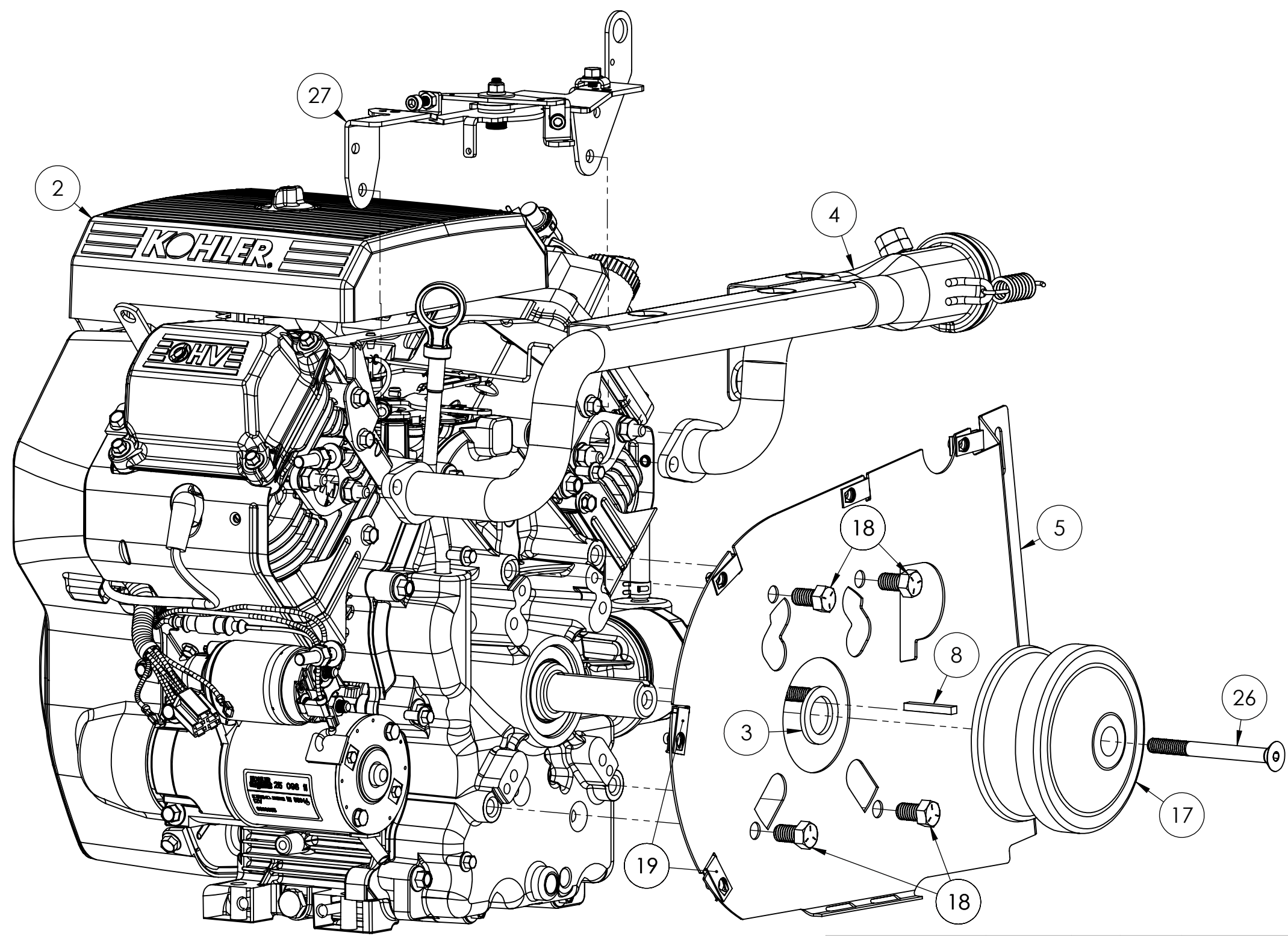
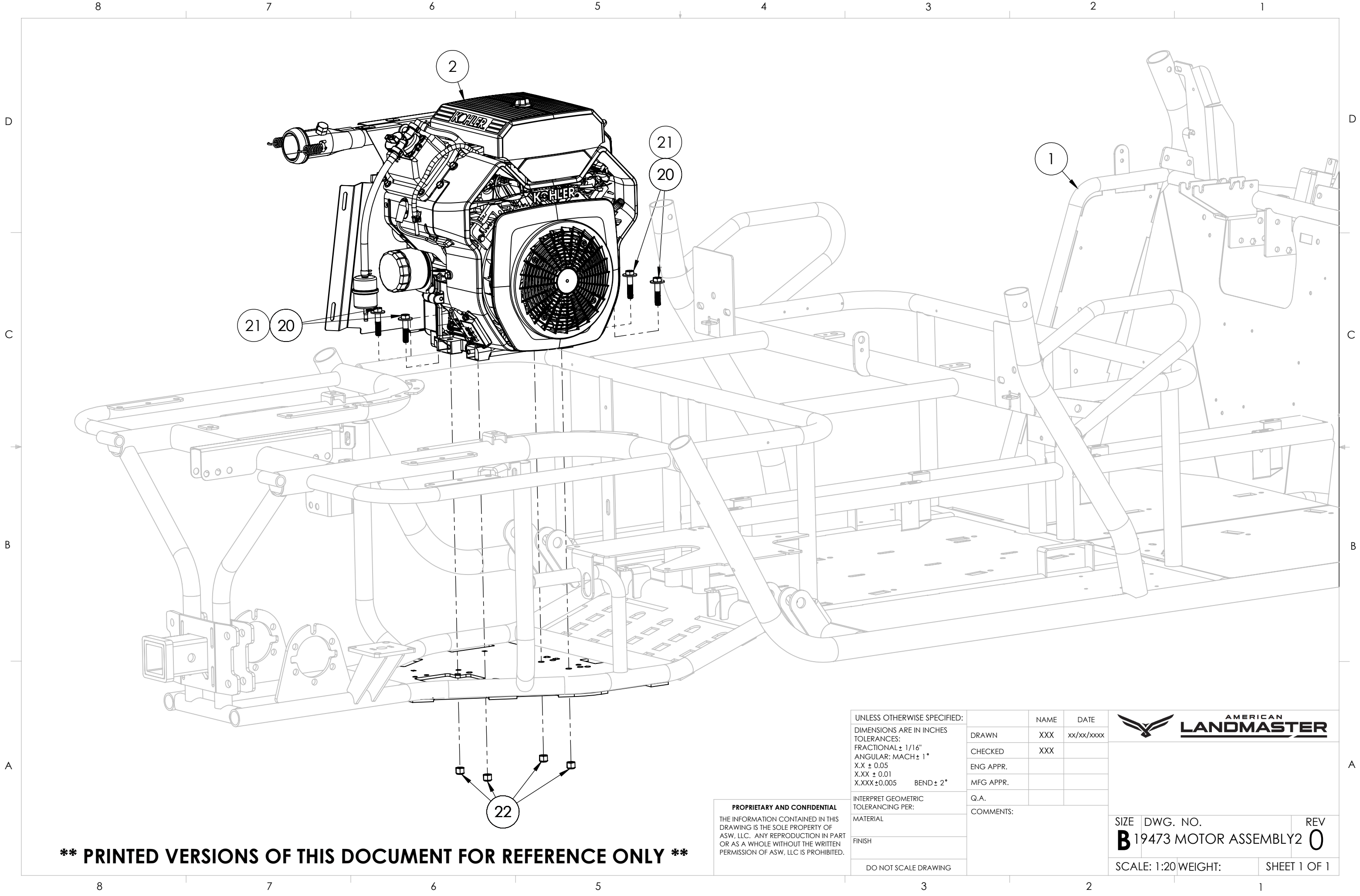




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				Q.A.		
				COMMENTS:		
						
						SIZE DWG. NO. REV
						B 19473 MOTOR ASSEMBLY 1 0
						SCALE: 1:10 WEIGHT: SHEET 2 OF 2



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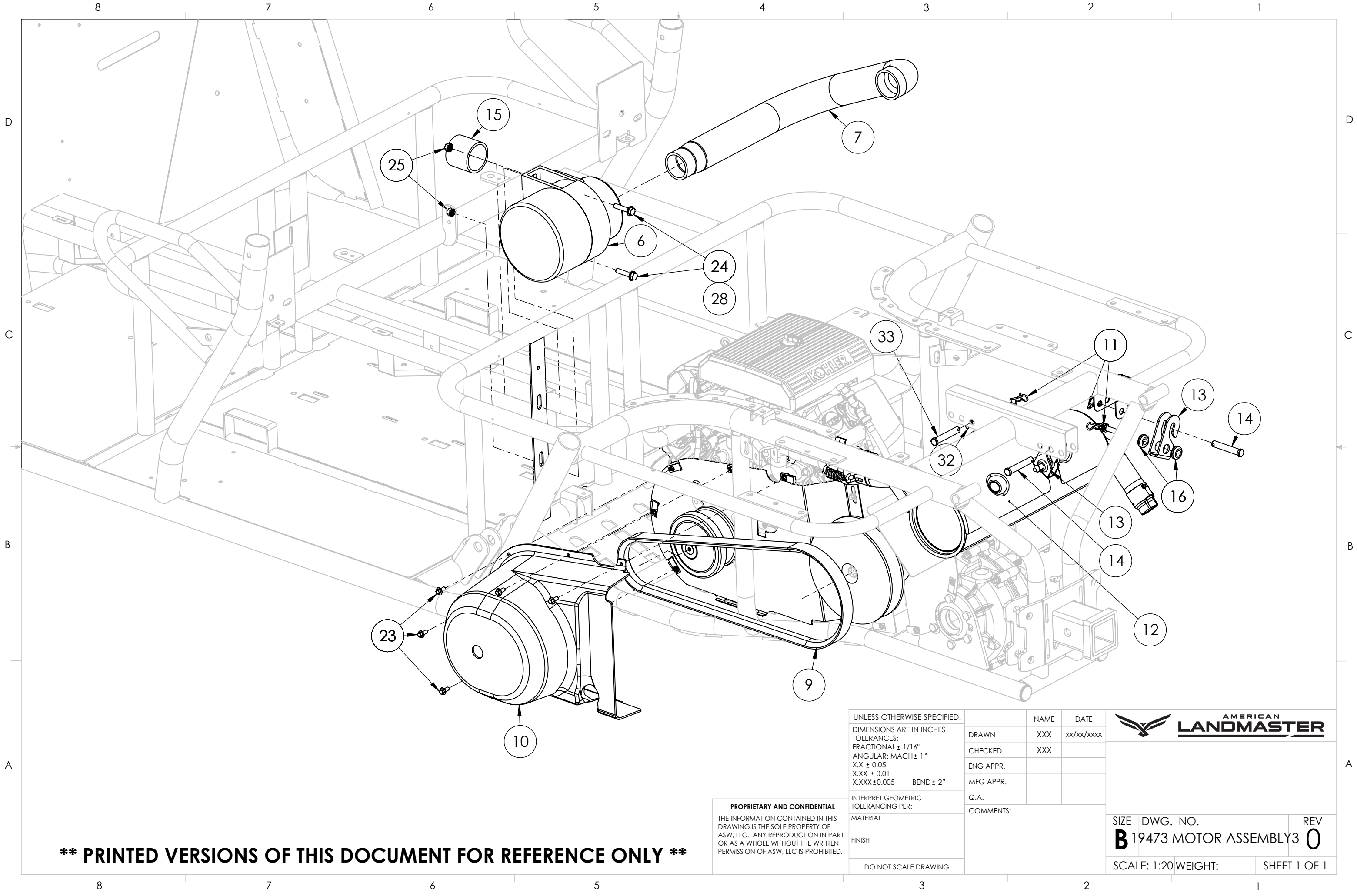
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TOLERANCES:			
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ANGULAR: MACH $\pm 1^\circ$			
X.X ± 0.05			
X.XX ± 0.01			
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BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

**AMERICAN
LANDMASTER**

SIZE	DWG. NO.	REV
B	19473 MOTOR ASSEMBLY	2 0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1



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TOLERANCES:	
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ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

**AMERICAN
LANDMASTER**

SIZE	DWG. NO.	REV
B	19473 MOTOR ASSEMBLY	3 0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

ITEM NO.		PART NUMBER	DESCRIPTION	QTY.
1		19692-2	WDMT, FRAME CREW IRS	1
2		2-25010	4X4, DRIVE SHAFT BEARING-PILLOW BLOCK ST	2
3		18057	AXLE, TRANSAXLE IRS 13.25:1	1
4		19643	COUPLER, 4 JAW ASM	1
5		2-10184	KEY STOCK, 3/16IN X 1IN	4
6		2-10191	KEYSTOCK, 3/16 X 3/16 X 3-1/4-CVT DRIVEN	1
7		19326	PLATE, BACK CVT REAR - RAW	1
8		18123	BRKT, DIFF LOCK 4WD	1
9		2-25004	4X4, RIGHT ANGLE GEAR BOX	1
10		16623	BRACKET, SHIFTER INPUT	1
11		16830	SPACER, TRANSAXLE SHIFTER INPUT	1
12		16868	NUT, M12 X 1.25 INTERFERENCE TOP LOCK	1
13		16542	DRIVEN, CVT - 4x4	1
14		18700	BOLT, 1/2-20 X 3.5"	1
15		2-50722	WASHER, 1/2IN LOCK WASHER	1
16		2-50747	WASHER, 0.515IN X 1.25IN X 0.125IN	1
17		18792	COVER, CVT REAR - L7	1
18		18697	CAP, ID .96" - 1.07" SNAP IN	2
19		2-50100	BOLT, SERRATED 5/16" - 18 X 3/4"	10
20		2-50005	NUT, 5/16-18 KEPS	6
22		19519	BOLT, 3/8-16 X 1 HEX HEAD G5	5
23		19518	BOLT, 3/8-16 X 2.75 G5 HHCS ZN BLUE PATCHLOCK	6
24		15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
25		14426	BOLT, M6 X 1.0 X 14	8
26		19849	SCREW, M8 X 1.25 X 12 SET C PNT PATCHLOK	2
27		19005	SCREW, SET 3/8-16 X 0.50 CUP POINT / PATCH LOK	4
28		16475	SHAFT, CV DRIVE - FRONT 67.88" OAL	1
29		2-25016	4X4, CV DRIVE SHAFT - REAR (SEE SPECS)	1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL ± 1/16"

ANGULAR: MACH ± 1°

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

BEND ± 2°

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

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CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

DATE

XXX

xx/xx/xxxx

XXX

AMERICAN LANDMASTER

SIZE

DWG. NO.

REV

B9473 TRANSAXLE ASSEMBLY

0

SCALE: 1:20

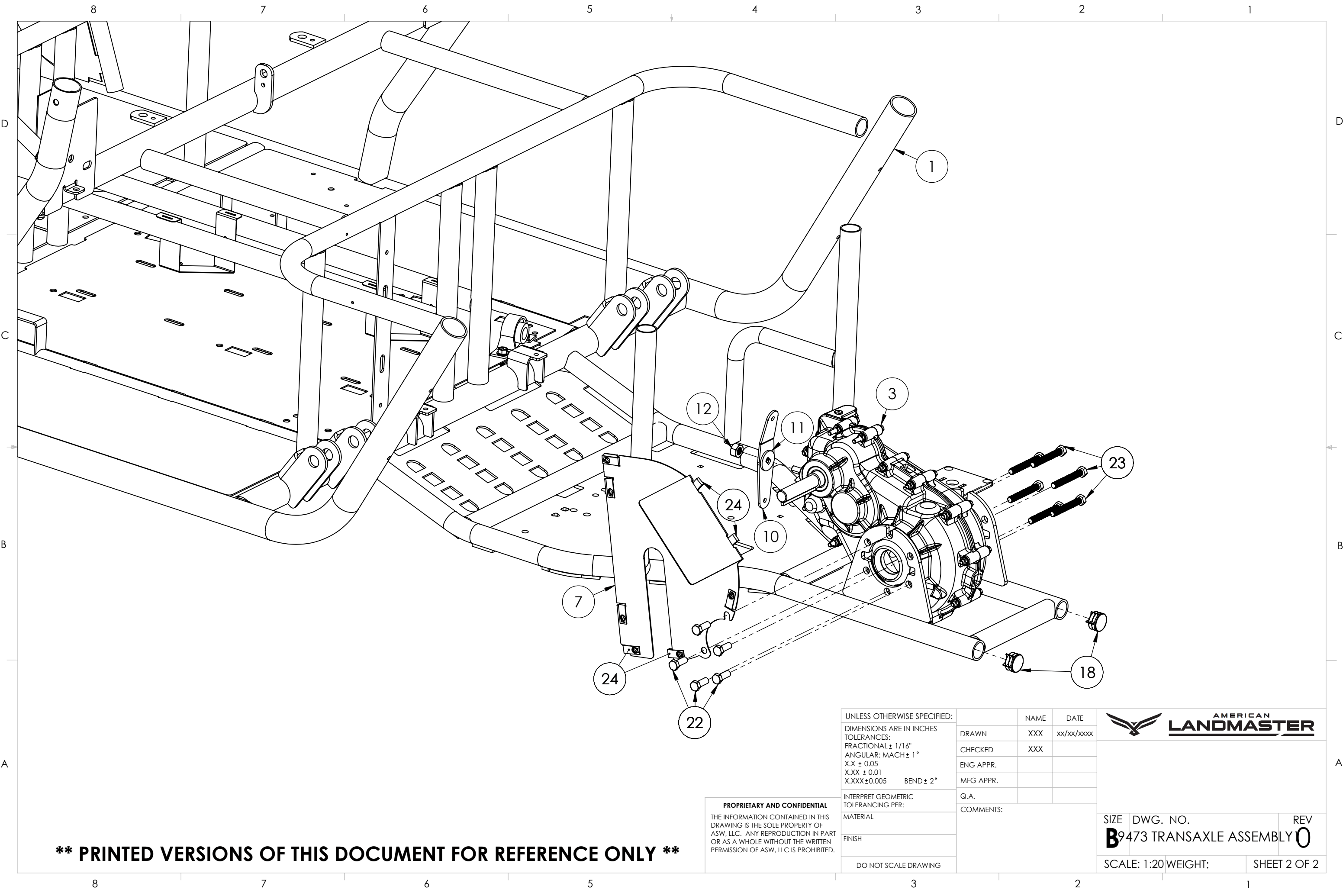
WEIGHT:

SHEET 1 OF 2

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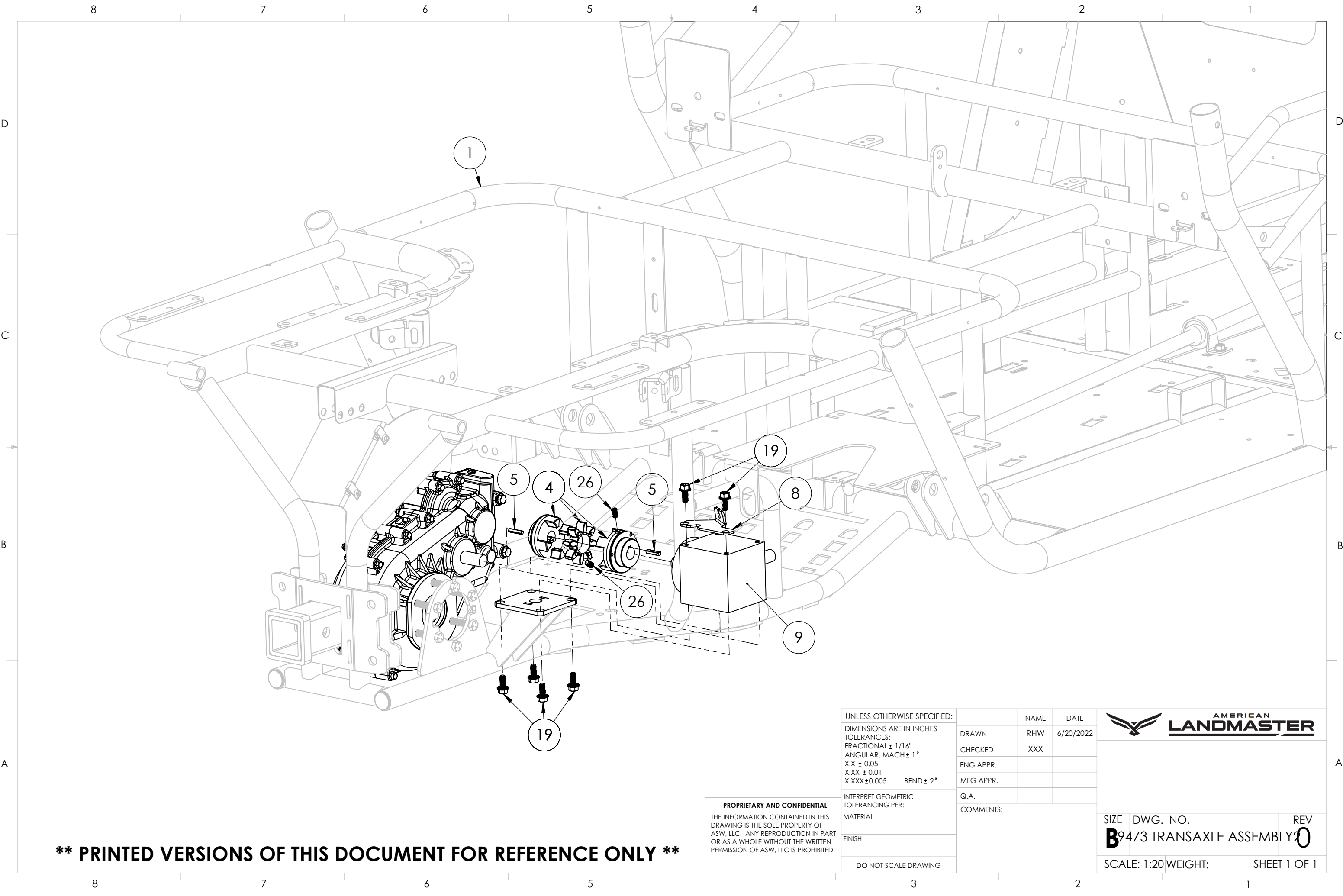
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BEND $\pm 2^\circ$	
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MATERIAL	
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DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

