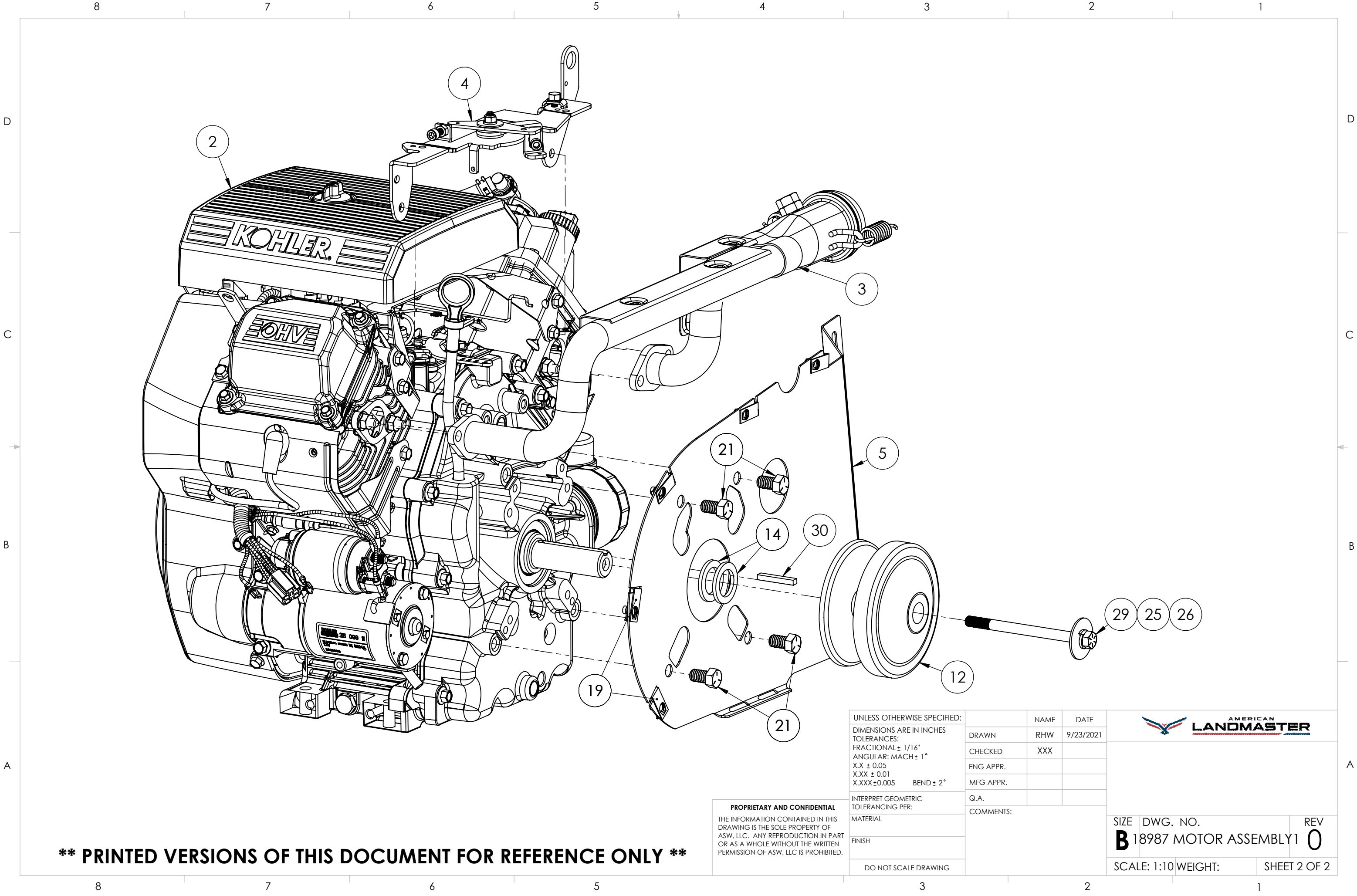




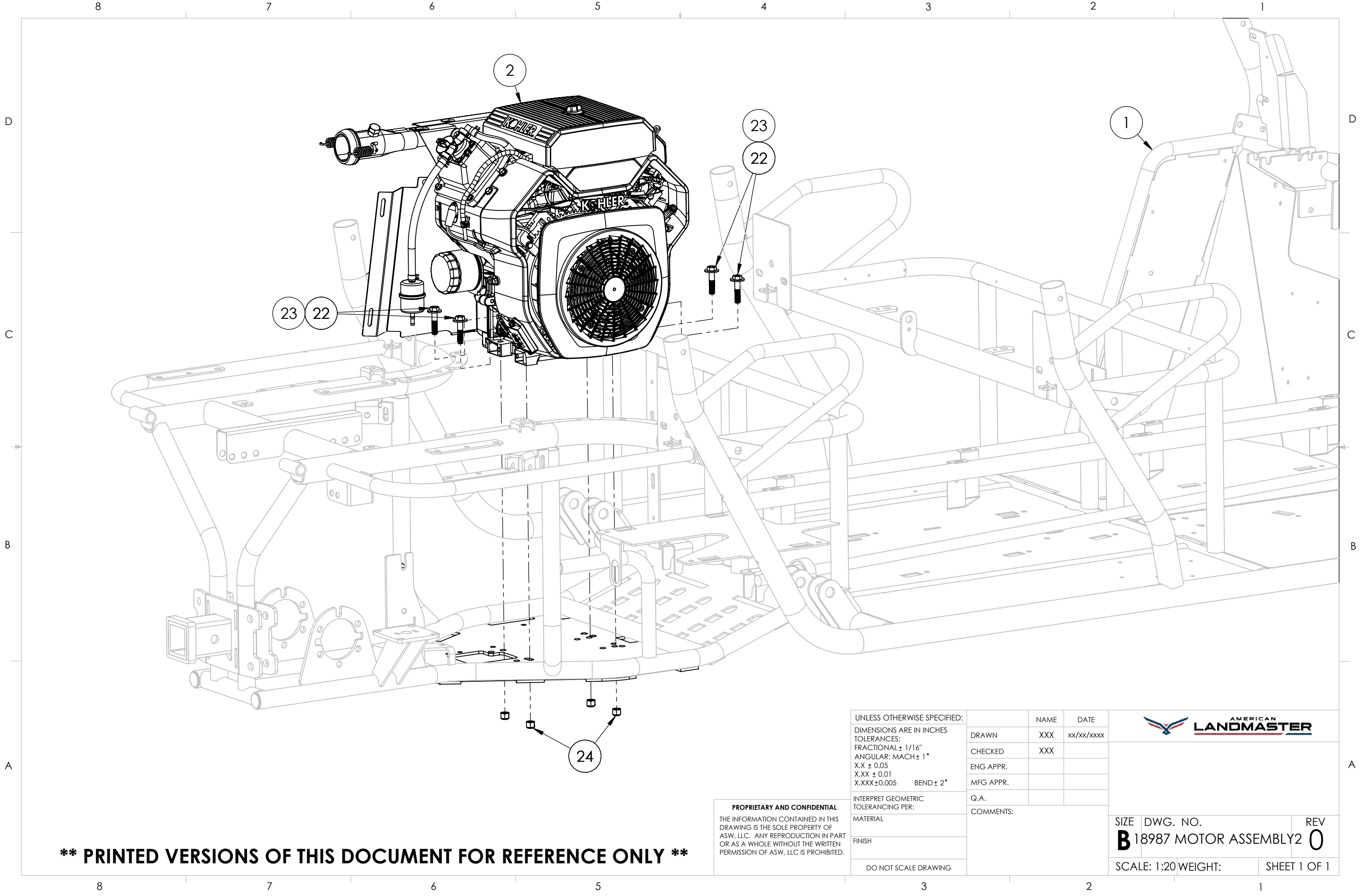
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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	9/23/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
SIZE	DWG. NO.	REV
B	18987 MOTOR ASSEMBLY	0
SCALE: 1:10 WEIGHT:		SHEET 2 OF 2



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X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
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MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN
LANDMASTER

SIZE

DWG. NO.

REV

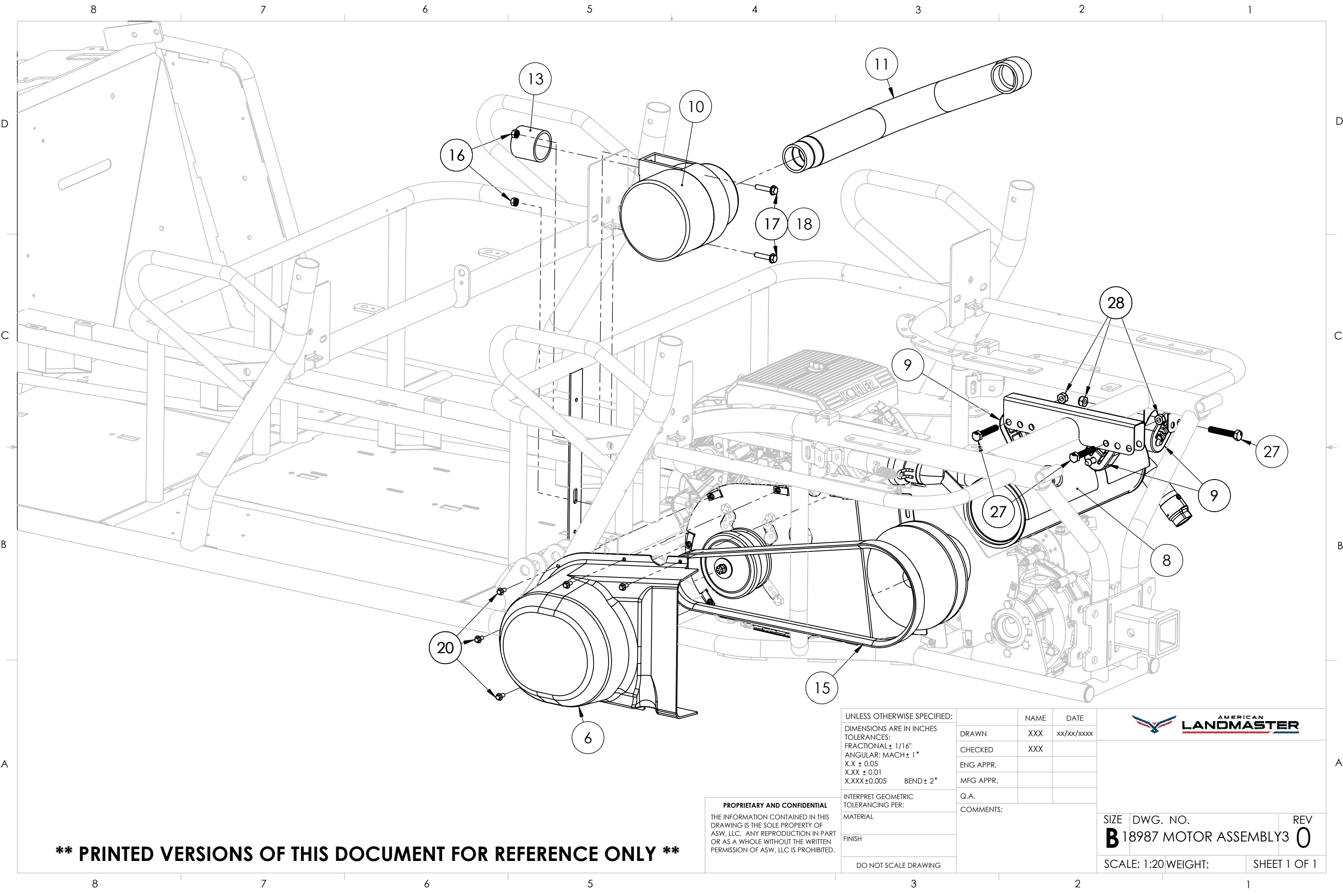
B

18987 MOTOR ASSEMBLY

0

SCALE: 1:20 WEIGHT:

SHEET 1 OF 1



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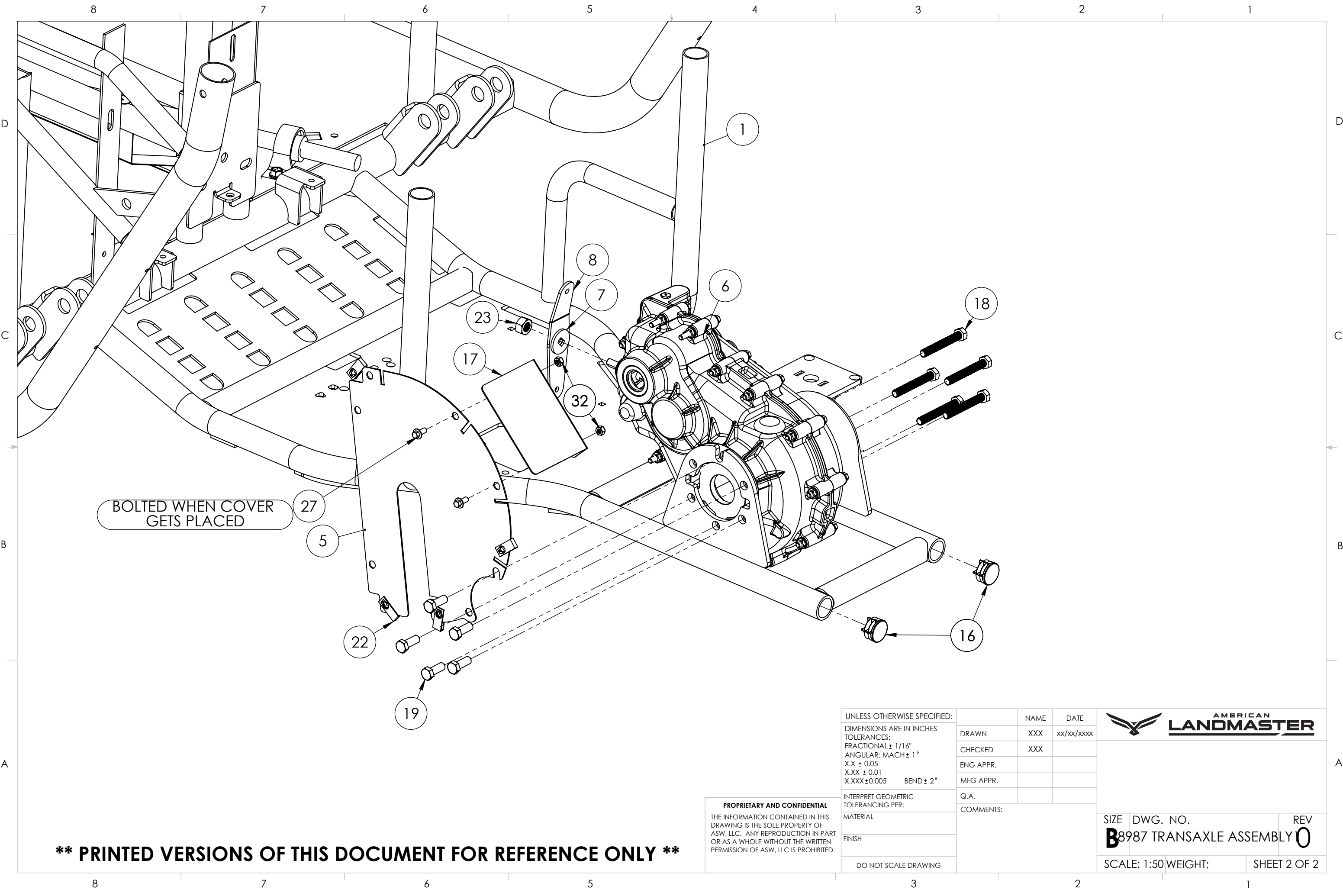
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ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 MOTOR ASSEMBLY	3 0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1



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GETS PLACED

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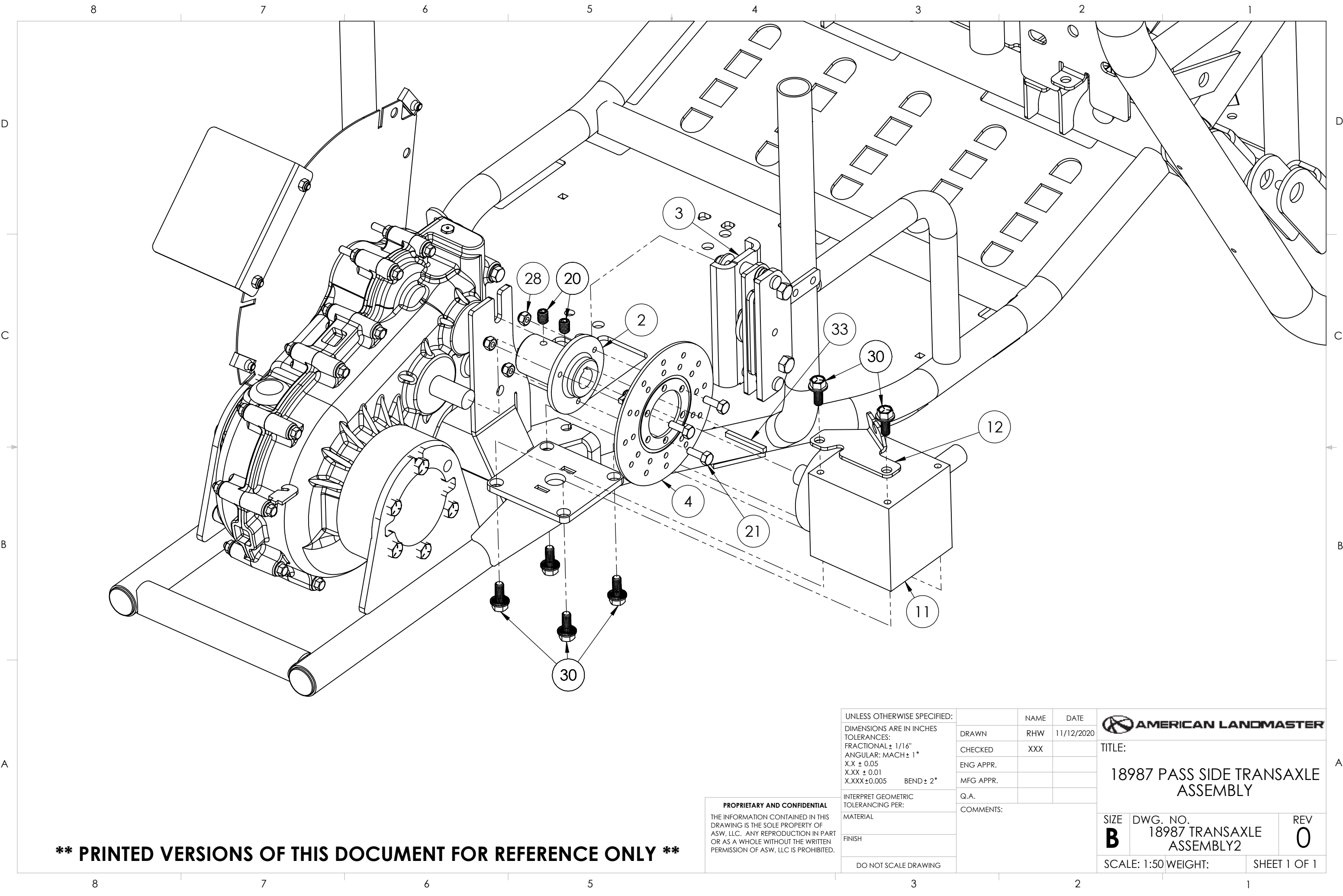
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TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

**AMERICAN
LANDMASTER**

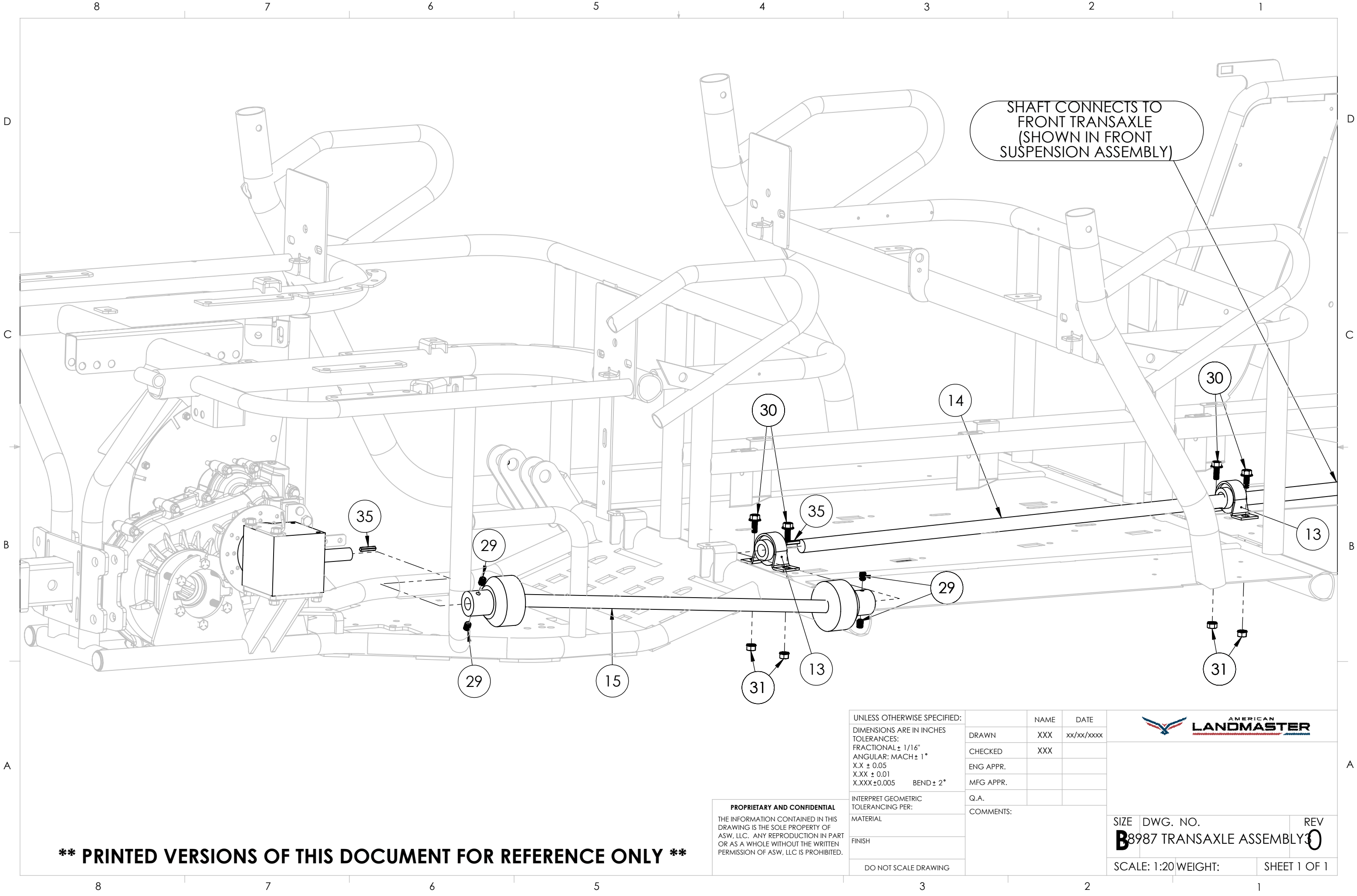
SIZE	DWG. NO.	REV
B	8987 TRANSAXLE ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2



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DIMENSIONS ARE IN INCHES		DRAWN	RHW			11/12/2020	
TOLERANCES:		CHECKED	XXX				
FRACTIONAL ± 1/16"		ENG APPR.					
ANGULAR: MACH ± 1°		MFG APPR.					
X.X ± 0.05				TITLE: 18987 PASS SIDE TRANSAXLE ASSEMBLY			
X.XX ± 0.01							
X.XXX ± 0.005 BEND ± 2°							
INTERPRET GEOMETRIC		Q.A.					
TOLERANCING PER:		COMMENTS:					
MATERIAL					SIZE	DWG. NO.	REV
FINISH					B	18987 TRANSAXLE ASSEMBLY2	0
DO NOT SCALE DRAWING					SCALE: 1:50	WEIGHT:	SHEET 1 OF 1



