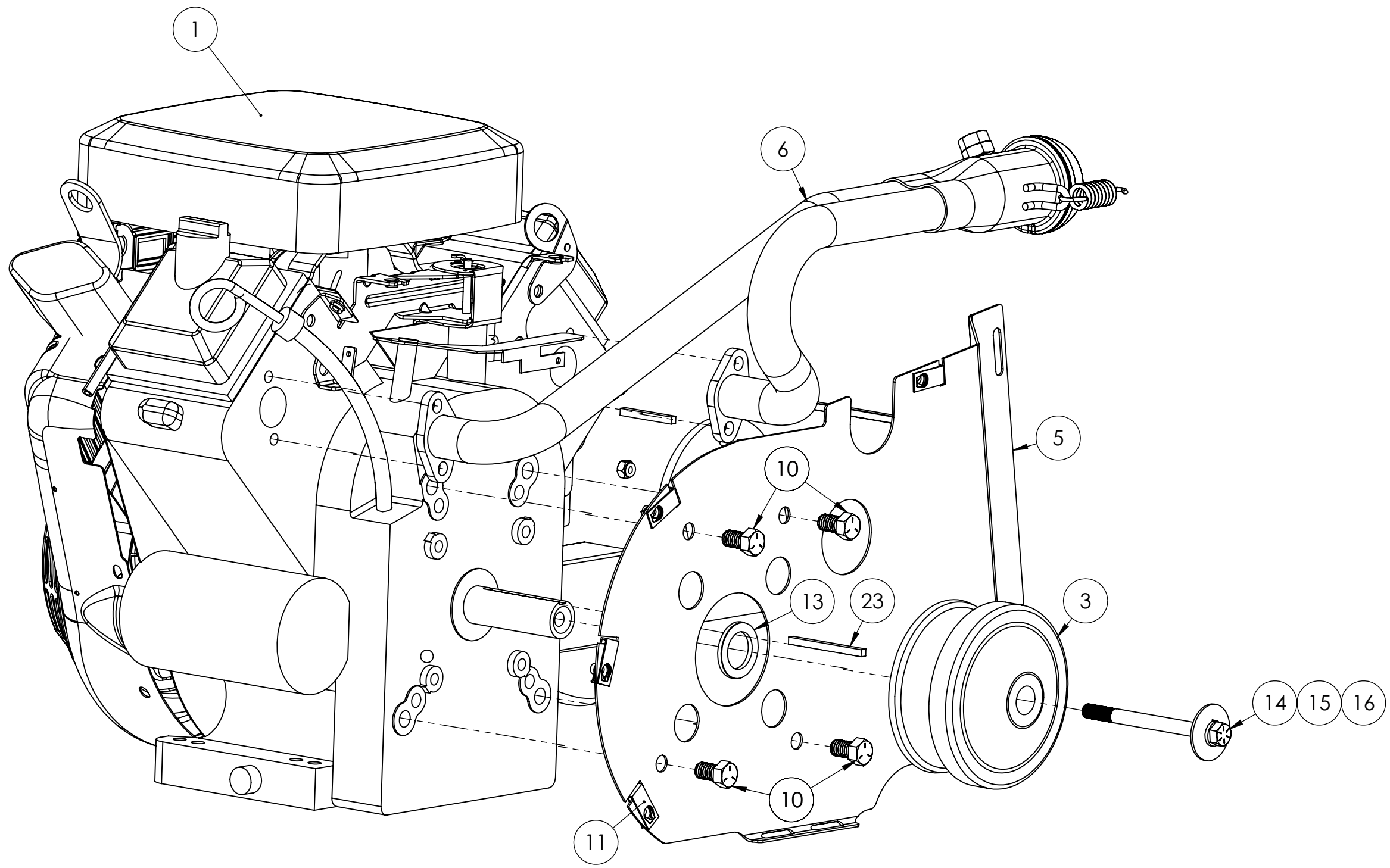


ITEM NO.	PART NUMBER	DESCRIPTION	STATION 1/QTY.
1	2-20020	ENGINE, BRIGGS 479CC VTWIN	1
2	18190-2	WDMT, FRAME IRS STD CHASSIS	1
3	17816	DRIVER, CVT - BLACK DOT - 550	1
4	19718	BELT, - L4/L5 REPLACES 18118	1
5	18813-2	PLATE, BACK CV COVER - L5	1
6	18328	HEADER, VAN479 EES	1
7	18796	COVER, FRONT CVT - L5	1
8	18326	MUFFLER, EES NO CATALYST	1
9	18329	ISOLATOR, EES EXH HANGER	2
10	2-50301	BOLT, 7/16IN X 3/4IN HEX HEAD G5	4
11	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
12	14426	BOLT, M6 X 1.0 X 14	4
13	2-50745	WASHER, 1IN ID X 1-1/2IN OD X .1345 THK	1
14	2-50218	BOLT, 3/8"-24 X 4.5" HHCS G5 - PLATED	1
15	2-50742	WASHER, 3/8IN FENDER, 1-1/2" OD	1
16	2-50741	WASHER, 3/8IN LOCK	1
17	2-50704	WASHER, 5/16IN USS FLAT	4
18	2-50159	BOLT, 5/16"-18 x 1.5" HHCS BLK	2
19	2-50167	BOLT, 5/16IN X 2IN HEX HEAD G5	2
20	2-50007	NUT, 5/16-18 NYLOCK	4
21	2-50065	NUT, M10 X 1.5 NYLON LOCKING	2
22	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	2
23	19060	KEY, 3/16 X 3/16 X 2 1/2	1

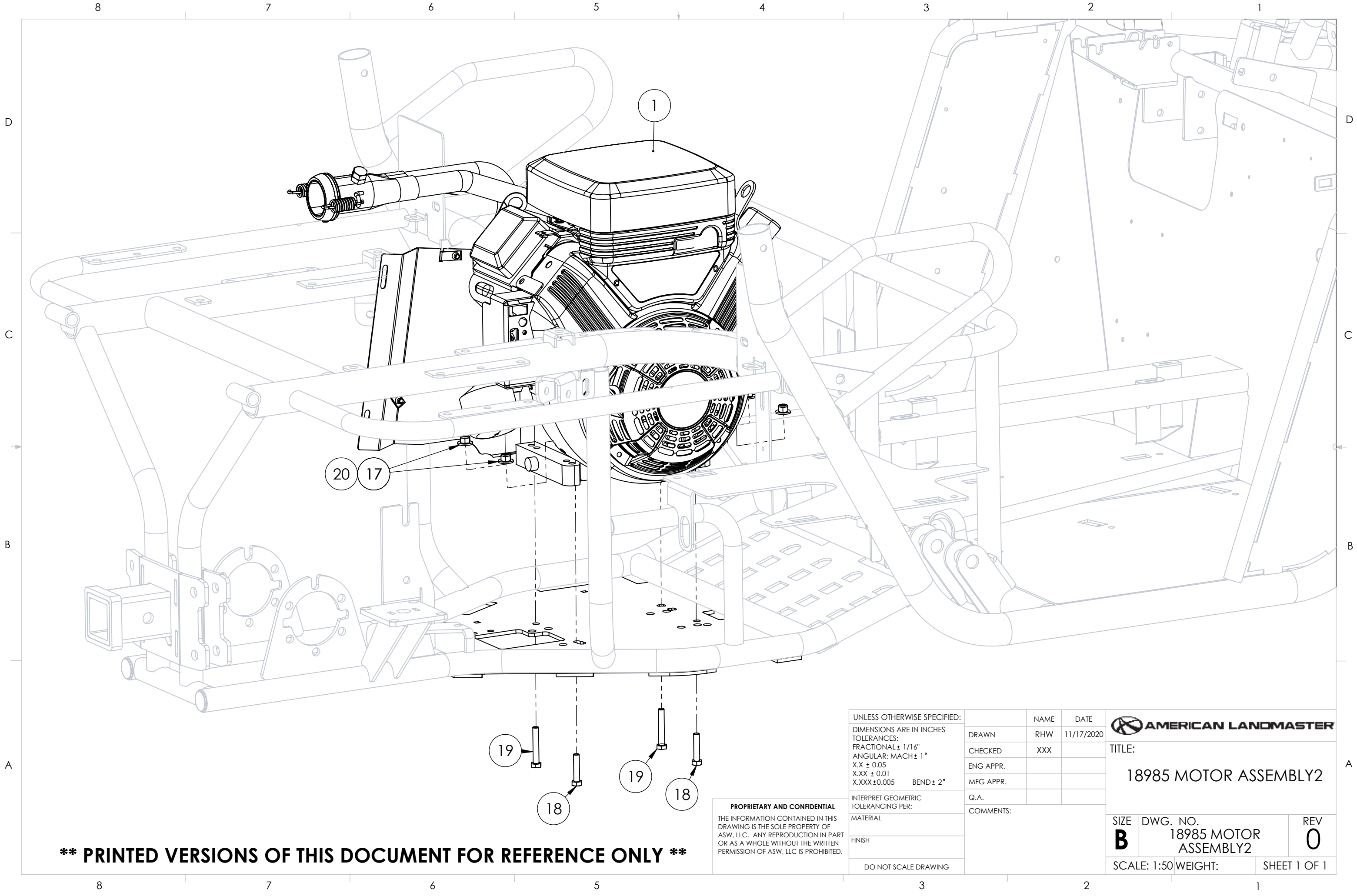
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2° INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING		NAME	DATE		
	DRAWN	XXX	xx/xx/xxxx		
	CHECKED	XXX			
	ENG APPR.				
	MFG APPR.				
	Q.A.				
COMMENTS:					
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		SIZE		DWG. NO.	REV
		B 18985 MOTOR ASSEMBLY1		0	
		SCALE: 1:10		WEIGHT:	SHEET 1 OF 2

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$ INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH DO NOT SCALE DRAWING	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.			
	NAME		DATE	
	DRAWN		XXX	
	CHECKED		XXX	
	ENG APPR.			
MFG APPR.				SIZE DWG. NO. REV B 18985 MOTOR ASSEMBLY 1 0
Q.A.				
COMMENTS:				SCALE: 1:10 WEIGHT: SHEET 2 OF 2