**AMERICAN
LANDMASTER**

SIZE	DWG. NO.	REV
B	9473 TRANSAXLE ASSEMBLY	0
SCALE: 1:20 WEIGHT:		SHEET 2 OF 2



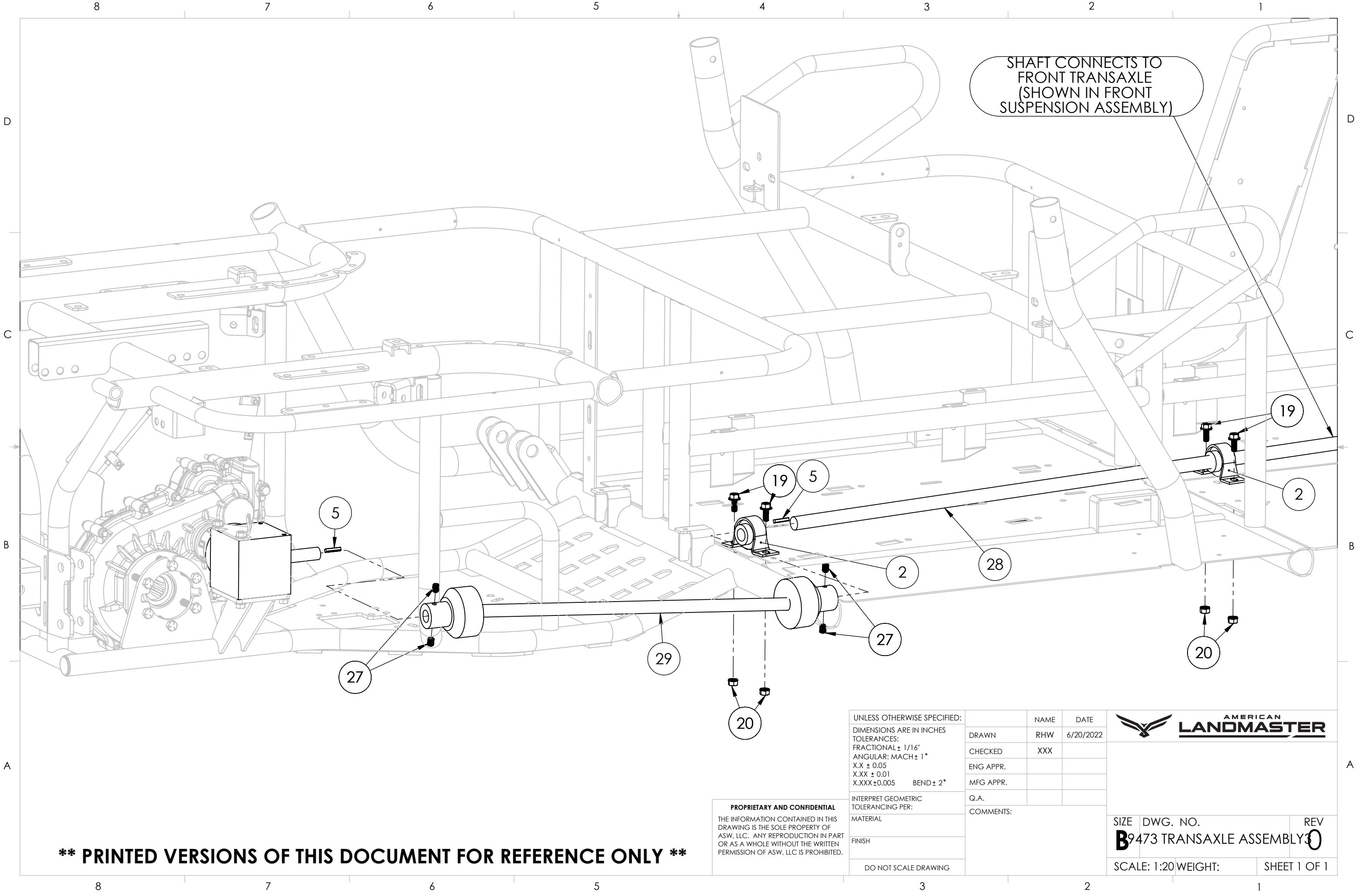
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X.XXX ± 0.005	
BEND $\pm 2^\circ$	
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MATERIAL	
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DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
SIZE	DWG. NO.	REV
B	9473 TRANSAXLE ASSEMBLY	1
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1



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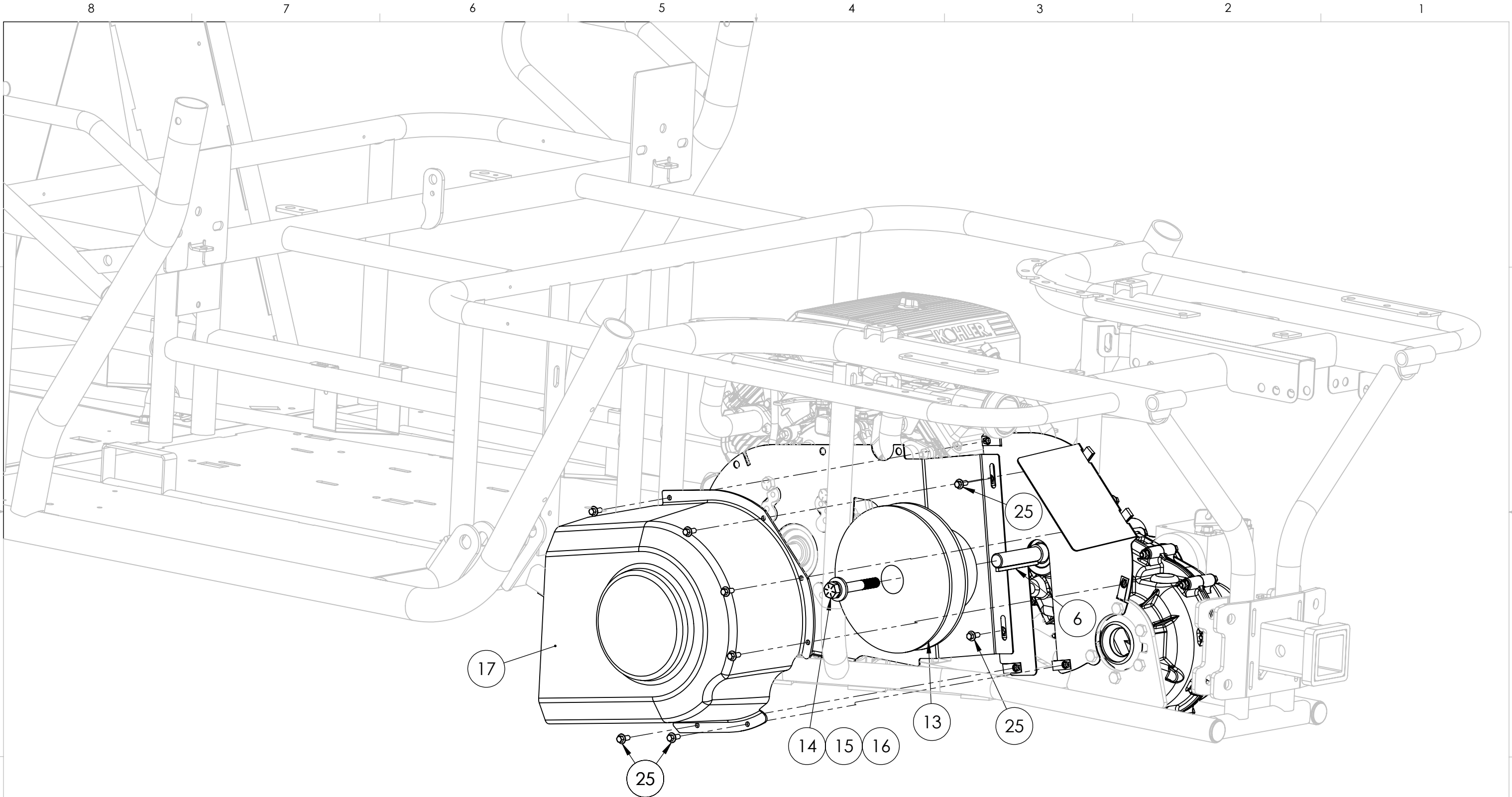
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X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
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	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
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MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	9473 TRANSAXLE ASSEMBLY	3

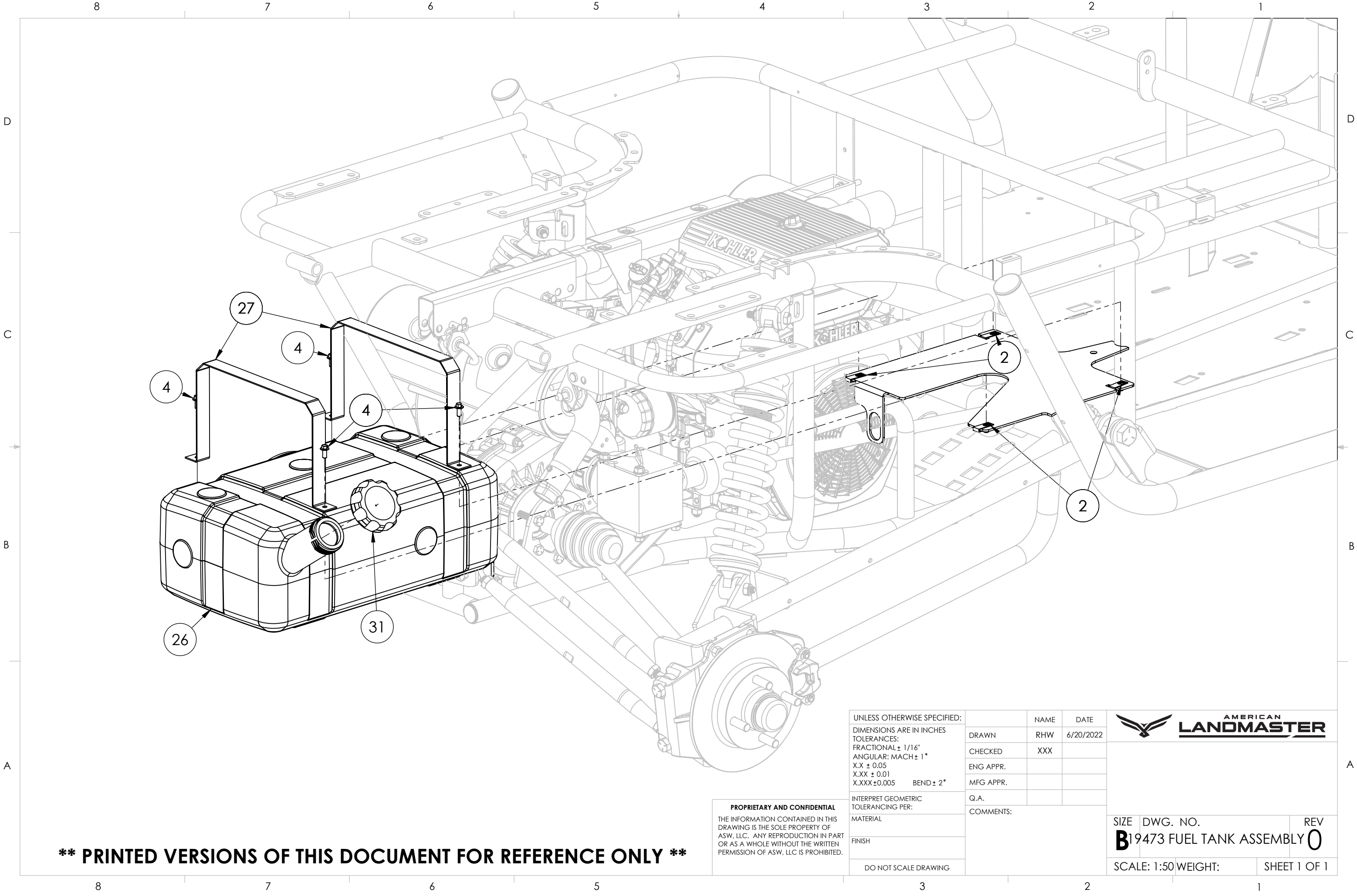
SCALE: 1:20	WEIGHT:	SHEET 1 OF 1
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UNLESS OTHERWISE SPECIFIED:			NAME	DATE
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ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		
X.X ± 0.05		Q.A.		
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005				
BEND $\pm 2^\circ$				
INTERPRET GEOMETRIC TOLERANCING PER:				
MATERIAL				
FINISH				
DO NOT SCALE DRAWING				
SIZE DWG. NO.			REV	
B9473 TRANSAXLE ASSEMBLY			40	
SCALE: 1:20 WEIGHT:			SHEET 1 OF 1	



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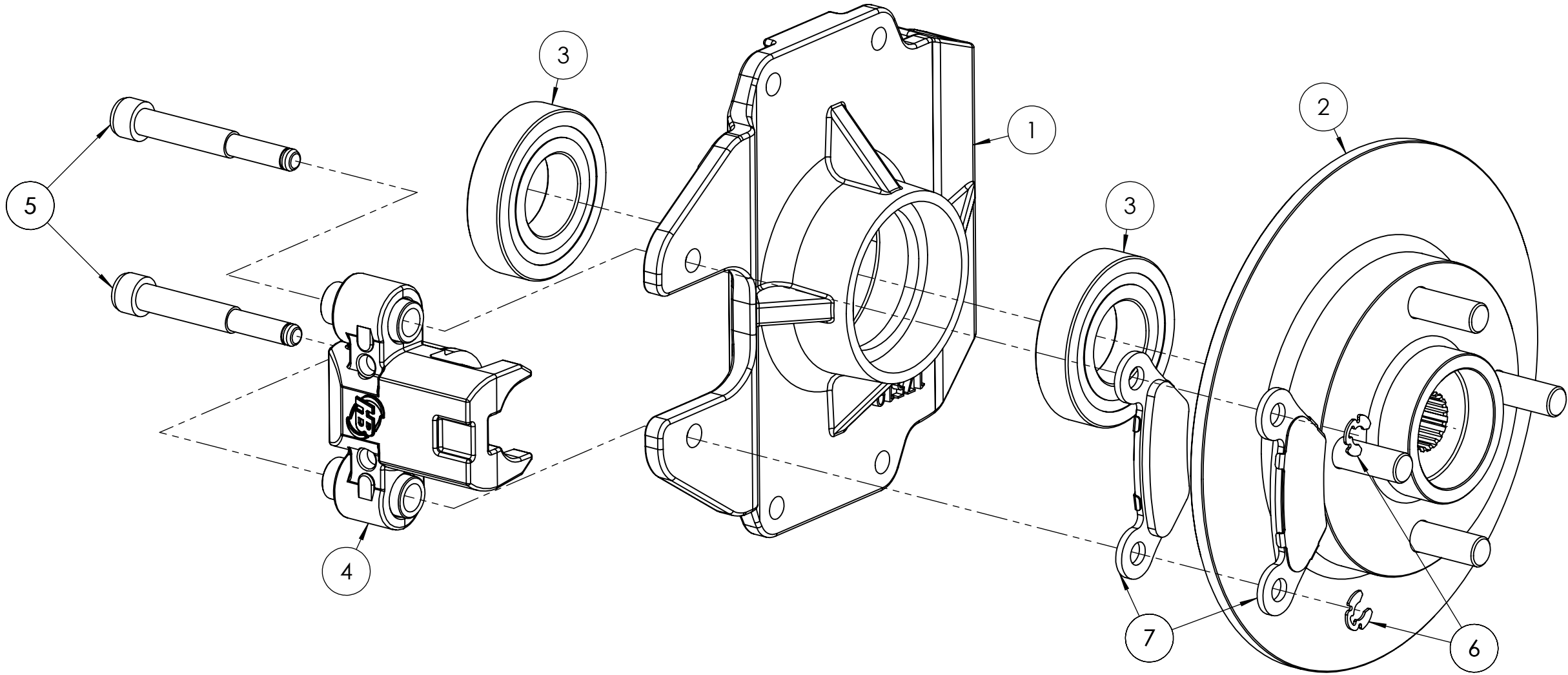
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X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
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MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
	B 19473 FUEL TANK ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

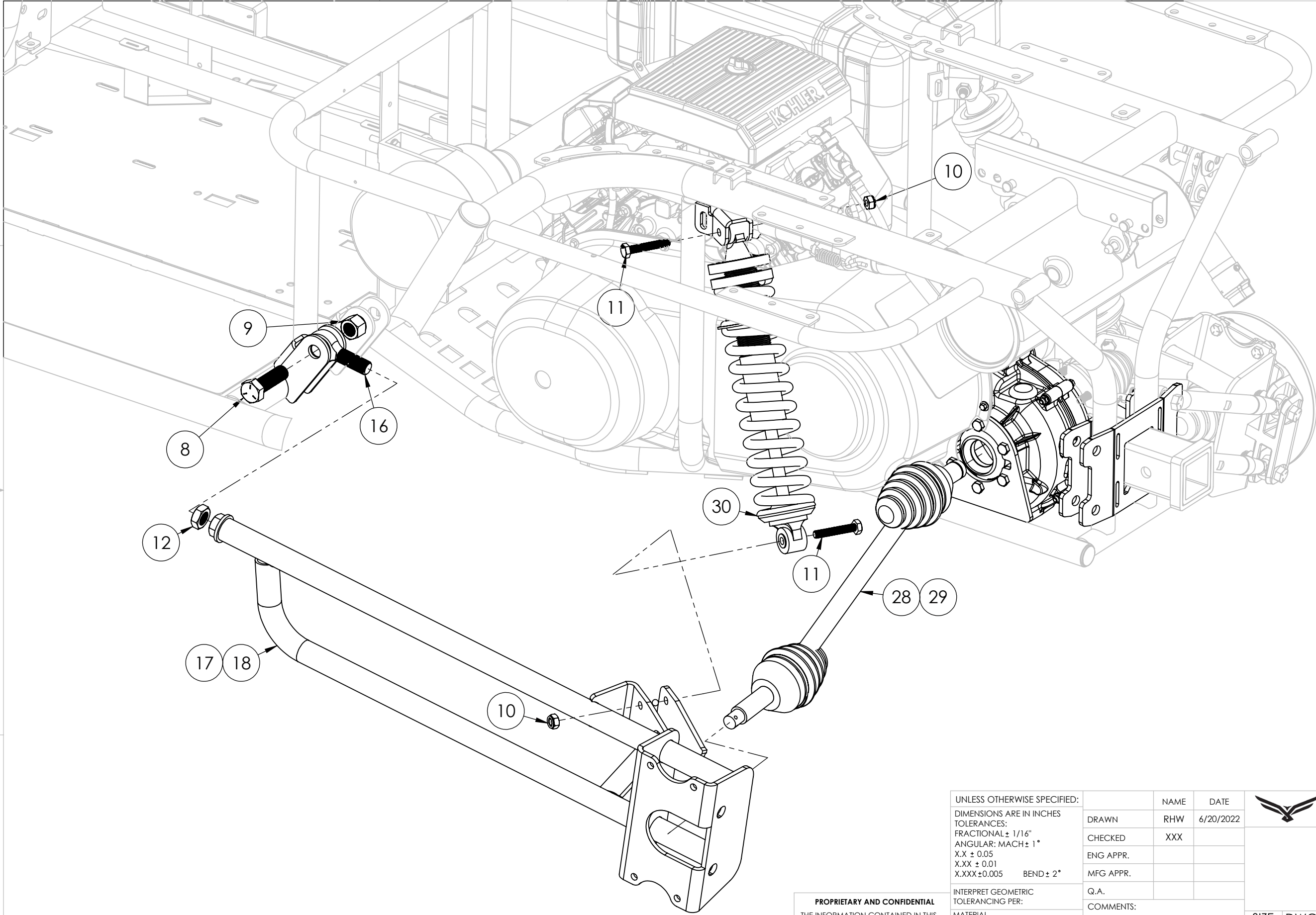
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1	17510	HUB, REAR TRAILING ARM	1
2	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
3	19284	BEARING, RADIAL 6207RS	2
4	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
5	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
6	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
7	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER	
DIMENSIONS ARE IN INCHES		DRAWN	RHW	TITLE: REAR HUB ASSEMBLY	
TOLERANCES:		CHECKED	XXX		
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ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			
X.X ± 0.05		Q.A.			
X.XX ± 0.01		COMMENTS:			SIZE B
X.XXX ± 0.005 BEND $\pm 2^\circ$					
INTERPRET GEOMETRIC TOLERANCING PER:					DWG. NO. 19473 REAR HUB ASSEMBLY
MATERIAL					REV 0
FINISH					SCALE: 1:10 WEIGHT:
DO NOT SCALE DRAWING					

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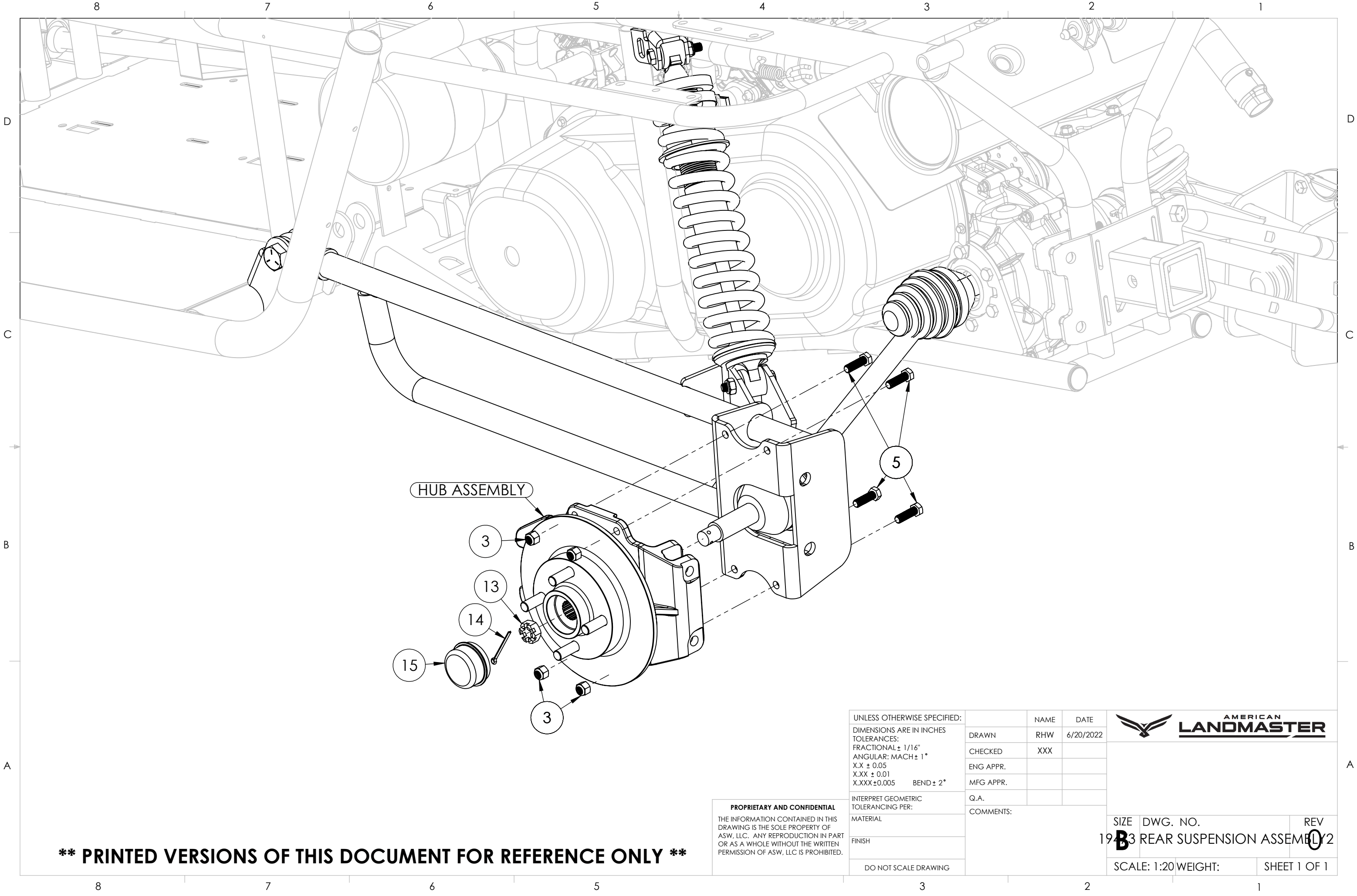
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MFG APPR.		
Q.A.		
COMMENTS:		



