

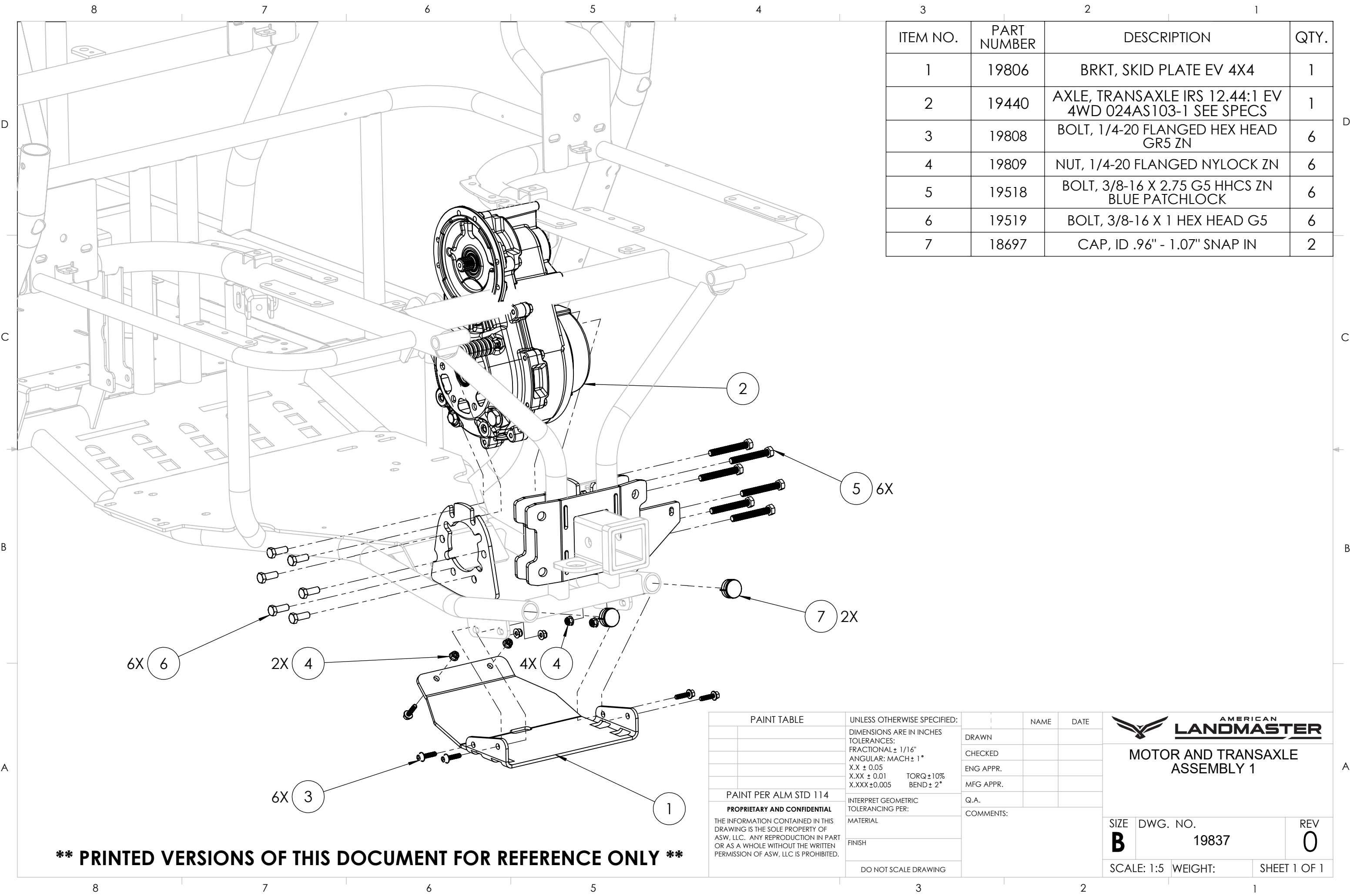


ILLUSTRATED PARTS LIST

This Illustrated Parts List covers the following 2023 & 2024 model Landmaster made Utility Vehicles



4x4 ELECTRIC POWERED UTILITY VEHICLE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19806	BRKT, SKID PLATE EV 4X4	1
2	19440	AXLE, TRANSAXLE IRS 12.44:1 EV 4WD 024AS103-1 SEE SPECS	1
3	19808	BOLT, 1/4-20 FLANGED HEX HEAD GR5 ZN	6
4	19809	NUT, 1/4-20 FLANGED NYLOCK ZN	6
5	19518	BOLT, 3/8-16 X 2.75 G5 HHCS ZN BLUE PATCHLOCK	6
6	19519	BOLT, 3/8-16 X 1 HEX HEAD G5	6
7	18697	CAP, ID .96" - 1.07" SNAP IN	2

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/16"
ANGULAR: MACH ± 1°
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005

TORQ ± 10%
BEND ± 2°

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

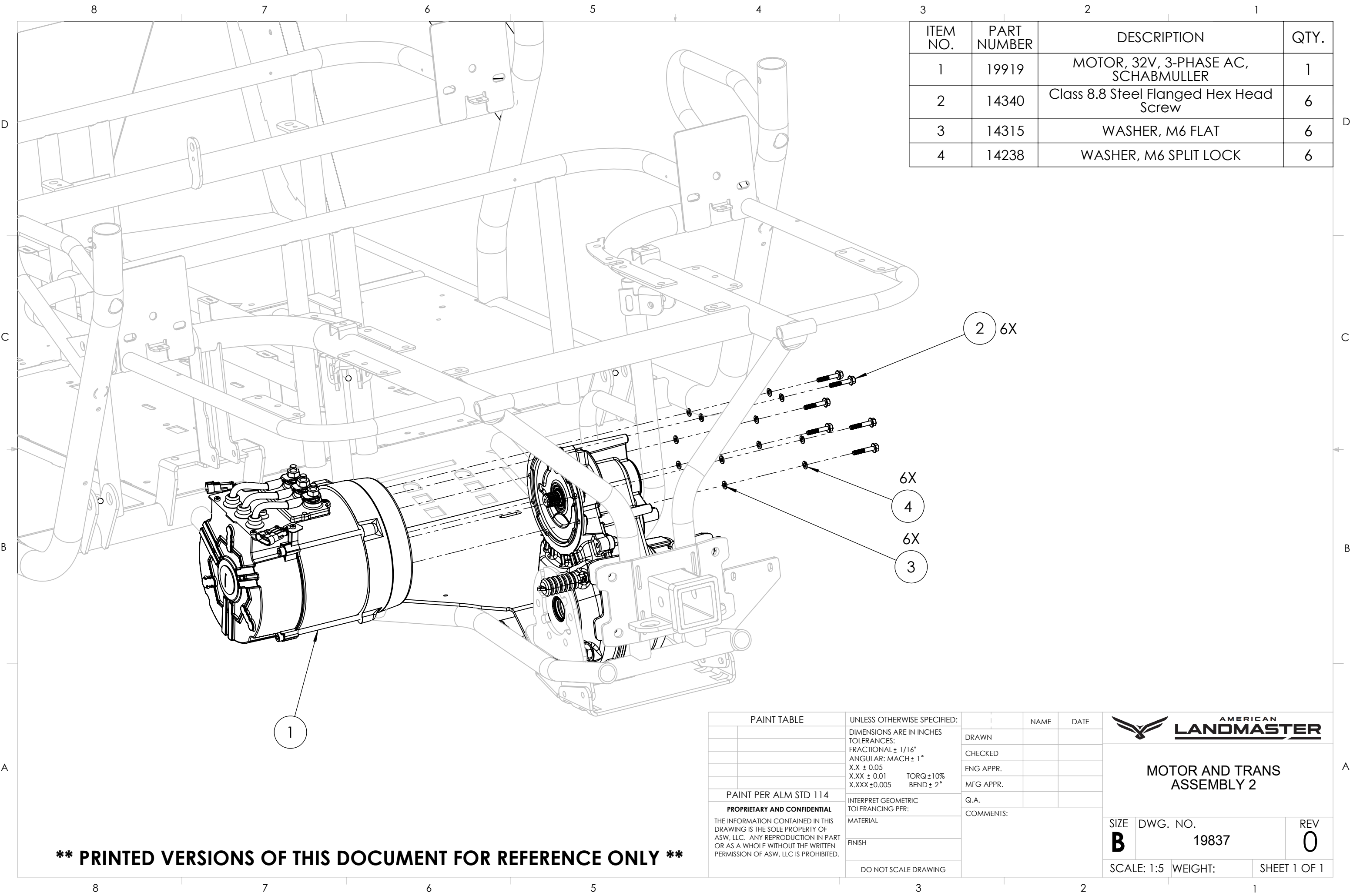
AMERICAN LANDMASTER

MOTOR AND TRANSAXLE ASSEMBLY 1

SIZE **B** DWG. NO. 19837 REV **0**

SCALE: 1:5 WEIGHT: SHEET 1 OF 1

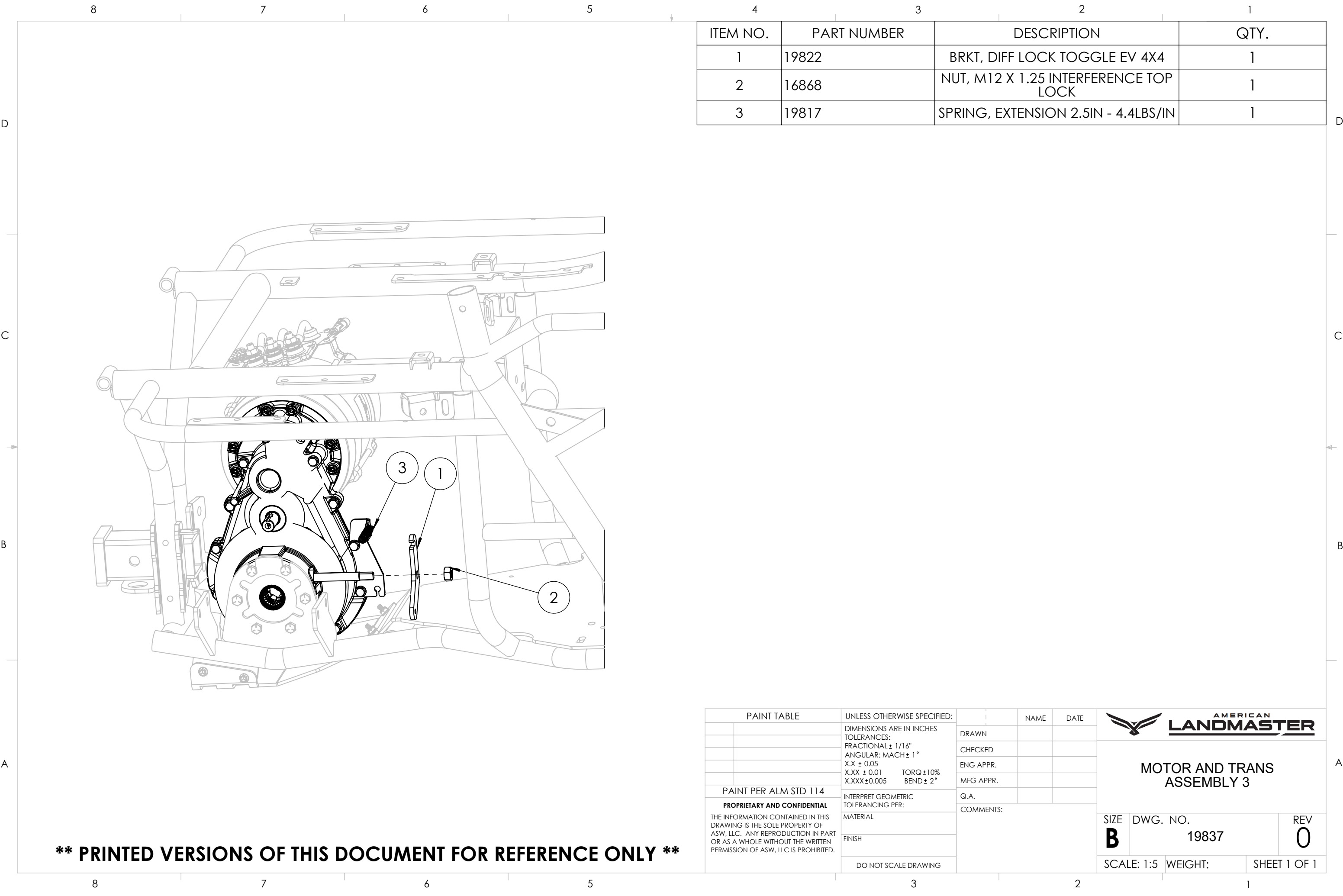
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19919	MOTOR, 32V, 3-PHASE AC, SCHABMULLER	1
2	14340	Class 8.8 Steel Flanged Hex Head Screw	6
3	14315	WASHER, M6 FLAT	6
4	14238	WASHER, M6 SPLIT LOCK	6

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE					
		DIMENSIONS ARE IN INCHES		DRAWN				MOTOR AND TRANS ASSEMBLY 2			
		TOLERANCES:		CHECKED							
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		ANGULAR: MACH ± 1°		MFG APPR.							
		X.X ± 0.05		Q.A.							
		X.XX ± 0.01 TORQ ±10%		COMMENTS:							
		X.XXX±0.005 BEND ± 2°									
PAINT PER ALM STD 114		INTERPRET GEOMETRIC						SIZE		REV	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		TOLERANCING PER:						DWG. NO.		19837	
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		FINISH									
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										SHEET 1 OF 1	

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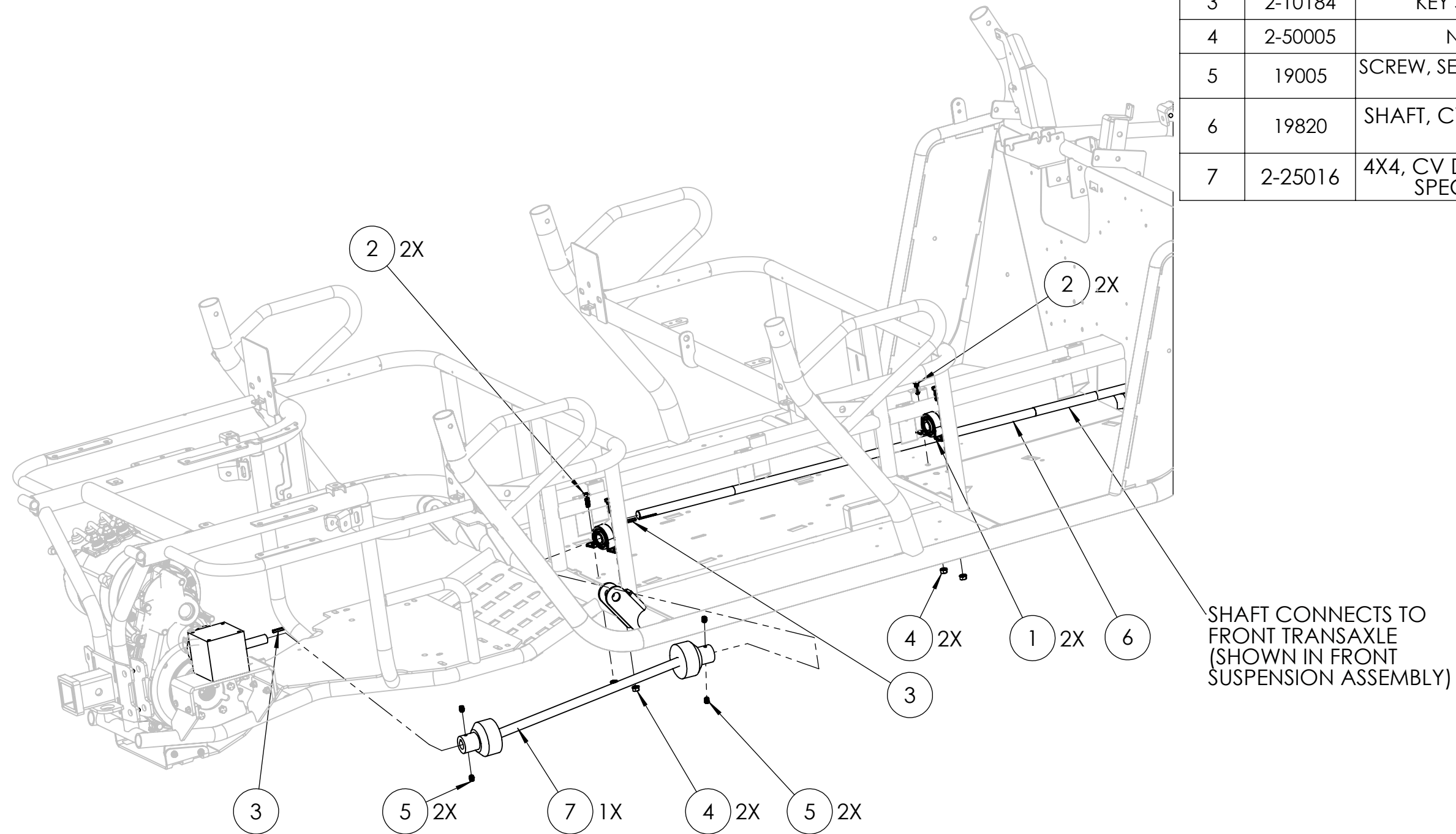


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19822	BRKT, DIFF LOCK TOGGLE EV 4X4	1
2	16868	NUT, M12 X 1.25 INTERFERENCE TOP LOCK	1
3	19817	SPRING, EXTENSION 2.5IN - 4.4LBS/IN	1

PAINT TABLE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 TORQ ± 10% X.XXX ± 0.005 BEND ± 2°		NAME	DATE	 MOTOR AND TRANS ASSEMBLY 3
			DRAWN			
			CHECKED			
			ENG APPR.			
			MFG APPR.			
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL	COMMENTS:			
		FINISH				
		DO NOT SCALE DRAWING				
			SIZE	DWG. NO.		REV
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			SCALE: 1:5		WEIGHT:	SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