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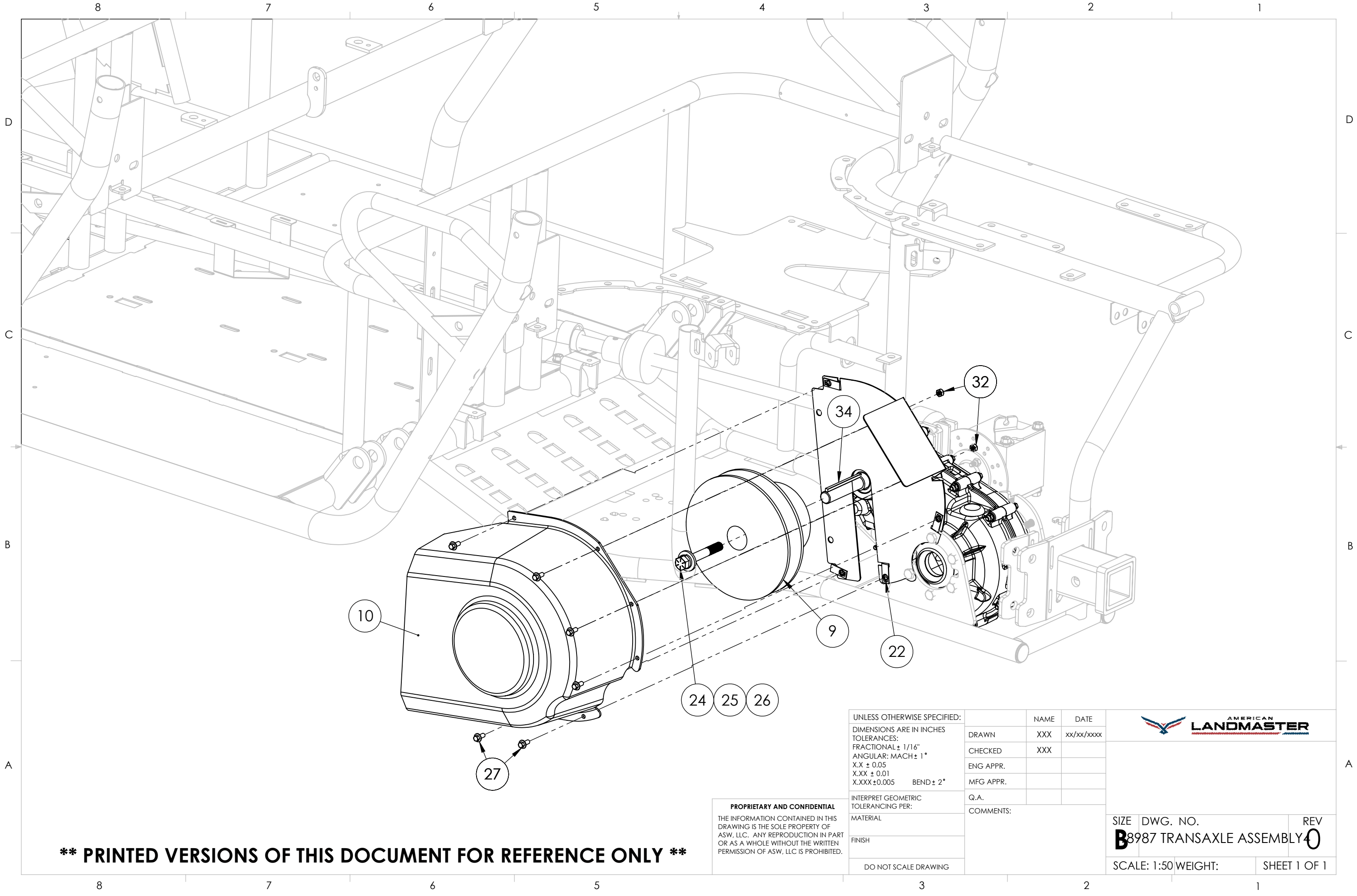
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ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	8987 TRANSAXLE ASSEMBLY	3
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1



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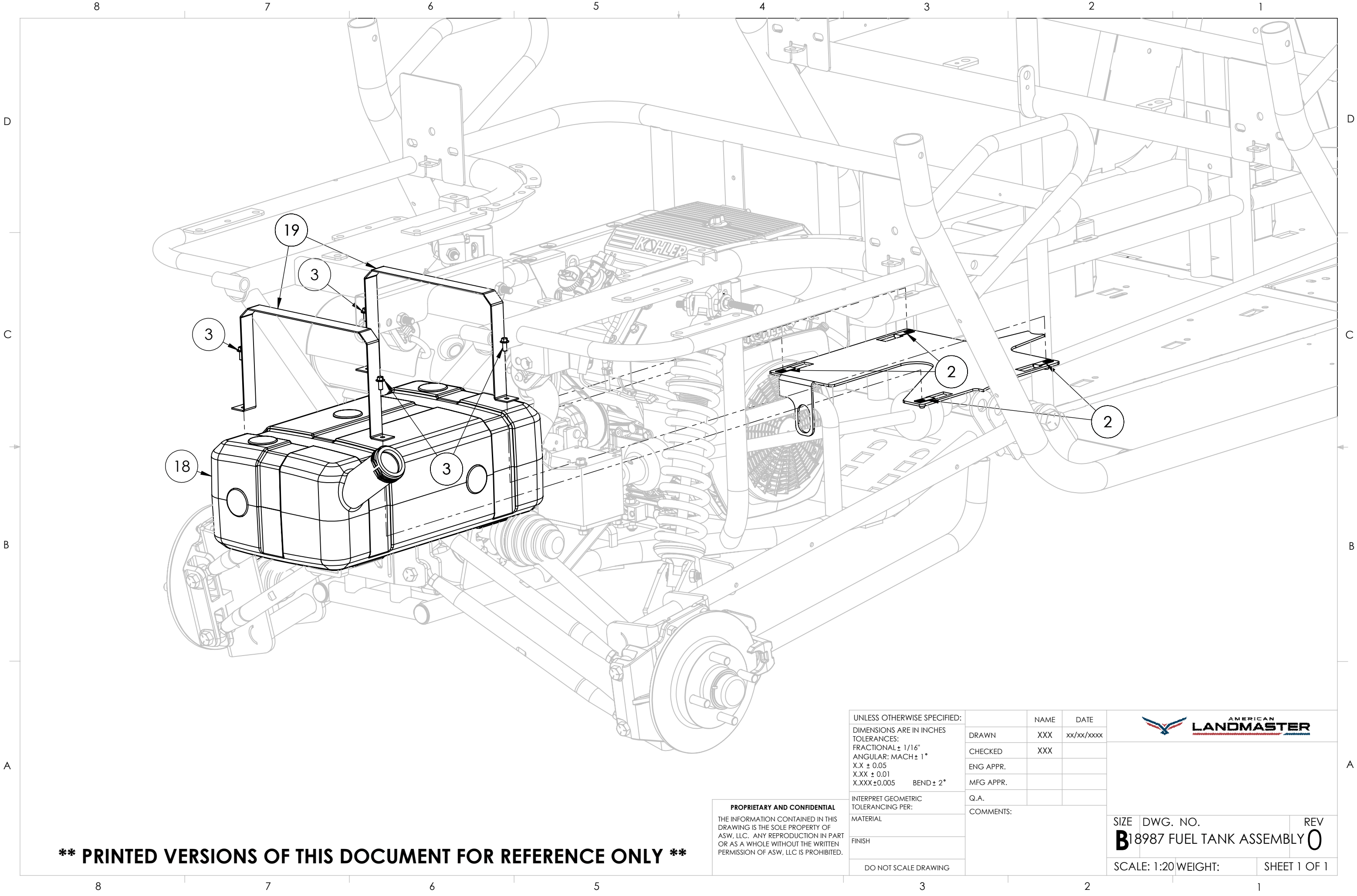
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X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

NAME	DATE
DRAWN	XXX xx/xx/xxxx
CHECKED	XXX
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	



SIZE	DWG. NO.	REV
B	8987 TRANSAXLE ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



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ANGULAR: MACH $\pm 1^\circ$	
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X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
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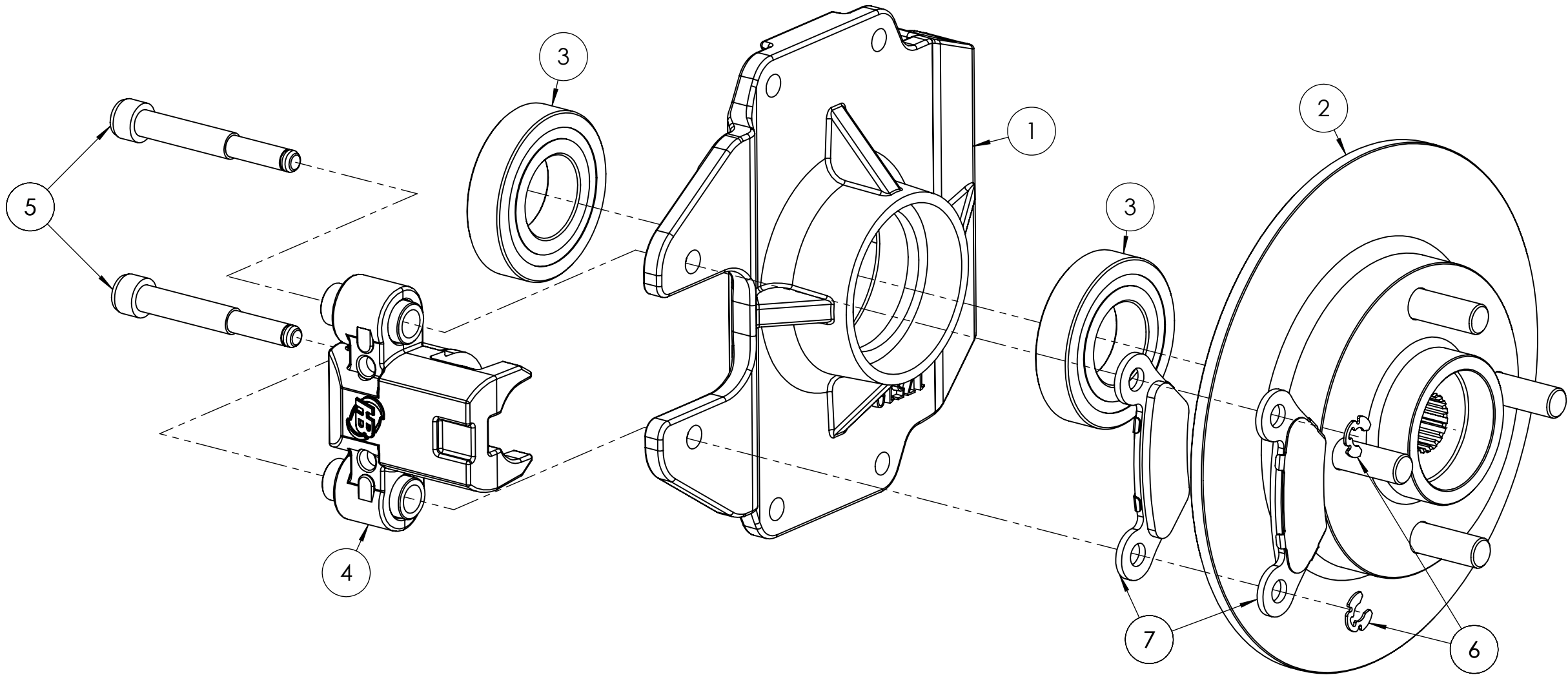
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DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 FUEL TANK ASSEMBLY	0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	17510	HUB, REAR TRAILING ARM	1
2	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
3	19284	BEARING, RADIAL 6207RS	2
4	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
5	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
6	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
7	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER						
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	1/6/2021	TITLE: REAR HUB ASSEMBLY					
		CHECKED	XXX							
		ENG APPR.								
		MFG APPR.								
		Q.A.								
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:			SIZE B		DWG. NO. 18987 REAR HUB ASSEMBLY		REV 0	
MATERIAL										
FINISH										
DO NOT SCALE DRAWING										

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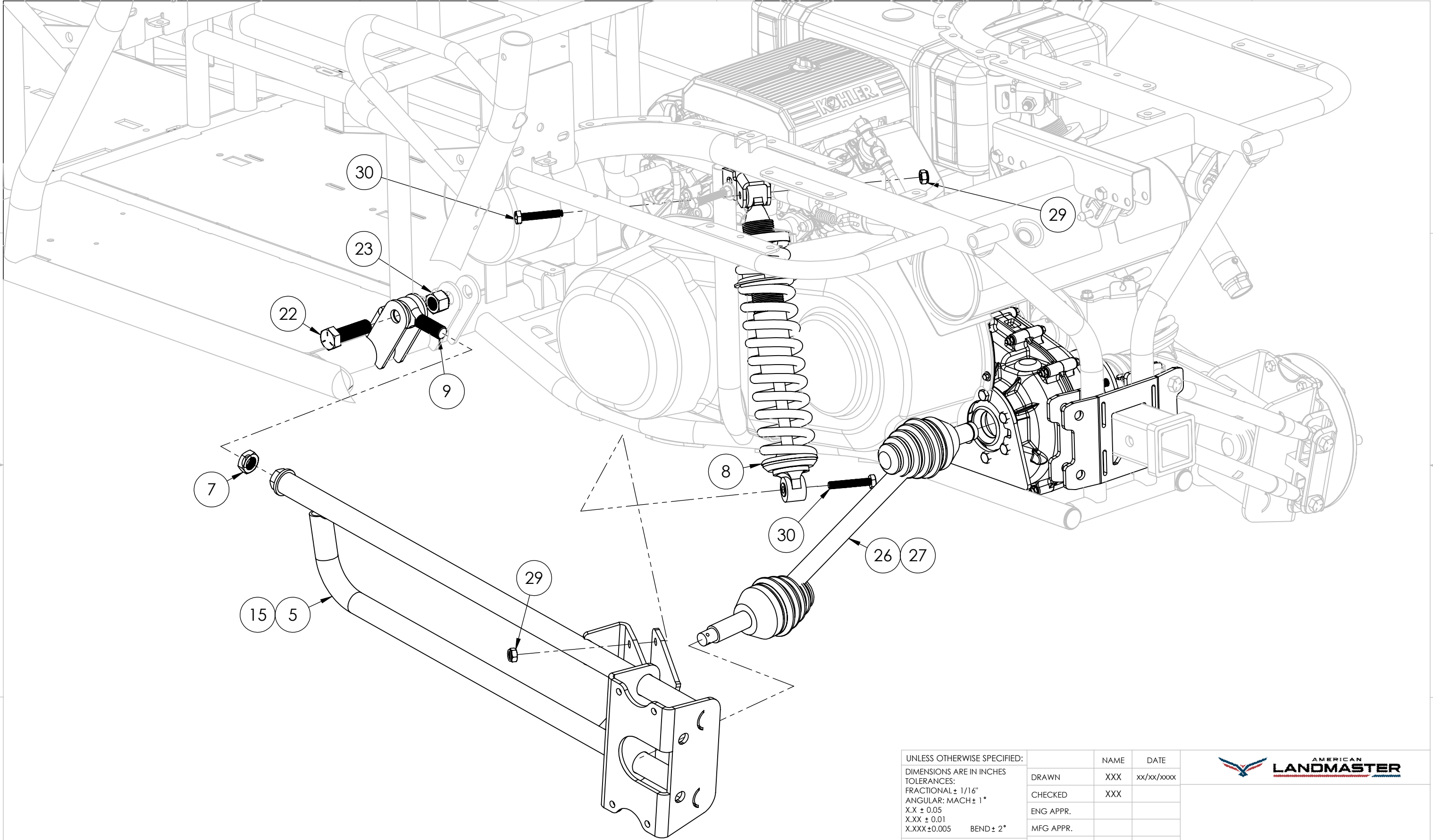
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18304-2	WDMT, FRAME CREW IRS	1
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
3	14426	BOLT, M6 X 1.0 X 14	4
4	2-50010	NUT, 3/8-16 NYLOCK	8
5	17496-9	WDMT, TRAILING ARM LH-56"	1
6	18594	ASM, REAR CORNER MODULE	2
7	18705	NUT, 3/4-16 JAM	2
8	18556	SHOCK, DUAL RATE 600/900	2
9	18565	ROD END, 3/4	2
10	17981	ARM, RADIUS 56" OAW-PARDR-35002HDS	4
11	17978	ROD END, 1/2-20 LH	4
12	17983	NUT, 1/2-20 THIN LH	4
13	17979	ROD END, 1/2-20 RH	4
14	17982	NUT, 1/2-20 THIN RH	4
15	18054-9	WDMT, TRAILING ARM RH -56	1
16	18046	SPACER, .7 X .5 X .285	8
17	16625	NUT, M16 X 1.5 CASTLE	2
18	18772	TANK, FUEL FLAM FRNT GAUGE BLK	1
19	17801	STRAP, FUEL TANK	2
20	2-30623	HUB, UTV-DUST CAP	2
21	2-50215	BOLT, 3/8IN X 1-1/4IN HEX HEAD G5	8
22	2-50280	BOLT, 3/4IN X 2-1/2IN-HH G5-FT	2
23	2-50020	NUT, 3/4-16 NYLOCK	2
24	2-50249	BOLT, 1/2IN-20 X 2.5 IN FT HH	8
25	18693	NUT, 1/2-20 NYLOCK	8
26	18044	SHAFT, CV LR 56 PAXL-35002S	1
27	18045	SHAFT, CV RR 56 PAXL-35003S	1
28	2-30621	HUB-UTV-COTTER PIN	2
29	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
30	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4

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	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
MATERIAL	COMMENTS:			SIZE	DWG. NO.	REV
FINISH				18987	REAR SUSPENSION ASSEMBLY	1
DO NOT SCALE DRAWING				SCALE: 1:50	WEIGHT:	SHEET 1 OF 2



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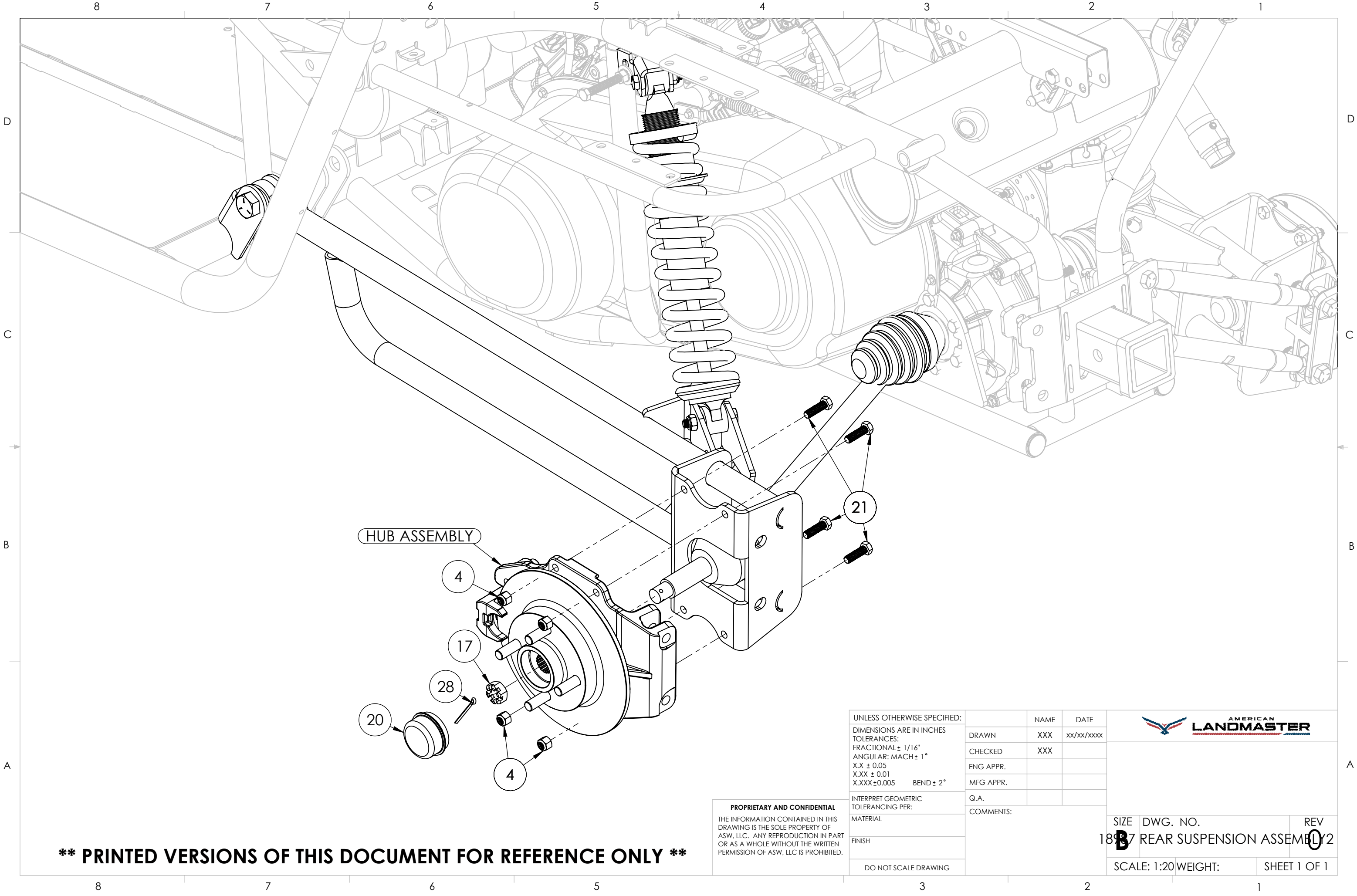
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ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
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FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
189	B7 REAR SUSPENSION ASSEMBLY	1
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2



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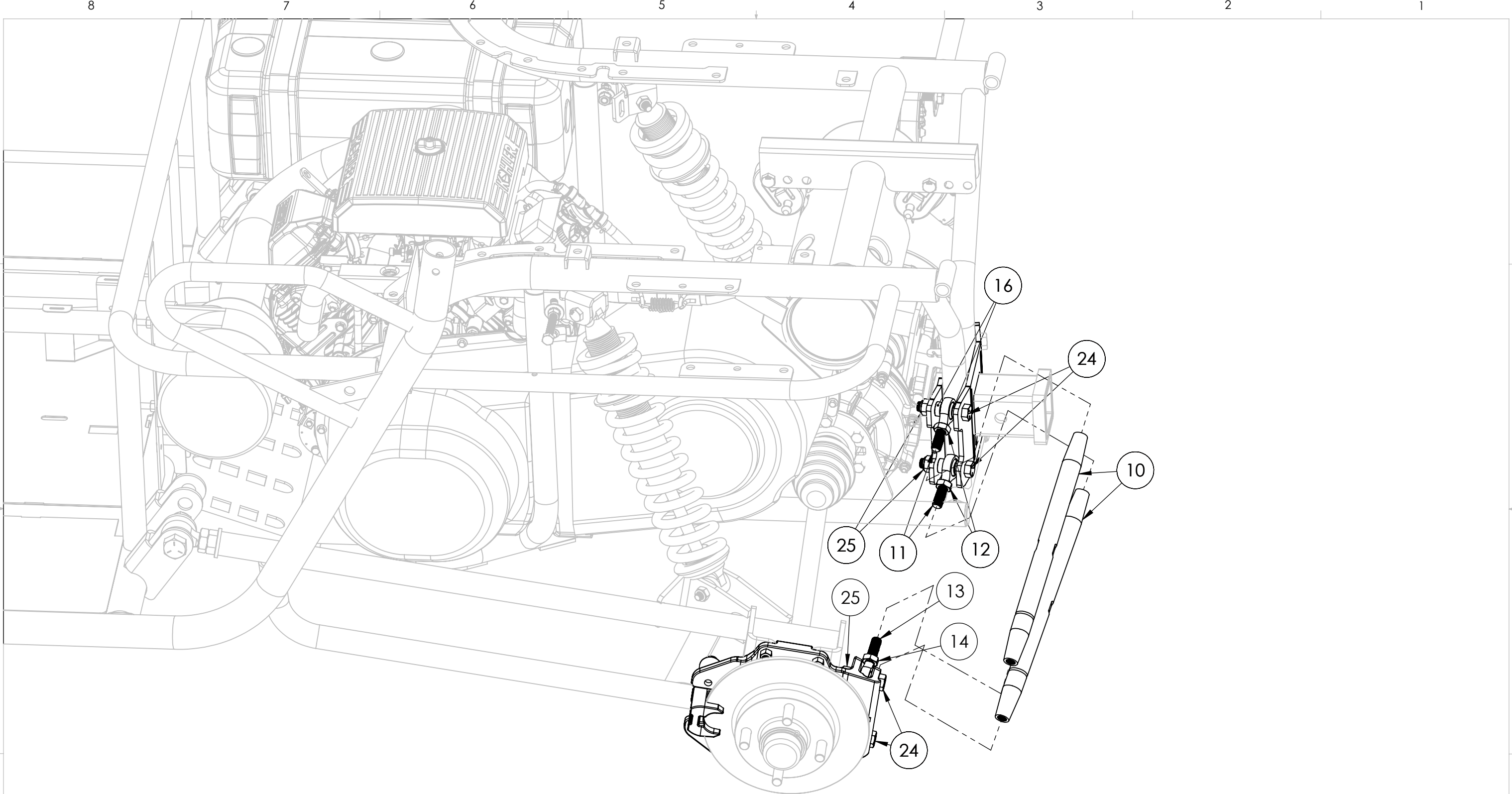
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X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
189	B7 REAR SUSPENSION ASSEMBLY	02
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1



