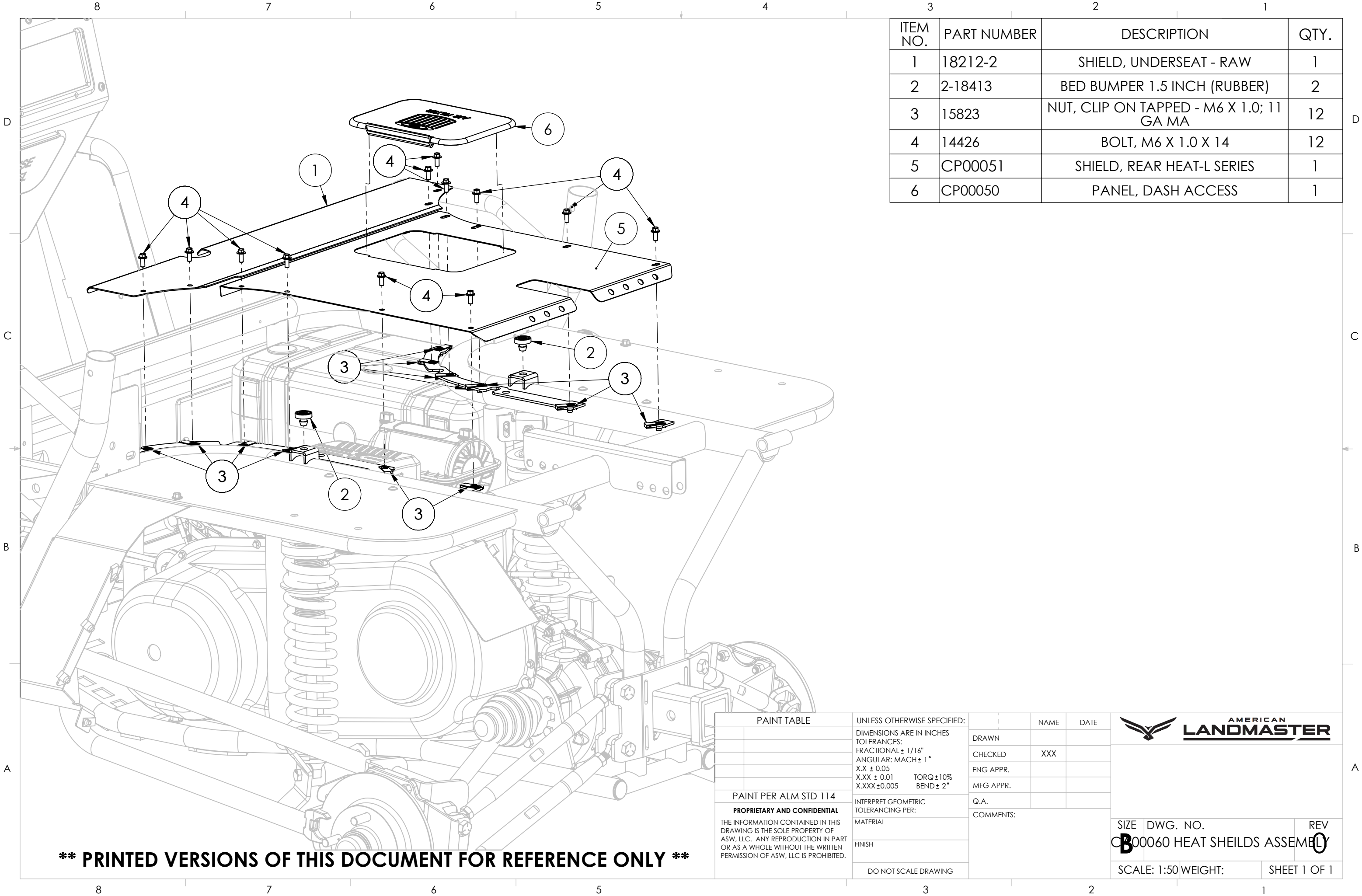
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18133-2	BRKT, FRONT FENDER	2
2	18755	FENDER, FRONT RH - 48	1
3	18754	FENDER, FRONT LH - 48	1
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
5	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	6
6	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	4

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**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

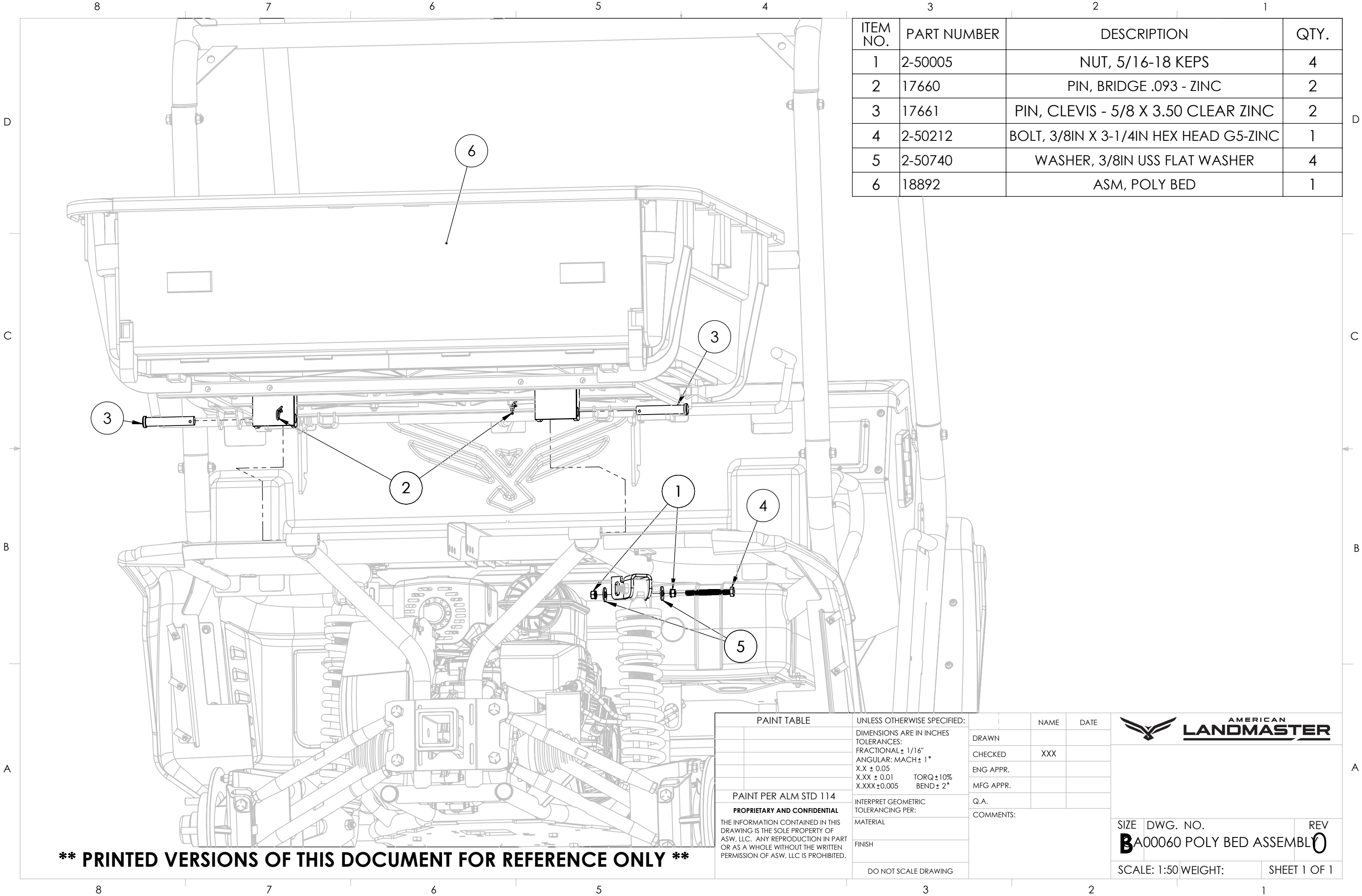
PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
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		ANGULAR: MACH ± 1°		MFG APPR.			
		X.X ± 0.05		Q.A.		SIZE DWG. NO. REV	
		X.XX ± 0.01		COMMENTS:			
		TORQ ± 10% BEND ± 2°					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:50 WEIGHT:	
PROPRIETARY AND CONFIDENTIAL		MATERIAL				SHEET 1 OF 1	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH					
		DO NOT SCALE DRAWING					