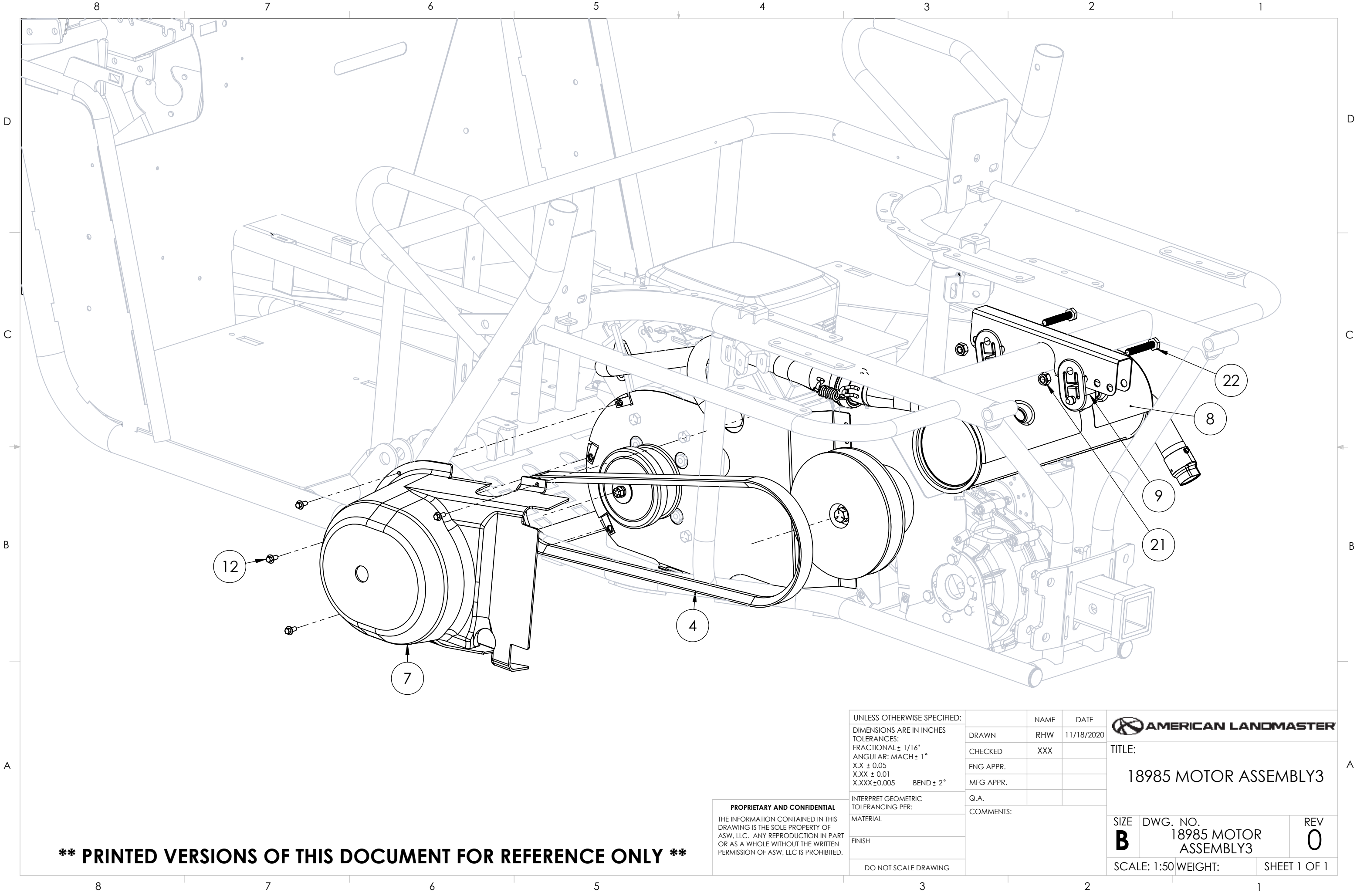
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	11/17/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
TITLE:		
18985 MOTOR ASSEMBLY2		
SIZE	DWG. NO.	REV
B	18985 MOTOR ASSEMBLY2	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

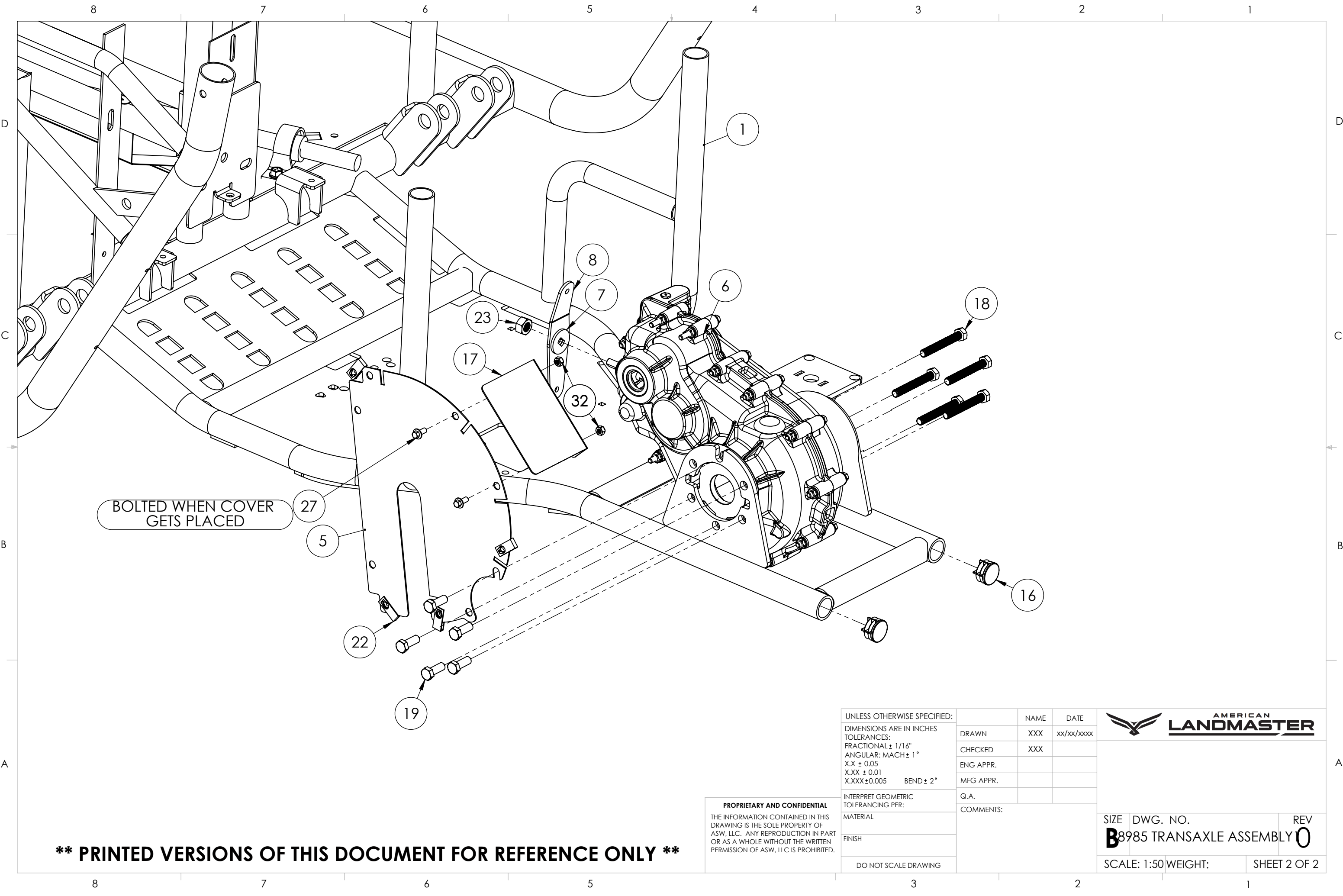


**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	11/18/2020	TITLE: 18985 MOTOR ASSEMBLY3	
		CHECKED	XXX			
		ENG APPR.				
		MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV B 18985 MOTOR ASSEMBLY3 0	
MATERIAL		COMMENTS:				
FINISH						
DO NOT SCALE DRAWING						

[illegible]



BOLTED WHEN COVER
GETS PLACED

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

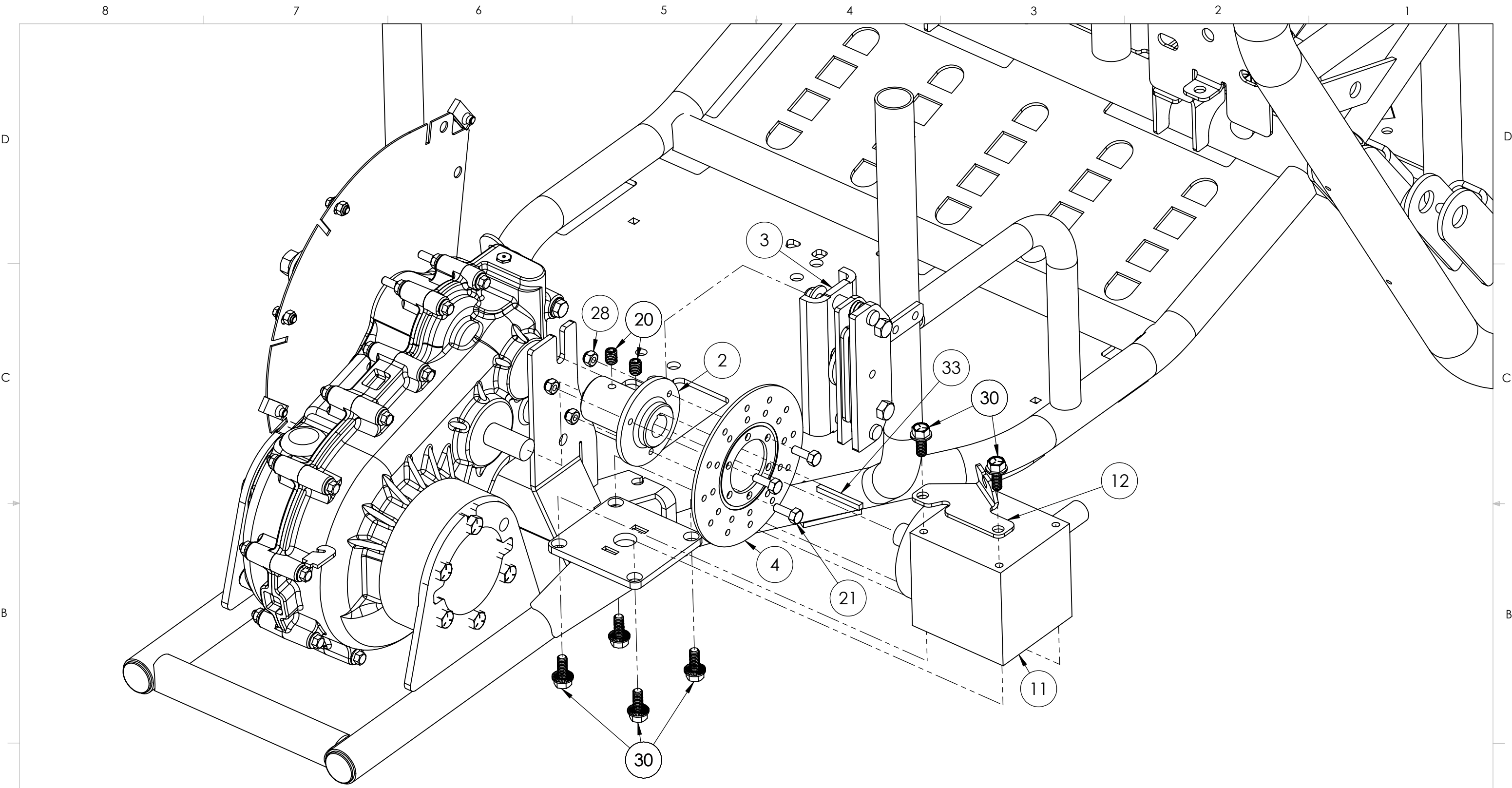
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