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ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

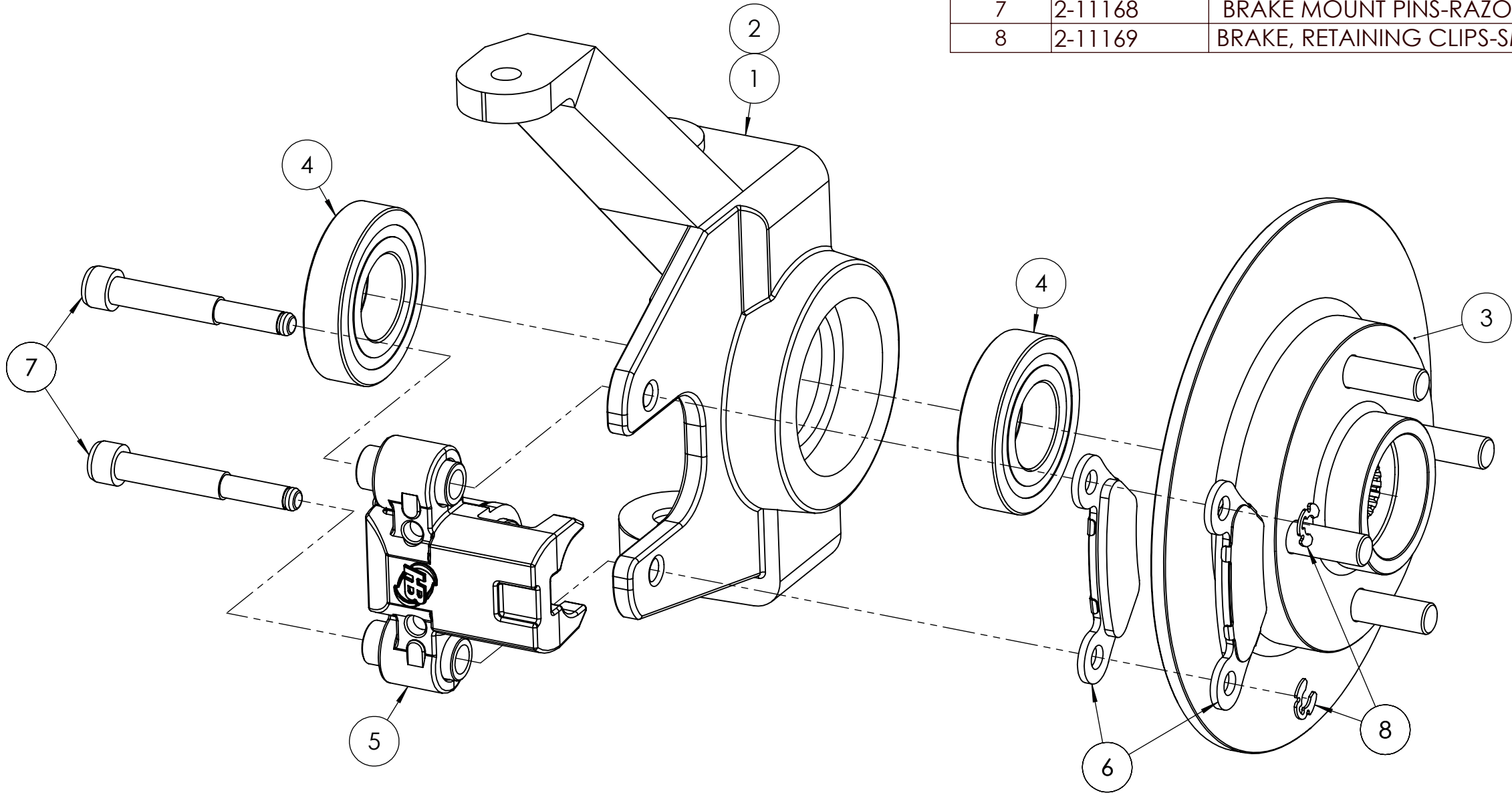
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DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE 189	DWG. NO. B7	REV 0
REAR SUSPENSION ASSEMBLY		3
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18037	HUB, FRONT RH	1
2	18038	HUB, FRONT LH	1
3	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
4	19284	BEARING, RADIAL 6207RS	2
5	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
6	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
7	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
8	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2



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DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		
X.X ± 0.05		Q.A.		REV 0
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005				
BEND $\pm 2^\circ$				
INTERPRET GEOMETRIC TOLERANCING PER:				
MATERIAL				
FINISH				
DO NOT SCALE DRAWING				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18304-1	WDMT, FRAME CREW IRS-RAW	1
2	18201-9	WDMT, A-ARM 56 LOWER	2
3	18202-9	WDMT, A-ARM 56 UPPER	2
4	18595	ASM, FRONT LEFT CORNER MODULE	1
5	18557	SHOCK, 425	2
6	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4
7	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
8	2-50010	NUT, 3/8-16 NYLOCK	1
9	2-50005	NUT, 5/16-18 KEPS	10
10	2-50701	WASHER, 5/16 SAE FLAT	4
11	2-30621	HUB-UTV-COTTER PIN	2
12	16625	NUT, M16 X 1.5 CASTLE	2
13	17513	SHAFT, CV FRONT 56	2
14	2-30623	HUB, UTV-DUST CAP	2
15	16905	MASTER CYLINDER, 4WD	1
16	18052	RACK & PINION, IRS 56	1
17	18191	BUSHING, 1" OD / .625" ID	2
18	16898-2	ASM, PEDAL CLUSTER - 2018	1
19	18596	ASM, FRONT RIGHT CORNER MODULE	1
20	18555	WDMT, STEERING SUPPORT	1
21	15384	WASHER, BELLEVILLE M16	2
22	16678	FRONT A-ARM TIE BAR 4-LINK - BLACK	1
23	19059	KIT, POWER STEERING, W/ CONNECTORS	1
24	17184	RUBBER, 2018 PEDAL STOP	2
25	2-50171	BOLT, 5/16IN-18 X 3-3/4IN HH G5	4
26	18701	BOLT, 3/8-24 X 8IN HHCS GR8	4
27	18704	NUT, 3/8-24 NYLOCK	4
28	16888	BOLT, 3/8" x 5.5"	1

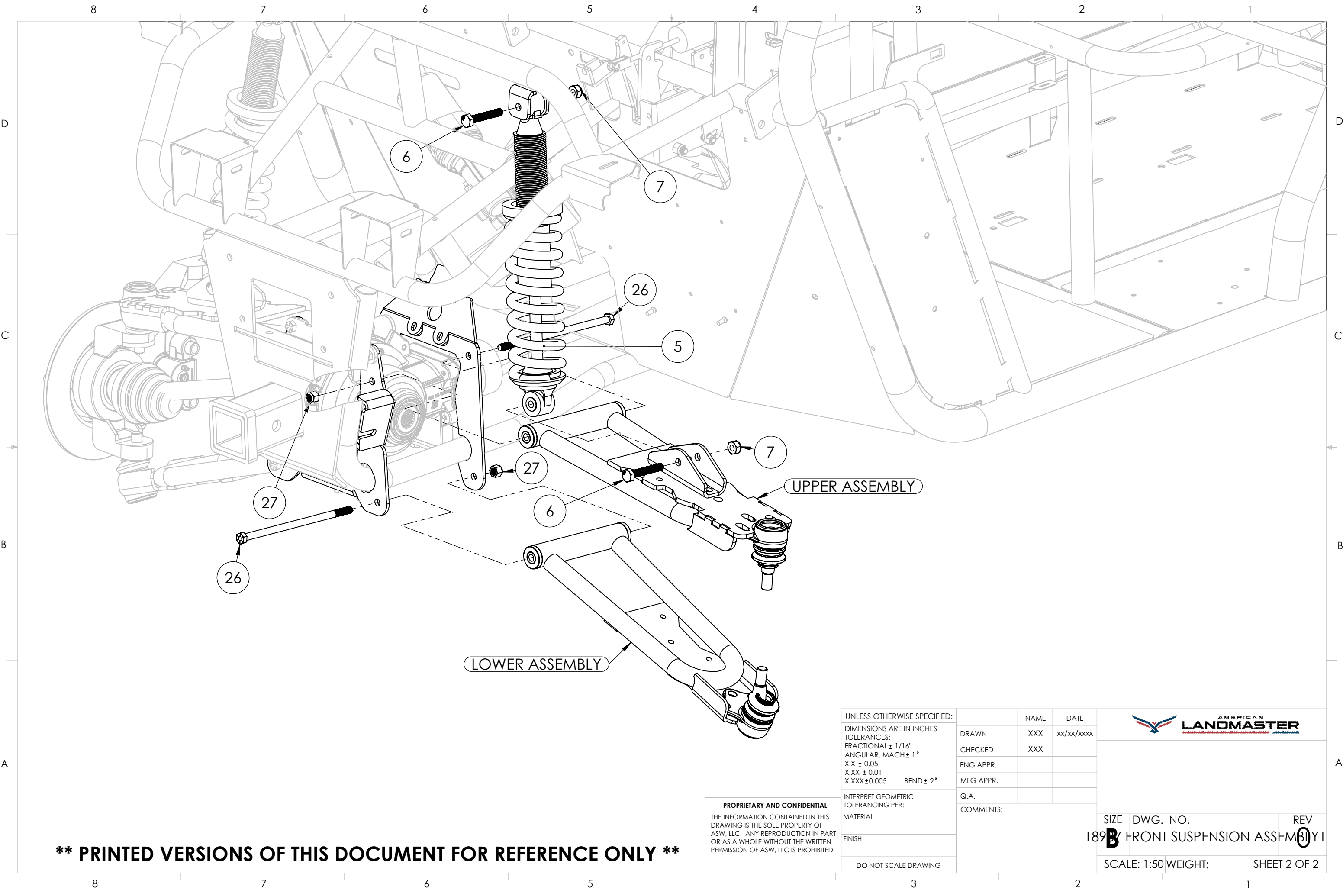
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
29	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	6
30	2-50007	NUT, 5/16-18 NYLOCK	2
31	2-50156	BOLT, 5/16IN X 2-1/4IN HEX HEAD G5	2
32	2-10526	SHAFT, STEERING - UNIVERSAL	1
33	17638	SHAFT, POWER STEERING (WITH POWERSTEERING)	1
34	17639	JOINT, POWER STEERING (WITH POWERSTEERING)	1

UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 AMERICAN LANDMASTER			
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		CHECKED	XXX						
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INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.							
MATERIAL		COMMENTS:							
FINISH									
DO NOT SCALE DRAWING									

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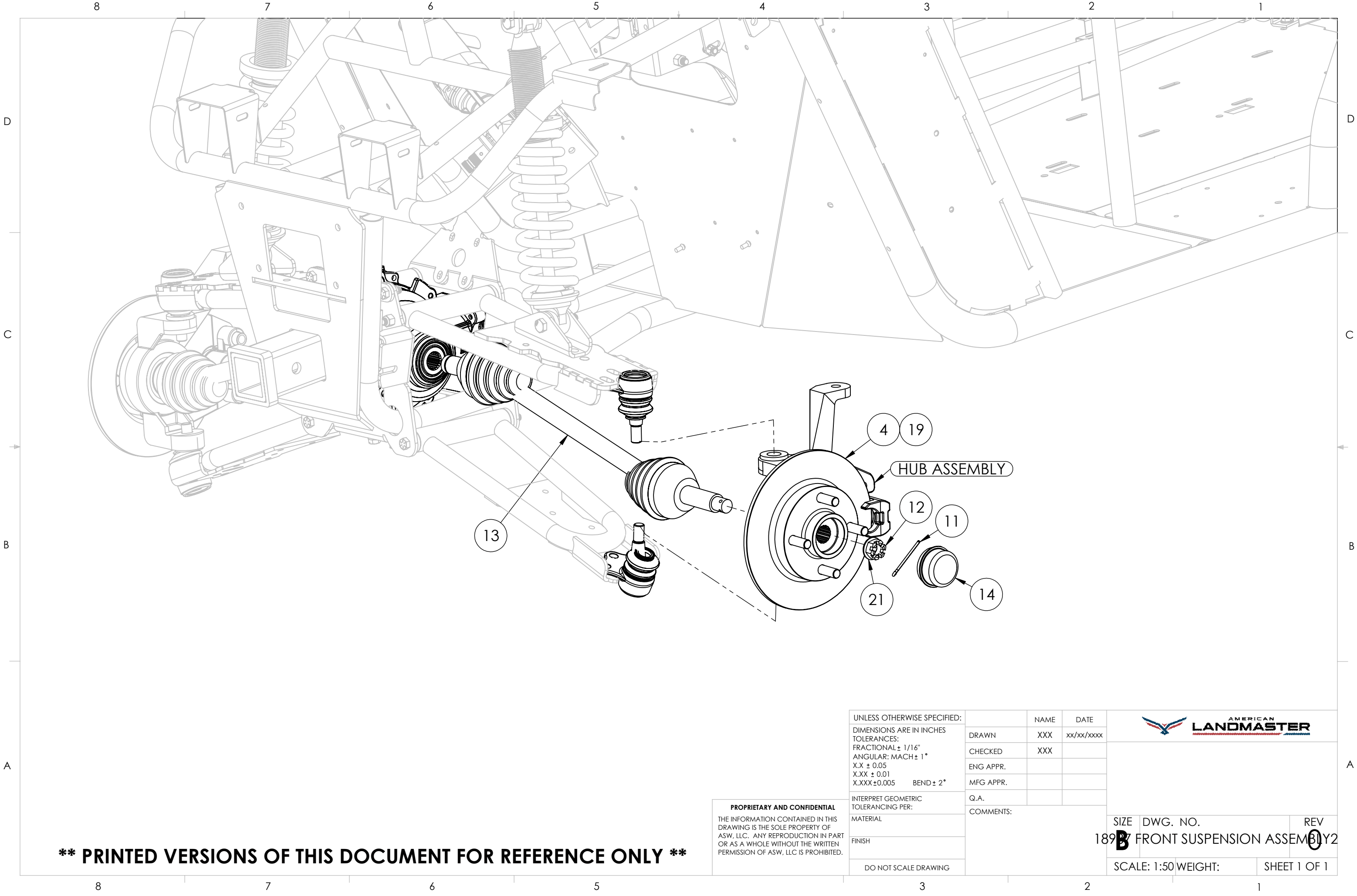
UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL $\pm 1/16"$			
ANGULAR: MACH $\pm 1^\circ$			
X.X ± 0.05			
X.XX ± 0.01			
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC			
TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
189B	FRONT SUSPENSION ASSEMBLY	1
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2

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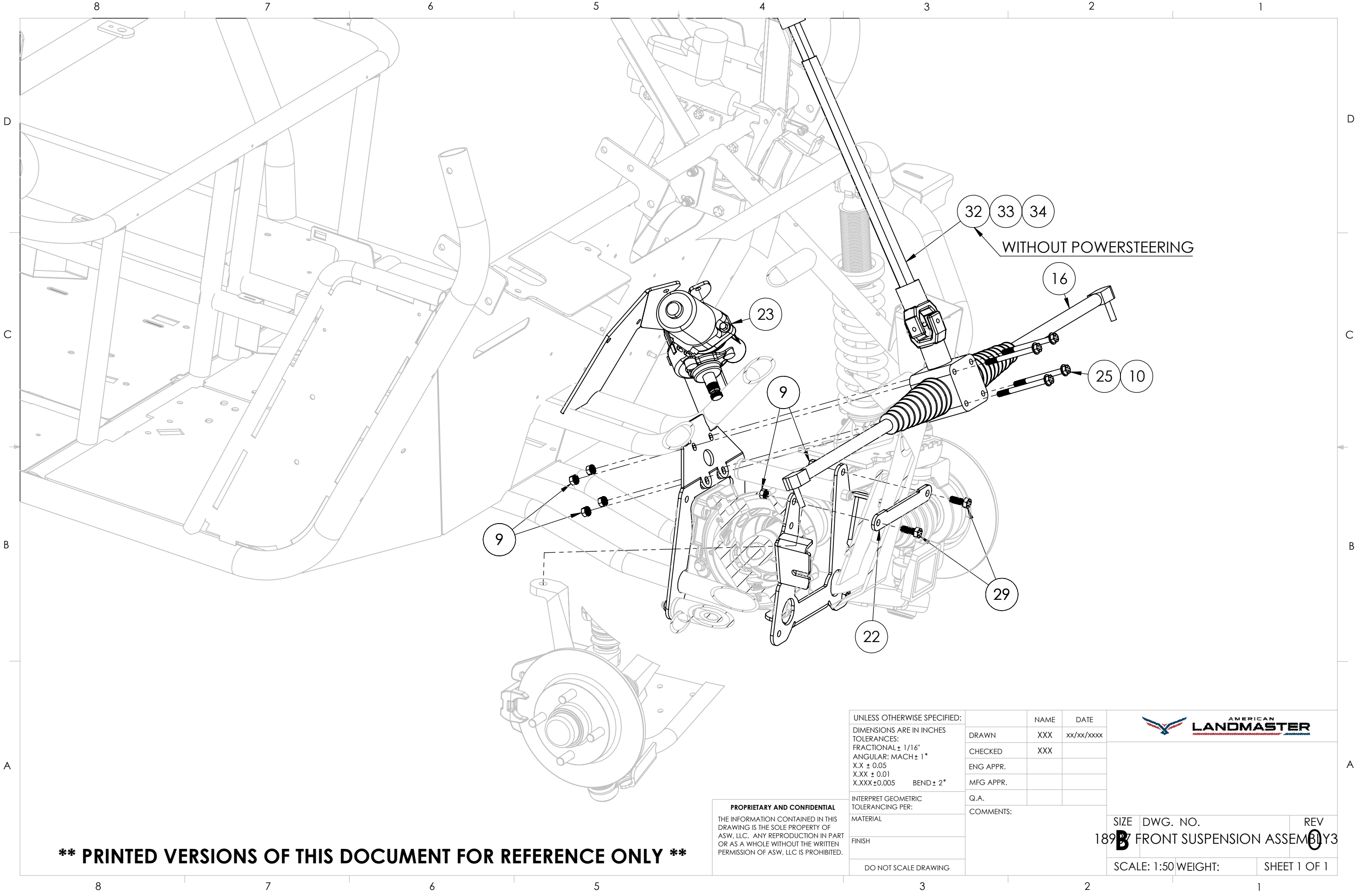
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DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
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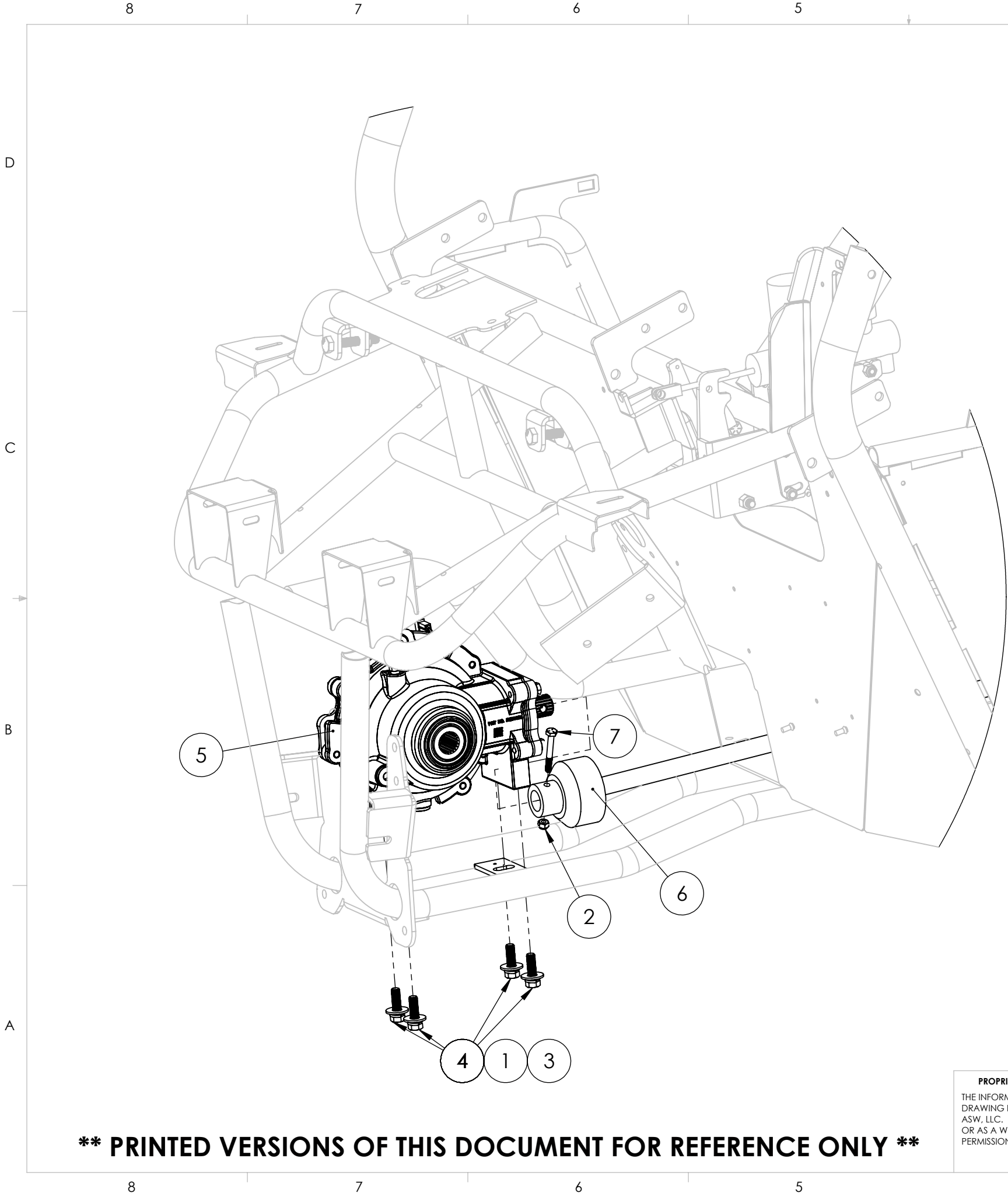
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DRAWN	XXX xx/xx/xxxx
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ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	



SIZE	DWG. NO.	REV
189	B	0
FRONT SUSPENSION ASSEMBLY		2
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50741	WASHER, 3/8IN LOCK	4
2	2-50001	NUT, 1/4-20 NYLON LOCKING	1
3	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
4	2-50215	BOLT, 3/8IN X 1-1/4IN HEX HEAD G5	4
5	2-20839	FRONT DIFFERENTIAL-CFD #6203-01-282	1
6	16475	SHAFT, CV DRIVE - FRONT 67.88" OAL	1
7	2-50092	BOLT, 1/4IN X 2IN HH G5	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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1837