CA00060 FRONT FENDER ASSEMBLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18212-2	SHIELD, UNDERSEAT - RAW	1
2	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
3	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	12
4	14426	BOLT, M6 X 1.0 X 14	12
5	CP00051	SHIELD, REAR HEAT-L SERIES	1
6	CP00050	PANEL, DASH ACCESS	1

UNLESS OTHERWISE SPECIFIED:		NAME		DATE				AMERICAN LANDMASTER	
DIMENSIONS ARE IN INCHES		DRAWN							
TOLERANCES:		CHECKED		XXX					
FRACTIONAL ± 1/16"		ENG APPR.							
ANGULAR: MACH ± 1°		MFG APPR.							
X.X ± 0.05		Q.A.							
X.XX ± 0.01		TORQ ± 10%				SIZE DWG. NO. REV 000060 HEAT SHEILDS ASSEMBLY			
X.XXX ± 0.005		BEND ± 2°							
INTERPRET GEOMETRIC									
TOLERANCING PER:									
MATERIAL		COMMENTS:							
FINISH						SCALE: 1:50 WEIGHT: SHEET 1 OF 1			
DO NOT SCALE DRAWING									



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50005	NUT, 5/16-18 KEPS	4
2	17660	PIN, BRIDGE .093 - ZINC	2
3	17661	PIN, CLEVIS - 5/8 X 3.50 CLEAR ZINC	2
4	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	1
5	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
6	18892	ASM, POLY BED	1

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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE	
		DIMENSIONS ARE IN INCHES		DRAWN			
		TOLERANCES:		CHECKED		XXX	
		FRACTIONAL $\pm 1/16"$		ENG APPR.			
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		TORQ $\pm 10\%$					
PROPRIETARY AND CONFIDENTIAL		BEND $\pm 2^\circ$					
THE INFORMATION CONTAINED IN THIS		INTERPRET GEOMETRIC					
DRAWING IS THE SOLE PROPERTY OF		TOLERANCING PER:					
ASW, LLC. ANY REPRODUCTION IN PART		MATERIAL					
OR AS A WHOLE WITHOUT THE WRITTEN		FINISH					
PERMISSION OF ASW, LLC IS PROHIBITED.		DO NOT SCALE DRAWING					



SIZE	DWG. NO.	REV
B	A00060 POLY BED ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