**AMERICAN
LANDMASTER**

SIZE	DWG. NO.	REV
19B3	REAR SUSPENSION ASSEMBLY	01

SCALE: 1:50	WEIGHT:	SHEET 2 OF 2
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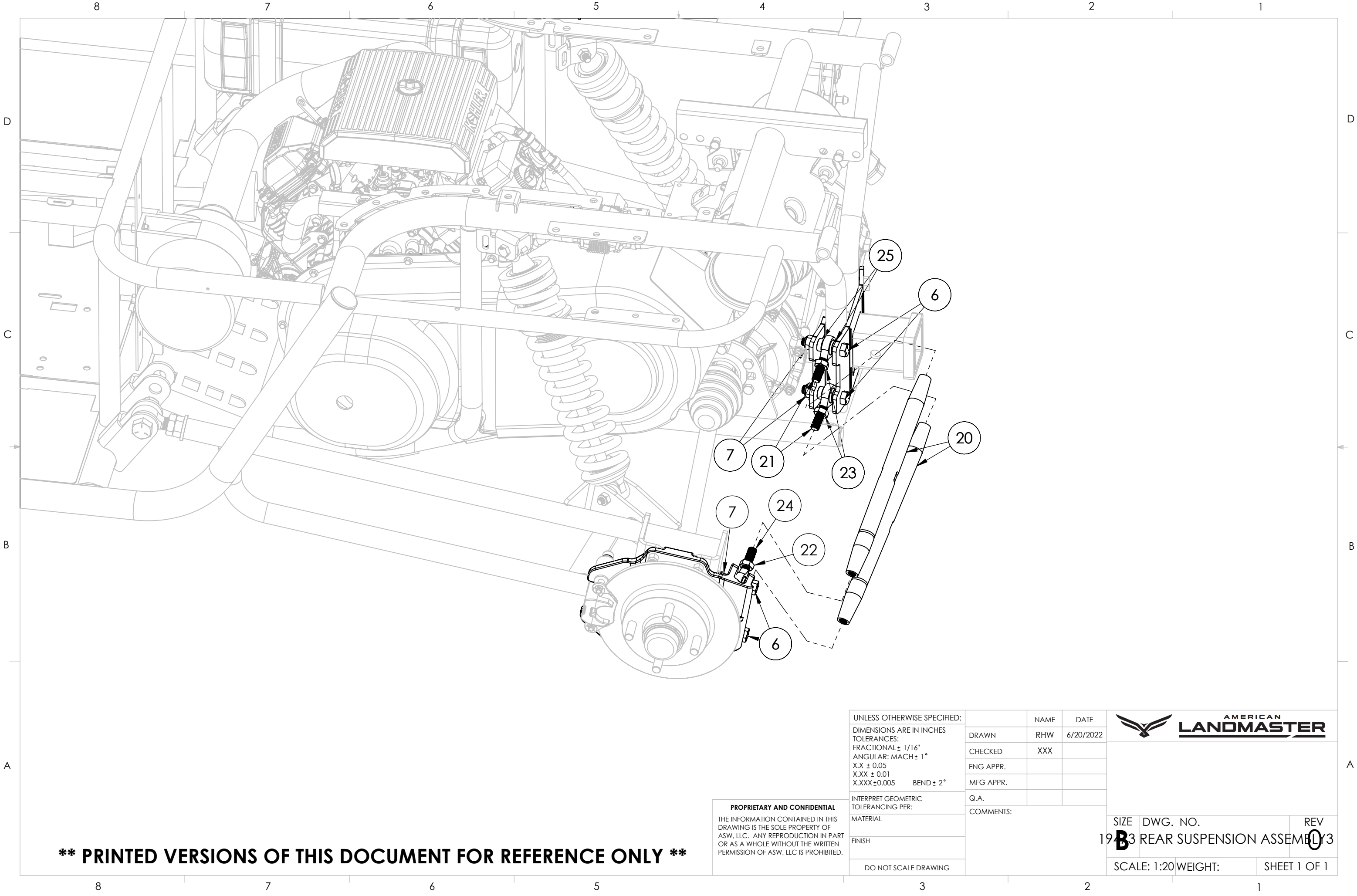
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X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

NAME	DATE
DRAWN	RHW 6/20/2022
CHECKED	XXX
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	



AMERICAN
LANDMASTER

SIZE	DWG. NO.	REV
9433	B3 REAR SUSPENSION ASSEMBLY	2
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

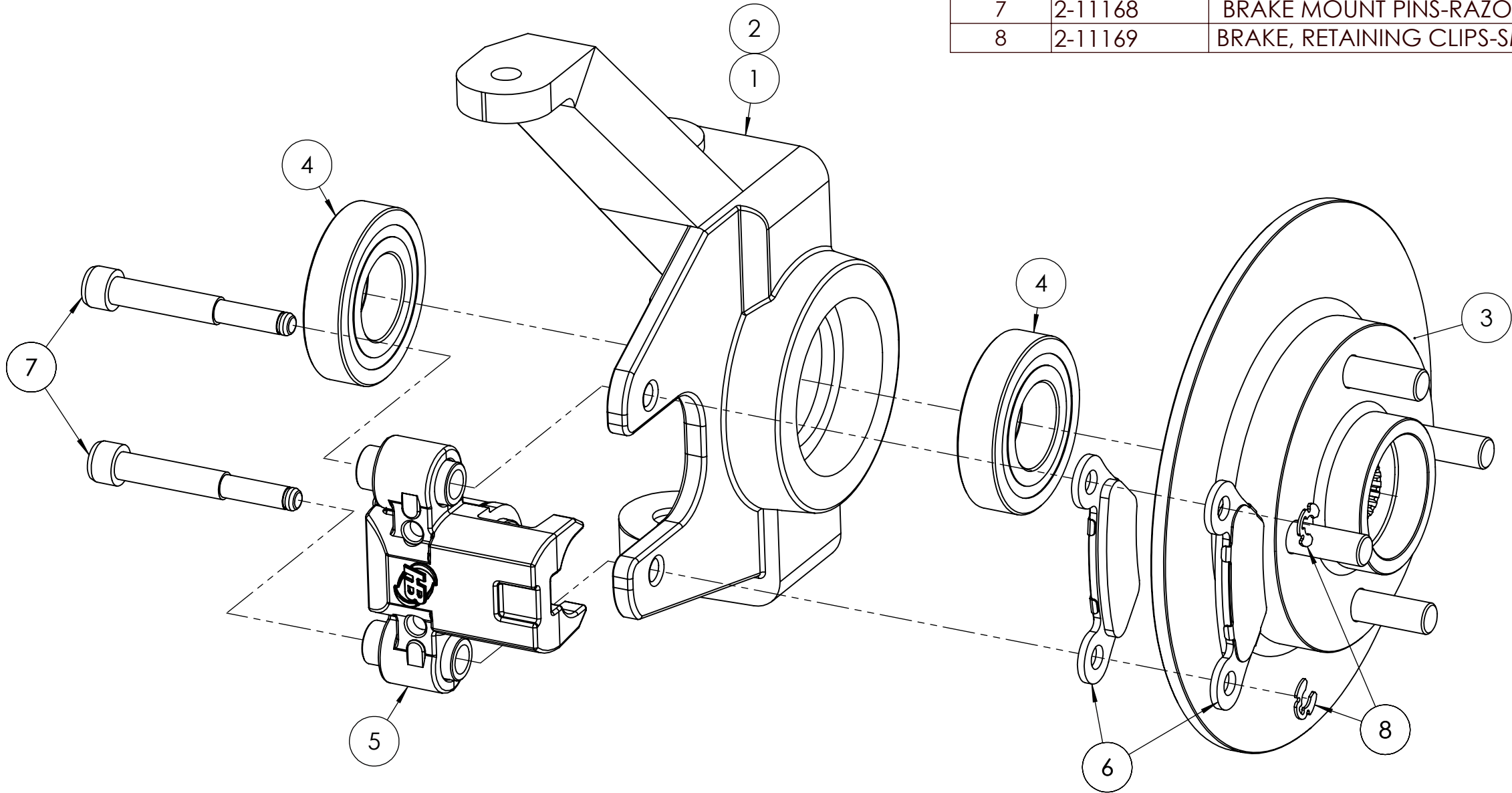


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		MFG APPR.				
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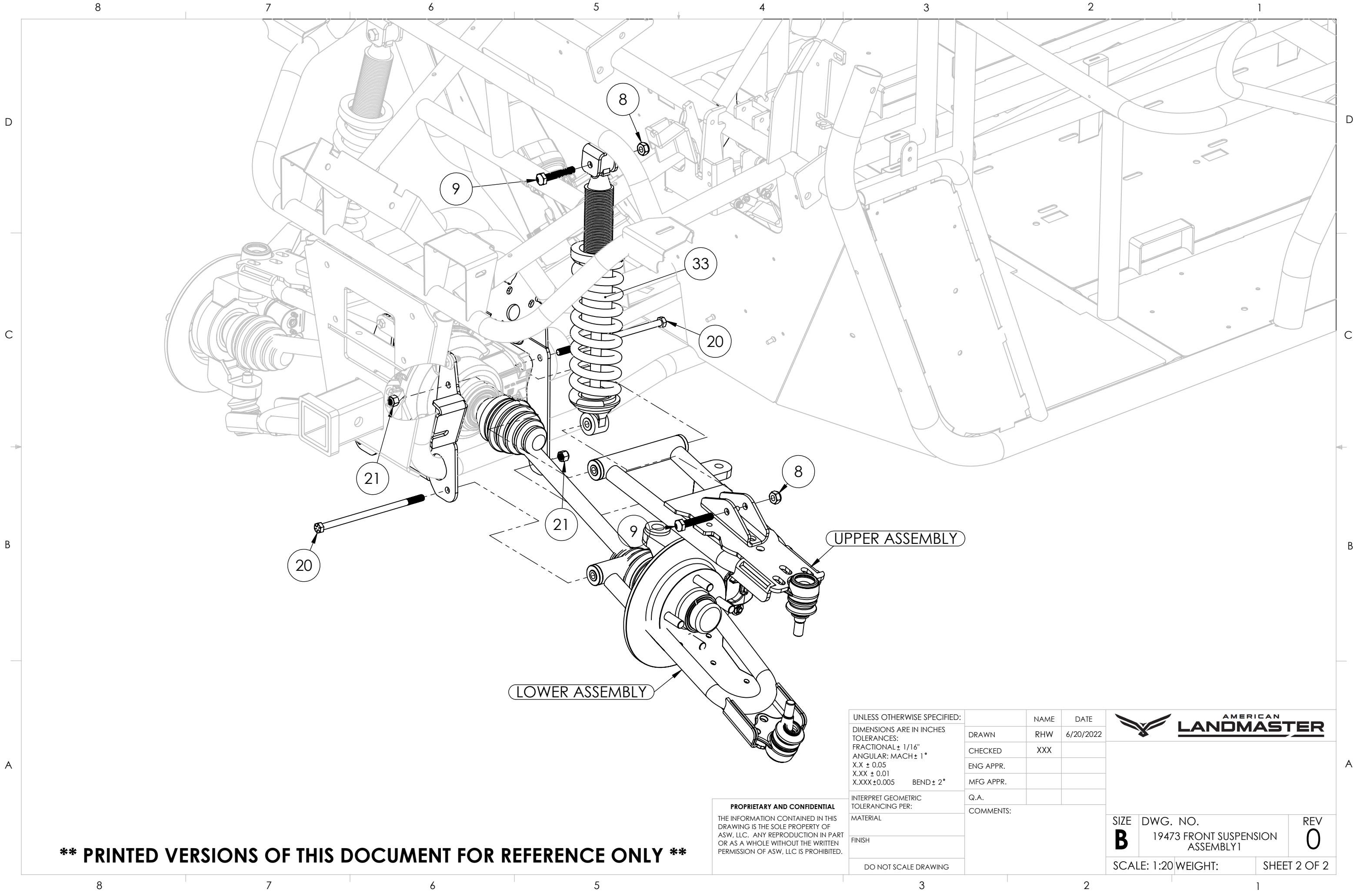
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1	18037	HUB, FRONT RH	1
2	18038	HUB, FRONT LH	1
3	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
4	19284	BEARING, RADIAL 6207RS	2
5	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
6	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
7	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
8	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	NAME	DATE
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	DO NOT SCALE DRAWING	Q.A.		
		COMMENTS:		
		SIZE B		DWG. NO. 19473 FRONT HUB ASSEMBLY
		SCALE: 1:10 WEIGHT:		REV 0
				SHEET 1 OF 1

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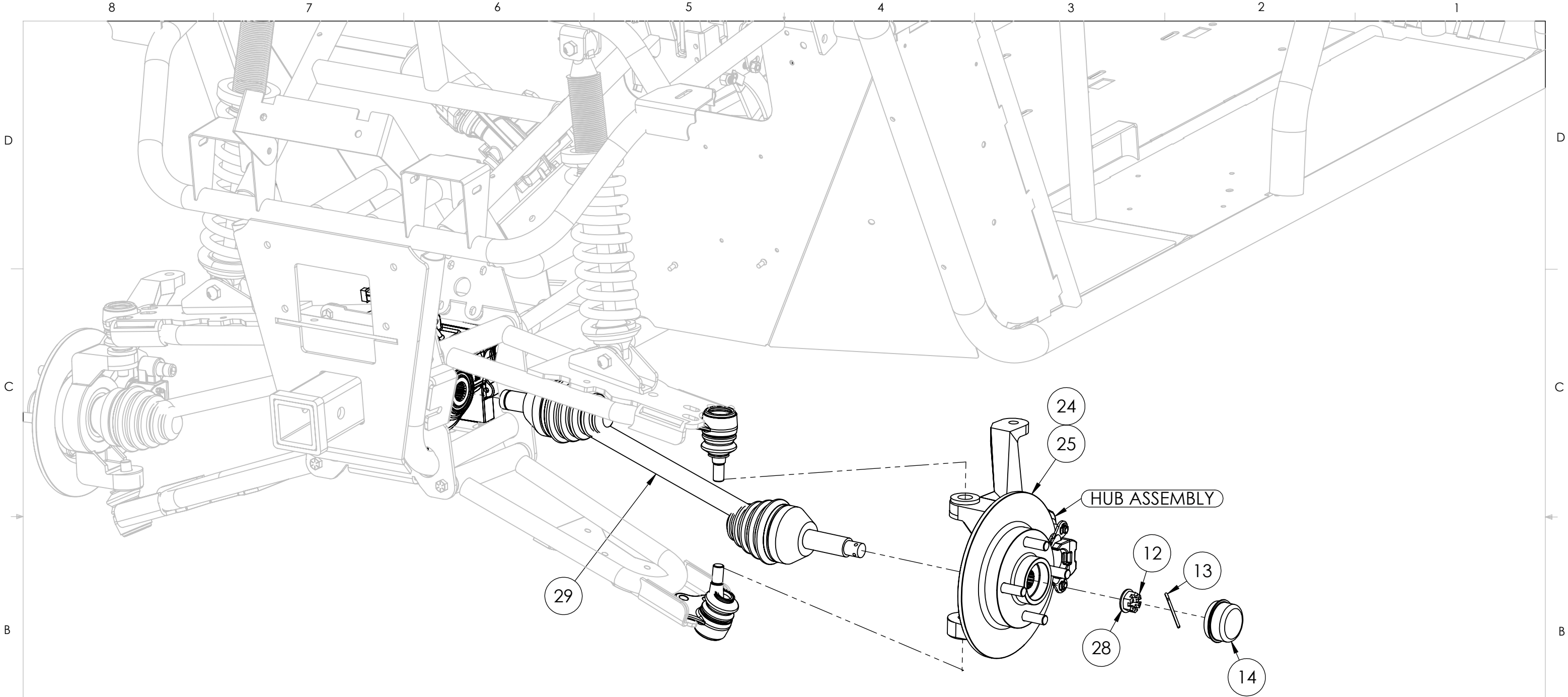
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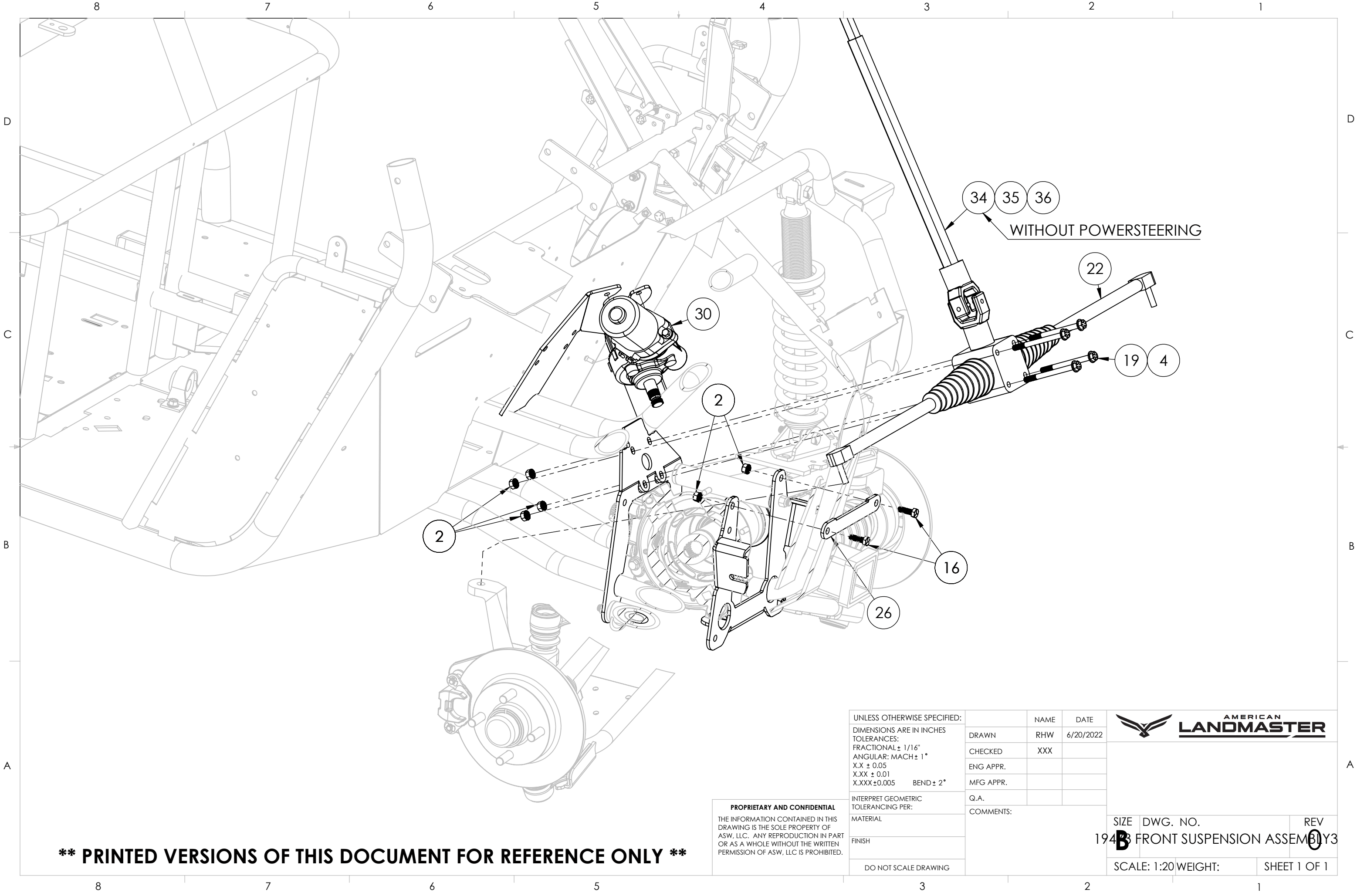
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X.X ± 0.05						
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INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.				
MATERIAL		COMMENTS:				
FINISH				SIZE	DWG. NO.	REV
DO NOT SCALE DRAWING				B	19473 FRONT SUSPENSION ASSEMBLY1	0
				SCALE: 1:20 WEIGHT:		SHEET 2 OF 2



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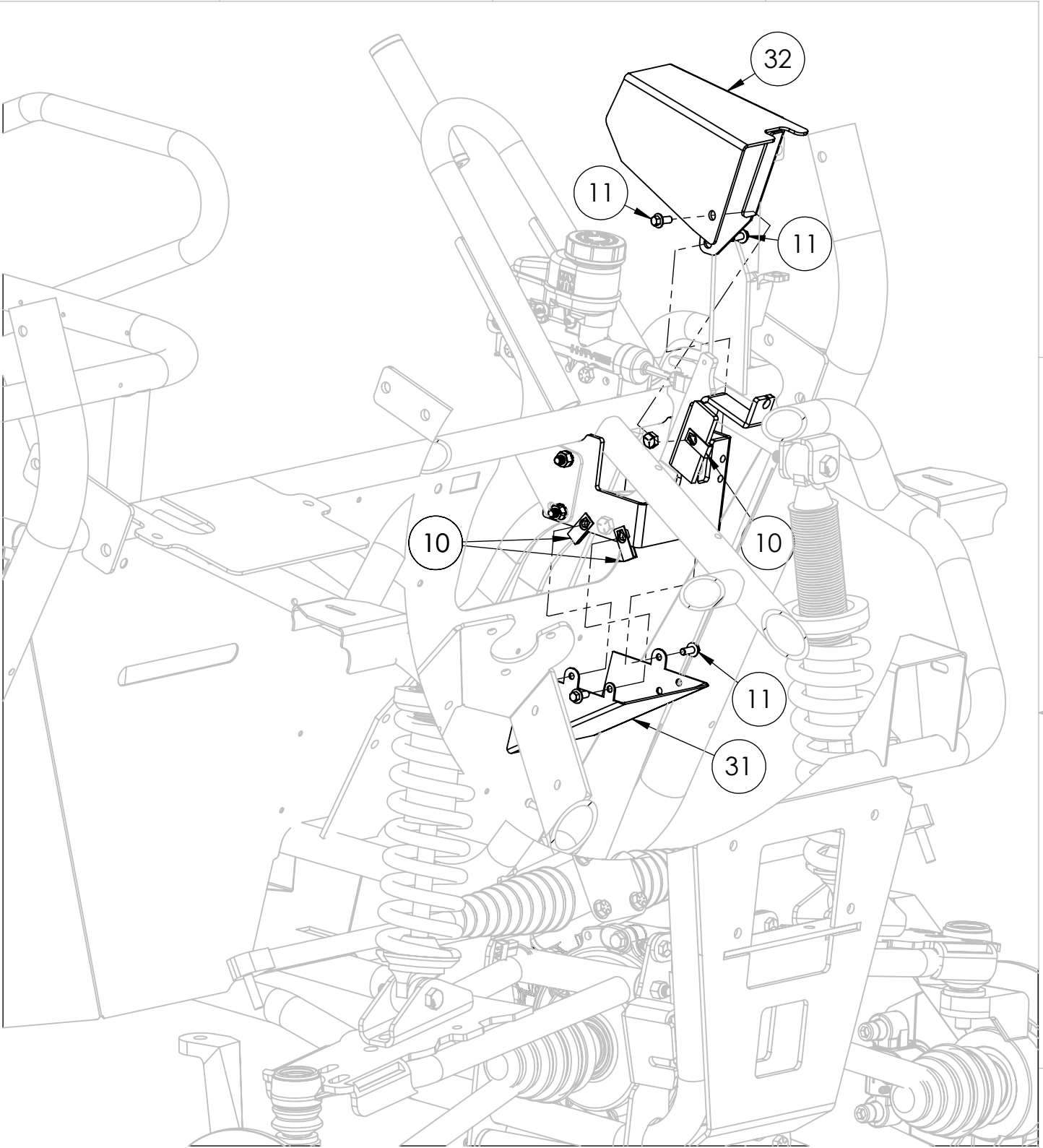
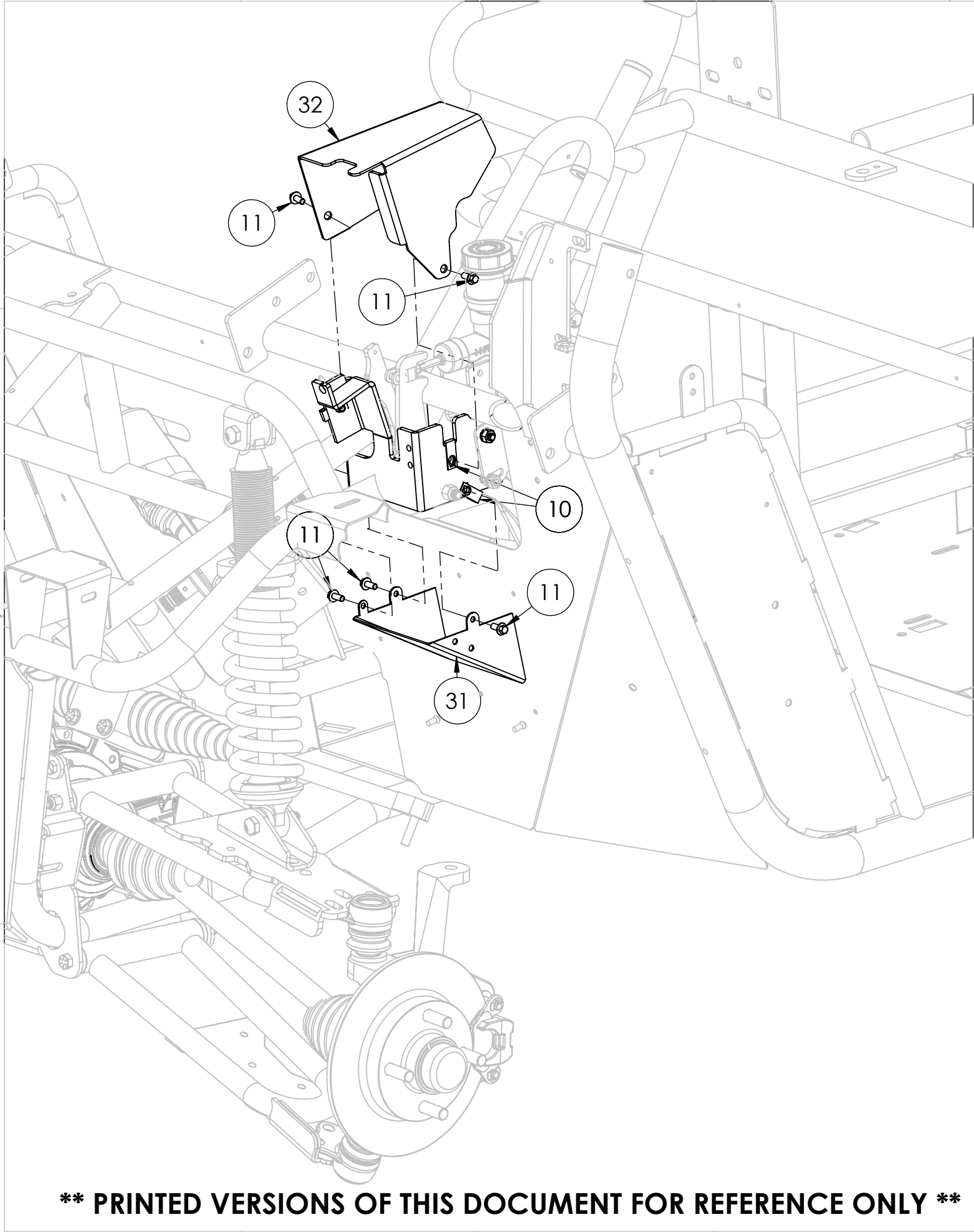
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FRACTIONAL $\pm 1/16"$		ENG APPR.				
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X.X ± 0.05		Q.A.				
X.XX ± 0.01		COMMENTS:		SIZE B	DWG. NO. 19473 FRONT SUSPENSION ASSEMBLY2	REV 0
X.XXX ± 0.005 BEND $\pm 2^\circ$						
INTERPRET GEOMETRIC TOLERANCING PER:						
MATERIAL						
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DO NOT SCALE DRAWING		SCALE: 1:20 WEIGHT: SHEET 1 OF 1				



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INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN	RHW	6/20/2022
MATERIAL	CHECKED	XXX	
FINISH	ENG APPR.		
DO NOT SCALE DRAWING	MFG APPR.		
	Q.A.		
	COMMENTS:		

SIZE

DWG. NO.