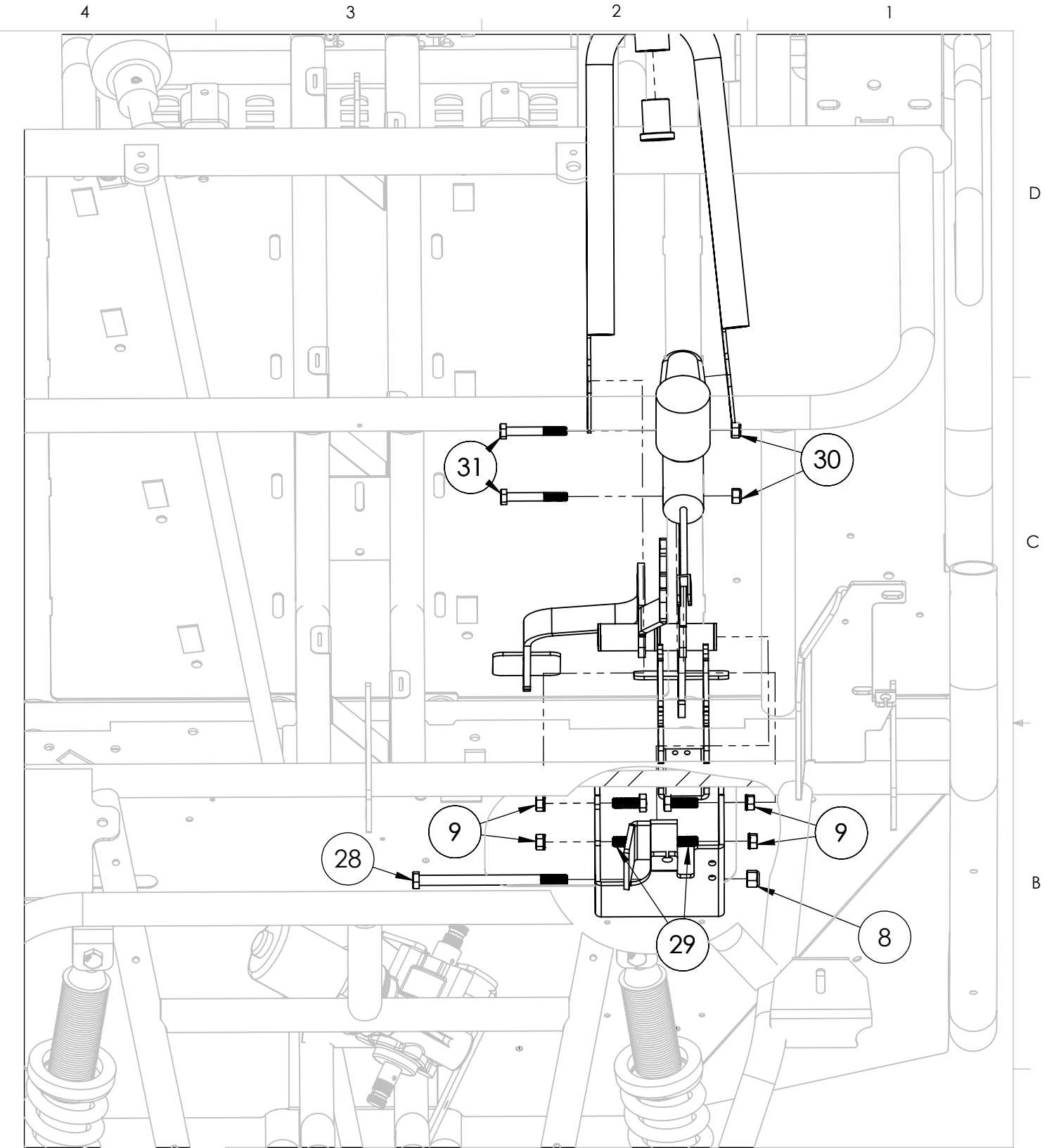
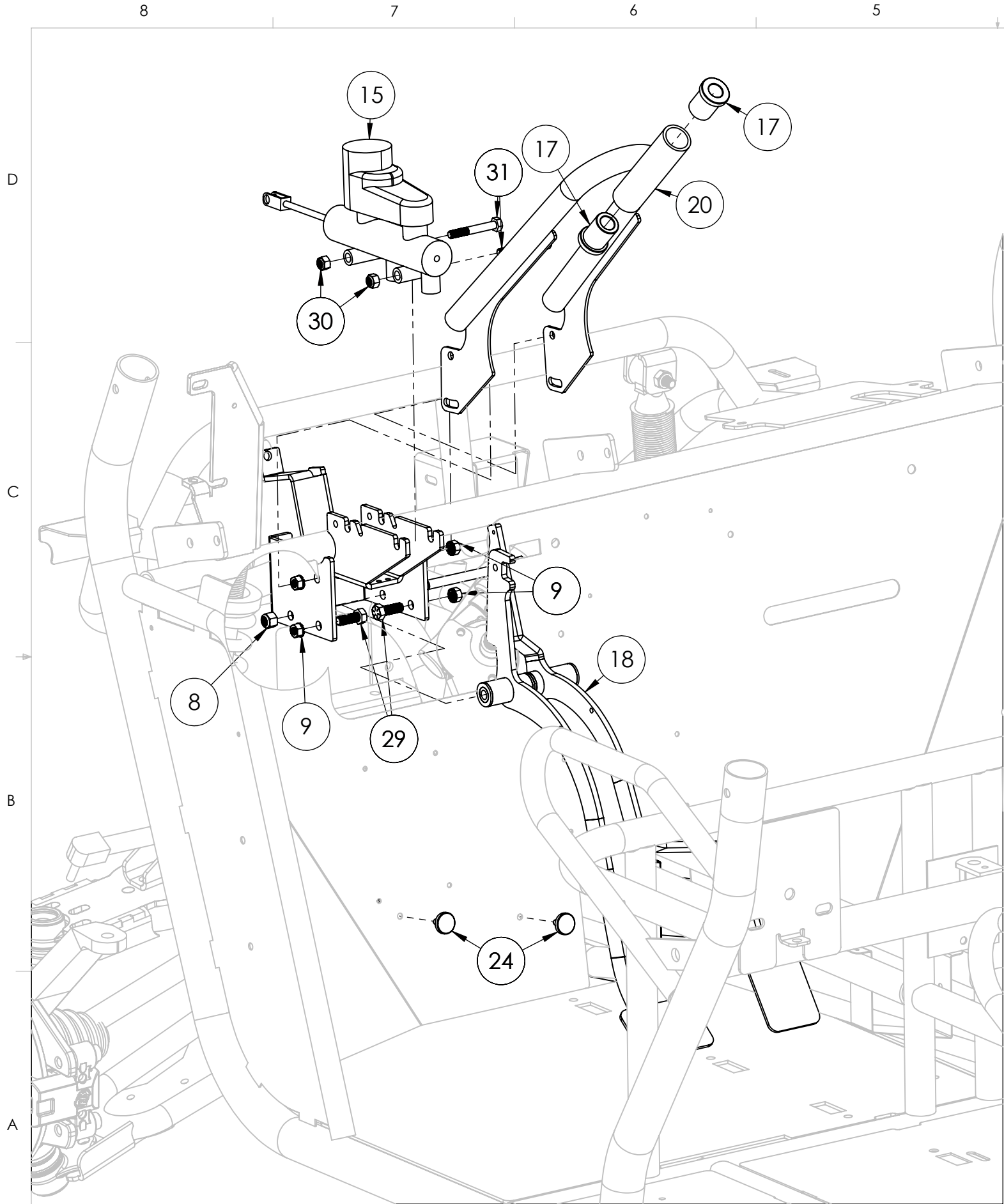
	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN
LANDMASTER

SIZE DWG. NO. REV
1837 FRONT TRANSAXLE ASSEMBLY 0

SCALE: 1:20 WEIGHT: SHEET 1 OF 1

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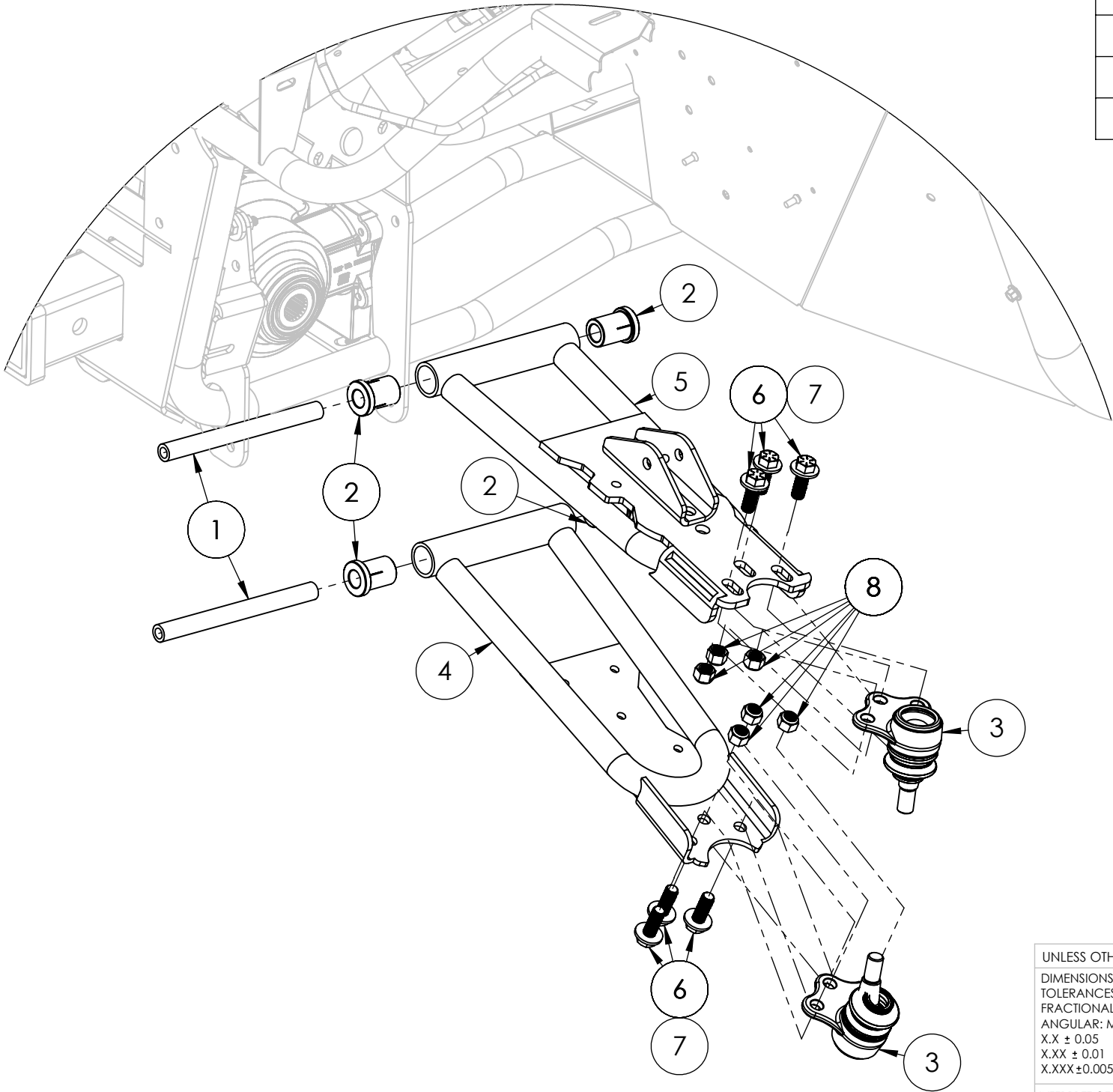


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	INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN	XXX	xx/xx/xxxx	
	MATERIAL	CHECKED	XXX		
	FINISH	ENG APPR.			
	DO NOT SCALE DRAWING	MFG APPR.			
	Q.A.				
	COMMENTS:				
	SIZE	DWG. NO.	REV		
	18987	B	BEARING SPPT AND PEDAL ASSEMBLY	A	
	SCALE: 1:20	WEIGHT:	SHEET 1 OF 1		

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-42114	DOM, A-ARM SPACER	4
2	18191	BUSHING, 1" OD / .625" ID	8
3	18043	BALL JOINT, K7366	4
4	18201-9	WDMT, A-ARM 56 LOWER	2
5	18202-9	WDMT, A-ARM 56 UPPER	2
6	19867	BOLT, 7/16-20 X 1.25 HCS GR8 YZ	12
7	19868	WASHER, 3/8 IN USS FLAT WASHER YZ	12
8	19869	NUT, 7/16-20 NYLOCK NE GR8 YZ	12



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER DESIGN • MANUFACTURE • SERVICE		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$	DRAWN	RHW	8/13/2021	UPPER AND LOWER CONTROL ARMS ASSEMBLY		
	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			COMMENTS:		
MATERIAL						
FINISH				SIZE B	DWG. NO. 18987 UPPER LOWER CONTROL ARMS ASSEMBLY	REV 0
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	16902	BRAKE LINE, FRONT HANGING BRK	1
2	18379	BRAKE LINE, REAR CREW	1

D

D

C

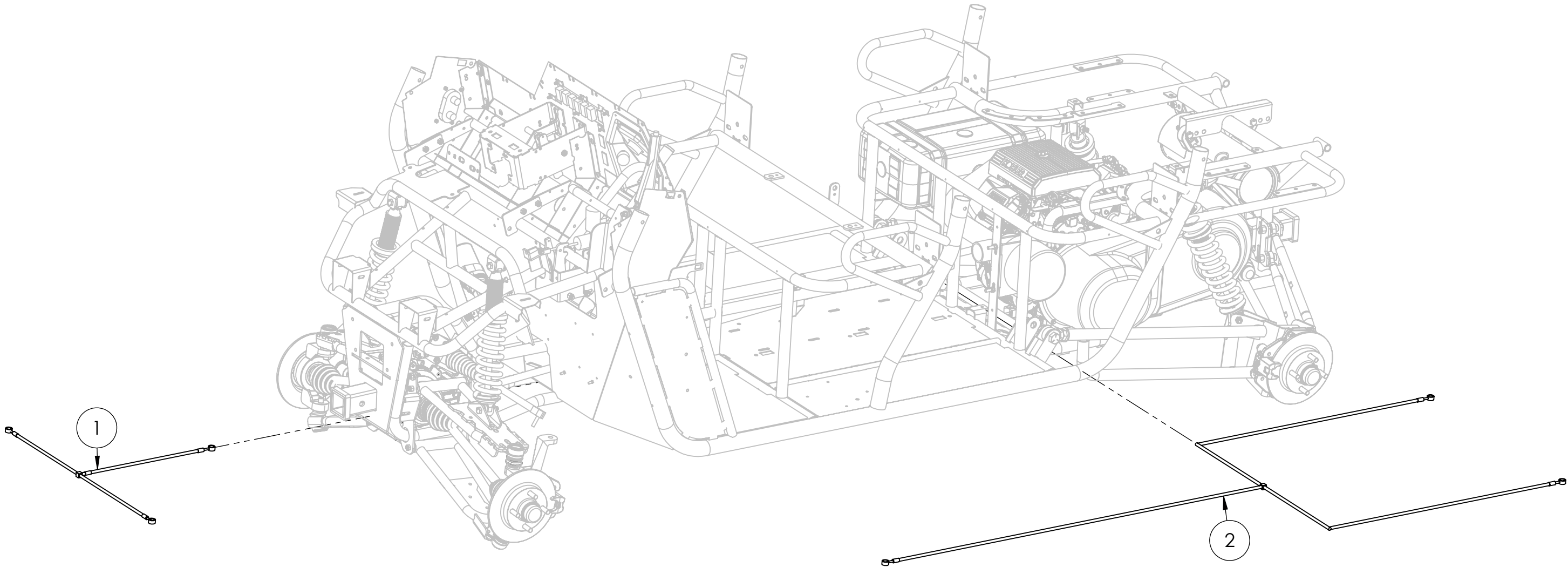
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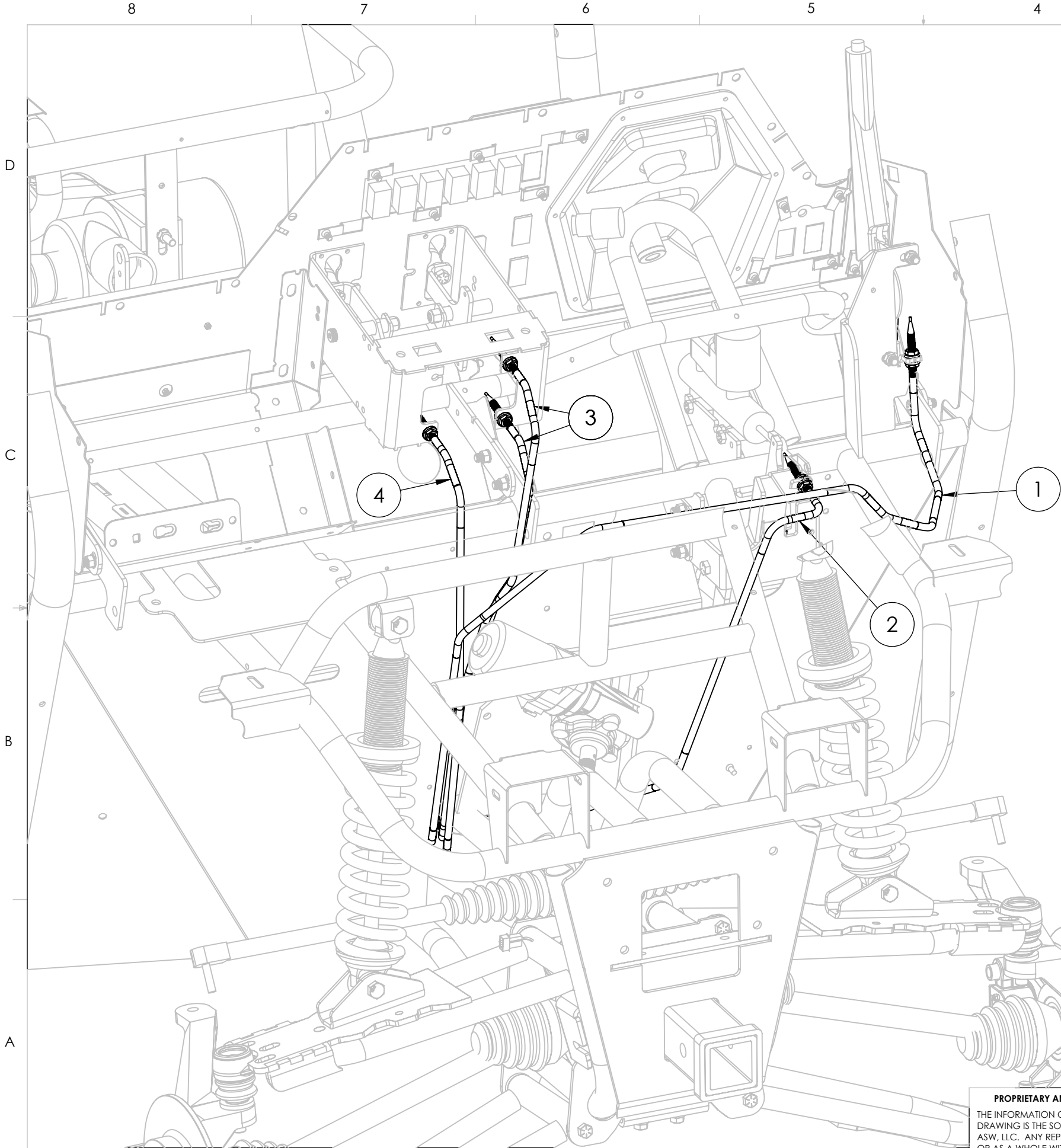
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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$ INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING		NAME	DATE		
	DRAWN	XXX	xx/xx/xxxx		
	CHECKED	XXX			
	ENG APPR.				
	MFG APPR.				
	Q.A.				
COMMENTS:				SIZE DWG. NO. REV	
				B 8987 BRAKE LINE ASSEMBLY 0	
				SCALE: 1:50 WEIGHT:	SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18182	CABLE, PARKING CREW	1
2	16913	CABLE, THROTTLE - CREW 2018	1
3	16438	CABLE, SHIFTER - CREW	1
4	18176	CABLE, DIFF LOCK CREW	1

UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL $\pm 1/16"$			
ANGULAR: MACH $\pm 1^\circ$			
X.X ± 0.05			
X.XX ± 0.01			
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BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
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DO NOT SCALE DRAWING			

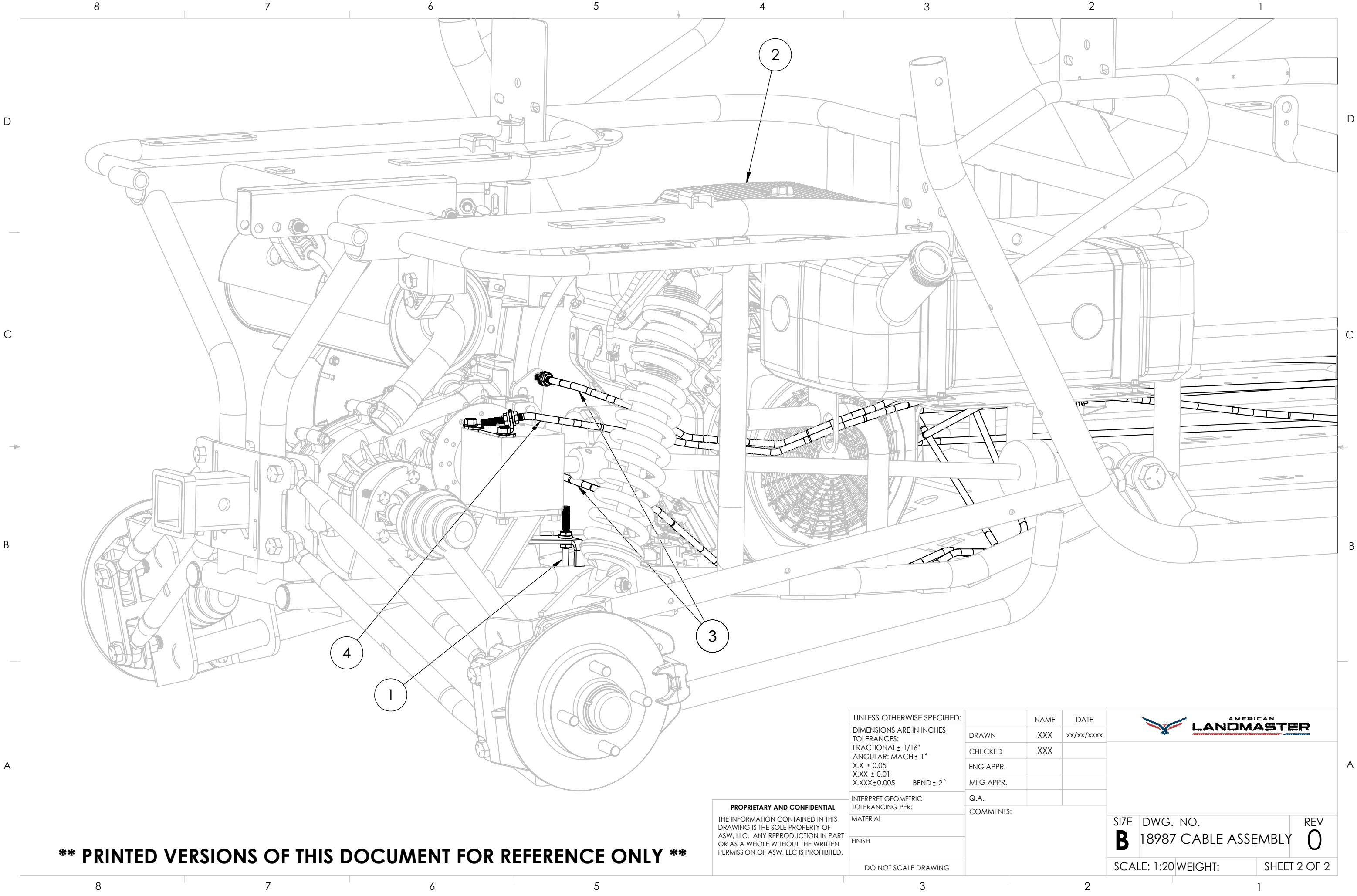
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DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 CABLE ASSEMBLY	0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 2

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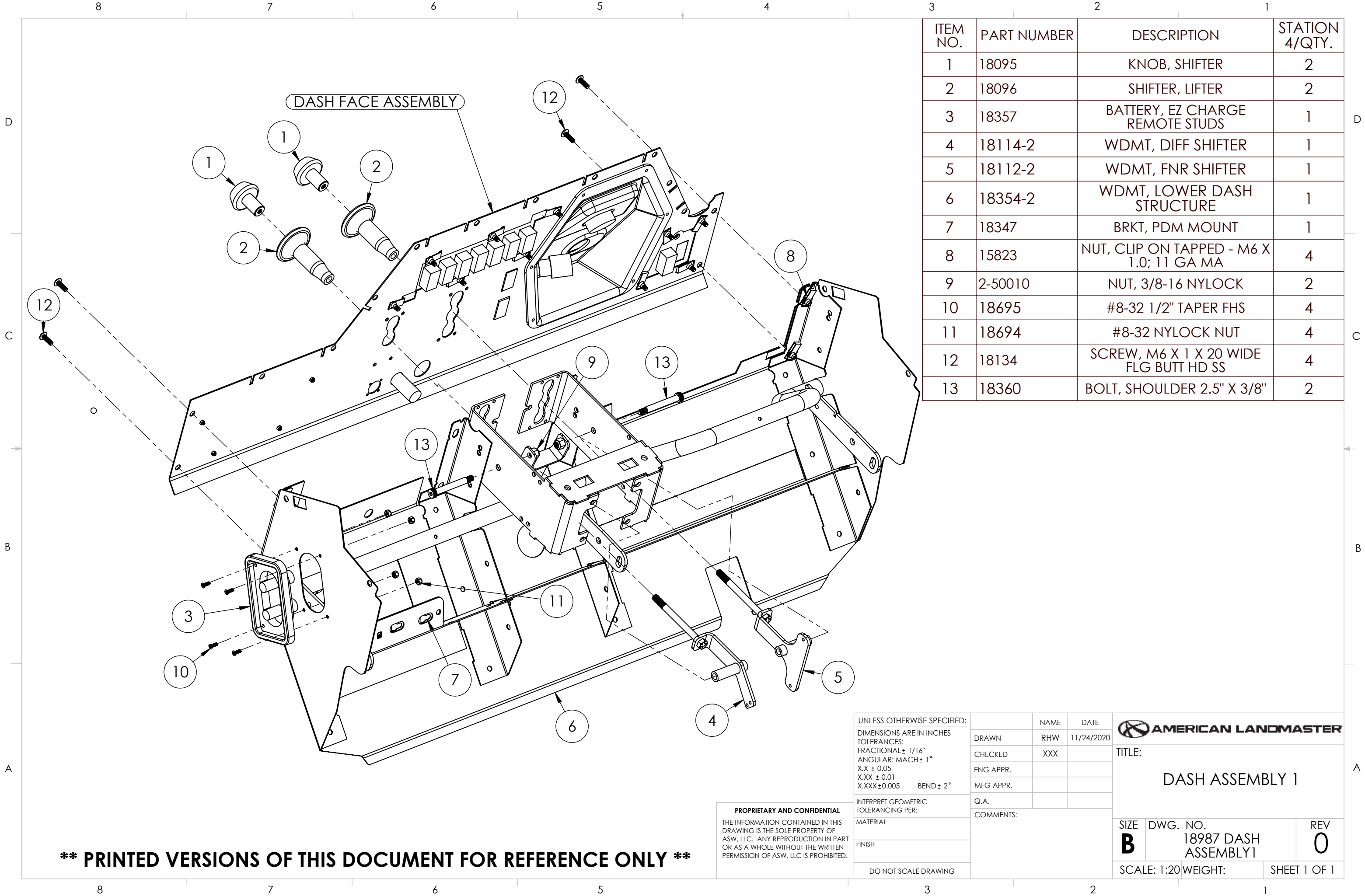
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FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 CABLE ASSEMBLY	0
SCALE: 1:20 WEIGHT:		SHEET 2 OF 2