8 7 6 5 4 3 2 1

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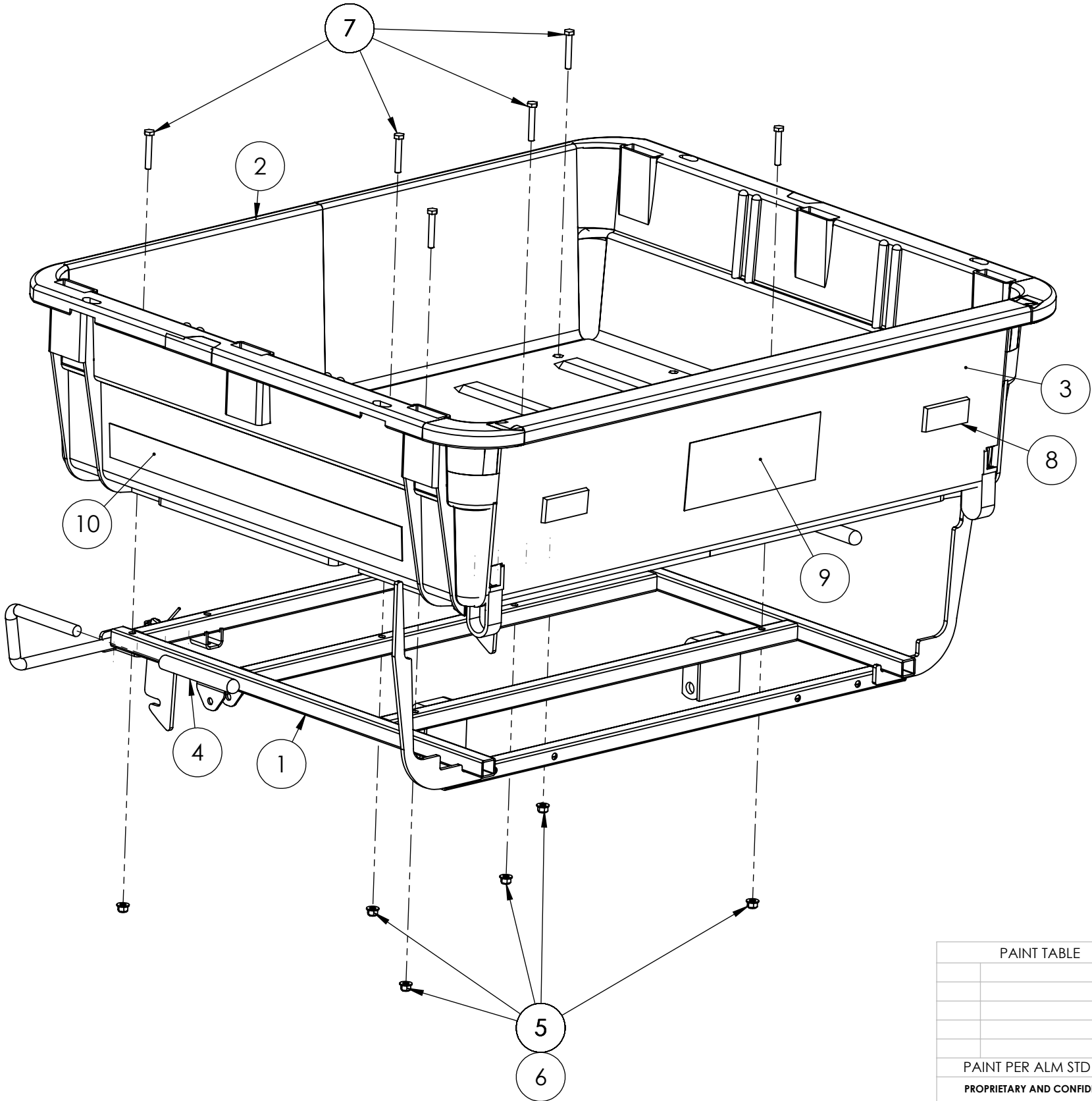
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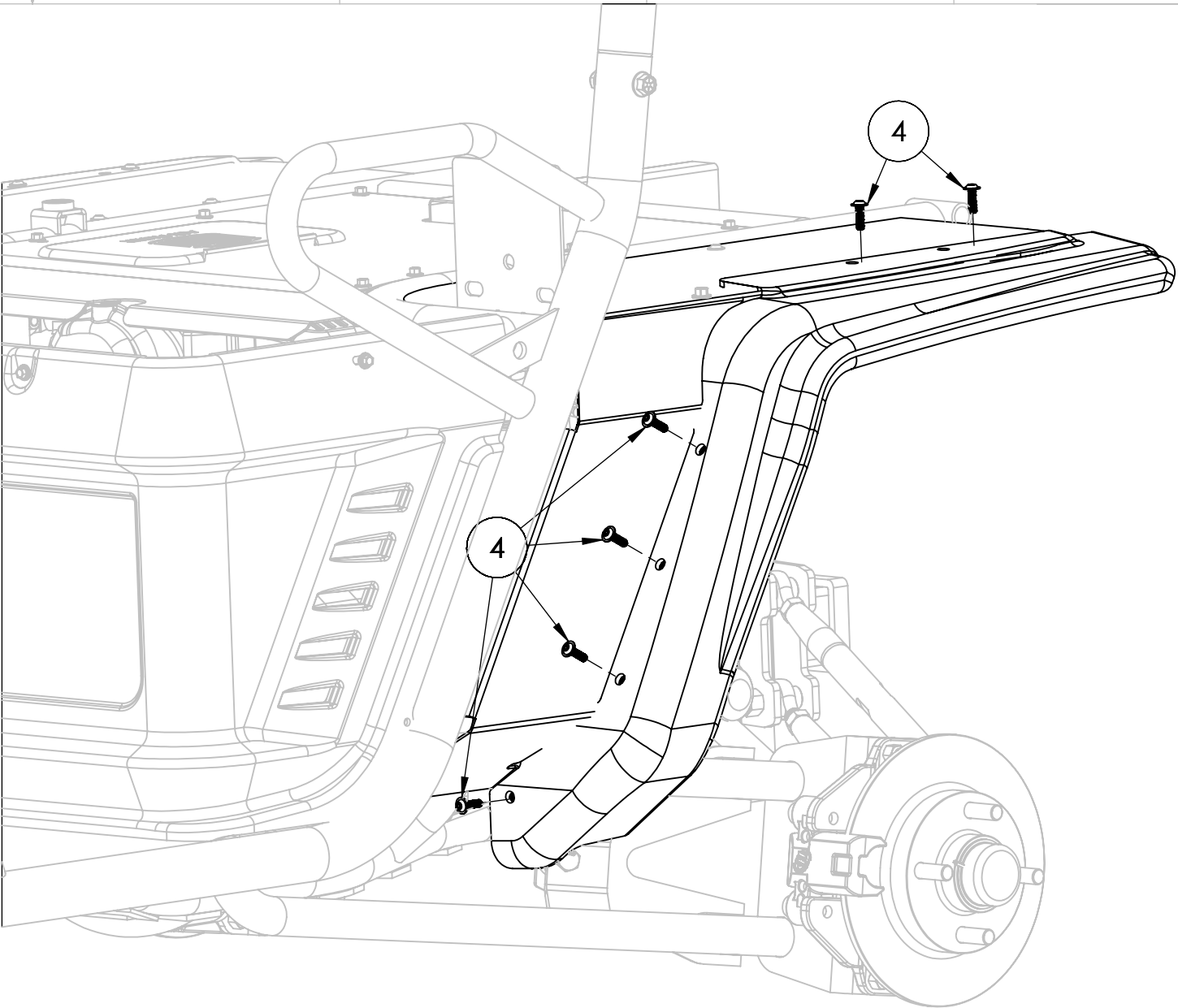
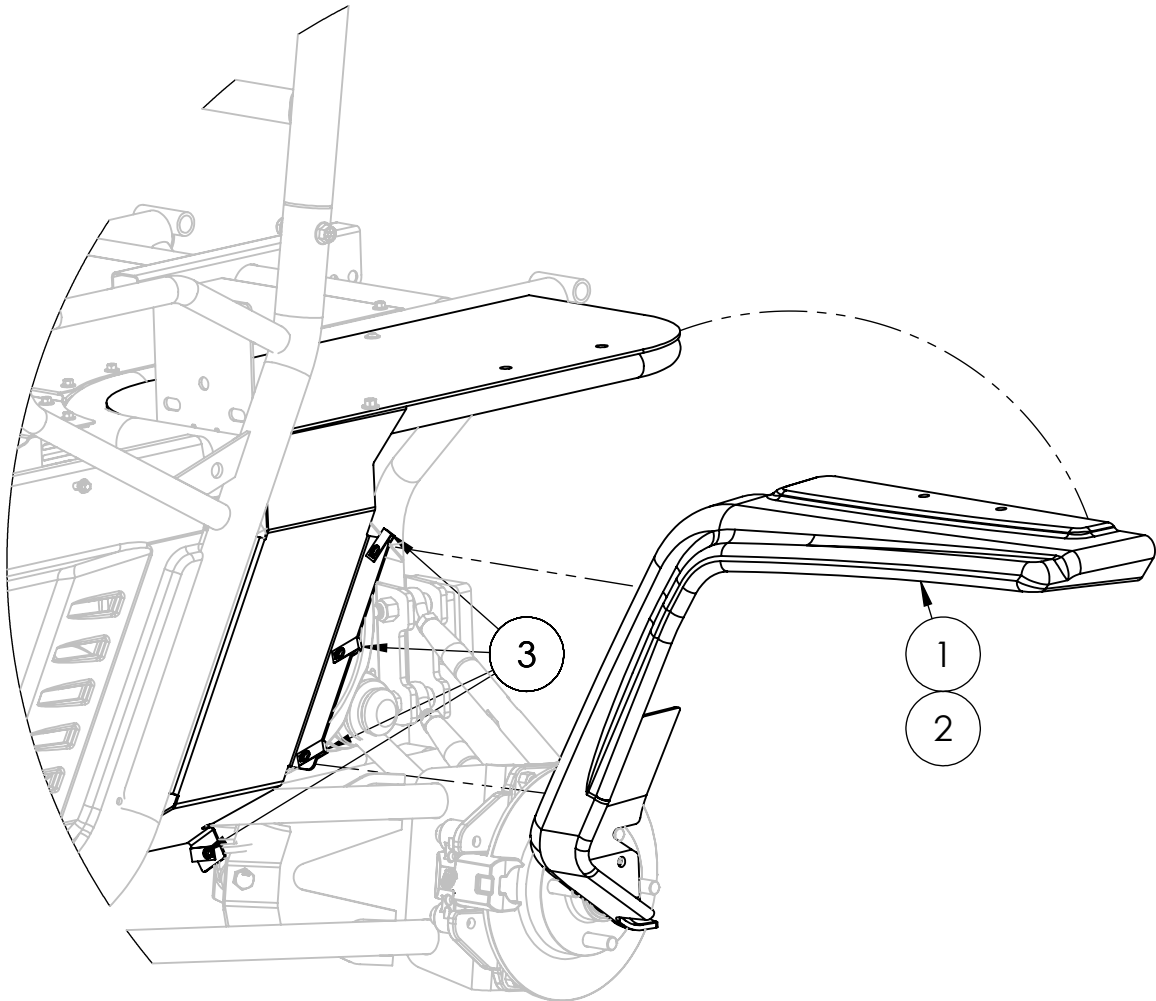
ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	18564-2	WDMT, POLY BED FRAME-BLK	1
2	2-18356	BED, DUMP (STRUC FOAM)	1
3	2-18357	TAILGATE, UTV - DUMP BED STRUC FOAM	1
4	2-70241	RUBBER TUBE, BED LATCH COVER	2
5	2-50007	NUT, 5/16-18 NYLOCK	6
6	2-50701	WASHER, 5/16 SAE FLAT	6
7	2-50167	BOLT, 5/16IN X 2IN HEX HEAD G5	6
8	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
9	19972	DECAL, BED REAR, WHITE BIRD	1
10	19971	DECAL, BED SIDE, LANDMASTER	2

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 ASM, POLY BED	
		DIMENSIONS ARE IN INCHES		DRAWN			
		TOLERANCES:		CHECKED	XXX		
		FRACTIONAL $\pm 1/16"$		ENG APPR.			
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			
		X.X ± 0.05		Q.A.		SIZE B	
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:				DWG. NO. CA00060 POLY BED	
PROPRIETARY AND CONFIDENTIAL		MATERIAL				REV 0	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH				SCALE: 1:20 WEIGHT:	
		DO NOT SCALE DRAWING				SHEET 1 OF 1	