REV

B

473 PEDAL GUARD ASSEMBLY

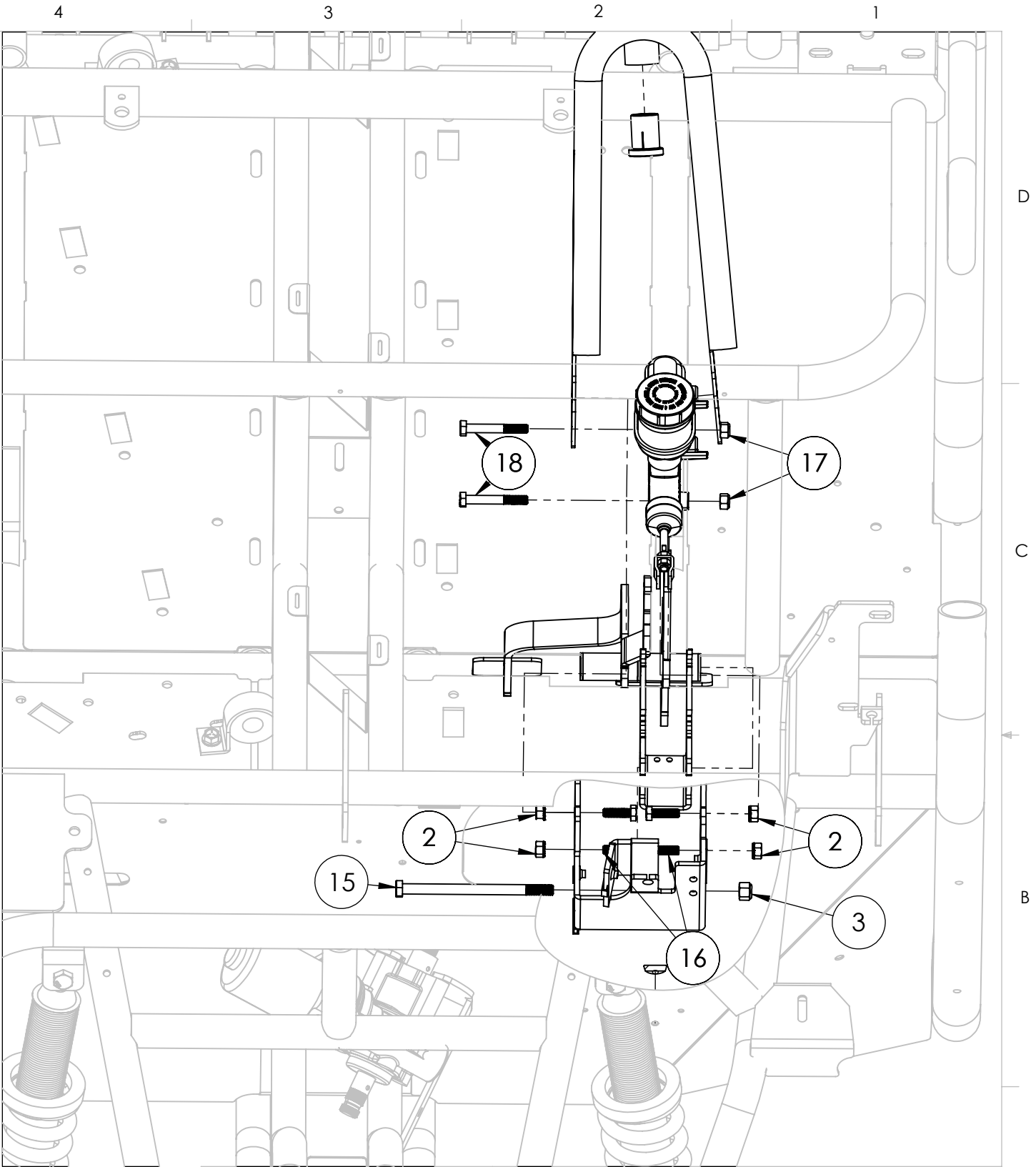
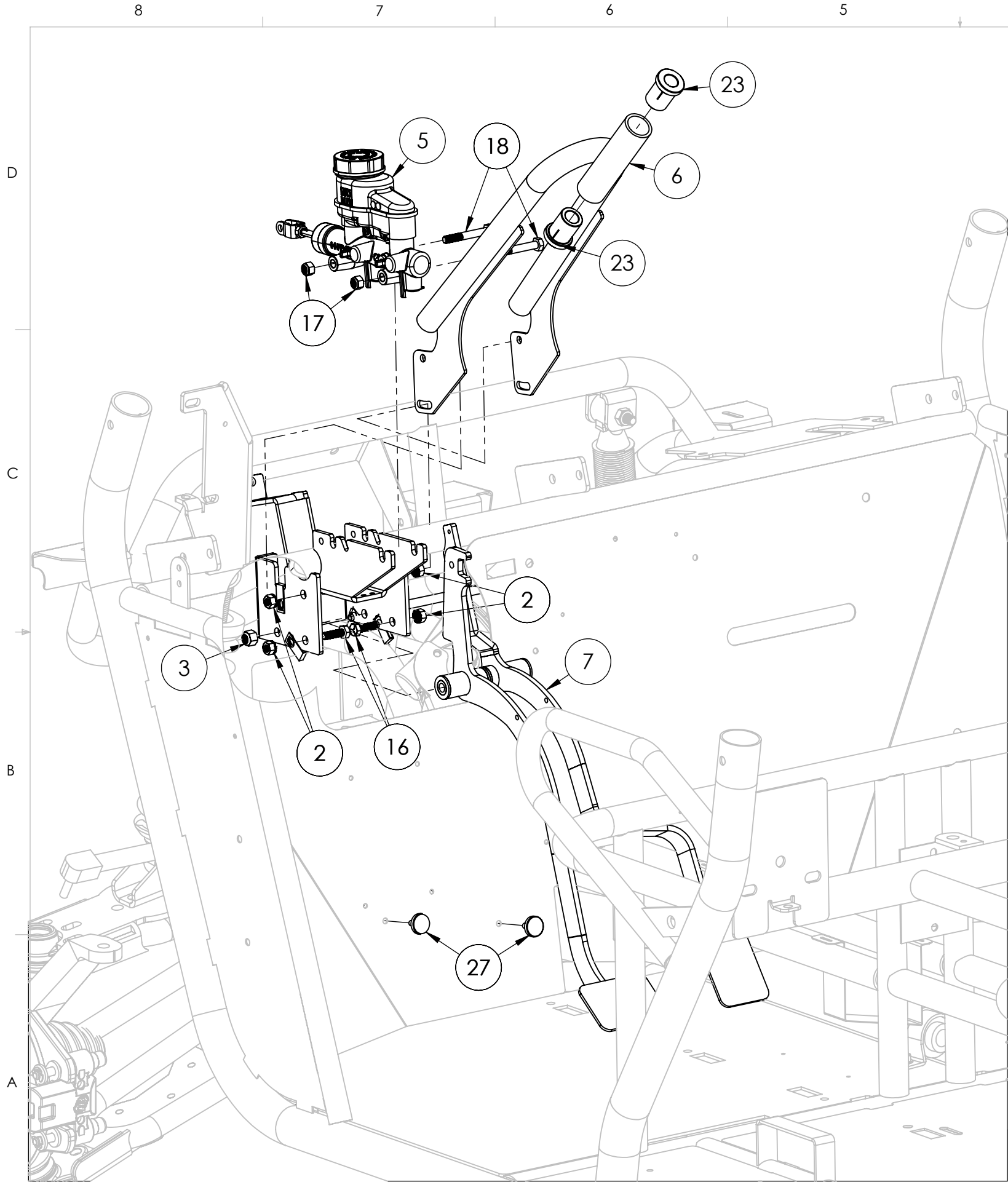
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SCALE: 1:50

WEIGHT:

SHEET 1 OF 1





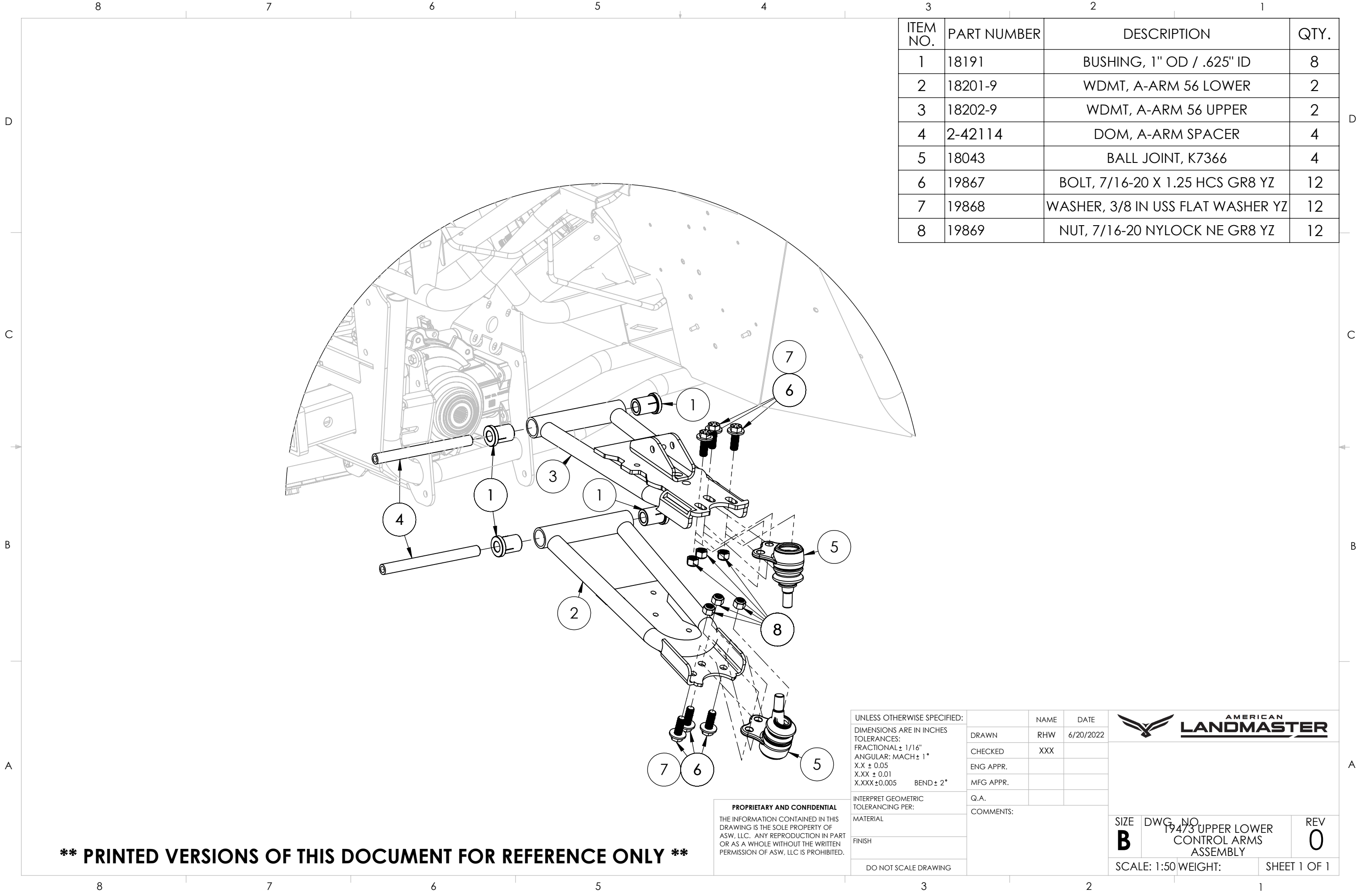
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ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE DWG. NO. REV
19473 B BEERING SPPT AND PEDAL ASSEMBLY 0
SCALE: 1:20 WEIGHT: SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18191	BUSHING, 1" OD / .625" ID	8
2	18201-9	WDMT, A-ARM 56 LOWER	2
3	18202-9	WDMT, A-ARM 56 UPPER	2
4	2-42114	DOM, A-ARM SPACER	4
5	18043	BALL JOINT, K7366	4
6	19867	BOLT, 7/16-20 X 1.25 HCS GR8 YZ	12
7	19868	WASHER, 3/8 IN USS FLAT WASHER YZ	12
8	19869	NUT, 7/16-20 NYLOCK NE GR8 YZ	12

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN LANDMASTER

19473 UPPER LOWER CONTROL ARMS ASSEMBLY

SIZE **B**

DWG. NO. 19473

REV **0**

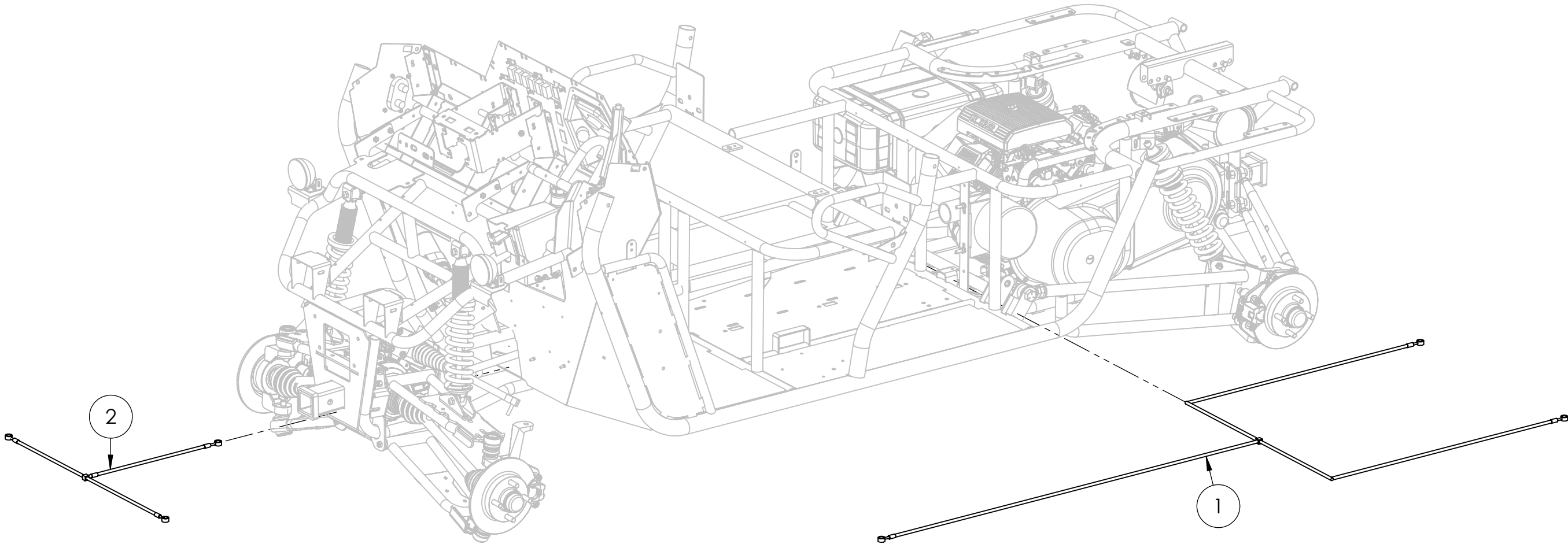
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SHEET 1 OF 1

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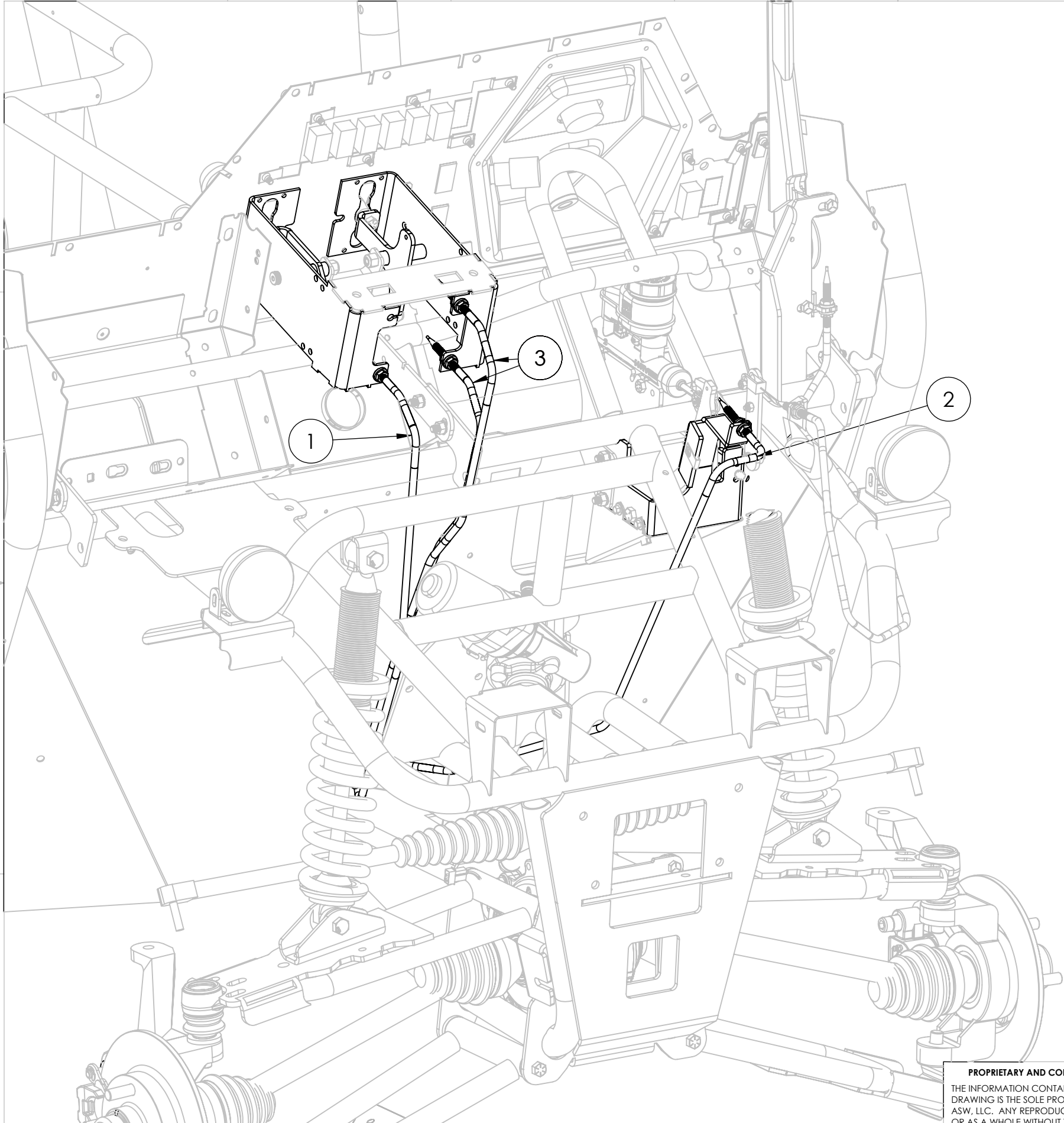
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18379	BRAKE LINE, REAR CREW	1
2	16902	BRAKE LINE, FRONT HANGING BRK	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$	DRAWN	RHW	6/20/2022			
	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
	Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE DWG. NO. REV B 9473 BRAKE LINE ASSEMBLY 0		
MATERIAL						
FINISH						
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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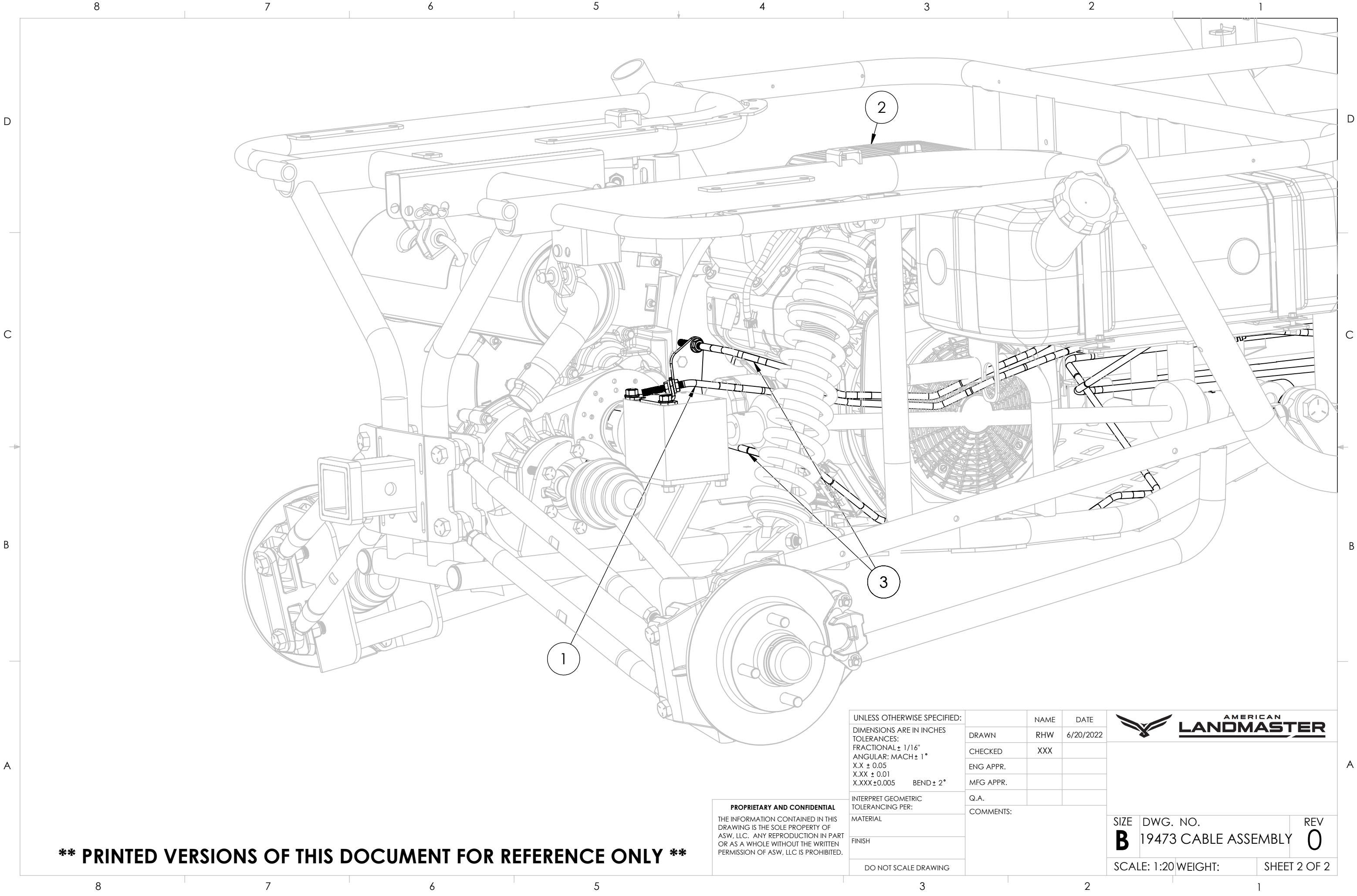
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18176	CABLE, DIFF LOCK CREW	1
2	16913	CABLE, THROTTLE - CREW	1
3	16438	CABLE, SHIFTER - CREW	2

