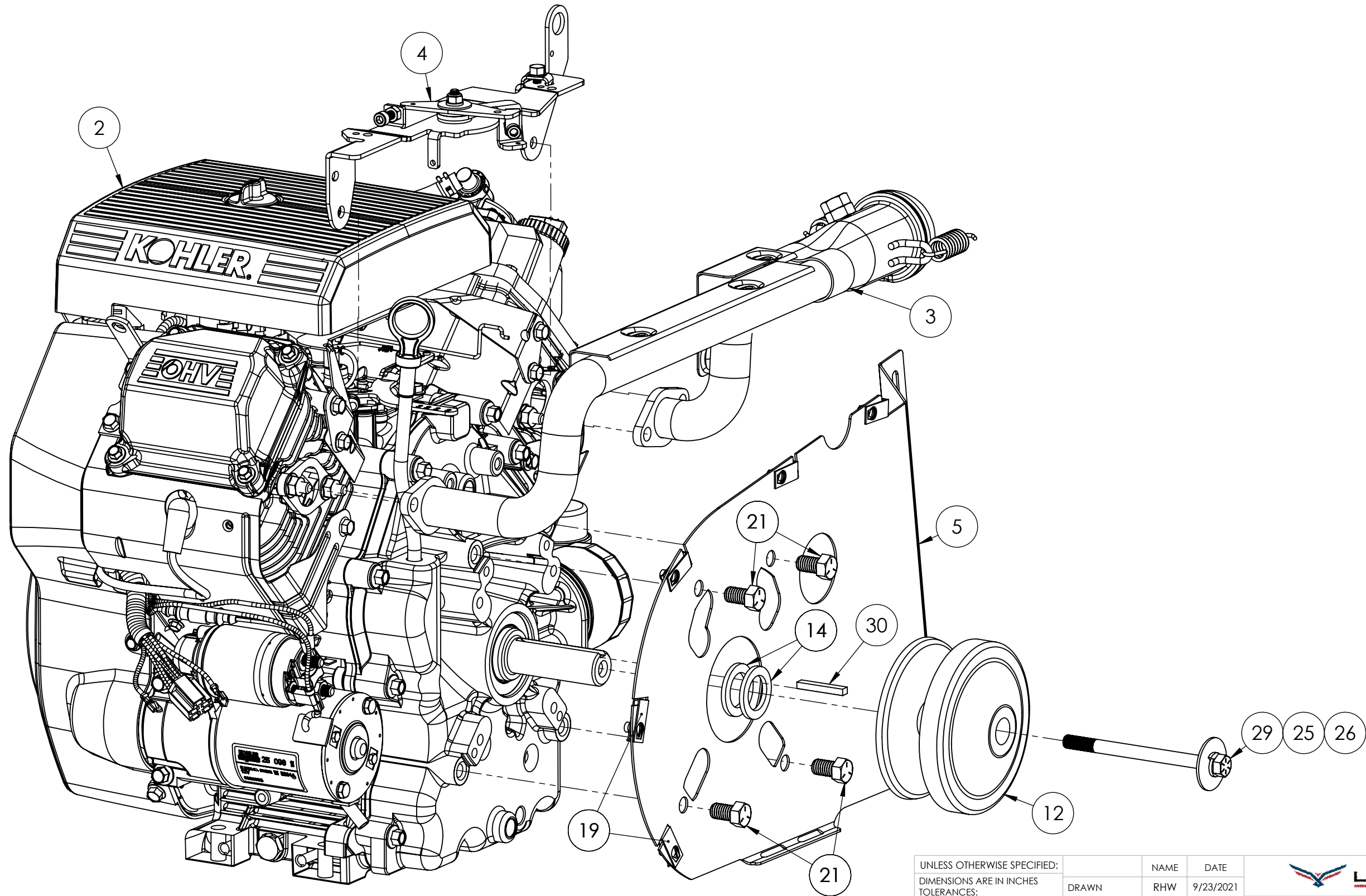




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TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

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DRAWN	RHW	9/23/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

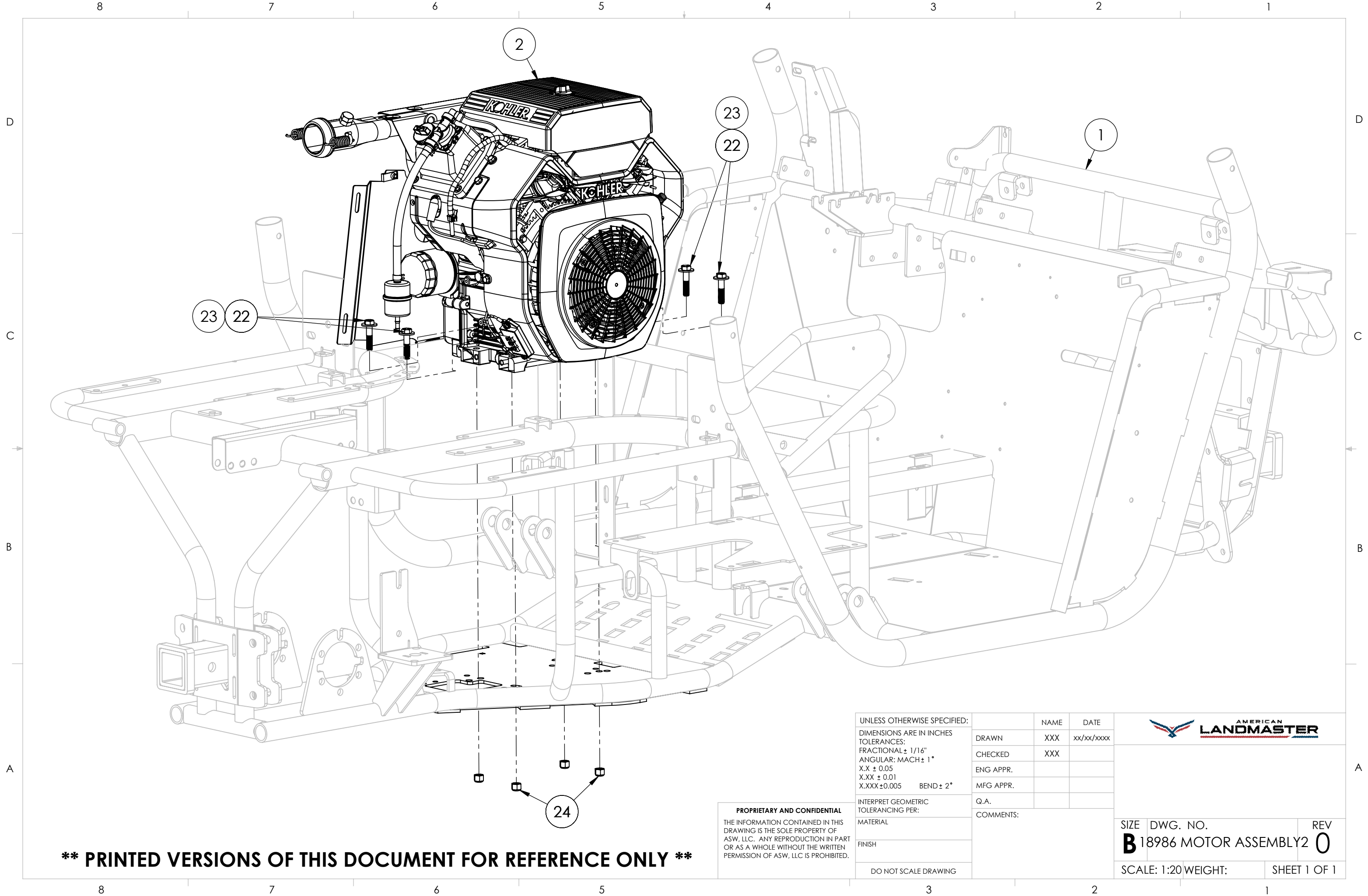


SIZE DWG. NO. REV

B 18986 MOTOR ASSEMBLY 1 **0**

SCALE: 1:10 WEIGHT:

SHEET 2 OF 2



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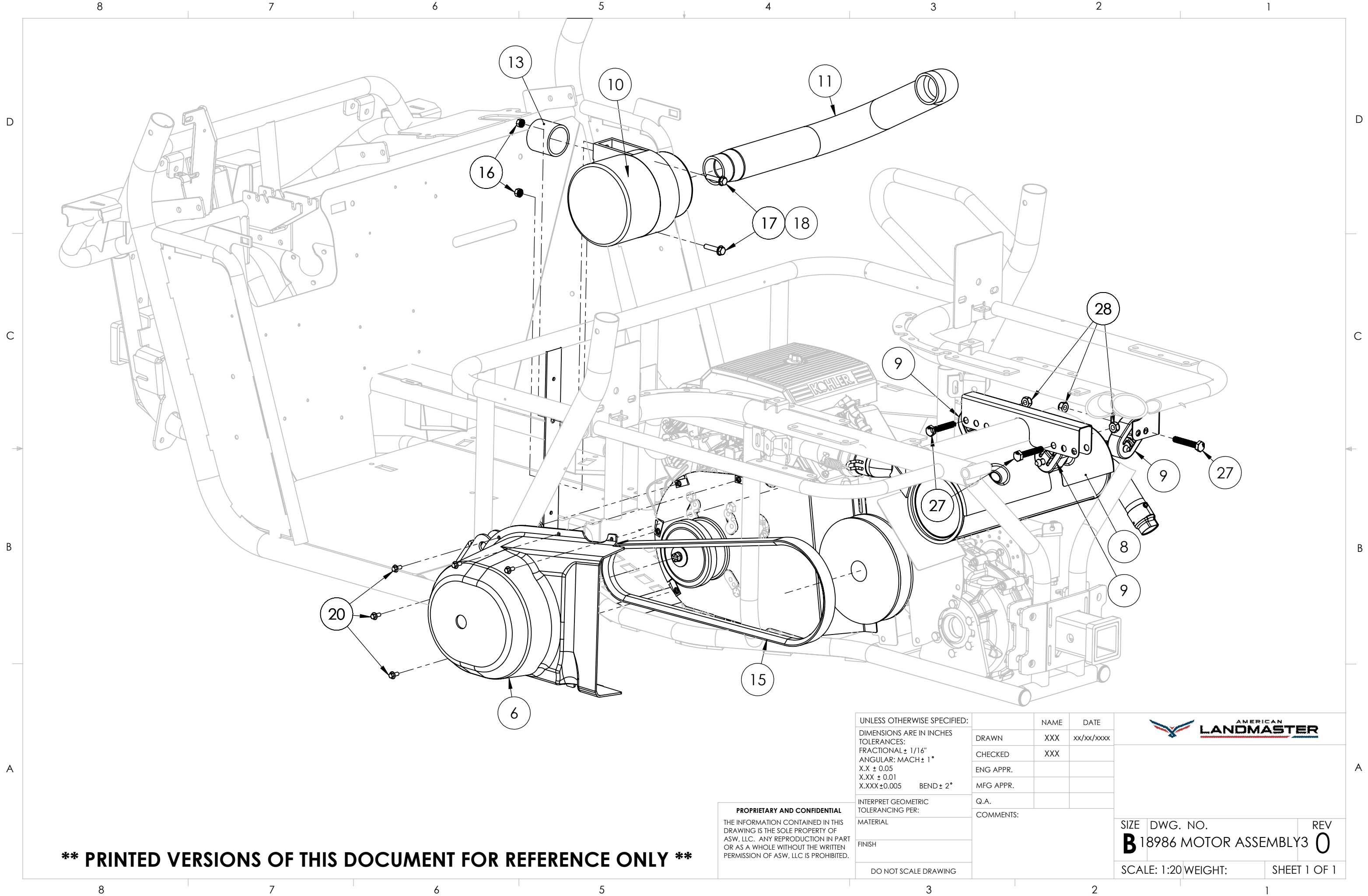
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X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
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DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18986 MOTOR ASSEMBLY	2 0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1



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ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

			AMERICAN LANDMASTER		
SIZE	DWG. NO.				REV
B	18986 MOTOR ASSEMBLY				0
SCALE: 1:20 WEIGHT:				SHEET 1 OF 1	

D	ITEM NO.	PART NUMBER	DESCRIPTION	STATION 1/QTY.
	1	18190-2	WDMT, FRAME CREW IRS	1
	2	17923	HUB, 4WD COUPLER / ROTOR MOUNT	1
	3	17986	CALIPER, MECHANICAL AUSCO	1
	4	18080	DISC, FRONT BRAKE - 7150	1
	5	18795-2	PLATE, BACK CVT REAR - RAW	1
	6	18058	AXLE, TRANSAXLE IRS 10.15:1	1
	7	16830	SPACER, TRANSAXLE SHIFTER INPUT	1
	8	16623	BRACKET, SHIFTER INPUT	1
	9	18131	PULLEY, DRIVEN - PB - 700	1
C	10	18792	COVER, CVT REAR L7	1
	11	18081	GEARBOX, 90 DEG 1.15:1	1
	12	18123	BRKT, DIFF LOCK 4WD	1
	13	2-25010	4X4, DRIVE SHAFT BEARING-PILLOW BLOCK ST	1
	14	16430	SHAFT, CV DRIVE - FRONT 36.5" OAL	1
	15	2-25016	4X4, CV DRIVE SHAFT -REAR (SEE SPECS)	1
	16	18697	CAP, ID .96" - 1.07" SNAP IN	2
	17	19108	BRKT, HEAT SHIELD - L5/L7	1
	18	19003	BOLT. 3/8 - 16 X 2.75IN	5
	19	2-50206	BOLT, 3/8-16 X 1 HEX HEAD G5	5
B	20	19005	SCREW, SET 3/8-16 X 0.50 CUP POINT / PATCH LOK	2
	21	2-50084	BOLT, 1/4"-20 x .75" BLK	3
	22	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
	23	16868	NUT, M12 X 1.25 INTERFERENCE TOP LOCK	1
	24	2-50239	BOLT, 1/2"-20 X 2" HH G5 FT	1
	25	2-50722	WASHER, 1/2IN LOCK WASHER	1
	26	2-50747	WASHER, 0.515IN X 1.25IN X 0.125IN	1
	27	14426	BOLT, M6 X 1.0 X 14	6
	28	2-50001	NUT, 1/4-20 NYLON LOCKING	3
	29	19005	SCREW, SET 3/8-16 X 0.50 CUP POINT	2
A	30	2-50100	BOLT, SERRATED 5/16" - 18 X 3/4"	8
	31	2-50005	NUT, 5/16-18 KEPS	6

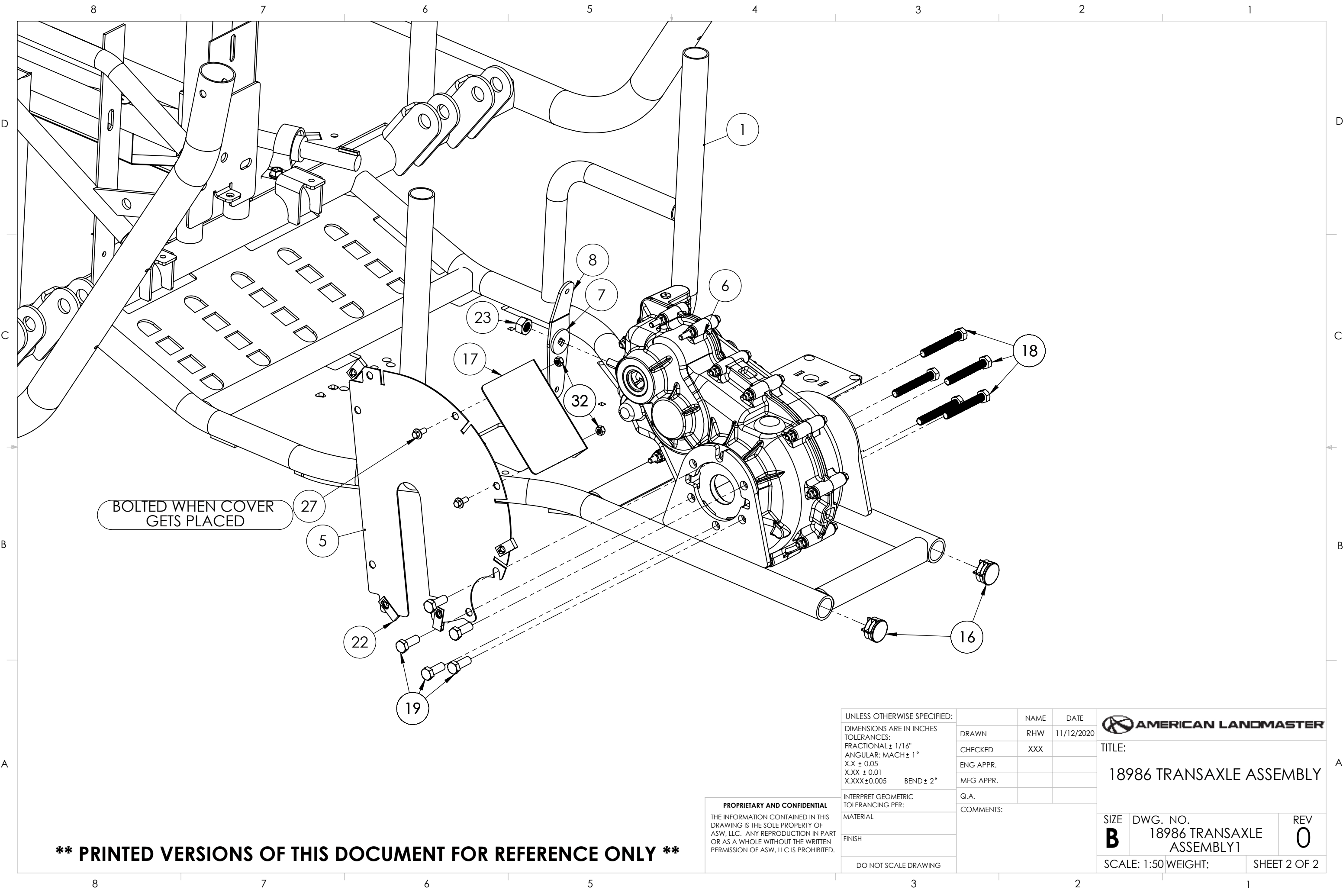
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	RHW	11/12/2020
	CHECKED	XXX	
	ENG APPR.		
	MFG APPR.		
	Q.A.		
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:		
MATERIAL			
FINISH			
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TITLE:	
18986 TRANSAXLE ASSEMBLY	
SIZE	DWG. NO.
B	18986 TRANSAXLE ASSEMBLY1
SCALE: 1:50	WEIGHT:
SHEET 1 OF 2	

REV	
0	

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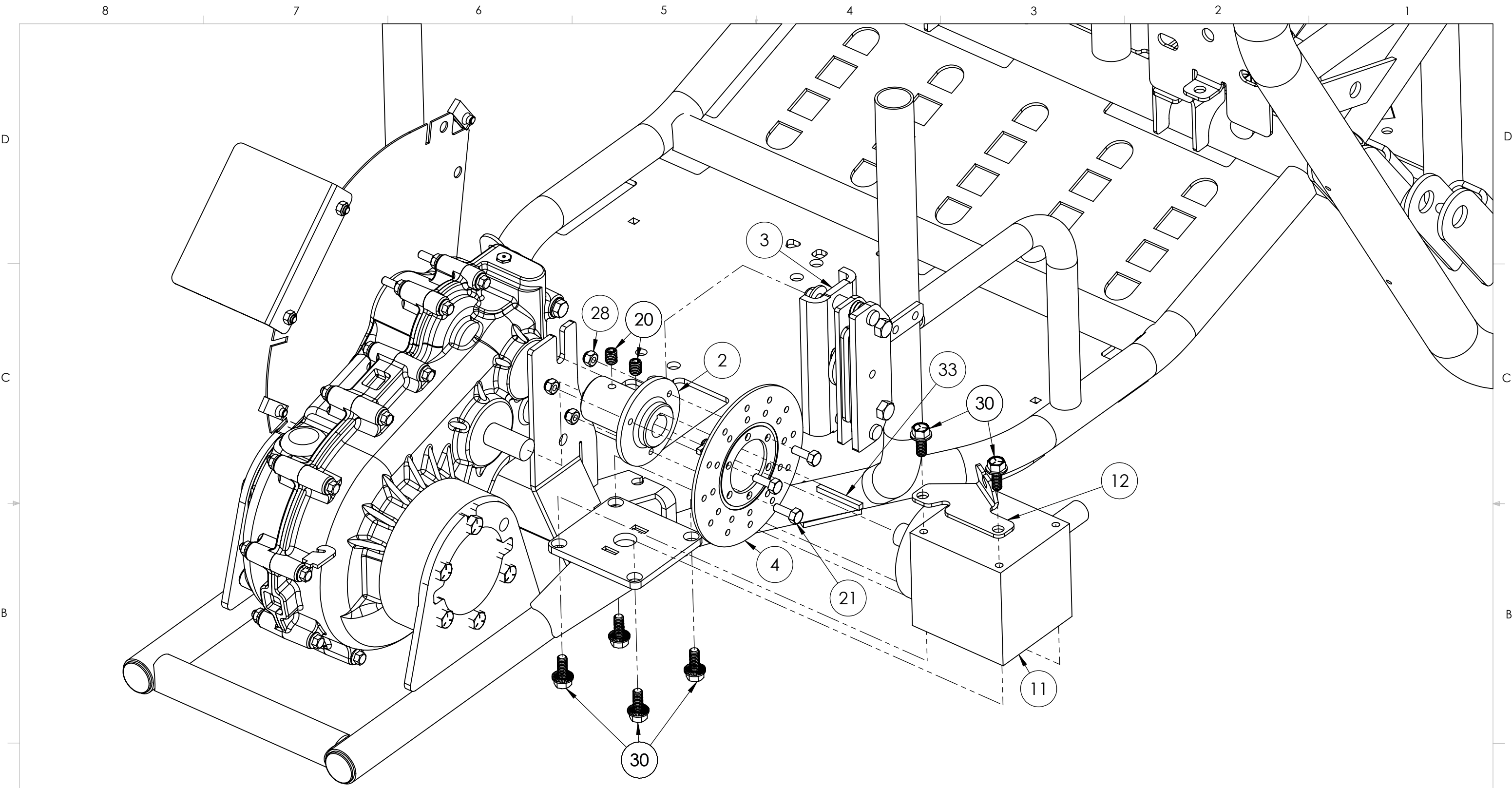


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GETS PLACED

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	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			TITLE: 18986 TRANSAXLE ASSEMBLY		
MATERIAL	COMMENTS:					
FINISH						
DO NOT SCALE DRAWING				SIZE B	DWG. NO. 18986 TRANSAXLE ASSEMBLY1	REV 0
				SCALE: 1:50 WEIGHT:		SHEET 2 OF 2

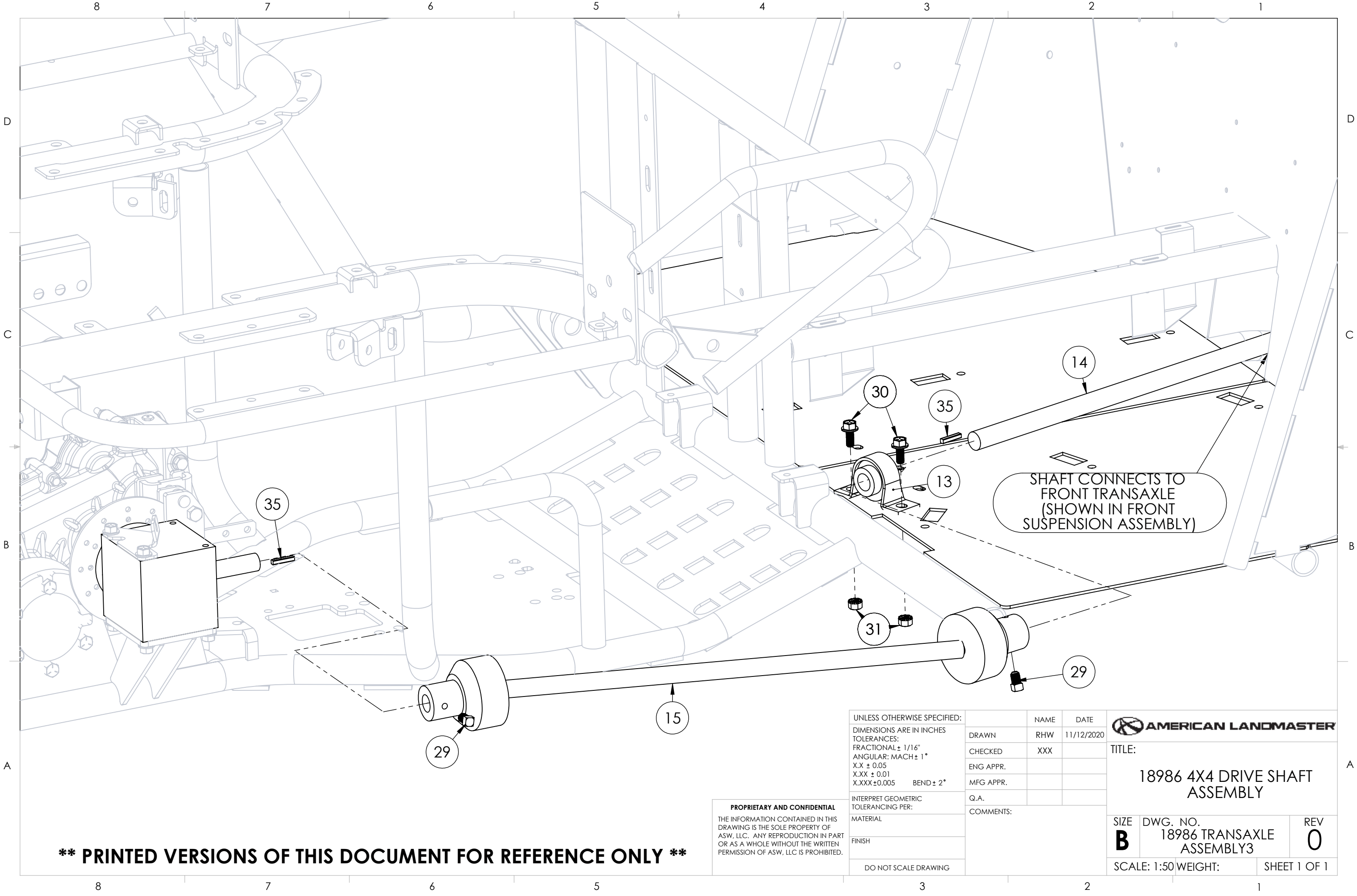


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X.XX ± 0.01			
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			
		NAME	DATE
DRAWN		XXX	xx/xx/xxxx
CHECKED		XXX	
ENG APPR.			
MFG APPR.			
Q.A.			
COMMENTS:			
SIZE		DWG. NO.	
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SCALE: 1:50		WEIGHT:	
SHEET 1 OF 1		REV	
		10	