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18095	KNOB, SHIFTER	2
2	18096	SHIFTER, LIFTER	2
3	18357	BATTERY, EZ CHARGE REMOTE STUDS	1
4	18114-2	WDMT, DIFF SHIFTER	1
5	18112-2	WDMT, FNR SHIFTER	1
6	18354-2	WDMT, LOWER DASH STRUCTURE	1
7	18347	BRKT, PDM MOUNT	1
8	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
9	2-50010	NUT, 3/8-16 NYLOCK	2
10	18695	#8-32 1/2" TAPER FHS	4
11	18694	#8-32 NYLOCK NUT	4
12	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
13	18360	BOLT, SHOULDER 2.5" X 3/8"	2

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TOLERANCES:			
FRACTIONAL $\pm 1/16"$			
ANGULAR: MACH $\pm 1^\circ$			
X.X ± 0.05			
X.XX ± 0.01			
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

	NAME	DATE
DRAWN	RHW	11/24/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
TITLE:		
DASH ASSEMBLY 1		
SIZE	DWG. NO.	REV
B	18987 DASH ASSEMBLY1	0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

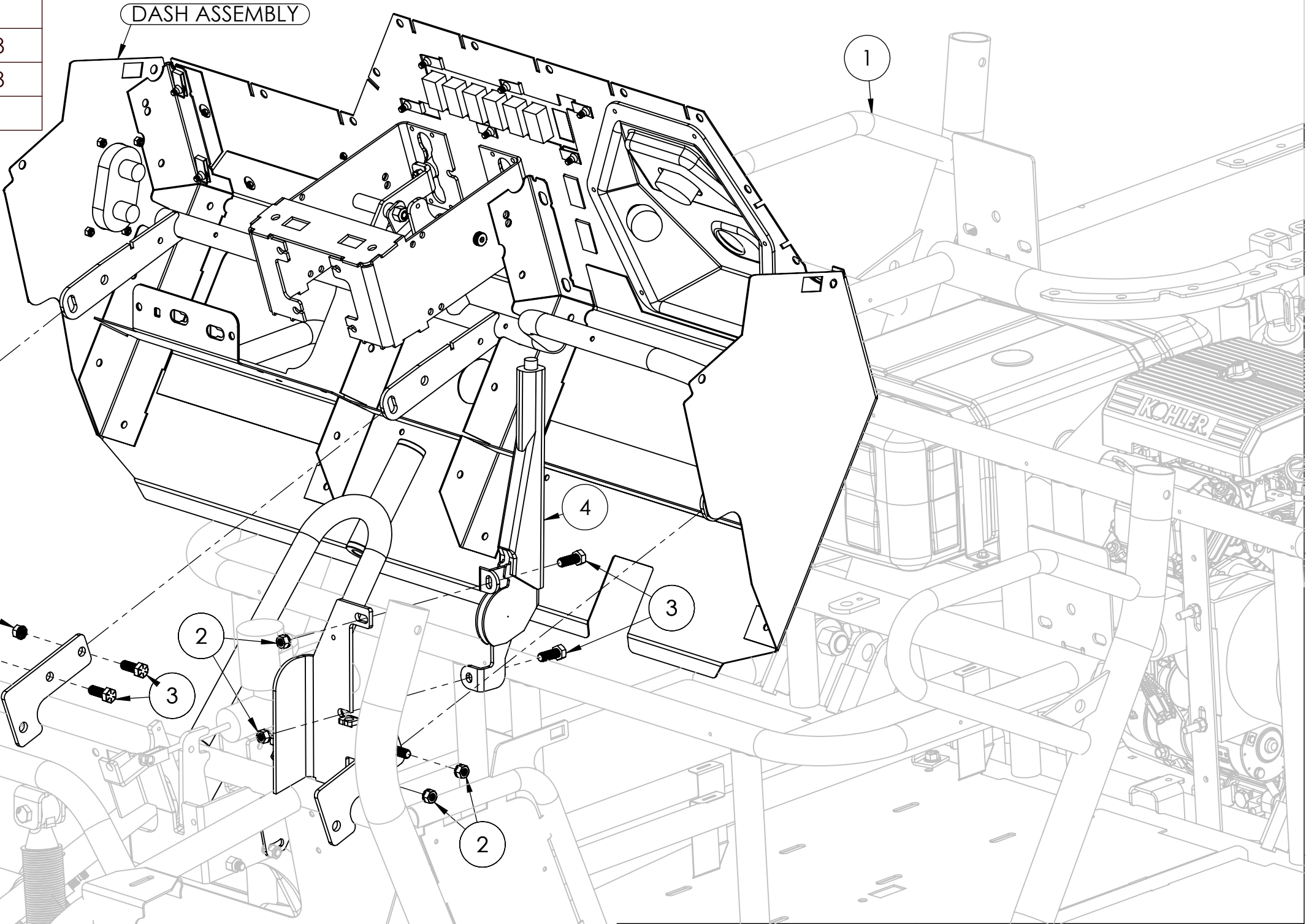
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18304-1	WDMT, FRAME CREW IRS-RAW	1
2	2-50005	NUT, 5/16-18 KEPS	8
3	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	8
4	18387	LEVER, PARK BRAKE	1

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UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL: $\pm 1/16"$			
ANGULAR: MACH $\pm 1^\circ$			
X.X ± 0.05			
X.XX ± 0.01			
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
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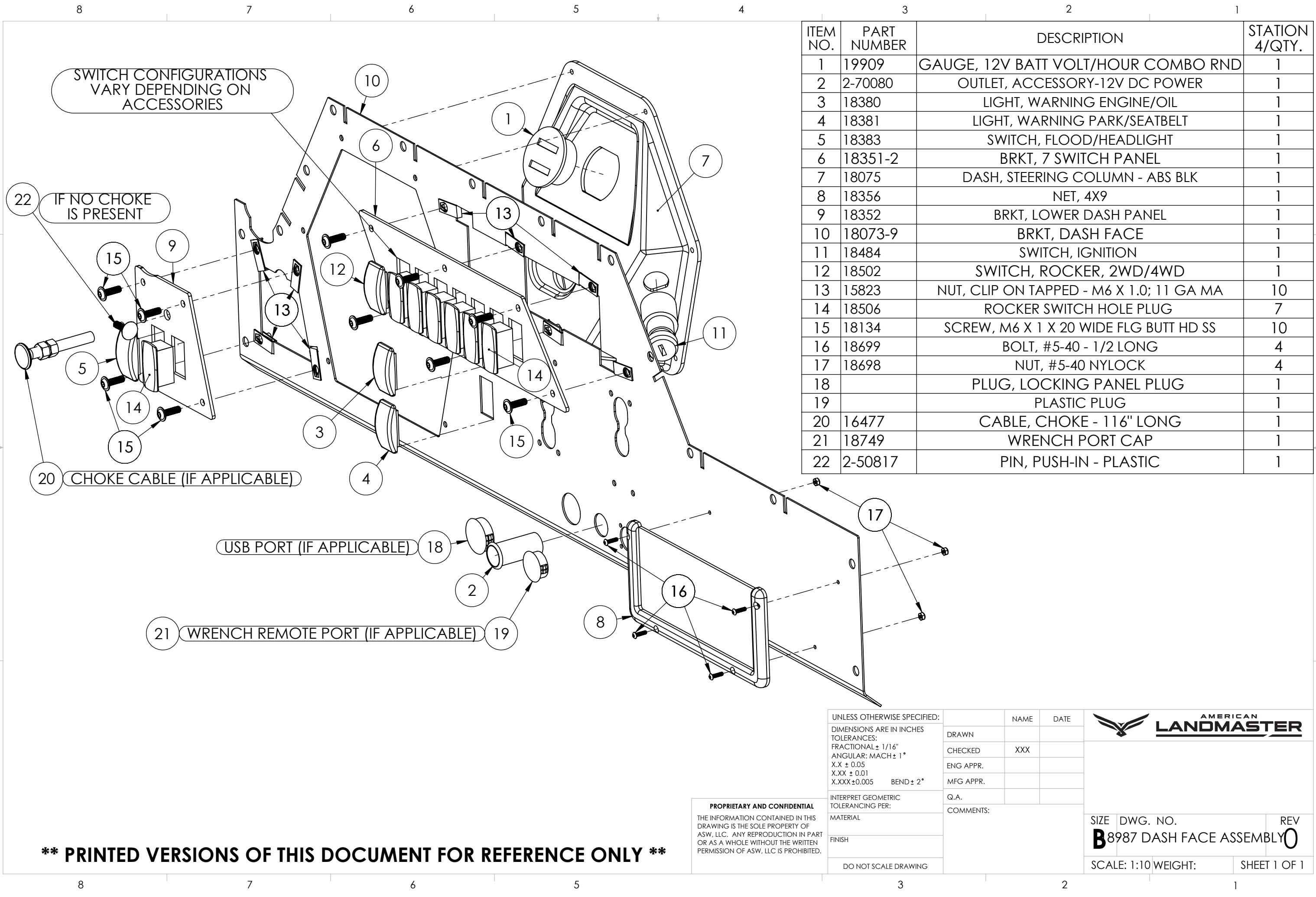
	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
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ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



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SIZE	DWG. NO.	REV
B	18987 DASH ASSEMBLY2	0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	19909	GAUGE, 12V BATT VOLT/HOUR COMBO RND	1
2	2-70080	OUTLET, ACCESSORY-12V DC POWER	1
3	18380	LIGHT, WARNING ENGINE/OIL	1
4	18381	LIGHT, WARNING PARK/SEATBELT	1
5	18383	SWITCH, FLOOD/HEADLIGHT	1
6	18351-2	BRKT, 7 SWITCH PANEL	1
7	18075	DASH, STEERING COLUMN - ABS BLK	1
8	18356	NET, 4X9	1
9	18352	BRKT, LOWER DASH PANEL	1
10	18073-9	BRKT, DASH FACE	1
11	18484	SWITCH, IGNITION	1
12	18502	SWITCH, ROCKER, 2WD/4WD	1
13	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	10
14	18506	ROCKER SWITCH HOLE PLUG	7
15	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	10
16	18699	BOLT, #5-40 - 1/2 LONG	4
17	18698	NUT, #5-40 NYLOCK	4
18		PLUG, LOCKING PANEL PLUG	1
19		PLASTIC PLUG	1
20	16477	CABLE, CHOKE - 116" LONG	1
21	18749	WRENCH PORT CAP	1
22	2-50817	PIN, PUSH-IN - PLASTIC	1

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DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

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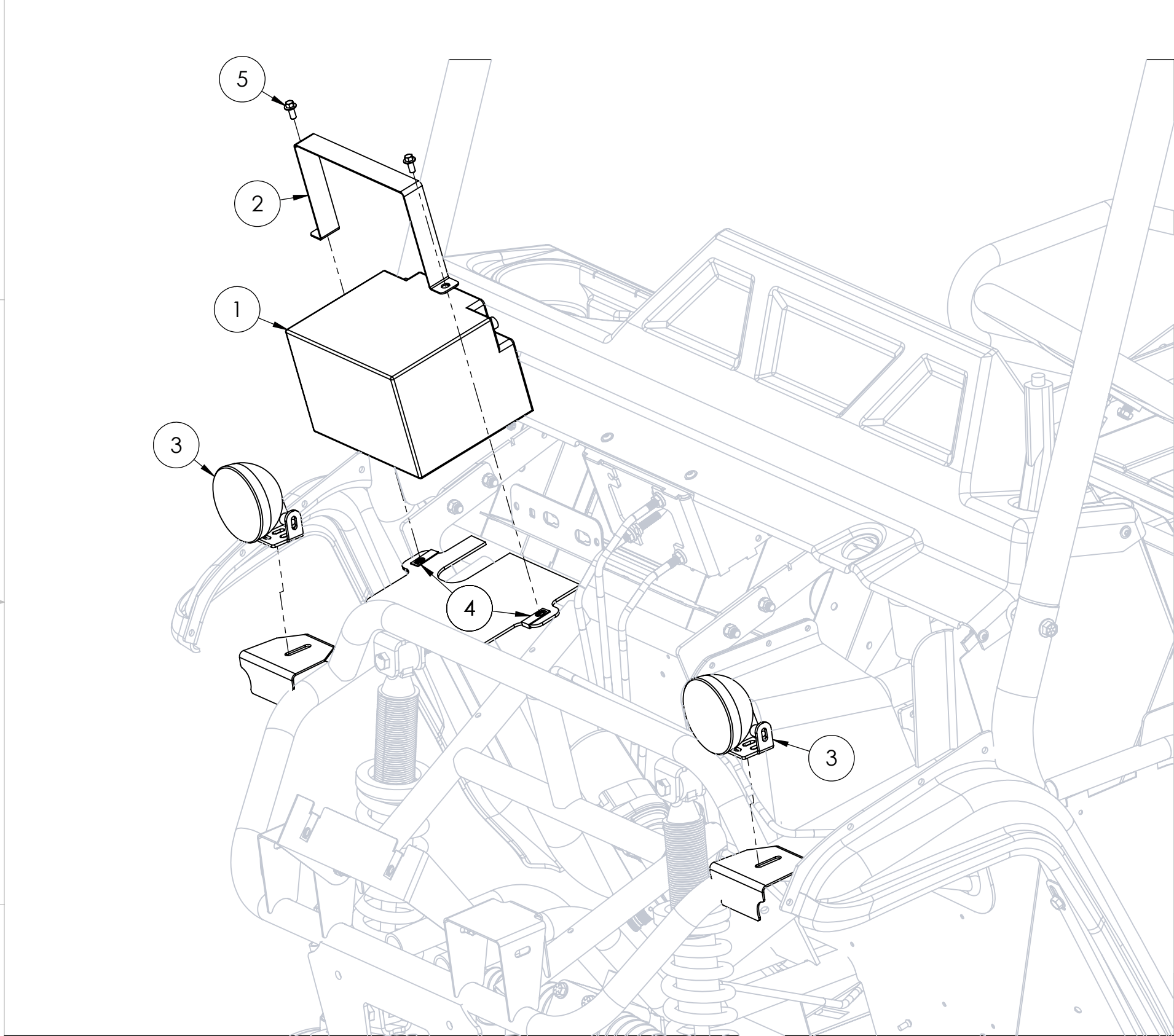
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DRAWN	NAME	DATE
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN LANDMASTER

SIZE	DWG. NO.	REV
B	8987 DASH FACE ASSEMBLY	0
SCALE: 1:10 WEIGHT:		SHEET 1 OF 1

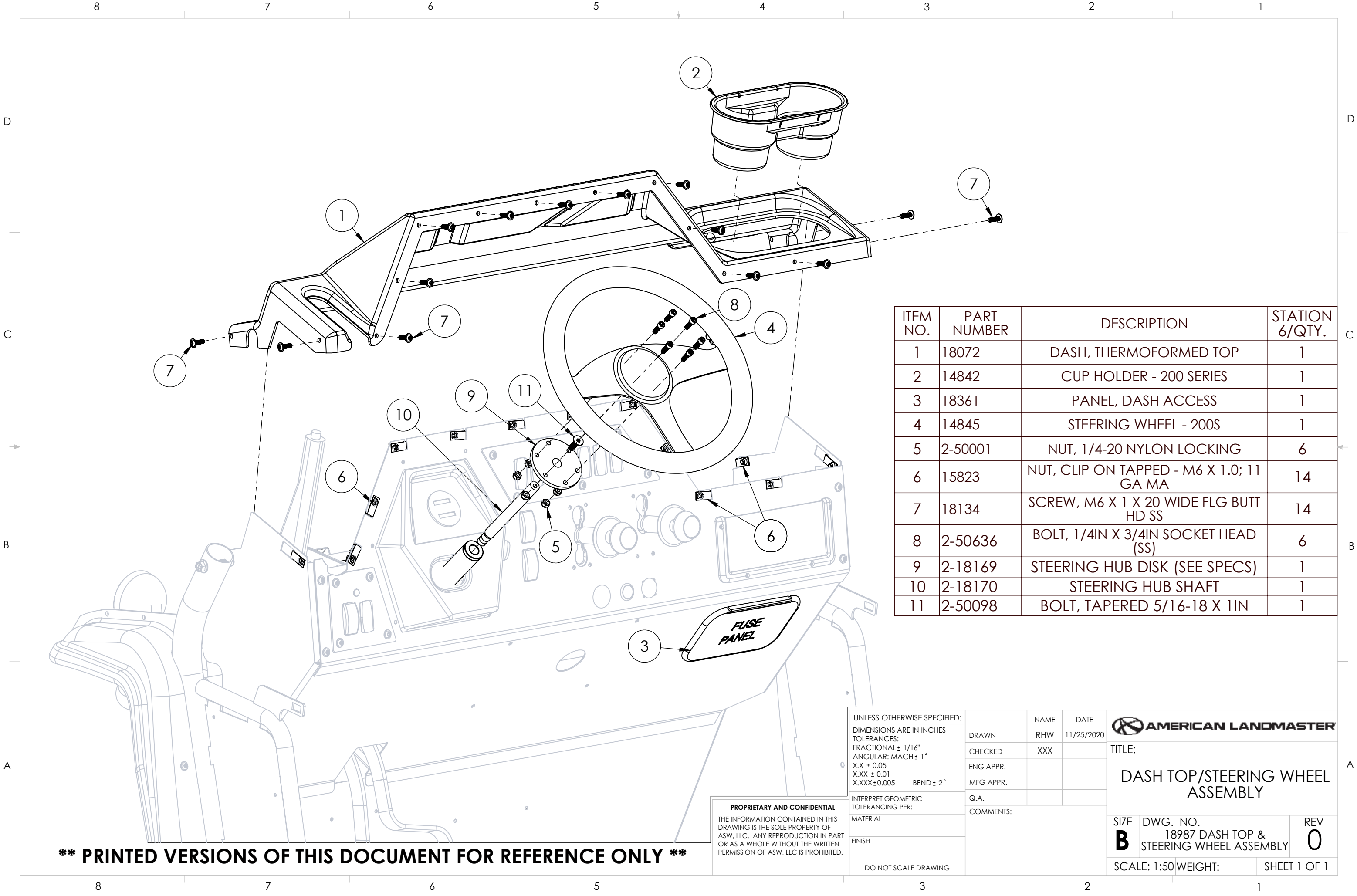


ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-69998	BATTERY, UB12350 SEALED AGM - 315CCA	1
2	18126-2	BRKT, BATTERY HOLD DOWN 2021	1
3	18609	LIGHT, HEAD LIGHT / WORK LIGHT	2
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	2
5	14426	BOLT, M6 X 1.0 X 14	2

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$			NAME	DATE	
INTERPRET GEOMETRIC TOLERANCING PER:		DRAWN	RHW	11/24/2020	
MATERIAL		CHECKED	XXX		TITLE: BATTERY AND LIGHTS ASSEMBLY
FINISH		ENG APPR.			
DO NOT SCALE DRAWING		MFG APPR.			
		Q.A.			SIZE B
		COMMENTS:			
					DWG. NO. 18987 BATTERY AND LIGHTS ASSEMBLY
					REV 0
					SCALE: 1:50 WEIGHT:
					SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18072	DASH, THERMOFORMED TOP	1
2	14842	CUP HOLDER - 200 SERIES	1
3	18361	PANEL, DASH ACCESS	1
4	14845	STEERING WHEEL - 200S	1
5	2-50001	NUT, 1/4-20 NYLON LOCKING	6
6	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	14
7	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	14
8	2-50636	BOLT, 1/4IN X 3/4IN SOCKET HEAD (SS)	6
9	2-18169	STEERING HUB DISK (SEE SPECS)	1
10	2-18170	STEERING HUB SHAFT	1
11	2-50098	BOLT, TAPERED 5/16-18 X 1IN	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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MFG APPR.		
Q.A.		
COMMENTS:		

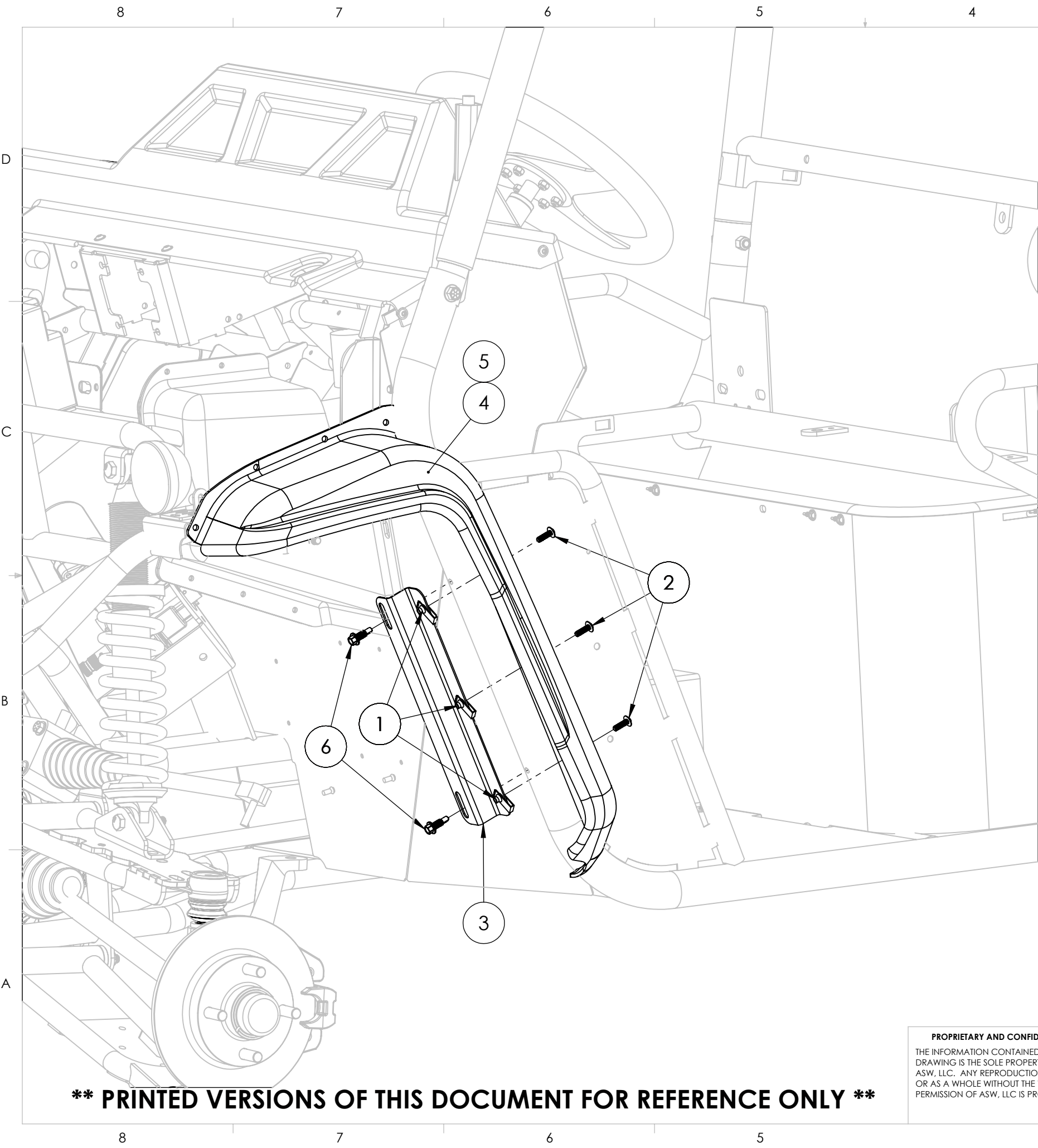
AMERICAN LANDMASTER

TITLE:
DASH TOP/STEERING WHEEL ASSEMBLY

SIZE B	DWG. NO. 18987 DASH TOP & STEERING WHEEL ASSEMBLY	REV 0
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SCALE: 1:50 WEIGHT:	SHEET 1 OF 1
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	6
3	18133-1	BRKT, FRONT FENDER	2
4	18166	FENDER, FRONT LH-56	1
5	18167	FENDER, FRONT RH-56	1
6	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	4