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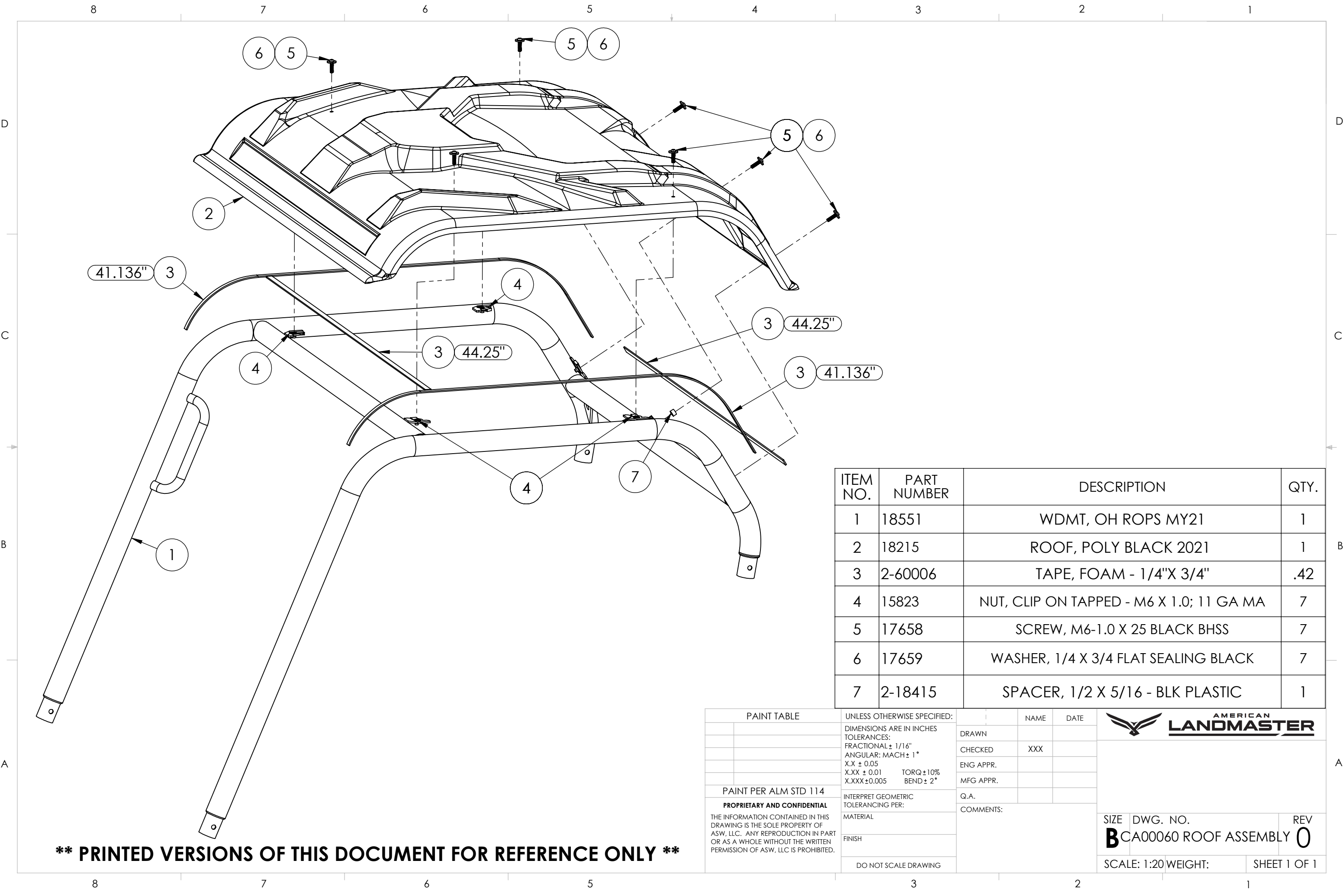
8 7 6 5 4 3 2 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18164	FENDER, REAR LH - 48	1
2	18165	FENDER, REAR RH - 48	1
3	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	12



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005		DRAWN			
		TORQ $\pm 10\%$ BEND $\pm 2^\circ$		CHECKED	XXX		
				ENG APPR.			
				MFG APPR.			
				Q.A.			
				COMMENTS:			
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					
PROPRIETARY AND CONFIDENTIAL		MATERIAL				SIZE DWG. NO. REV	
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		DO NOT SCALE DRAWING				CB00060 REAR FENDER ASSEMBLY	
						SCALE: 1:50 WEIGHT: SHEET 1 OF 1	

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18551	WDMT, OH ROPS MY21	1
2	18215	ROOF, POLY BLACK 2021	1
3	2-60006	TAPE, FOAM - 1/4"X 3/4"	.42
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	7
5	17658	SCREW, M6-1.0 X 25 BLACK BHSS	7
6	17659	WASHER, 1/4 X 3/4 FLAT SEALING BLACK	7
7	2-18415	SPACER, 1/2 X 5/16 - BLK PLASTIC	1

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ $\pm 10\%$

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

AMERICAN LANDMASTER

SIZE DWG. NO. REV

BCA00060 ROOF ASSEMBLY 0

SCALE: 1:20 WEIGHT: SHEET 1 OF 1

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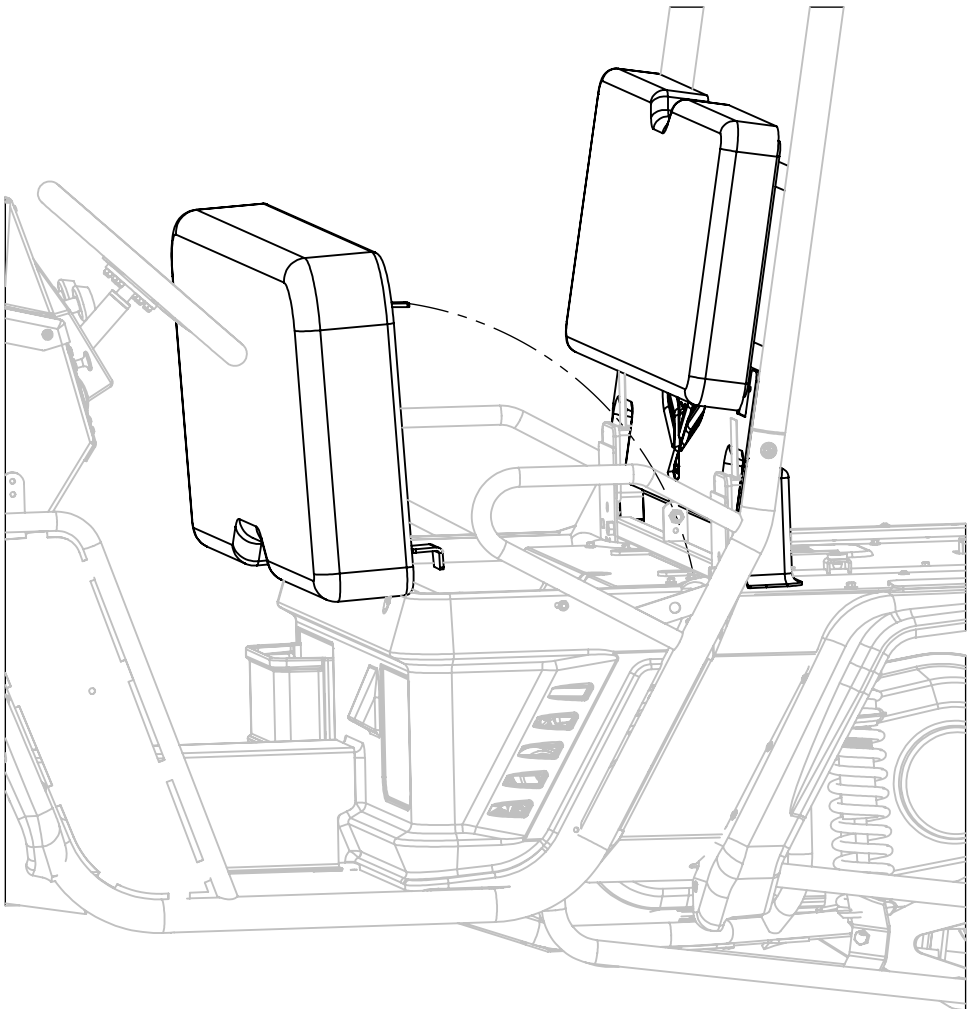
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18168	PANEL, SEATBACK	1
2	18071	CUSHION, SEAT BOTTOM FORMED	1
3	18070	CUSHION, SEAT BACK FORMED	1
4	CP00086-2	BRKT, SEAT MNT - BLK	2
5	2-50087	BOLT, 1/4"-20 X 1"	4
6	16679	SCREW, 1/4-20 X 1.75 FTPMS ZN	5
7	18523	SPACER 0.75OD X 0.50 X 0.25ID LDPE BLK	5

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**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