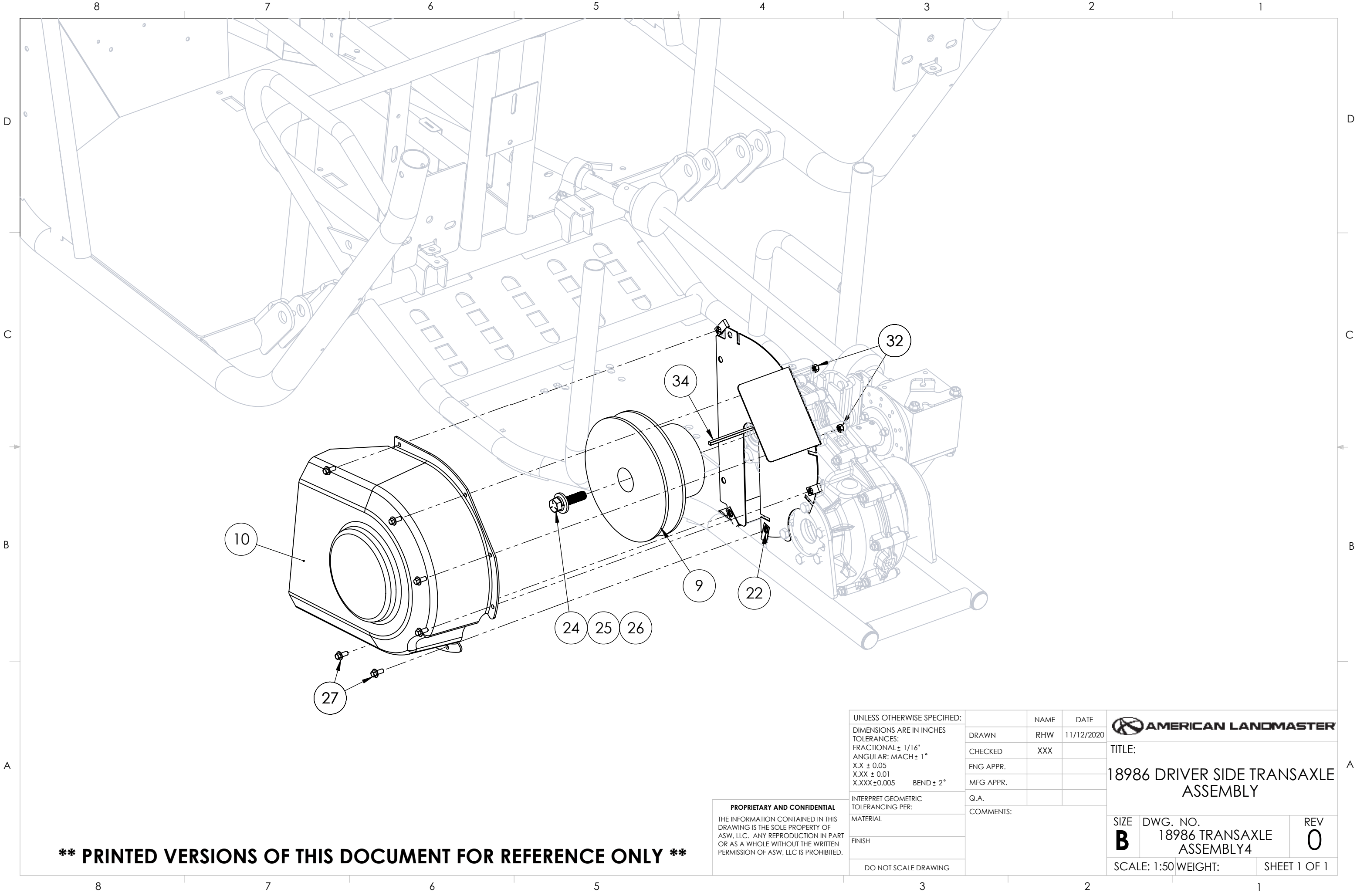
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X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

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DRAWN	RHW	11/12/2020
CHECKED	XXX	
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MFG APPR.		
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COMMENTS:		

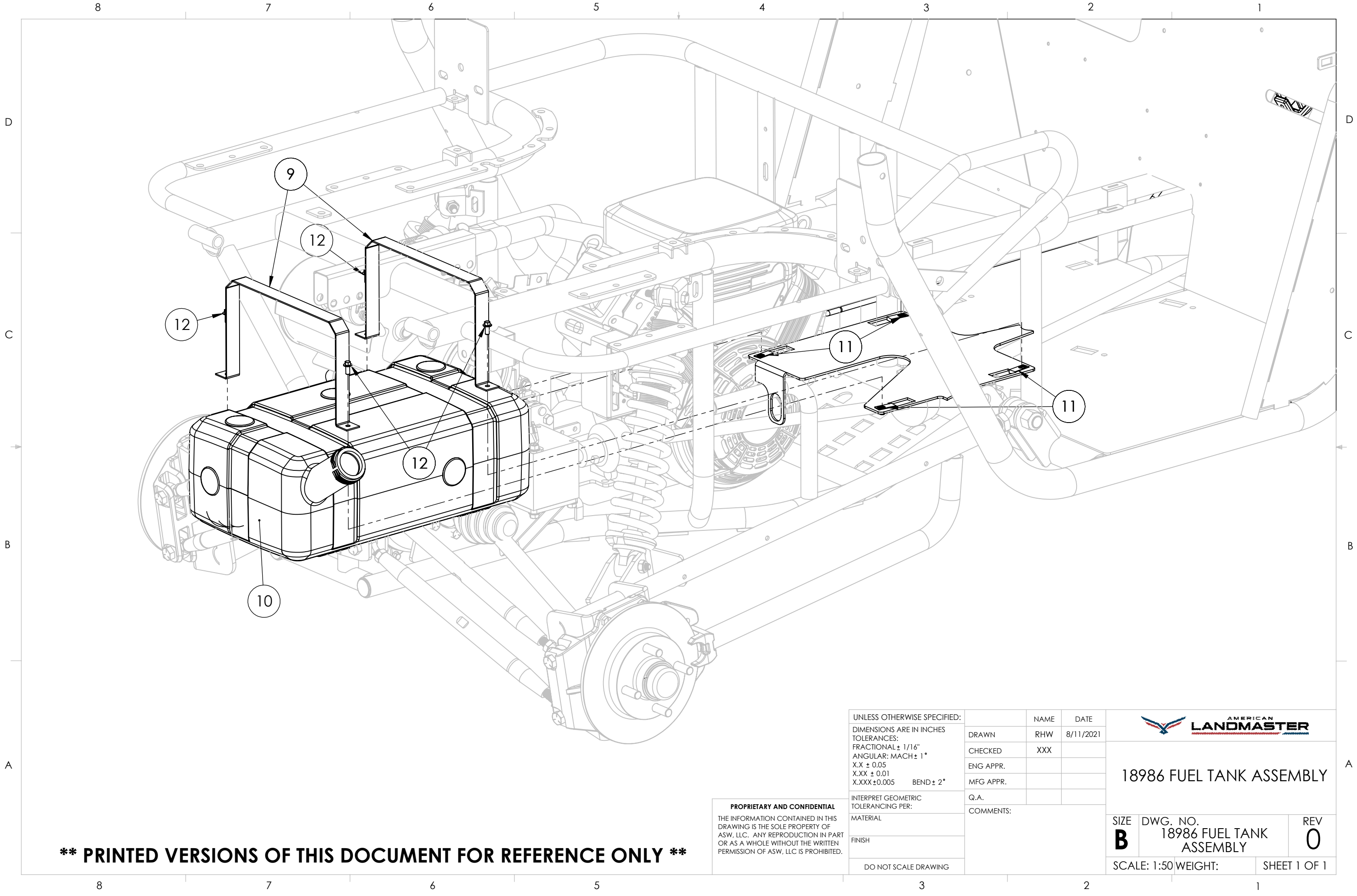
		
TITLE:		
18986 4X4 DRIVE SHAFT ASSEMBLY		
SIZE B	DWG. NO. 18986 TRANSAXLE ASSEMBLY3	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



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	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV B 18986 TRANSAXLE ASSEMBLY4 0		
MATERIAL	COMMENTS:					
FINISH				SCALE: 1:50 WEIGHT: SHEET 1 OF 1		
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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

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MFG APPR.		
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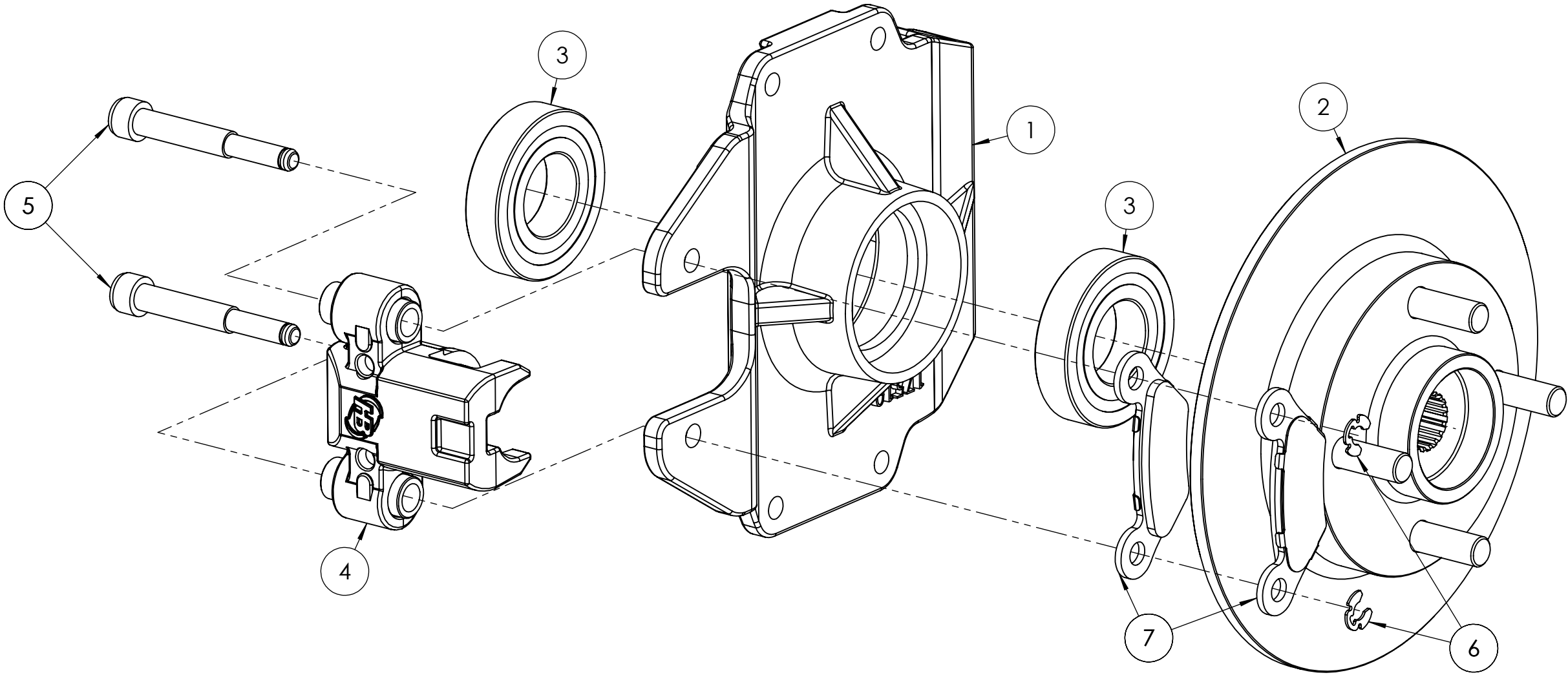


18986 FUEL TANK ASSEMBLY

SIZE	DWG. NO.	REV
B	18986 FUEL TANK ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

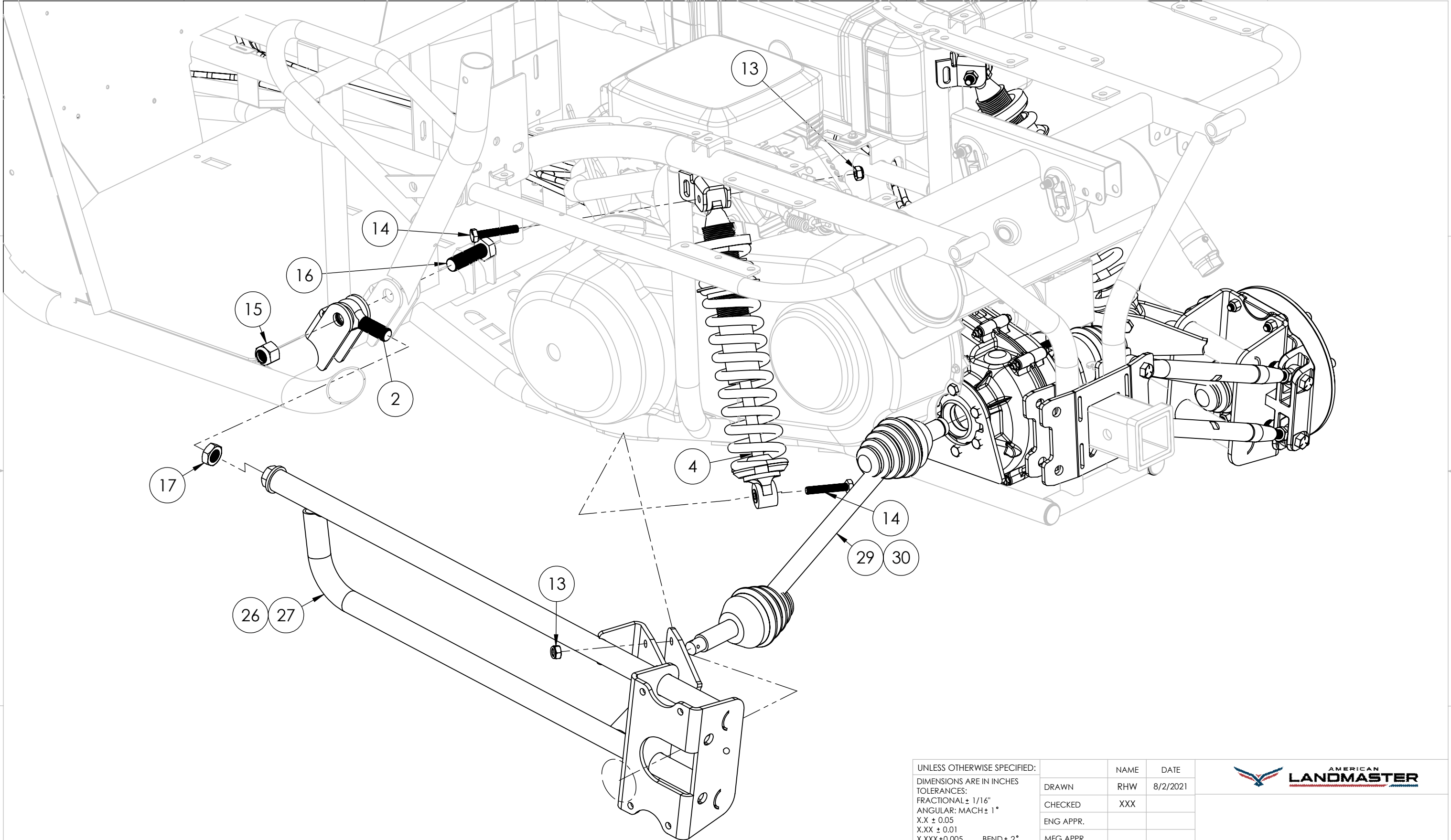
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	17510	HUB, REAR TRAILING ARM	1
2	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
3	19284	BEARING, RADIAL 6207RS	2
4	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
5	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
6	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
7	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	1/6/2021	TITLE: REAR HUB ASSEMBLY	
		CHECKED	XXX			
		ENG APPR.				
		MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV B 18986 REAR HUB ASSEMBLY 0	
MATERIAL		COMMENTS:				
FINISH						
DO NOT SCALE DRAWING						
				SCALE: 1:10 WEIGHT:		SHEET 1 OF 1

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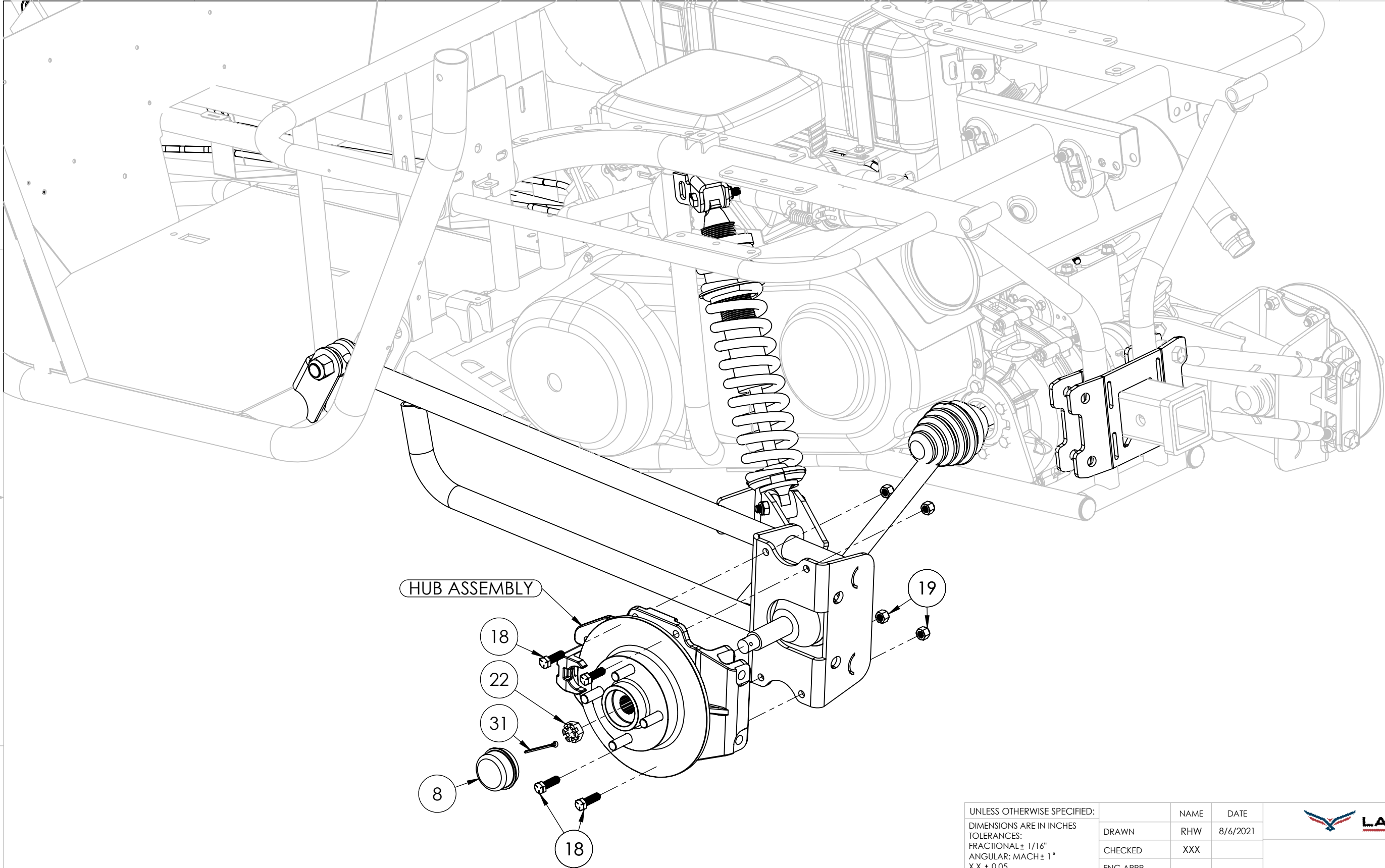
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ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
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MATERIAL	
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MFG APPR.		
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COMMENTS:		

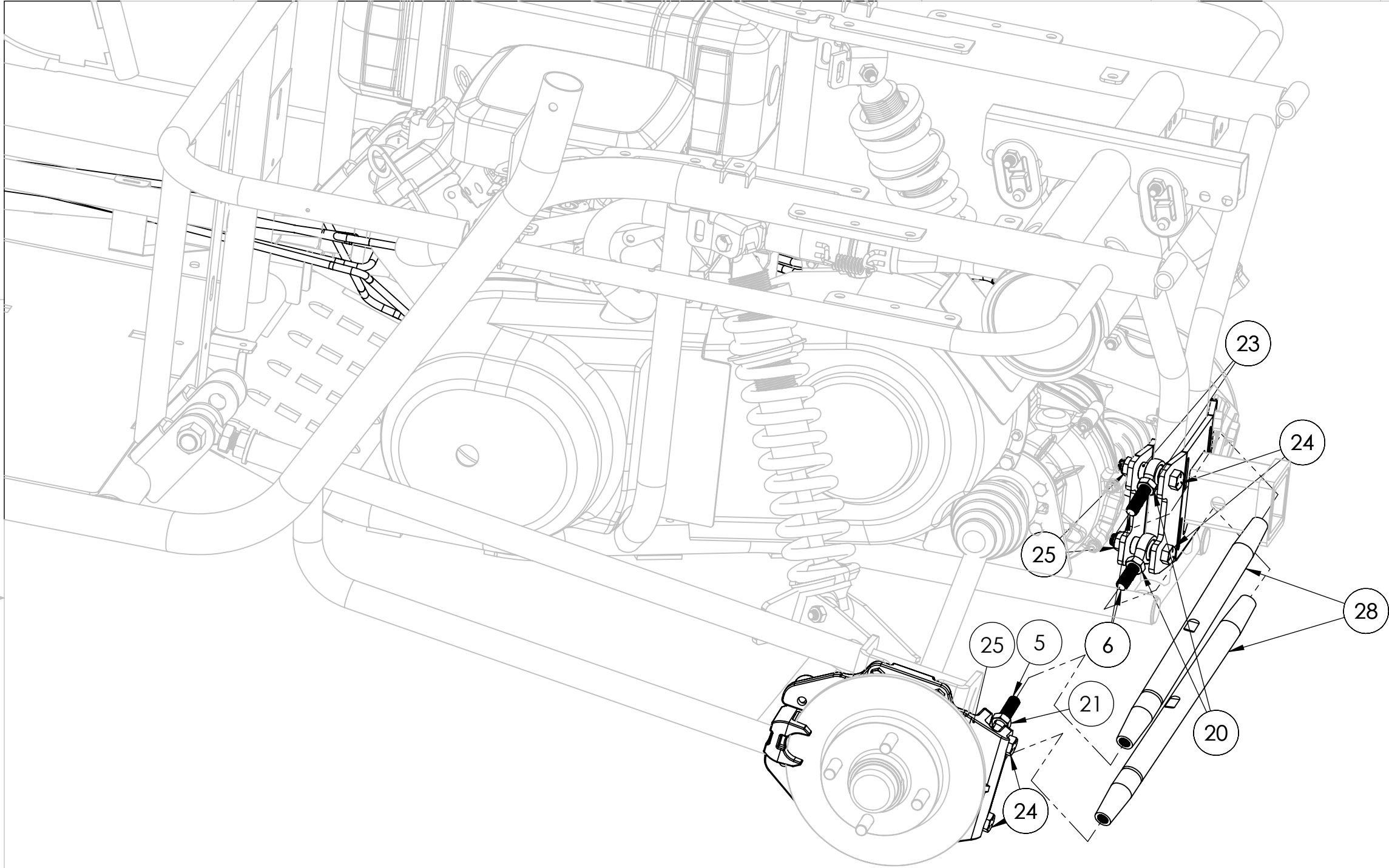
SIZE	DWG. NO. 18986 REAR SUSPENSION ASSEMBLY1	REV
B		0
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2