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	DRAWN	RHW	6/20/2022		
	CHECKED	XXX			
	ENG APPR.				
	MFG APPR.				
	Q.A.				
	COMMENTS:			SIZE	DWG. NO.
				B	19473 CABLE ASSEMBLY
				SCALE: 1:20	WEIGHT:
					SHEET 1 OF 2

REV
0



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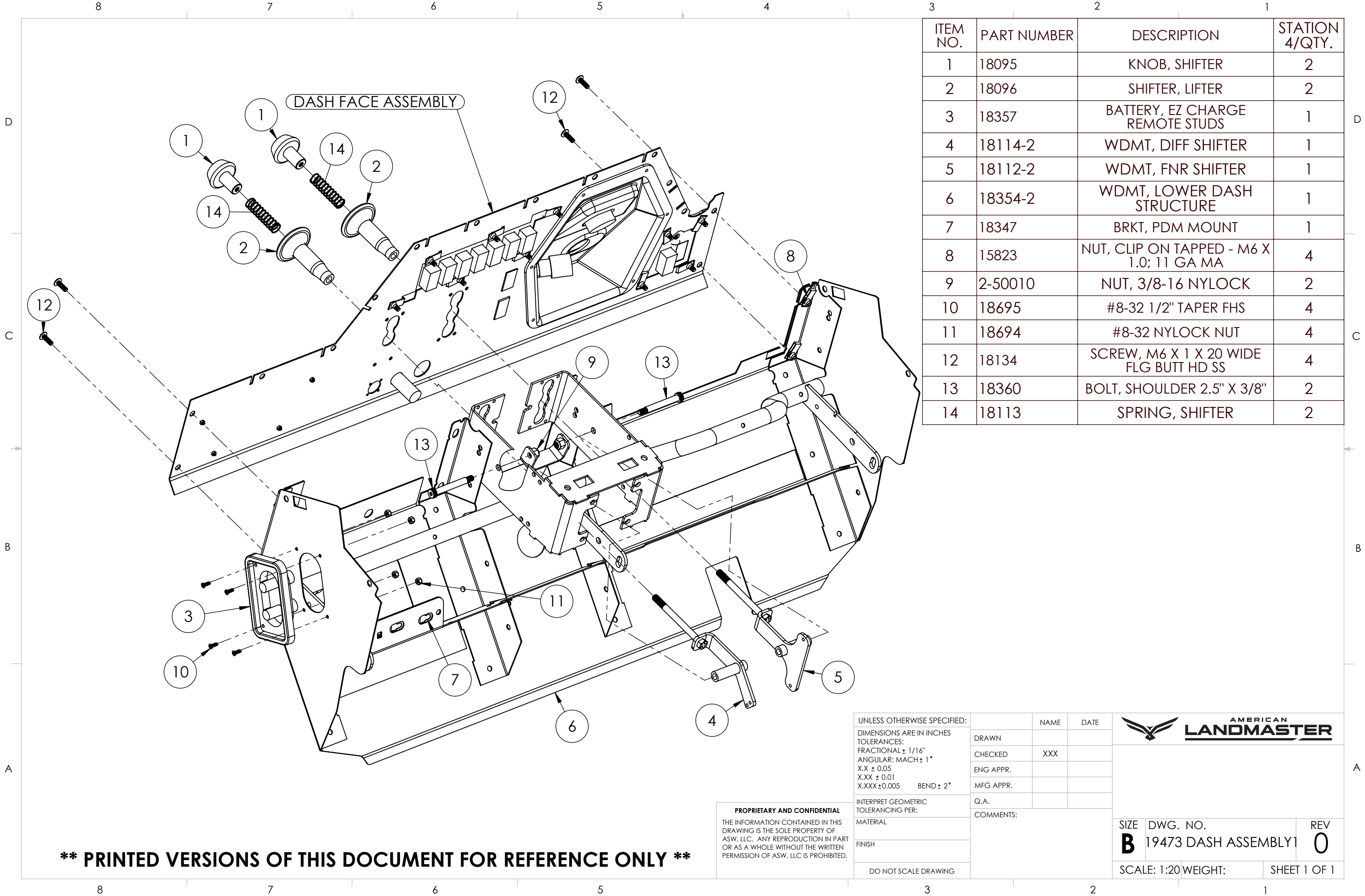
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X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	19473 CABLE ASSEMBLY	0
SCALE: 1:20 WEIGHT:		SHEET 2 OF 2



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18095	KNOB, SHIFTER	2
2	18096	SHIFTER, LIFTER	2
3	18357	BATTERY, EZ CHARGE REMOTE STUDS	1
4	18114-2	WDMT, DIFF SHIFTER	1
5	18112-2	WDMT, FNR SHIFTER	1
6	18354-2	WDMT, LOWER DASH STRUCTURE	1
7	18347	BRKT, PDM MOUNT	1
8	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
9	2-50010	NUT, 3/8-16 NYLOCK	2
10	18695	#8-32 1/2" TAPER FHS	4
11	18694	#8-32 NYLOCK NUT	4
12	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
13	18360	BOLT, SHOULDER 2.5" X 3/8"	2
14	18113	SPRING, SHIFTER	2

UNLESS OTHERWISE SPECIFIED:			
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TOLERANCES:			
FRACTIONAL $\pm 1/16"$			
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X.X ± 0.05			
X.XX ± 0.01			
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
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	NAME	DATE
DRAWN		
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	19473 DASH ASSEMBLY1	0

SCALE: 1:20 WEIGHT: SHEET 1 OF 1

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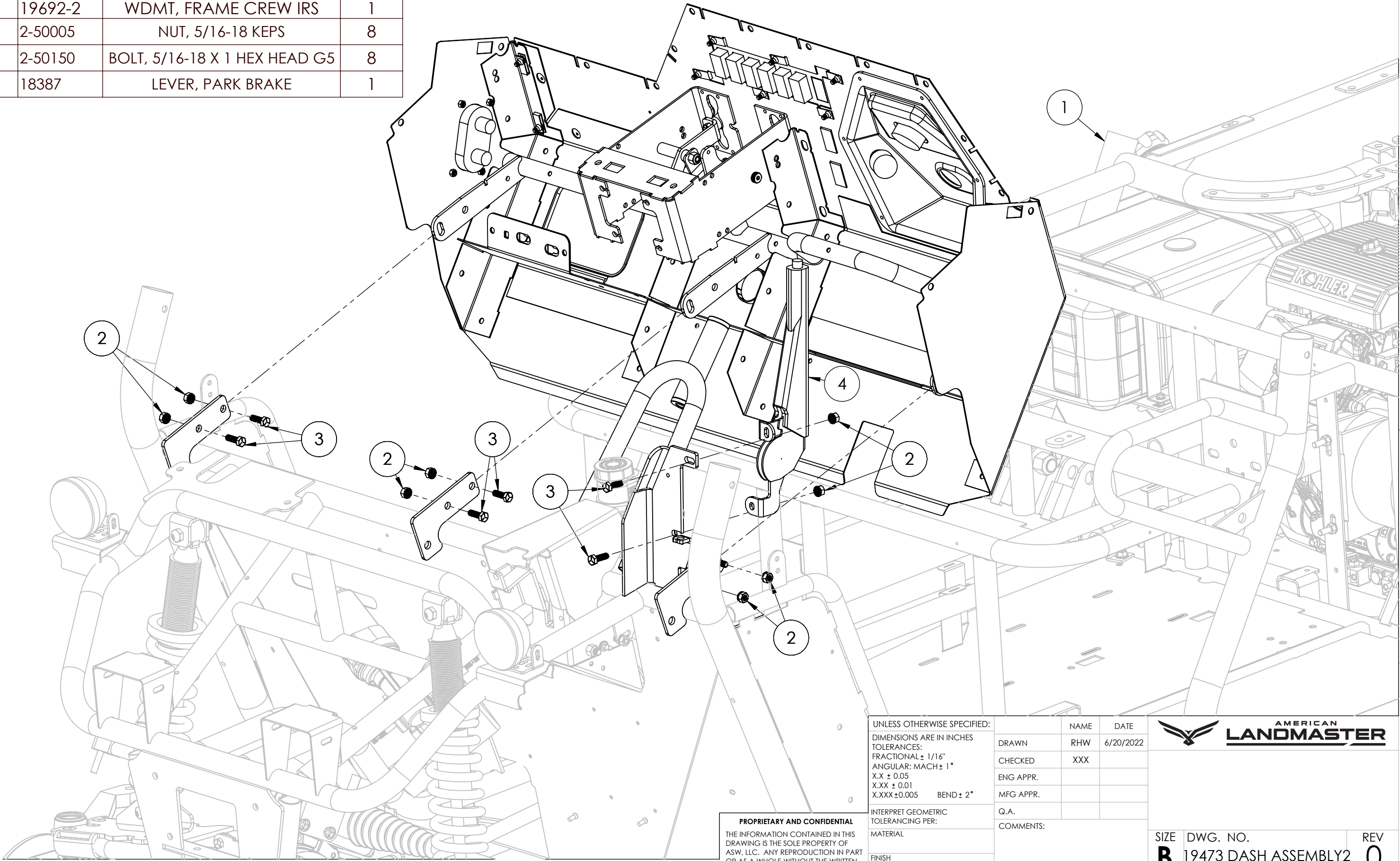
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19692-2	WDMT, FRAME CREW IRS	1
2	2-50005	NUT, 5/16-18 KEPS	8
3	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	8
4	18387	LEVER, PARK BRAKE	1

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TOLERANCES:	
FRACTIONAL: $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
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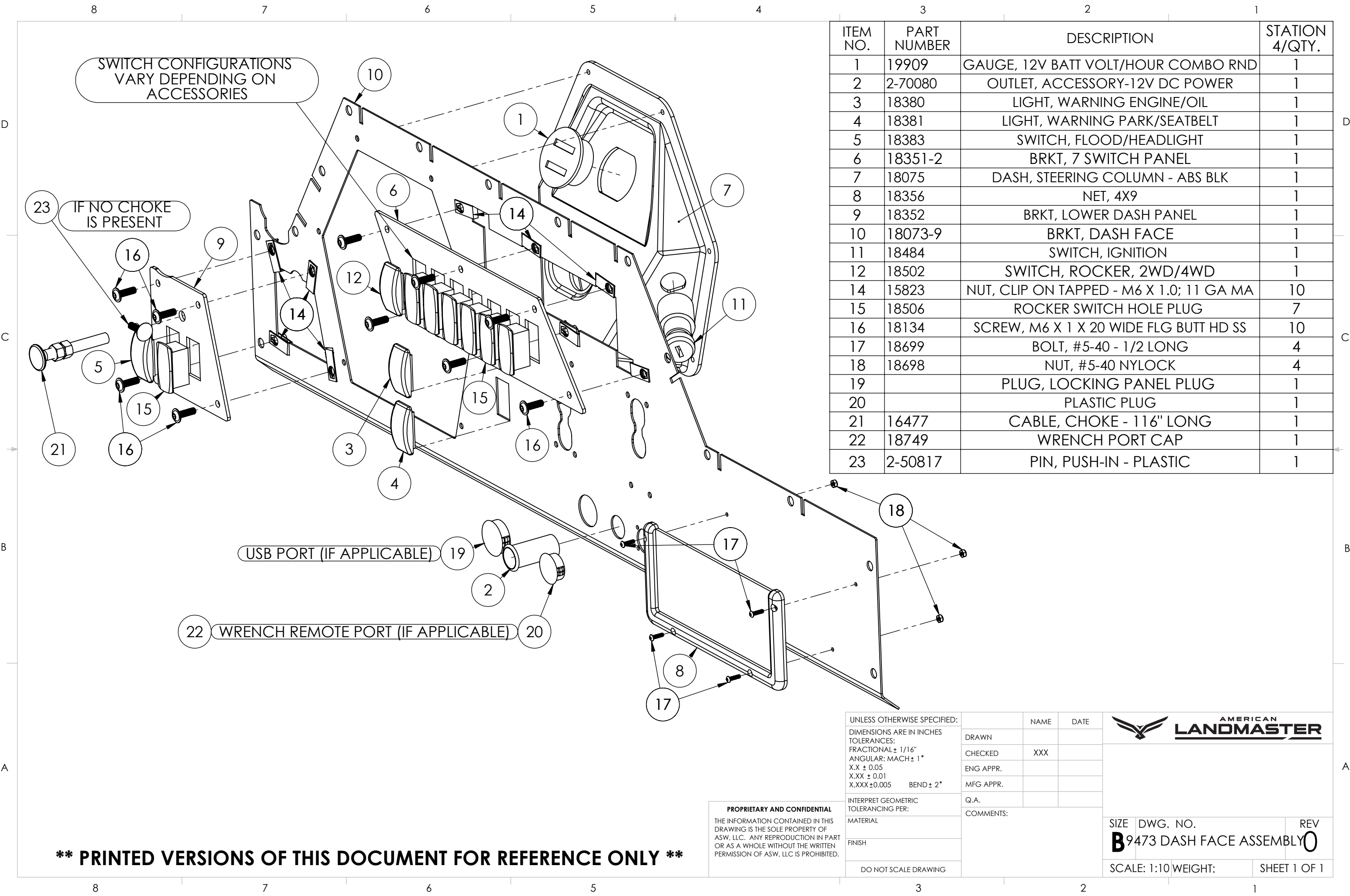
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CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



**AMERICAN
LANDMASTER**

SIZE	DWG. NO.	REV
B	19473 DASH ASSEMBLY2	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	19909	GAUGE, 12V BATT VOLT/HOUR COMBO RND	1
2	2-70080	OUTLET, ACCESSORY-12V DC POWER	1
3	18380	LIGHT, WARNING ENGINE/OIL	1
4	18381	LIGHT, WARNING PARK/SEATBELT	1
5	18383	SWITCH, FLOOD/HEADLIGHT	1
6	18351-2	BRKT, 7 SWITCH PANEL	1
7	18075	DASH, STEERING COLUMN - ABS BLK	1
8	18356	NET, 4X9	1
9	18352	BRKT, LOWER DASH PANEL	1
10	18073-9	BRKT, DASH FACE	1
11	18484	SWITCH, IGNITION	1
12	18502	SWITCH, ROCKER, 2WD/4WD	1
14	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	10
15	18506	ROCKER SWITCH HOLE PLUG	7
16	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	10
17	18699	BOLT, #5-40 - 1/2 LONG	4
18	18698	NUT, #5-40 NYLOCK	4
19		PLUG, LOCKING PANEL PLUG	1
20		PLASTIC PLUG	1
21	16477	CABLE, CHOKE - 116" LONG	1
22	18749	WRENCH PORT CAP	1
23	2-50817	PIN, PUSH-IN - PLASTIC	1

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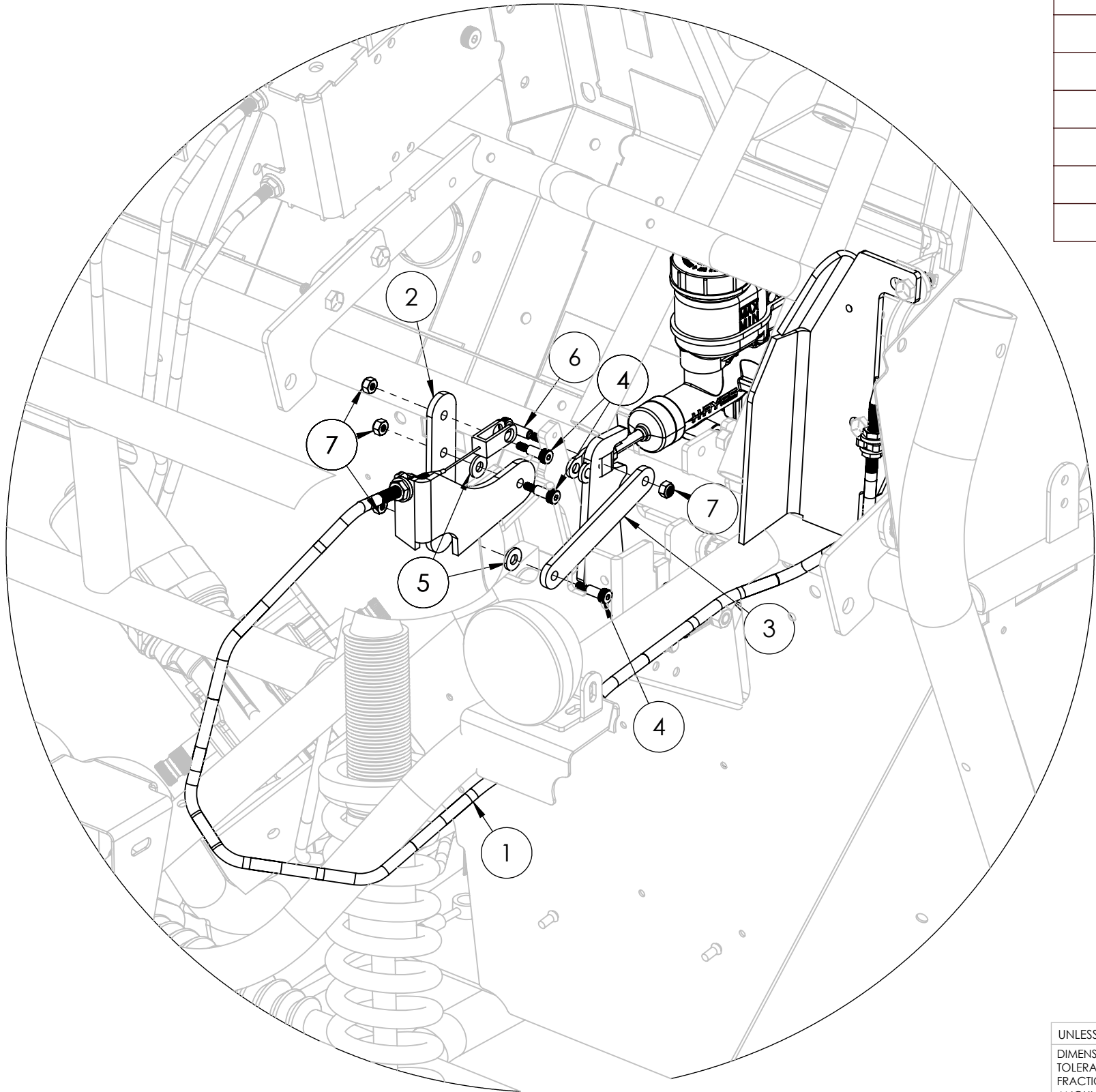
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ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



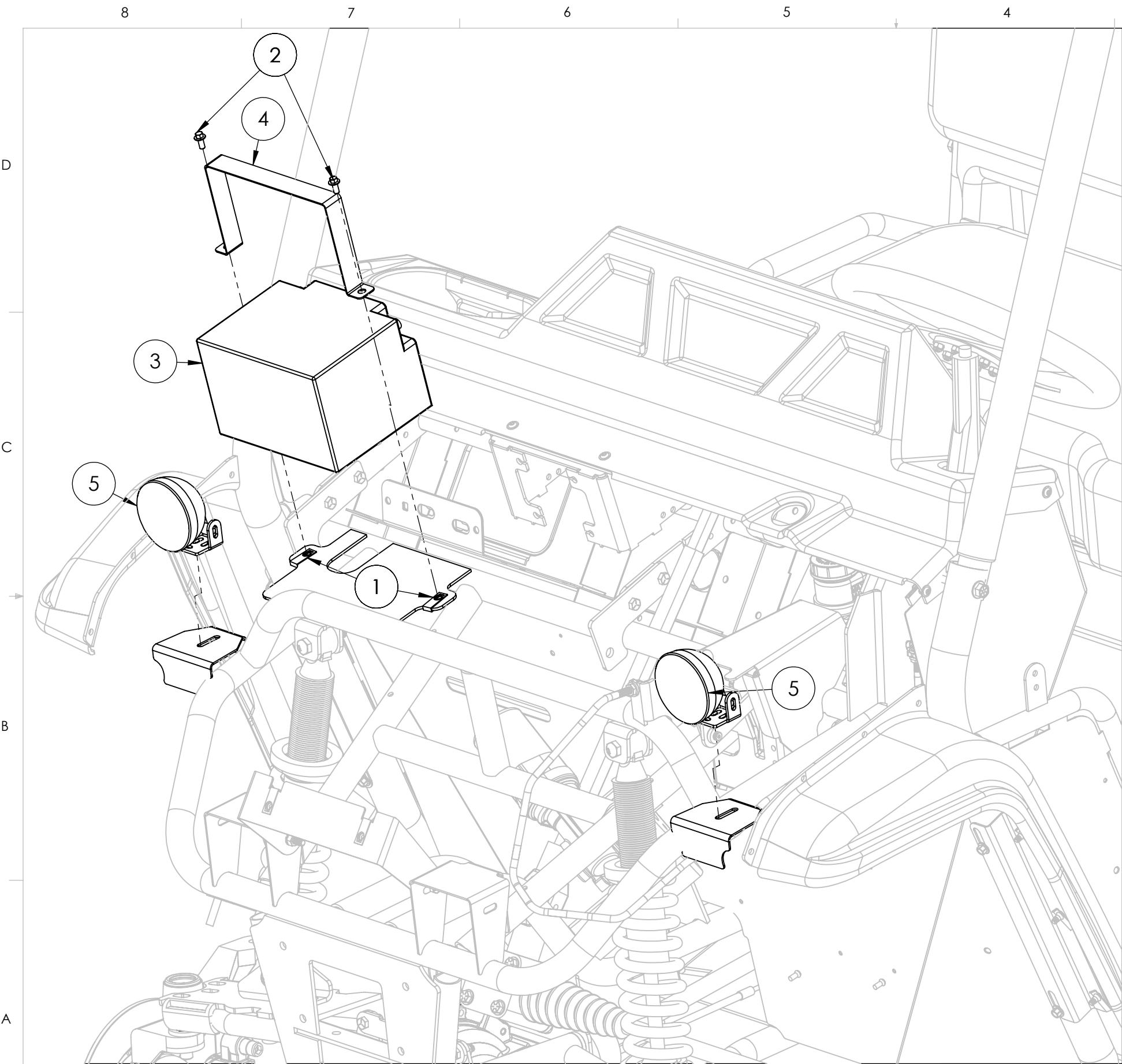
SIZE	DWG. NO.	REV
	B 9473 DASH FACE ASSEMBLY	0
SCALE: 1:10	WEIGHT:	SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19562	CABLE, PARKING UTV	1
2	19568	BRKT, PARK LINK	1
3	19569	BRKT, PARK LINK	1
4	19563	BOLT, 1/4" DIA 1/2" SHOULDER 10-24	3
5	2-50717	WASHER, 1/4IN SAE FLAT	2
6	19564	BOLT, 1/4" DIA 3/4" SHOULDER 10-24	1
7	19072	NUT, #10-24 NYLOCK 18-8SS	4

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	RHW	6/20/2022			
	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
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MATERIAL	COMMENTS:					
FINISH						
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	2
2	14426	BOLT, M6 X 1.0 X 14	2
3	2-69998	BATTERY, UB12350 SEALED AGM - 315CCA	1
4	18126	BRKT, BATTERY HOLD DOWN 2021	1
5	18609	LIGHT, HEAD LIGHT / WORK LIGHT	2

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FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

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MFG APPR.		
Q.A.		