**AMERICAN
LANDMASTER**

SIZE	DWG. NO.	REV
B	8985 TRANSAXLE ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005 BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	11/12/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

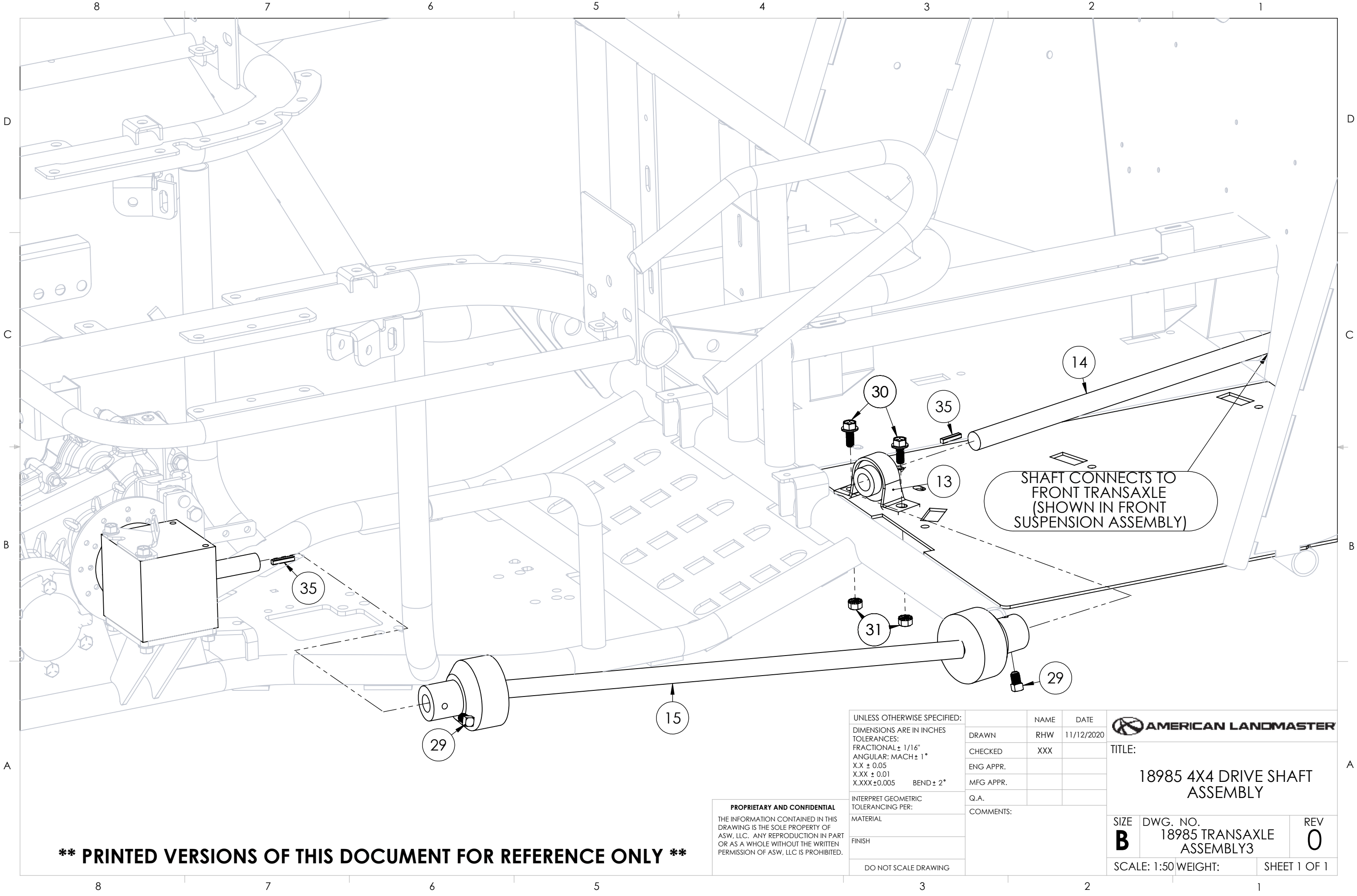
AMERICAN LANDMASTER

TITLE:

18985 PASS SIDE TRANSAXLE ASSEMBLY

SIZE	DWG. NO.	REV
B	18985 TRANSAXLE ASSEMBLY2	0

SCALE: 1:50 WEIGHT:	SHEET 1 OF 1
---------------------	--------------



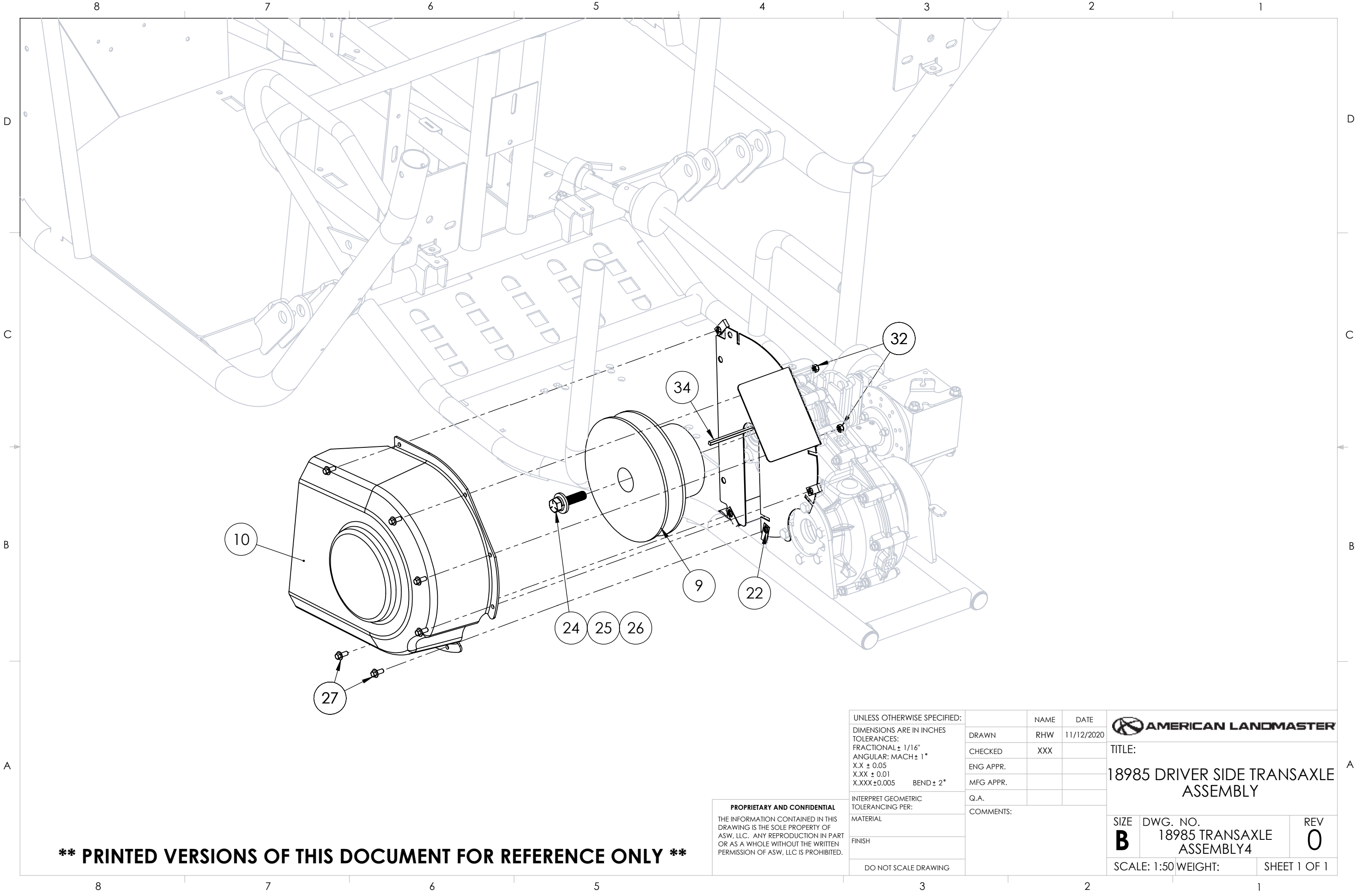
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	11/12/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

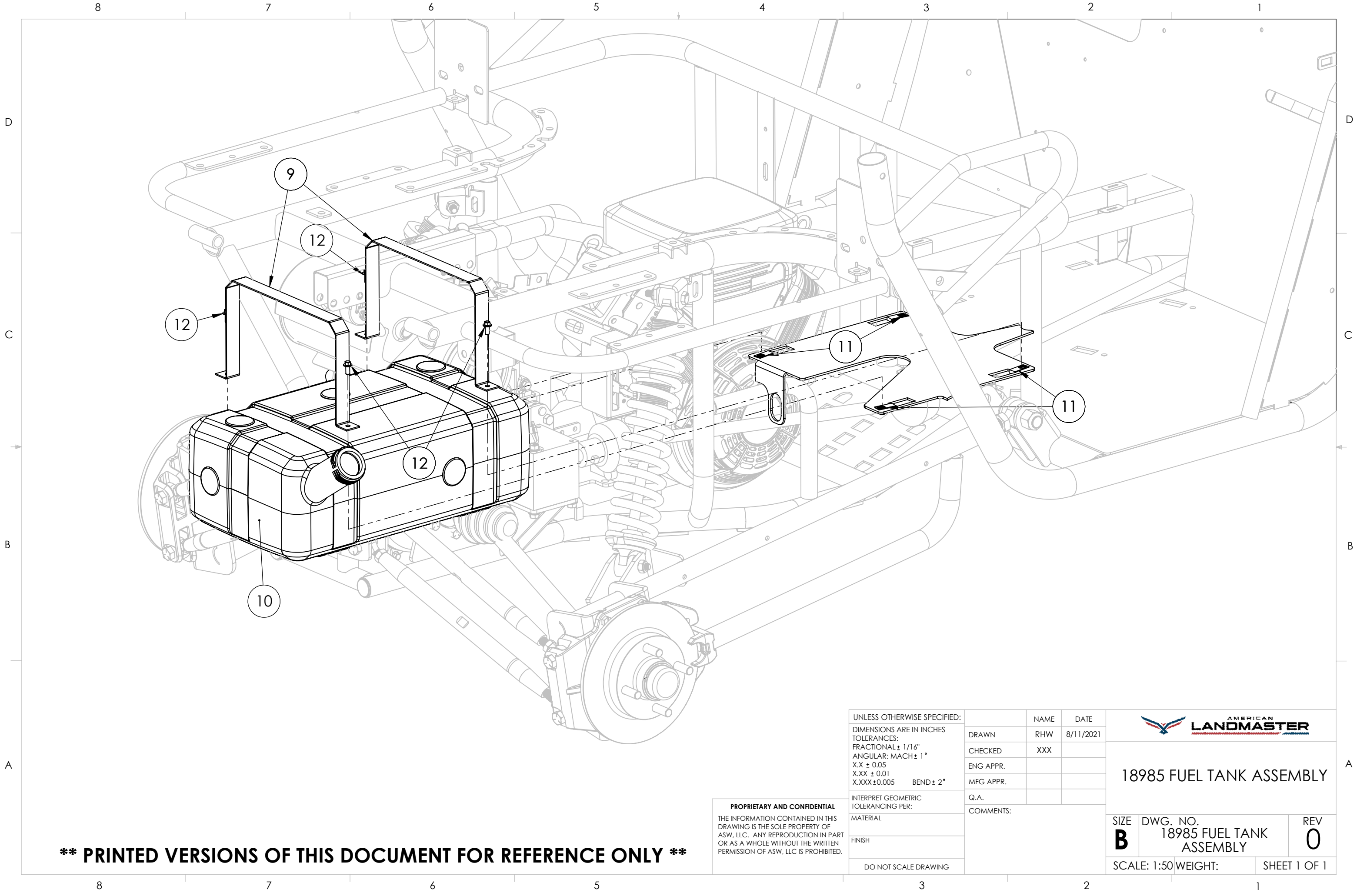
 AMERICAN LANDMASTER		
TITLE:		
18985 4X4 DRIVE SHAFT ASSEMBLY		
SIZE	DWG. NO.	REV
B	18985 TRANSAXLE ASSEMBLY3	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW			11/12/2020
		CHECKED	XXX			
		ENG APPR.				
		MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			TITLE: 18985 DRIVER SIDE TRANSAXLE ASSEMBLY	
MATERIAL		COMMENTS:				
FINISH						
DO NOT SCALE DRAWING						
		SIZE B	DWG. NO. 18985 TRANSAXLE ASSEMBLY4		REV 0	
		SCALE: 1:50 WEIGHT:			SHEET 1 OF 1	