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	CHECKED	XXX			
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	MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. 18986 REAR B SUSPENSION ASSEMBLY2 REV 	



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ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005 BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
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CHECKED	XXX	
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MFG APPR.		
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COMMENTS:		



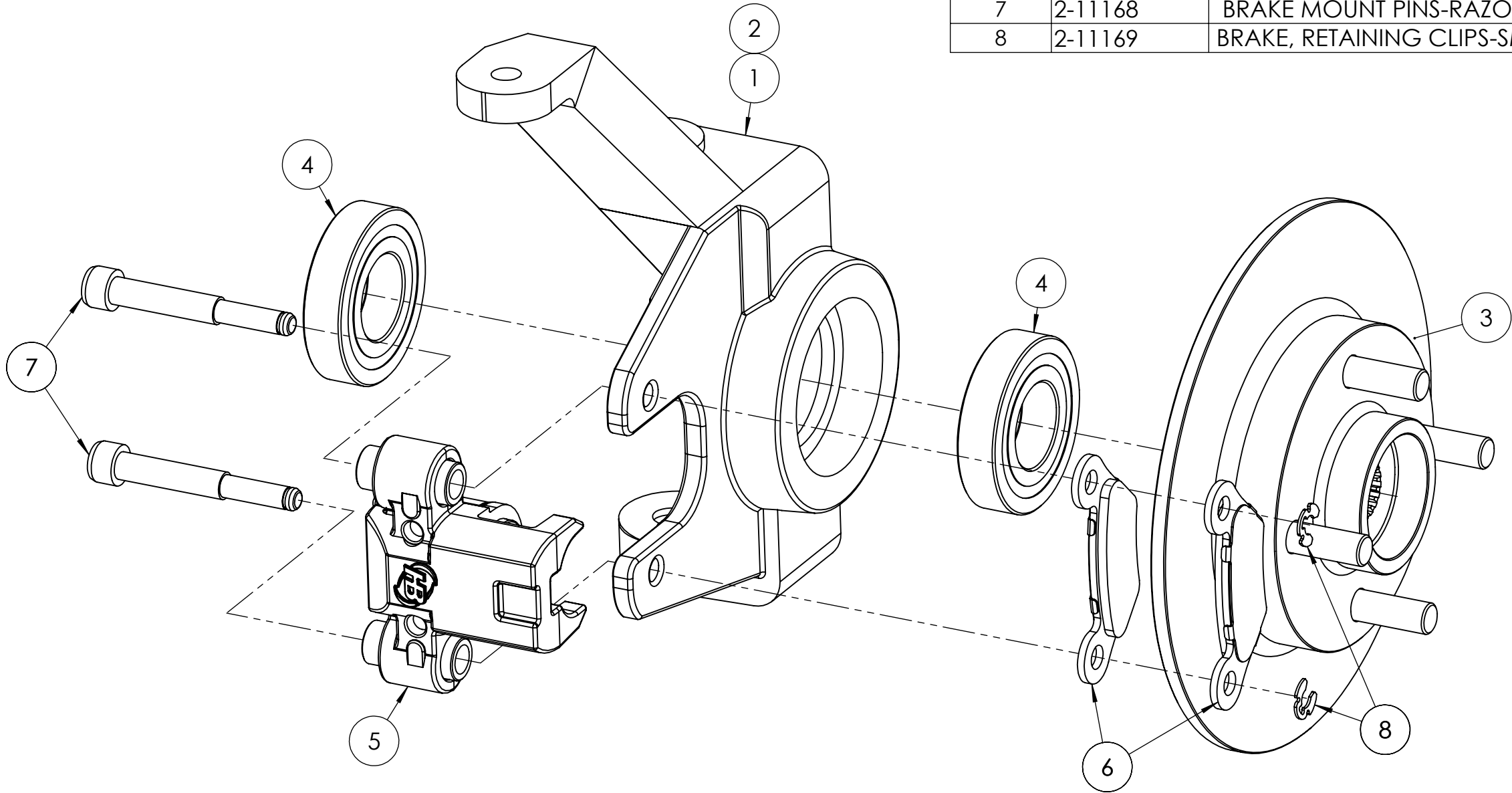
REAR SUSPENSION
ASSEMBLY 3

SIZE	DWG. NO. 18986 REAR SUSPENSION ASSEMBLY3	REV
B		0

SCALE: 1:50 WEIGHT: SHEET 1 OF 1

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18037	HUB, FRONT RH	1
2	18038	HUB, FRONT LH	1
3	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
4	19284	BEARING, RADIAL 6207RS	2
5	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
6	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
7	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
8	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		TITLE: ASM, FRONT RIGHT CORNER MODULE
X.X ± 0.05		Q.A.		
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005 BEND $\pm 2^\circ$				
INTERPRET GEOMETRIC TOLERANCING PER:				SIZE B
MATERIAL				DWG. NO. 18986 FRONT HUB ASSEMBLY
FINISH				REV 0
DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT: SHEET 1 OF 1

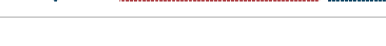
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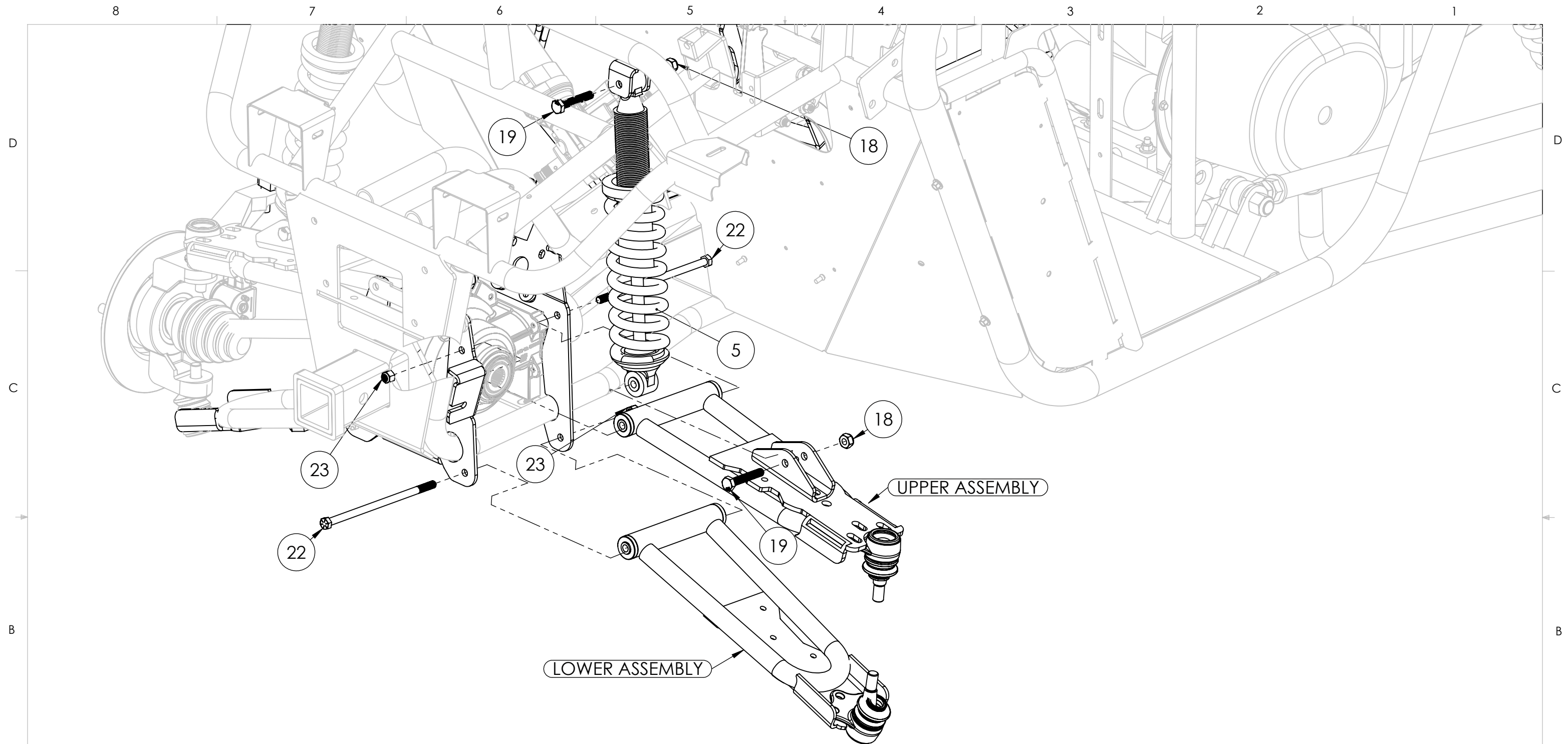
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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 3/QTY.
1	18190-2	WDMT, FRAME IRS STD CHASSIS	1
2	2-20839	FRONT DIFFERENTIAL-CFD #6203-01-282	1
3	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	2
4	2-30623	HUB, UTV-DUST CAP	2
5	17480	SHOCK, 325	2
6	18595	ASM, FRONT LEFT CORNER MODULE	1
7	16898-2	ASM, PEDAL CLUSTER - 2018	1
8	18555	WDMT, STEERING SUPPORT	1
9	18596	ASM, FRONT RIGHT CORNER MODULE	1
10	2-42114	DOM, A-ARM SPACER	4
11	18191	BUSHING, 1" OD / .625" ID	10
12	17184	RUBBER, 2018 PEDAL STOP	2
13	16678	FRONT A-ARM TIE BAR 4-LINK - BLACK	1
14	16905	MASTER CYLINDER, 4WD	1
15	18043	BALL JOINT, K7366	4
16	2-50007	NUT, 5/16-18 NYLOCK	2
17	2-50005	NUT, 5/16-18 KEPS	10
18	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
19	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4
20	2-50010	NUT, 3/8-16 NYLOCK	1
21	16625	NUT, M16 X 1.5 CASTLE	2
22	18701	BOLT, 3/8-24 X 8IN HHCS GR8	4
23	18704	NUT, 3/8-24 NYLOCK	4
24	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	6
25	2-50171	BOLT, 5/16IN-18 X 3-3/4IN HH G5	4
26	2-50701	WASHER, 5/16 SAE FLAT	4
27	16888	BOLT, 3/8" x 5.5"	1
28	2-50156	BOLT, 5/16IN X 2-1/4IN HEX HEAD G5	2

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 3/QTY.
29	15384	WASHER, BELLEVILLE M16	2
30	18201-9	WDMT, A-ARM 56 LOWER	2
31	18202-9	WDMT, A-ARM 56 UPPER	2
32	17513	SHAFT, CV FRONT 56	2
33	18052	RACK & PINION, IRS 56-PARP-35001S3	1
34	2-30621	HUB-UTV-COTTER PIN	3
35	19059	KIT, POWER STEERING, W/ CONNECTORS	1
36	2-10526	SHAFT, STEERING - UNIVERSAL	1
37	17638	SHAFT, POWER STEERING (WITH POWERSTEERING)	1
38	17639	JOINT, POWER STEERING (WITH POWERSTEERING)	1

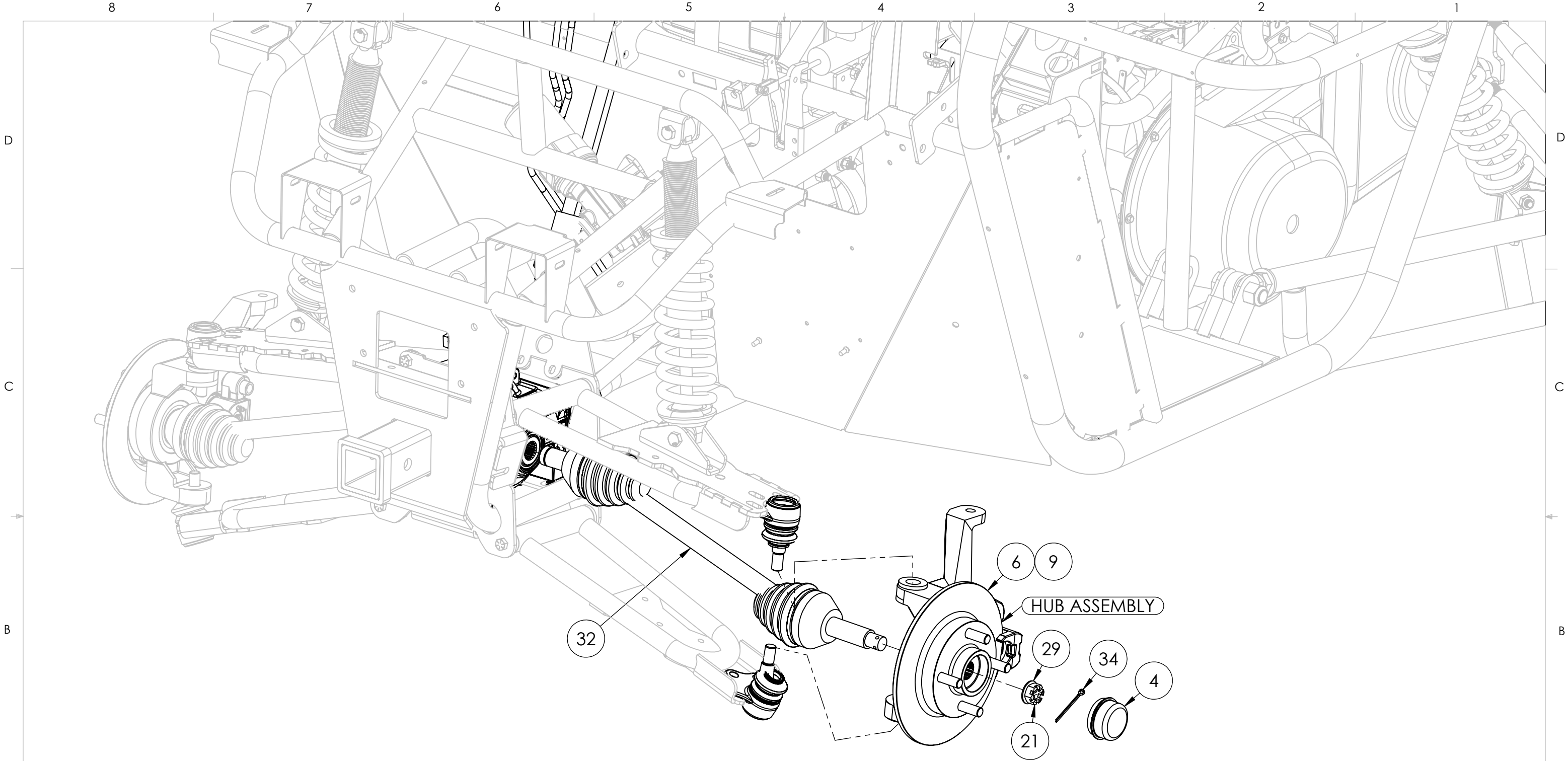
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.	UNLESS OTHERWISE SPECIFIED:	NAME	DATE				
	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	XXX				xx/xx/xxxx
		CHECKED	XXX				
		ENG APPR.					
		MFG APPR.					
		Q.A.					
	COMMENTS:						
	INTERPRET GEOMETRIC TOLERANCING PER:	SIZE DWG. NO. REV 189B FRONT SUSPENSION ASSEMBLY1 SCALE: 1:50 WEIGHT: SHEET 1 OF 2					
	MATERIAL						
	FINISH						
DO NOT SCALE DRAWING							



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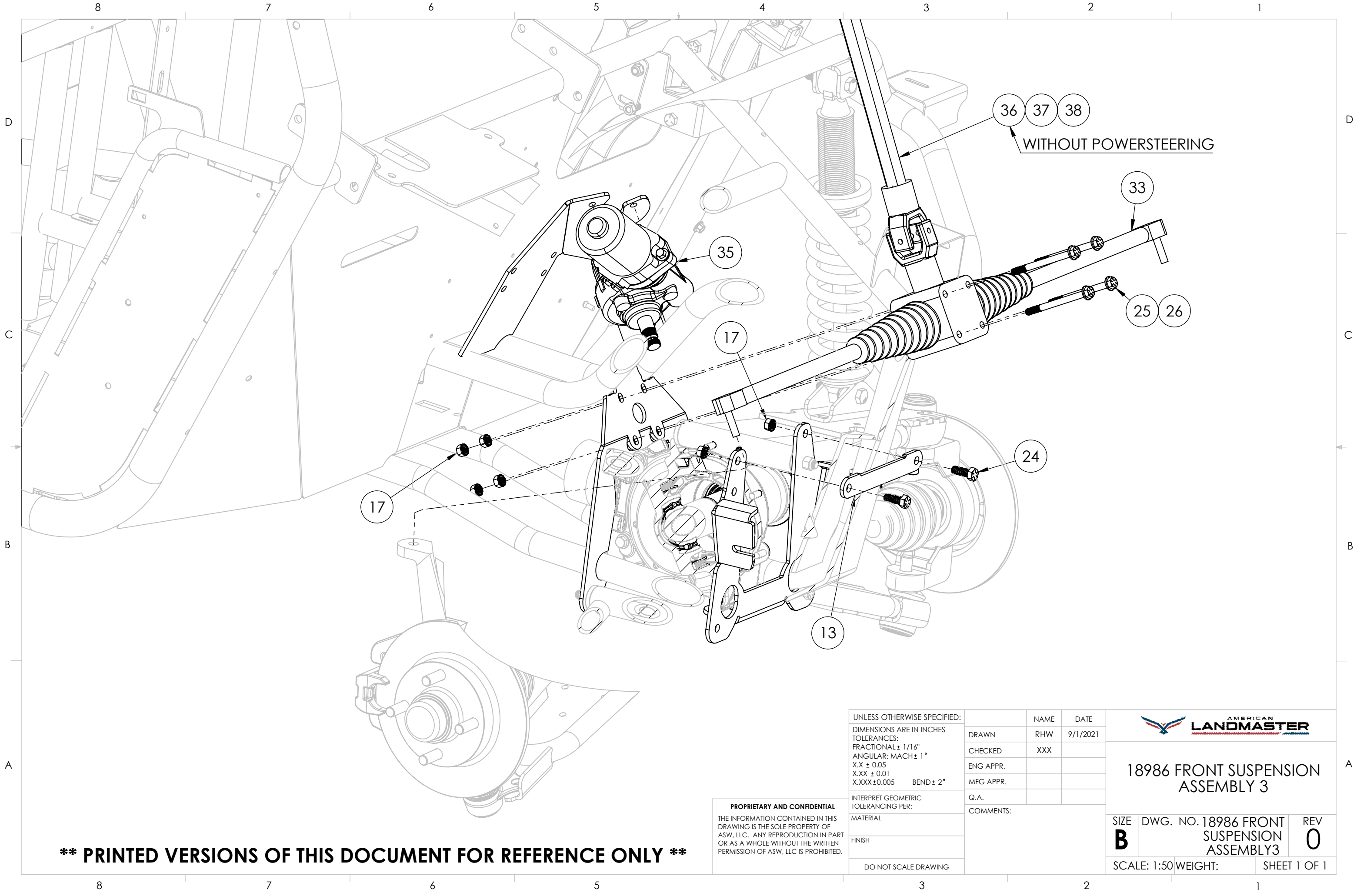
UNLESS OTHERWISE SPECIFIED:		NAME	DATE								
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	XXX	xx/xx/xxxx								
	CHECKED	XXX									
	ENG APPR.										
	MFG APPR.										
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			<table><tr><td>SIZE B</td><td>DWG. NO. 18986 FRONT SUSPENSION ASSEMBLY1</td><td>REV 0</td></tr><tr><td colspan="2">SCALE: 1:50 WEIGHT:</td><td>SHEET 2 OF 2</td></tr></table>		SIZE B	DWG. NO. 18986 FRONT SUSPENSION ASSEMBLY1	REV 0	SCALE: 1:50 WEIGHT:		SHEET 2 OF 2
SIZE B	DWG. NO. 18986 FRONT SUSPENSION ASSEMBLY1	REV 0									
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2									
MATERIAL	COMMENTS:										
FINISH											
DO NOT SCALE DRAWING											



UNLESS OTHERWISE SPECIFIED:		NAME	DATE			AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°		DRAWN	XXX	xx/xx/xxxx					
		CHECKED	XXX						
		ENG APPR.							
		MFG APPR.							
		Q.A.							
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		SIZE DWG. NO. REV 189B FRONT SUSPENSION ASSEMBLY 0					
MATERIAL									
FINISH									
DO NOT SCALE DRAWING									
				SCALE: 1:50		WEIGHT:		SHEET 1 OF 1	

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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	9/1/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



18986 FRONT SUSPENSION
ASSEMBLY 3

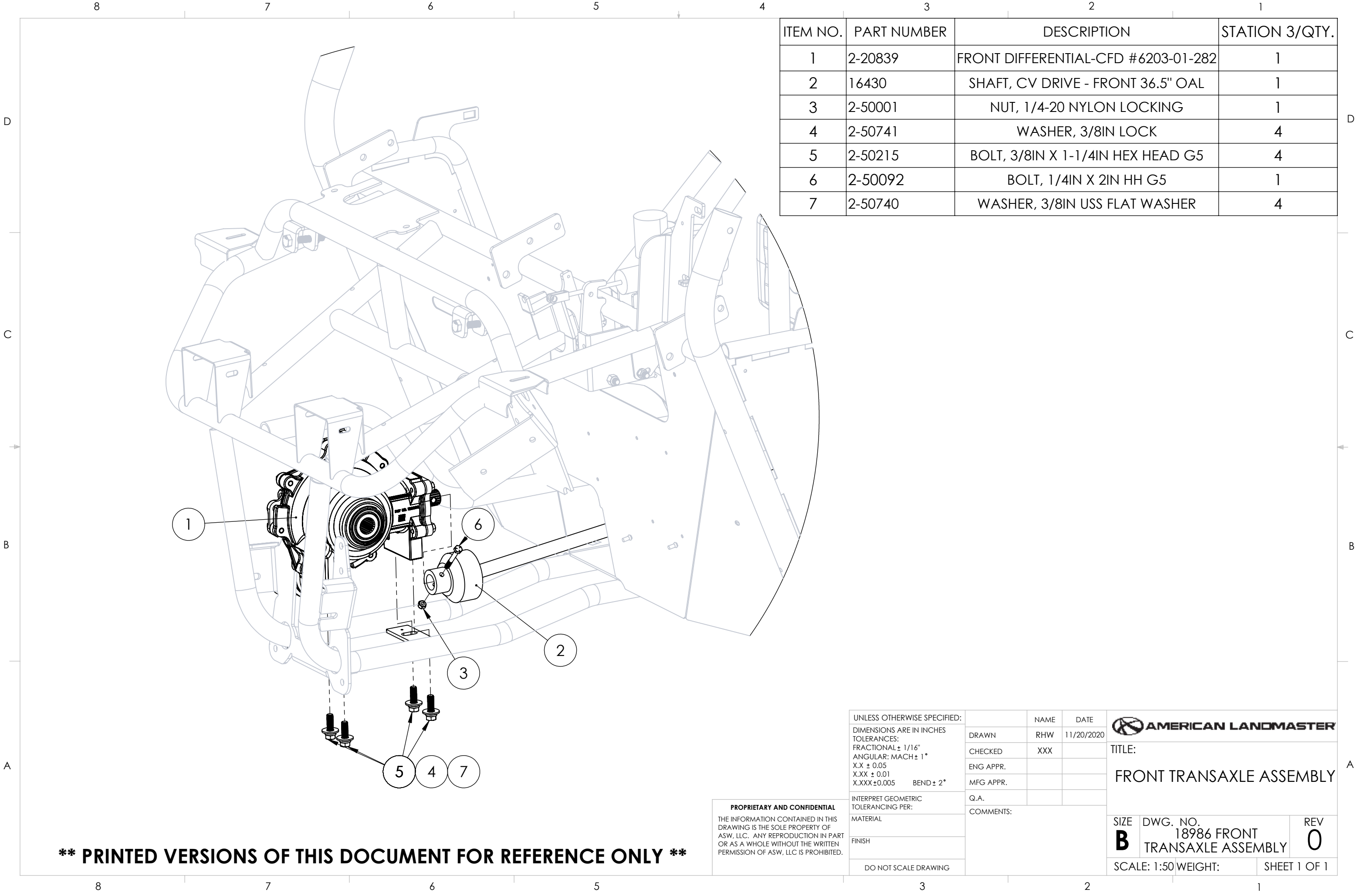
SIZE
B

DWG. NO. 18986 FRONT
SUSPENSION
ASSEMBLY3

REV
0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 3/QTY.
1	2-20839	FRONT DIFFERENTIAL-CFD #6203-01-282	1
2	16430	SHAFT, CV DRIVE - FRONT 36.5" OAL	1
3	2-50001	NUT, 1/4-20 NYLON LOCKING	1
4	2-50741	WASHER, 3/8IN LOCK	4
5	2-50215	BOLT, 3/8IN X 1-1/4IN HEX HEAD G5	4
6	2-50092	BOLT, 1/4IN X 2IN HH G5	1
7	2-50740	WASHER, 3/8IN USS FLAT WASHER	4