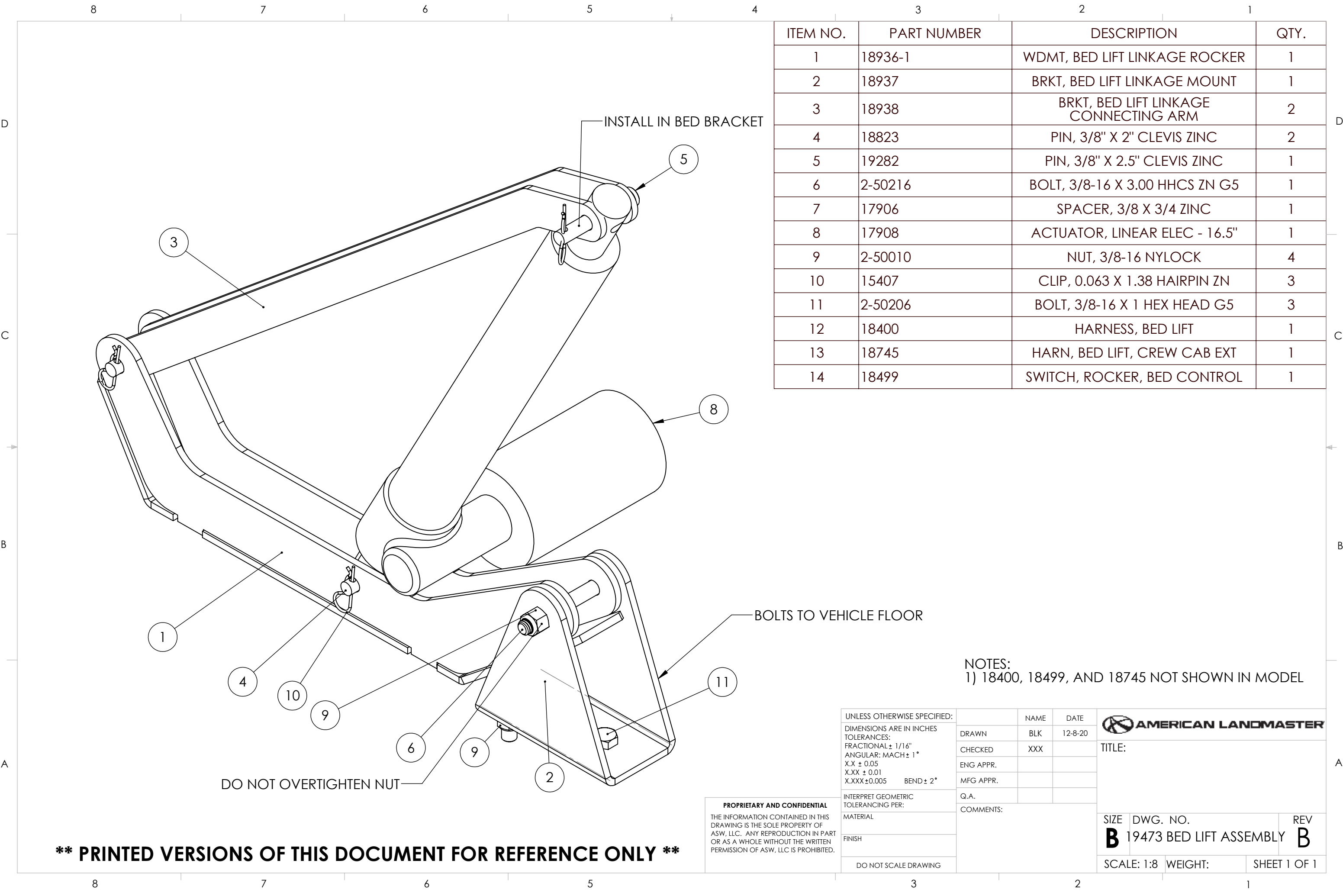
COMMENTS:



SIZE	DWG. NO.	REV
194B	BATTERY AND LIGHTS ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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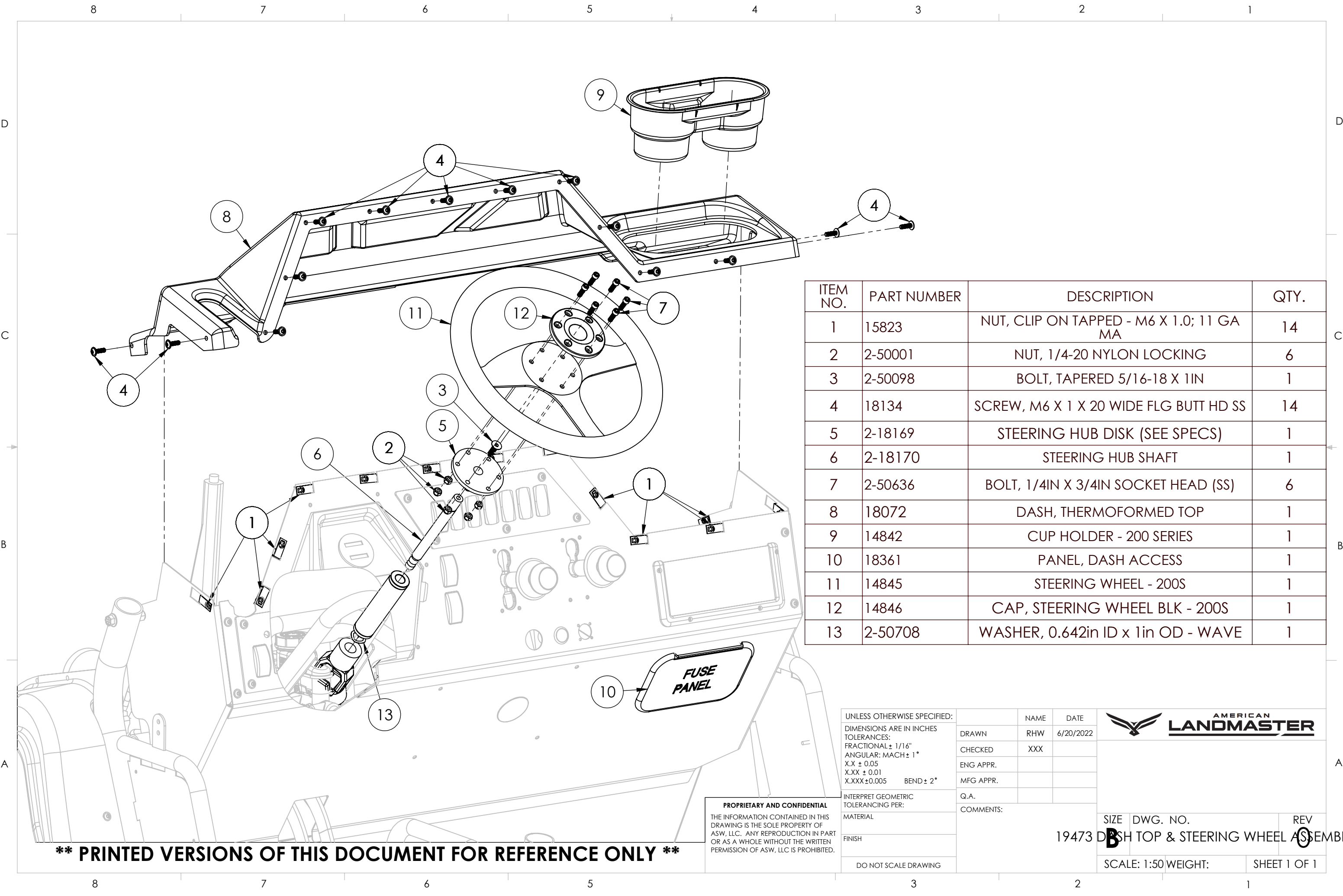
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18936-1	WDMT, BED LIFT LINKAGE ROCKER	1
2	18937	BRKT, BED LIFT LINKAGE MOUNT	1
3	18938	BRKT, BED LIFT LINKAGE CONNECTING ARM	2
4	18823	PIN, 3/8" X 2" CLEVIS ZINC	2
5	19282	PIN, 3/8" X 2.5" CLEVIS ZINC	1
6	2-50216	BOLT, 3/8-16 X 3.00 HHCS ZN G5	1
7	17906	SPACER, 3/8 X 3/4 ZINC	1
8	17908	ACTUATOR, LINEAR ELEC - 16.5"	1
9	2-50010	NUT, 3/8-16 NYLOCK	4
10	15407	CLIP, 0.063 X 1.38 HAIRPIN ZN	3
11	2-50206	BOLT, 3/8-16 X 1 HEX HEAD G5	3
12	18400	HARNESS, BED LIFT	1
13	18745	HARN, BED LIFT, CREW CAB EXT	1
14	18499	SWITCH, ROCKER, BED CONTROL	1

NOTES:
1) 18400, 18499, AND 18745 NOT SHOWN IN MODEL

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	BLK	12-8-20	TITLE:		
		CHECKED	XXX				
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		MFG APPR.					
		Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:			SIZE	DWG. NO. B 19473 BED LIFT ASSEMBLY	REV B
MATERIAL							
FINISH							
DO NOT SCALE DRAWING					SCALE: 1:8	WEIGHT:	SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	14
2	2-50001	NUT, 1/4-20 NYLON LOCKING	6
3	2-50098	BOLT, TAPERED 5/16-18 X 1IN	1
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	14
5	2-18169	STEERING HUB DISK (SEE SPECS)	1
6	2-18170	STEERING HUB SHAFT	1
7	2-50636	BOLT, 1/4IN X 3/4IN SOCKET HEAD (SS)	6
8	18072	DASH, THERMOFORMED TOP	1
9	14842	CUP HOLDER - 200 SERIES	1
10	18361	PANEL, DASH ACCESS	1
11	14845	STEERING WHEEL - 200S	1
12	14846	CAP, STEERING WHEEL BLK - 200S	1
13	2-50708	WASHER, 0.642in ID x 1in OD - WAVE	1

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X.X ± 0.05
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INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
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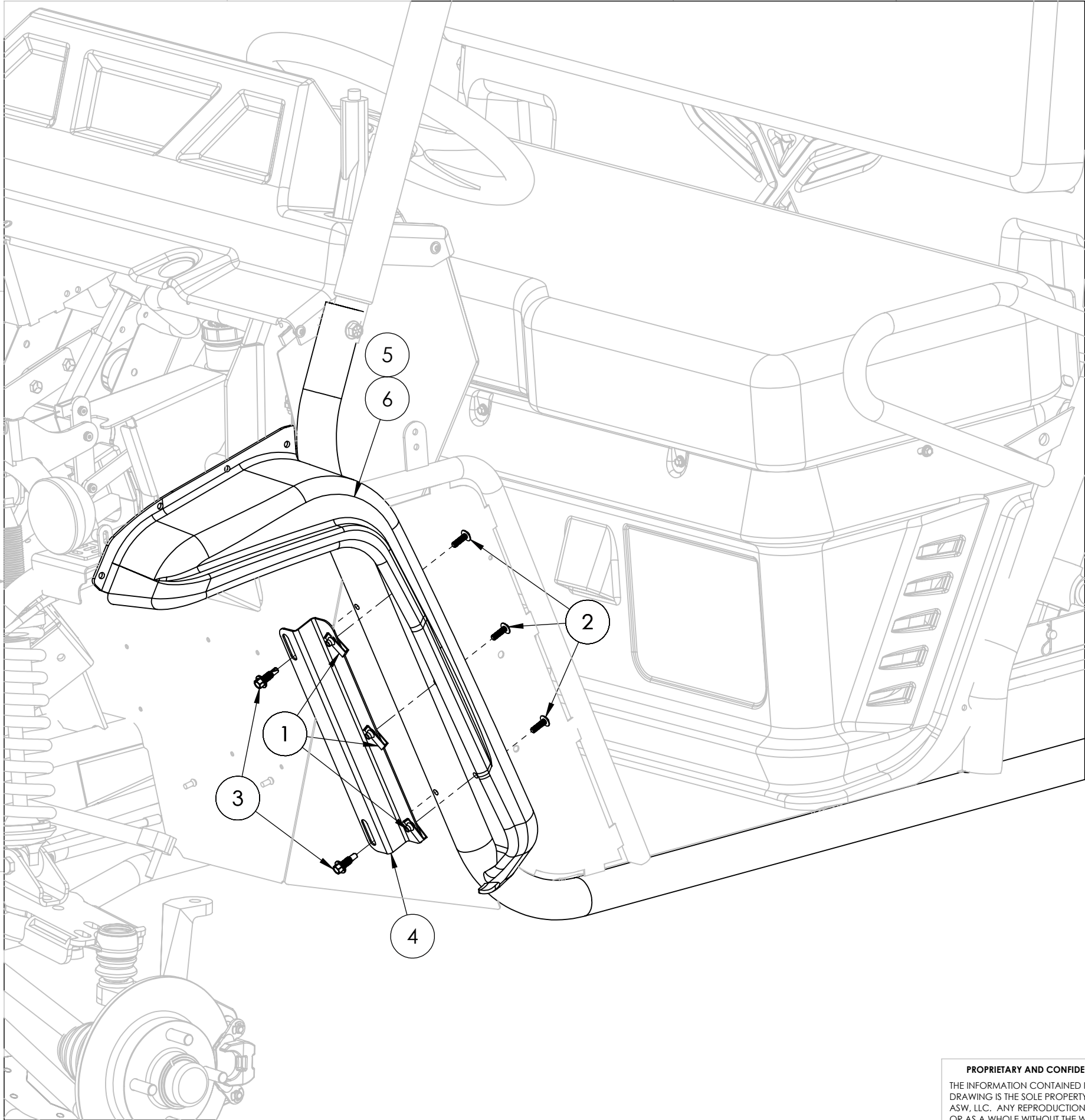
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MFG APPR.		
Q.A.		
COMMENTS:		



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SIZE	DWG. NO.	REV
B	19473 DASH TOP & STEERING WHEEL ASSEMBLY	0
SCALE: 1:50	WEIGHT:	SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	6
3	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	4
4	18133-2	BRKT, FRONT FENDER	2
5	18167	FENDER, FRONT RH-56	1
6	18166	FENDER, FRONT LH-56	1

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X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN
LANDMASTER

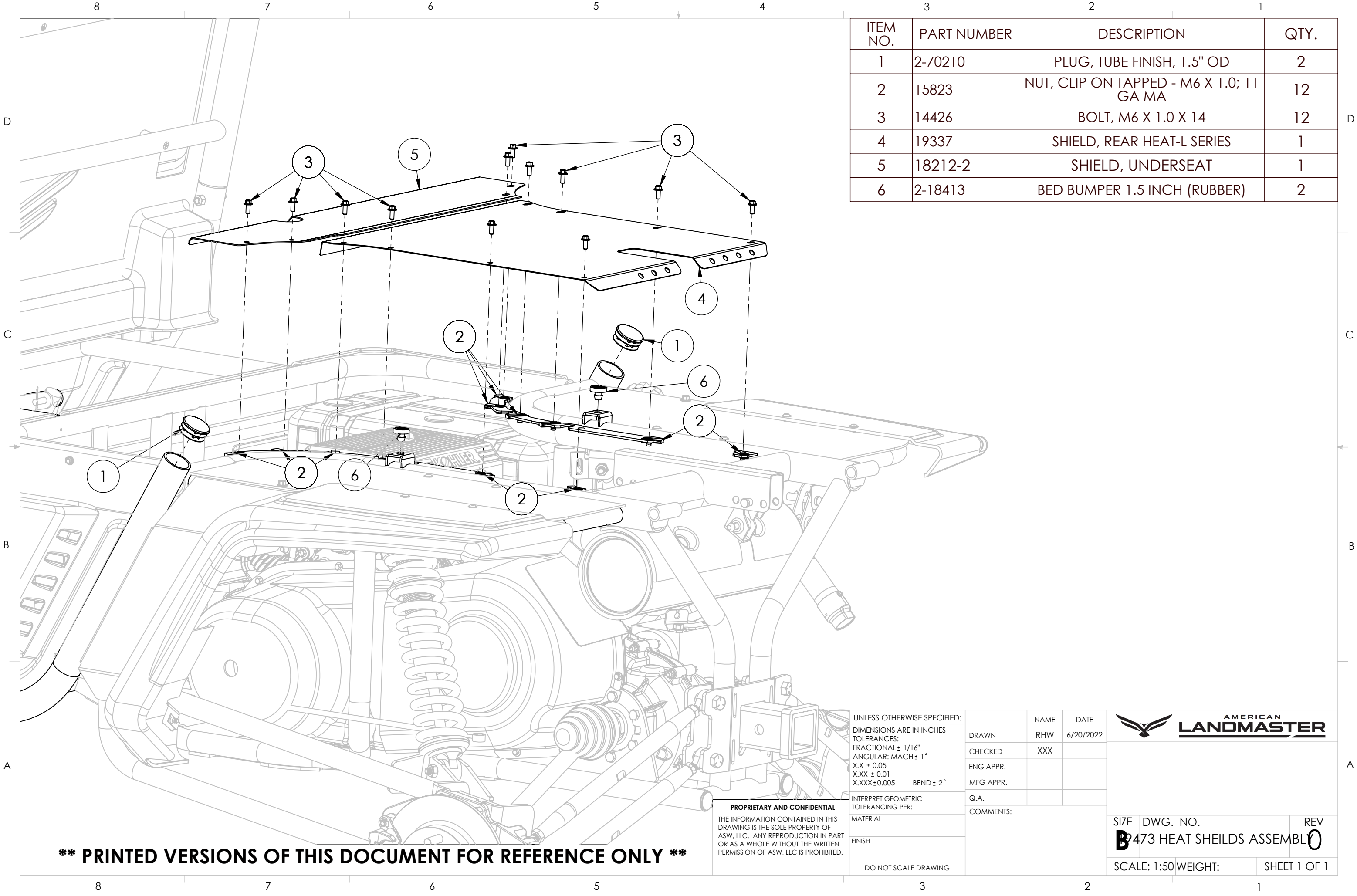
SIZE DWG. NO. REV

B473 FRONT FENDER ASSEMBLY0

SCALE: 1:50 WEIGHT: SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-70210	PLUG, TUBE FINISH, 1.5" OD	2
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	12
3	14426	BOLT, M6 X 1.0 X 14	12
4	19337	SHIELD, REAR HEAT-L SERIES	1
5	18212-2	SHIELD, UNDERSEAT	1
6	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2

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X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN
LANDMASTER

SIZE DWG. NO. REV

B9473 HEAT SHEILDS ASSEMBLY

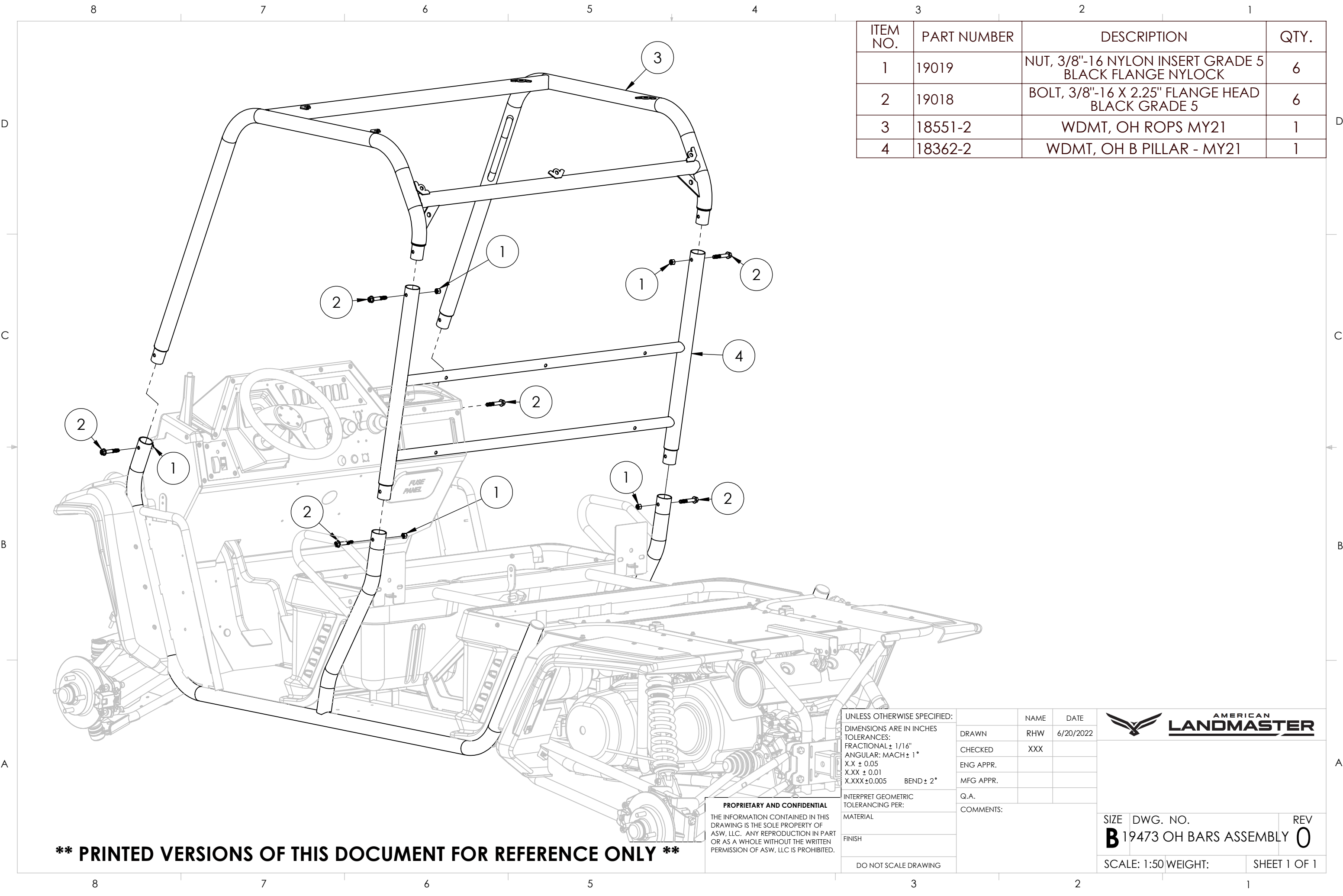
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SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19019	NUT, 3/8"-16 NYLON INSERT GRADE 5 BLACK FLANGE NYLOCK	6
2	19018	BOLT, 3/8"-16 X 2.25" FLANGE HEAD BLACK GRADE 5	6
3	18551-2	WDMT, OH ROPS MY21	1
4	18362-2	WDMT, OH B PILLAR - MY21	1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN	NAME	DATE
CHECKED	RHW	6/20/2022
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MFG APPR.		
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COMMENTS:		

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DWG. NO.