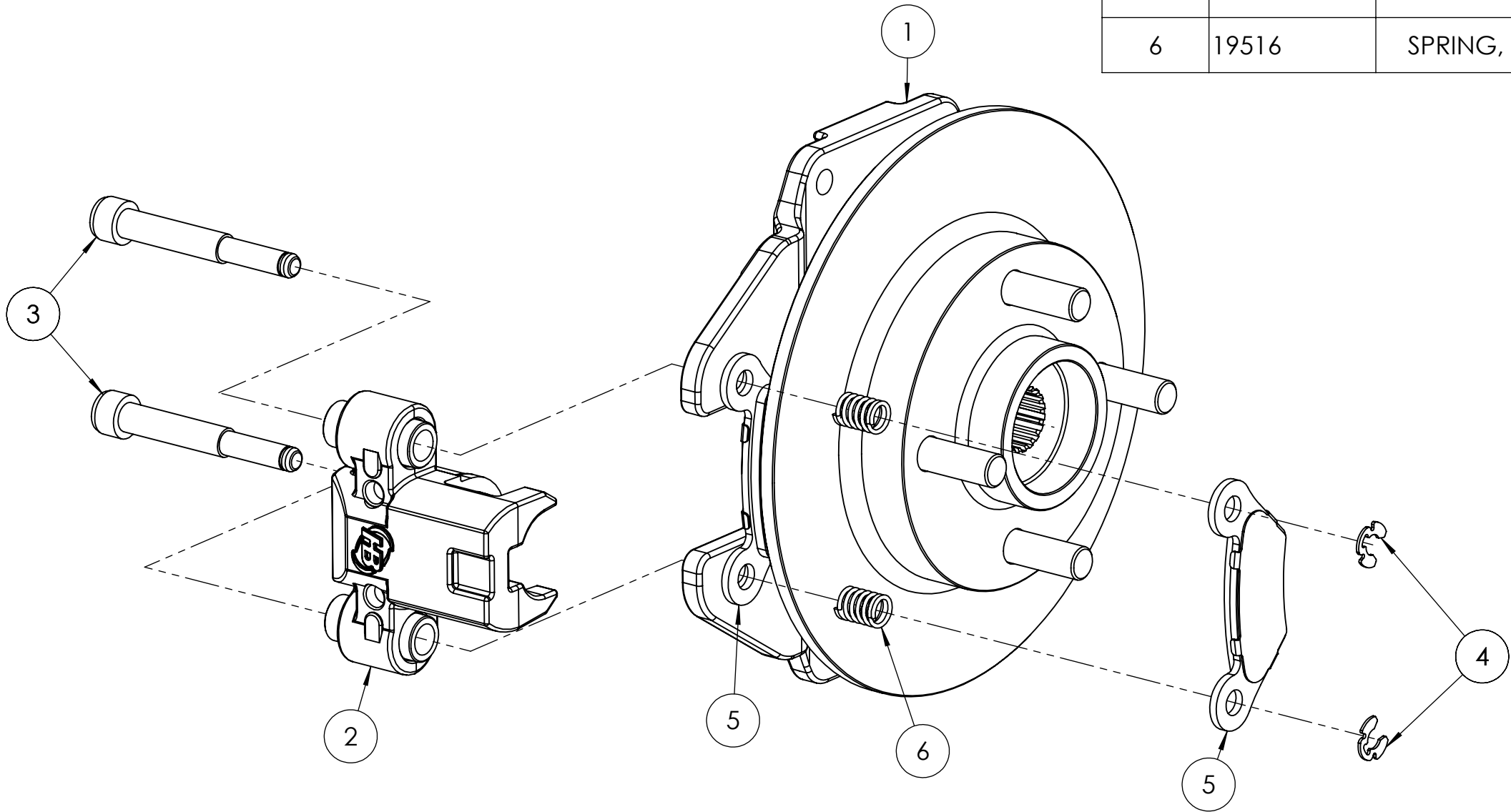
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-25010	4X4, DRIVE SHAFT BEARING-PILLOW BLOCK ST	2
2	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	4
3	2-10184	KEY STOCK, 3/16IN X 1IN	2
4	2-50005	NUT, 5/16-18 KEPS	4
5	19005	SCREW, SET 3/8-16 X 0.50 CUP POINT / PATCH LOK	4
6	19820	SHAFT, CV DRIVE - FRONT CREW 7	1
7	2-25016	4X4, CV DRIVE SHAFT -REAR (SEE SPECS) -PAPRS-35002S	1



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 TORQ $\pm 10\%$ X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN				MOTOR & TRANSAXLE ASSEMBLY 5	
				CHECKED					
				ENG APPR.					
				MFG APPR.					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING		Q.A.				SIZE B DWG. NO. 19387 REV 0 SCALE: 1:10 WEIGHT: SHEET 1 OF 1	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.				COMMENTS:					

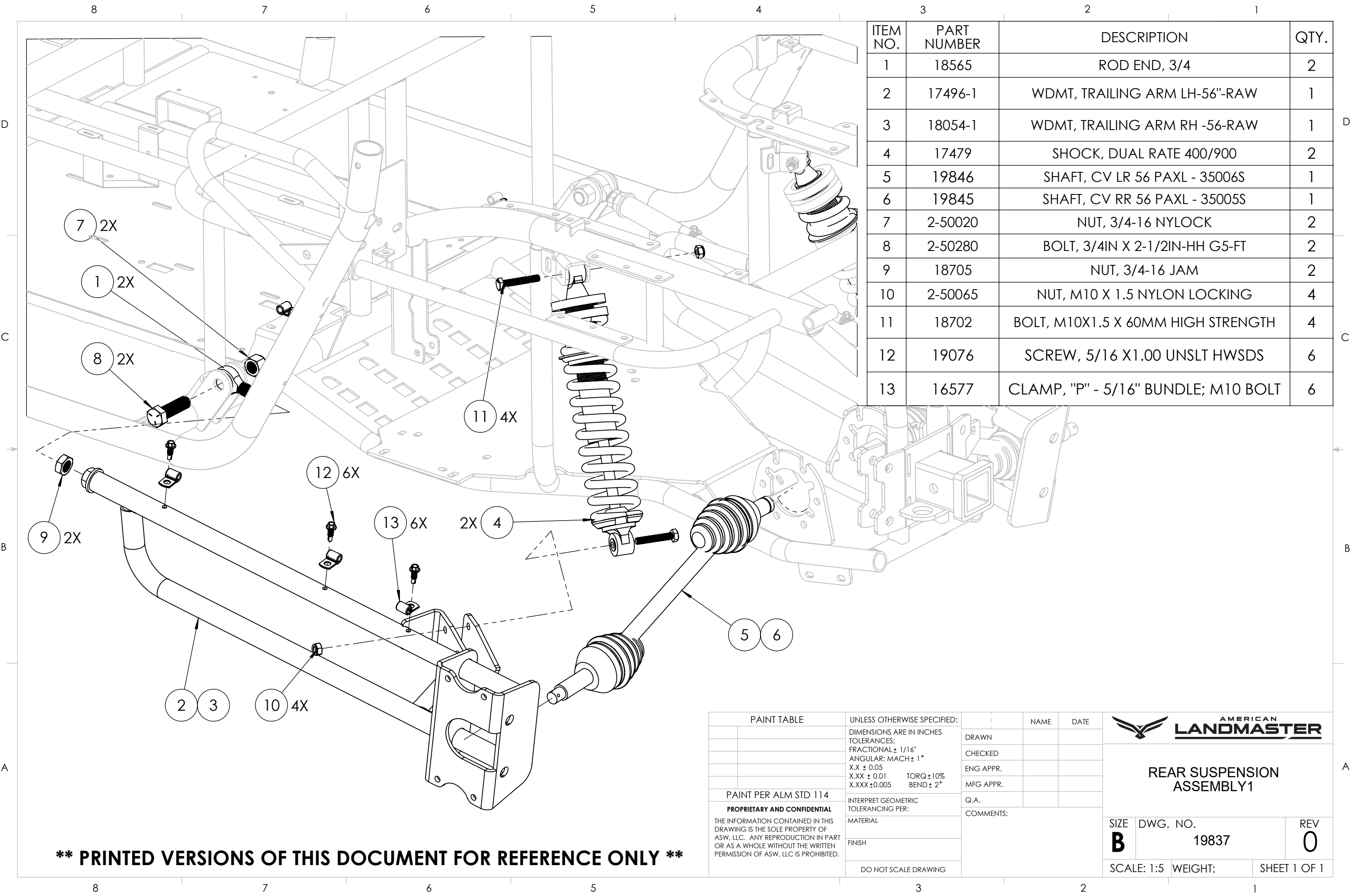
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18594	ASM, REAR CORNER MODULE	1
2	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
3	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
4	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
5	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
6	19516	SPRING, .75" LONG X .5 OD X 0.376" ID	2



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 AMERICAN LANDMASTER			
		DIMENSIONS ARE IN INCHES		DRAWN				REAR HUB ASSEMBLY			
		TOLERANCES:		CHECKED		XXX					
		FRACTIONAL ± 1/16"		ENG APPR.							
		ANGULAR: MACH ± 1°		MFG APPR.							
		X.X ± 0.05									
		X.XX ± 0.01		TORQ ± 10%							
		X.XXX ± 0.005		BEND ± 2°							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC		Q.A.							
PROPRIETARY AND CONFIDENTIAL		TOLERANCING PER:		COMMENTS:							
		MATERIAL									
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH				SIZE		DWG. NO.		REV	
						B		19837		0	
		DO NOT SCALE DRAWING						SCALE: 1:10		WEIGHT:	

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18565	ROD END, 3/4	2
2	17496-1	WDMT, TRAILING ARM LH-56"-RAW	1
3	18054-1	WDMT, TRAILING ARM RH -56"-RAW	1
4	17479	SHOCK, DUAL RATE 400/900	2
5	19846	SHAFT, CV LR 56 PAXL - 35006S	1
6	19845	SHAFT, CV RR 56 PAXL - 35005S	1
7	2-50020	NUT, 3/4-16 NYLOCK	2
8	2-50280	BOLT, 3/4IN X 2-1/2IN-HH G5-FT	2
9	18705	NUT, 3/4-16 JAM	2
10	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
11	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4
12	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	6
13	16577	CLAMP, "P" - 5/16" BUNDLE; M10 BOLT	6

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL ± 1/16"

ANGULAR: MACH ± 1°

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ ± 10%

BEND ± 2°

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

AMERICAN LANDMASTER

REAR SUSPENSION ASSEMBLY1

SIZE B

DWG. NO. 19837

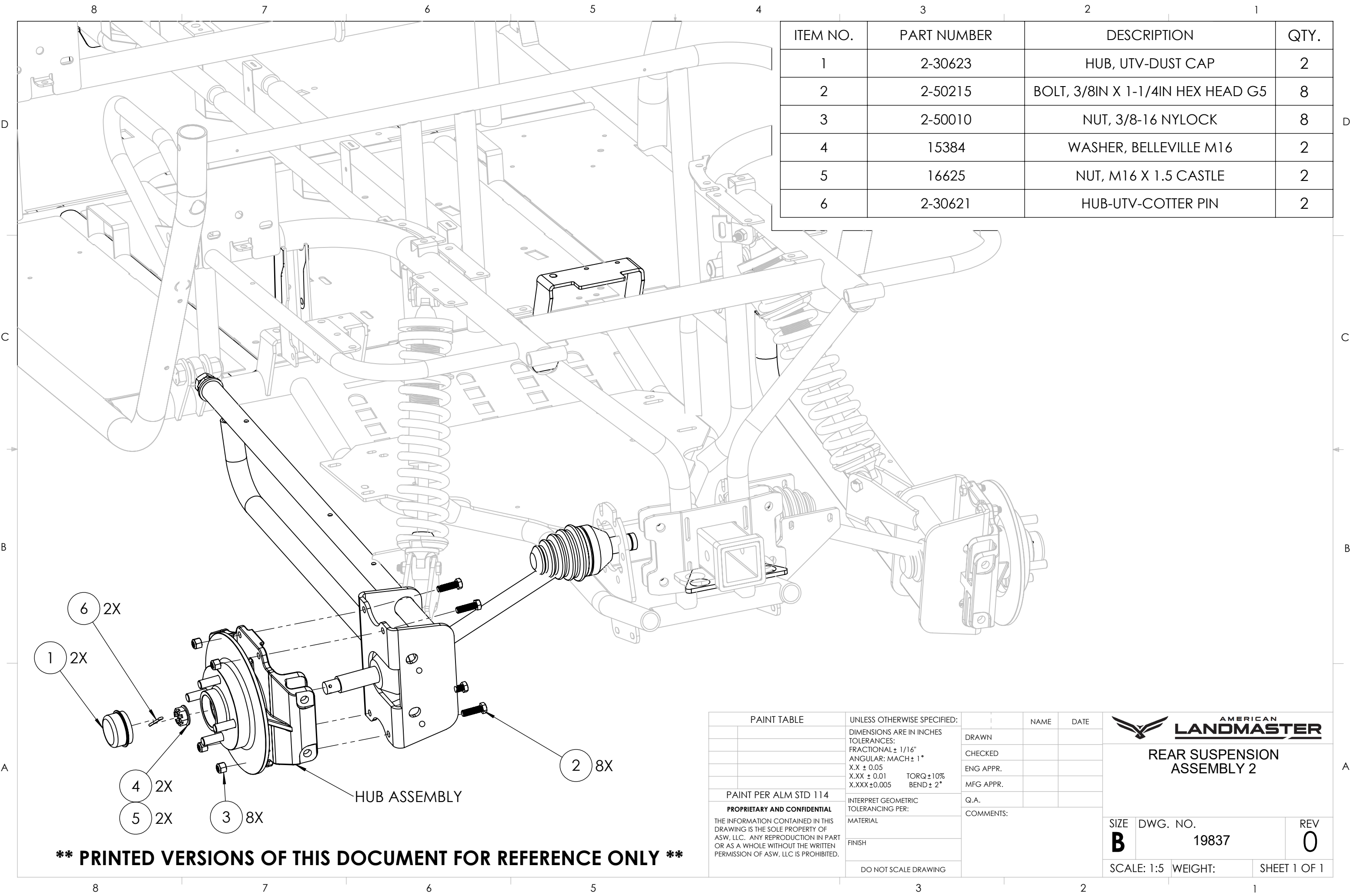
REV 0

SCALE: 1:5

WEIGHT:

SHEET 1 OF 1

** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY **



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-30623	HUB, UTV-DUST CAP	2
2	2-50215	BOLT, 3/8IN X 1-1/4IN HEX HEAD G5	8
3	2-50010	NUT, 3/8-16 NYLOCK	8
4	15384	WASHER, BELLEVILLE M16	2
5	16625	NUT, M16 X 1.5 CASTLE	2
6	2-30621	HUB-UTV-COTTER PIN	2

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE	
		DIMENSIONS ARE IN INCHES		DRAWN			
		TOLERANCES:		CHECKED			
		FRACTIONAL $\pm 1/16"$		ENG APPR.			
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					
PROPRIETARY AND CONFIDENTIAL		MATERIAL					
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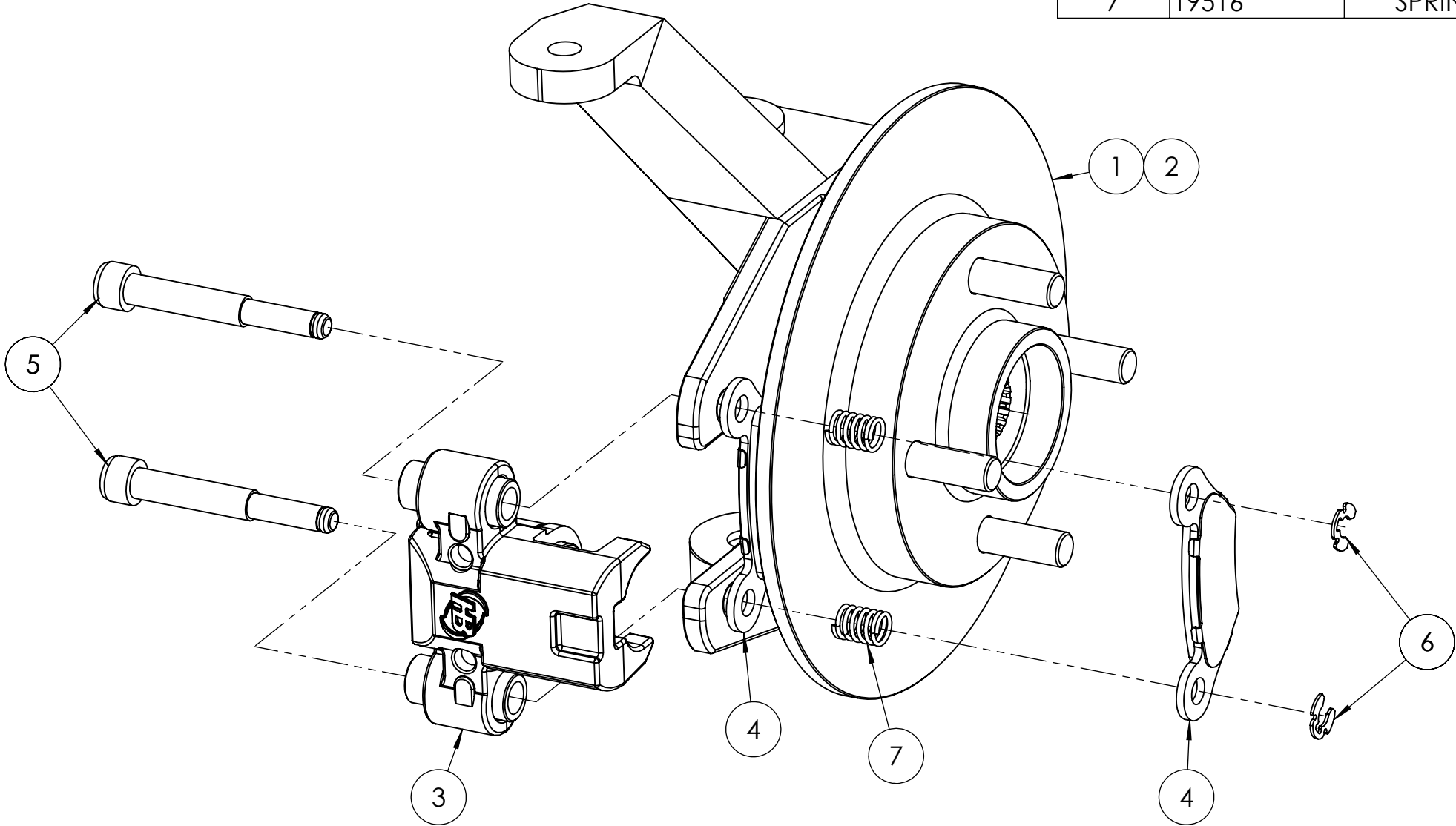


REAR SUSPENSION
ASSEMBLY 2

SIZE	DWG. NO.	REV
B	19837	0
SCALE: 1:5		WEIGHT:
		SHEET 1 OF 1

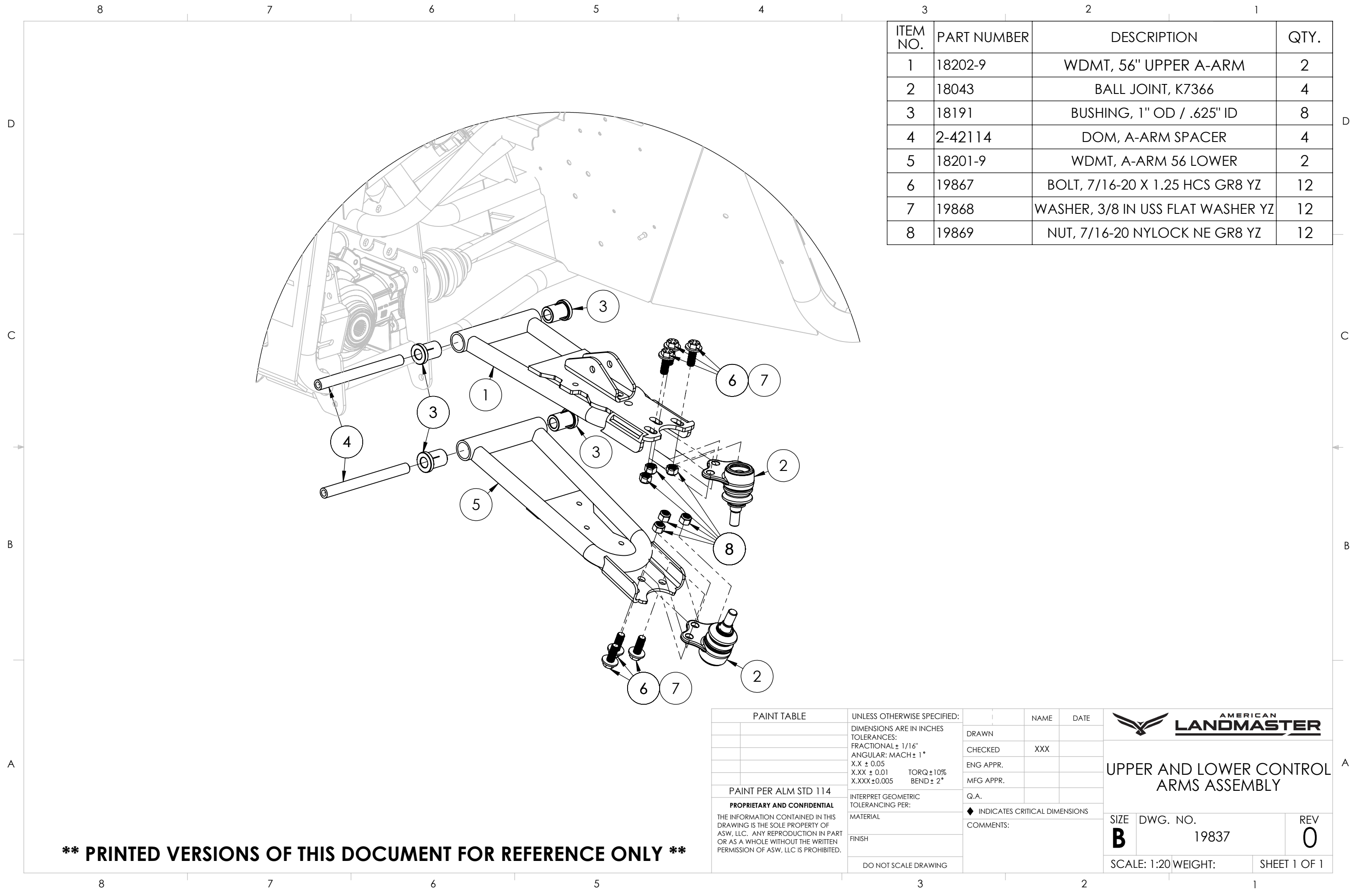
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18596	ASM, FRONT RIGHT CORNER MODULE	1
2	18595	ASM, FRONT LEFT CORNER MODULE (FOR LEFT SIDE OF VEHICLE)	1
3	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
4	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
5	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
6	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
7	19516	SPRING, .75" LONG X .5 OD X 0.376" ID	2