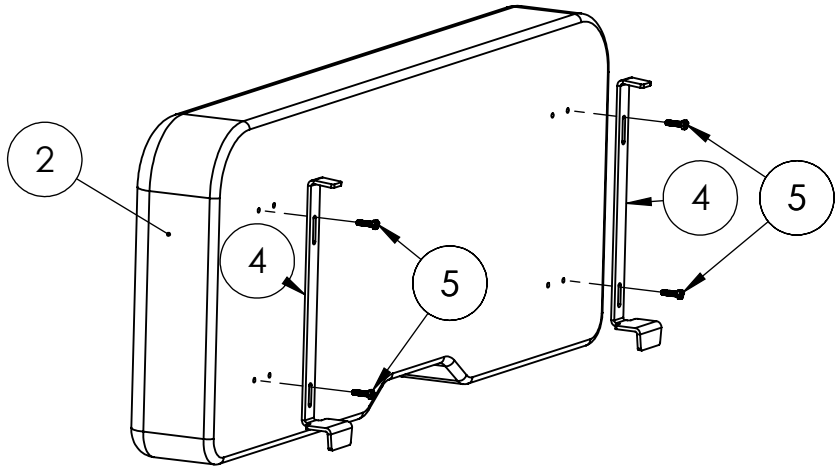
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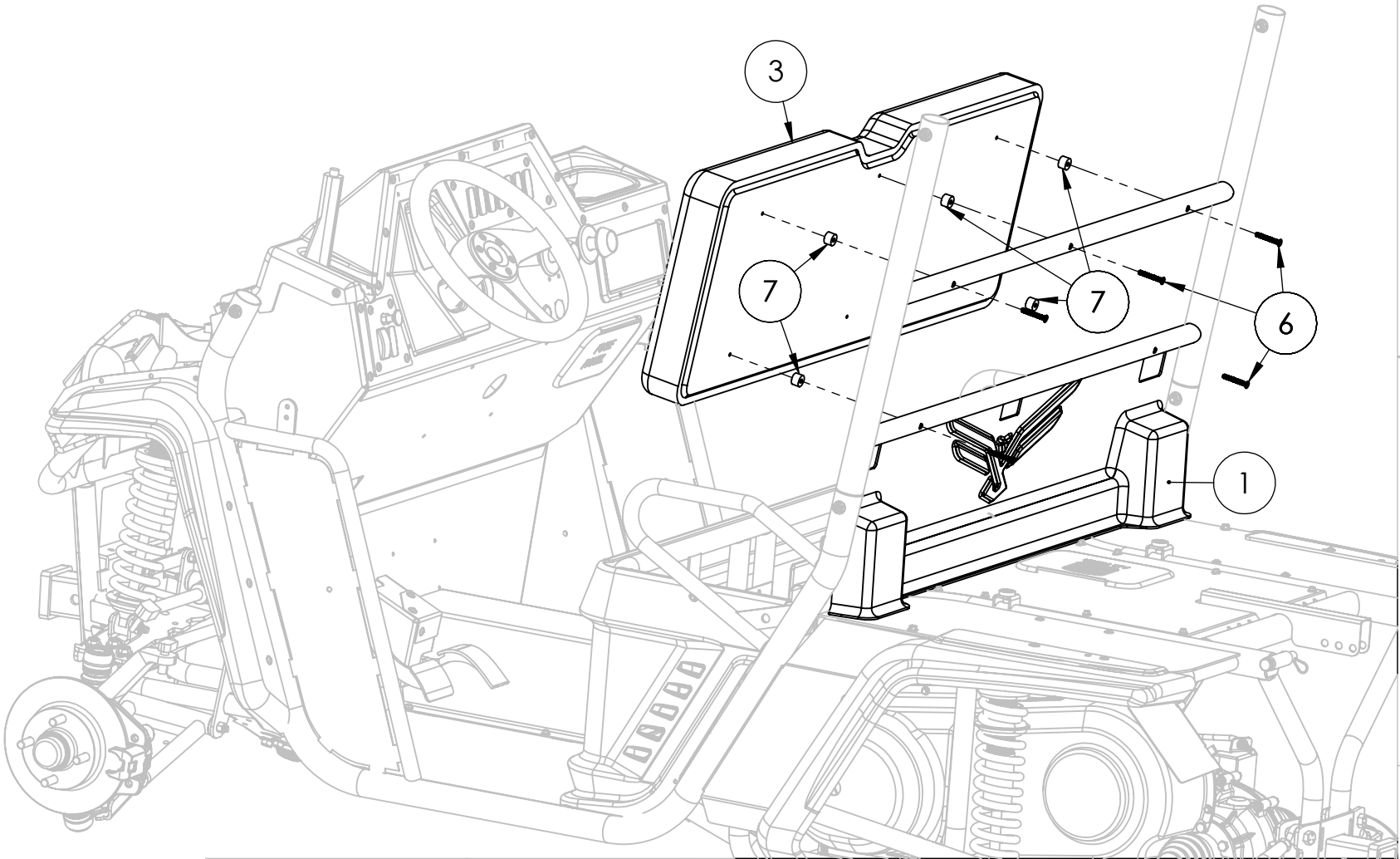