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	8/11/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

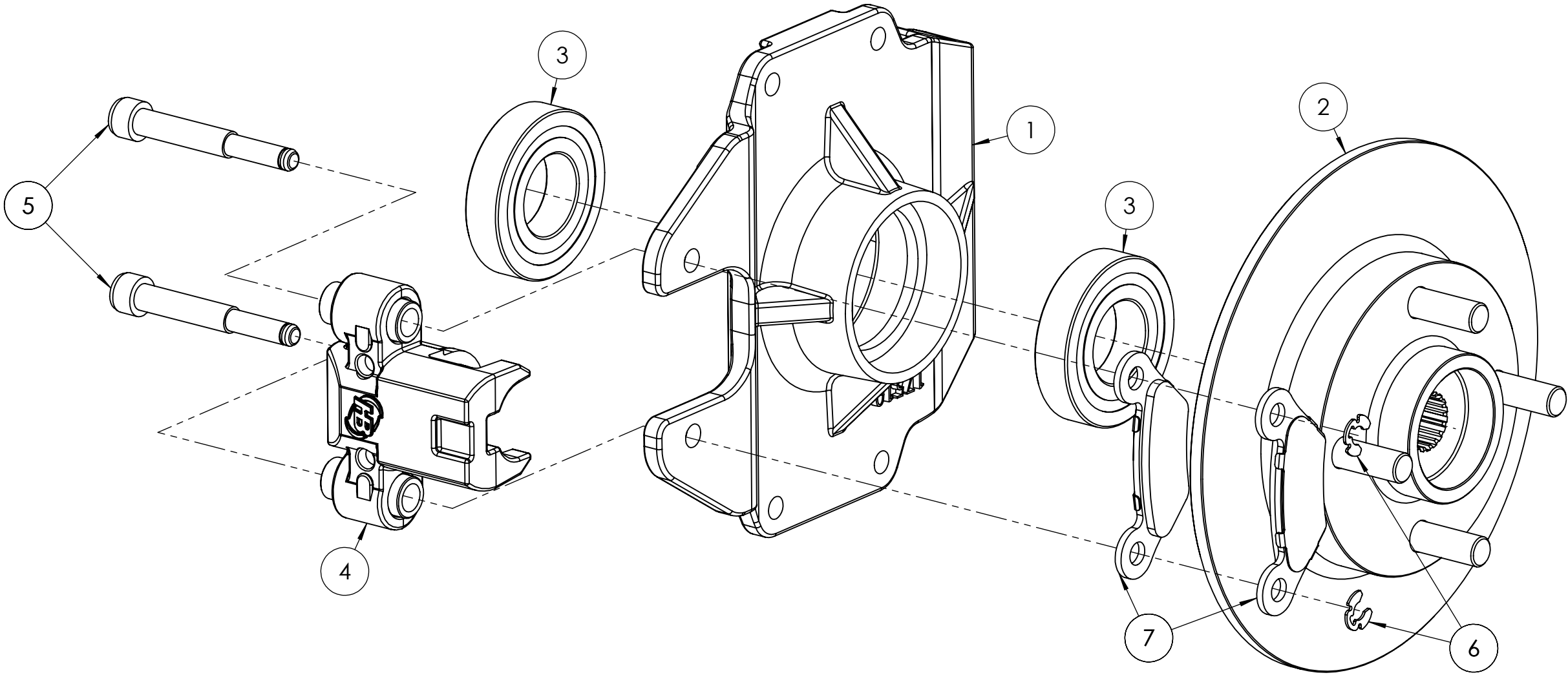


18985 FUEL TANK ASSEMBLY

SIZE B	DWG. NO. 18985 FUEL TANK ASSEMBLY	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	17510	HUB, REAR TRAILING ARM	1
2	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
3	19284	BEARING, RADIAL 6207RS	2
4	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
5	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
6	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
7	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		
X.X ± 0.05		Q.A.		TITLE: REAR HUB ASSEMBLY
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005				
BEND $\pm 2^\circ$				SIZE B
INTERPRET GEOMETRIC TOLERANCING PER:				
MATERIAL				
FINISH				DWG. NO. 18985 REAR HUB ASSEMBLY
DO NOT SCALE DRAWING				REV 0
			SCALE: 1:10 WEIGHT:	SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

D

C

B

A

D

C

B

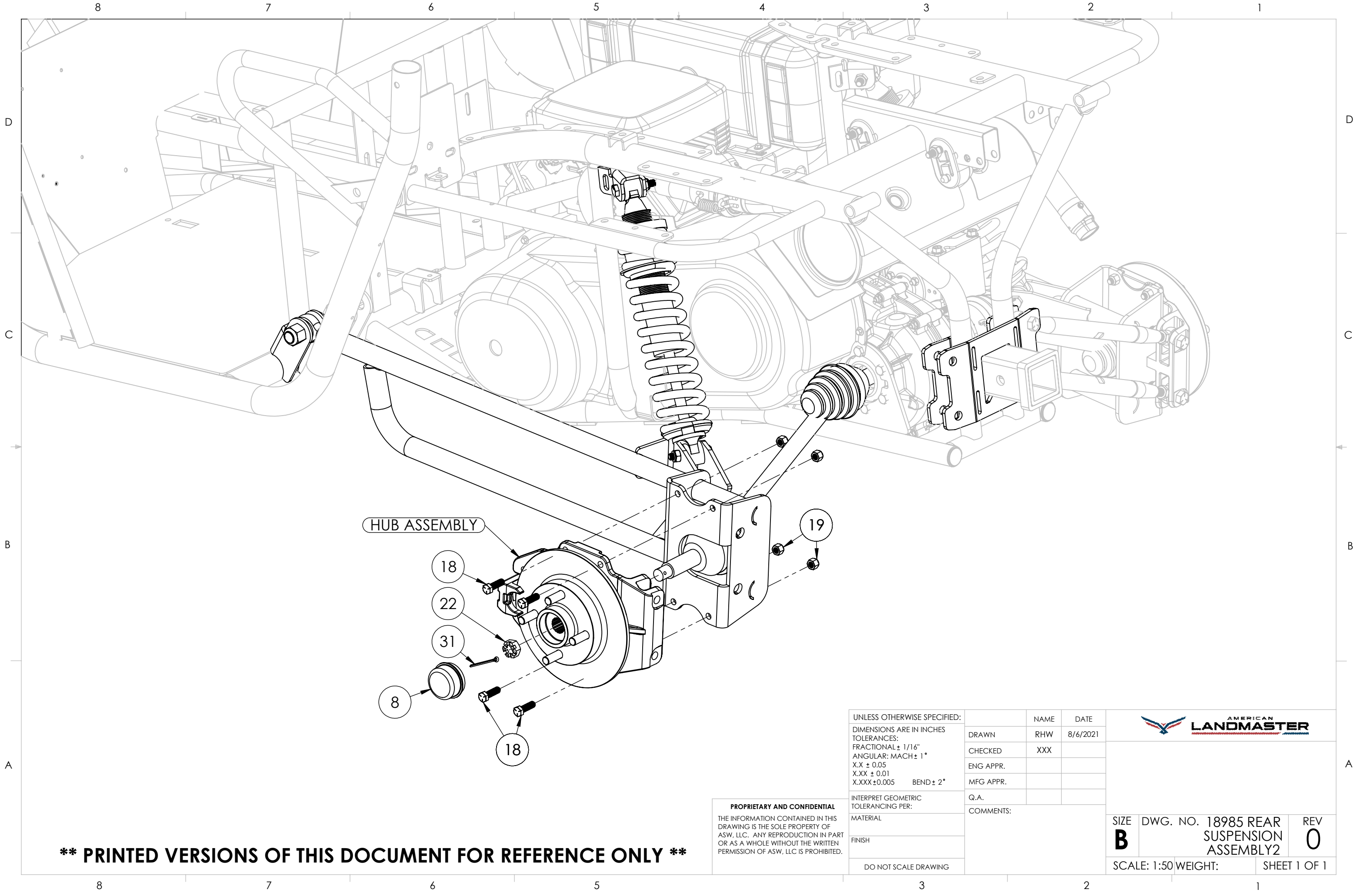
A

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 2/QTY.
1	18190-2	WDMT, FRAME IRS STD CHASSIS	1
2	18565	ROD END, 3/4	2
3	18594	ASM, REAR CORNER MODULE	2
4	17479	SHOCK, DUAL RATE 400/900	2
5	17978	ROD END, 1/2-20 LH	4
6	17979	ROD END, 1/2-20 RH	4
7	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	2
8	2-30623	HUB, UTV-DUST CAP	2
9	17801	STRAP, FUEL TANK	2
10	18772	TANK, FUEL FLAM FRNT GAUGE BLK	1
11	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
12	14426	BOLT, M6 X 1.0 X 14	4
13	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
14	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4
15	2-50020	NUT, 3/4-16 NYLOCK	2
16	2-50280	BOLT, 3/4IN X 2-1/2IN-HH G5-FT	2
17	18705	NUT, 3/4-16 JAM	2
18	2-50215	BOLT, 3/8IN X 1-1/4IN HEX HEAD G5	8
20	17982	NUT, 1/2-20 THIN RH	4
21	17983	NUT, 1/2-20 THIN LH	4
22	16625	NUT, M16 X 1.5 CASTLE	2
23	18046	SPACER, .7 X .5 X .285	8
24	2-50249	BOLT, 1/2IN-20 X 2.5 IN FT HH	8
25	18693	NUT, 1/2-20 NYLOCK	8
26	18054-9	WDMT, TRAILING ARM RH -56	1
27	17496-9	WDMT, TRAILING ARM LH-56"	1
28	17981	ARM, RADIUS 56" OAW-PARDR-35002HDS	4
29	18044	SHAFT, CV LR 56 PAXL-35002S	1
30	18045	SHAFT, CV RR 56 PAXL-35003S	1
31	2-30621	HUB-UTV-COTTER PIN	2