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED		XXX			
		FRACTIONAL $\pm 1/16"$		ENG APPR.					
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.					
		X.X ± 0.05		Q.A.					
		X.XX ± 0.01		COMMENTS:					
		X.XXX ± 0.005							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:							
PROPRIETARY AND CONFIDENTIAL		MATERIAL							
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		DO NOT SCALE DRAWING							
AMERICAN LANDMASTER FRONT HUB ASSEMBLY				SIZE		DWG. NO.		REV	
				B		19837		0	
				SCALE: 1:10		WEIGHT:		SHEET 1 OF 1	

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18202-9	WDMT, 56" UPPER A-ARM	2
2	18043	BALL JOINT, K7366	4
3	18191	BUSHING, 1" OD / .625" ID	8
4	2-42114	DOM, A-ARM SPACER	4
5	18201-9	WDMT, A-ARM 56 LOWER	2
6	19867	BOLT, 7/16-20 X 1.25 HCS GR8 YZ	12
7	19868	WASHER, 3/8 IN USS FLAT WASHER YZ	12
8	19869	NUT, 7/16-20 NYLOCK NE GR8 YZ	12

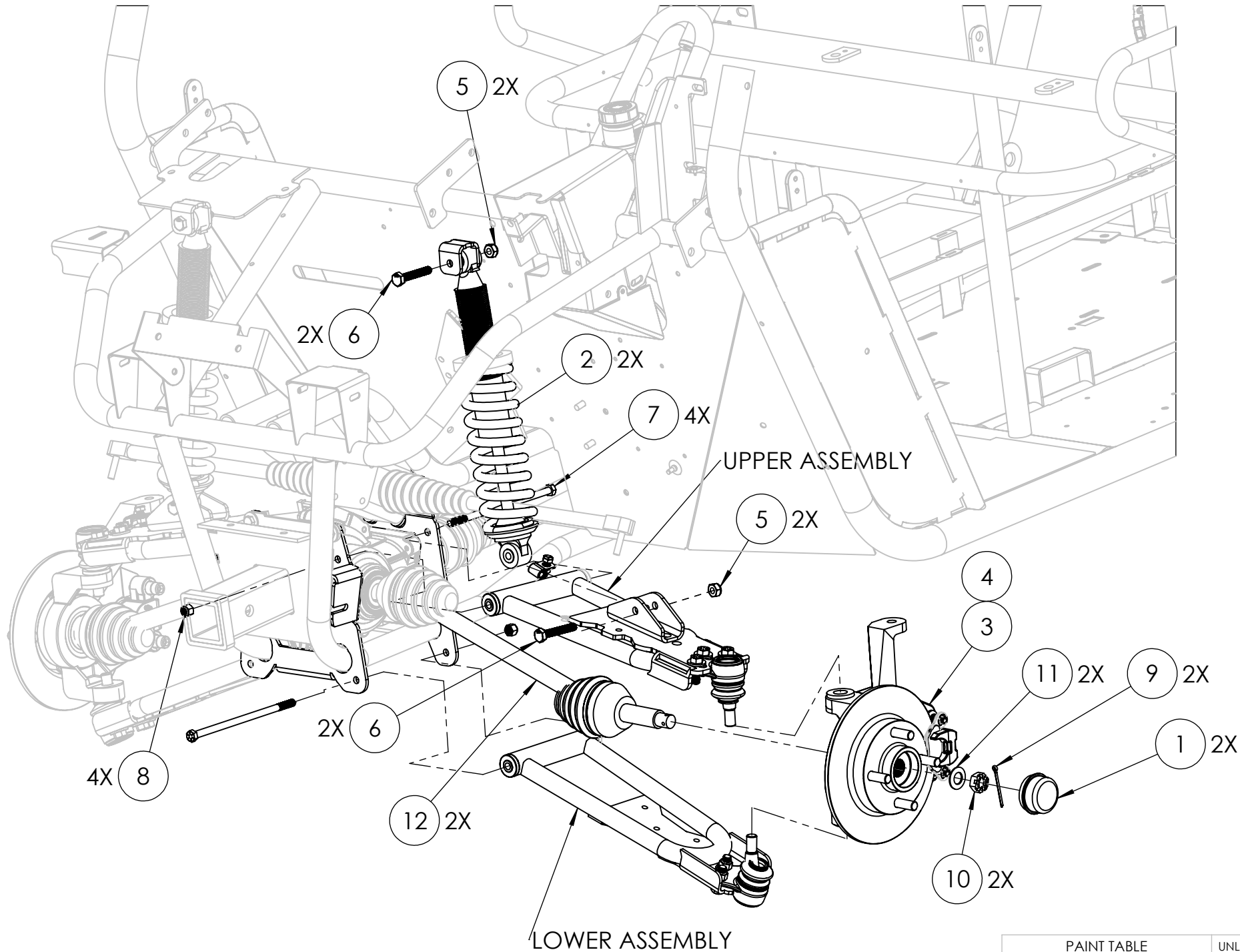
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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE	
		DIMENSIONS ARE IN INCHES		DRAWN			
		TOLERANCES:		CHECKED		XXX	
		FRACTIONAL $\pm 1/16"$		ENG APPR.			
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		◆ INDICATES CRITICAL DIMENSIONS			
		X.XXX ± 0.005		COMMENTS:			
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					
PROPRIETARY AND CONFIDENTIAL		MATERIAL					
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		DO NOT SCALE DRAWING					



UPPER AND LOWER CONTROL ARMS ASSEMBLY

SIZE	DWG. NO.	REV
B	19837	0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-30623	HUB, UTV-DUST CAP	2
2	17480	SHOCK, 325	2
3	18596	ASM, FRONT RIGHT CORNER MODULE	1
4	18595	ASM, FRONT LEFT CORNER MODULE	1
5	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
6	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4
7	18701	BOLT, 3/8-24 X 8IN HHCS GR8	4
8	18704	NUT, 3/8-24 NYLOCK	4
9	2-30621	HUB-UTV-COTTER PIN	2
10	16625	NUT, M16 X 1.5 CASTLE	2
11	15384	WASHER, BELLEVILLE M16	2
12	17513	SHAFT, CV FRONT 56 PAXL - 35001S	2

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005

TORQ $\pm 10\%$
BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

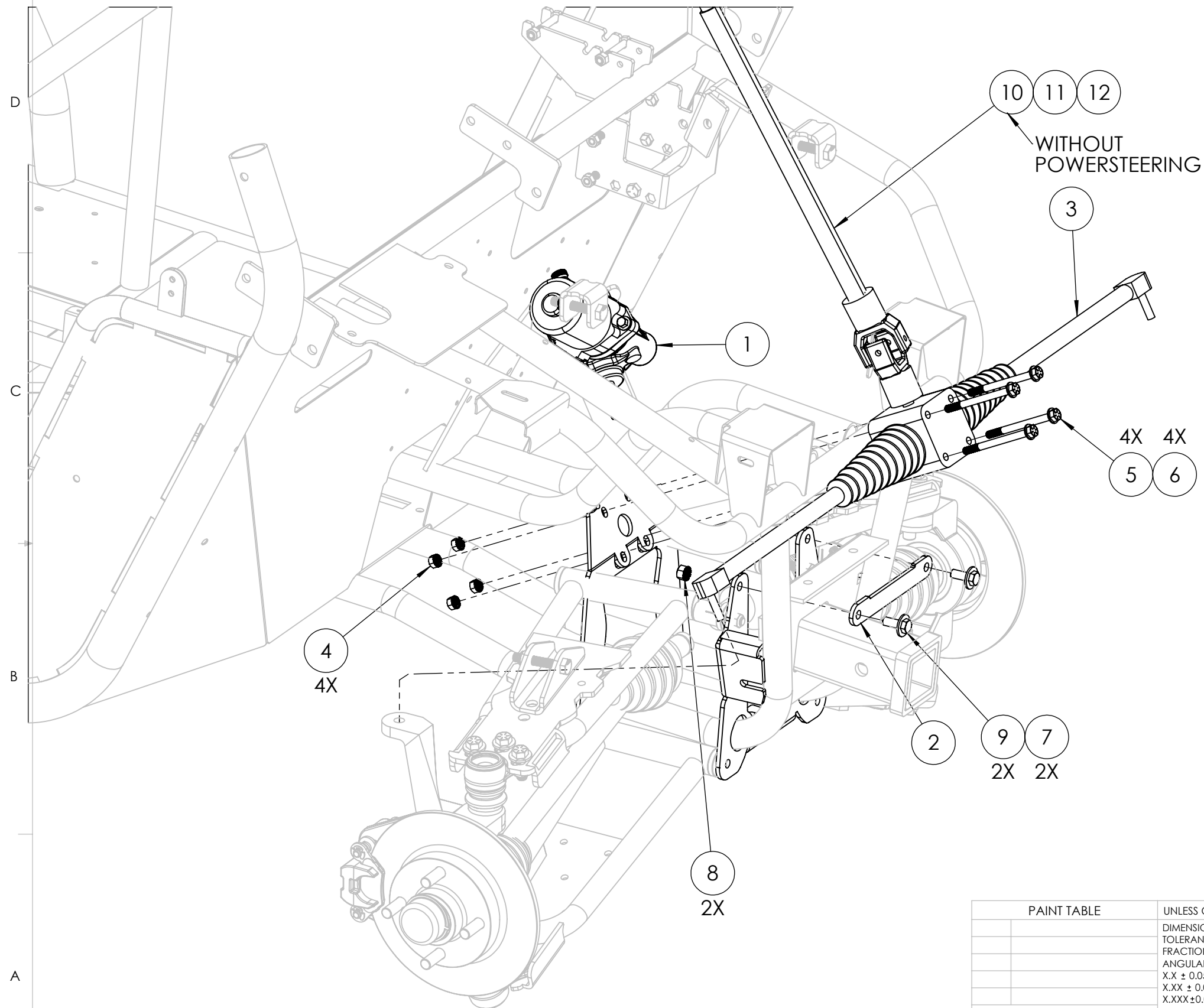
AMERICAN LANDMASTER

FRONT SUSPENSION ASSEMBLY 1

SIZE **B** DWG. NO. 19837 REV **0**

SCALE: 1:10 WEIGHT: SHEET 1 OF 1

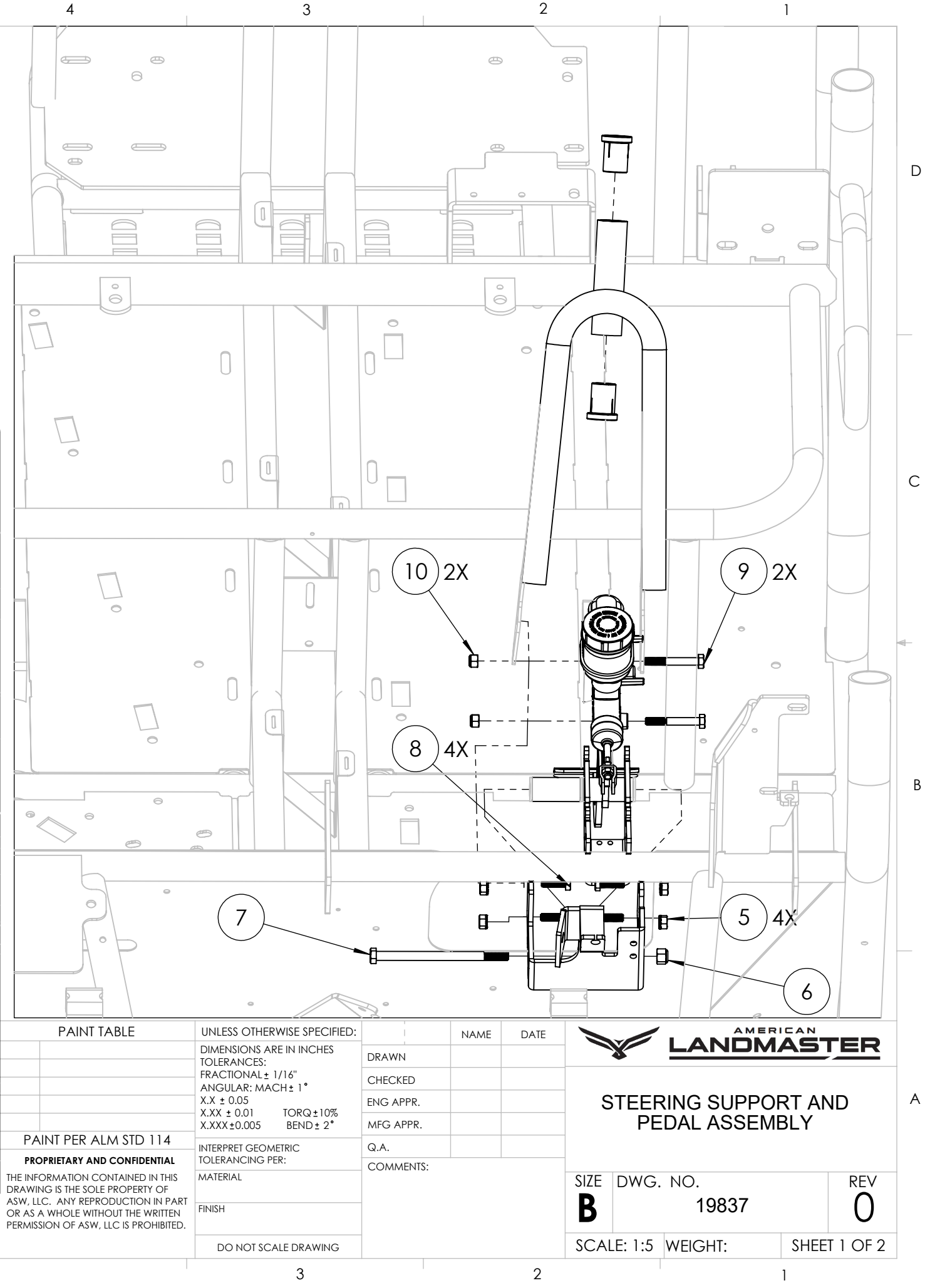
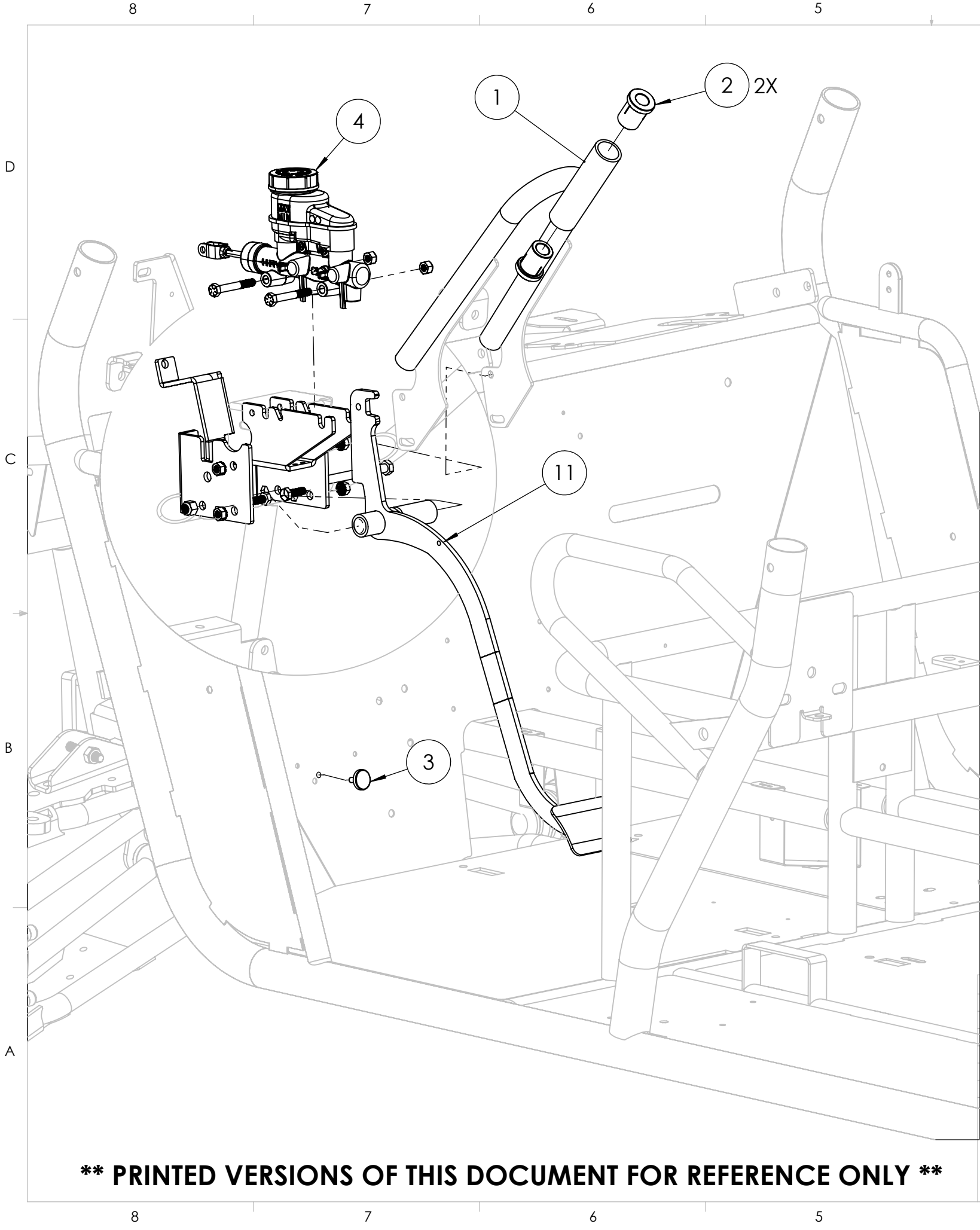
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19059	KIT, POWER STEERING, W/ CONNECTORS	1
2	16678	FRONT A-ARM TIE BAR 4-LINK - BLACK	1
3	18052	RACK & PINION, IRS 56-PARP-350	1
4	2-50005	NUT, 5/16-18 KEPS	4
5	2-50171	BOLT, 5/16IN-18 X 3-3/4IN HH G5	4
6	2-50701	WASHER, 5/16 SAE FLAT	4
7	2-50740	WASHER, 3/8IN USS FLAT WASHER	2
8	2-50013	NUT, 3/8 KEPS	2
9	2-50206	BOLT, 3/8-16 X 1 HEX HEAD G5	2
10	2-10526	SHAFT, STEERING - UNIVERSAL	1
11	19928	SHAFT, STEERING UPPER EPS	1
12	19929	SHAFT, STEERING LOWER EPS	1