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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	NAME	DATE
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CHECKED	XXX	
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MFG APPR.		
Q.A.		
COMMENTS:		

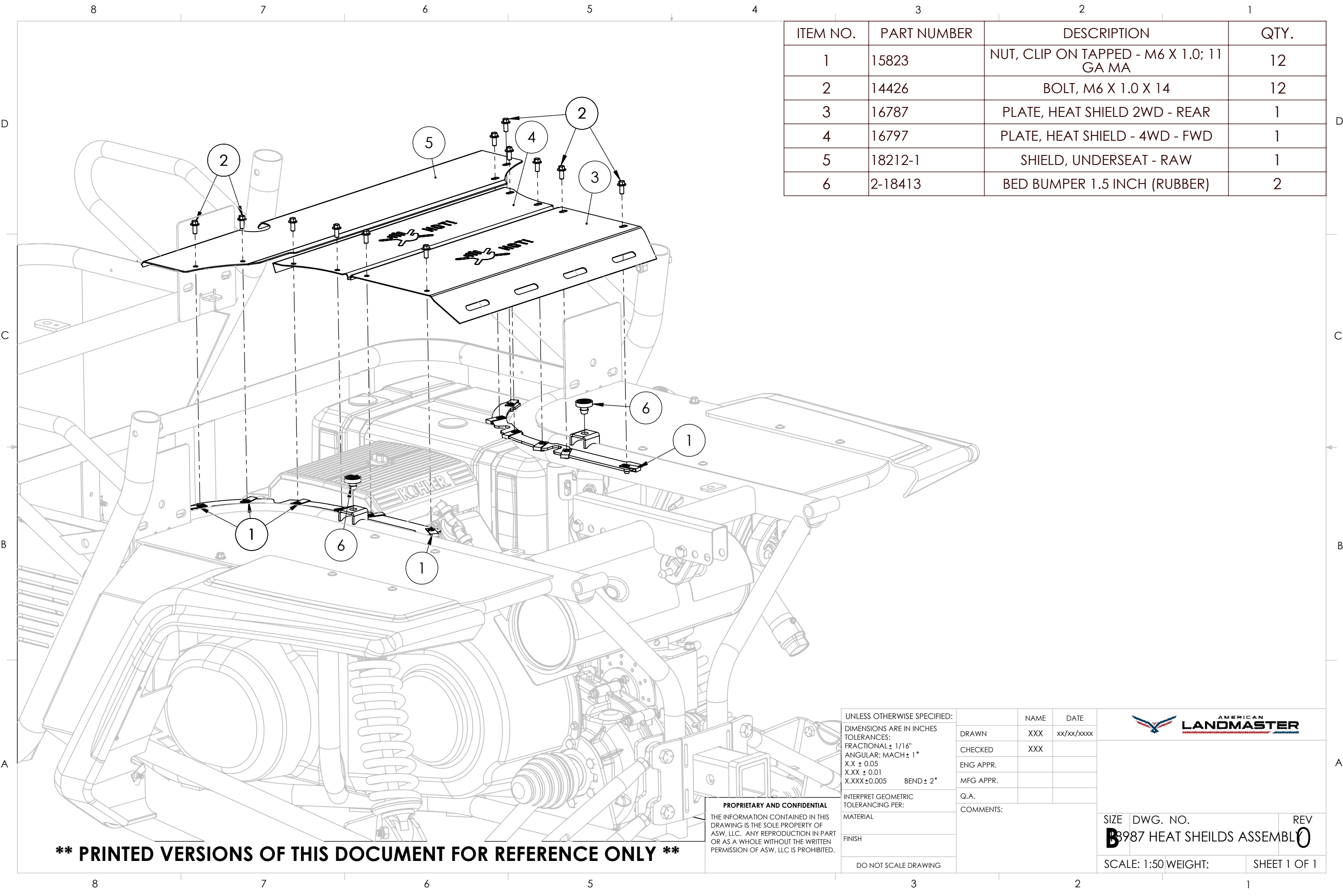
AMERICAN
LANDMASTER

SIZE DWG. NO. REV

B987 FRONT FENDER ASSEMBLY0

SCALE: 1:50 WEIGHT: SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	12
2	14426	BOLT, M6 X 1.0 X 14	12
3	16787	PLATE, HEAT SHIELD 2WD - REAR	1
4	16797	PLATE, HEAT SHIELD - 4WD - FWD	1
5	18212-1	SHIELD, UNDERSEAT - RAW	1
6	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

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DRAWN	XXX	xx/xx/xxxx
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ENG APPR.		
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COMMENTS:



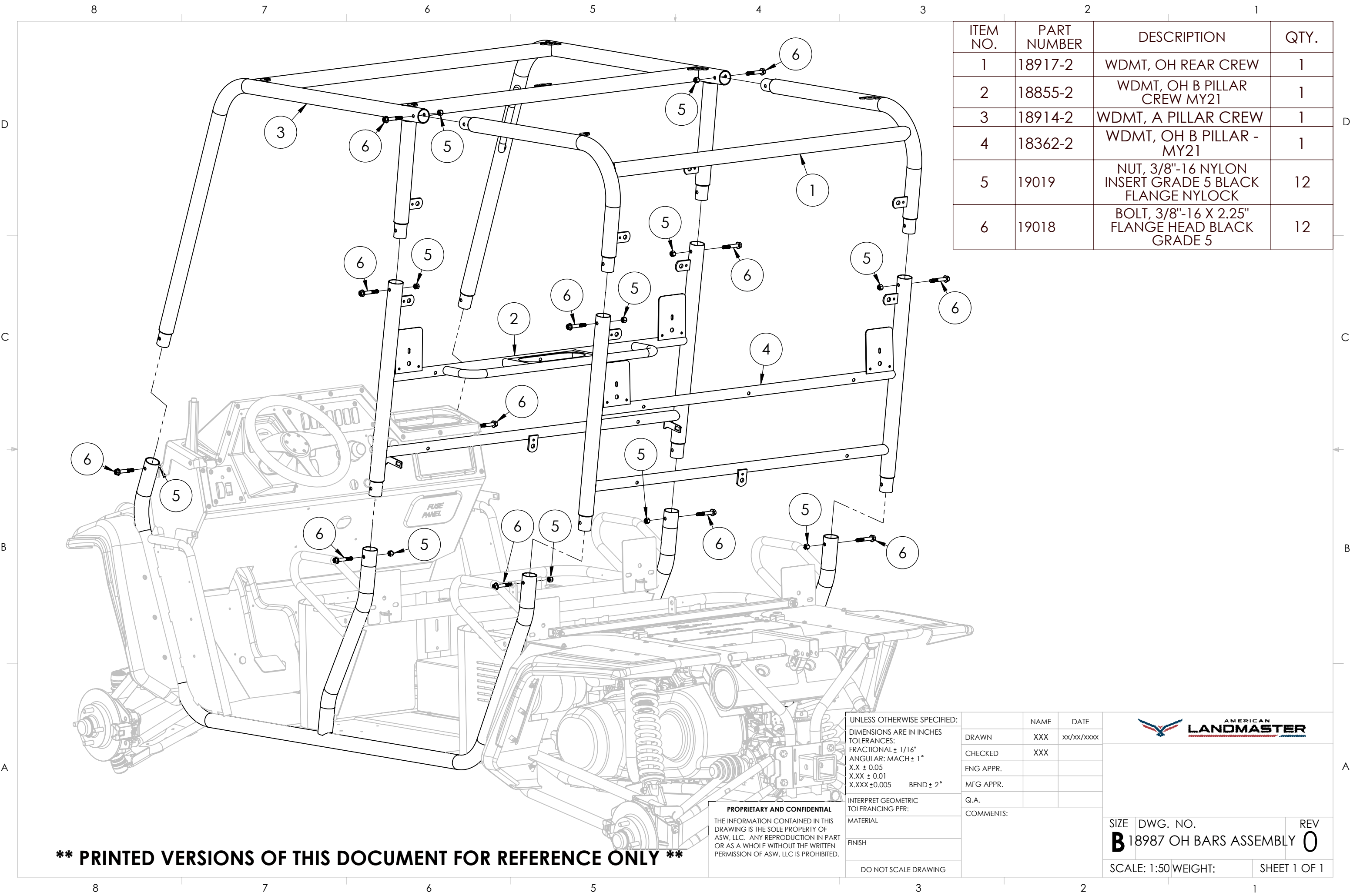
SIZE DWG. NO. REV

B3987 HEAT SHEILDS ASSEMBLY 0

SCALE: 1:50 WEIGHT: SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18917-2	WDMT, OH REAR CREW	1
2	18855-2	WDMT, OH B PILLAR CREW MY21	1
3	18914-2	WDMT, A PILLAR CREW	1
4	18362-2	WDMT, OH B PILLAR - MY21	1
5	19019	NUT, 3/8"-16 NYLON INSERT GRADE 5 BLACK FLANGE NYLOCK	12
6	19018	BOLT, 3/8"-16 X 2.25" FLANGE HEAD BLACK GRADE 5	12

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

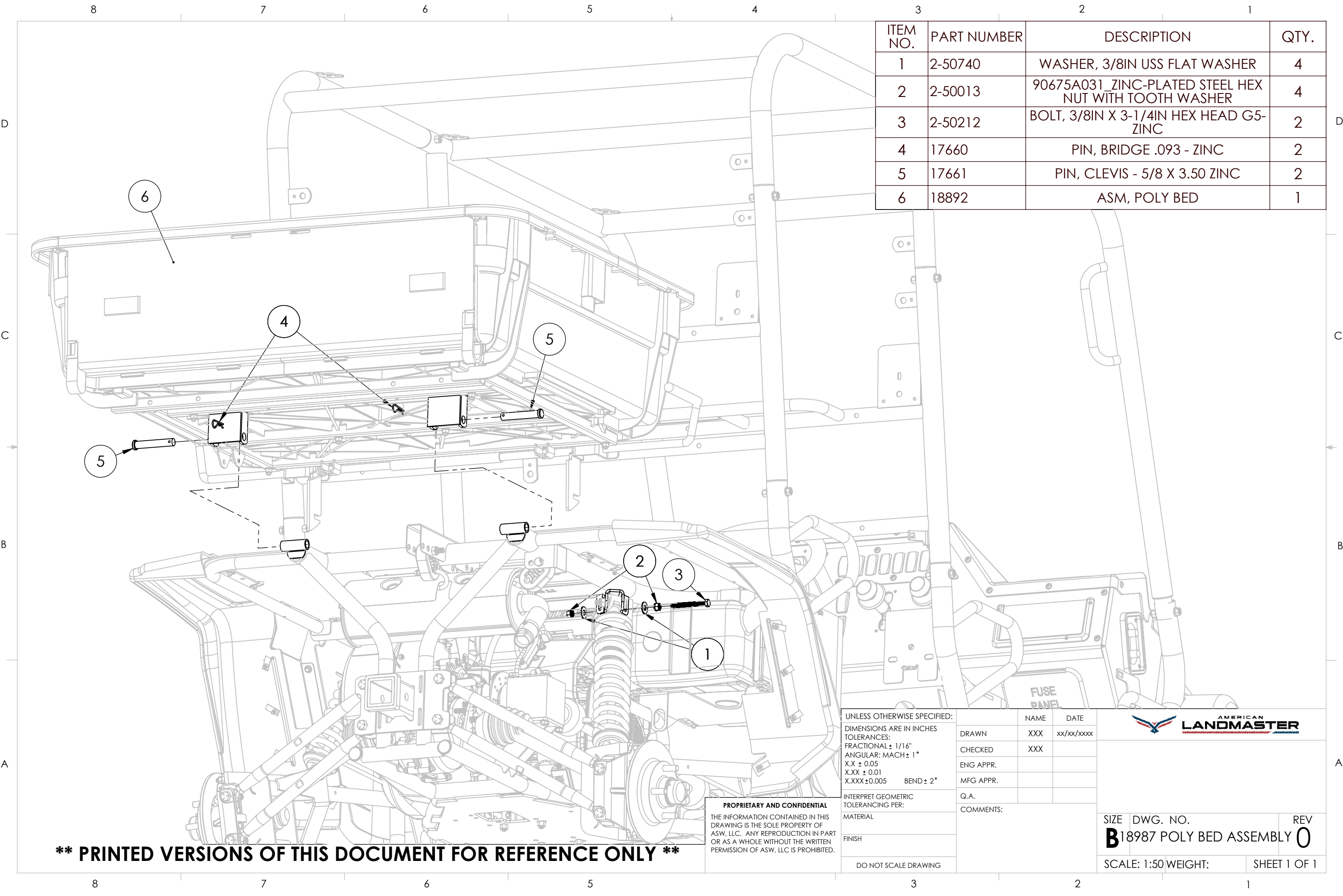
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	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 OH BARS ASSEMBLY	0
SCALE: 1:50 WEIGHT:	SHEET 1 OF 1	

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
2	2-50013	90675A031_ZINC-PLATED STEEL HEX NUT WITH TOOTH WASHER	4
3	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2
4	17660	PIN, BRIDGE .093 - ZINC	2
5	17661	PIN, CLEVIS - 5/8 X 3.50 ZINC	2
6	18892	ASM, POLY BED	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL: $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

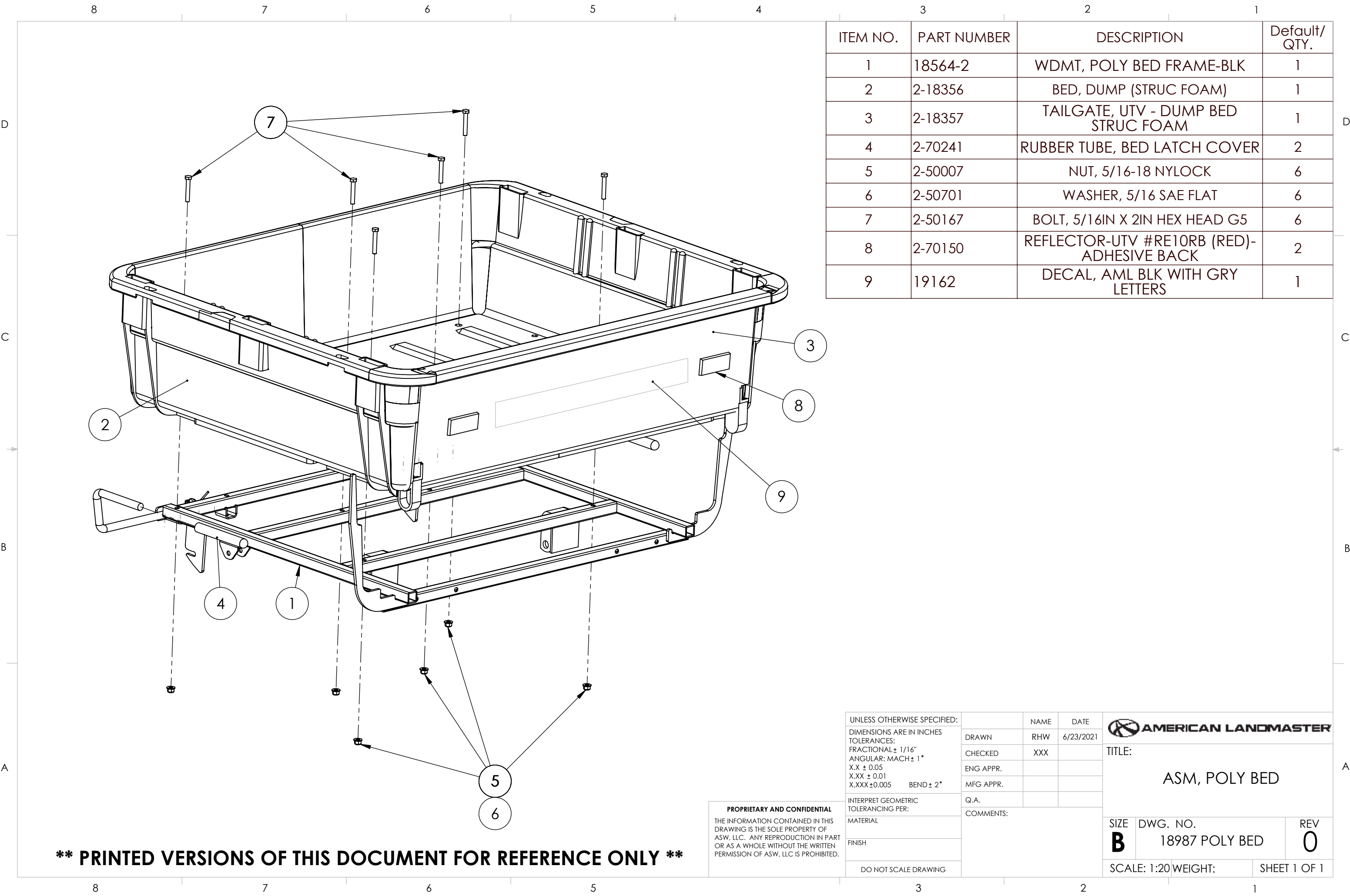
	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 POLY BED ASSEMBLY	0
SCALE: 1:50 WEIGHT:	SHEET 1 OF 1	

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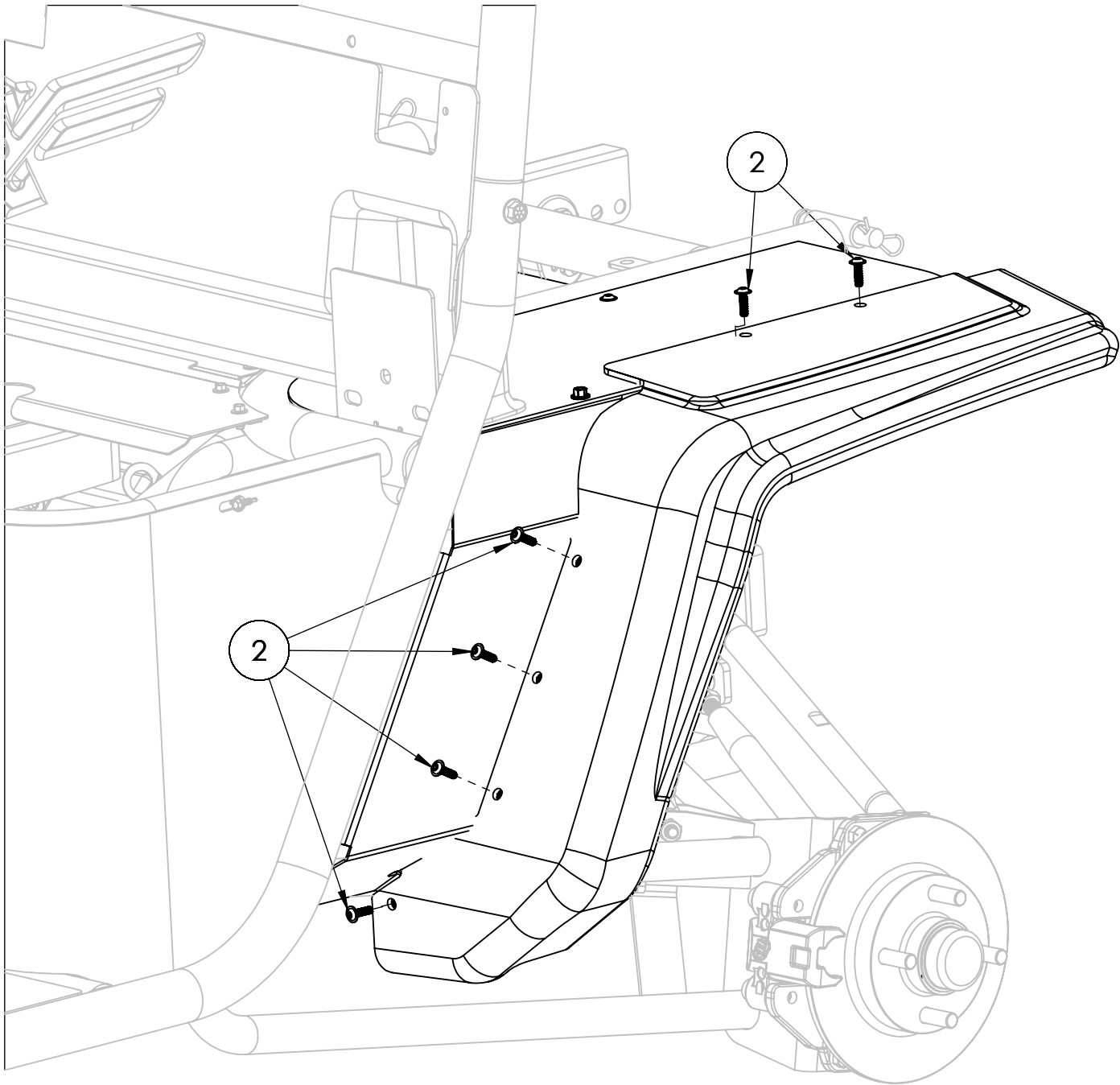
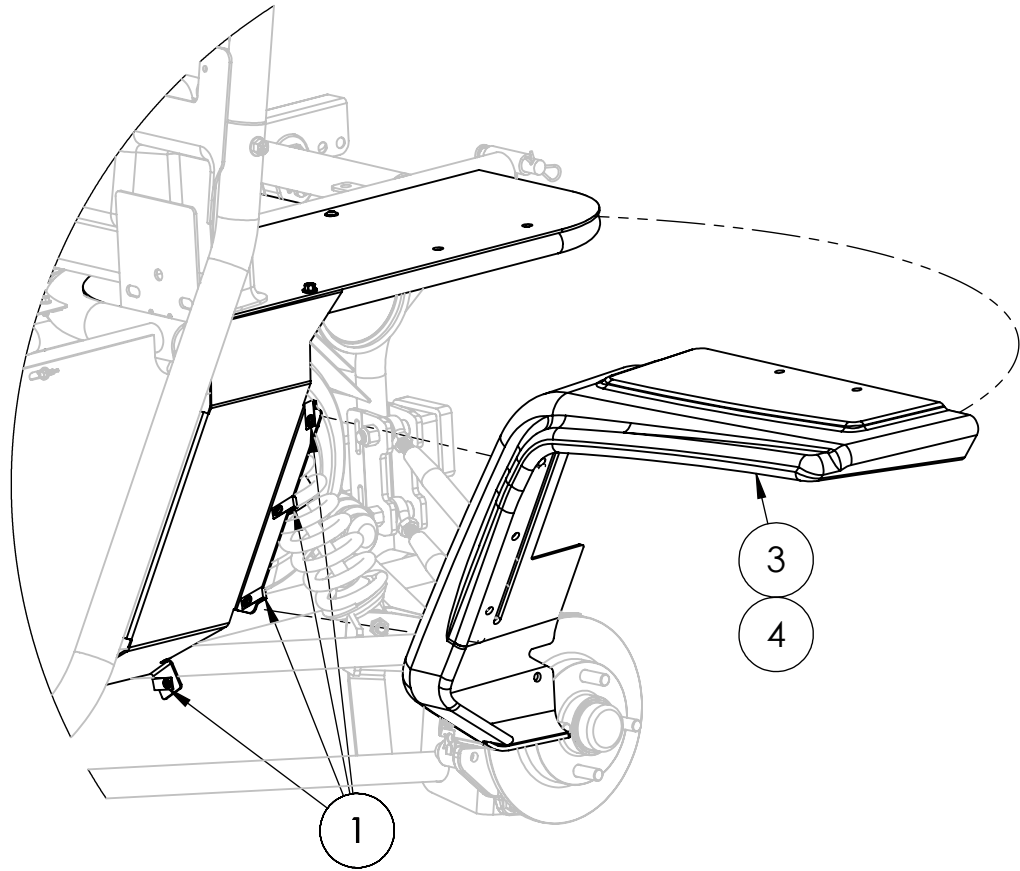
ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	18564-2	WDMT, POLY BED FRAME-BLK	1
2	2-18356	BED, DUMP (STRUC FOAM)	1
3	2-18357	TAILGATE, UTV - DUMP BED STRUC FOAM	1
4	2-70241	RUBBER TUBE, BED LATCH COVER	2
5	2-50007	NUT, 5/16-18 NYLOCK	6
6	2-50701	WASHER, 5/16 SAE FLAT	6
7	2-50167	BOLT, 5/16IN X 2IN HEX HEAD G5	6
8	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
9	19162	DECAL, AML BLK WITH GRY LETTERS	1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL ± 1/16"		ENG APPR.		
ANGULAR: MACH ± 1°		MFG APPR.		
X.X ± 0.05		Q.A.		TITLE: ASM, POLY BED
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005 BEND ± 2°				
INTERPRET GEOMETRIC TOLERANCING PER:				SIZE B
MATERIAL				
FINISH				
DO NOT SCALE DRAWING				DWG. NO. 18987 POLY BED
				REV 0
			SCALE: 1:20 WEIGHT:	SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	12
3	18162	FENDER, REAR LH - 56	1
4	18163	FENDER, REAR RH - 56	1