REV

B19473 OH BARS ASSEMBLY

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SCALE: 1:50

WEIGHT:

SHEET 1 OF 1

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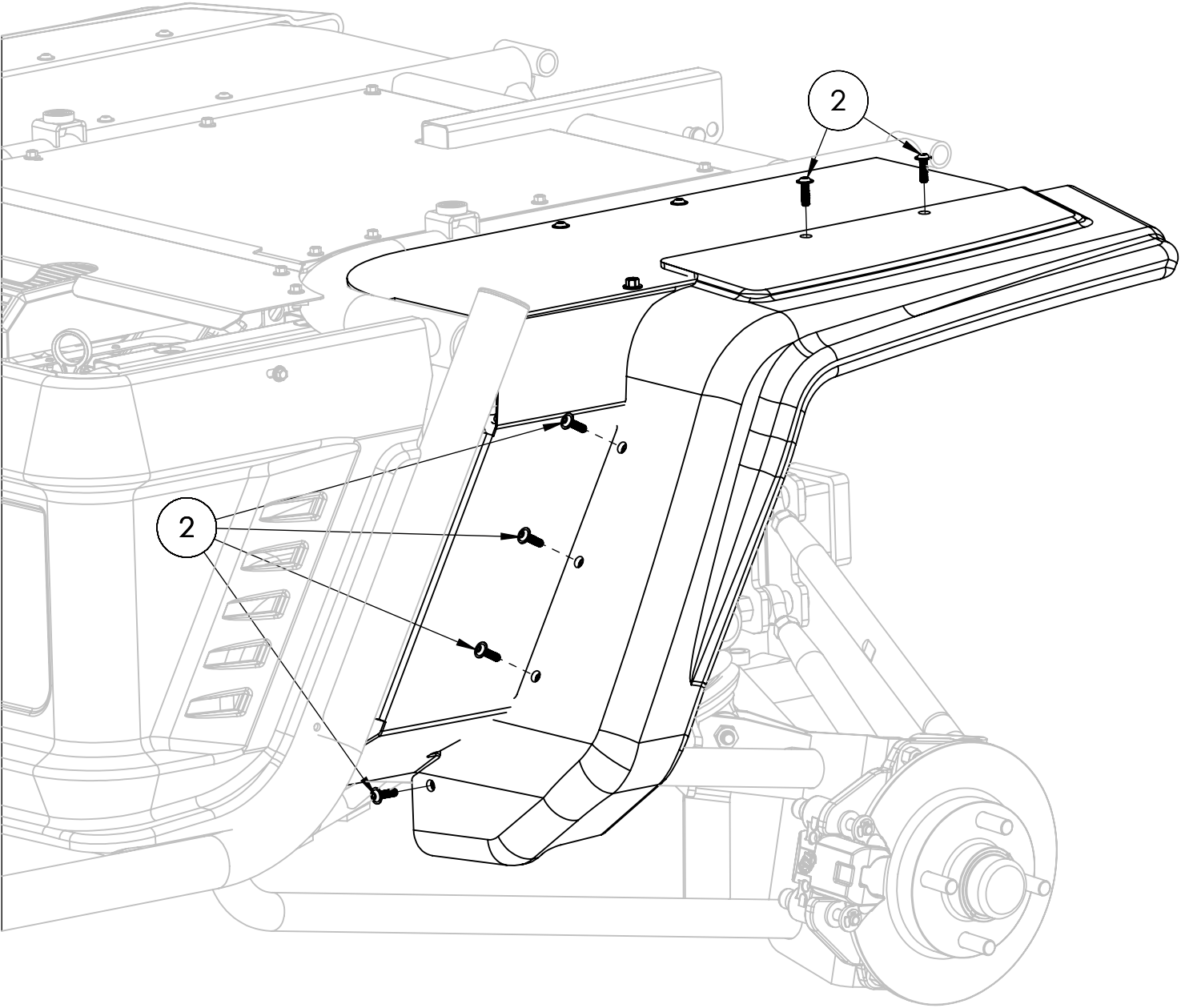
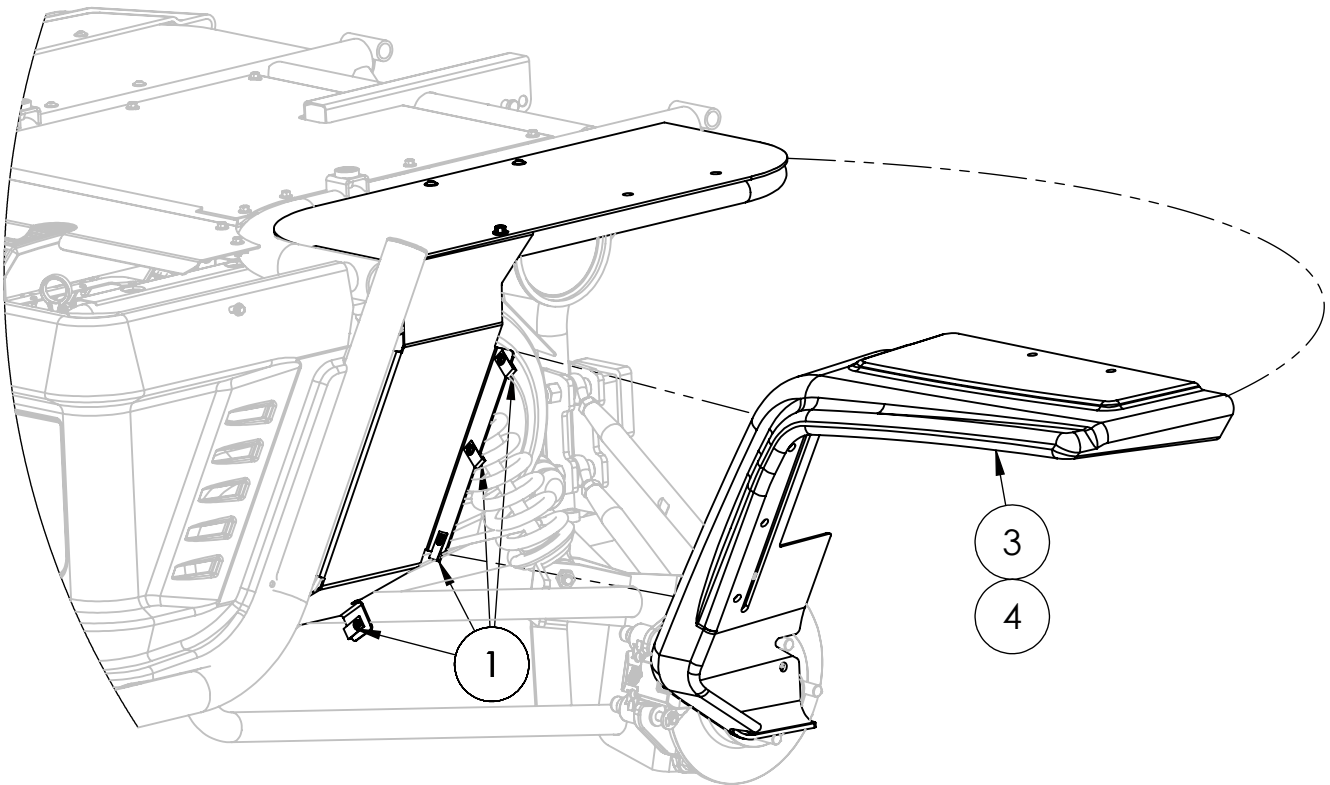
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	12
3	18162	FENDER, REAR LH - 56	1
4	18163	FENDER, REAR RH - 56	1

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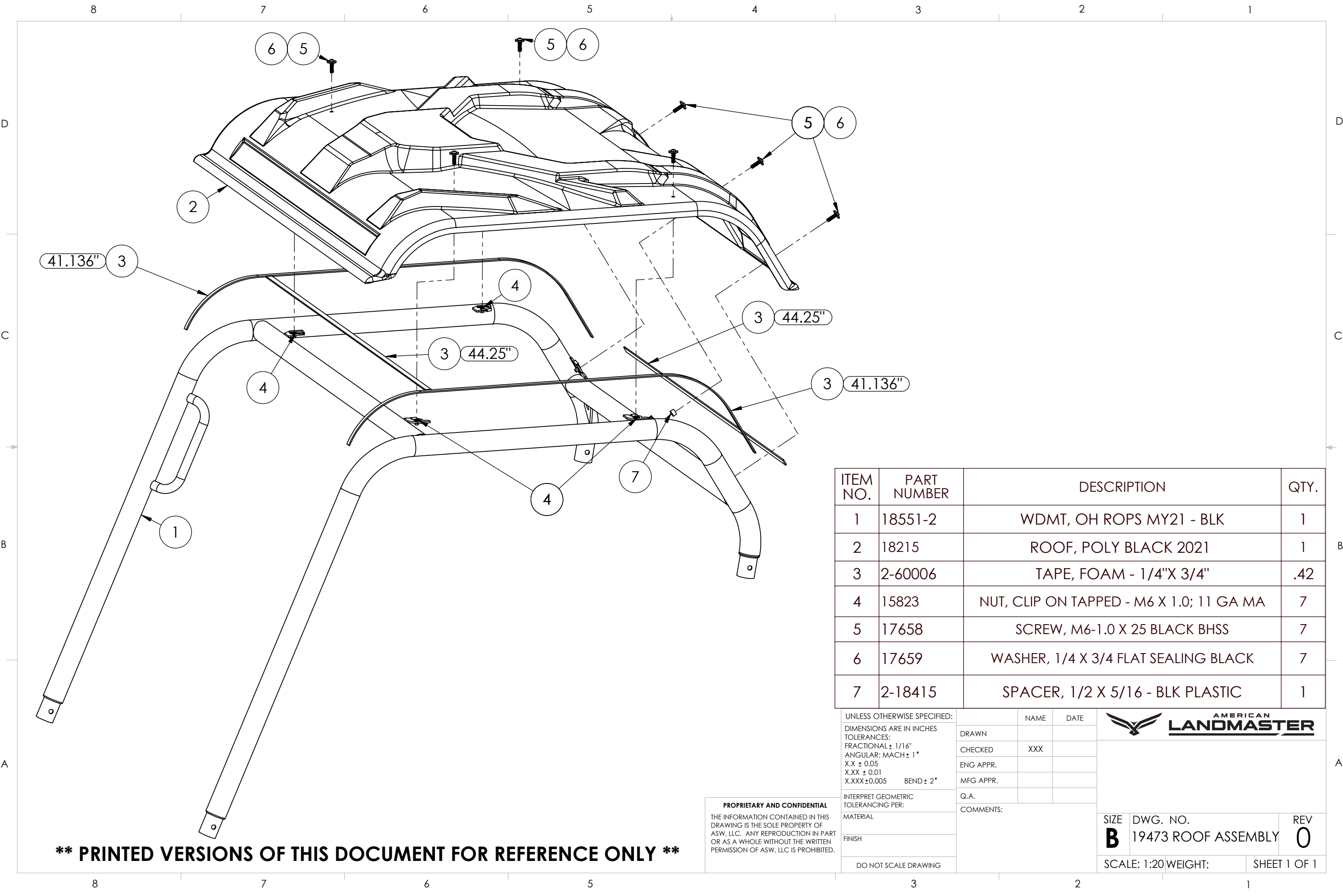
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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
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	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	473 REAR FENDER ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18551-2	WDMT, OH ROPS MY21 - BLK	1
2	18215	ROOF, POLY BLACK 2021	1
3	2-60006	TAPE, FOAM - 1/4"X 3/4"	.42
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	7
5	17658	SCREW, M6-1.0 X 25 BLACK BHSS	7
6	17659	WASHER, 1/4 X 3/4 FLAT SEALING BLACK	7
7	2-18415	SPACER, 1/2 X 5/16 - BLK PLASTIC	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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CHECKED
ENG APPR.
MFG APPR.
Q.A.
COMMENTS:

NAME
XXX

DATE



SIZE
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DWG. NO.
19473 ROOF ASSEMBLY

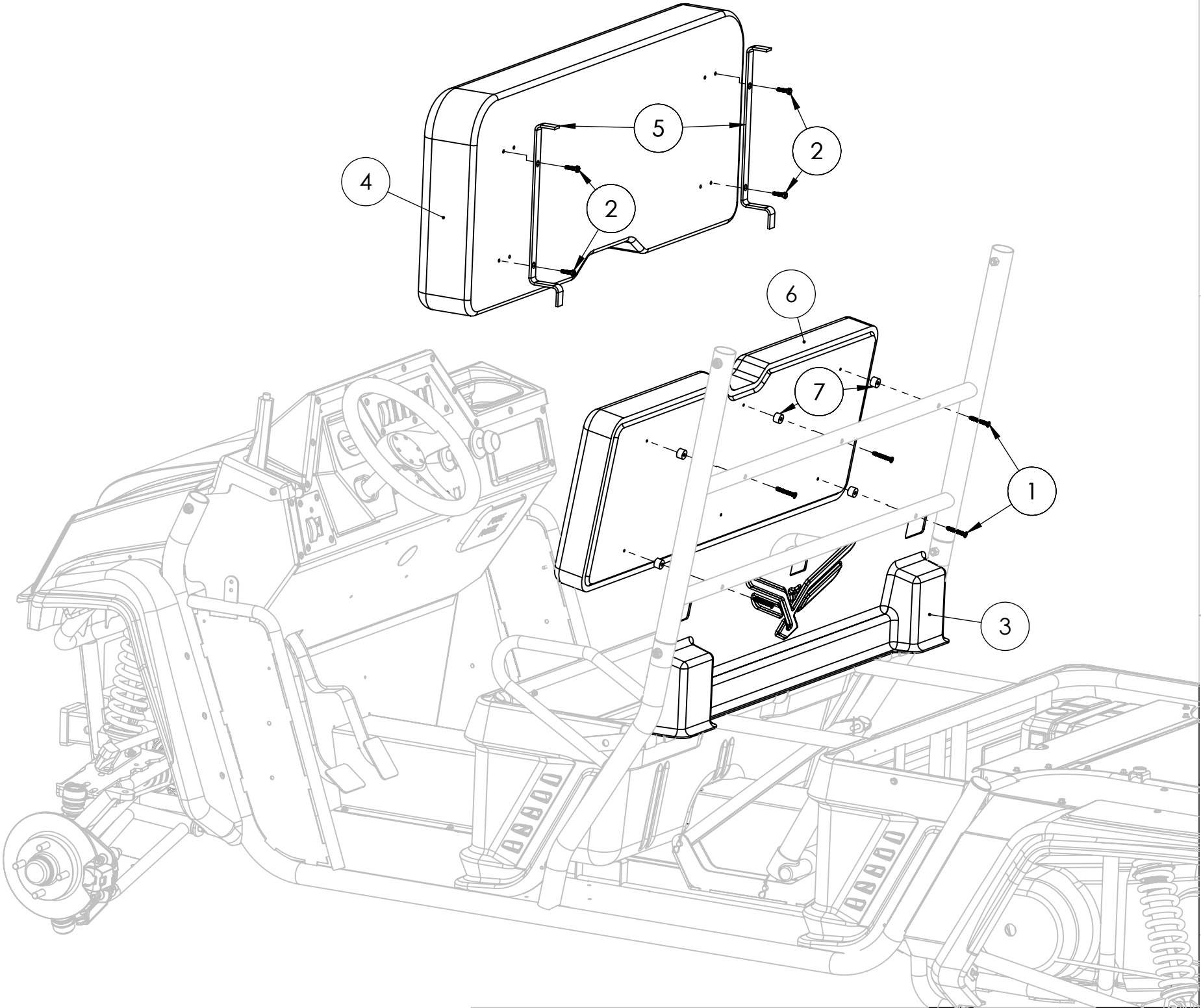
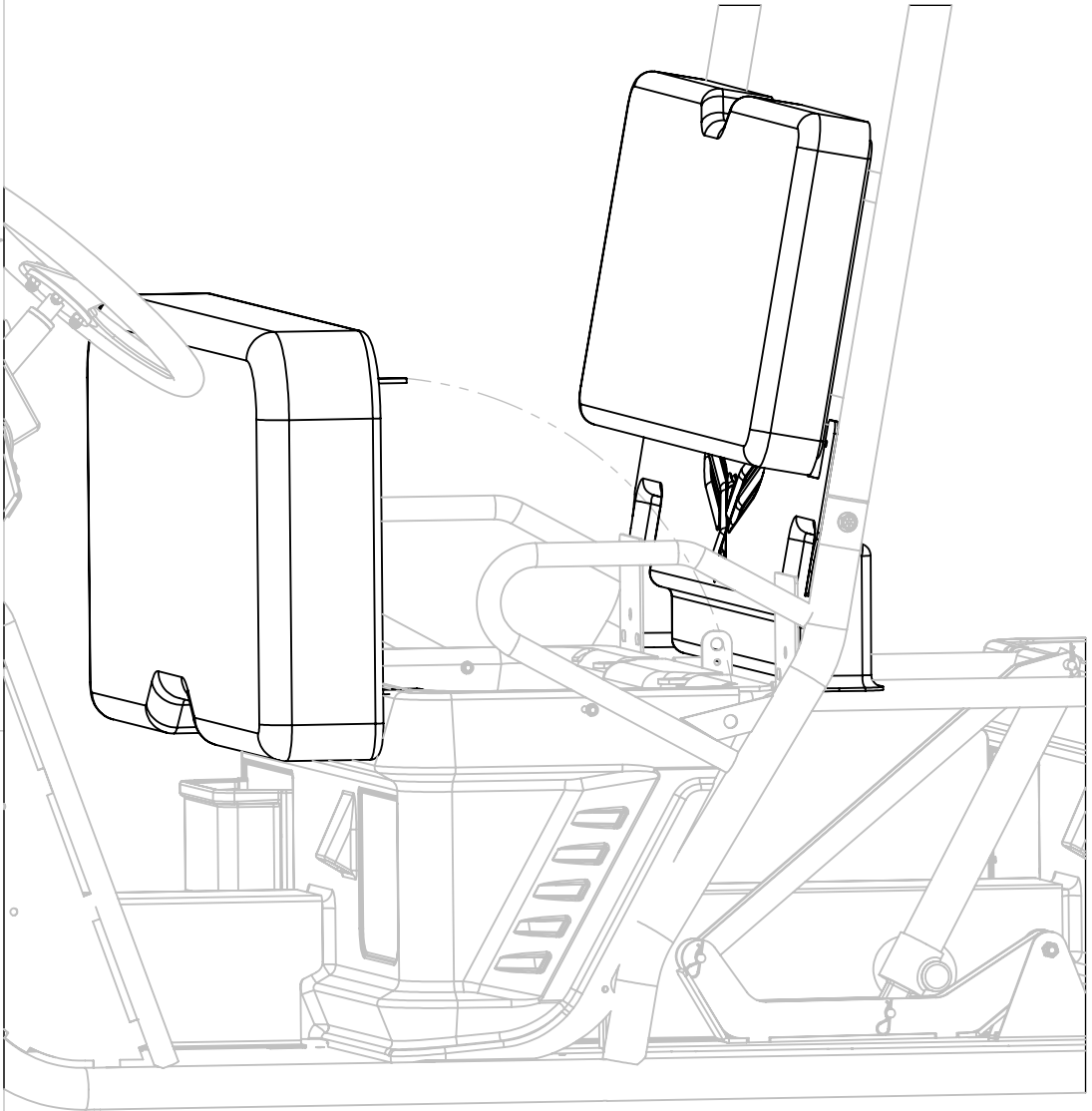
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SCALE: 1:20 WEIGHT:

SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	16679	SCREW, 1/4-20 X 1.75 FTPMS ZN	5
2	2-50087	BOLT, 1/4"-20 X 1"	4
3	18168	PANEL, SEATBACK	1
4	18071	CUSHION, SEAT BOTTOM FORMED	1
5	16294	BRKT, SEAT HINGE - BOOST	2
6	18070	CUSHION, SEAT BACK FORMED	1
7	18523	SPACER 0.75OD X 0.50 X 0.25ID LDPE BLK	5

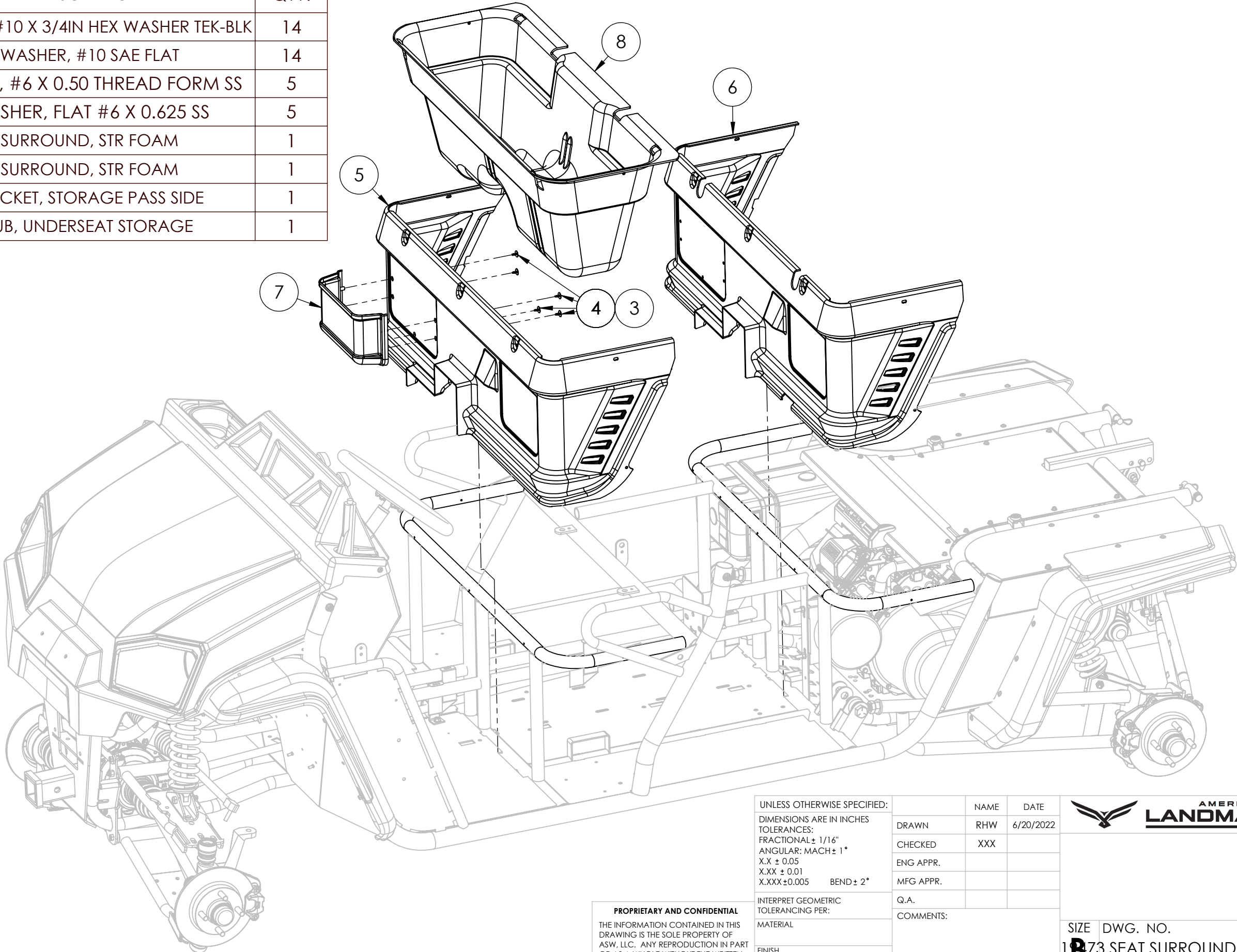


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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	RHW 6/20/2022
TOLERANCES:		CHECKED	XXX
FRACTIONAL $\pm 1/16"$		ENG APPR.	
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.	
X.X ± 0.05		Q.A.	
X.XX ± 0.01		COMMENTS:	
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			
SIZE		DWG. NO.	REV
B		19473 SEAT ASSEMBLY	0
SCALE: 1:20		WEIGHT:	SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50630	SCREW, #10 X 3/4IN HEX WASHER TEK-BLK	14
2	2-50770	WASHER, #10 SAE FLAT	14
3	19574	SCREW, #6 X 0.50 THREAD FORM SS	5
4	19575	WASHER, FLAT #6 X 0.625 SS	5
5	19450	SURROUND, STR FOAM	1
6	19602	SURROUND, STR FOAM	1
7	19521	POCKET, STORAGE PASS SIDE	1
8	19517	TUB, UNDERSEAT STORAGE	1