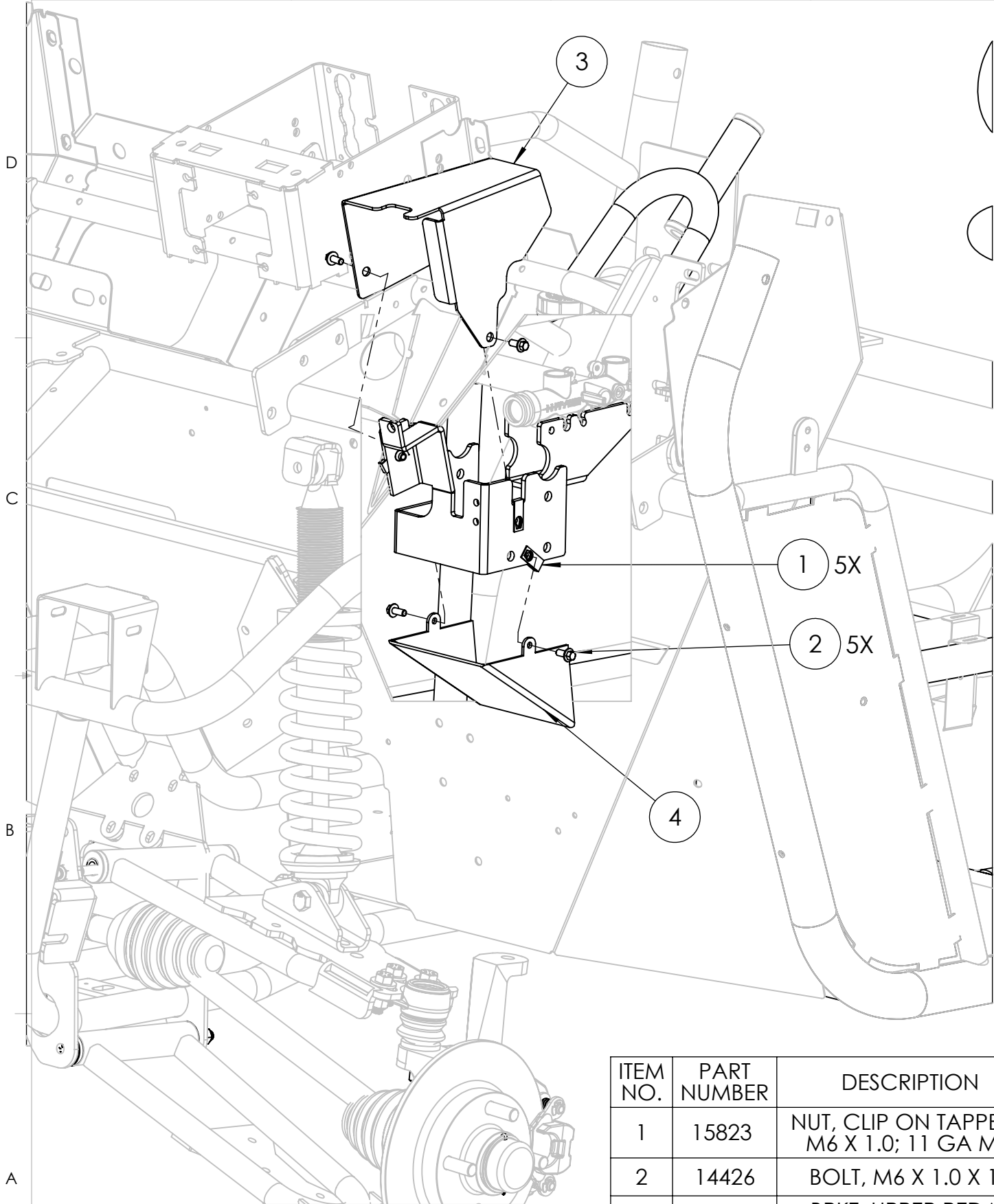
PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE					
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 TORQ $\pm 10\%$ X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN			FRONT SUSPENSION ASSEMBLY 2				
				CHECKED							
				ENG APPR.							
				MFG APPR.							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.				SIZE DWG. NO. REV B 19837 0 SCALE: 1:5 WEIGHT: SHEET 1 OF 1			
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		DO NOT SCALE DRAWING									

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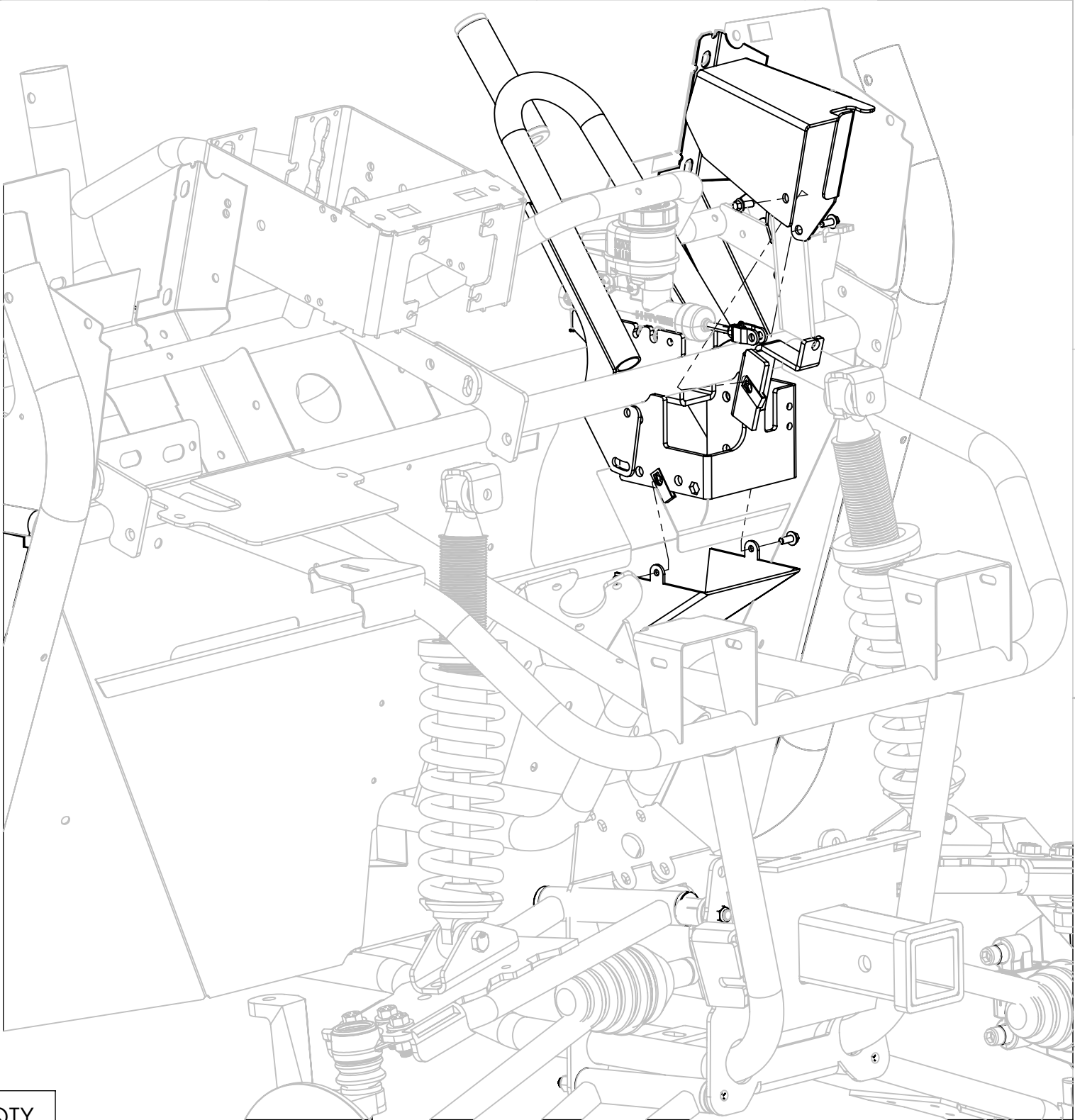
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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:				NAME		DATE		 AMERICAN LANDMASTER					
		DIMENSIONS ARE IN INCHES		DRAWN						STEERING SUPPORT AND PEDAL ASSEMBLY					
		TOLERANCES:		CHECKED											
		FRACTIONAL ± 1/16"		ENG APPR.											
		ANGULAR: MACH ± 1°		MFG APPR.											
		X.X ± 0.05		Q.A.											
		X.XX ± 0.01		TORQ ± 10%		COMMENTS:				SIZE		DWG. NO.		REV	
		X.XXX ± 0.005		BEND ± 2°				B		19837		0			
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:								SCALE: 1:5		WEIGHT:		SHEET 1 OF 2	
PROPRIETARY AND CONFIDENTIAL		MATERIAL													
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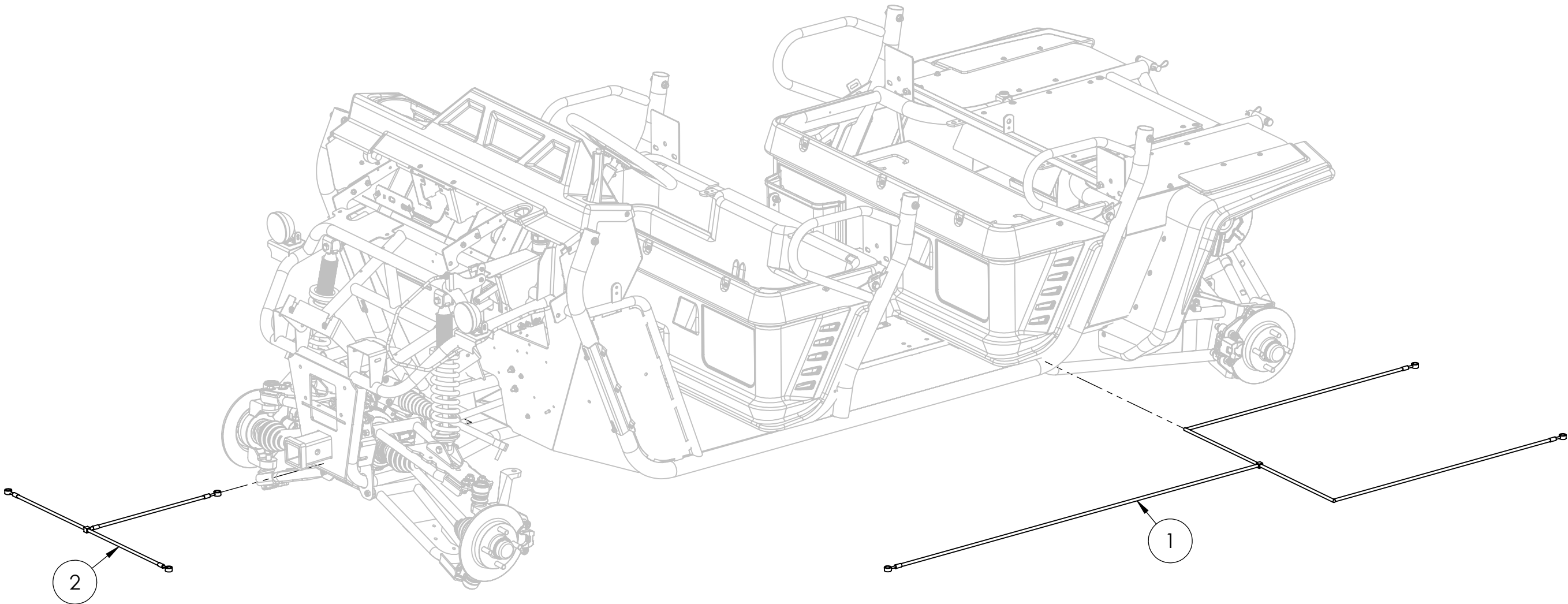
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	5
2	14426	BOLT, M6 X 1.0 X 14	5
3	19355	BRKT, UPPER PEDAL GUARD	1
4	19356	BRKT, LOWER PEDAL GUARD	1

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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE					
		DIMENSIONS ARE IN INCHES		DRAWN				PEDAL GAURD ASSEMBLY			
		TOLERANCES:		CHECKED							
		FRACTIONAL± 1/16"		ENG APPR.							
		ANGULAR: MACH± 1°		MFG APPR.							
		X.X ± 0.05		Q.A.							
		X.XX ± 0.01		COMMENTS:				SIZE		DWG. NO.	
PAINT PER ALM STD 114		TORQ±10%						B		19837	
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		INTERPRET GEOMETRIC								0	
		TOLERANCING PER:									
		MATERIAL						SCALE: 1:5		WEIGHT:	
		FINISH								SHEET 1 OF 1	
		DO NOT SCALE DRAWING									

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18379	BRAKE LINE, REAR STD	1
2	16902	BRAKE LINE, FRONT HANGING BRK	1



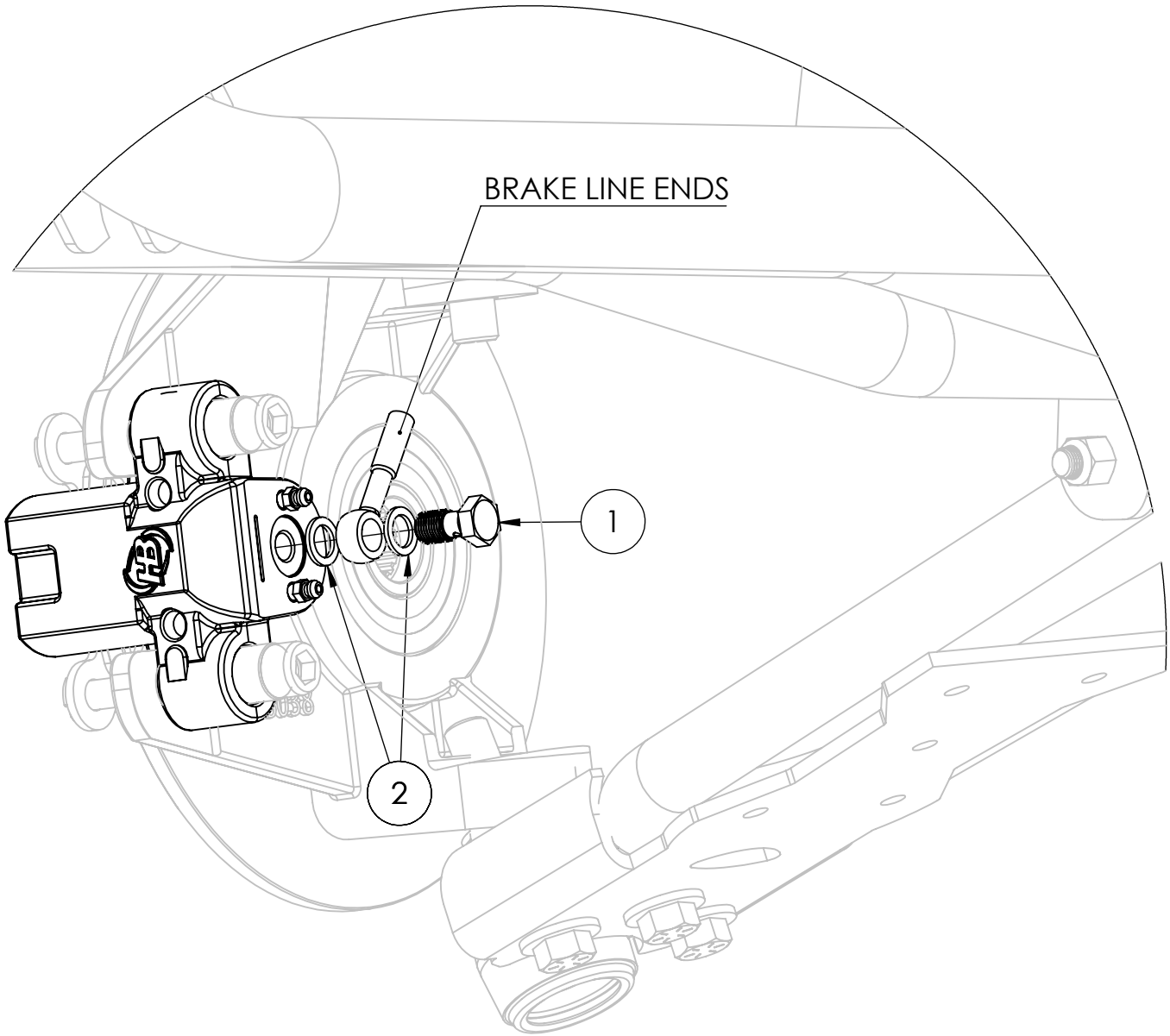
PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 BRAKE LINE ASSEMBLY	
		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED		XXX			
		FRACTIONAL $\pm 1/16"$		ENG APPR.					
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.					
		X.X ± 0.05		TORQ $\pm 10\%$		Q.A.			
		X.XX ± 0.01		BEND $\pm 2^\circ$		◆ INDICATES CRITICAL DIMENSIONS			
		X.XXX ± 0.005				COMMENTS:			
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:							
PROPRIETARY AND CONFIDENTIAL		MATERIAL							
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH							
		DO NOT SCALE DRAWING							

SIZE	DWG. NO.	REV
B	19837	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-11137	BRAKE LINE-BANJO BOLT (M10X1.0)	2
2	2-11138	BRAKE LINE-CRUSH WASHER (M10 SIZE)	4

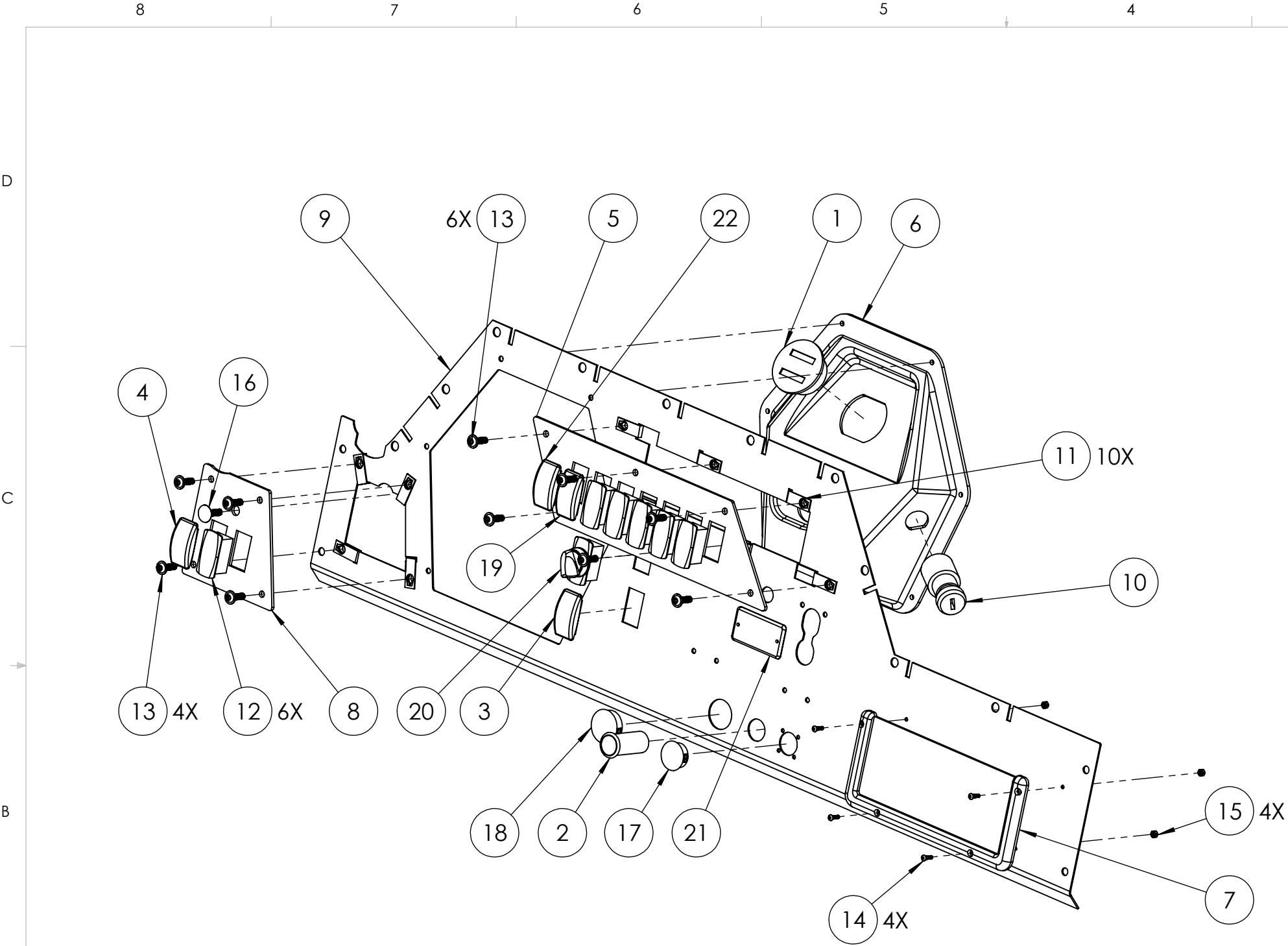
INCLUDES RIGHT AND LEFT
SAME HARDWARE FOR REAR