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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	3987 REAR FENDER ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

D

D

C

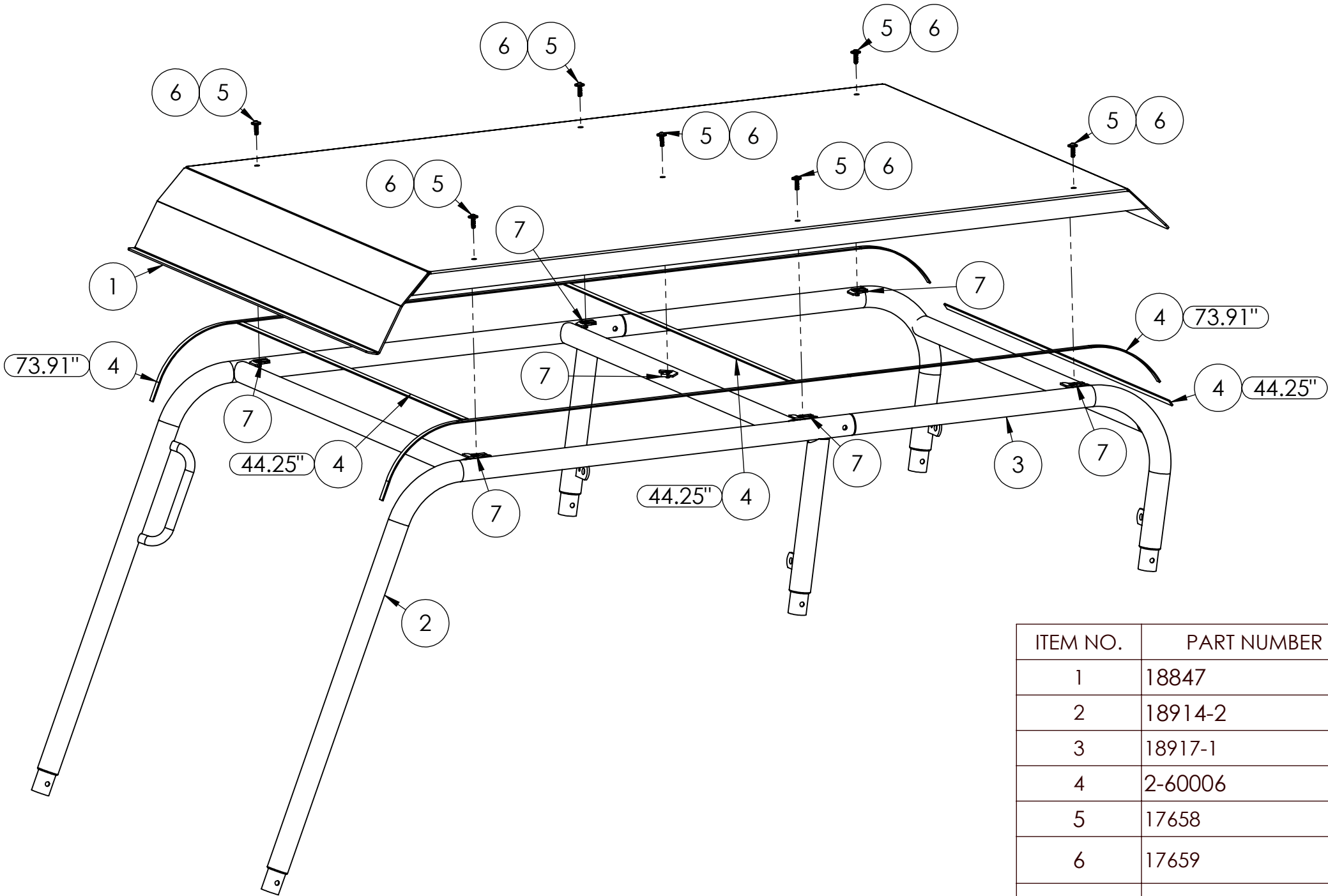
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B

B

A

A



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18847	TOP, ALUM CREW - MY21	1
2	18914-2	WDMT, A PILLAR CREW	1
3	18917-1	WDMT, OH REAR CREW	1
4	2-60006	TAPE, FOAM - 1/4" X 3/4"	.6
5	17658	SCREW, M6-1.0 X 25 BLACK BHSS	7
6	17659	WASHER, 1/4 X 3/4 FLAT SEALING BLACK	7
7	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	7

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/4/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

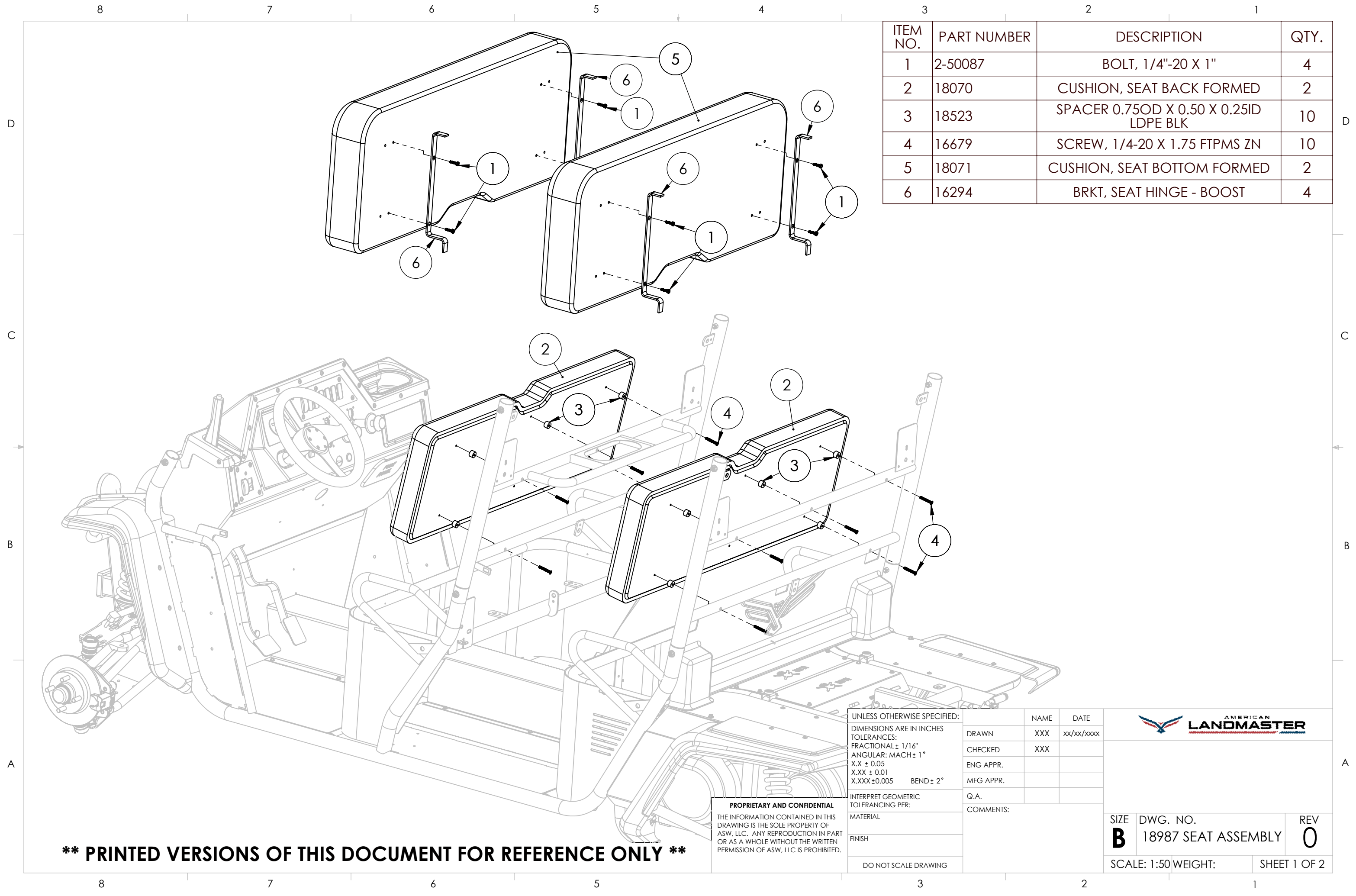


KIT, ROOF ALUM CREW -
L SERIES

SIZE	DWG. NO.	REV
B	18987 ROOF ASSEMBLY	0

SCALE: 1:20 WEIGHT: SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-50087	BOLT, 1/4"-20 X 1"	4
2	18070	CUSHION, SEAT BACK FORMED	2
3	18523	SPACER 0.75OD X 0.50 X 0.25ID LDPE BLK	10
4	16679	SCREW, 1/4-20 X 1.75 FTPMS ZN	10
5	18071	CUSHION, SEAT BOTTOM FORMED	2
6	16294	BRKT, SEAT HINGE - BOOST	4

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

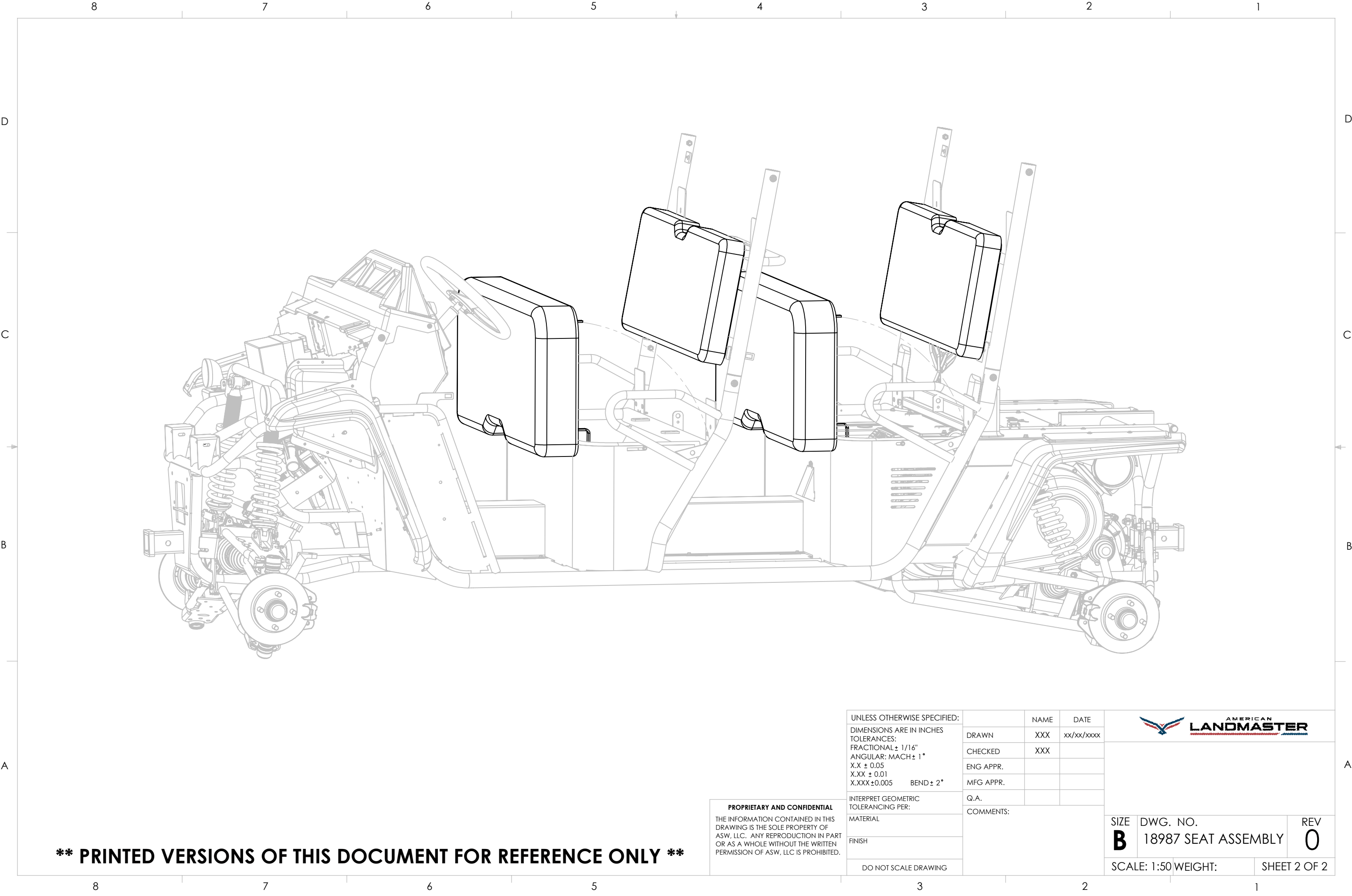
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DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 SEAT ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 2

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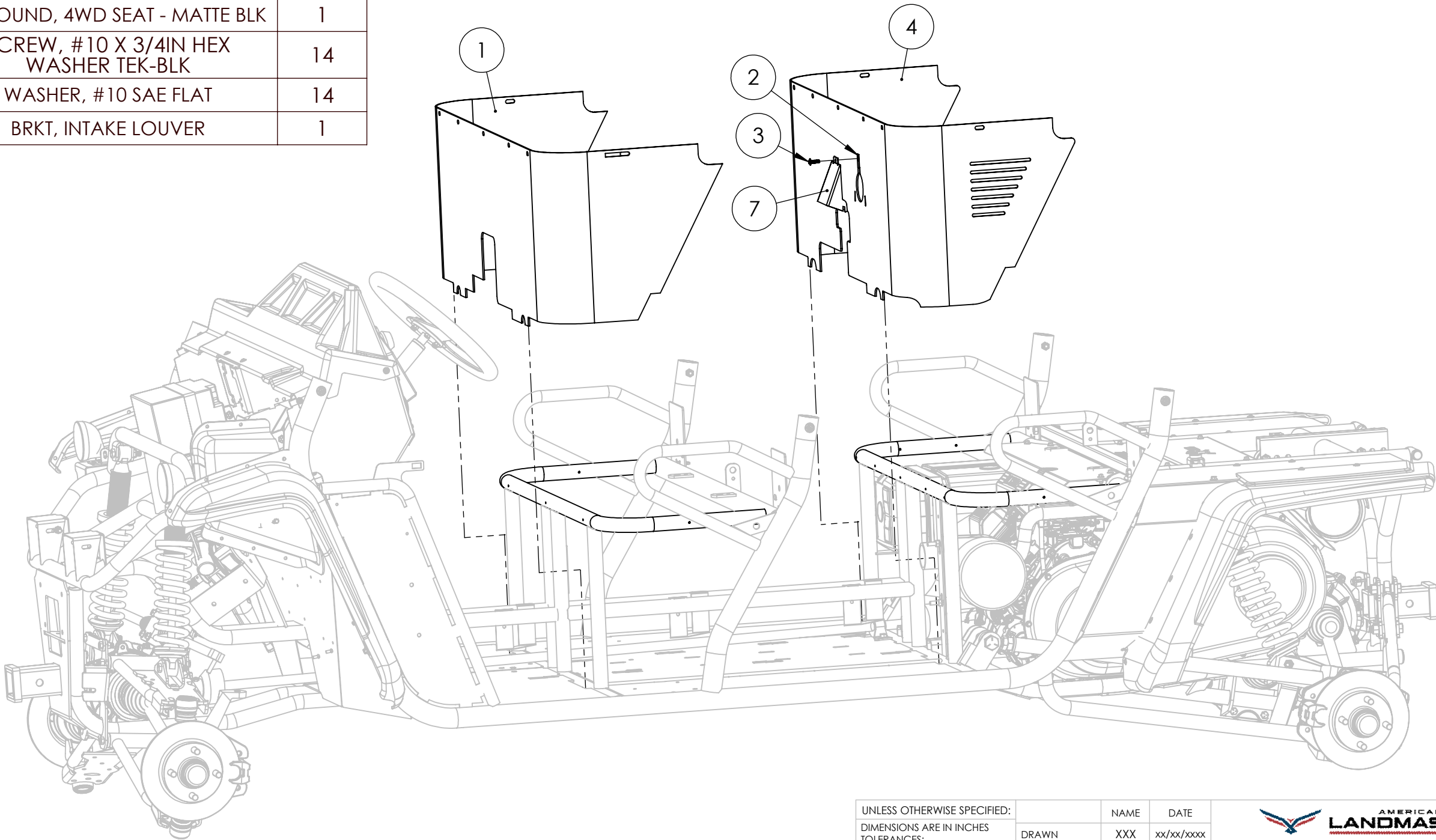


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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°		DRAWN	XXX	xx/xx/xxxx		
		CHECKED	XXX			
		ENG APPR.				
		MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.				
MATERIAL		COMMENTS:				
FINISH						
DO NOT SCALE DRAWING		SCALE: 1:50 WEIGHT:			SHEET 2 OF 2	

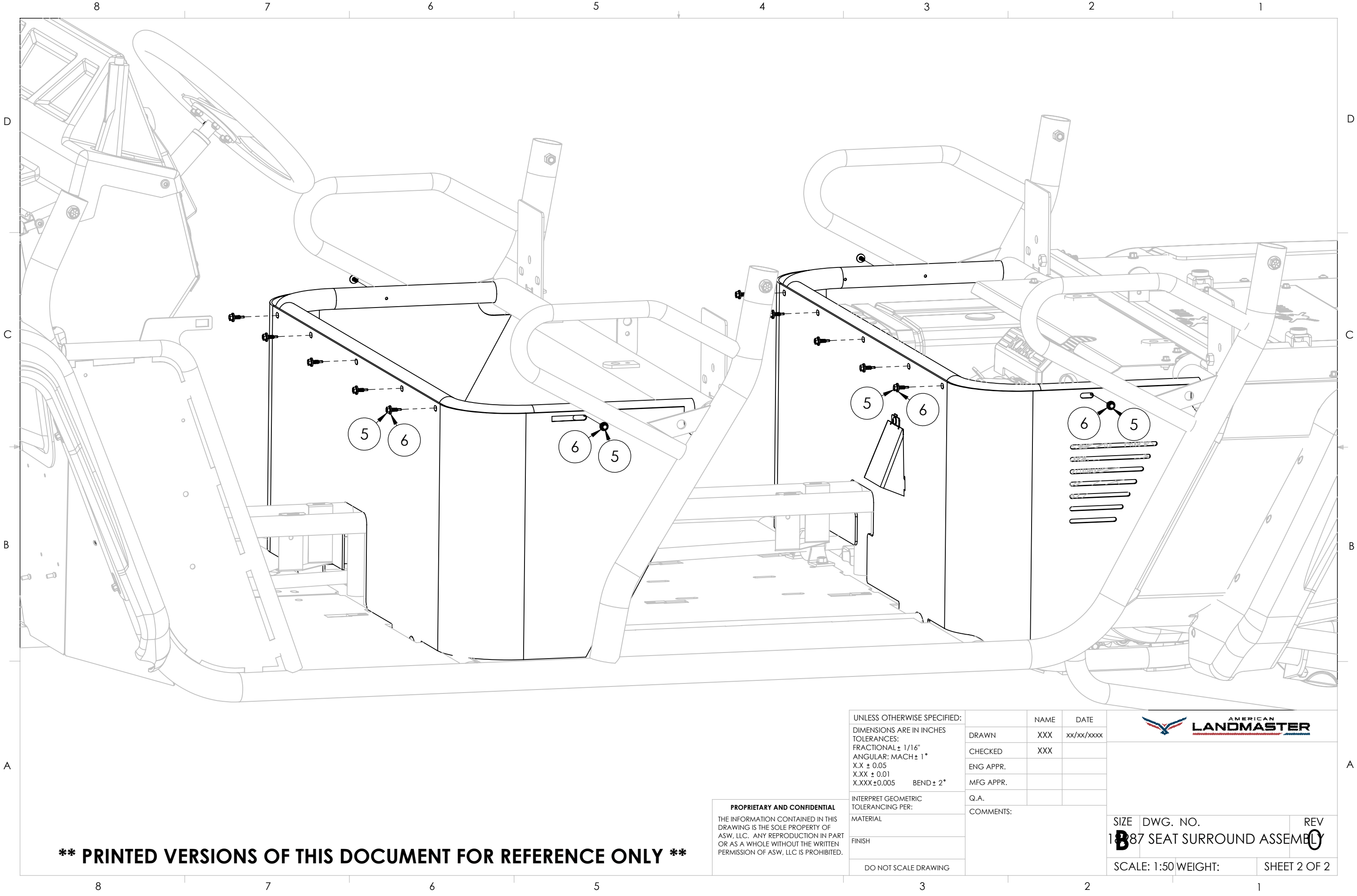
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19135	SURROUND, 4WD SEAT - MATTE BLK	1
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	1
3	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	1
4	19020	SURROUND, 4WD SEAT - MATTE BLK	1
5	2-50630	SCREW, #10 X 3/4IN HEX WASHER TEK-BLK	14
6	2-50770	WASHER, #10 SAE FLAT	14
7	18840-1	BRKT, INTAKE LOUVER	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX±0.005 BEND ± 2°	DRAWN	XXX	xx/xx/xxxx			
	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
MATERIAL	COMMENTS:					
FINISH				SIZE	DWG. NO.	REV
				1887	SEAT SURROUND ASSEMBLY	0
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT:		SHEET 1 OF 2

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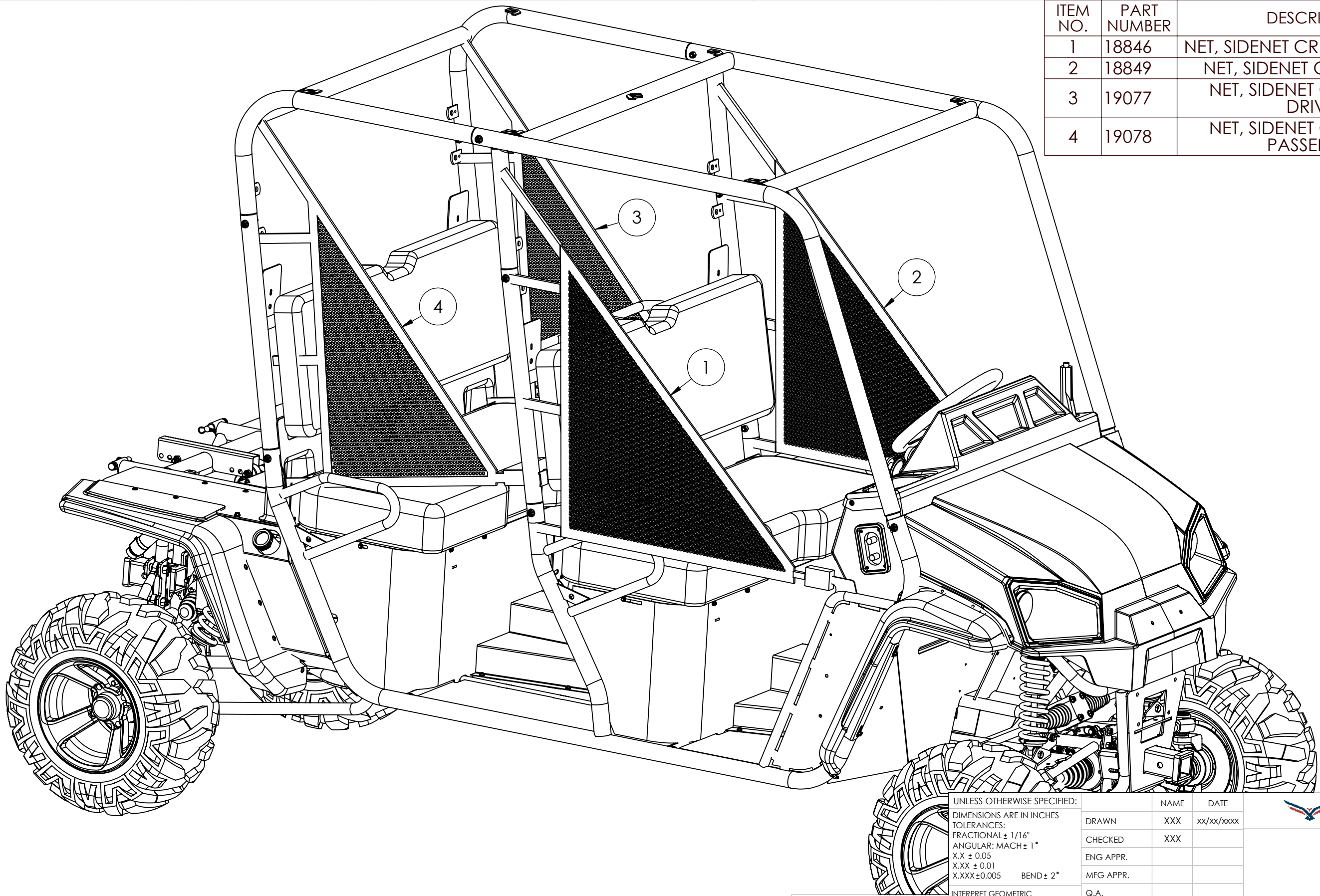
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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
SIZE	DWG. NO.	REV
18	B87 SEAT SURROUND ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18846	NET, SIDENET CREW PASSENGER	1
2	18849	NET, SIDENET CREW DRIVER	1
3	19077	NET, SIDENET CREW REAR, DRIVER	1
4	19078	NET, SIDENET CREW REAR, PASSENGER	1