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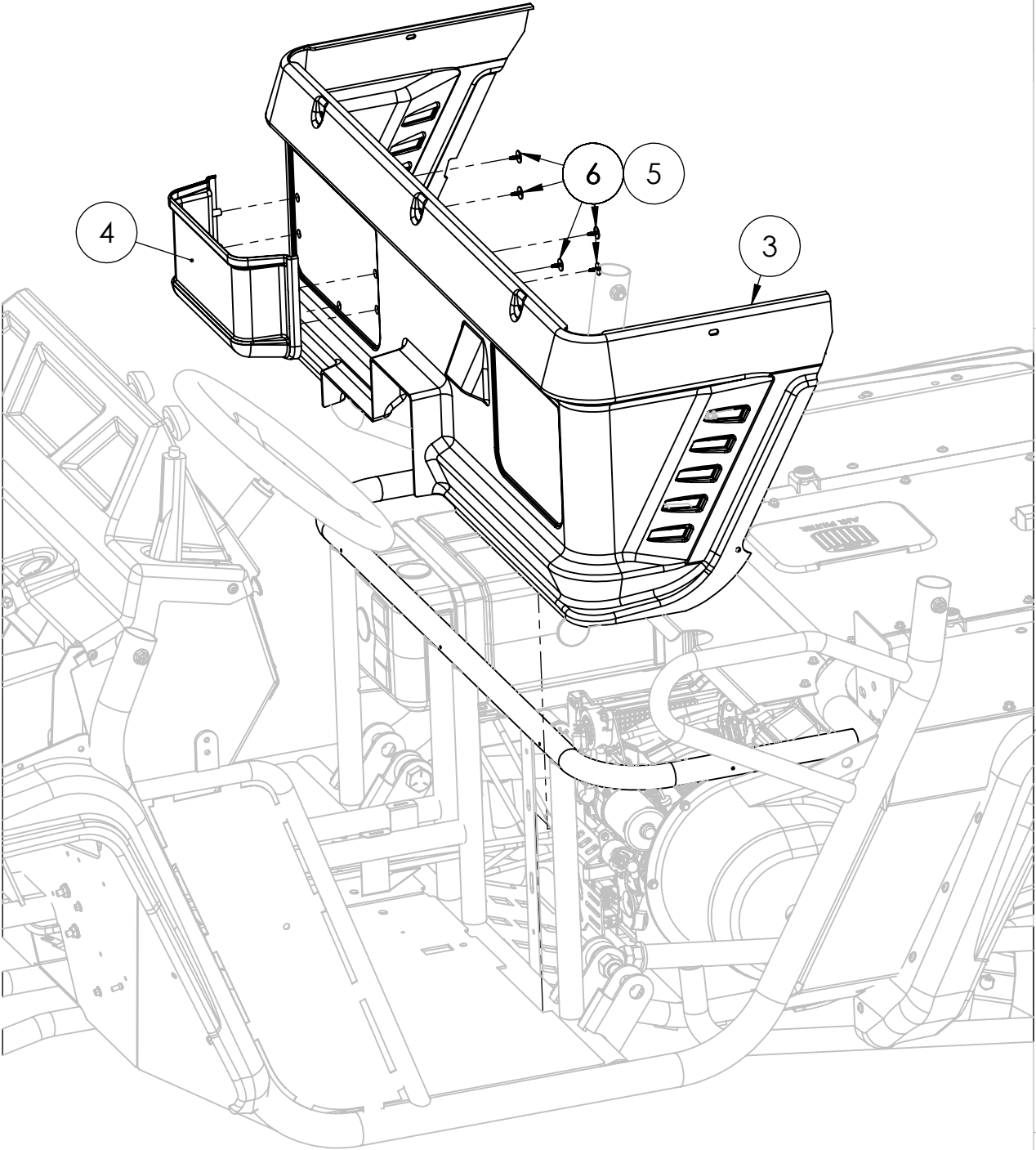
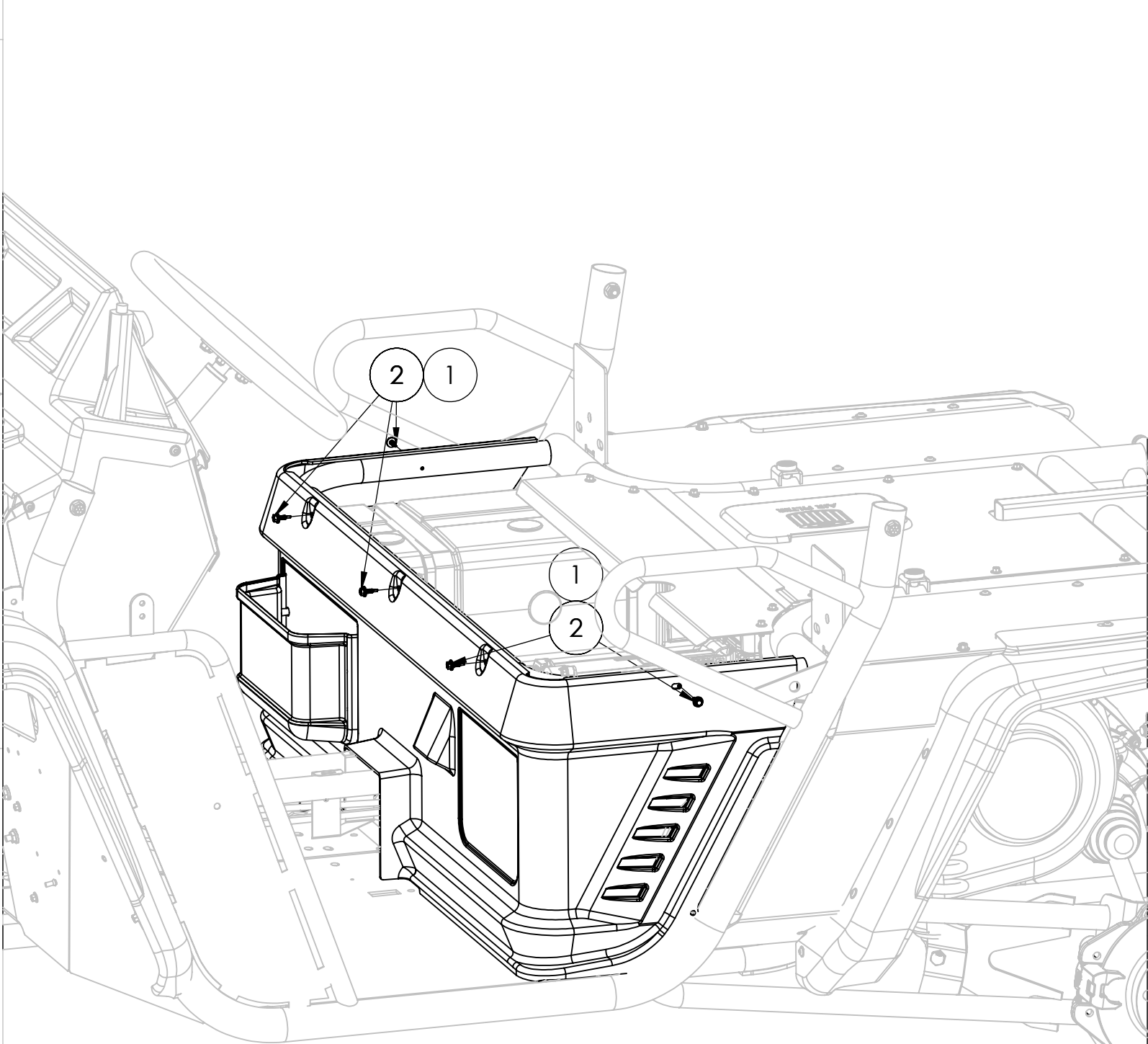
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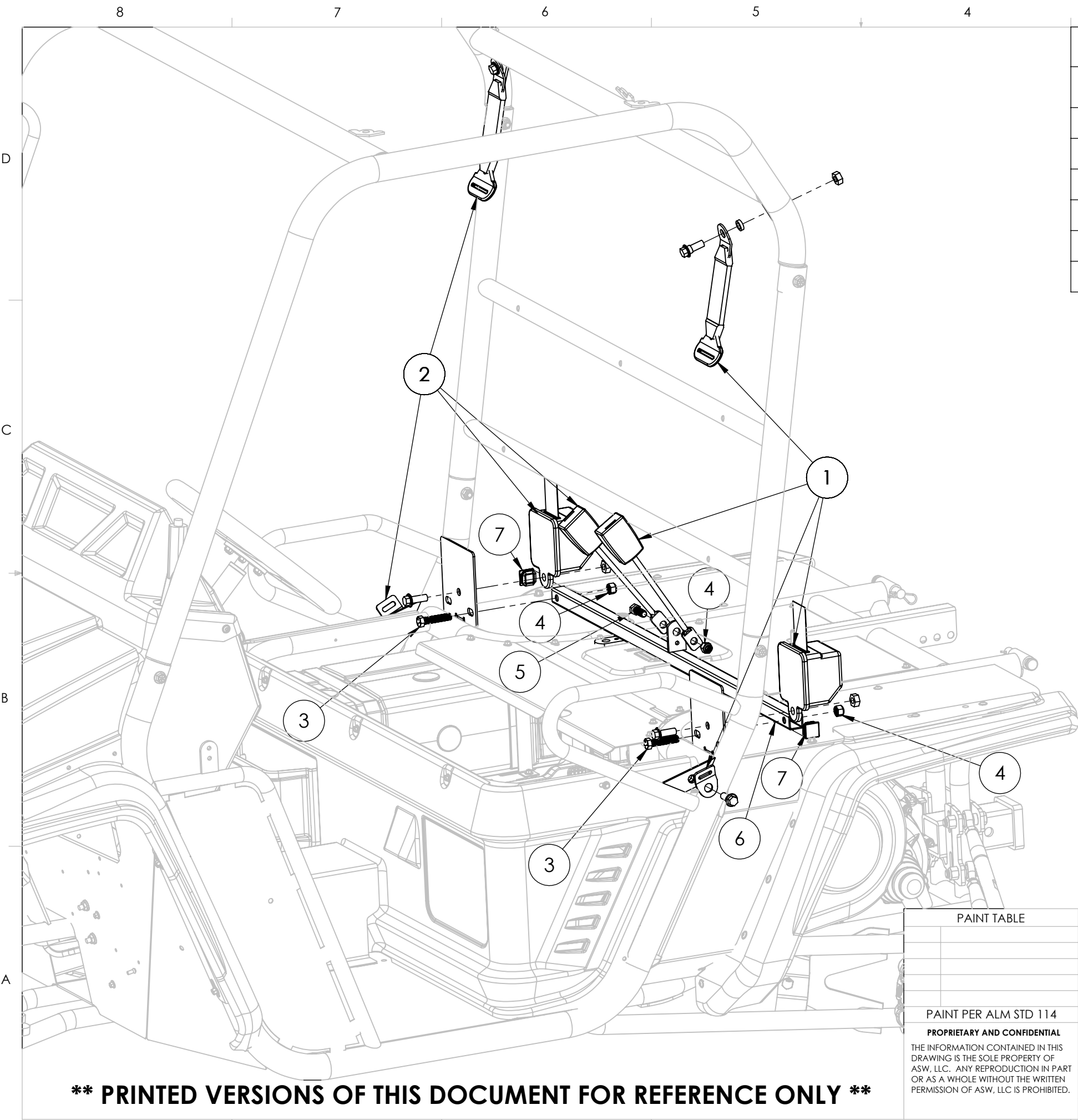
PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE				AMERICAN LANDMASTER	
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		FRACTIONAL ± 1/16"		ENG APPR.							
		ANGULAR: MACH ± 1°		MFG APPR.							
		X.X ± 0.05						Q.A.			
		X.XX ± 0.01		TORQ ± 10%							
		X.XXX ± 0.005		BEND ± 2°							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC		Q.A.				SIZE DWG. NO. REV			
PROPRIETARY AND CONFIDENTIAL		TOLERANCING PER:		COMMENTS:							
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL									
		FINISH									
		DO NOT SCALE DRAWING						SCALE: 1:50 WEIGHT: SHEET 1 OF 1			
								B CA00060 SEAT ASSEMBLY 0			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50770	WASHER, #10 SAE FLAT	5
2	2-50630	SCREW, #10 X 3/4IN HEX WASHER TEK-BLK	5
3	19450	SURROUND, M22 SEAT	1
4	19521	POCKET, STORAGE PASS SIDE	1
5	19574	SCREW, #6 X 0.50 THREAD FORM SS	5
6	19575	WASHER, FLAT #6 X 0.625 SS	5