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 BRAKE LINE TO ROTOR ASSEMBLY	
		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED		XXX			
		FRACTIONAL ± 1/16"		ENG APPR.					
		ANGULAR: MACH ± 1°		MFG APPR.					
		X.X ± 0.05		Q.A.					
		X.XX ± 0.01		COMMENTS:					
		X.XXX ± 0.005							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:							
PROPRIETARY AND CONFIDENTIAL		MATERIAL							
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		DO NOT SCALE DRAWING							

SIZE	DWG. NO.	REV
B	19837	0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

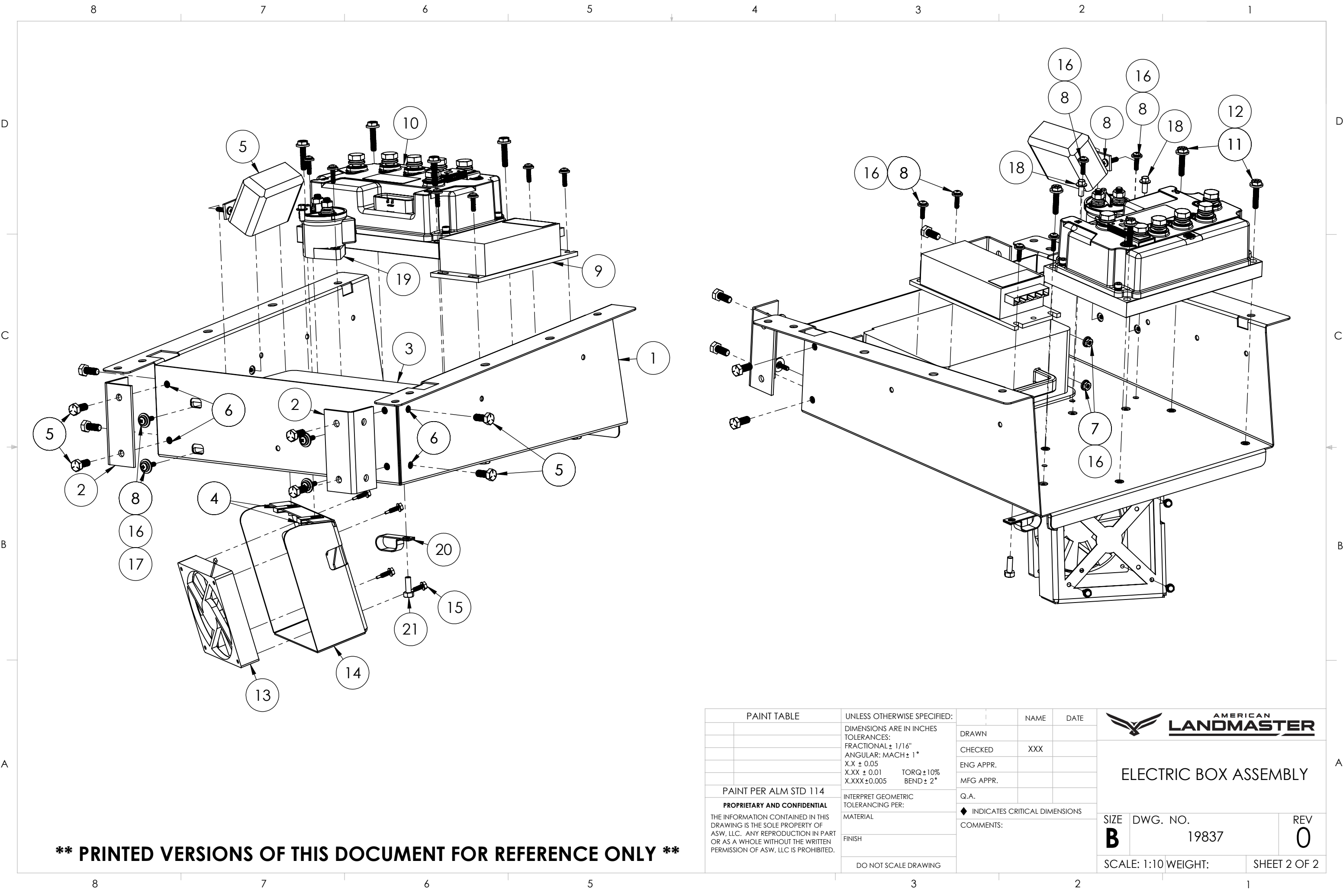
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19909	GAUGE, 12V BATT VOLT/HOUR COMBO RND	1
2	2-70080	OUTLET, ACCESSORY-12V DC POWER	1
3	18381	LIGHT, WARNING PARK/SEATBELT	1
4	18383	SWITCH, FLOOD/HEADLIGHT	1
5	18351	BRKT, 7 SWITCH PANEL	1
6	18075	DASH, STEERING COLUMN - ABS BLK	1
7	18356	NET, 4X9	1
8	18352	BRKT, LOWER DASH PANEL	1
9	19821	BRKT, DASH FACE EV 4X4	1
10	18484	SWITCH, IGNITION	1
11	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	10
12	18506	ROCKER SWITCH HOLE PLUG	6
13	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	10
14	18699	BOLT, #5-40 - 1/2 LONG	4
15	18698	NUT, #5-40 NYLOCK	4
16	2-50817	PIN, PUSH-IN - PLASTIC	1
17	19117	PLUG, PLASTIC ROUND	1
18	19239	PLUG, LOCKING PANEL PLUG 1-3/16IN THICK,BLK	1
19	18502	SWITCH, ROCKER, 2WD/4WD	1
20	18504	SWITCH, ROTARY, GEAR POSITION	1
21	19181	Meter, 48 Volt Battery, Roypow	1
22	CP00176	SWITCH, AMP, ROCKER, HIGH/LO	1

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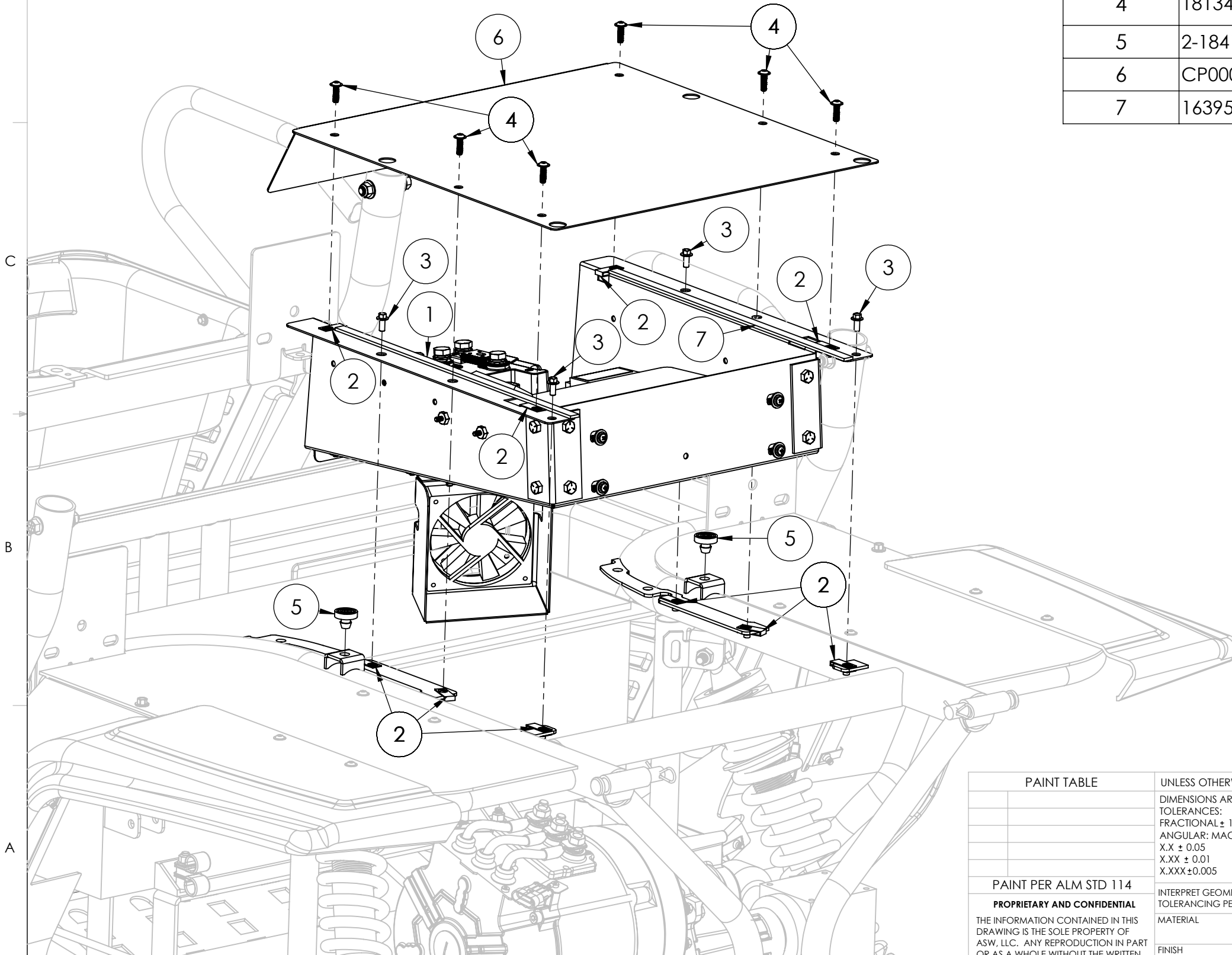
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		TOLERANCES:		CHECKED			
		FRACTIONAL $\pm 1/16"$		ENG APPR.			
		ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					
PROPRIETARY AND CONFIDENTIAL		MATERIAL					
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH					
		DO NOT SCALE DRAWING					
				AMERICAN LANDMASTER			
				DASH FACE ASSEMBLY			
SIZE		DWG. NO.		REV			
B		19837		0			
SCALE: 1:5		WEIGHT:		SHEET 1 OF 1			



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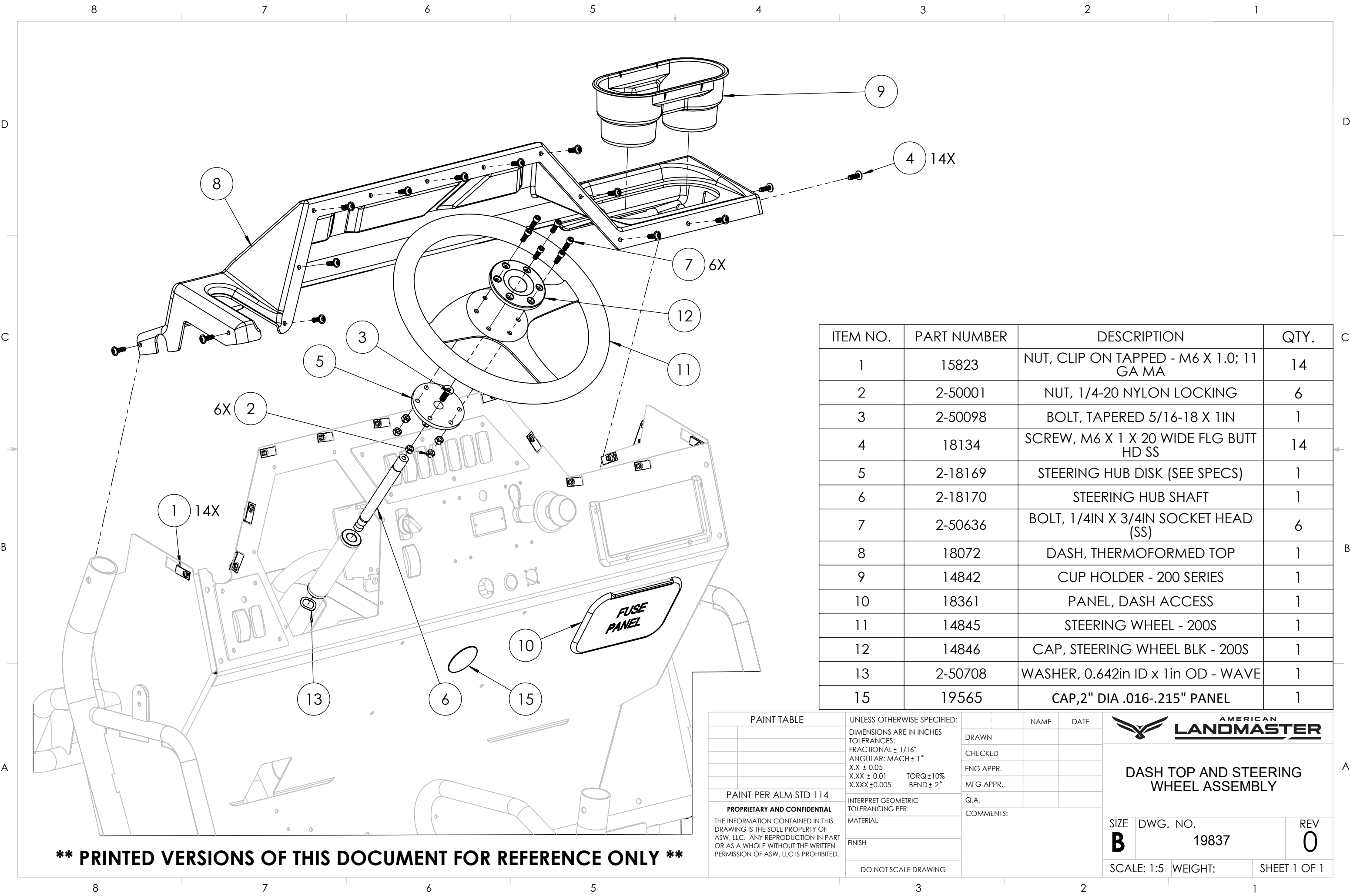
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				CHECKED	XXX		
				ENG APPR.			
				MFG APPR.			
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			
PROPRIETARY AND CONFIDENTIAL		MATERIAL		◆ INDICATES CRITICAL DIMENSIONS			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH		COMMENTS:			
		DO NOT SCALE DRAWING					
				SIZE B		DWG. NO. 19837	
				SCALE: 1:10		WEIGHT:	REV 0
						SHEET 2 OF 2	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	20025	ASM, AMP ELECTRIC BOX	1
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	85
3	14426	BOLT, M6 X 1.0 X 14	24
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	63
5	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
6	CP00085	PANEL, 60 DEGREE EV BOX LID	1
7	16395	SEAL, 1/8 X 1/2 X 43 - SEE SPEC	1



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE					
		DIMENSIONS ARE IN INCHES		DRAWN				ELECTRIC BOX ASSEMBLY 2			
		TOLERANCES:		CHECKED		XXX					
		FRACTIONAL ± 1/16"		ENG APPR.							
		ANGULAR: MACH ± 1°		MFG APPR.							
		X.X ± 0.05									
		X.XX ± 0.01		TORQ ± 10%				SIZE DWG. NO. REV B 19837 0			
		X.XXX ± 0.005		BEND ± 2°							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC		Q.A.							
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		TOLERANCING PER:		◆ INDICATES CRITICAL DIMENSIONS							
		MATERIAL		COMMENTS:							
		FINISH									
		DO NOT SCALE DRAWING						SCALE: 1:50 WEIGHT: SHEET 1 OF 1			

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	14
2	2-50001	NUT, 1/4-20 NYLON LOCKING	6
3	2-50098	BOLT, TAPERED 5/16-18 X 1IN	1
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	14
5	2-18169	STEERING HUB DISK (SEE SPECS)	1
6	2-18170	STEERING HUB SHAFT	1
7	2-50636	BOLT, 1/4IN X 3/4IN SOCKET HEAD (SS)	6
8	18072	DASH, THERMOFORMED TOP	1
9	14842	CUP HOLDER - 200 SERIES	1
10	18361	PANEL, DASH ACCESS	1
11	14845	STEERING WHEEL - 200S	1
12	14846	CAP, STEERING WHEEL BLK - 200S	1
13	2-50708	WASHER, 0.642in ID x 1in OD - WAVE	1
15	19565	CAP,2" DIA .016-.215" PANEL	1

PAINT TABLE

PAINT PER ALM STD 114

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL ± 1/16"

ANGULAR: MACH ± 1°

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

TORQ ± 10%

BEND ± 2°

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

AMERICAN LANDMASTER

DASH TOP AND STEERING WHEEL ASSEMBLY

SIZE **B** DWG. NO. 19837 REV **0**

SCALE: 1:5 WEIGHT: SHEET 1 OF 1

** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY **

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18609	LIGHT, HEAD LIGHT / WORK LIGHT	2

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

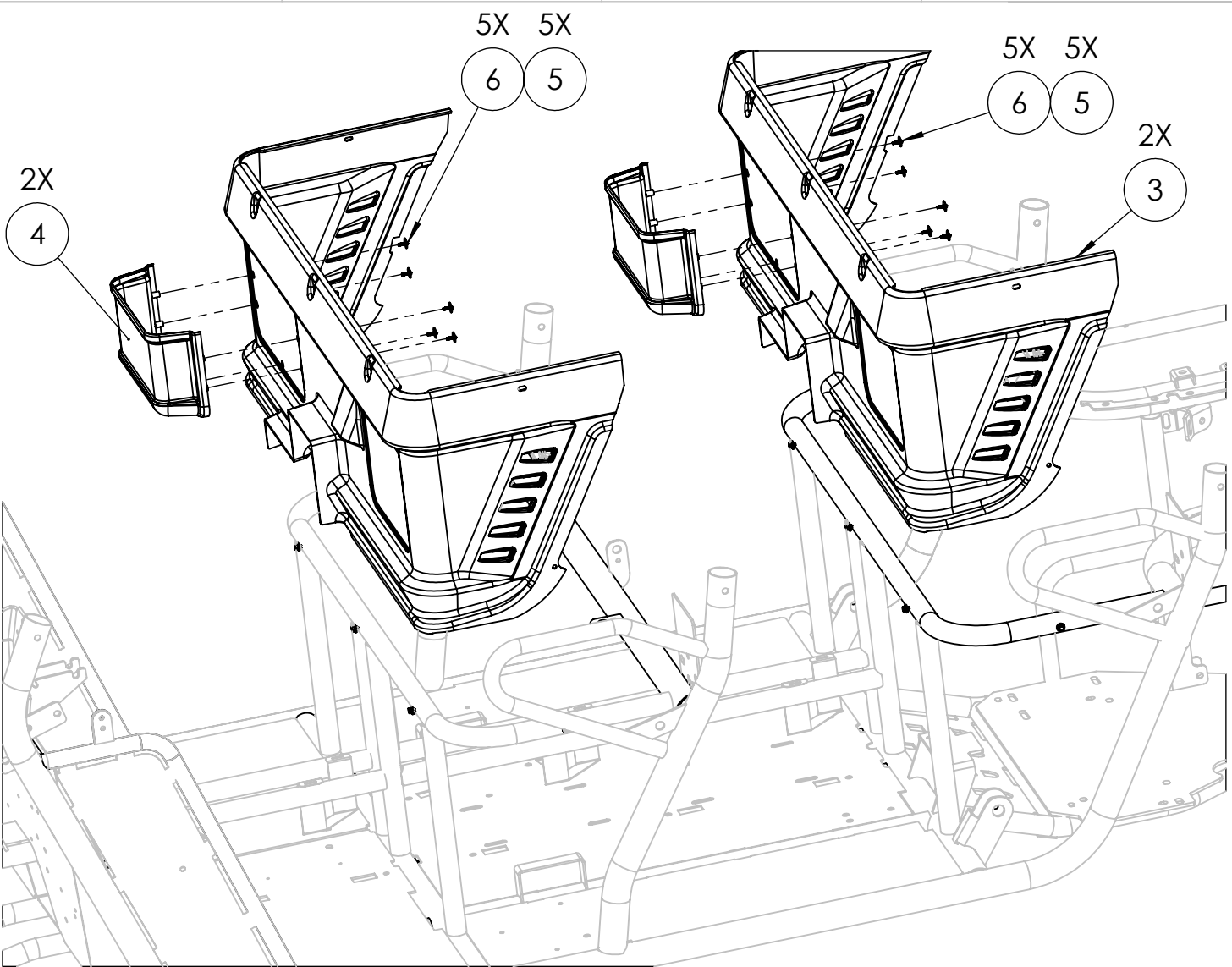
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50770	WASHER, #10 SAE FLAT	10
2	2-50630	SCREW, #10 X 3/4IN HEX WASHER TEK-BLK	10
3	19450	SURROUND, STR FOAM	2
4	19521	POCKET, STORAGE PASS SIDE	2
5	19574	SCREW, #6 X 0.50 THREAD FORM SS	10
6	19575	WASHER, FLAT #6 X 0.625 SS	10