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/20/2020
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MFG APPR.		
Q.A.		
COMMENTS:		

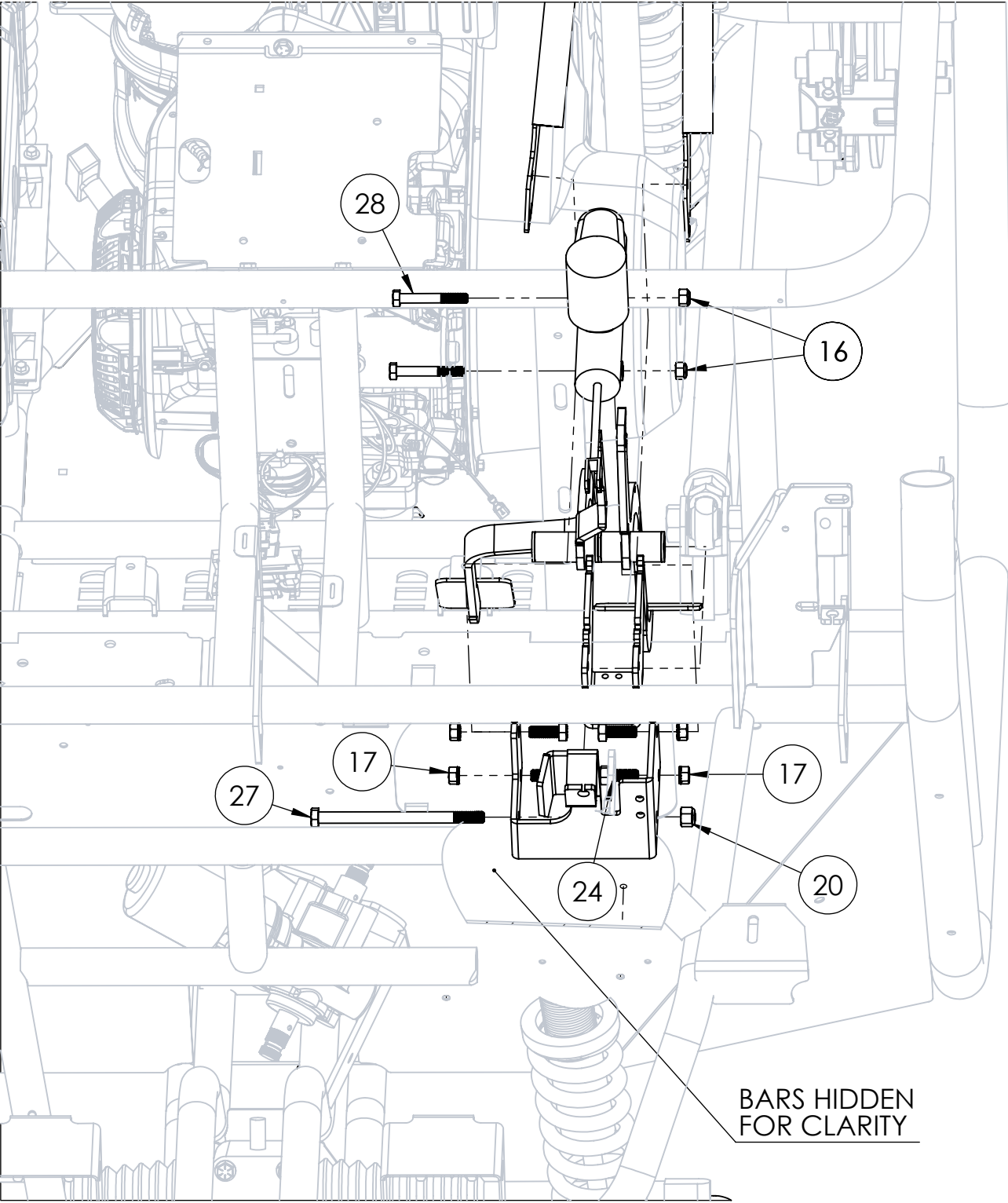
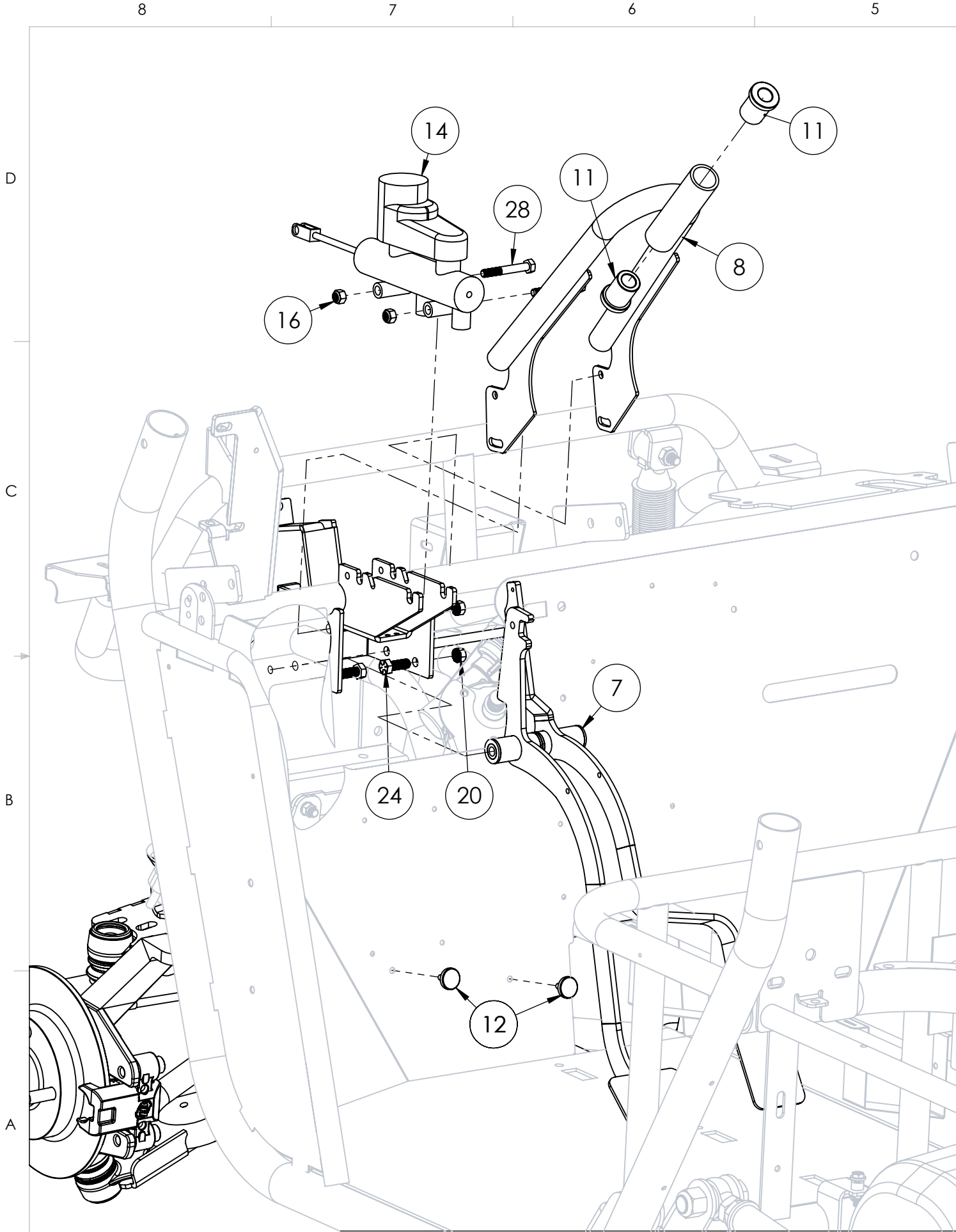
TITLE:

FRONT TRANSAXLE ASSEMBLY

SIZE	DWG. NO.	REV
B	18986 FRONT TRANSAXLE ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

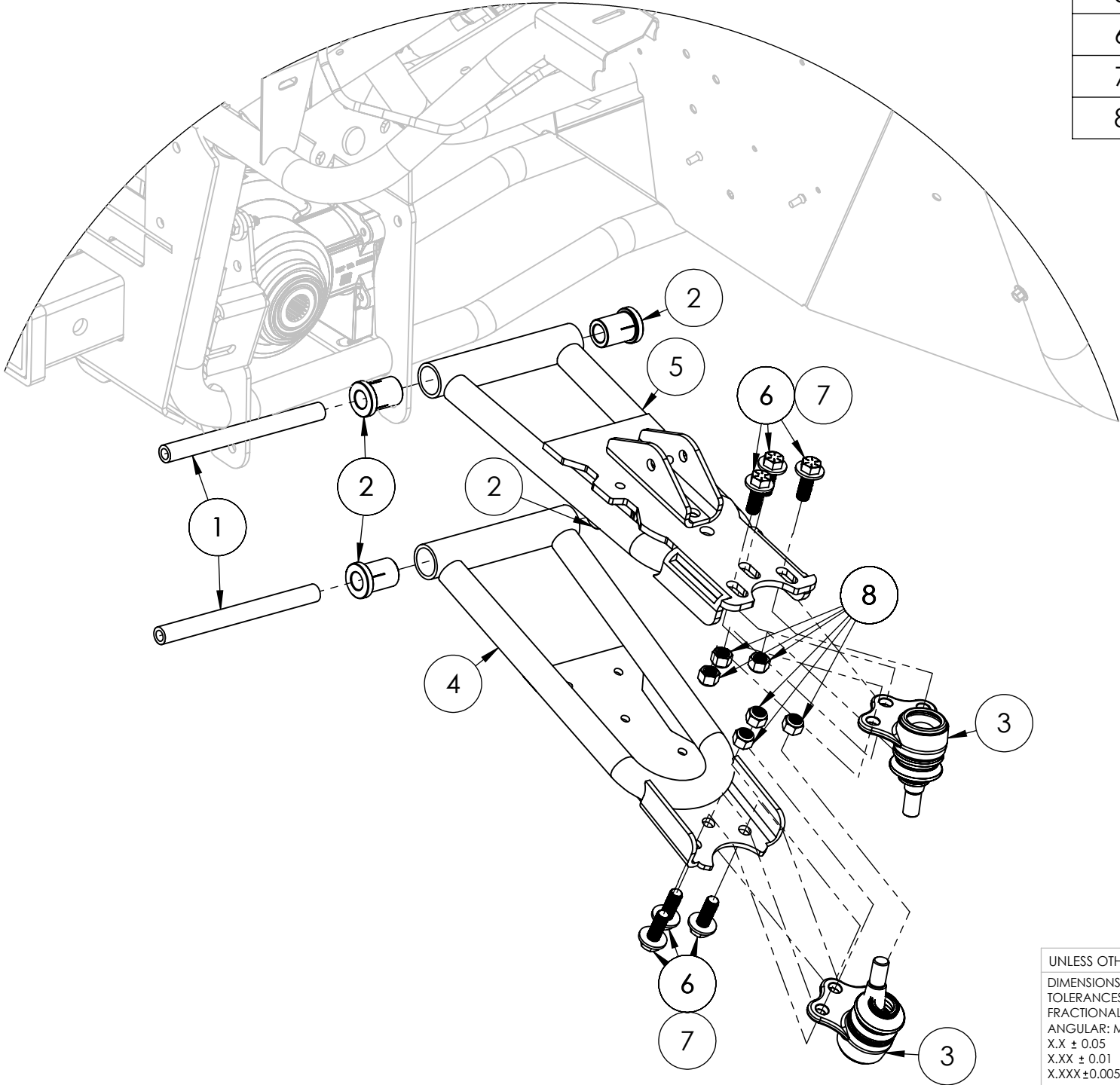
NAME	DATE
DRAWN	RHW 11/24/2020
CHECKED	XXX
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	

		
TITLE: STEERING SPPT AND PEDAL ASSEMBLY		
SIZE B	DWG. NO. 18986 STEERING SPPT AND PEDAL ASSEMBLY	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-42114	DOM, A-ARM SPACER	4
2	18191	BUSHING, 1" OD / .625" ID	8
3	18043	BALL JOINT, K7366	4
4	18201-9	WDMT, A-ARM 56 LOWER	2
5	18202-9	WDMT, A-ARM 56 UPPER	2
6	19867	BOLT, 7/16-20 X 1.25 HCS GR8 YZ	12
7	19868	WASHER, 3/8 IN USS FLAT WASHER YZ	12
8	19869	NUT, 7/16-20 NYLOCK NE GR8 YZ	12



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$ INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING			NAME	DATE	AMERICAN LANDMASTER UPPER AND LOWER CONTROL ARMS ASSEMBLY	
		DRAWN	RHW	8/13/2021		
		CHECKED	XXX			
		ENG APPR.				
		MFG APPR.			SIZE DWG. NO. REV B 18986 UPPER LOWER CONTROL ARMS ASSEMBLY 0	
		Q.A.				
		COMMENTS:			SCALE: 1:50 WEIGHT:	SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18378	BRAKE LINE, REAR STD	1
2	16902	BRAKE LINE, FRONT HANGING BRK	1

D

D

C

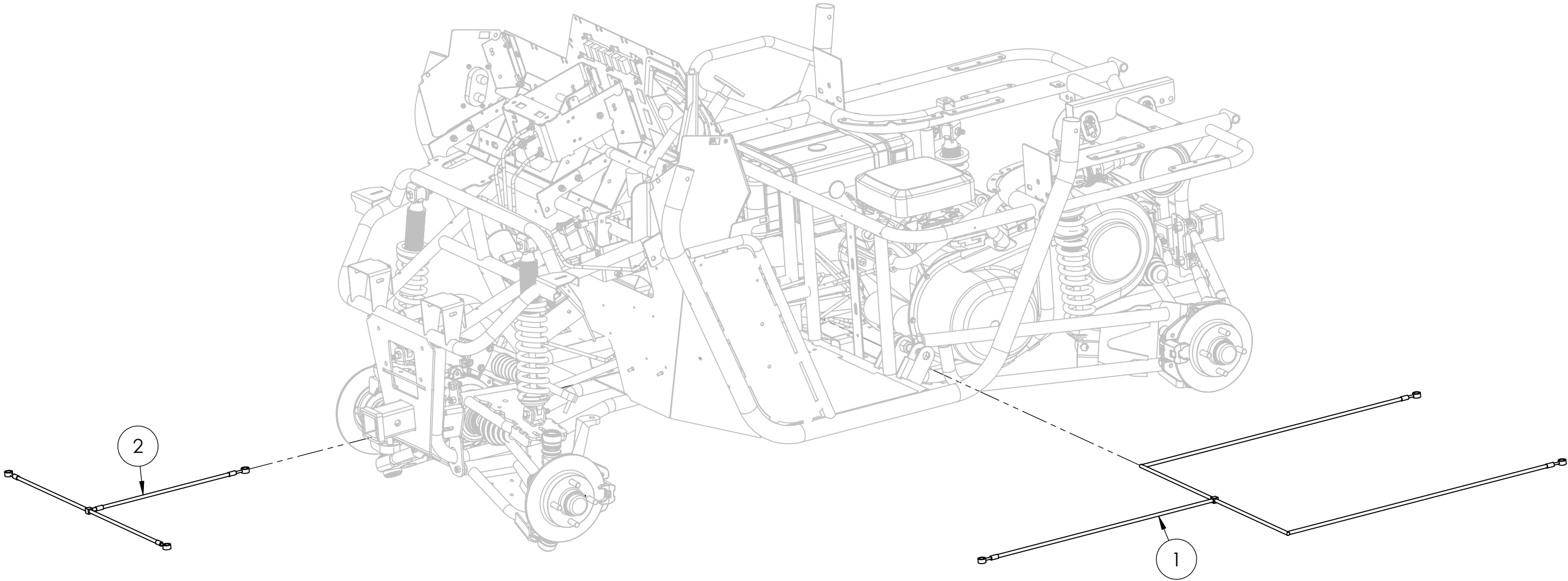
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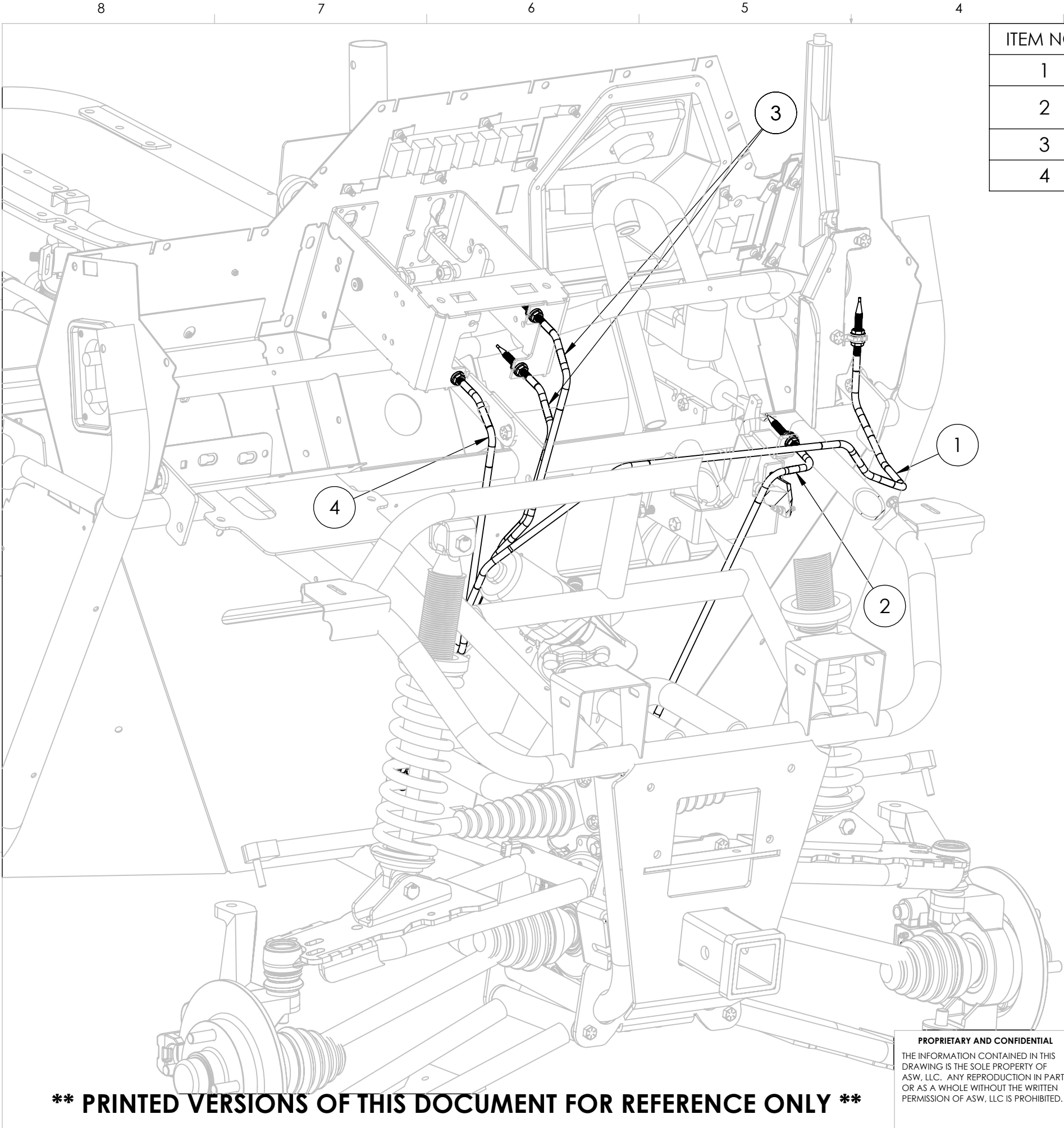
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER						
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	5/20/2021	TITLE: 18985 BRAKE LINE ASSEMBLY					
		CHECKED	XXX							
		ENG APPR.								
		MFG APPR.								
		Q.A.								
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:			SIZE B		DWG. NO. 18985 BRAKE LINE ASSEMBLY		REV 0	
MATERIAL										
FINISH										
DO NOT SCALE DRAWING										

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18181	CABLE, PARKING STD	1
2	16912	CABLE, THROTTLE - 6&700 SERIES STD CAB	1
3	16437	CABLE, SHIFTER - STD CAB	1
4	18175	CABLE, DIFF LOCK STD	1

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TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

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DRAWN	NAME	DATE
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MFG APPR.		
Q.A.		
COMMENTS:		

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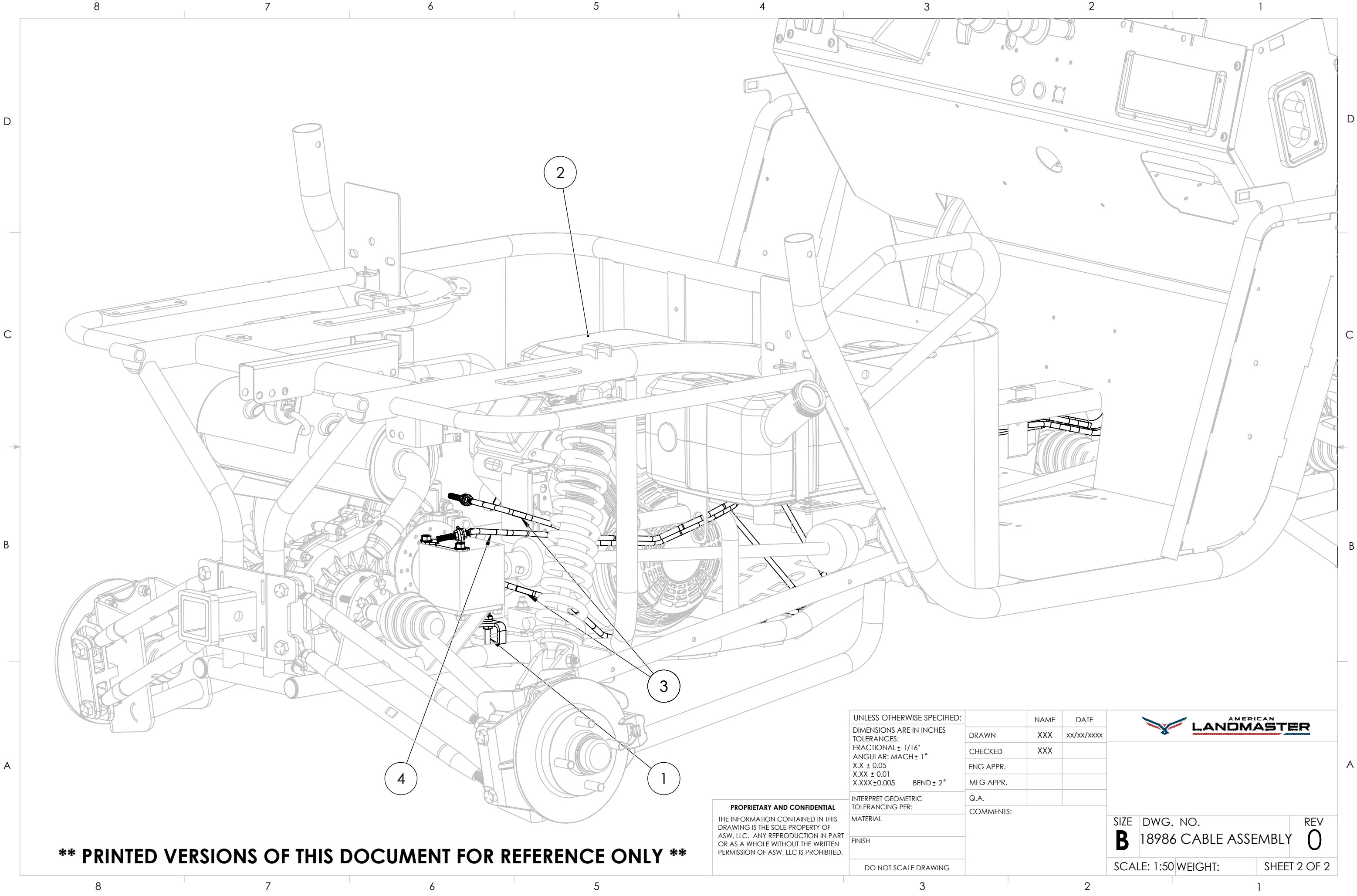
DWG. NO.
18986 CABLE ASSEMBLY