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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE					
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 TORQ ± 10% X.XXX ± 0.005 BEND ± 2°		DRAWN							
				CHECKED		XXX					
				ENG APPR.							
				MFG APPR.							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING		Q.A.				SIZE DWG. NO. REV CAP0060 SEAT SURROUND ASSEMBLY SCALE: 1:50 WEIGHT: SHEET 1 OF 1			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.				COMMENTS:							

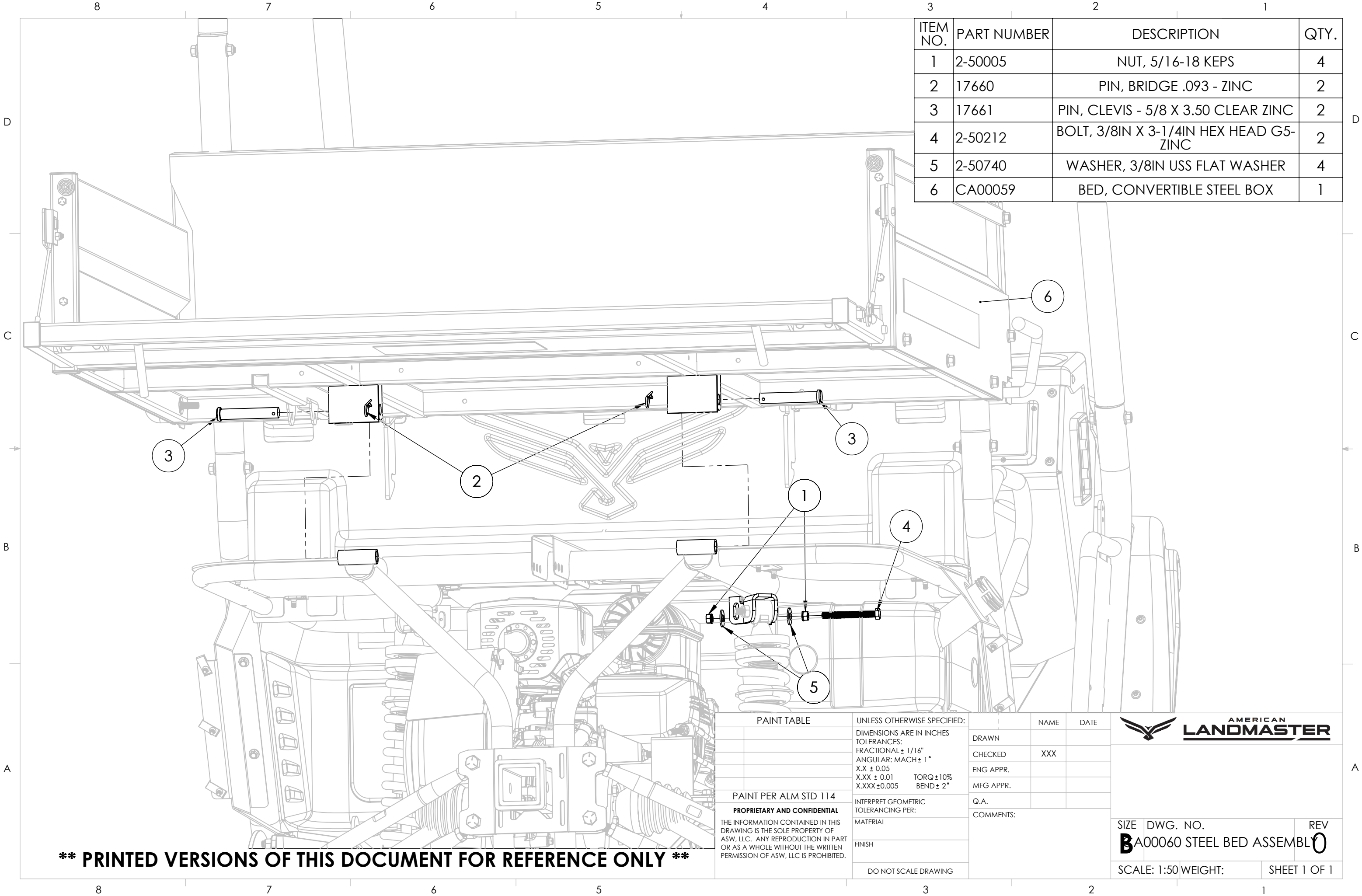


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19233	SEAT BELT, 3 PT W/SHOCK, SENSOR,COVER	1
2	19234	SEAT BELT, 3PT W/SHOCK, COVER	1
3	19133	BOLT, 7/16-20 X 2.00 HHCS GR5 ZN	2
4	2-50025	NUT, 7/16-14 NYLOCK	3
5	19138	BOLT, 7/16-14 X 1.25 HHCS ZN GR5	1
6	18344-2	WDMT, SEAT BELT CROSS TUBE	1
7	18696	Polyethylene Square Plug	2

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		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED		XXX			
		FRACTIONAL ± 1/16"		ENG APPR.					
		ANGULAR: MACH ± 1°		MFG APPR.					
		X.X ± 0.05		Q.A.					
		X.XX ± 0.01		COMMENTS:					
		X.XXX ± 0.005							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:							
PROPRIETARY AND CONFIDENTIAL		MATERIAL							
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		DO NOT SCALE DRAWING							

SIZE	DWG. NO.	REV
B	A00060 SEATBELT ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