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	RHW	8/2/2021			
	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE B DWG. NO. 18985 REAR SUSPENSION ASSEMBLY1 REV 0		
MATERIAL	COMMENTS:					
FINISH						
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT:		SHEET 1 OF 2



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

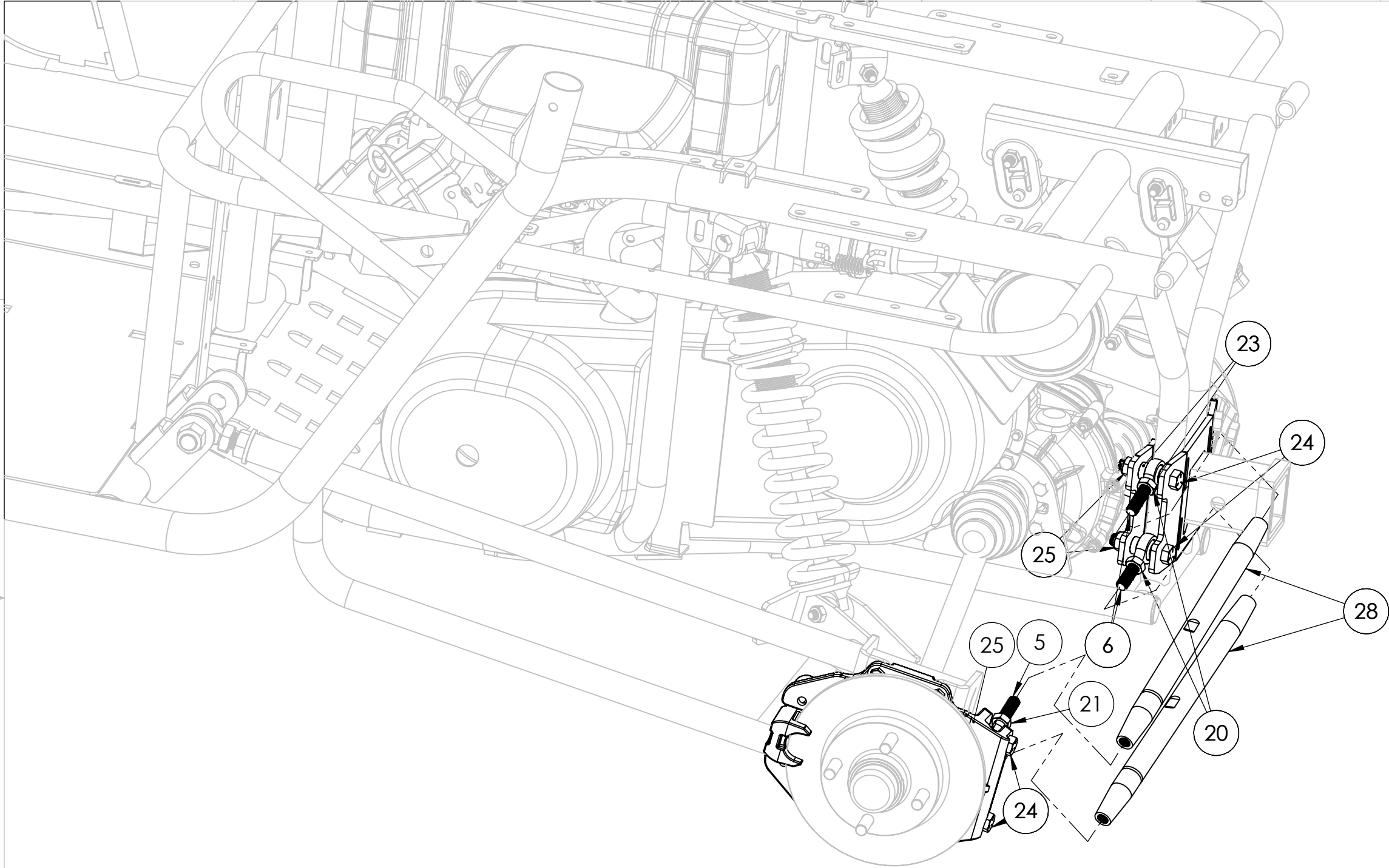
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	8/6/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO. 18985 REAR SUSPENSION ASSEMBLY2	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005 BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	8/10/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



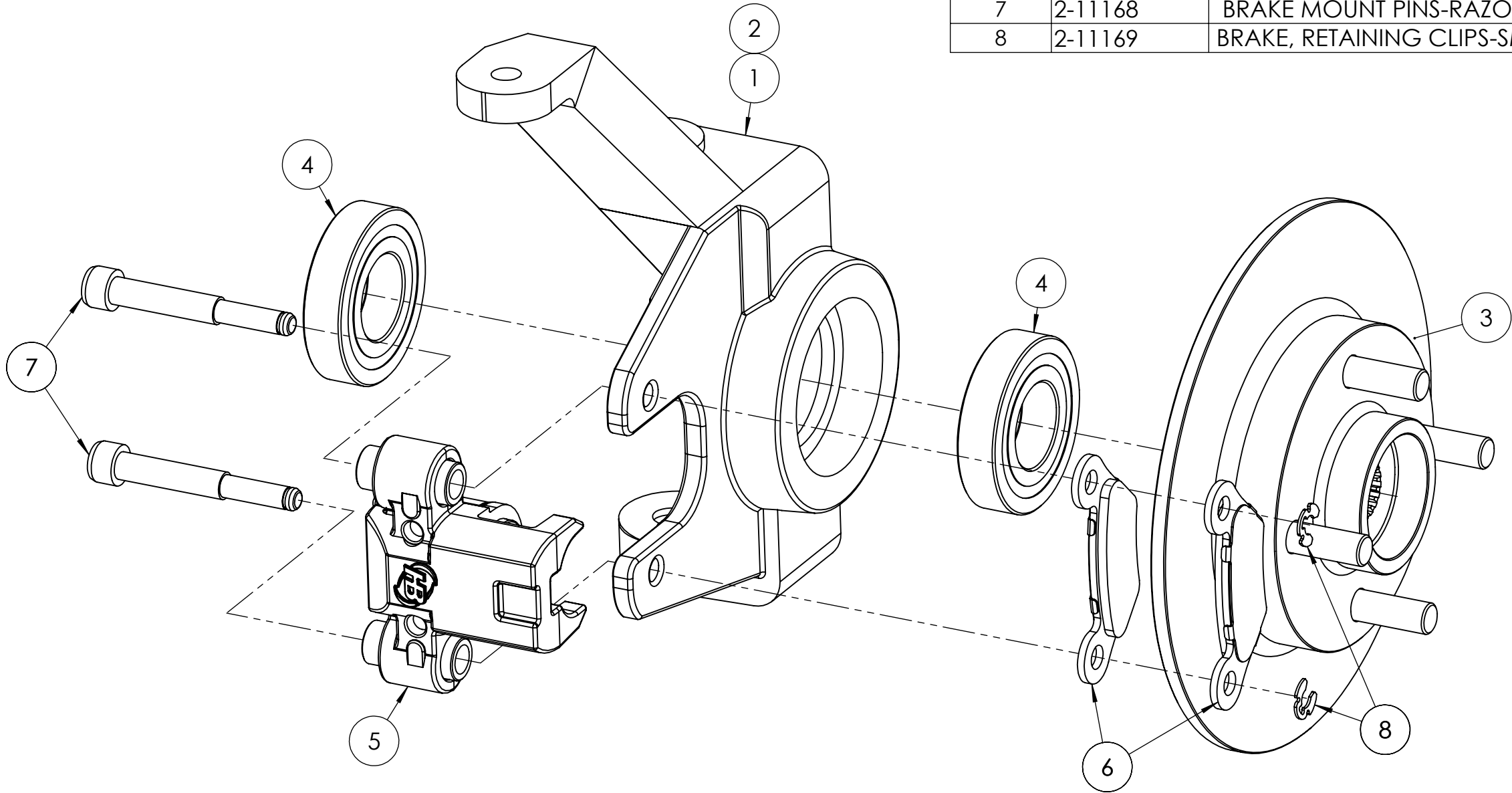
**REAR SUSPENSION
ASSEMBLY 3**

SIZE	DWG. NO. 18985 REAR SUSPENSION ASSEMBLY3	REV
B		0

SCALE: 1:50 WEIGHT: SHEET 1 OF 1

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18037	HUB, FRONT RH	1
2	18038	HUB, FRONT LH	1
3	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
4	19284	BEARING, RADIAL 6207RS	2
5	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
6	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
7	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
8	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		TITLE: ASM, FRONT RIGHT CORNER MODULE
X.X ± 0.05		Q.A.		
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005 BEND $\pm 2^\circ$				
INTERPRET GEOMETRIC TOLERANCING PER:				SIZE B
MATERIAL				DWG. NO. 18985 FRONT HUB ASSEMBLY
FINISH				REV 0
DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT: SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