REV
0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 2

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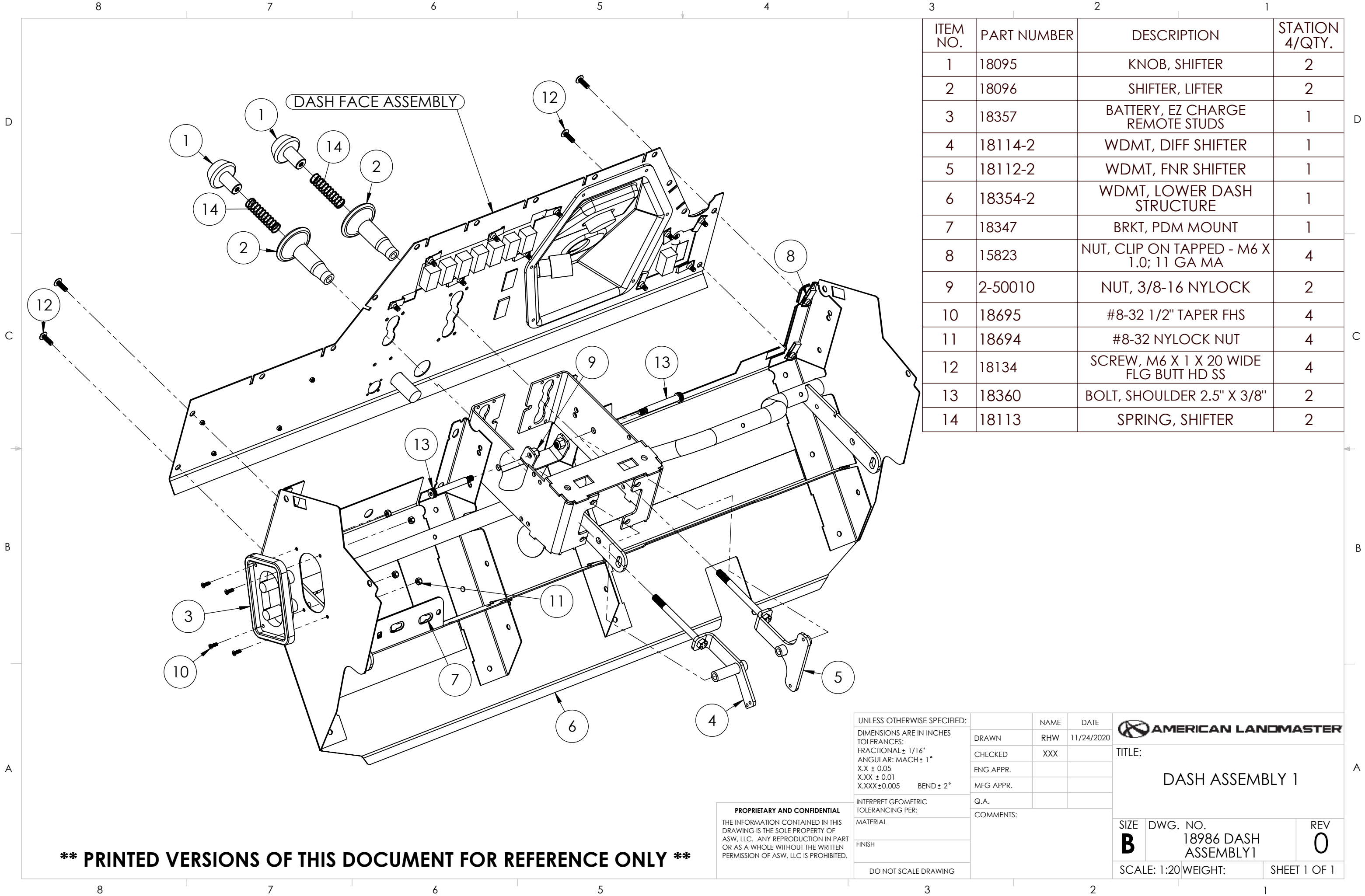
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ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
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DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	18986 CABLE ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18095	KNOB, SHIFTER	2
2	18096	SHIFTER, LIFTER	2
3	18357	BATTERY, EZ CHARGE REMOTE STUDS	1
4	18114-2	WDMT, DIFF SHIFTER	1
5	18112-2	WDMT, FNR SHIFTER	1
6	18354-2	WDMT, LOWER DASH STRUCTURE	1
7	18347	BRKT, PDM MOUNT	1
8	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
9	2-50010	NUT, 3/8-16 NYLOCK	2
10	18695	#8-32 1/2" TAPER FHS	4
11	18694	#8-32 NYLOCK NUT	4
12	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
13	18360	BOLT, SHOULDER 2.5" X 3/8"	2
14	18113	SPRING, SHIFTER	2

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ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
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Q.A.		
COMMENTS:		

AMERICAN LANDMASTER

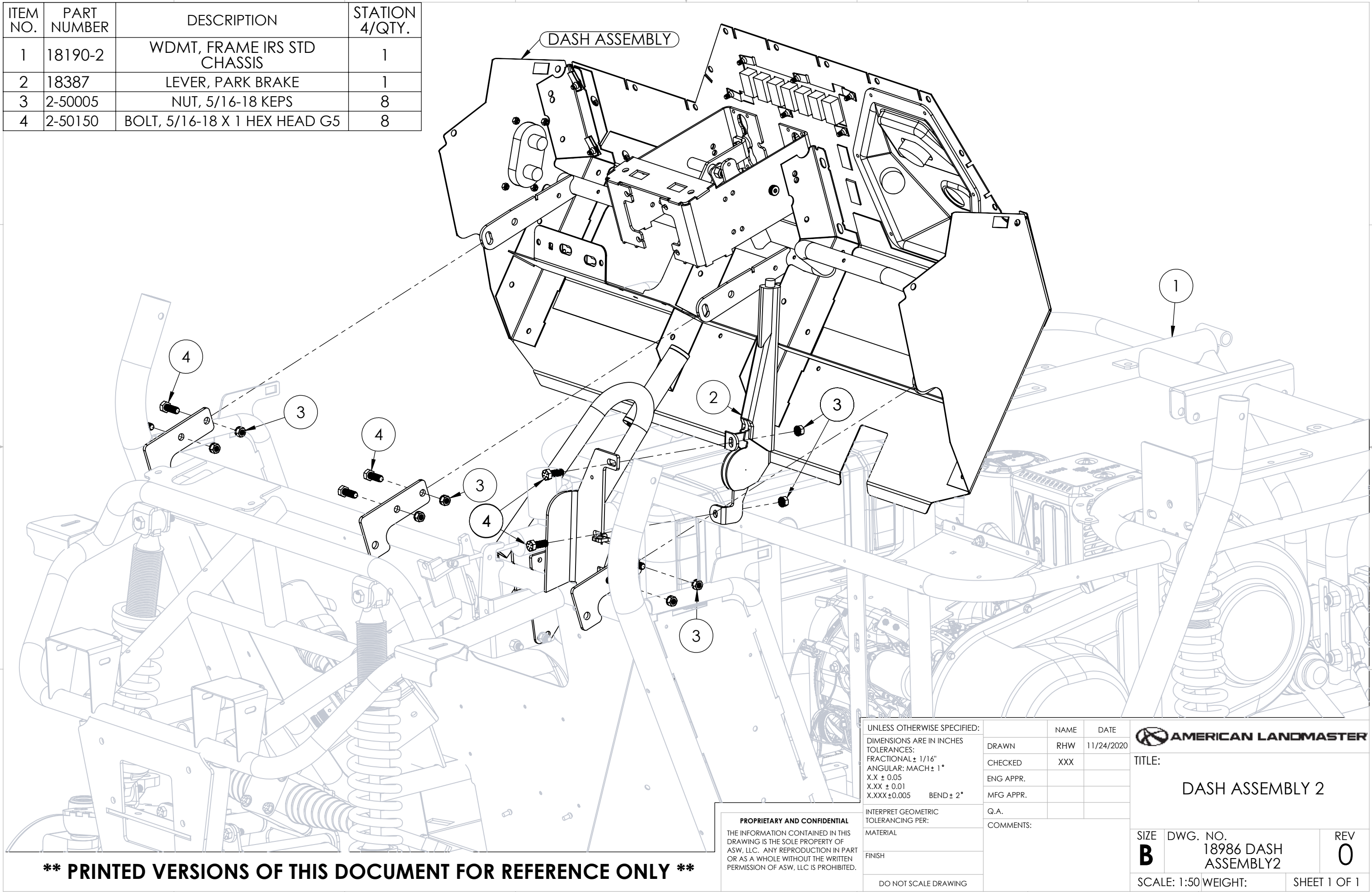
TITLE:

DASH ASSEMBLY 1

SIZE B	DWG. NO. 18986 DASH ASSEMBLY1	REV 0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18190-2	WDMT, FRAME IRS STD CHASSIS	1
2	18387	LEVER, PARK BRAKE	1
3	2-50005	NUT, 5/16-18 KEPS	8
4	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	8



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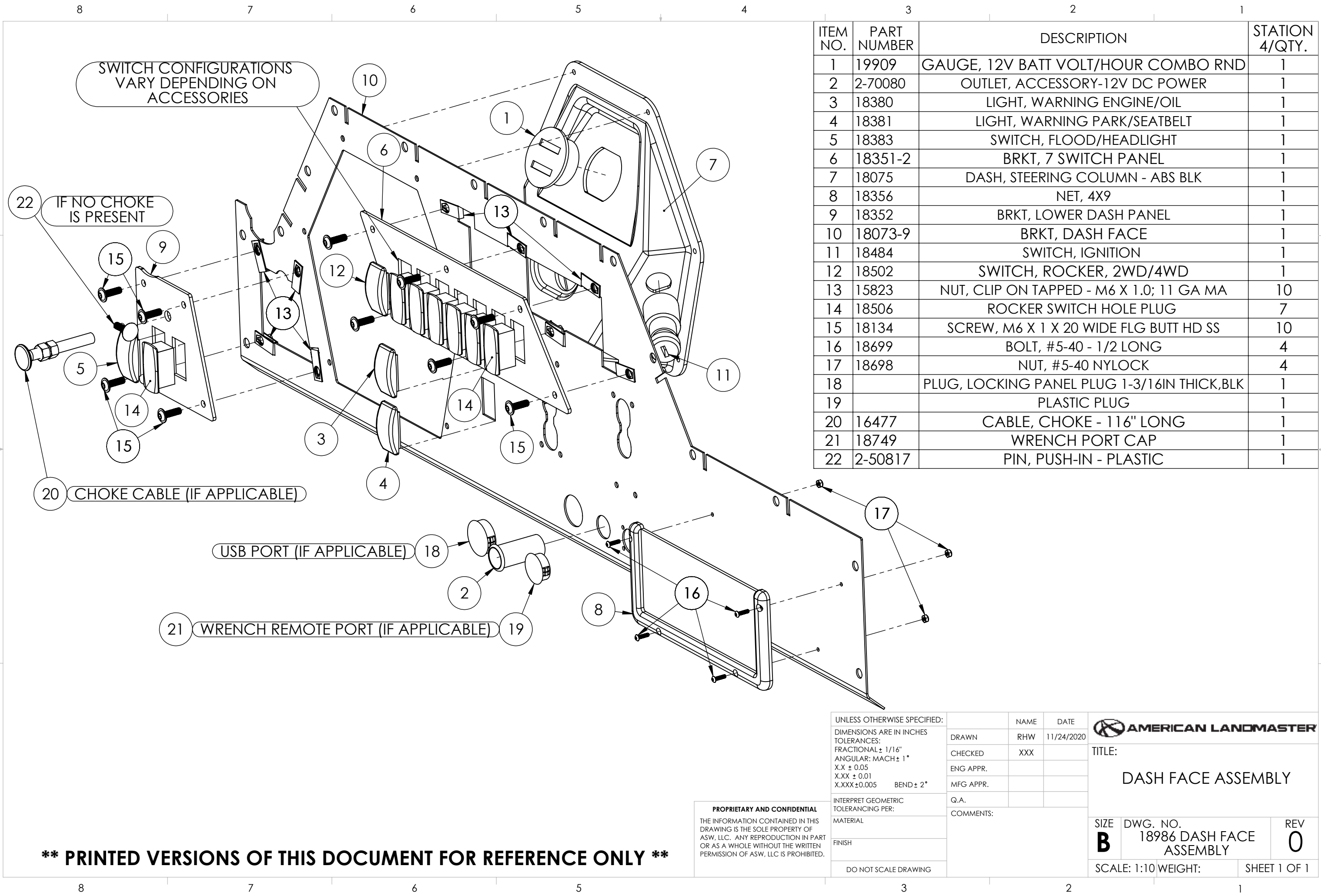
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ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/24/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE: DASH ASSEMBLY 2		
SIZE B	DWG. NO. 18986 DASH ASSEMBLY2	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	19909	GAUGE, 12V BATT VOLT/HOUR COMBO RND	1
2	2-70080	OUTLET, ACCESSORY-12V DC POWER	1
3	18380	LIGHT, WARNING ENGINE/OIL	1
4	18381	LIGHT, WARNING PARK/SEATBELT	1
5	18383	SWITCH, FLOOD/HEADLIGHT	1
6	18351-2	BRKT, 7 SWITCH PANEL	1
7	18075	DASH, STEERING COLUMN - ABS BLK	1
8	18356	NET, 4X9	1
9	18352	BRKT, LOWER DASH PANEL	1
10	18073-9	BRKT, DASH FACE	1
11	18484	SWITCH, IGNITION	1
12	18502	SWITCH, ROCKER, 2WD/4WD	1
13	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	10
14	18506	ROCKER SWITCH HOLE PLUG	7
15	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	10
16	18699	BOLT, #5-40 - 1/2 LONG	4
17	18698	NUT, #5-40 NYLOCK	4
18		PLUG, LOCKING PANEL PLUG 1-3/16IN THICK,BLK	1
19		PLASTIC PLUG	1
20	16477	CABLE, CHOKE - 116" LONG	1
21	18749	WRENCH PORT CAP	1
22	2-50817	PIN, PUSH-IN - PLASTIC	1

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DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

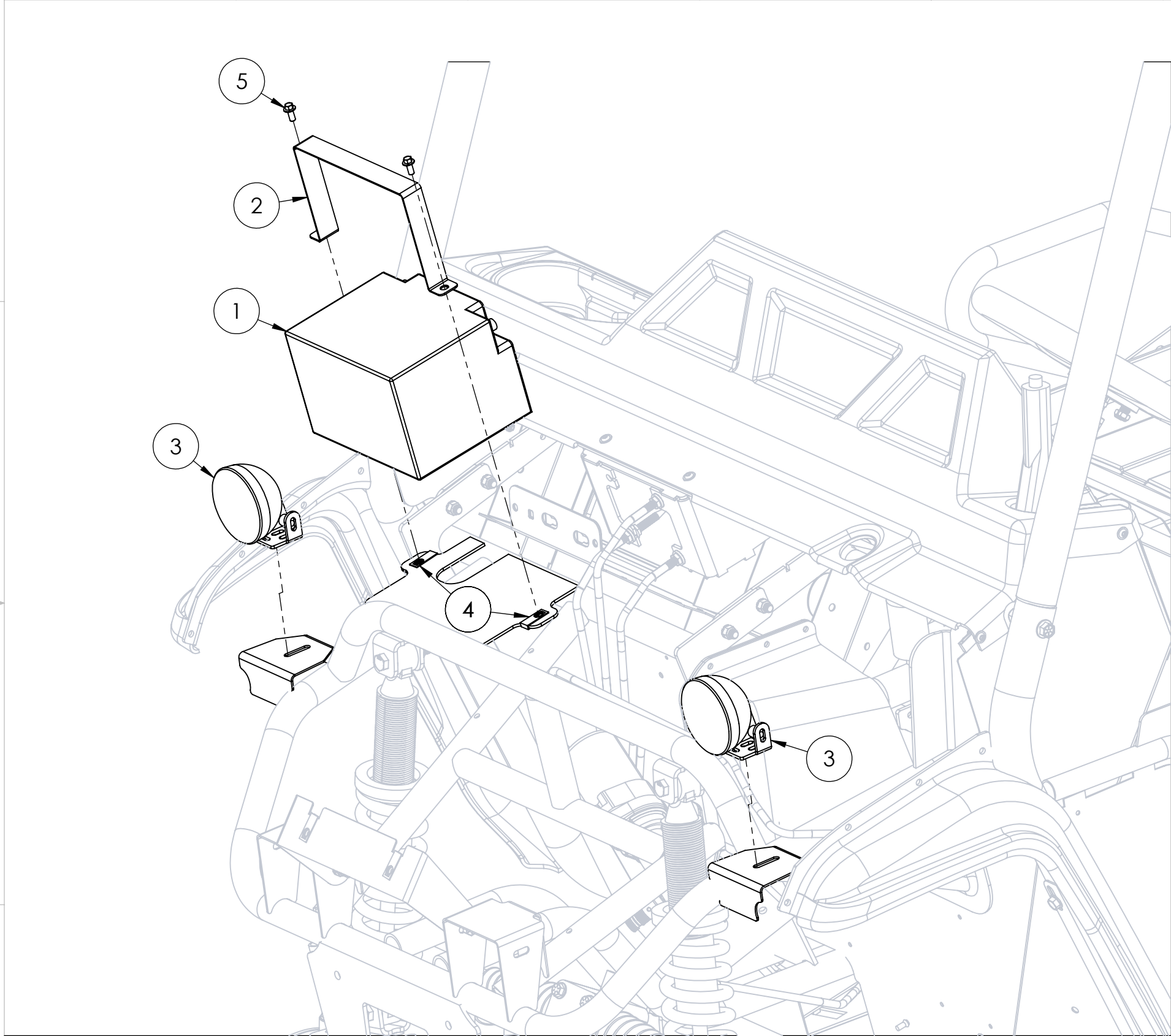
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MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN LANDMASTER

TITLE:

DASH FACE ASSEMBLY

SIZE	DWG. NO.	REV
B	18986 DASH FACE ASSEMBLY	0
SCALE: 1:10 WEIGHT:		SHEET 1 OF 1

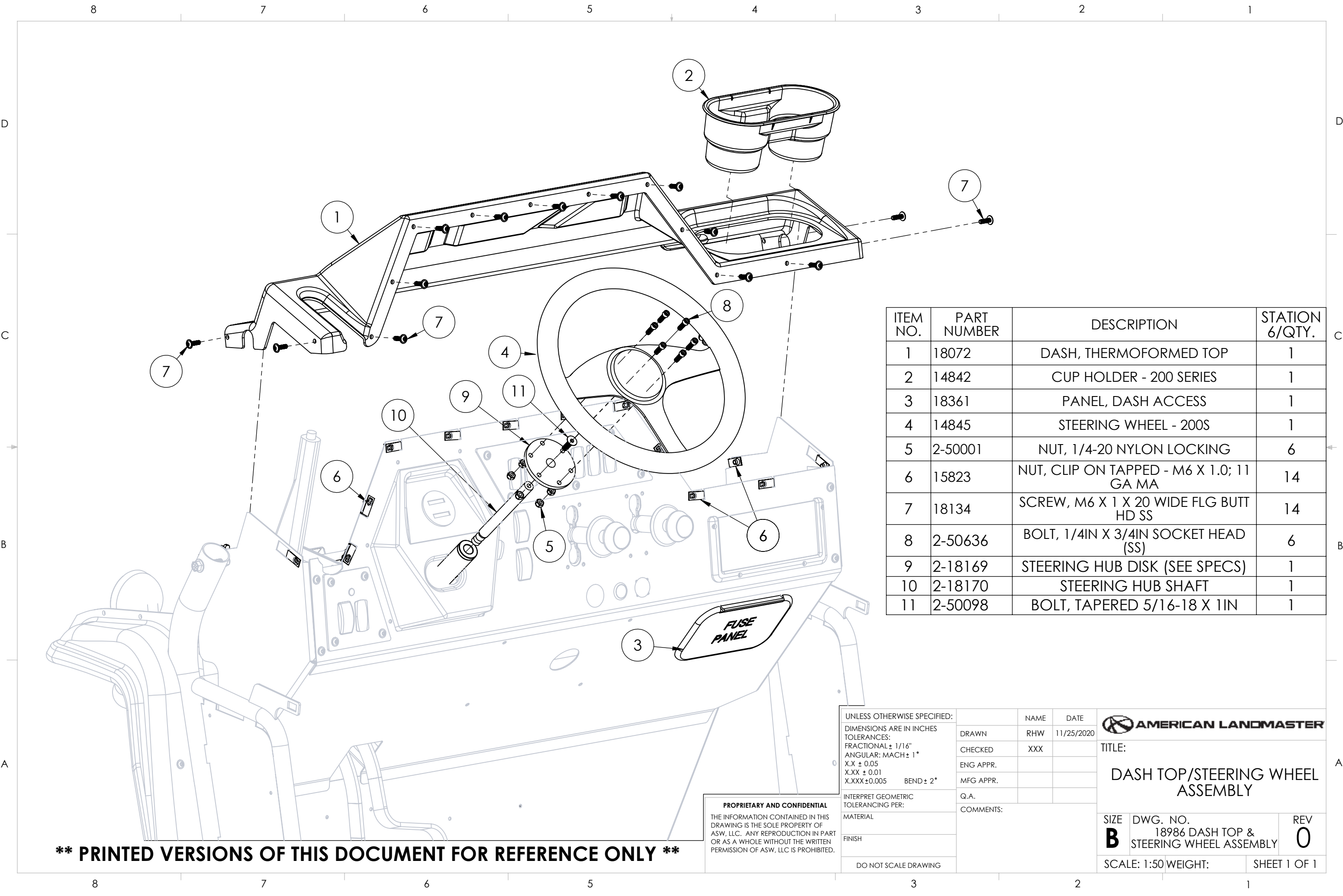


ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-69998	BATTERY, UB12350 SEALED AGM - 315CCA	1
2	18126-2	BRKT, BATTERY HOLD DOWN 2021	1
3	18609	LIGHT, HEAD LIGHT / WORK LIGHT	2
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	2
5	14426	BOLT, M6 X 1.0 X 14	2

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$	DRAWN	RHW	11/24/2020	TITLE: BATTERY AND LIGHTS ASSEMBLY			
	CHECKED	XXX					
	ENG APPR.						
	MFG APPR.						
	Q.A.						
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE B DWG. NO. 18986 BATTERY AND LIGHTS ASSEMBLY REV 0			
MATERIAL							
FINISH							
DO NOT SCALE DRAWING							
				SCALE: 1:50 WEIGHT:		SHEET 1 OF 1	

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18072	DASH, THERMOFORMED TOP	1
2	14842	CUP HOLDER - 200 SERIES	1
3	18361	PANEL, DASH ACCESS	1
4	14845	STEERING WHEEL - 200S	1
5	2-50001	NUT, 1/4-20 NYLON LOCKING	6
6	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	14
7	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	14
8	2-50636	BOLT, 1/4IN X 3/4IN SOCKET HEAD (SS)	6
9	2-18169	STEERING HUB DISK (SEE SPECS)	1
10	2-18170	STEERING HUB SHAFT	1
11	2-50098	BOLT, TAPERED 5/16-18 X 1IN	1

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X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

DRAWN	RHW	NAME	DATE
CHECKED	XXX		
ENG APPR.			
MFG APPR.			
Q.A.			
COMMENTS:			