D

C

B

A

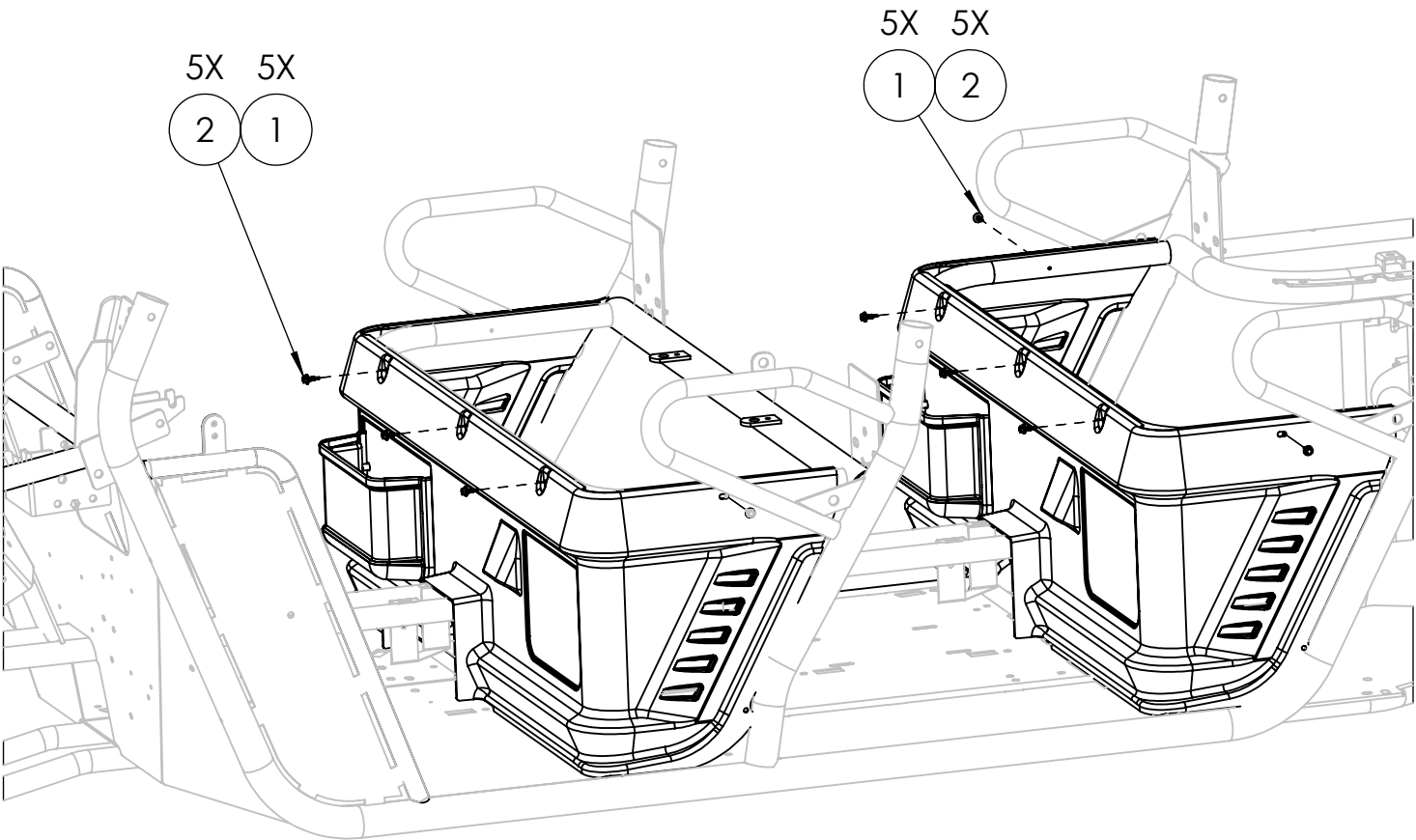


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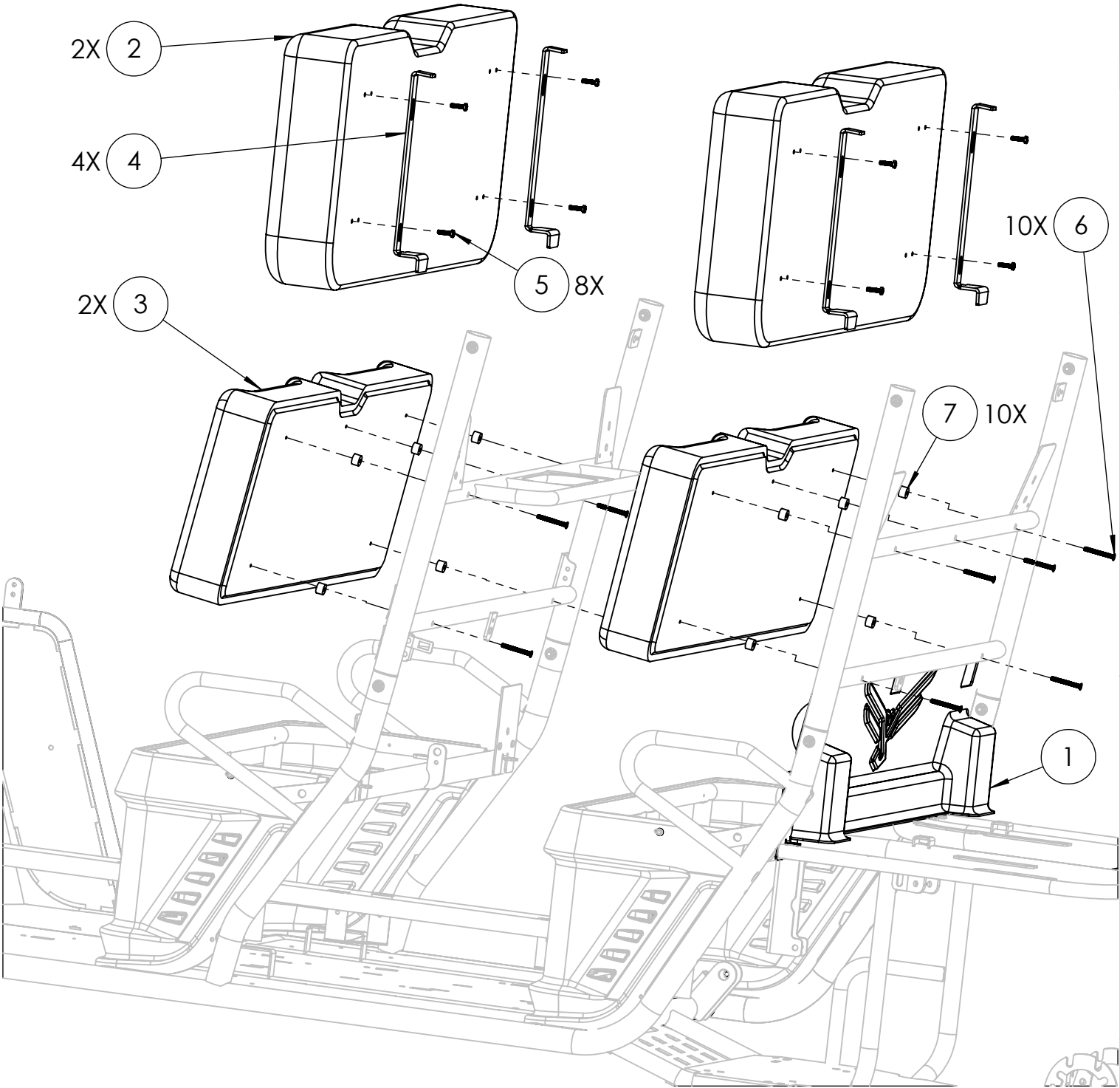
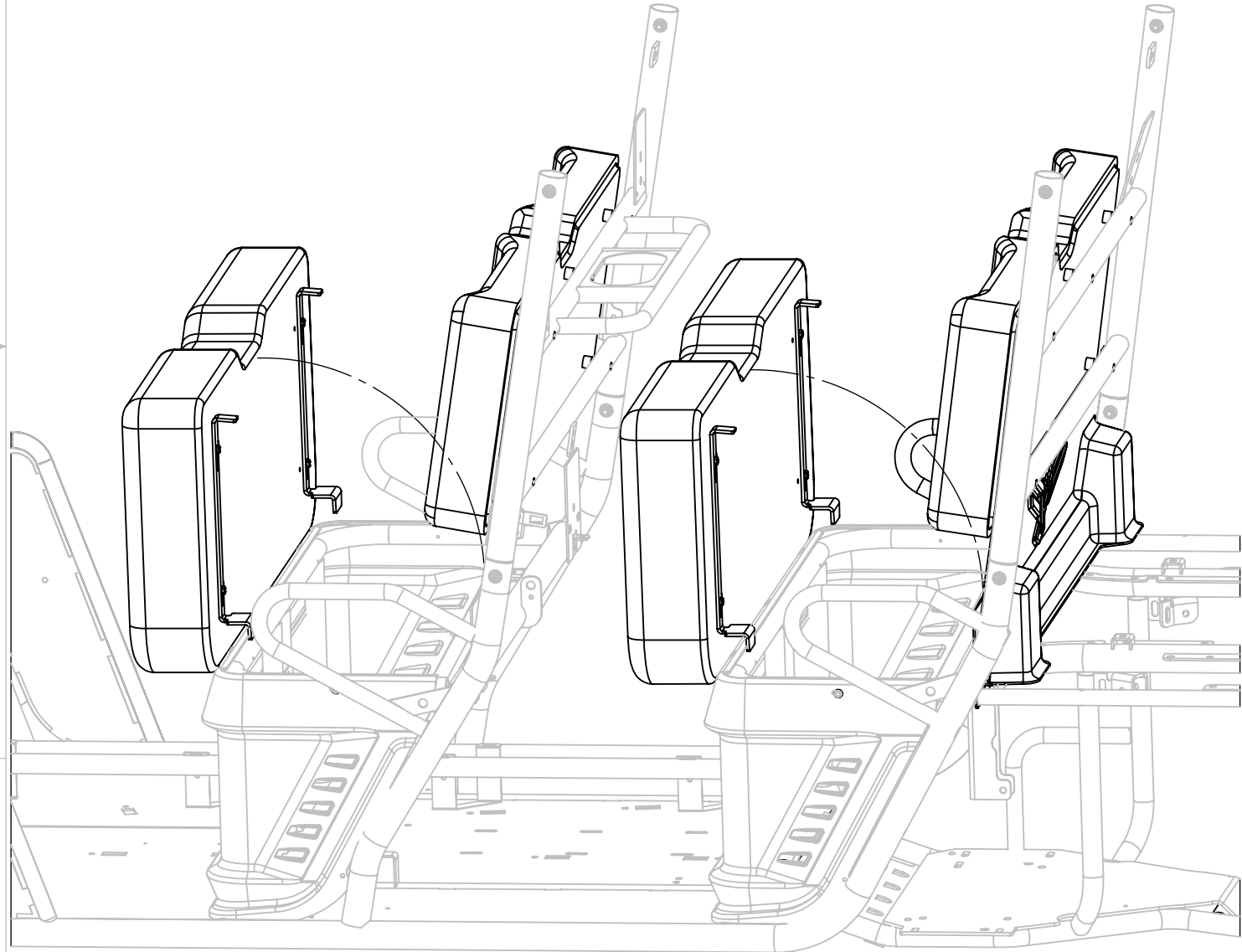
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**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005		DRAWN					
		TORQ $\pm 10\%$ BEND $\pm 2^\circ$		CHECKED				SEAT SURROUND ASSEMBLY	
		INTERPRET GEOMETRIC TOLERANCING PER:		ENG APPR.					
PAINT PER ALM STD 114		MATERIAL		MFG APPR.				SIZE B DWG. NO. 19837 REV 0	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH		Q.A.					
		DO NOT SCALE DRAWING		COMMENTS:				SCALE: 1:10 WEIGHT: SHEET 1 OF 1	

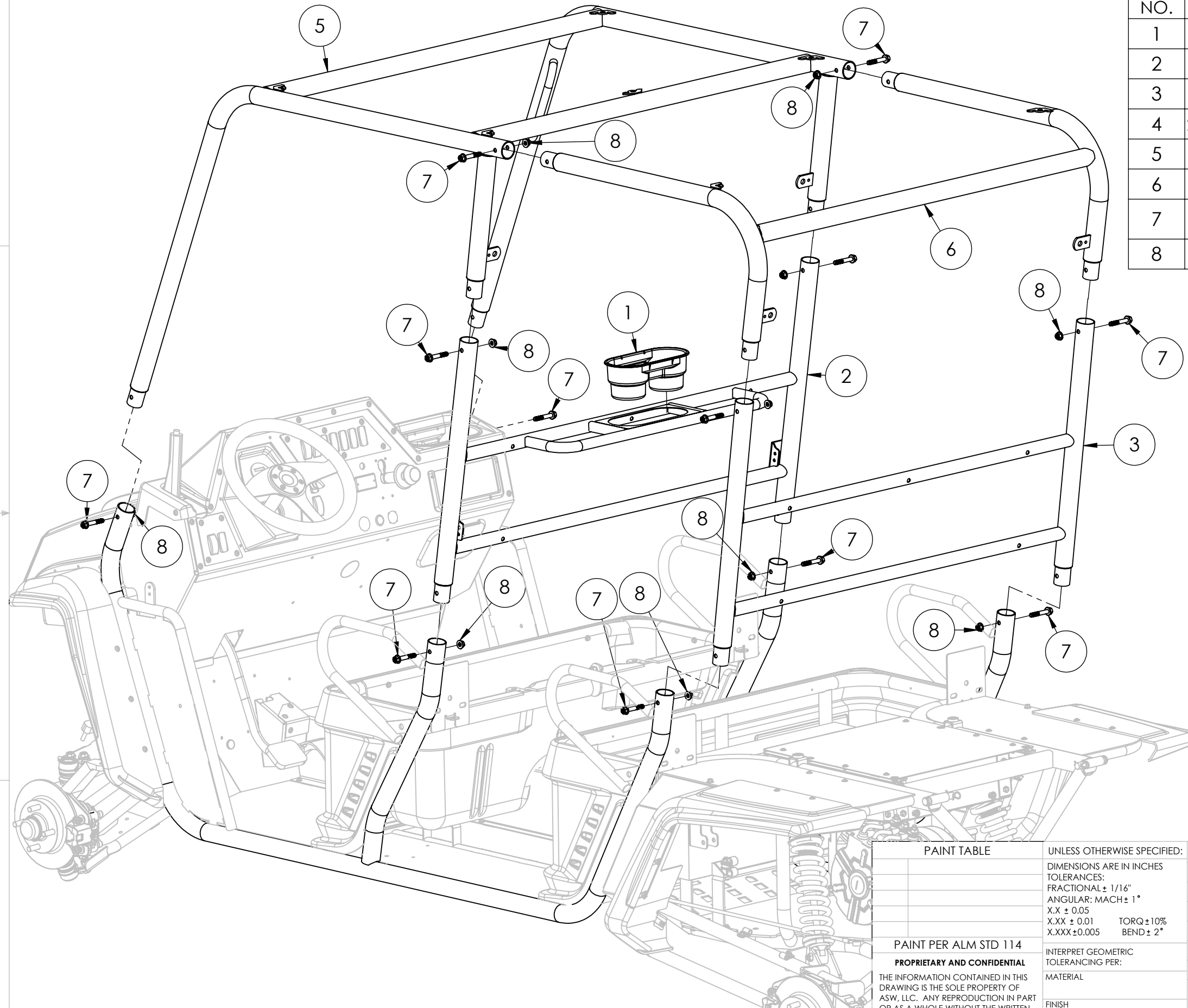
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18168	PANEL, SEATBACK	1
2	18071	CUSHION, SEAT BOTTOM FORMED	2
3	19535	CUSHION, FORMED SEATBACK	2
4	CP00086-2	BRKT, SEAT MNT - BLK	4
5	2-50087	BOLT, 1/4"-20 X 1"	8
6	18524	SCREW, 1/4-20 X 2.25 FHPMS ZN	10
7	18523	SPACER 0.75OD X 0.50 X 0.25ID LDPE BLK	10



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 SEAT ASSEMBLY	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005		DRAWN			
		TORQ $\pm 10\%$ BEND $\pm 2^\circ$		CHECKED			
				ENG APPR.			
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		MFG APPR.		SIZE B DWG. NO. 19837 REV 0	
PROPRIETARY AND CONFIDENTIAL		MATERIAL		Q.A.			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH		COMMENTS:			
		DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT:	SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	14842	CUP HOLDER - 200 SERIES	2
2	19683-1	WDMT, OH B PILLAR CREW MY21	1
3	18362-1	WDMT, OH B PILLAR - MY21 - RAW	1
4	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
5	18914-1	WDMT, A PILLAR CREW - RAW	1
6	18917-1	WDMT, OH REAR CREW	1
7	19018	BOLT, 3/8"-16 X 2.25" FLANGE HEAD BLACK GRADE 5	12
8	19019	NUT, 3/8-16 SS FHH	12



PAINT TABLE

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01 TORQ $\pm 10\%$
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL

RT	FINISH
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DO NOT SCALE DRAWING

NAME	DATE
------	------

DRAWN

CHECKED	XXX
---------	-----

ENG APPR.

MFG APPR.