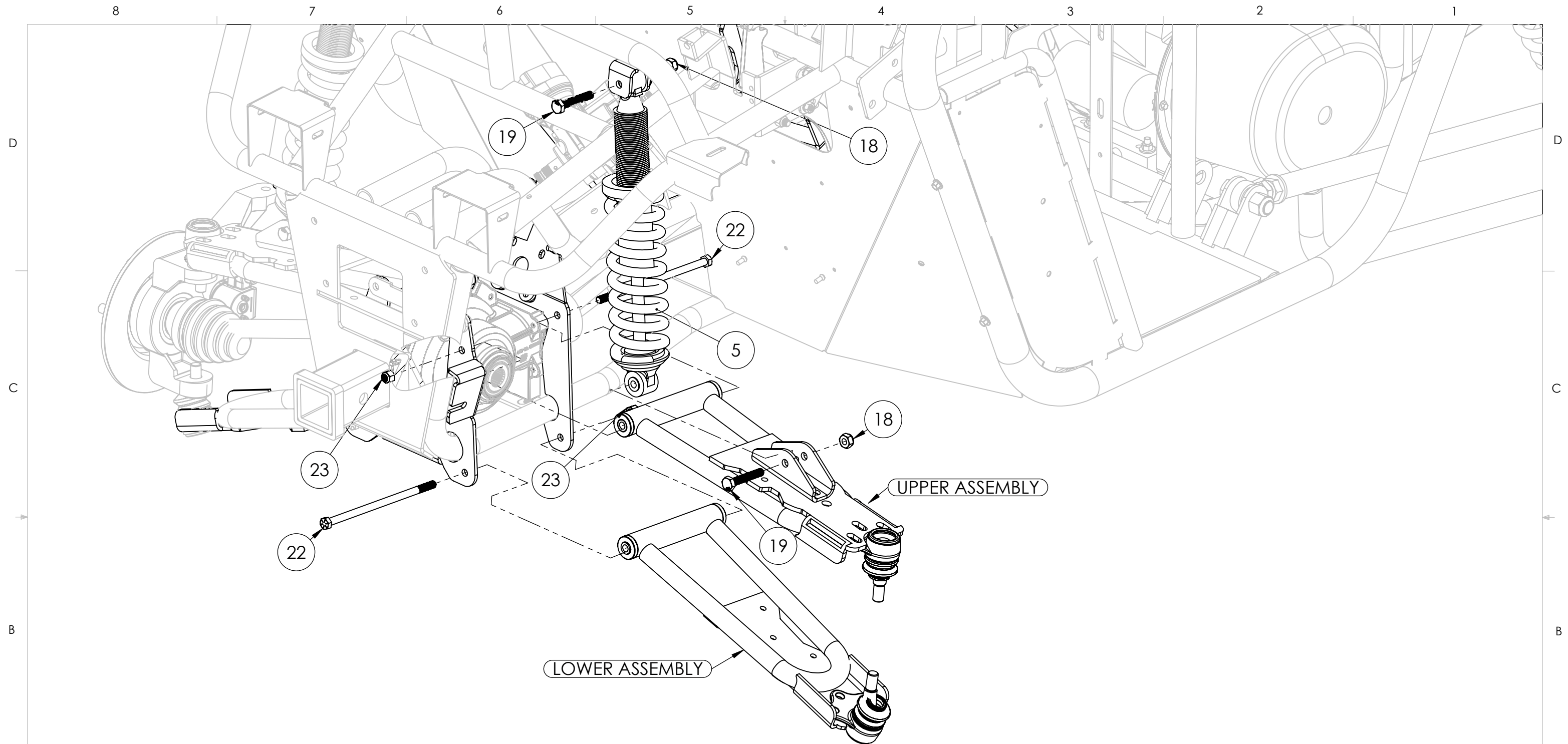
ITEM NO.	PART NUMBER	DESCRIPTION	STATION 3/QTY.
1	18190-2	WDMT, FRAME IRS STD CHASSIS	1
2	2-20839	FRONT DIFFERENTIAL-CFD #6203-01-282	1
3	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	2
4	2-30623	HUB, UTV-DUST CAP	2
5	17480	SHOCK, 325	2
6	18595	ASM, FRONT LEFT CORNER MODULE	1
7	16898-2	ASM, PEDAL CLUSTER - 2018	1
8	18555	WDMT, STEERING SUPPORT	1
9	18596	ASM, FRONT RIGHT CORNER MODULE	1
10	2-42114	DOM, A-ARM SPACER	4
11	18191	BUSHING, 1" OD / .625" ID	10
12	17184	RUBBER, 2018 PEDAL STOP	2
13	16678	FRONT A-ARM TIE BAR 4-LINK - BLACK	1
14	16905	MASTER CYLINDER, 4WD	1
15	18043	BALL JOINT, K7366	4
16	2-50007	NUT, 5/16-18 NYLOCK	2
17	2-50005	NUT, 5/16-18 KEPS	10
18	2-50065	NUT, M10 X 1.5 NYLON LOCKING	4
19	18702	BOLT, M10X1.5 X 60MM HIGH STRENGTH	4
21	16625	NUT, M16 X 1.5 CASTLE	2
22	18701	BOLT, 3/8-24 X 8IN HHCS GR8	4
23	18704	NUT, 3/8-24 NYLOCK	4
24	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	6
25	2-50171	BOLT, 5/16IN-18 X 3-3/4IN HH G5	4
26	2-50701	WASHER, 5/16 SAE FLAT	4
27	16888	BOLT, 3/8" x 5.5"	1
28	2-50156	BOLT, 5/16IN X 2-1/4IN HEX HEAD G5	2
29	15384	WASHER, BELLEVILLE M16	2

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 3/QTY.
30	18201-9	WDMT, A-ARM 56 LOWER	2
31	18202-9	WDMT, A-ARM 56 UPPER	2
32	17513	SHAFT, CV FRONT 56	2
33	18052	RACK & PINION, IRS 56	1
34	2-30621	HUB-UTV-COTTER PIN	3
35	19059	KIT, POWER STEERING, W/ CONNECTORS	1
36	2-10526	SHAFT, STEERING - UNIVERSAL	1
37	17638	SHAFT, POWER STEERING (WITH POWERSTEERING)	1
38	17639	JOINT, POWER STEERING (WITH POWERSTEERING)	1

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	NAME	DATE	 AMERICAN LANDMASTER			
		DRAWN	XXX				xx/xx/xxxx
		CHECKED	XXX				
		ENG APPR.					
		MFG APPR.					
	Q.A.						
	COMMENTS:						
	INTERPRET GEOMETRIC TOLERANCING PER:						
	MATERIAL						
	FINISH						
DO NOT SCALE DRAWING							

SIZE	DWG. NO.	REV
1895	B FRONT SUSPENSION ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 2

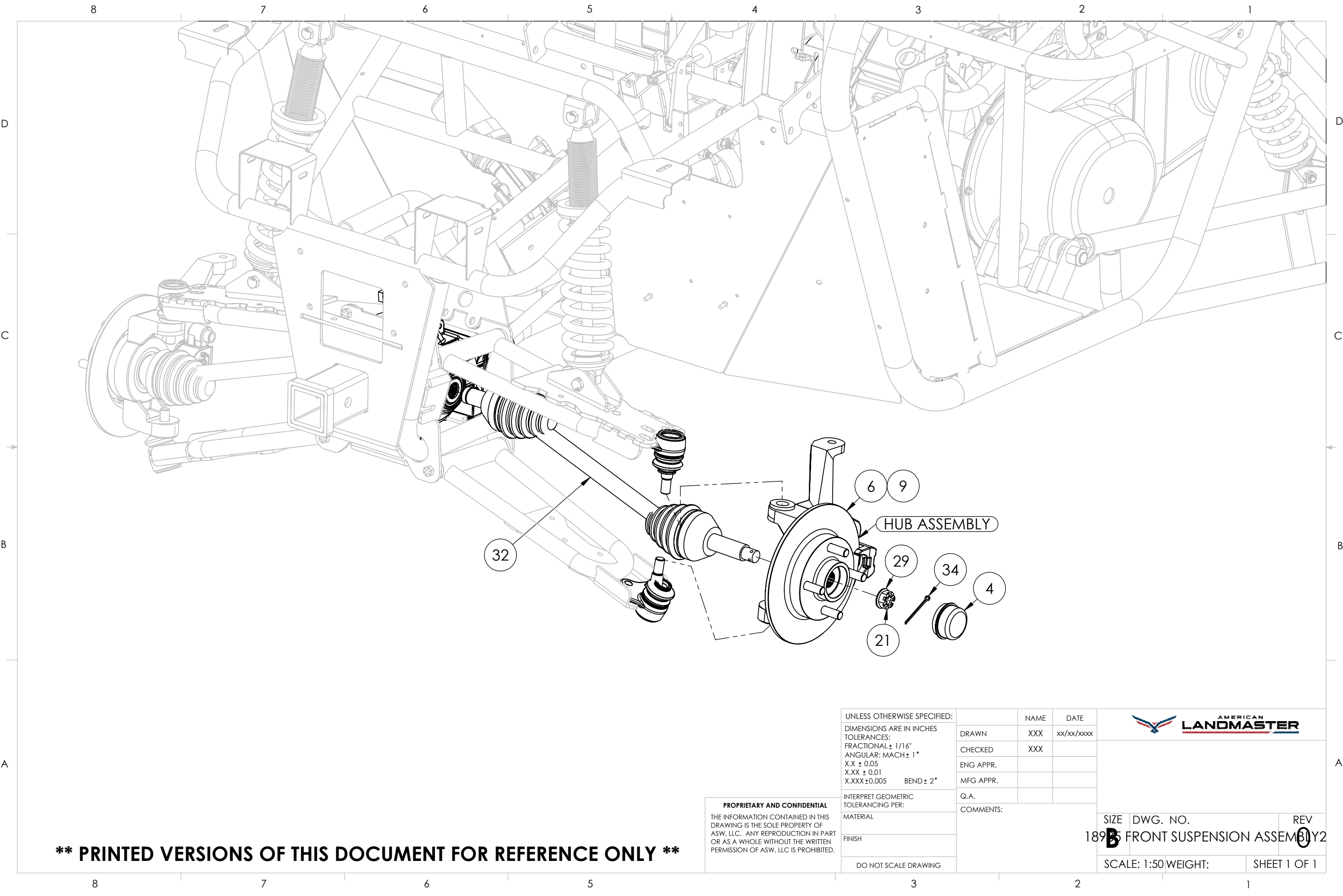
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE								
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	XXX	xx/xx/xxxx								
	CHECKED	XXX									
	ENG APPR.										
	MFG APPR.										
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			<table><tr><td>SIZE B</td><td>DWG. NO. 18985 FRONT SUSPENSION ASSEMBLY1</td><td>REV 0</td></tr><tr><td colspan="2">SCALE: 1:50 WEIGHT:</td><td>SHEET 2 OF 2</td></tr></table>		SIZE B	DWG. NO. 18985 FRONT SUSPENSION ASSEMBLY1	REV 0	SCALE: 1:50 WEIGHT:		SHEET 2 OF 2
SIZE B	DWG. NO. 18985 FRONT SUSPENSION ASSEMBLY1	REV 0									
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2									
MATERIAL	COMMENTS:										
FINISH											
DO NOT SCALE DRAWING											