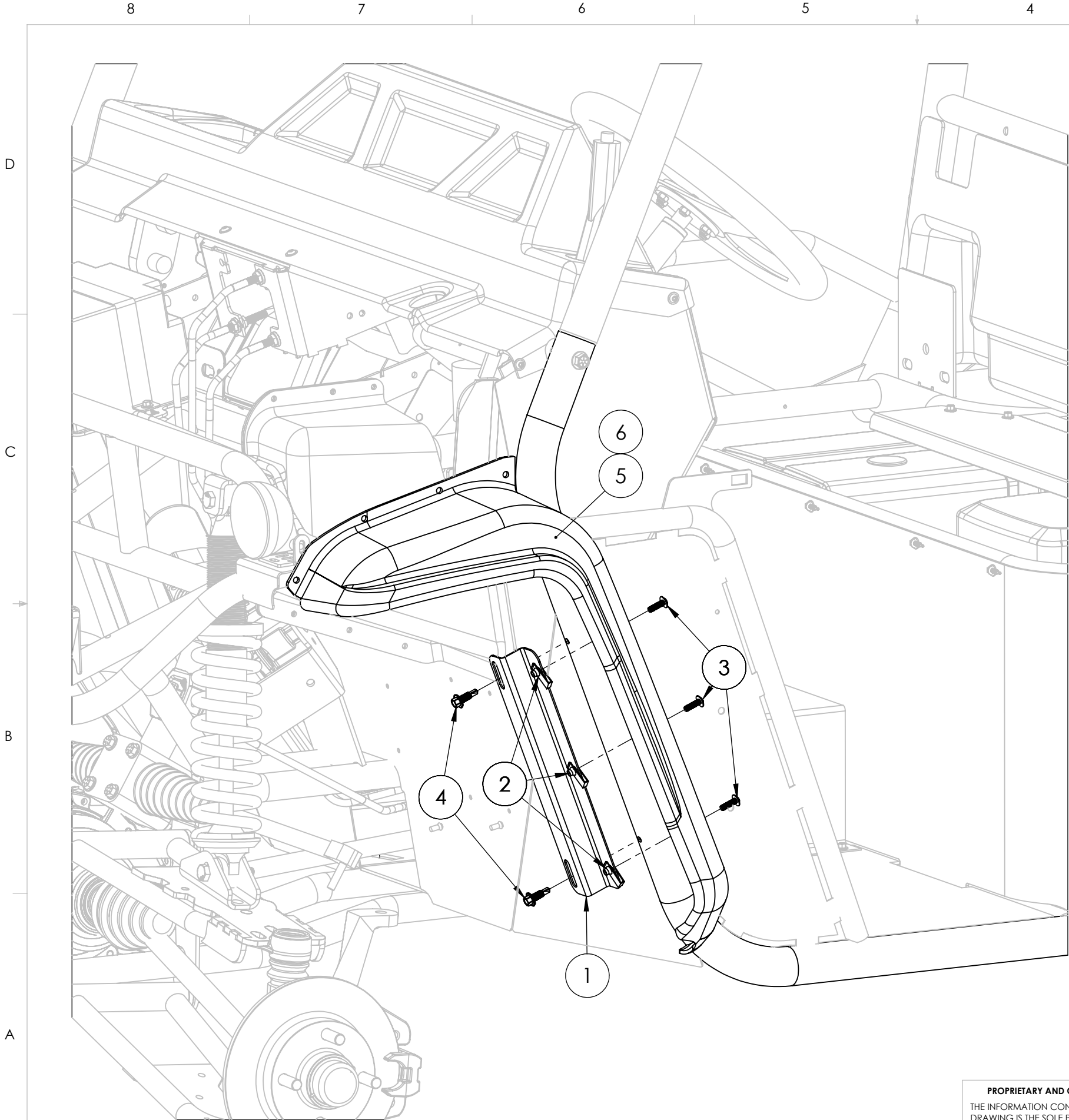
AMERICAN LANDMASTER

TITLE:
DASH TOP/STEERING WHEEL ASSEMBLY

SIZE B	DWG. NO. 18986 DASH TOP & STEERING WHEEL ASSEMBLY	REV 0
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SCALE: 1:50 WEIGHT:	SHEET 1 OF 1
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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18133-1	BRKT, FRONT FENDER	2
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
3	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	6
4	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	4
6	18167	FENDER, FRONT LH-56	1
5	18166	FENDER, FRONT LH-56	1

UNLESS OTHERWISE SPECIFIED:
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ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

FRONT FENDER ASSEMBLY

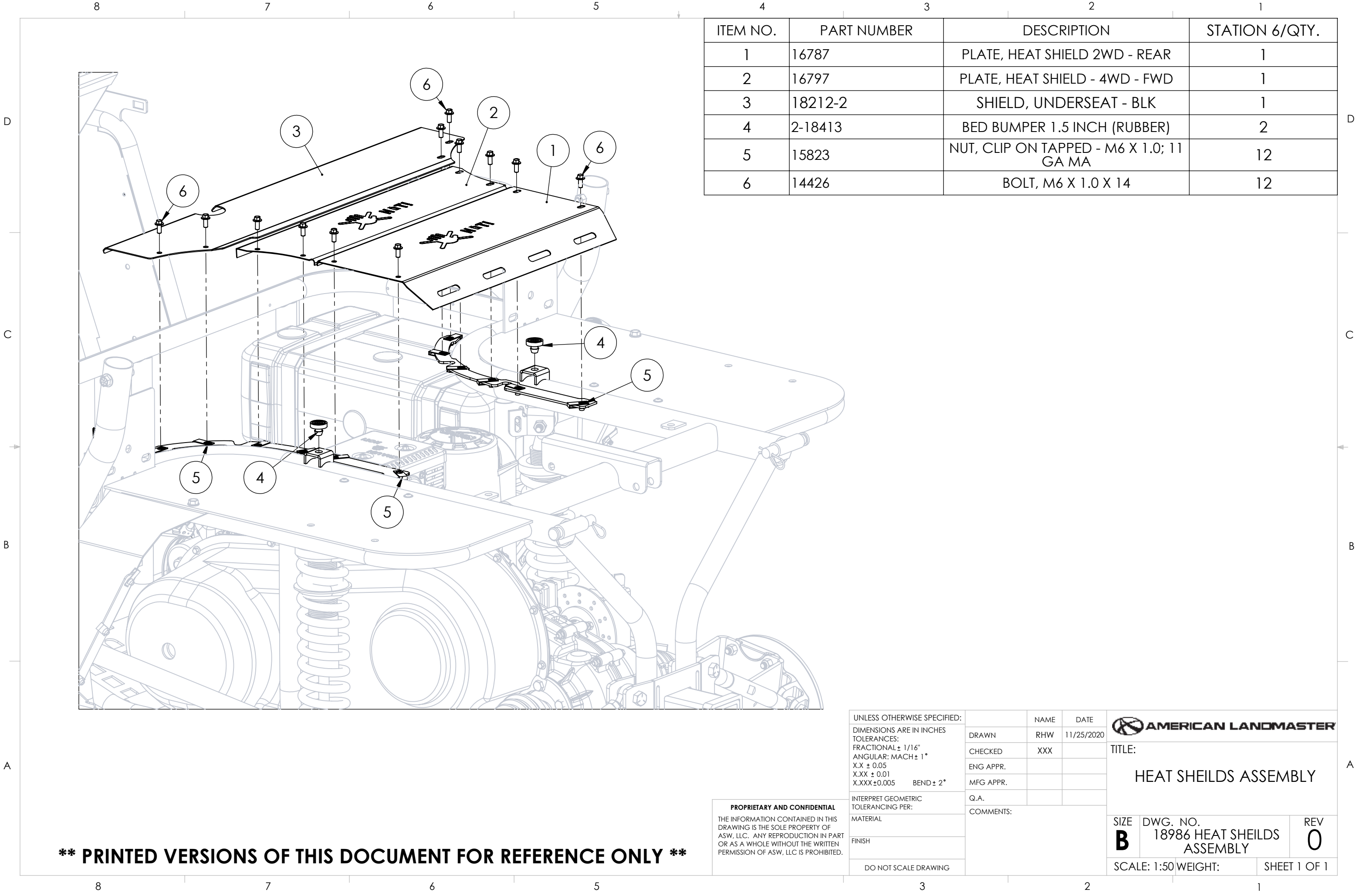
SIZE DWG. NO. REV

B986 FRONT FENDER ASSEMBLY0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	16787	PLATE, HEAT SHIELD 2WD - REAR	1
2	16797	PLATE, HEAT SHIELD - 4WD - FWD	1
3	18212-2	SHIELD, UNDERSEAT - BLK	1
4	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
5	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	12
6	14426	BOLT, M6 X 1.0 X 14	12

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/25/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

HEAT SHEILDS ASSEMBLY

SIZE
B

DWG. NO.
18986 HEAT SHEILDS
ASSEMBLY

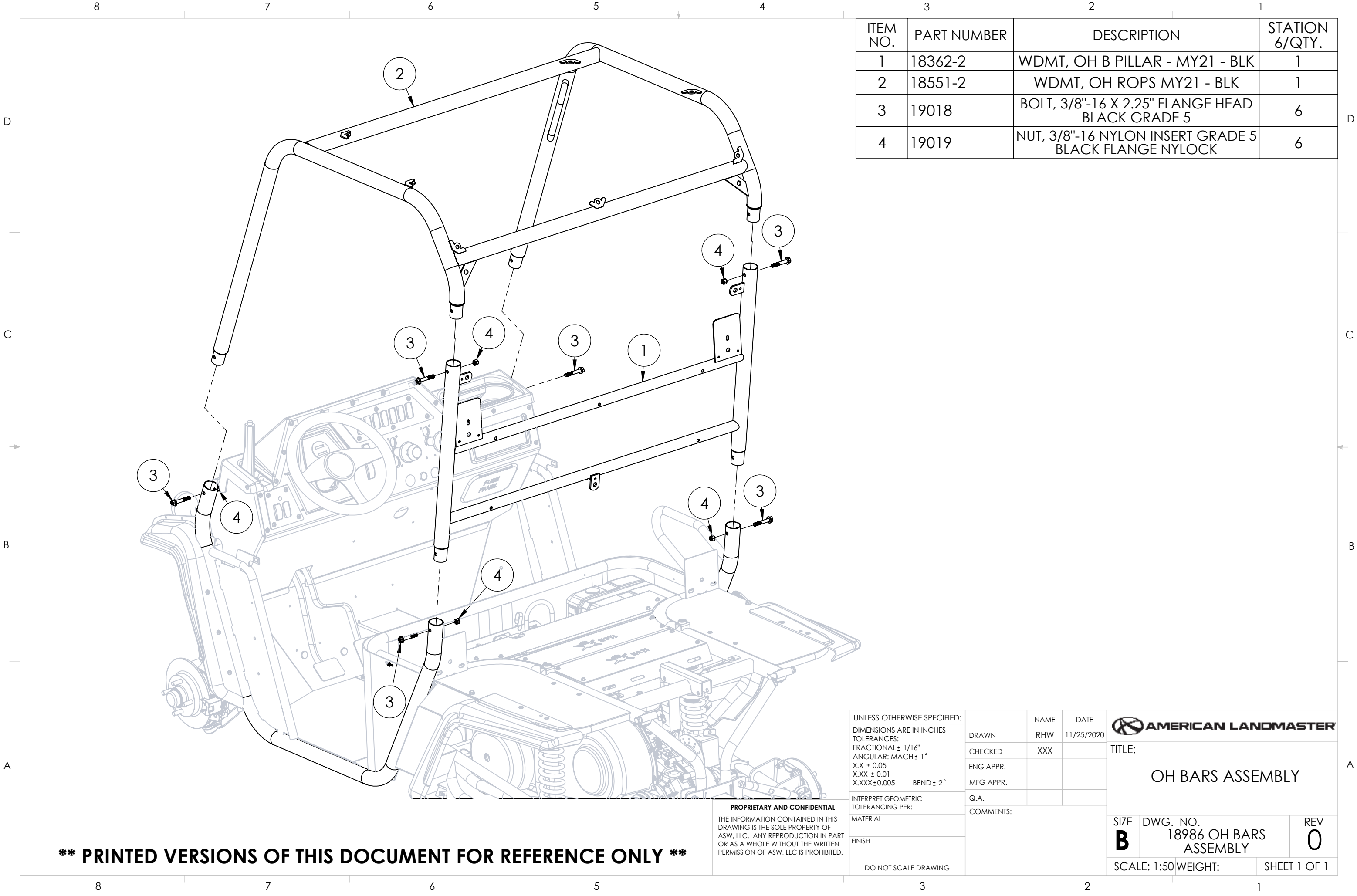
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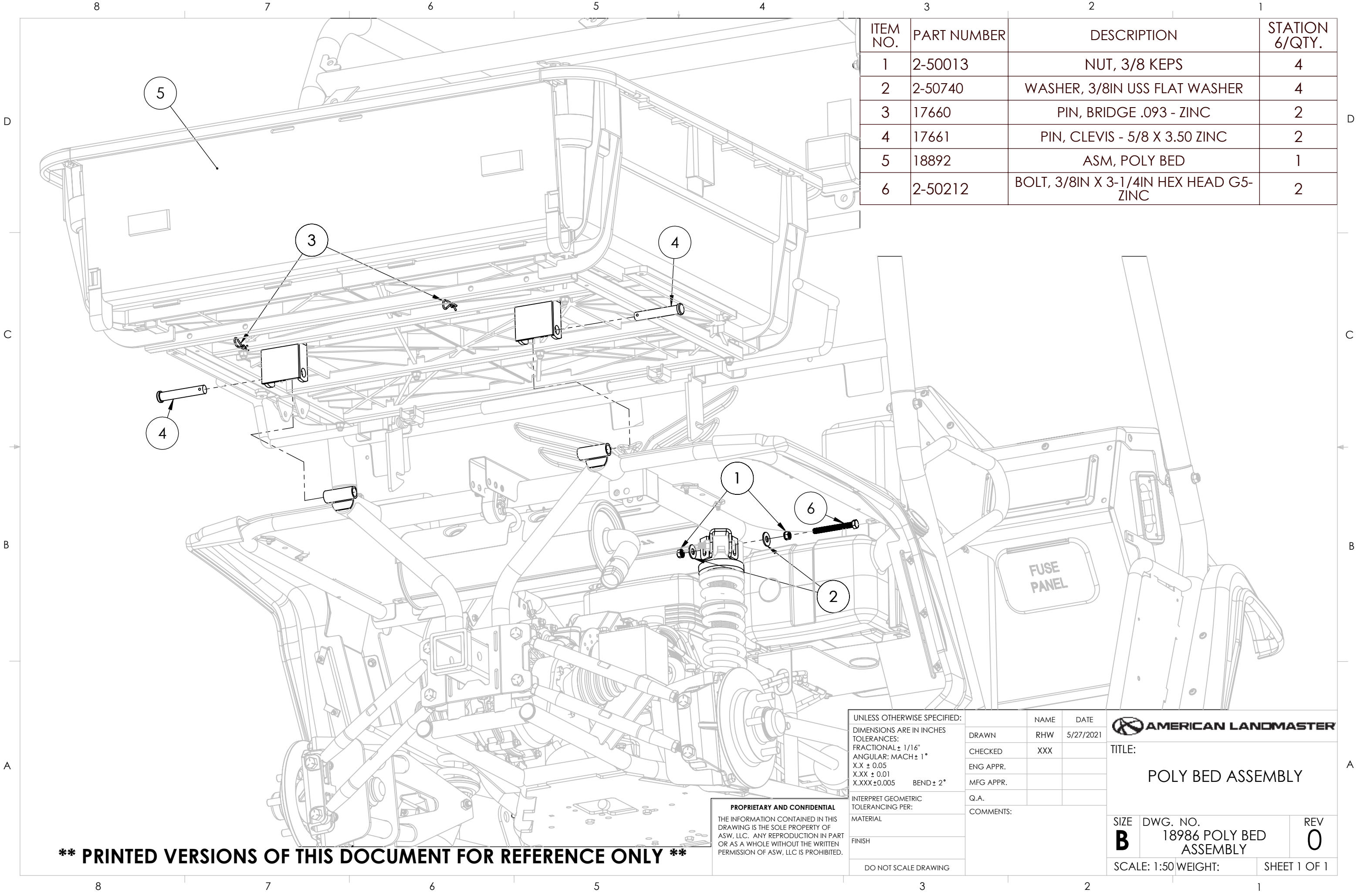
SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-50013	NUT, 3/8 KEPS	4
2	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
3	17660	PIN, BRIDGE .093 - ZINC	2
4	17661	PIN, CLEVIS - 5/8 X 3.50 ZINC	2
5	18892	ASM, POLY BED	1
6	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2

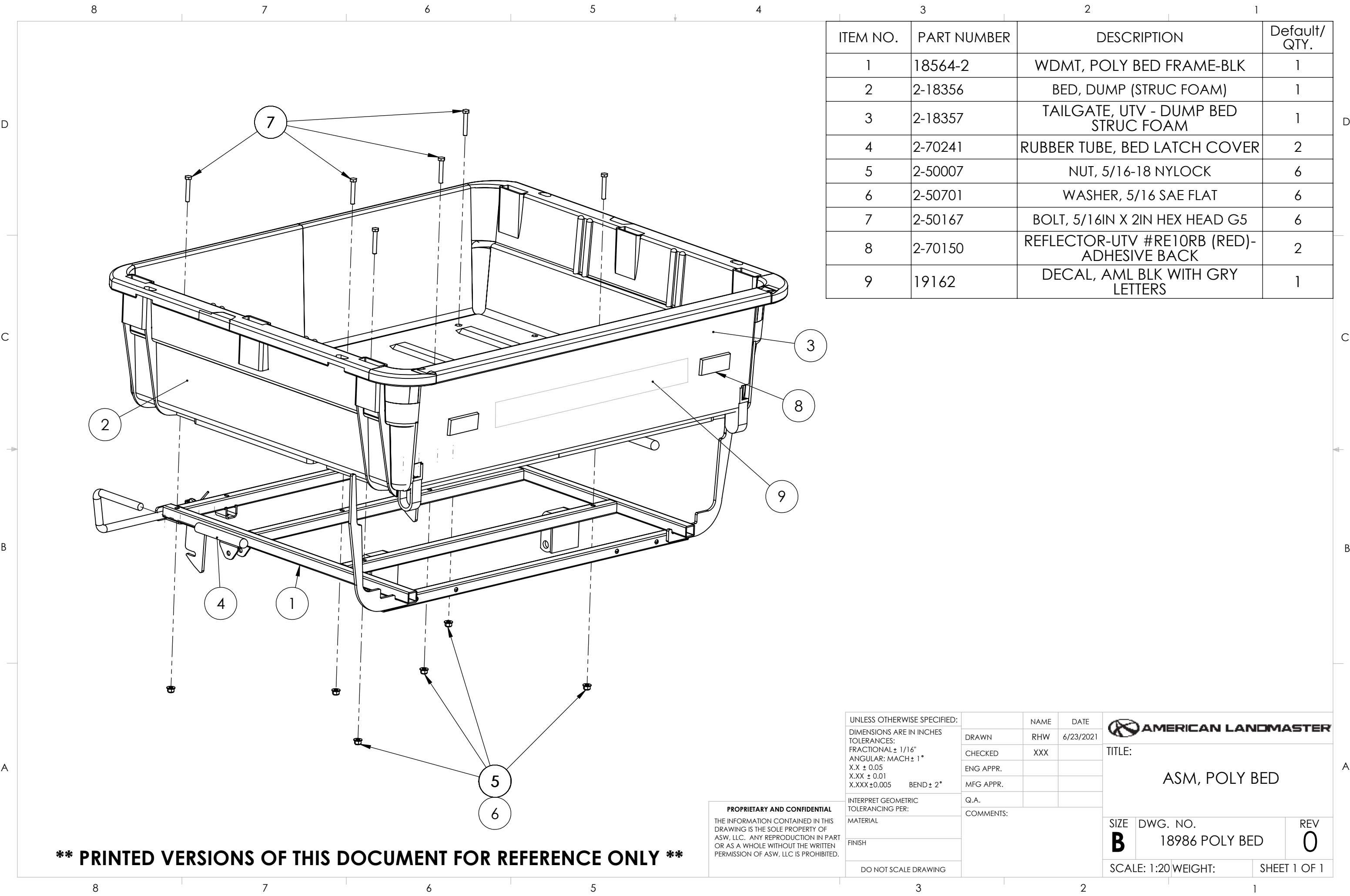
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	
INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL
FINISH	DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	5/27/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
TITLE: POLY BED ASSEMBLY		
SIZE B	DWG. NO. 18986 POLY BED ASSEMBLY	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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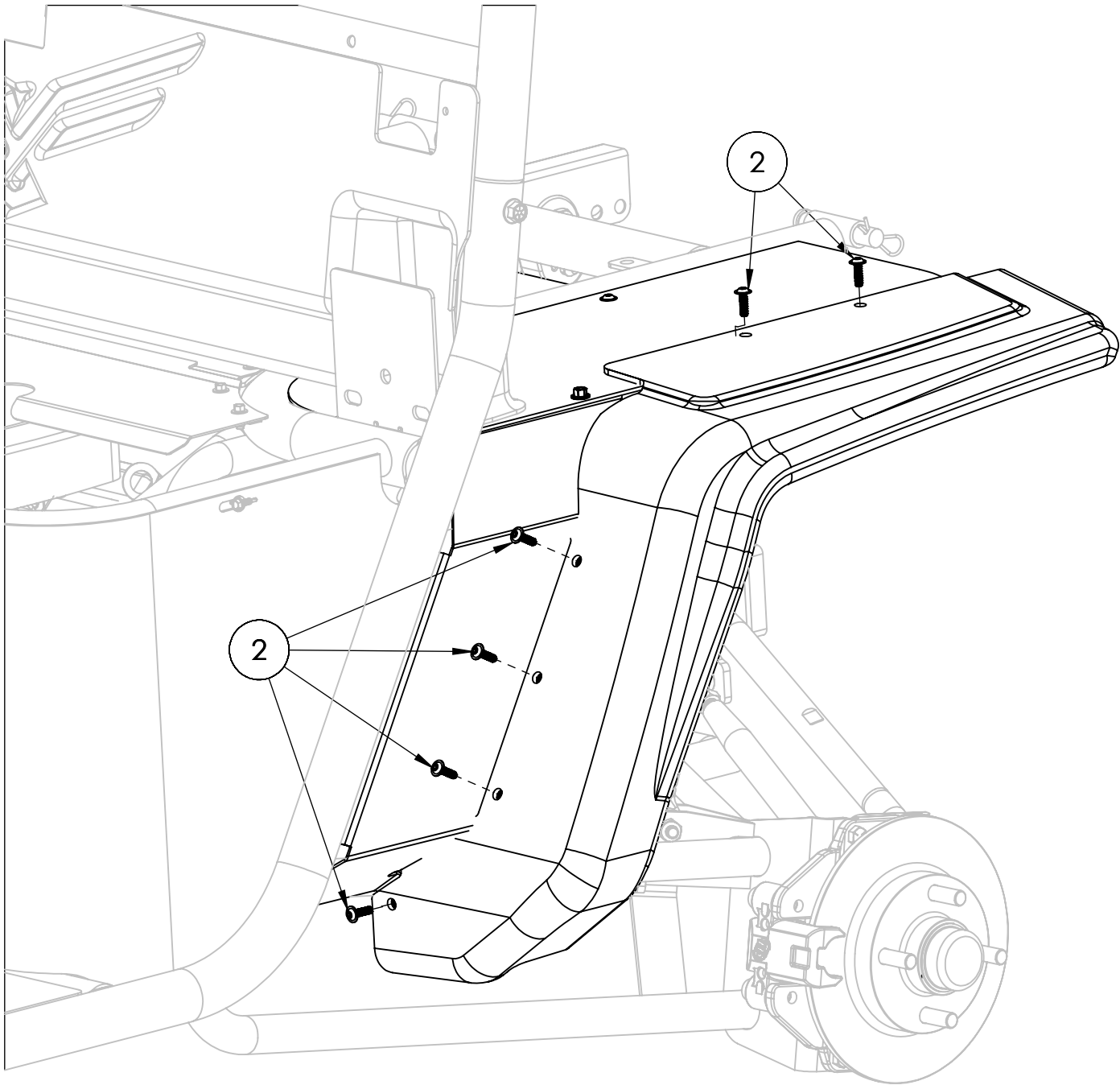
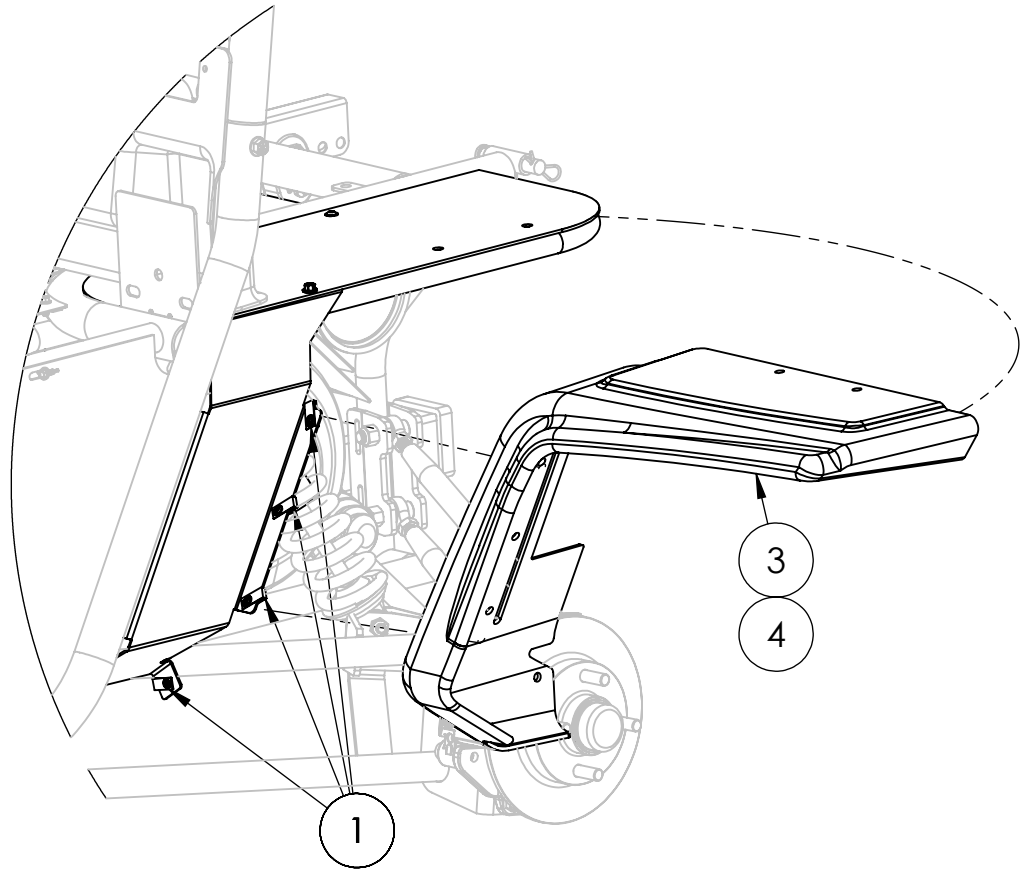
ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	18564-2	WDMT, POLY BED FRAME-BLK	1
2	2-18356	BED, DUMP (STRUC FOAM)	1
3	2-18357	TAILGATE, UTV - DUMP BED STRUC FOAM	1
4	2-70241	RUBBER TUBE, BED LATCH COVER	2
5	2-50007	NUT, 5/16-18 NYLOCK	6
6	2-50701	WASHER, 5/16 SAE FLAT	6
7	2-50167	BOLT, 5/16IN X 2IN HEX HEAD G5	6
8	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
9	19162	DECAL, AML BLK WITH GRY LETTERS	1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	6/23/2021	TITLE: ASM, POLY BED		
		CHECKED	XXX				
		ENG APPR.					
		MFG APPR.					
		Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:			SIZE B	DWG. NO. 18986 POLY BED	REV 0
MATERIAL							
FINISH		SCALE: 1:20	WEIGHT:	SHEET 1 OF 1			
DO NOT SCALE DRAWING							