	Q.A.
--	------

◆ INDICATES CRITICAL DIMENSIONS

COMMENTS:



AMERICAN
LANDMASTER

OH BARS ASSEMBLY

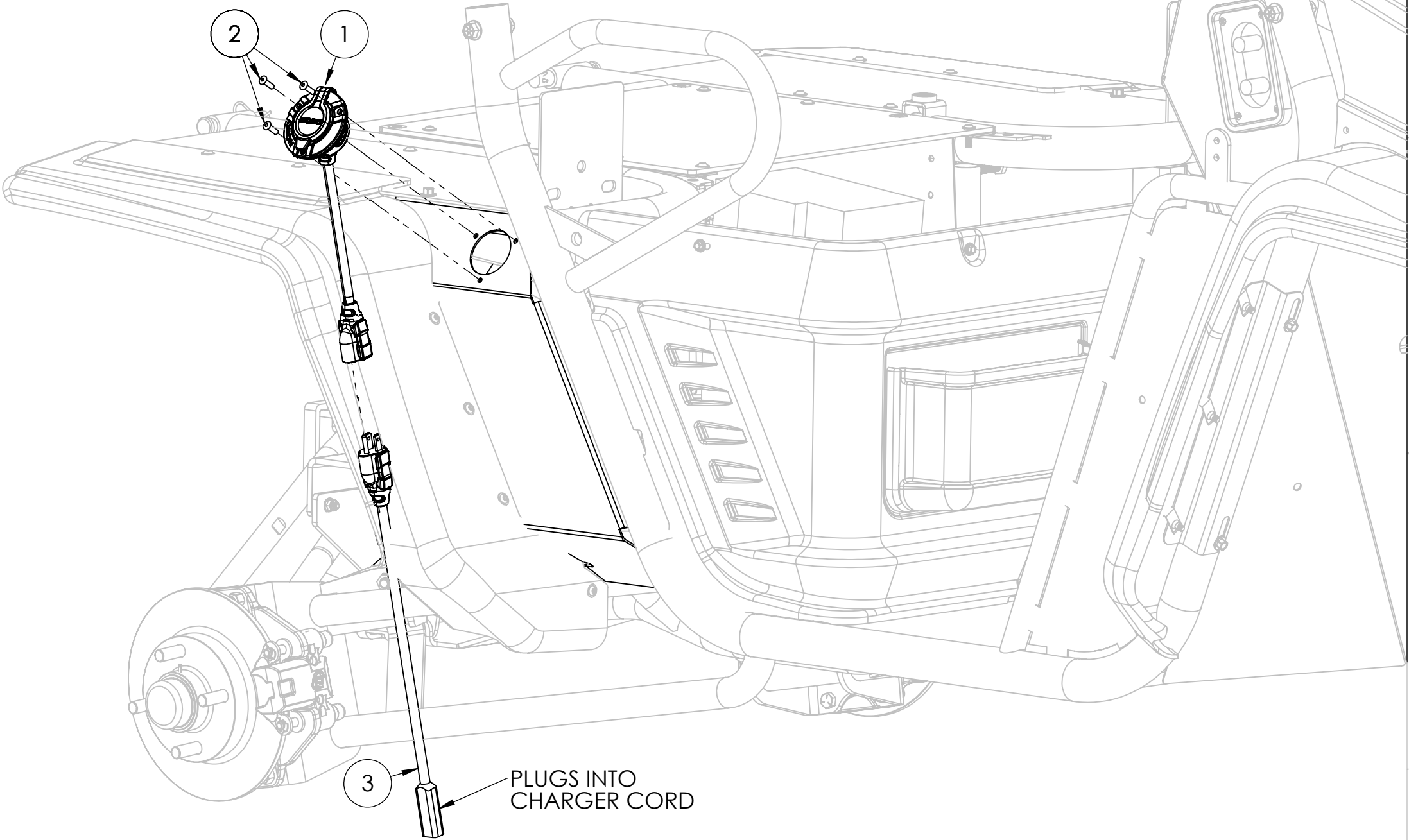
SIZE	DWG. NO.	REV
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B	19837	0
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SCALE: 1:50	WEIGHT:	SHEET 1 OF 1
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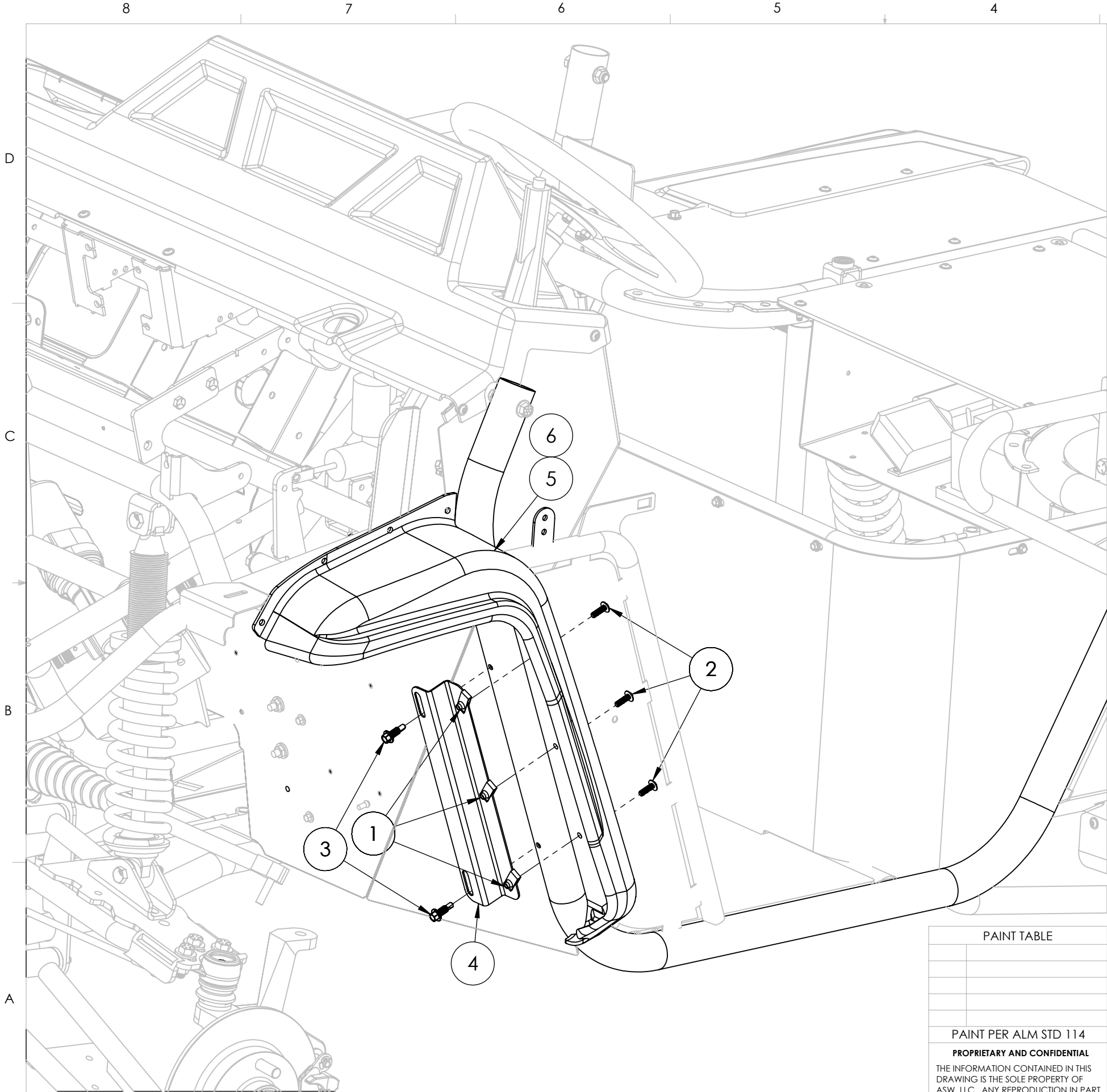
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19189	Power Port, AC, Weather Sealed, Noco	1
2	16367	RIVET, 3/16" X .575"-AL-BLK	3
3	19969	CORD, EV, INTERCONNECT, CHARGER	1



PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE				AMERICAN LANDMASTER									
		DIMENSIONS ARE IN INCHES		DRAWN				CHARGER PORT ASSEMBLY											
		TOLERANCES:		CHECKED		XXX													
		FRACTIONAL: 1/16"		ENG APPR.															
		ANGULAR: MACH ± 1°		MFG APPR.															
		X.X ± 0.05		Q.A.															
		X.XX ± 0.01		TORQ ±10%				SIZE B				DWG. NO. 19837		REV 0					
		X.XXX ±0.005		BEND ± 2°															
PAINT PER ALM STD 114				INTERPRET GEOMETRIC TOLERANCING PER:												◆ INDICATES CRITICAL DIMENSIONS			
PROPRIETARY AND CONFIDENTIAL				COMMENTS:															
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MATERIAL								SCALE: 1:50				WEIGHT:		SHEET 1 OF 1					
FINISH																			
DO NOT SCALE DRAWING																			

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	6
3	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	4
4	18133-1	BRKT, FRONT FENDER	2
5	18166	FENDER, FRONT LH - 56	1
6	18167	FENDER, FRONT RH - 56	1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PAINT TABLE	
PAINT PER ALM STD 114	
PROPRIETARY AND CONFIDENTIAL	
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UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL ± 1/16"	
ANGULAR: MACH ± 1°	
X.X ± 0.05	
X.XX ± 0.01	TORQ ± 10%
X.XXX ± 0.005	BEND ± 2°
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN		
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
◆ INDICATES CRITICAL DIMENSIONS		
COMMENTS:		



FRONT FENDER ASSEMBLY

SIZE	DWG. NO.	REV
B	19837	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

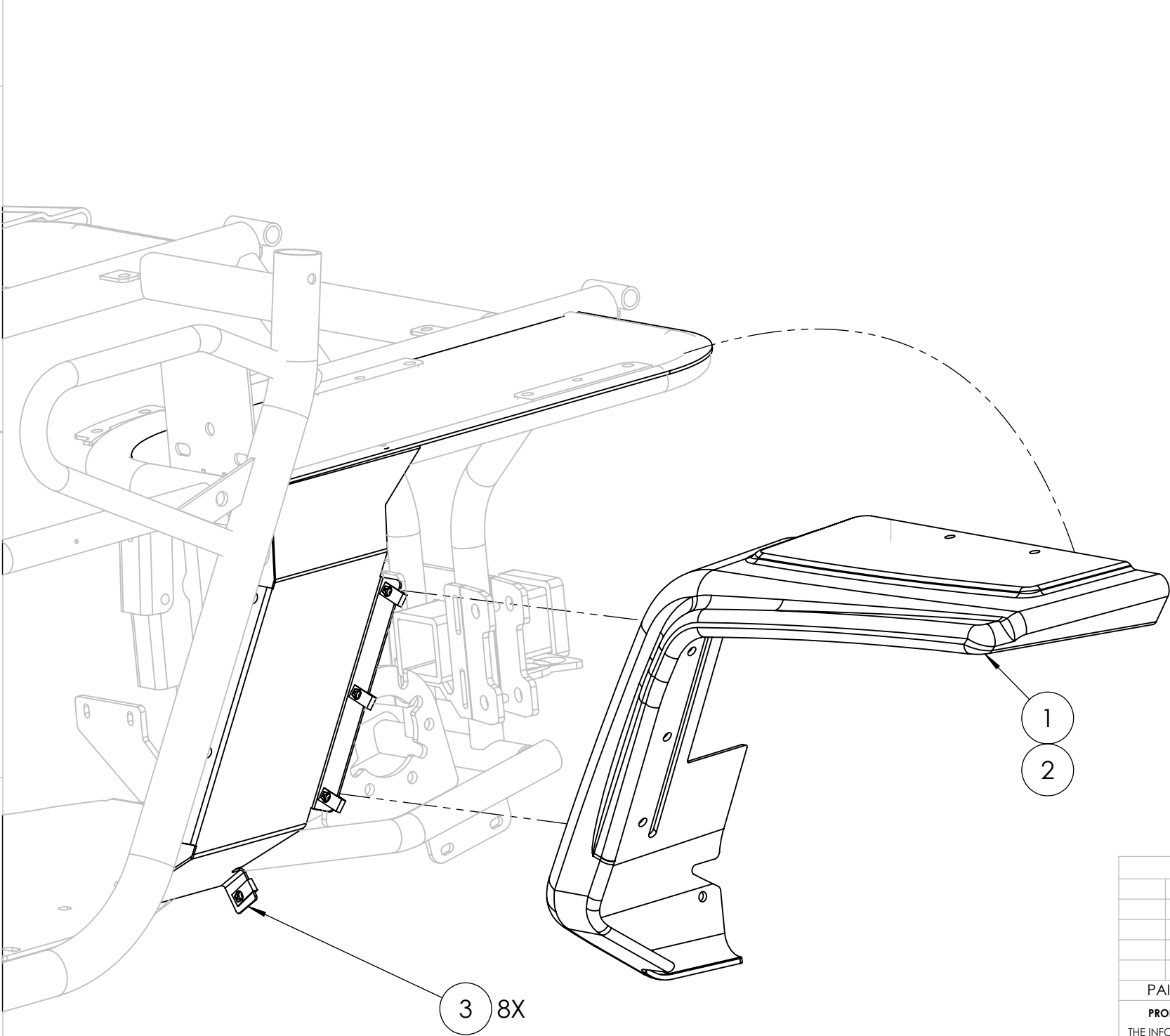
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18162	FENDER, REAR LH - 56	1
2	18163	FENDER, REAR RH - 56	1
3	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	12

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3 8X

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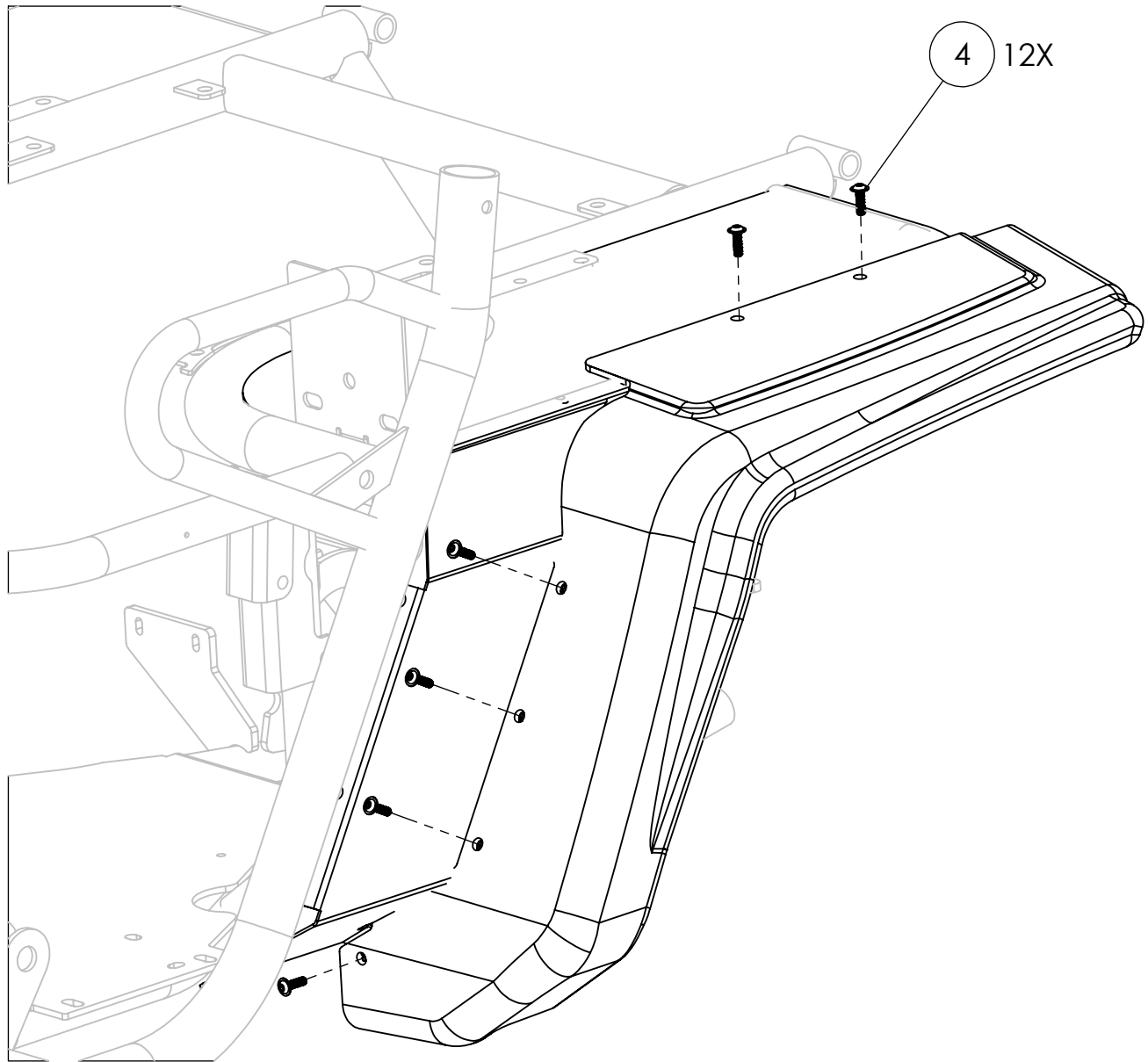
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4