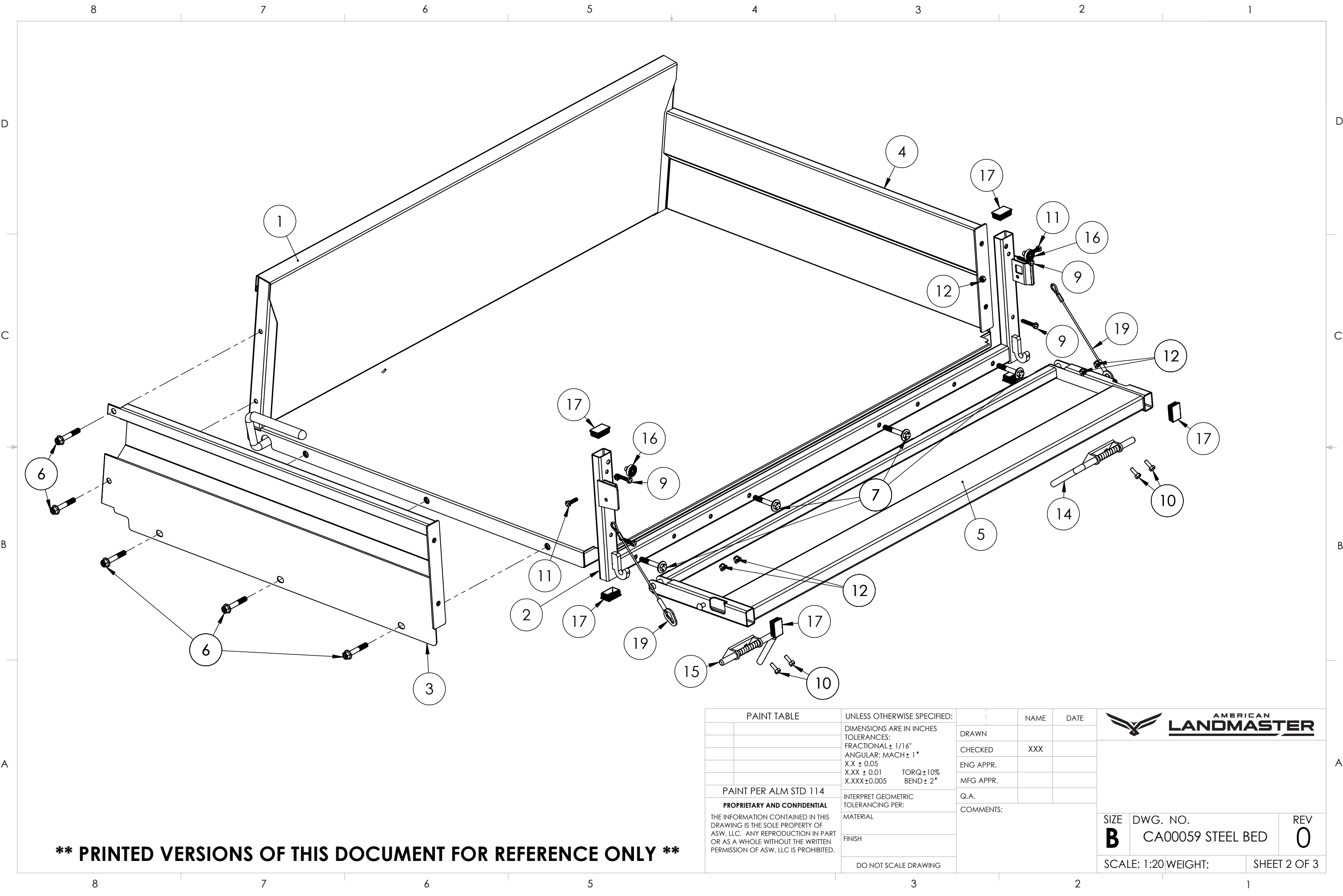
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50005	NUT, 5/16-18 KEPS	4
2	17660	PIN, BRIDGE .093 - ZINC	2
3	17661	PIN, CLEVIS - 5/8 X 3.50 CLEAR ZINC	2
4	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2
5	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
6	CA00059	BED, CONVERTIBLE STEEL BOX	1

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PAINT TABLE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005		DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:	
PAINT PER ALM STD 114 PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING		NAME DATE XXX	
SIZE		DWG. NO.		REV	
SCALE: 1:50		WEIGHT:		SHEET 1 OF 1	



BA00060 STEEL BED ASSEMBLY



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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 AMERICAN LANDMASTER			
		DIMENSIONS ARE IN INCHES		DRAWN							
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		ANGULAR: MACH ± 1°		MFG APPR.							
		X.X ± 0.05									
		X.XX ± 0.01		TORQ ± 10%				SIZE DWG. NO. REV B CA00059 STEEL BED 0			
		X.XXX ± 0.005		BEND ± 2°							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.							
PROPRIETARY AND CONFIDENTIAL		MATERIAL		COMMENTS:							
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		DO NOT SCALE DRAWING						SCALE: 1:20 WEIGHT: SHEET 2 OF 3			

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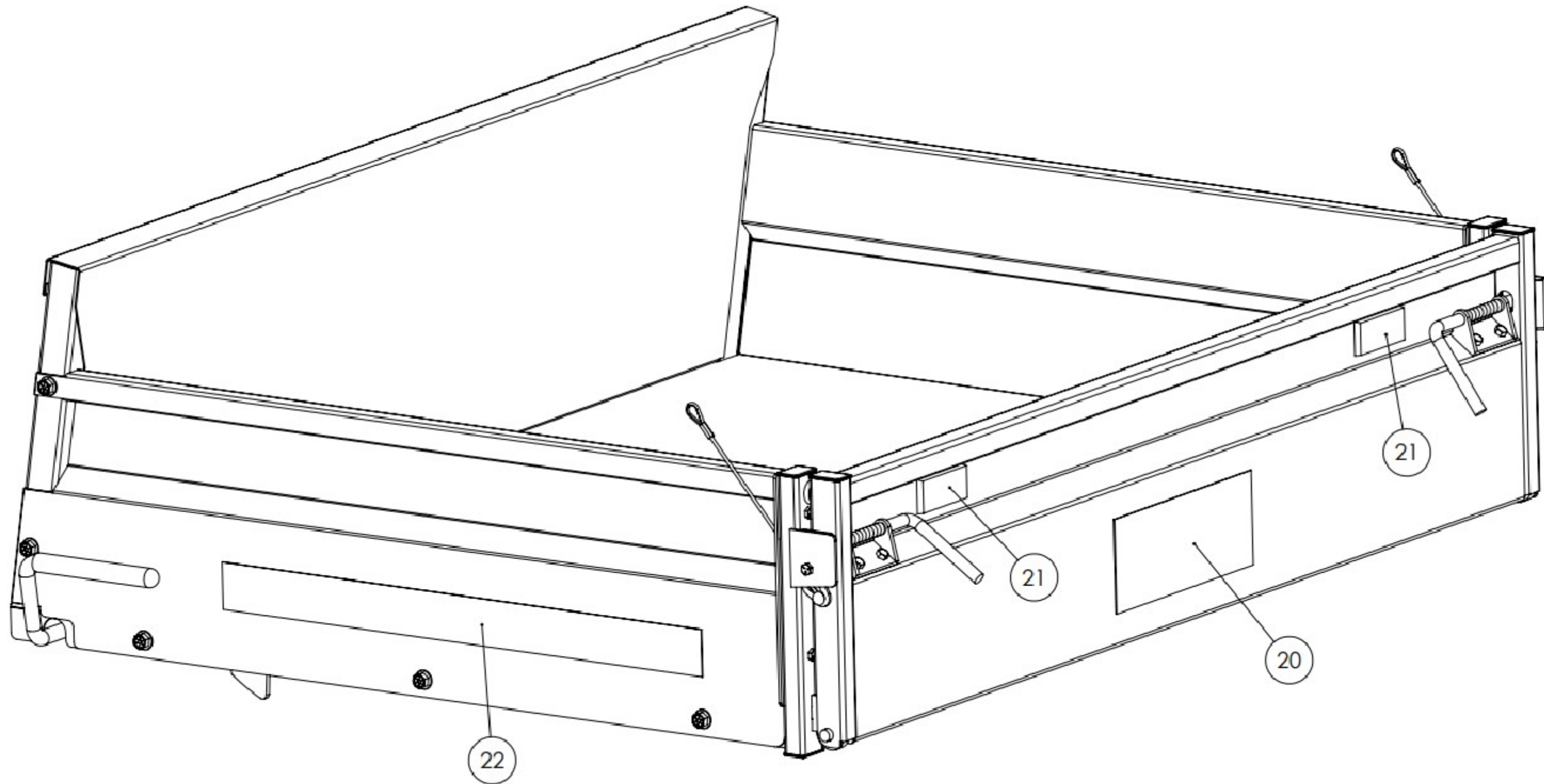
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		X.X ± 0.05			Q.A.		COMMENTS:	
		X.XX ± 0.01		TORQ $\pm 10\%$				
		X.XXX ± 0.005		BEND $\pm 2^\circ$				
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					SIZE	DWG. NO.
PROPRIETARY AND CONFIDENTIAL		MATERIAL					B	CA00059 STEEL BED
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		DO NOT SCALE DRAWING					SCALE: 1:20 WEIGHT:	
							SHEET 3 OF 3	

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