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

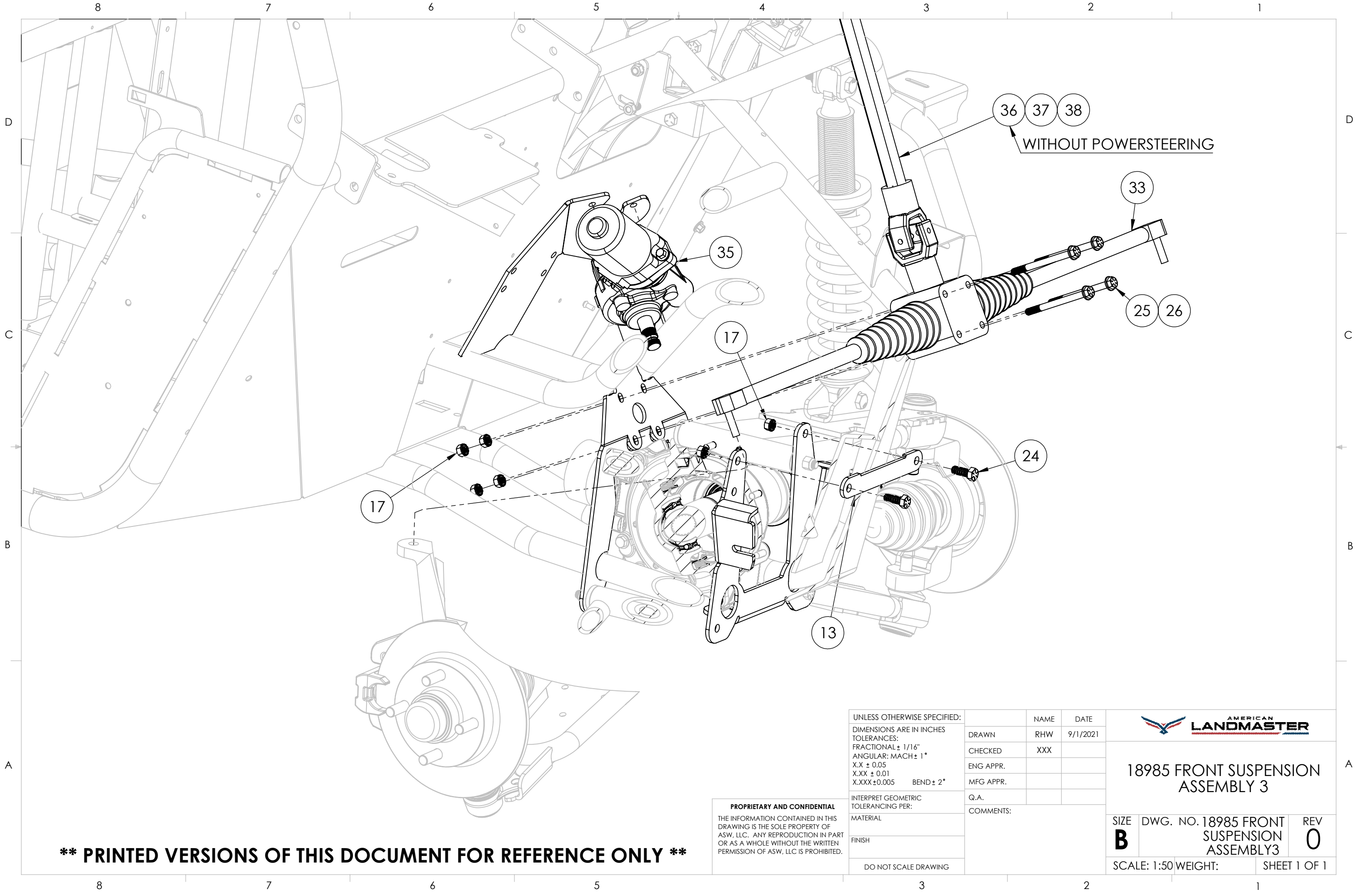
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES			
TOLERANCES:			
FRACTIONAL $\pm 1/16"$			
ANGULAR: MACH $\pm 1^\circ$			
X.X ± 0.05			
X.XX ± 0.01			
X.XXX ± 0.005			
BEND $\pm 2^\circ$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
1895	B FRONT SUSPENSION ASSEMBLY	2
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

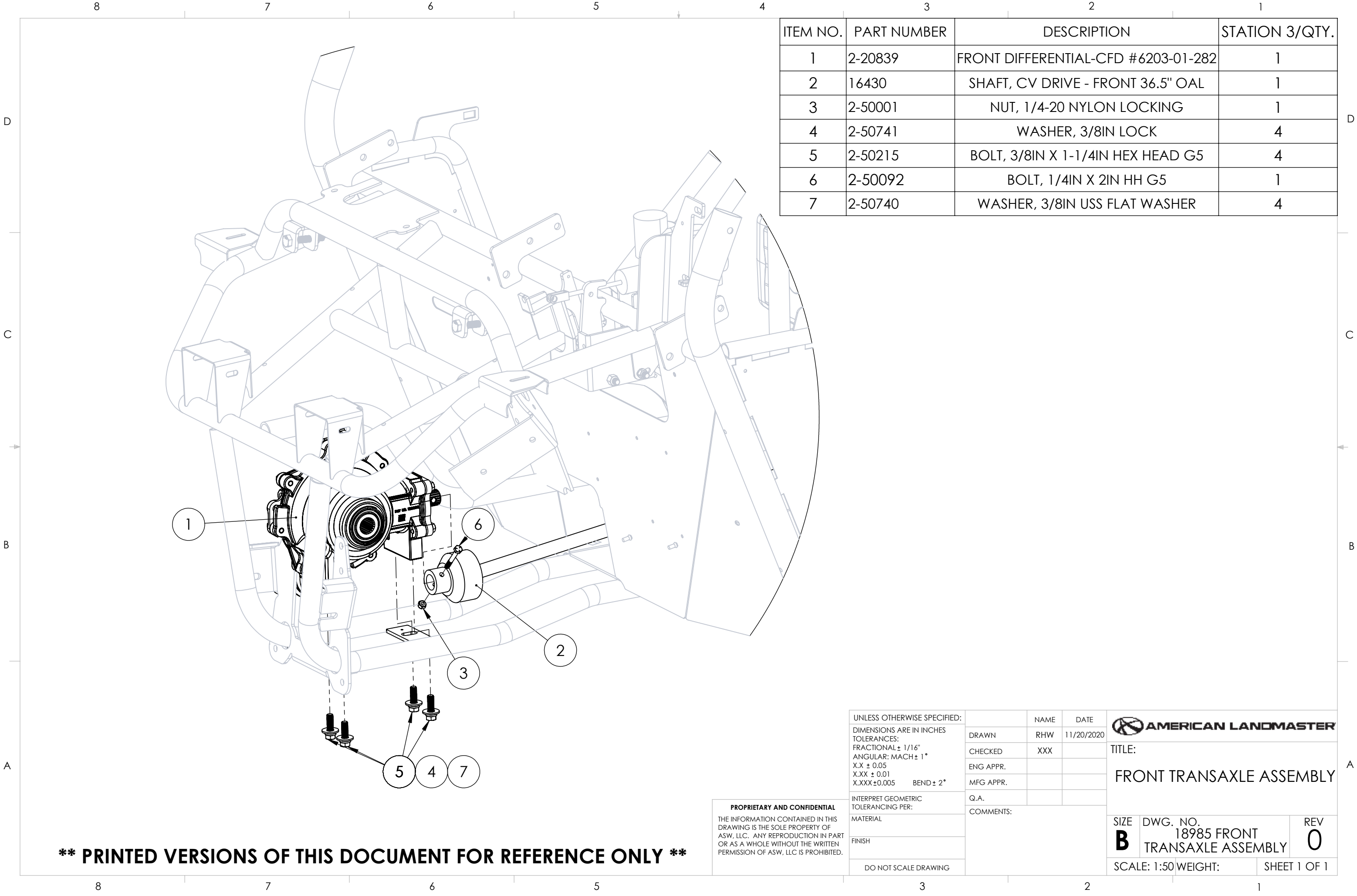
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	9/1/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



**18985 FRONT SUSPENSION
ASSEMBLY 3**

SIZE B	DWG. NO. 18985 FRONT SUSPENSION ASSEMBLY3	REV 0
------------------	---	-----------------



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 3/QTY.
1	2-20839	FRONT DIFFERENTIAL-CFD #6203-01-282	1
2	16430	SHAFT, CV DRIVE - FRONT 36.5" OAL	1
3	2-50001	NUT, 1/4-20 NYLON LOCKING	1
4	2-50741	WASHER, 3/8IN LOCK	4
5	2-50215	BOLT, 3/8IN X 1-1/4IN HEX HEAD G5	4
6	2-50092	BOLT, 1/4IN X 2IN HH G5	1
7	2-50740	WASHER, 3/8IN USS FLAT WASHER	4

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/20/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