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		
INTERPRET GEOMETRIC TOLERANCING PER:		
MATERIAL		
FINISH		
DO NOT SCALE DRAWING		

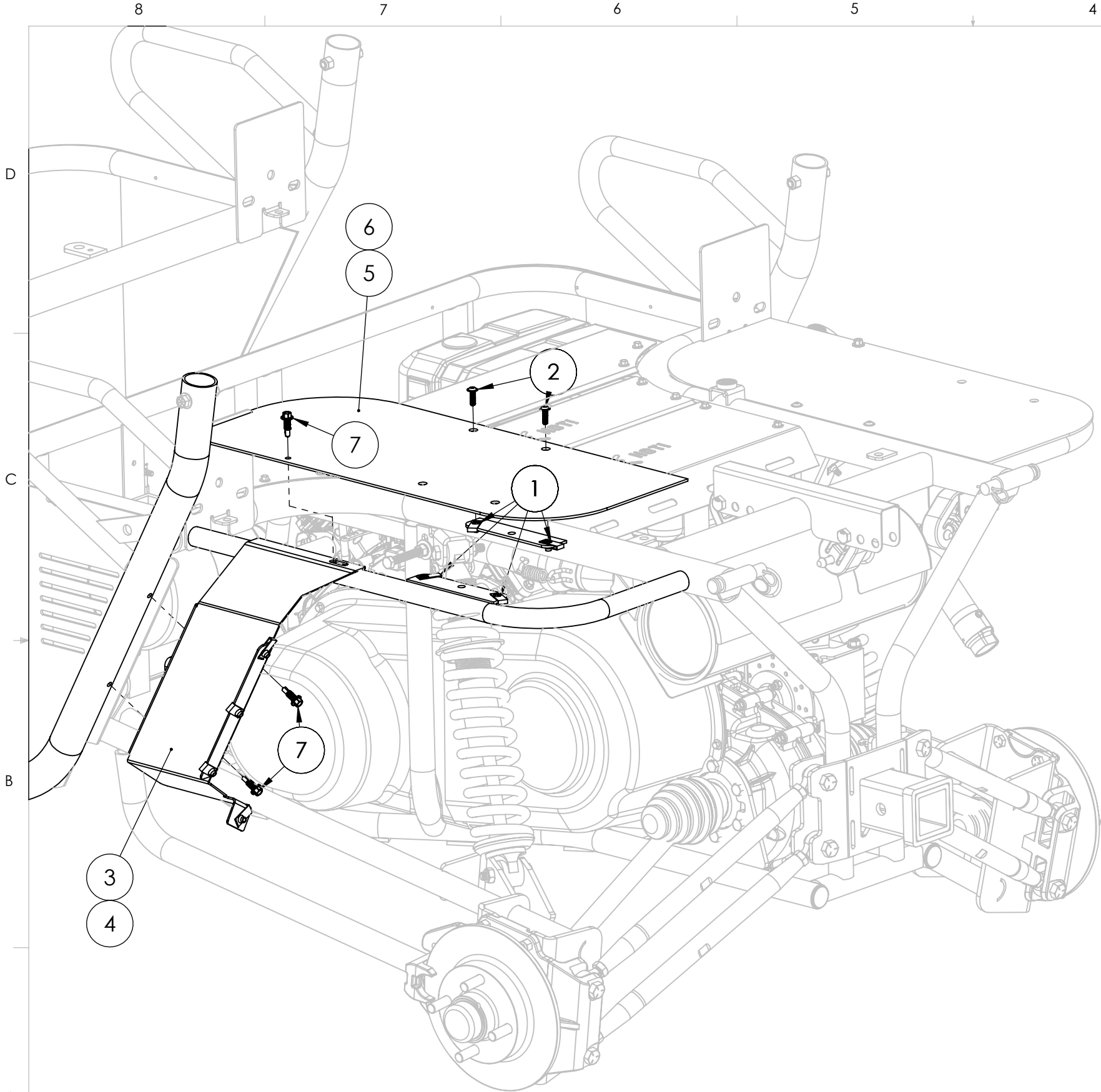
	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 SIDE NET ASSEMBLY	0
SCALE: 1:50 WEIGHT:	SHEET 1 OF 1	

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
3	18155-9	SKIRT, SIDE LH - SILVER	1
4	18156-9	SKIRT, SIDE RH - SILVER	1
5	18508	PANEL, FENDER TOP LH NO DUMP	1
6	18509	PANEL, FENDER TOP RH	1
7	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	6

UNLESS OTHERWISE SPECIFIED:		NAME	DATE					
DIMENSIONS ARE IN INCHES		DRAWN	XXX					
TOLERANCES:		CHECKED	XXX					
FRACTIONAL ± 1/16"		ENG APPR.						
ANGULAR: MACH ± 1°		MFG APPR.						
X.X ± 0.05		Q.A.						
X.XX ± 0.01		COMMENTS:			SIZE	DWG. NO.	REV	
X.XXX ± 0.005								
BEND ± 2°								
INTERPRET GEOMETRIC TOLERANCING PER:					18987	SKIRT AND UPPER FENDER ASSEMBLY	0	
MATERIAL								
FINISH								
DO NOT SCALE DRAWING		SCALE: 1:50			WEIGHT:		SHEET 1 OF 1	

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18894	BED, STEEL BED ASSY	1
2	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
3	2-50013	90675A031_ZINC-PLATED STEEL HEX NUT WITH TOOTH WASHER	4
4	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2
5	17660	PIN, BRIDGE .093 - ZINC	2
6	17661	PIN, CLEVIS - 5/8 X 3.50 ZINC	2

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/16"
ANGULAR: MACH ± 1°
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND ± 2°

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

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NAME

DATE

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

AMERICAN
LANDMASTER

SIZE

DWG. NO.

REV

B18987 STEEL BED ASSEMBLY

0

SCALE: 1:50

WEIGHT:

SHEET 1 OF 2

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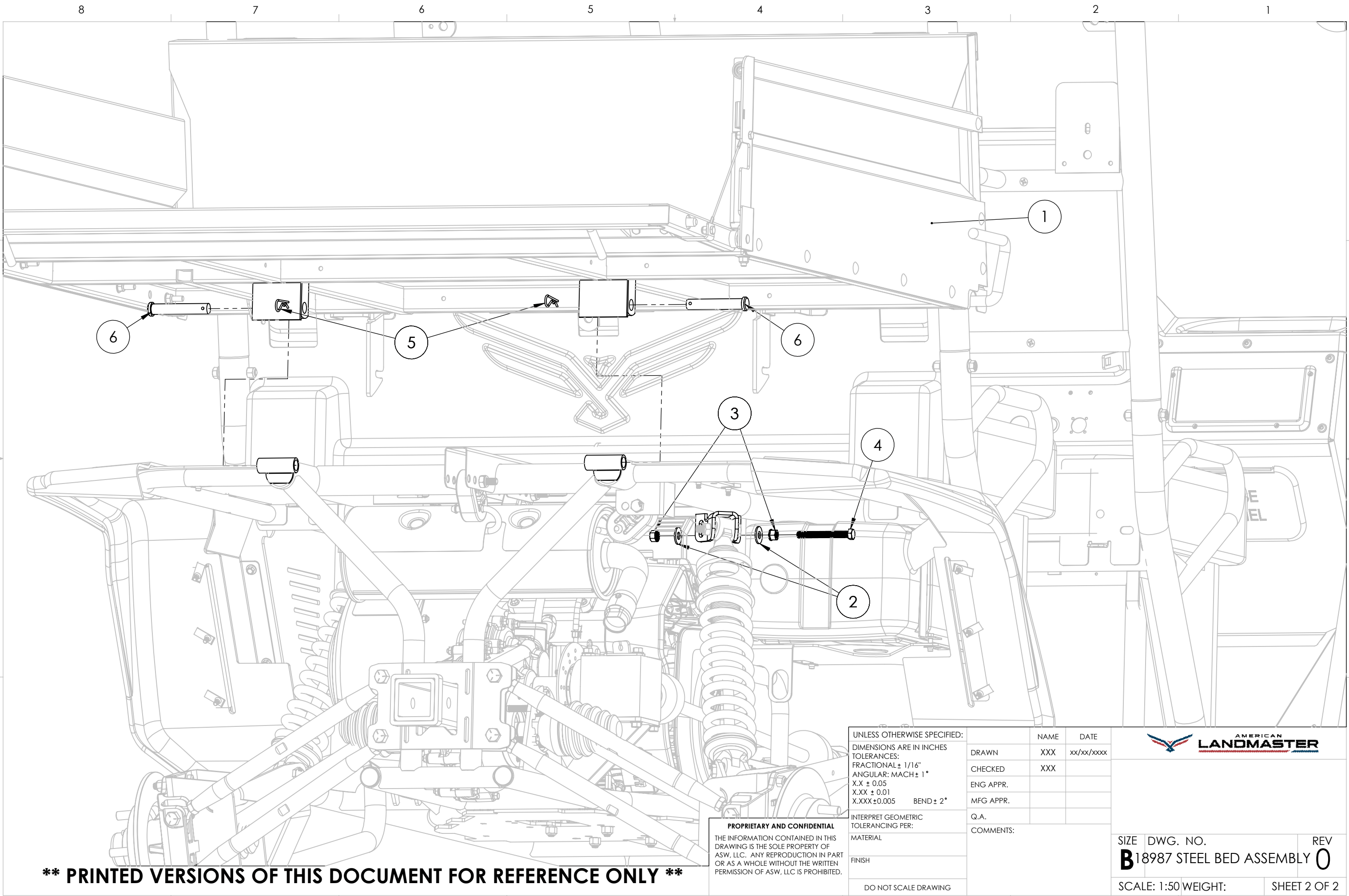
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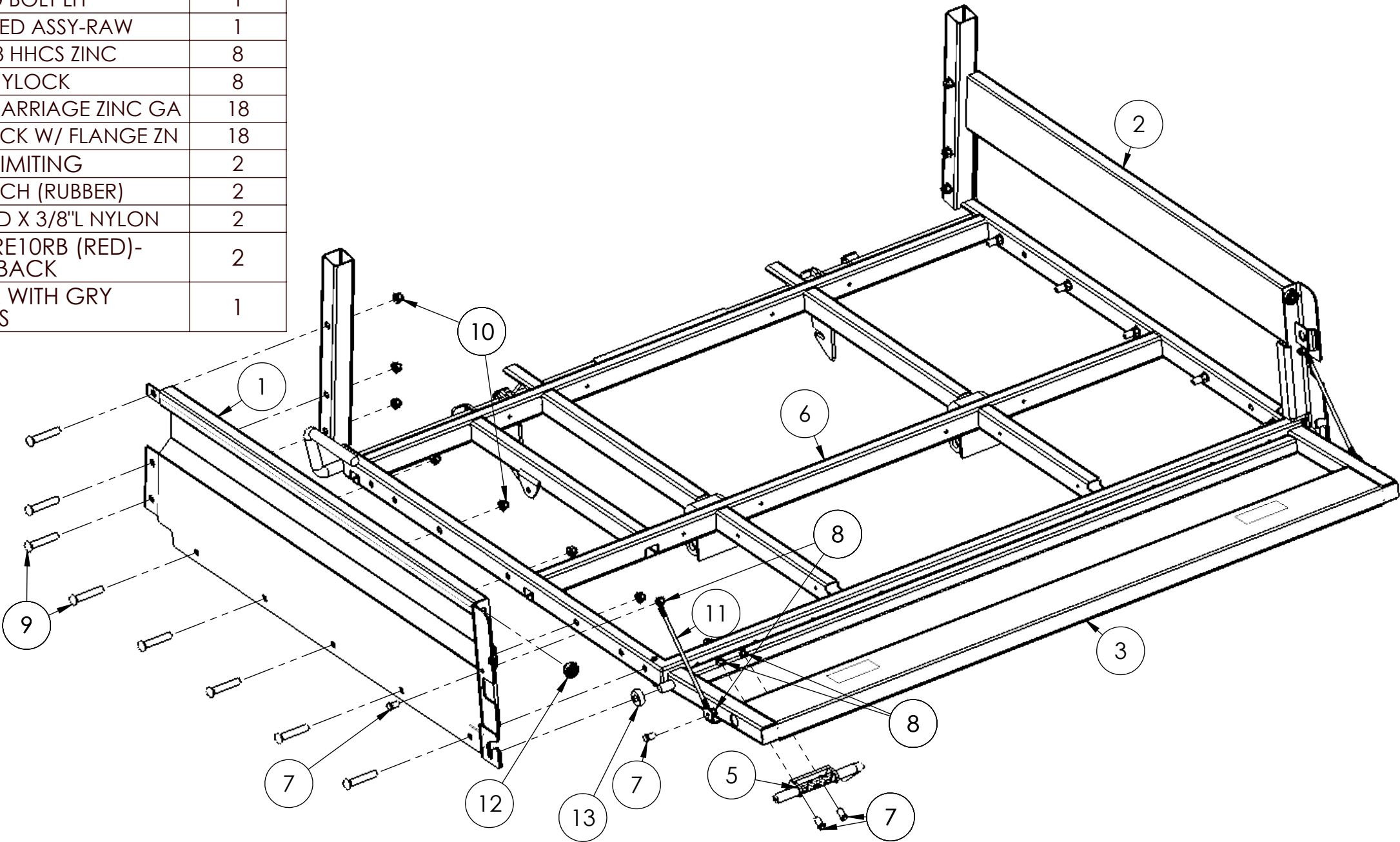
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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



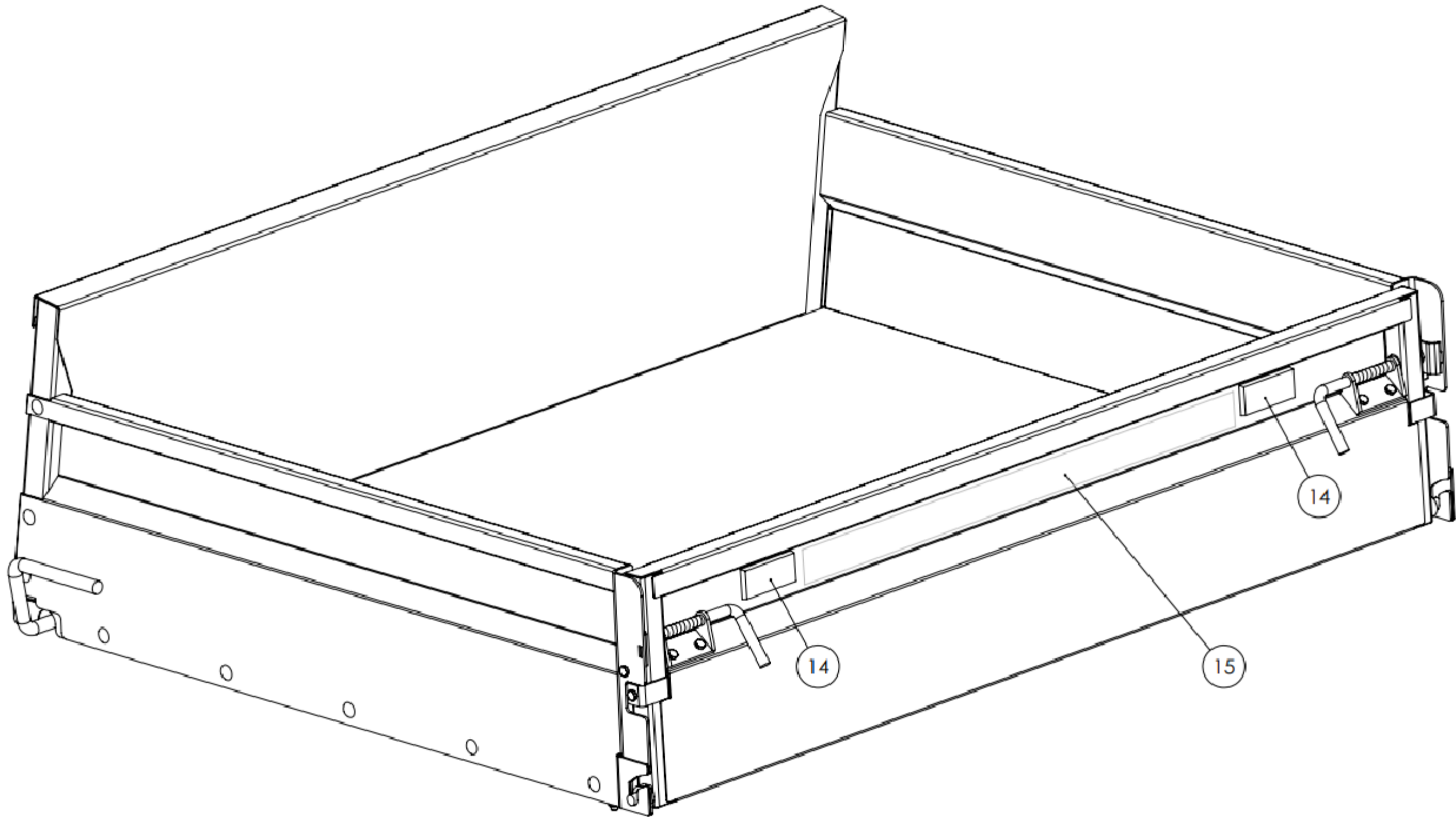
SIZE	DWG. NO.	REV
B	18987 STEEL BED ASSEMBLY	0
SCALE: 1:50 WEIGHT:	SHEET 2 OF 2	

ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	19401-1	WDMT, CONVERTIBLE BED SIDE - LH	1
2	19402-1	WDMT, CONVERTIBLE BED SIDE - RH	1
3	18477-1	WDMT, STEEL BED TAILGATE ASSY-RAW	1
4	18238	LATCH, SPRING BOLT RH	1
5	18239	LATCH, SPRING BOLT LH	1
6	18474-1	WDMT, STEEL FLAT BED ASSY-RAW	1
7	18527	BOLT, 1/4"-20 x 5/8 HHCS ZINC	8
8	15106	NUT, 1/4-20 NYLOCK	8
9	19286	BOLT, 5/16"-18 X 2-1/4" CARRIAGE ZINC GA	18
10	16300	NUT, 5/16"-18 NYLON LOCK W/ FLANGE ZN	18
11	18240	CABLE, BED LIMITING	2
12	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
13	18913	SPACER, 1" OD X 0.5" ID X 3/8"L NYLON	2
14	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
15	19162	DECAL, AML BLK WITH GRY LETTERS	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES		DRAWN	RHW	TITLE: BED, STEEL BED ASSY		
TOLERANCES:		CHECKED	XXX			
FRACTIONAL $\pm 1/16"$		ENG APPR.				
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.				
X.X ± 0.05		Q.A.				
X.XX ± 0.01		COMMENTS:		SIZE	DWG. NO.	REV
X.XXX ± 0.005 BEND $\pm 2^\circ$				B	18987 STEEL BED	0
INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:20 WEIGHT:		
MATERIAL				SHEET 1 OF 2		
FINISH						
DO NOT SCALE DRAWING						

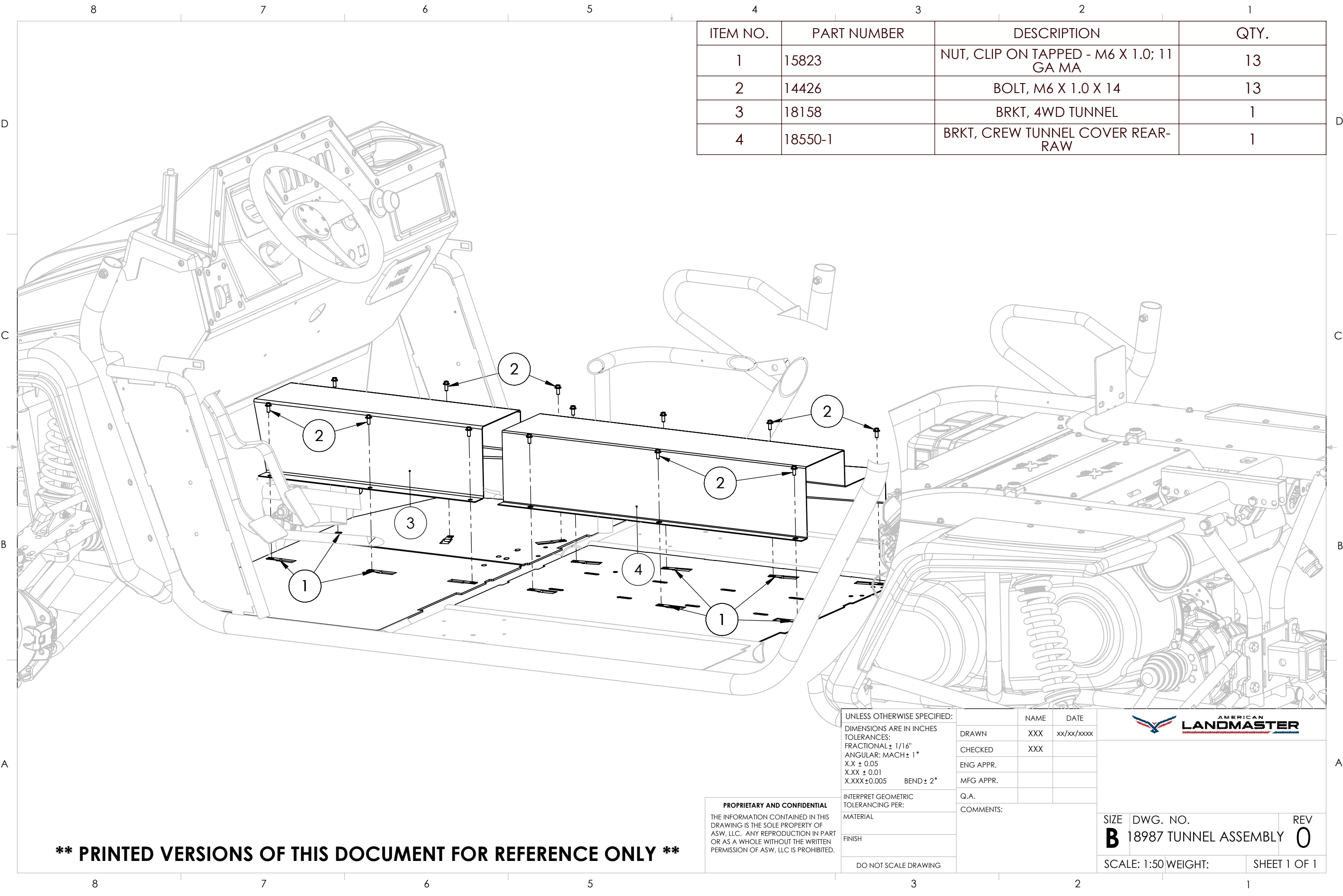
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER					
DIMENSIONS ARE IN INCHES TOLERANCES:		DRAWN	XXX				xx/xx/xxxx		
FRACTIONAL $\pm 1/16"$		CHECKED	XXX		TITLE: BED, STEEL BED ASSY				
ANGULAR: MACH $\pm 1^\circ$		ENG APPR.							
X.X ± 0.05									
X.XX ± 0.01									
X.XXX ± 0.005		MFG APPR.							
BEND $\pm 2^\circ$									
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV B 18987 STEEL BED 0				
MATERIAL		COMMENTS:							
FINISH									
DO NOT SCALE DRAWING					SCALE: 1:20		WEIGHT:	SHEET 2 OF 2	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	13
2	14426	BOLT, M6 X 1.0 X 14	13
3	18158	BRKT, 4WD TUNNEL	1
4	18550-1	BRKT, CREW TUNNEL COVER REAR-RAW	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18987 TUNNEL ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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