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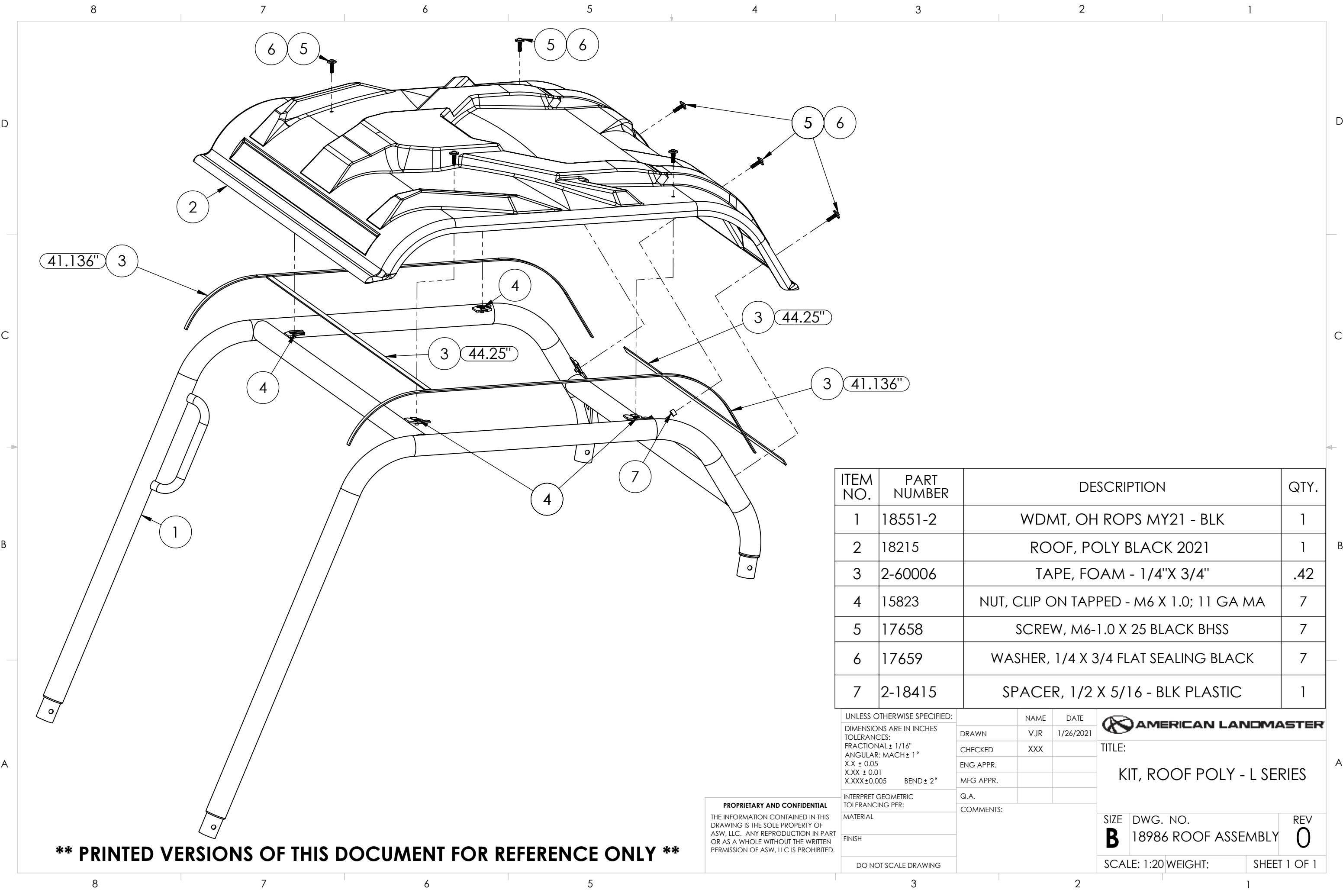
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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	12
3	18162	FENDER, REAR LH - 56	1
4	18163	FENDER, REAR RH - 56	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE			AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX±0.005 BEND ± 2°	DRAWN	XXX	xx/xx/xxxx					
	CHECKED	XXX						
	ENG APPR.							
	MFG APPR.							
	Q.A.							
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE		DWG. NO.		REV
MATERIAL				B		986 REAR FENDER ASSEMBLY		0
FINISH								
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT:		SHEET 1 OF 1		

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18551-2	WDMT, OH ROPS MY21 - BLK	1
2	18215	ROOF, POLY BLACK 2021	1
3	2-60006	TAPE, FOAM - 1/4"X 3/4"	.42
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	7
5	17658	SCREW, M6-1.0 X 25 BLACK BHSS	7
6	17659	WASHER, 1/4 X 3/4 FLAT SEALING BLACK	7
7	2-18415	SPACER, 1/2 X 5/16 - BLK PLASTIC	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	VJR	1/26/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

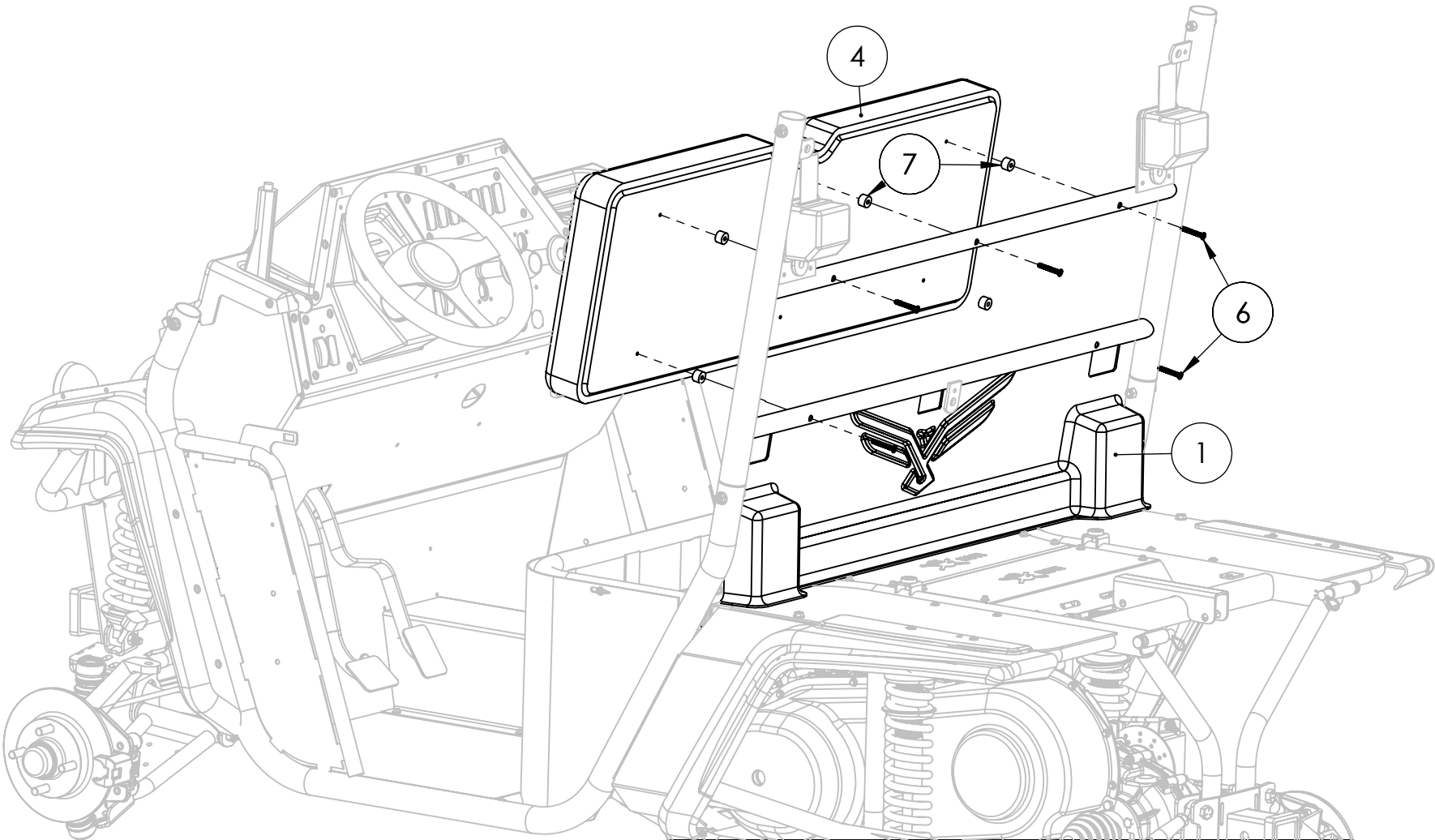
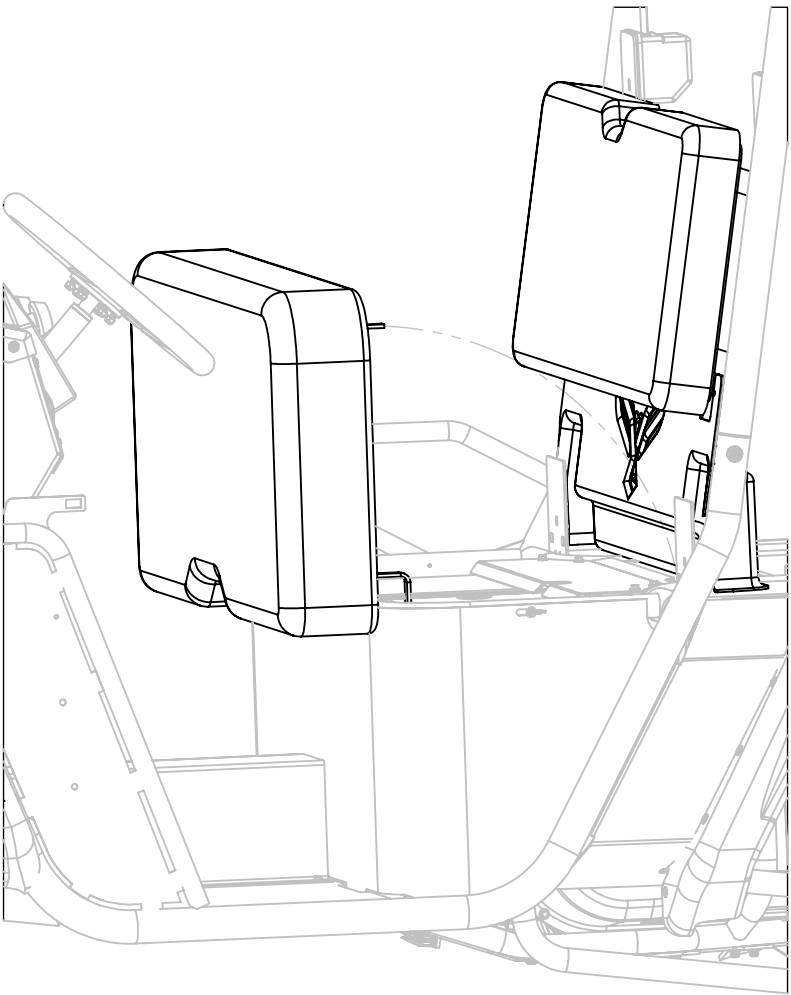
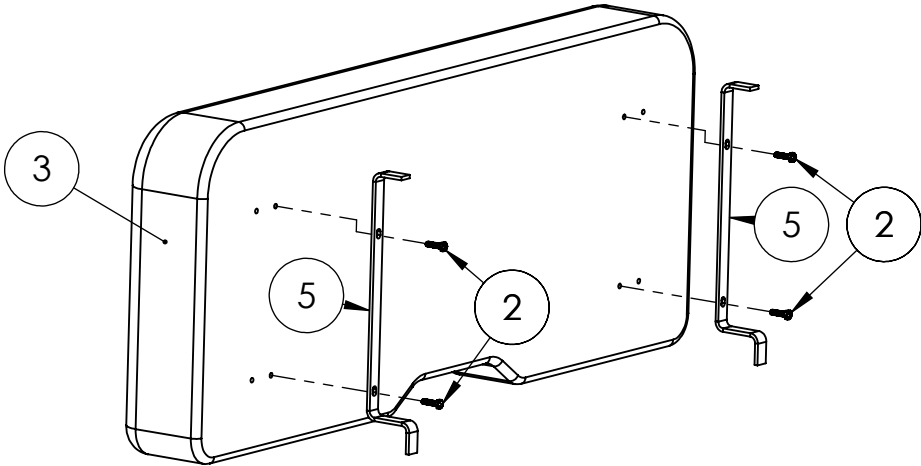
KIT, ROOF POLY - L SERIES

SIZE	DWG. NO.	REV
B	18986 ROOF ASSEMBLY	0

SCALE: 1:20	WEIGHT:	SHEET 1 OF 1
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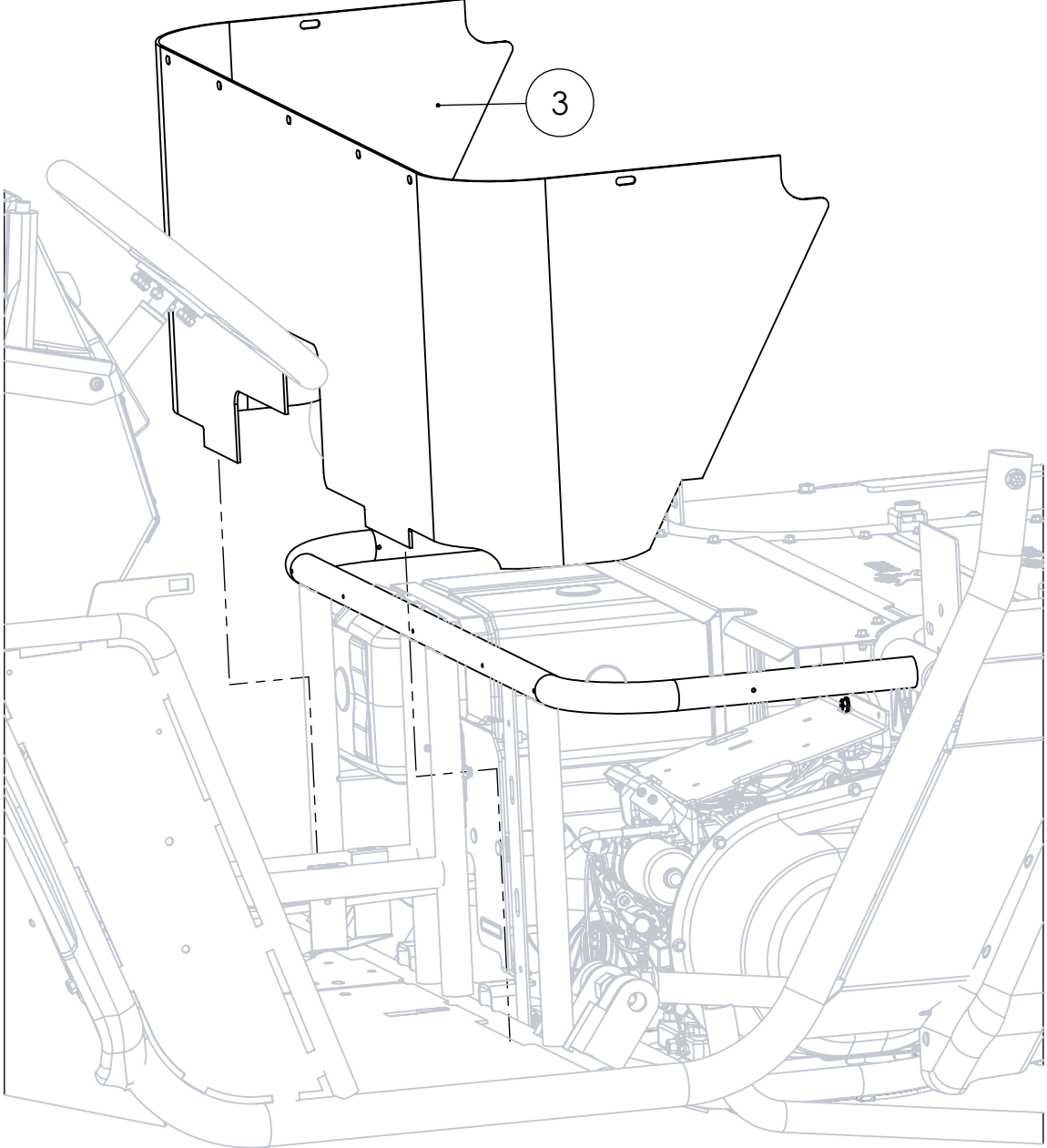
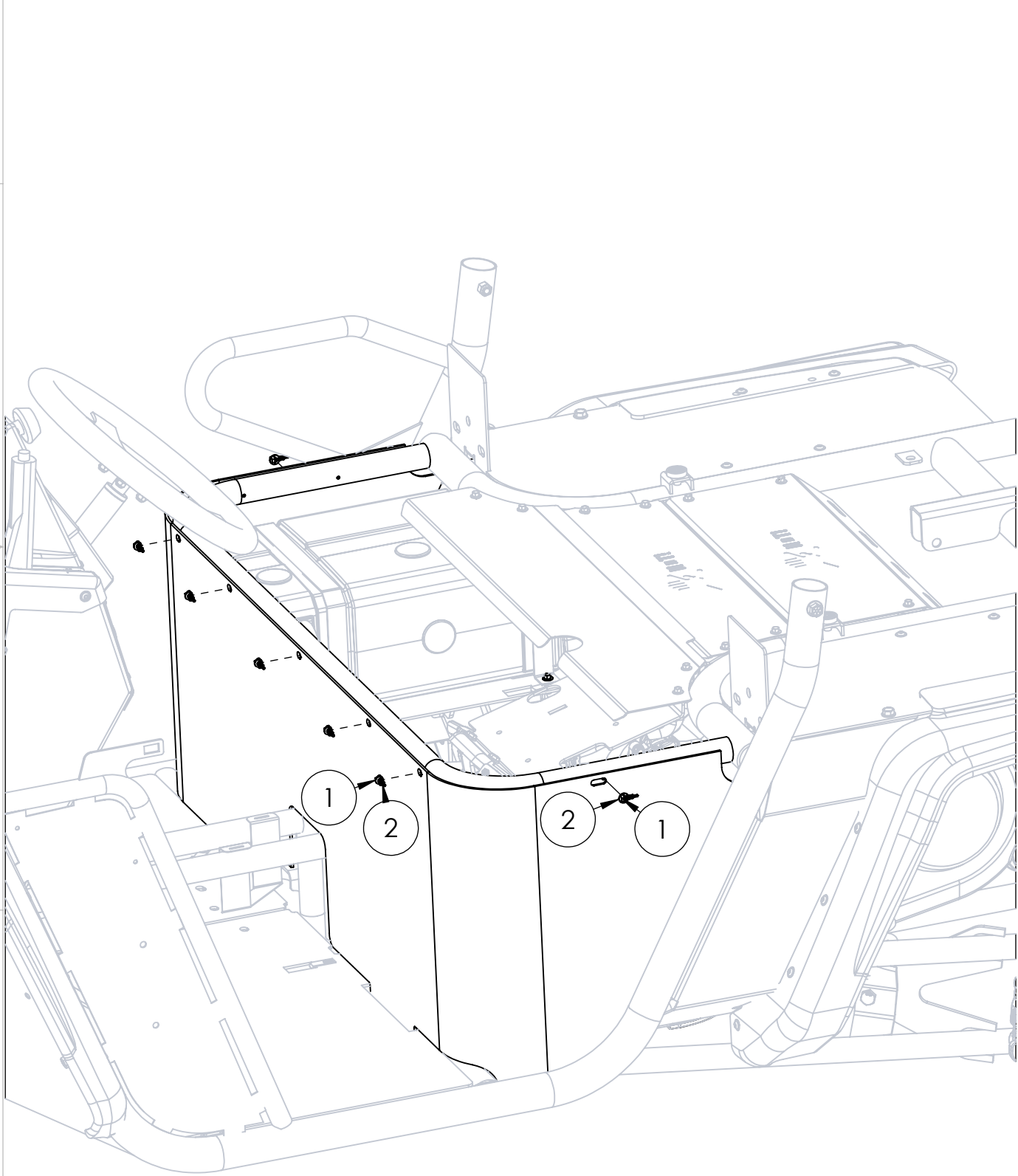
ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18168	PANEL, SEATBACK	1
2	2-50087	BOLT, 1/4"-20 X 1"	4
3	18071	CUSHION, SEAT BOTTOM FORMED	1
4	18070	CUSHION, SEAT BACK FORMED	1
5	16294	BRKT, SEAT HINGE - BOOST	2
6	16679	SCREW, 1/4-20 X 1.75 FTPMS ZN	5
7	18523	SPACER 0.75OD X 0.50 X 0.25ID LDPE BLK	5



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	6/3/2021	TITLE: 18986 SEAT ASSEMBLY
		CHECKED	XXX		
		ENG APPR.			
		MFG APPR.			
		Q.A.			
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:			SIZE DWG. NO. REV B 18986 SEAT ASSEMBLY 0
MATERIAL					
FINISH					
DO NOT SCALE DRAWING		SCALE: 1:50 WEIGHT:			SHEET 1 OF 1

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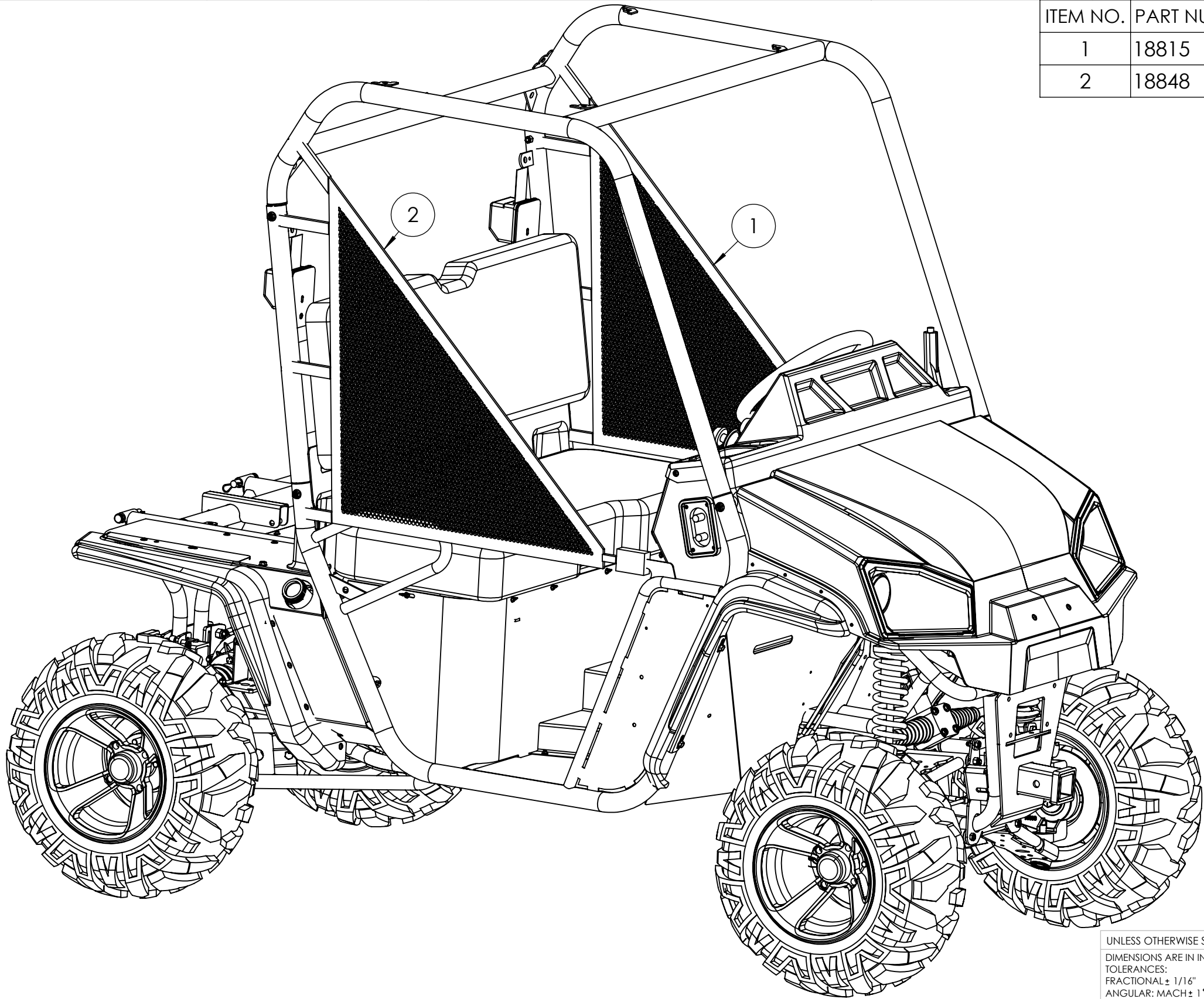
ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-50630	SCREW, #10 X 3/4" HEX WASHER TEK-BLK	7
2	2-50770	WASHER, #10 SAE FLAT	7
3	19021	SURROUND, 4WD SEAT - MATTE BLK	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN INCHES		DRAWN	RHW		
TOLERANCES:		CHECKED	XXX	TITLE:	
FRACTIONAL $\pm 1/16"$		ENG APPR.			
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.			
X.X ± 0.05		Q.A.		SIZE	
X.XX ± 0.01		COMMENTS:			
X.XXX ± 0.005				DWG. NO.	REV
BEND $\pm 2^\circ$				18986 SEAT SURROUND ASSEMBLY	0
INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:50 WEIGHT:	
MATERIAL				SHEET 1 OF 1	
FINISH					
DO NOT SCALE DRAWING					