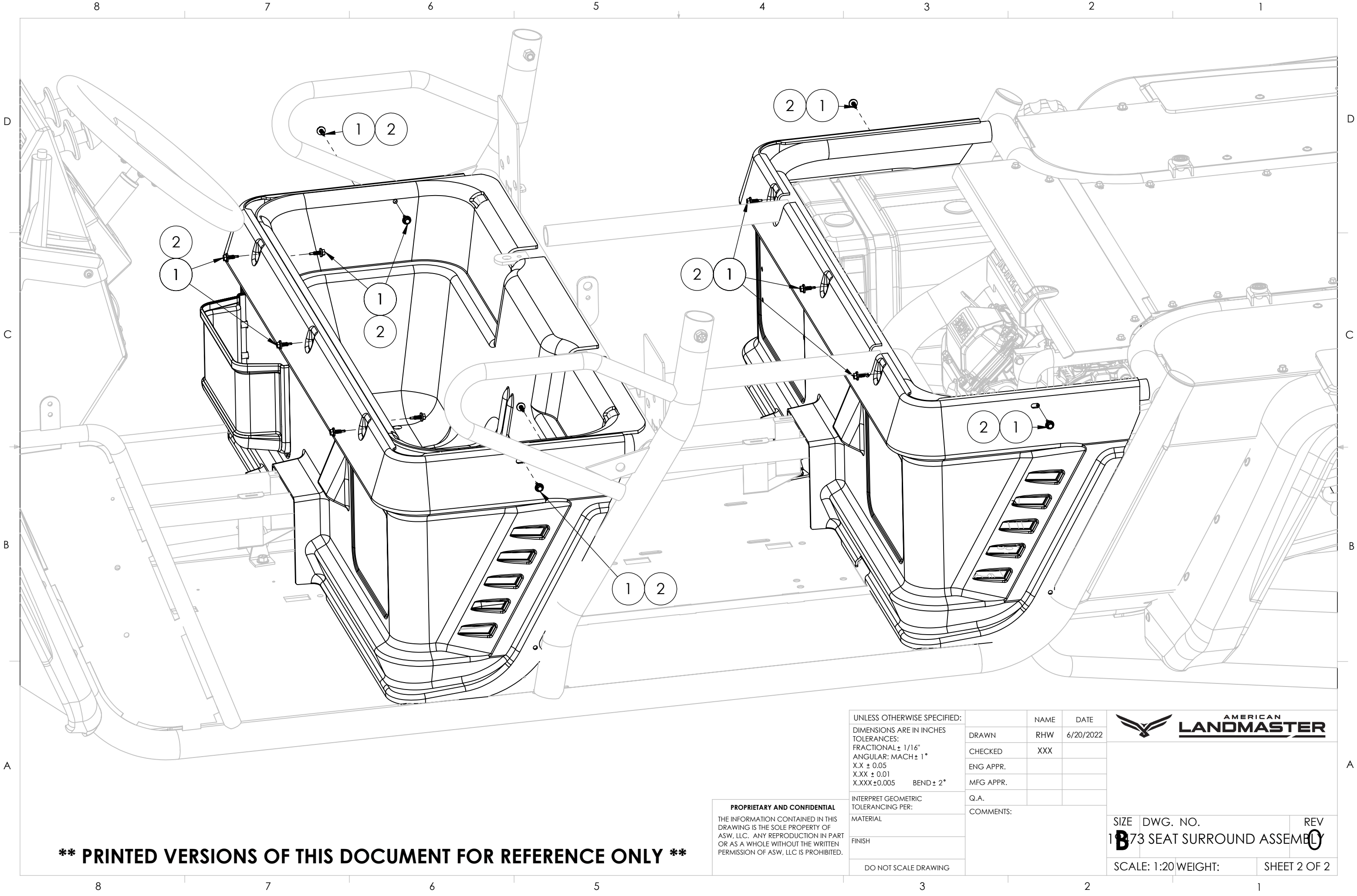
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ANGULAR: MACH $\pm 1^\circ$			
X.X ± 0.05			
X.XX ± 0.01			
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
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DO NOT SCALE DRAWING			

	NAME	DATE
DRAWN	RHW	6/20/2022
CHECKED	XXX	
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MFG APPR.		
Q.A.		
COMMENTS:		

		
SIZE	DWG. NO.	REV
1:20	B73 SEAT SURROUND ASSEMBLY	0
SCALE: 1:20	WEIGHT:	SHEET 1 OF 2

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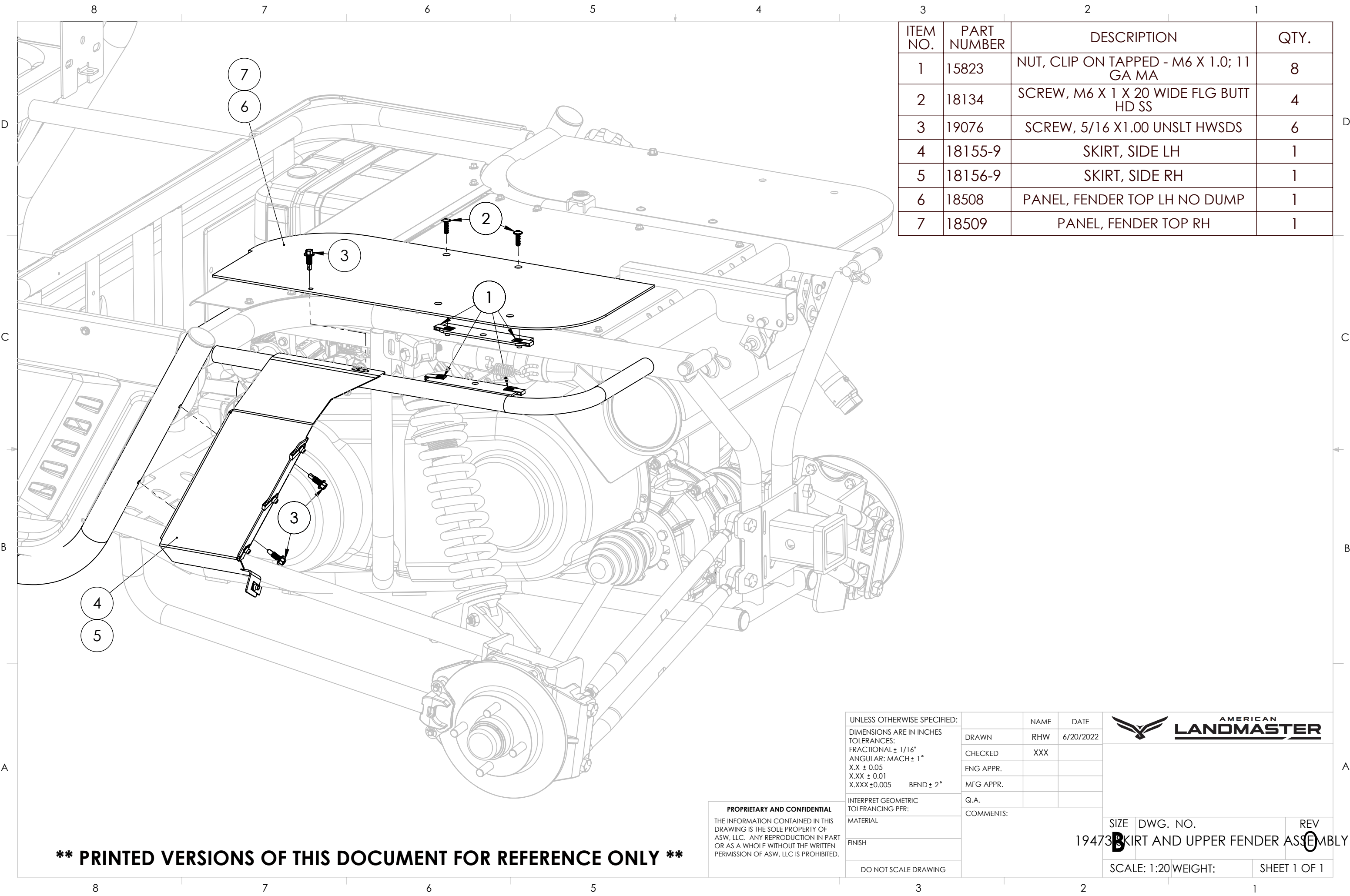
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DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	6/20/2022
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COMMENTS:		

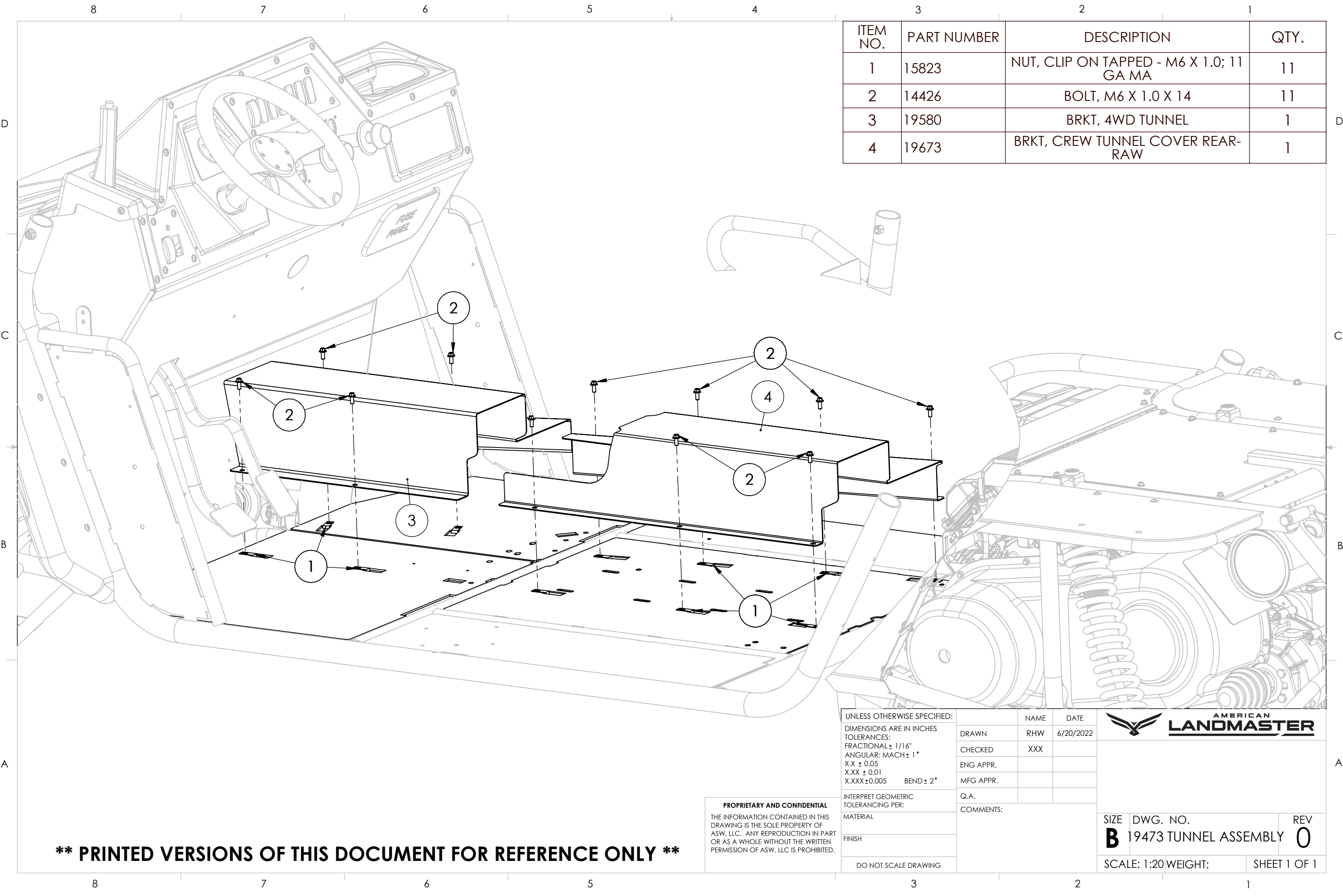
		
SIZE	DWG. NO.	REV
18	73 SEAT SURROUND ASSEMBLY	0
SCALE: 1:20 WEIGHT:		SHEET 2 OF 2



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
3	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	6
4	18155-9	SKIRT, SIDE LH	1
5	18156-9	SKIRT, SIDE RH	1
6	18508	PANEL, FENDER TOP LH NO DUMP	1
7	18509	PANEL, FENDER TOP RH	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$ INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING		NAME	DATE	
	DRAWN	RHW	6/20/2022	
	CHECKED	XXX		
	ENG APPR.			
	MFG APPR.			
	Q.A.			SIZE DWG. NO. REV 19473 SKIRT AND UPPER FENDER ASSEMBLY 0
	COMMENTS:			
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				SCALE: 1:20 WEIGHT: SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	11
2	14426	BOLT, M6 X 1.0 X 14	11
3	19580	BRKT, 4WD TUNNEL	1
4	19673	BRKT, CREW TUNNEL COVER REAR-RAW	1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

BEND $\pm 2^\circ$

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INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN	NAME	DATE
CHECKED	RHW	6/20/2022
ENG APPR.	XXX	
MFG APPR.		
Q.A.		
COMMENTS:		

SIZE

DWG. NO.

REV

B

19473 TUNNEL ASSEMBLY

0

SCALE: 1:20

WEIGHT:

SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	17660	PIN, BRIDGE .093 - ZINC	2
2	17661	PIN, CLEVIS - 5/8 X 3.50 ZINC	2
3	18812	BED, CREW EXTENED BOX	1
4	19161	PKG-L7XL PRO ELEC DUMP	1

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TOLERANCES:
FRACTIONAL ± 1/16"
ANGULAR: MACH ± 1°
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND ± 2°
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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CHECKED
ENG APPR.
MFG APPR.
Q.A.
COMMENTS:

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DATE



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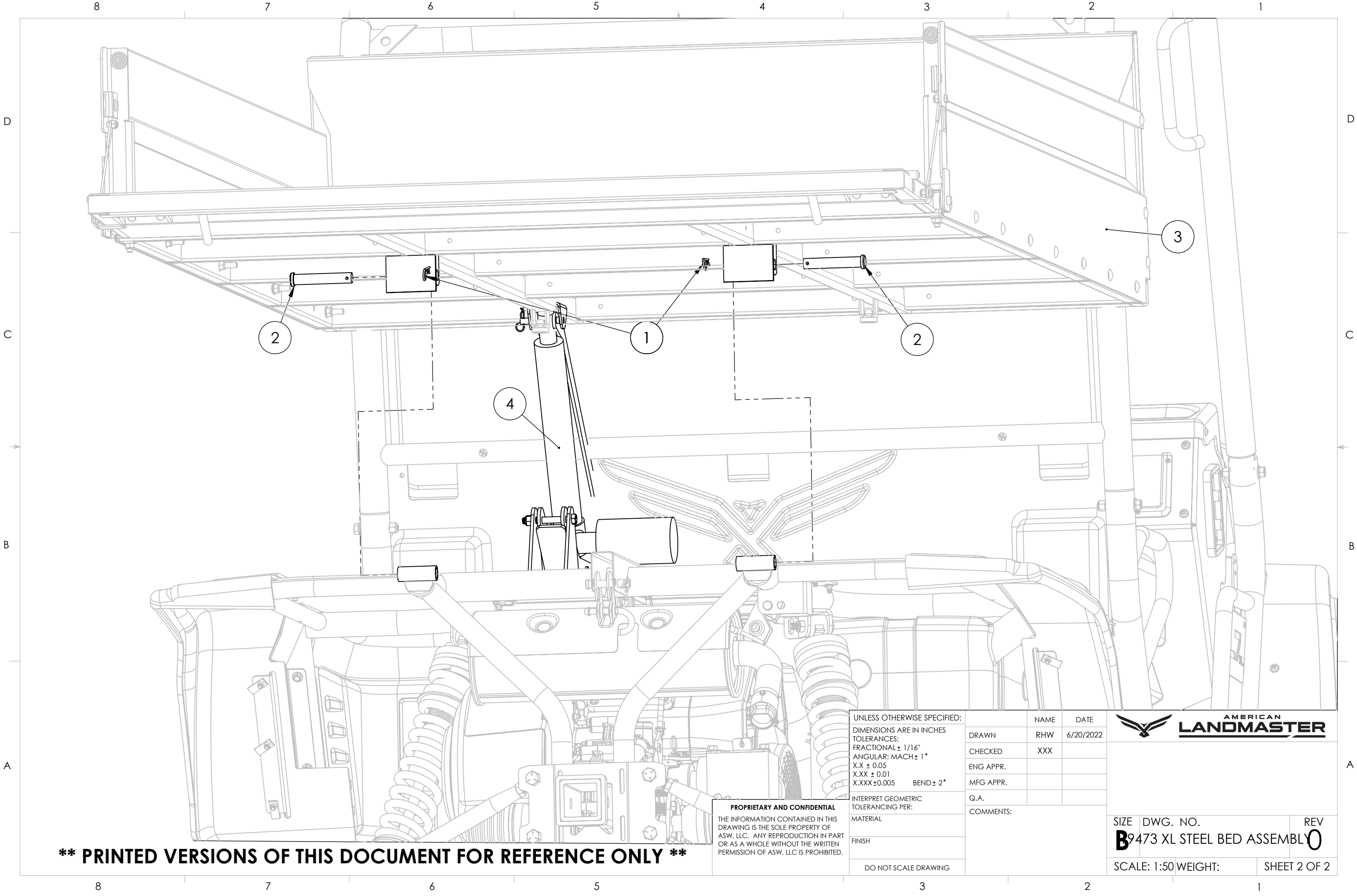
DWG. NO.
9473 XL STEEL BED ASSEMBLY

REV
0

SCALE: 1:50

WEIGHT:

SHEET 1 OF 2



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TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
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DO NOT SCALE DRAWING

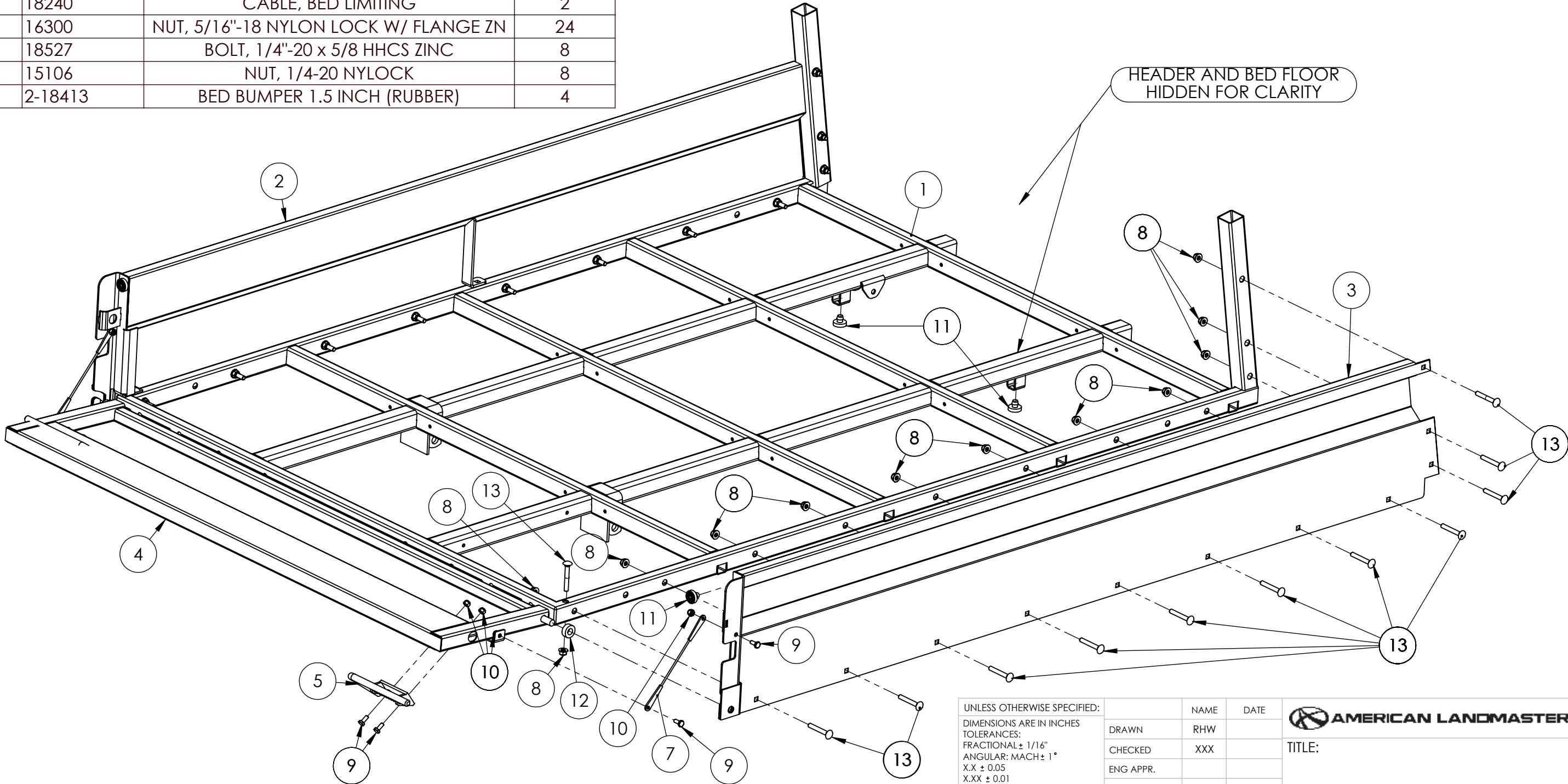
	NAME	DATE
DRAWN	RHW	6/20/2022
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Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
	B 9473 XL STEEL BED ASSEMBLY	0
SCALE: 1:50 WEIGHT:	SHEET 2 OF 2	

ITEM NO.	PART NUMBER	DESCRIPTION	VIEW/QTY.
1	18807-1	BED, CREW EXTENDED FLAT	1
2	18809-1	WDMT, CREW EXTENDED SIDE LH	1
3	18811-1	WDMT, CREW EXTENDED SIDE RH	1
4	18477-1	WDMT, STEEL BED TAILGATE ASSY-RAW	1
5	18238	LATCH, SPRING BOLT RH	1
6	18239	LATCH, SPRING BOLT LH	1
7	18240	CABLE, BED LIMITING	2
8	16300	NUT, 5/16"-18 NYLON LOCK W/ FLANGE ZN	24
9	18527	BOLT, 1/4"-20 x 5/8 HHCS ZINC	8
10	15106	NUT, 1/4-20 NYLOCK	8
11	2-18413	BED BUMPER 1.5 INCH (RUBBER)	4

ITEM NO.	PART NUMBER	DESCRIPTION	VIEW/QTY.
12	18913	SPACER, 1" OD X 0.5" ID X 3/8"L NYLON	2
13	19286	BOLT, 5/16"-18 X 2-1/4" CARRIAGE ZINC GA	24



UNLESS OTHERWISE SPECIFIED:			
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FRACTIONAL: $\pm 1/16"$			
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X.XX ± 0.01			
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
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MFG APPR.			
Q.A.			
COMMENTS:			
AMERICAN LANDMASTER			
TITLE:			
SIZE	DWG. NO.	REV	
B	19473 XL STEEL BED		
SCALE: 1:24		WEIGHT:	SHEET 1 OF 1

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