3

2

1



4 12X

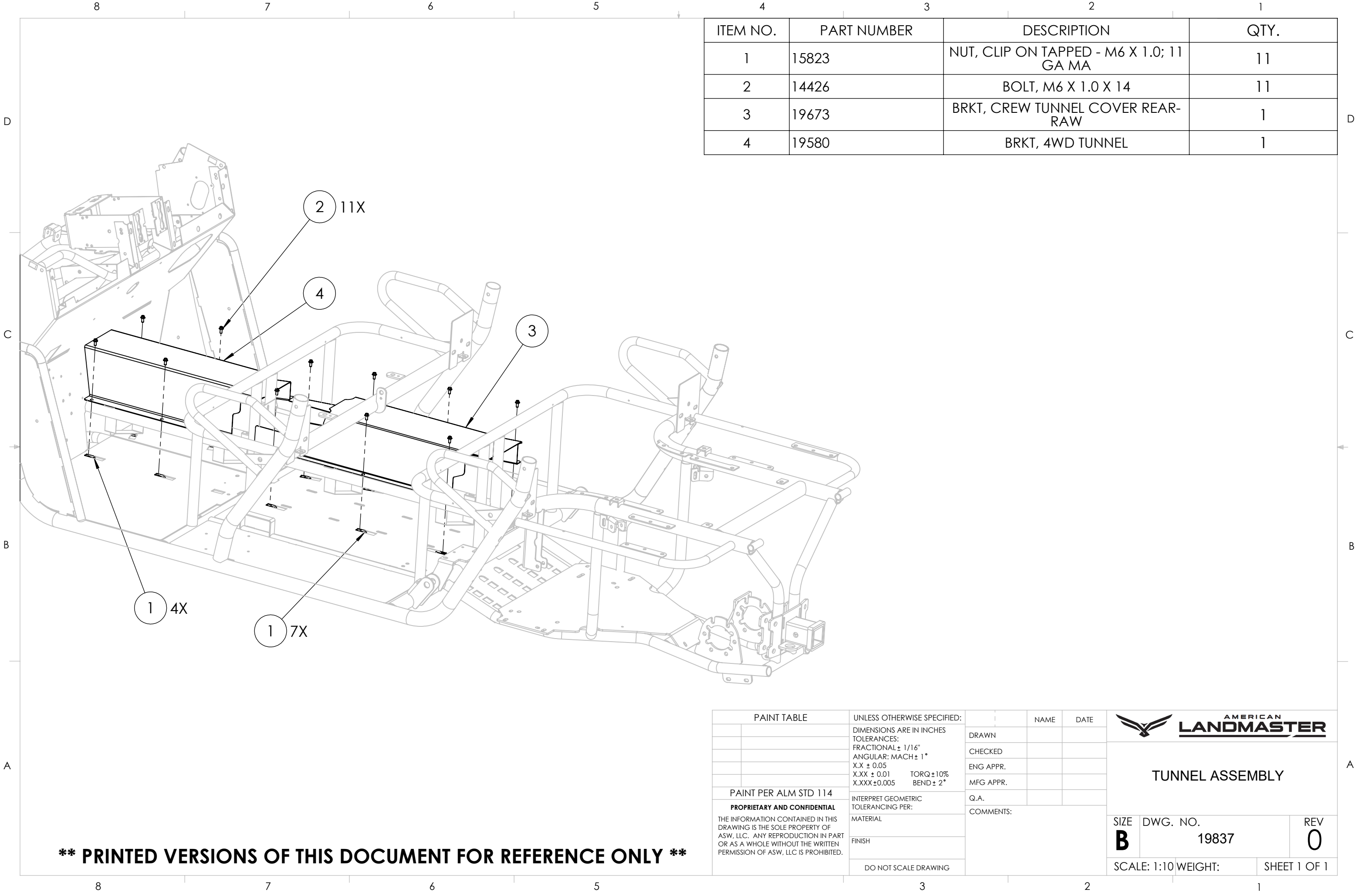
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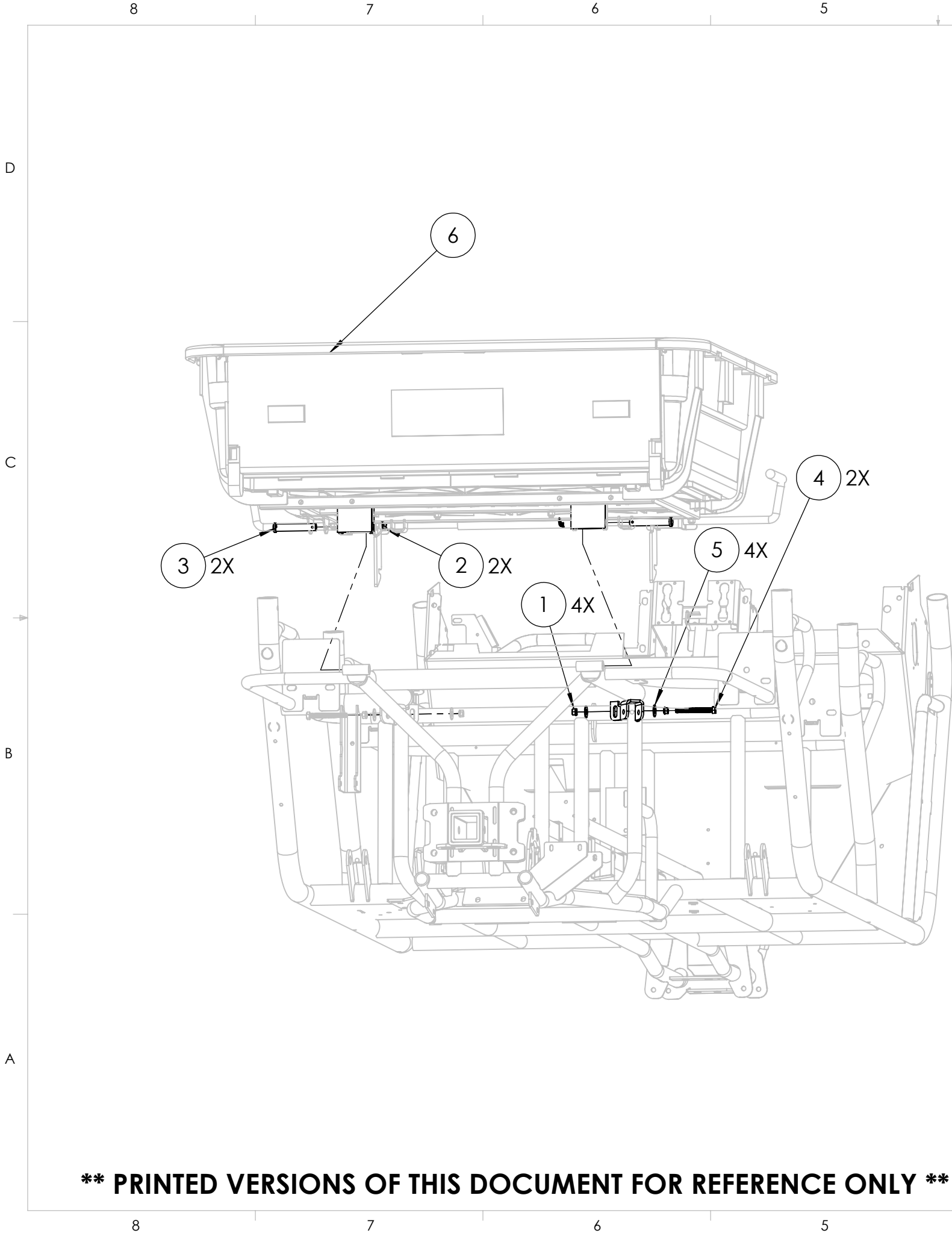
PAINT TABLE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005		DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:		NAME DATE	
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL					
FINISH		DO NOT SCALE DRAWING					
						AMERICAN LANDMASTER	
						REAR FENDER ASSEMBLY	
SIZE B		DWG. NO. 19837		REV 0			
SCALE: 1:5		WEIGHT:		SHEET 1 OF 1			



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	11
2	14426	BOLT, M6 X 1.0 X 14	11
3	19673	BRKT, CREW TUNNEL COVER REAR-RAW	1
4	19580	BRKT, 4WD TUNNEL	1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 TUNNEL ASSEMBLY	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 TORQ ± 10% X.XXX ± 0.005 BEND ± 2°		DRAWN					
				CHECKED					
				ENG APPR.					
				MFG APPR.					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.					
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		MATERIAL		COMMENTS:					
		FINISH							
		DO NOT SCALE DRAWING							
						SIZE B		DWG. NO. 19837	
								REV 0	
						SCALE: 1:10		WEIGHT: SHEET 1 OF 1	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50005	NUT, 5/16-18 KEPS	4
2	17660	PIN, BRIDGE .093 - ZINC	2
3	17661	PIN, CLEVIS - 5/8 X 3.50 CLEAR ZINC	2
4	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2
5	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
6	18892	ASM, POLY BED	1

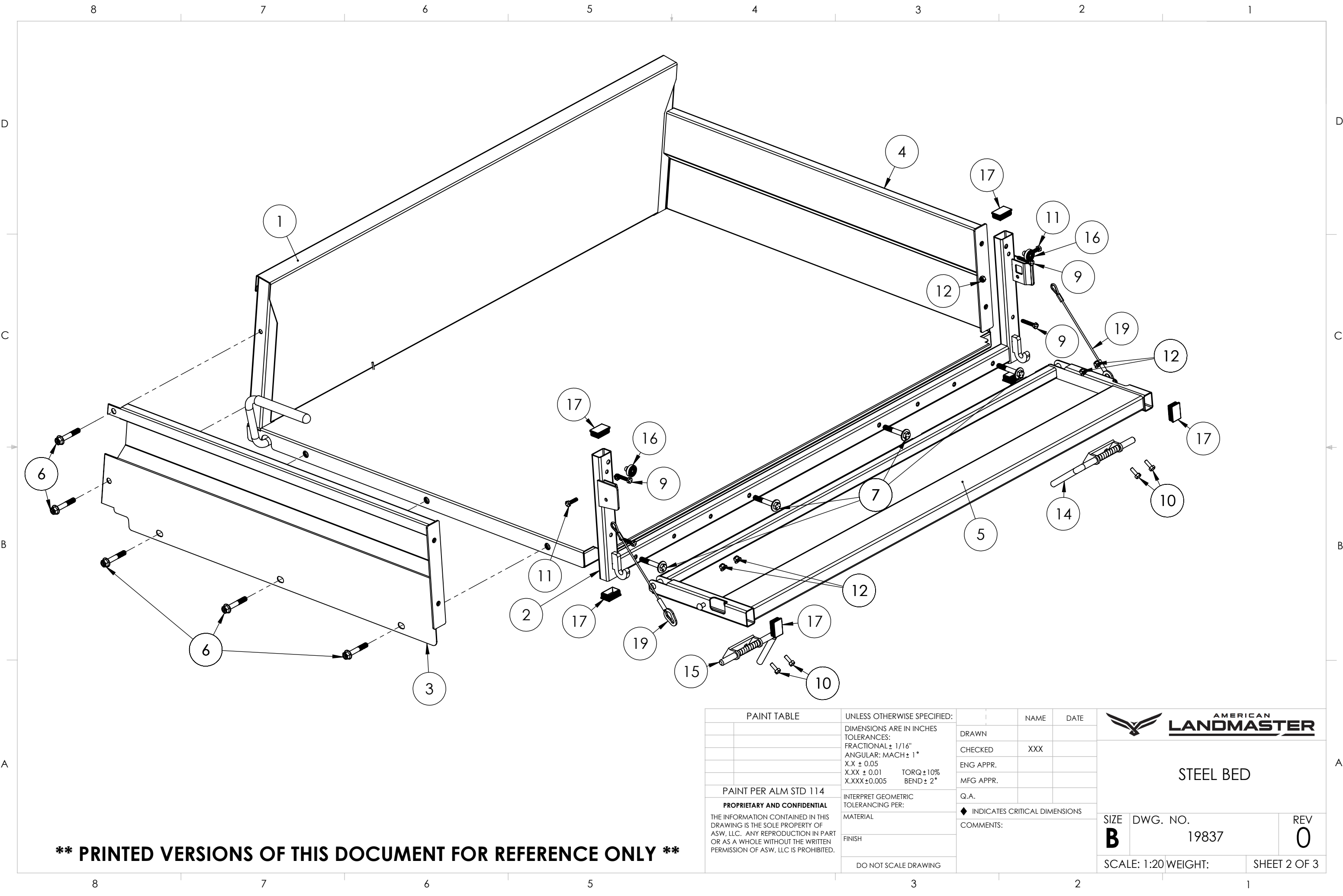
PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE	
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		TOLERANCES:		CHECKED			
		FRACTIONAL ± 1/16"		ENG APPR.			
		ANGULAR: MACH ± 1°		MFG APPR.			
		X.X ± 0.05		Q.A.			
		X.XX ± 0.01		COMMENTS:			
		X.XXX ± 0.005					
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:					
PROPRIETARY AND CONFIDENTIAL		MATERIAL					
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		FINISH					
		DO NOT SCALE DRAWING					



POLY BED ASSEMBLY

SIZE	DWG. NO.	REV
B	19837	0
SCALE: 1:10 WEIGHT:		SHEET 1 OF 1

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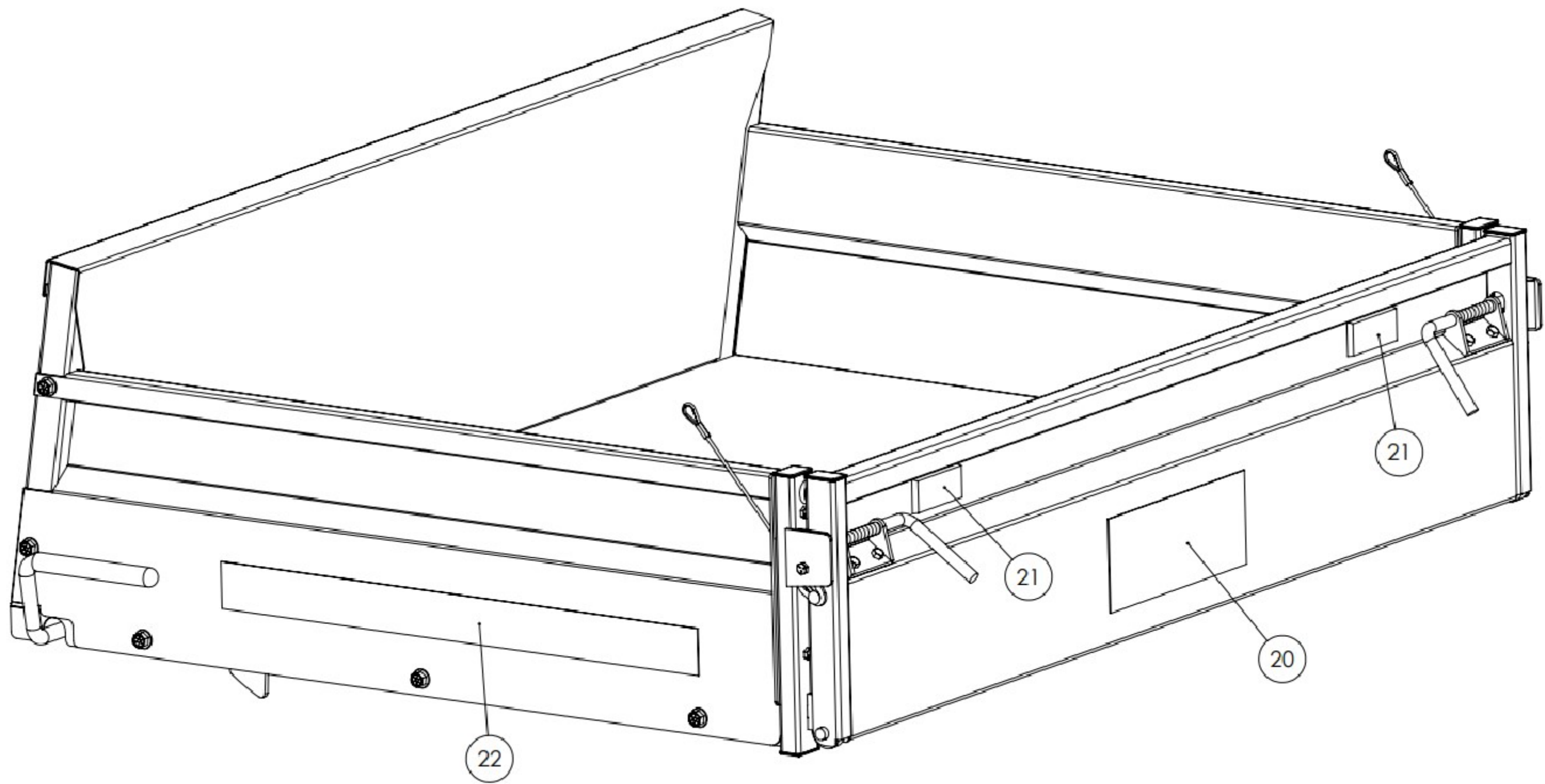


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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 AMERICAN LANDMASTER			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 TORQ ± 10% X.XXX ± 0.005 BEND ± 2°		DRAWN				STEEL BED			
				CHECKED		XXX					
				ENG APPR.							
				MFG APPR.							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.				SIZE B DWG. NO. 19837 REV 0 SCALE: 1:20 WEIGHT: SHEET 2 OF 3			
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		FINISH									
		DO NOT SCALE DRAWING									

8 7 6 5 4 3 2 1

D
C
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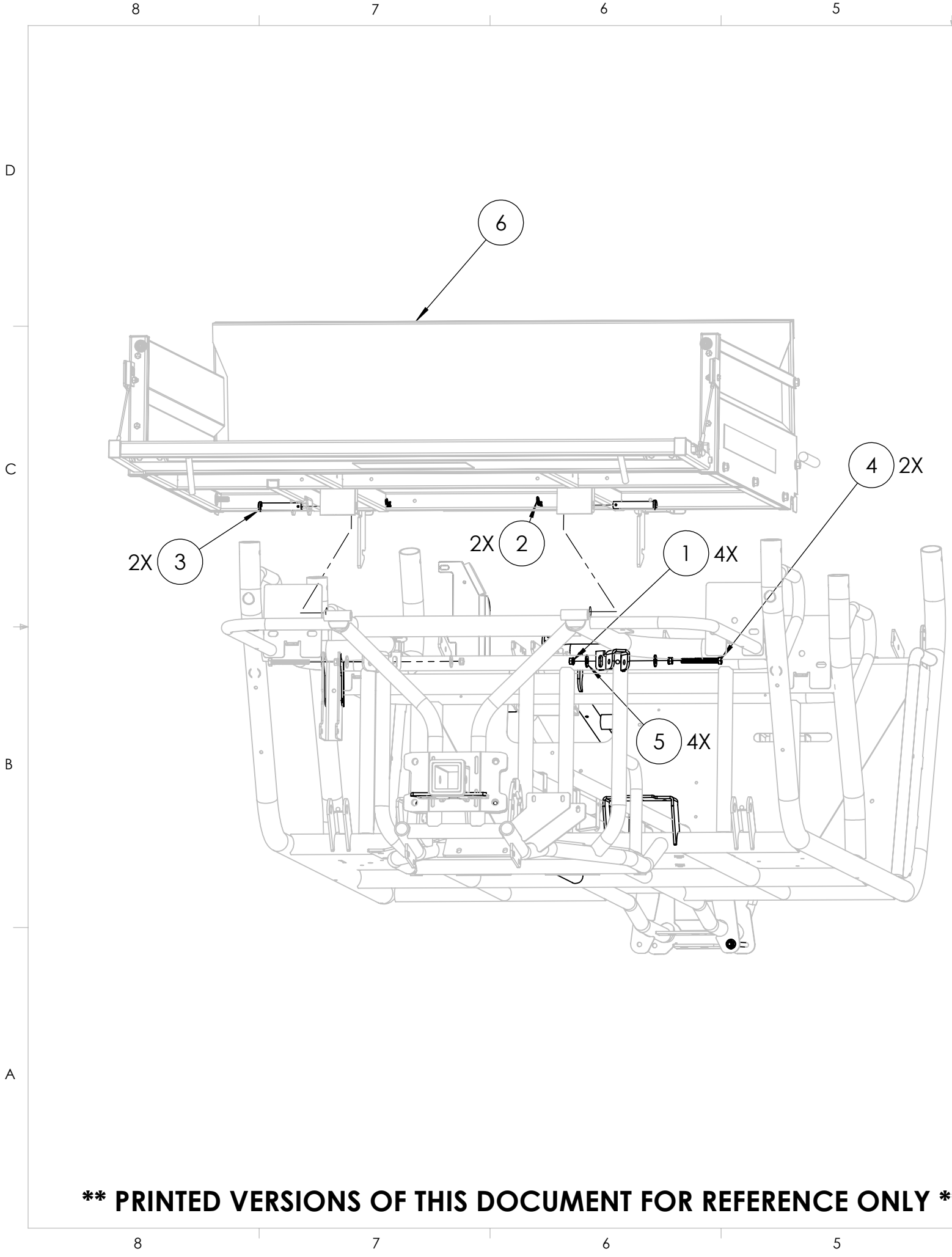


D
C
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PAINT TABLE		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	 STEEL BED	
		DIMENSIONS ARE IN INCHES			DRAWN			
		TOLERANCES:			CHECKED	XXX		
		FRACTIONAL ± 1/16"			ENG APPR.			
		ANGULAR: MACH ± 1°			MFG APPR.		Q.A.	
		X.X ± 0.05						
		X.XX ± 0.01		TORQ ± 10%				
		X.XXX ± 0.005		BEND ± 2°				
PAINT PER ALM STD 114		INTERPRET GEOMETRIC			◆ INDICATES CRITICAL DIMENSIONS		SIZE	
PROPRIETARY AND CONFIDENTIAL		TOLERANCING PER:						
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		FINISH					19837	
		DO NOT SCALE DRAWING					REV	
							0	
							SCALE: 1:20 WEIGHT:	
							SHEET 3 OF 3	

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8 7 6 5 4 3 2 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50005	NUT, 5/16-18 KEPS	4
2	17660	PIN, BRIDGE .093 - ZINC	2
3	17661	PIN, CLEVIS - 5/8 X 3.50 CLEAR ZINC	2
4	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2
5	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
6	CA00059	BED, CONVERTIBLE STEEL BOX	1

PAINT TABLE		UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 STEEL BED ASSEMBLY	
		DIMENSIONS ARE IN INCHES		DRAWN					
		TOLERANCES:		CHECKED					
		FRACTIONAL ± 1/16"		ENG APPR.					
		ANGULAR: MACH ± 1°		MFG APPR.					
		X.X ± 0.05		Q.A.					
		X.XX ± 0.01		COMMENTS:					
		X.XXX ± 0.005							
PAINT PER ALM STD 114		INTERPRET GEOMETRIC TOLERANCING PER:							
PROPRIETARY AND CONFIDENTIAL		MATERIAL							
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		DO NOT SCALE DRAWING							

SIZE	DWG. NO.	REV
B	19837	0
SCALE: 1:10 WEIGHT:		SHEET 1 OF 1

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