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18815	NET, SIDENET STD DRIVER	1
2	18848	NET, SIDENET STD PASSENGER	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

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	NAME	DATE
DRAWN	RHW	1/8/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:

18986 SIDE NET ASSEMBLY

SIZE
B

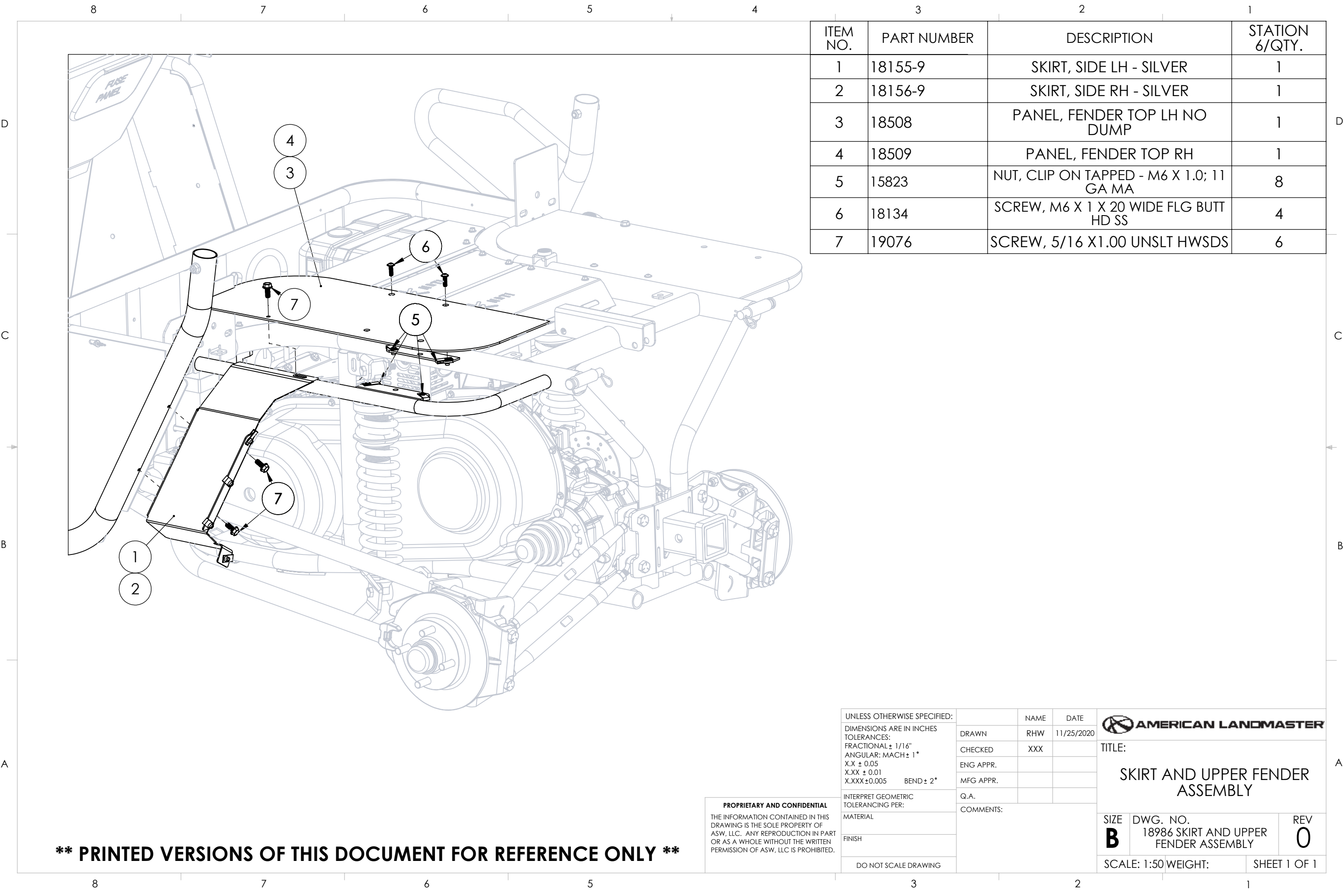
DWG. NO.
18986 SIDE NET
ASSEMBLY

REV
0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18155-9	SKIRT, SIDE LH - SILVER	1
2	18156-9	SKIRT, SIDE RH - SILVER	1
3	18508	PANEL, FENDER TOP LH NO DUMP	1
4	18509	PANEL, FENDER TOP RH	1
5	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
6	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
7	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	6

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/25/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN LANDMASTER

TITLE:

SKIRT AND UPPER FENDER ASSEMBLY

SIZE	DWG. NO.	REV
B	18986 SKIRT AND UPPER FENDER ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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87654321

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ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	18894	BED, STEEL BED ASSY	1
2	2-50013	NUT, 3/8 KEPS	4
3	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
4	17660	PIN, BRIDGE .093 - ZINC	2
5	17661	PIN, CLEVIS - 5/8 X 3.50 ZINC	2
6	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/16"
ANGULAR: MACH ± 1°
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND ± 2°

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

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DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

XXX

XXX

DATE

xx/xx/xxxx



AMERICAN LANDMASTER

TITLE:

SIZE

DWG. NO.

REV

B18986 STEEL BED ASSEMBLY

0

SCALE: 1:50

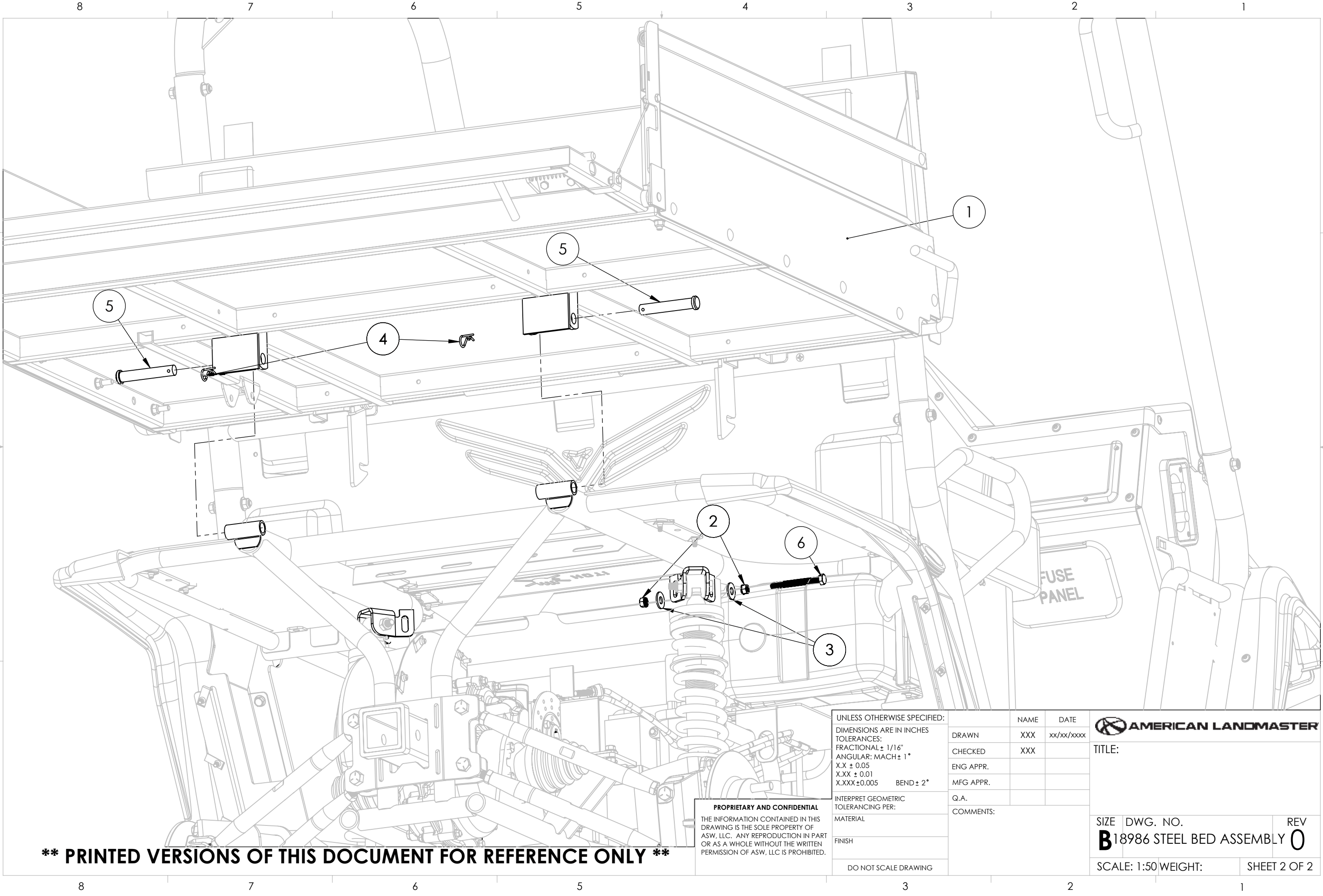
WEIGHT:

SHEET 1 OF 2

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

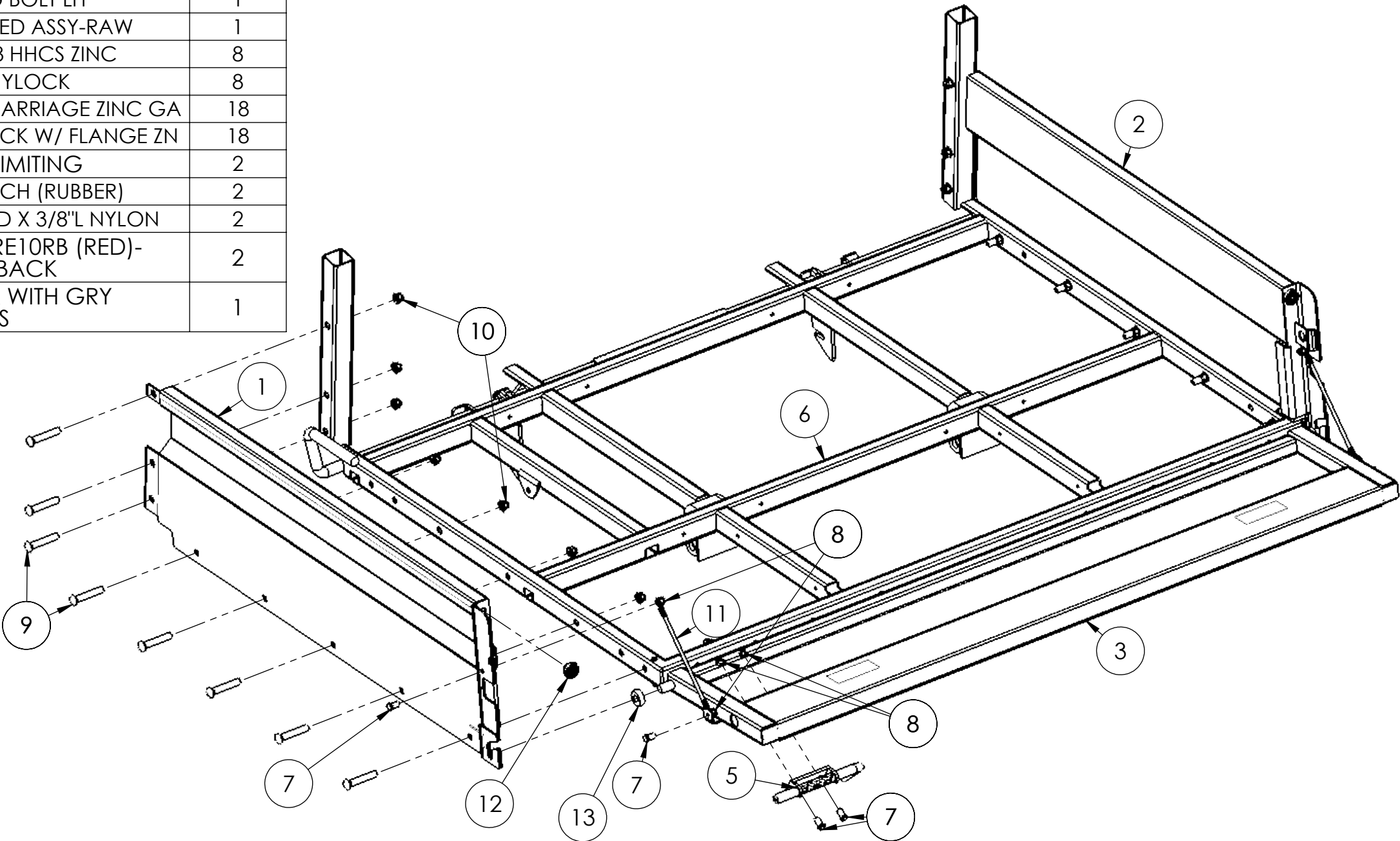


TITLE:

SIZE DWG. NO. REV
B18986 STEEL BED ASSEMBLY **0**

SCALE: 1:50 WEIGHT: SHEET 2 OF 2

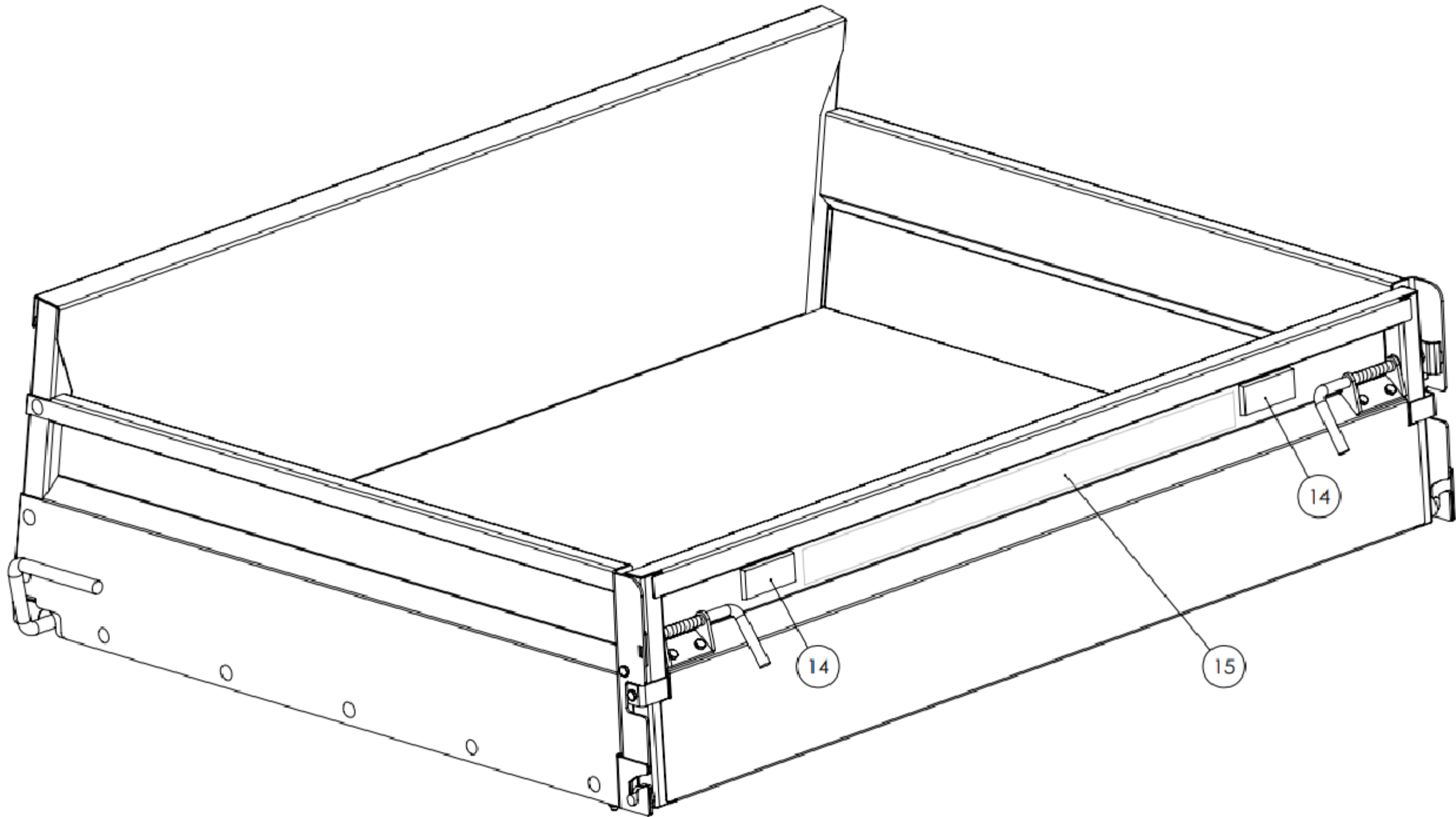
ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	19401-1	WDMT, CONVERTIBLE BED SIDE - LH	1
2	19402-1	WDMT, CONVERTIBLE BED SIDE - RH	1
3	18477-1	WDMT, STEEL BED TAILGATE ASSY-RAW	1
4	18238	LATCH, SPRING BOLT RH	1
5	18239	LATCH, SPRING BOLT LH	1
6	18474-1	WDMT, STEEL FLAT BED ASSY-RAW	1
7	18527	BOLT, 1/4"-20 x 5/8 HHCS ZINC	8
8	15106	NUT, 1/4-20 NYLOCK	8
9	19286	BOLT, 5/16"-18 X 2-1/4" CARRIAGE ZINC GA	18
10	16300	NUT, 5/16"-18 NYLON LOCK W/ FLANGE ZN	18
11	18240	CABLE, BED LIMITING	2
12	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
13	18913	SPACER, 1" OD X 0.5" ID X 3/8"L NYLON	2
14	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
15	19162	DECAL, AML BLK WITH GRY LETTERS	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 TITLE: BED, STEEL BED ASSY
DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL: $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		
X.X ± 0.05		Q.A.		SIZE B
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005				
BEND $\pm 2^\circ$				DWG. NO. 18986 STEEL BED
INTERPRET GEOMETRIC TOLERANCING PER:				REV 0
MATERIAL				SCALE: 1:20 WEIGHT:
FINISH				SHEET 1 OF 2
DO NOT SCALE DRAWING				

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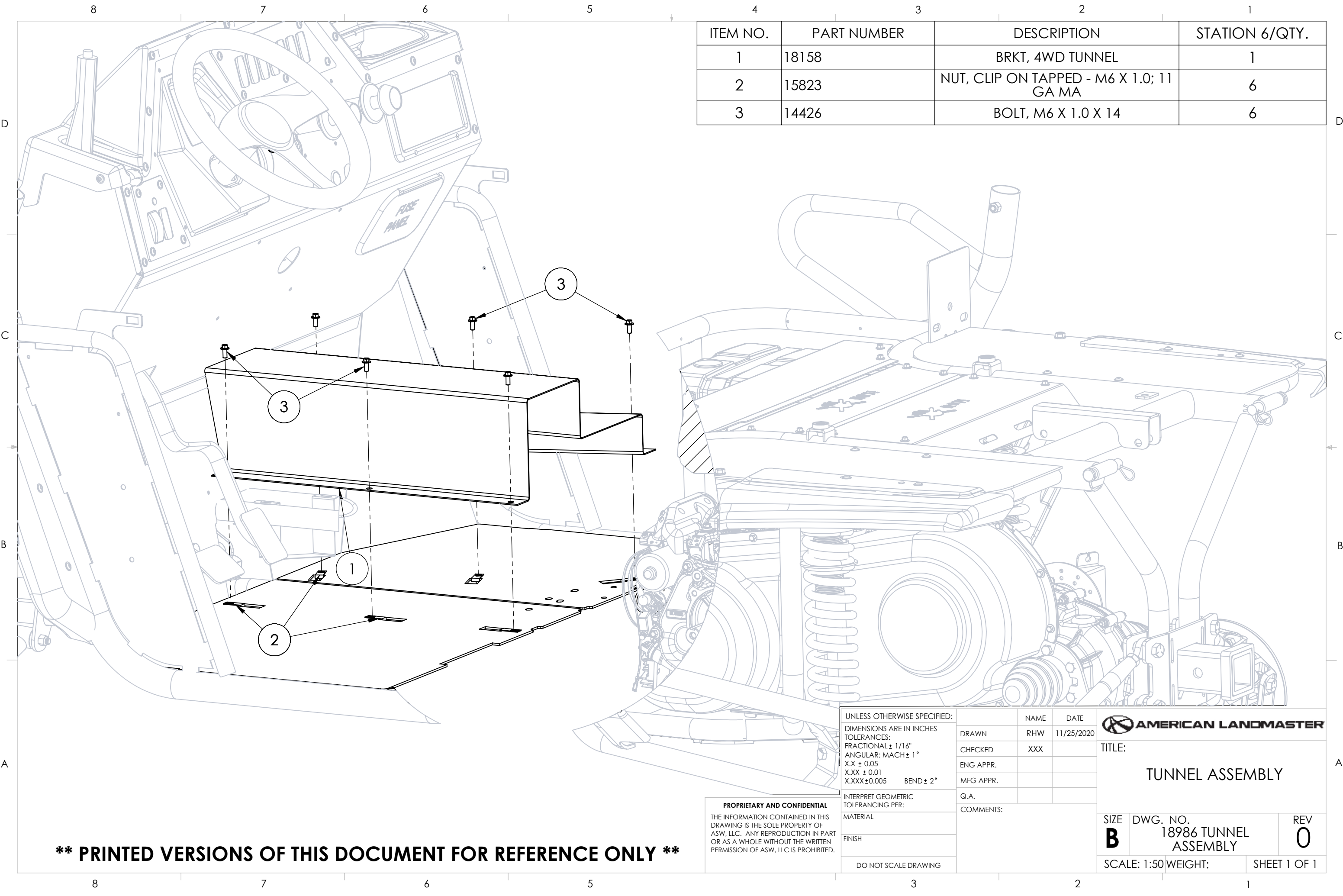
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES TOLERANCES:		DRAWN	XXX			xx/xx/xxxx	
FRACTIONAL ± 1/16"		CHECKED	XXX	TITLE: BED, STEEL BED ASSY			
ANGULAR: MACH ± 1°							
X.X ± 0.05		ENG APPR.					
X.XX ± 0.01							
X.XXX ± 0.005		MFG APPR.					
BEND ± 2°							
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.		SIZE B			
MATERIAL		COMMENTS:				DWG. NO. 18986 STEEL BED	
FINISH						REV 0	
DO NOT SCALE DRAWING				SCALE: 1:20 WEIGHT:			
				SHEET 2 OF 2			



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18158	BRKT, 4WD TUNNEL	1
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
3	14426	BOLT, M6 X 1.0 X 14	6

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL

FINISH

DO NOT SCALE DRAWING

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	NAME	DATE
DRAWN	RHW	11/25/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:

TUNNEL ASSEMBLY

SIZE
B

DWG. NO.
18986 TUNNEL ASSEMBLY

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SCALE: 1:50 WEIGHT: SHEET 1 OF 1

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