 **AMERICAN LANDMASTER**

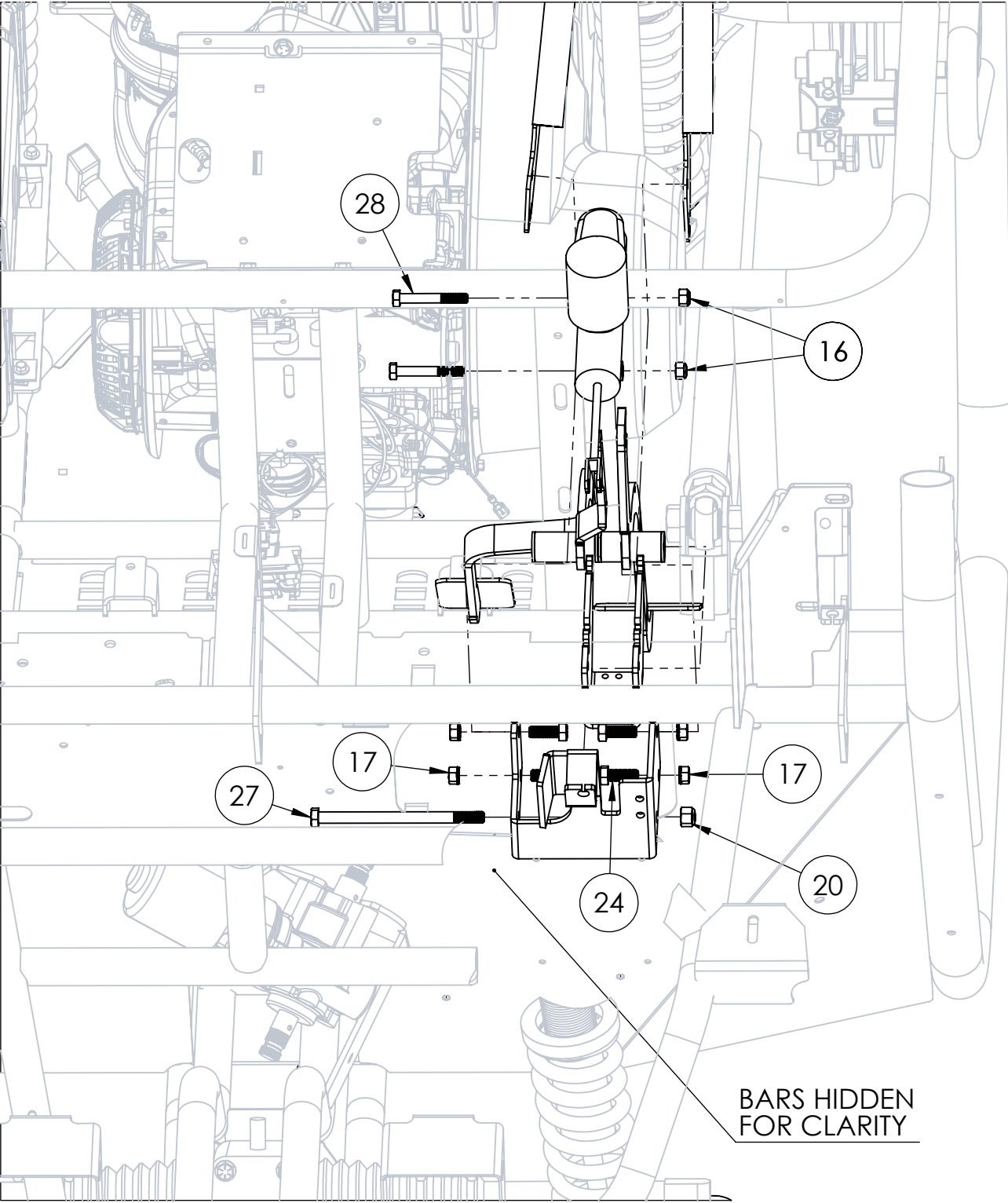
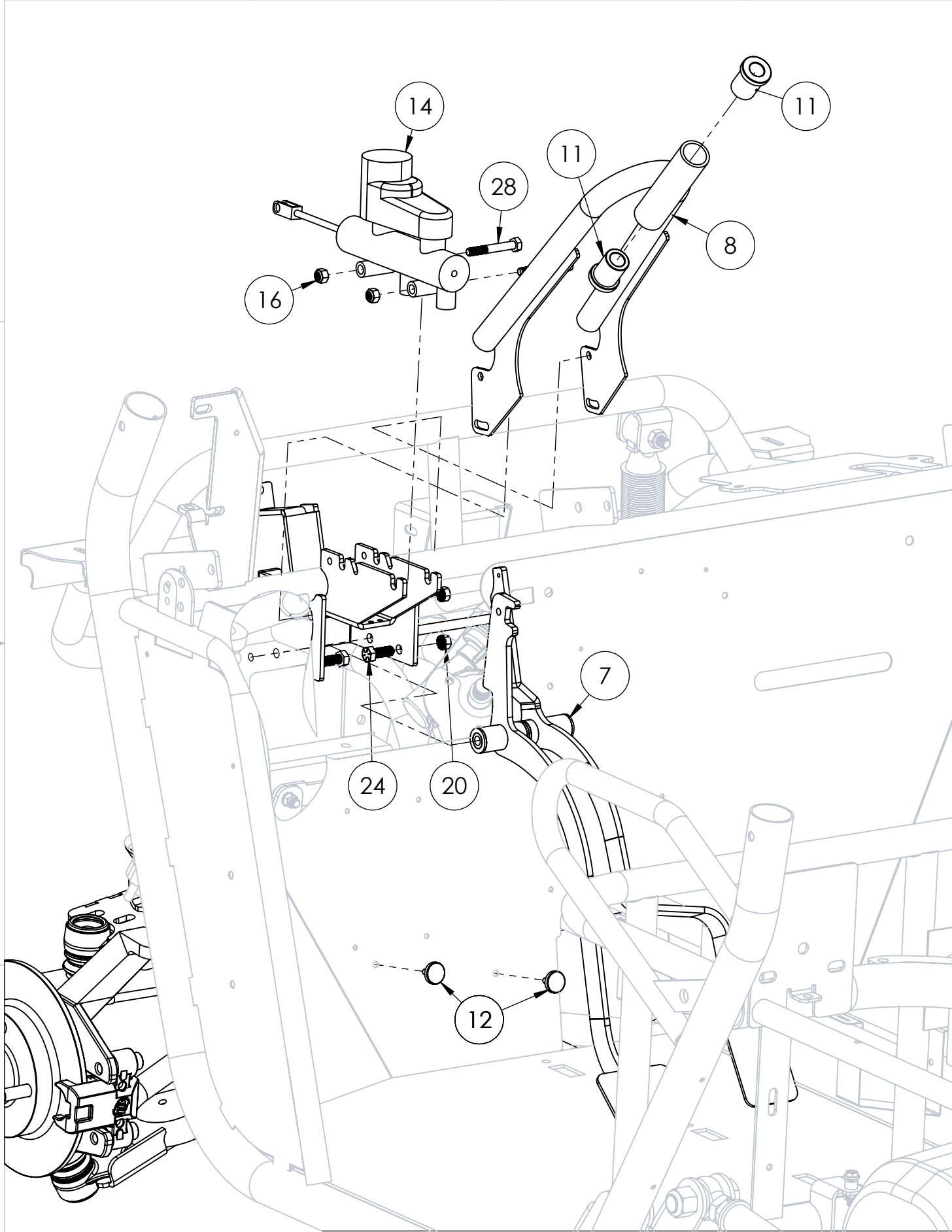
TITLE:

FRONT TRANSAXLE ASSEMBLY

SIZE	DWG. NO.	REV
B	18985 FRONT TRANSAXLE ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

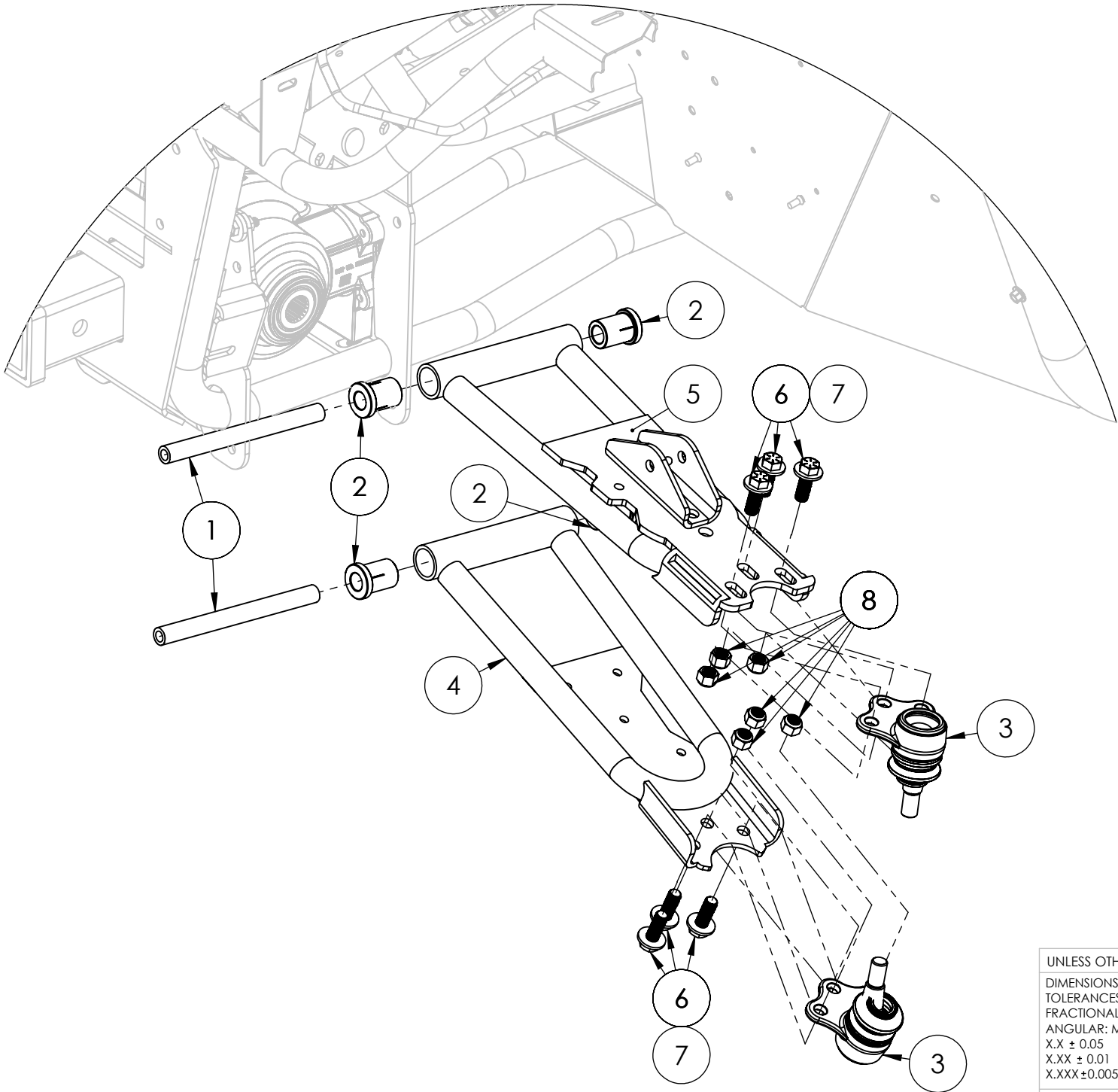
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/16"$ ANGULAR: $MACH \pm 1^\circ$ $X.X \pm 0.05$ $X.XX \pm 0.01$ $X.XXX \pm 0.005$ BEND $\pm 2^\circ$		NAME	DATE	 TITLE: STEERING SPPT AND PEDAL ASSEMBLY
INTERPRET GEOMETRIC TOLERANCING PER:		DRAWN	RHW	
MATERIAL		CHECKED	XXX	
FINISH		ENG APPR.		
DO NOT SCALE DRAWING		MFG APPR.		
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.		Q.A.		SIZE B DWG. NO. 18985 STEERING SPPT AND PEDAL ASSEMBLY
		COMMENTS:		REV 0
				SCALE: 1:50 WEIGHT: SHEET 1 OF 1

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2-42114	DOM, A-ARM SPACER	4
2	18191	BUSHING, 1" OD / .625" ID	8
3	18043	BALL JOINT, K7366	4
4	18201-9	WDMT, A-ARM 56 LOWER	2
5	18202-9	WDMT, A-ARM 56 UPPER	2
6	19867	BOLT, 7/16-20 X 1.25 HCS GR8 YZ	12
7	19868	WASHER, 3/8 IN USS FLAT WASHER YZ	12
8	19869	NUT, 7/16-20 NYLOCK NE GR8 YZ	12



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER DESIGN • MANUFACTURE • SERVICE		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$	DRAWN	RHW	8/13/2021	UPPER AND LOWER CONTROL ARMS ASSEMBLY		
	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			COMMENTS:		
MATERIAL						
FINISH				SIZE B	DWG. NO. 18985 UPPER LOWER CONTROL ARMS ASSEMBLY	REV 0
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18378	BRAKE LINE, REAR STD	1
2	16902	BRAKE LINE, FRONT HANGING BRK	1

D

D

C

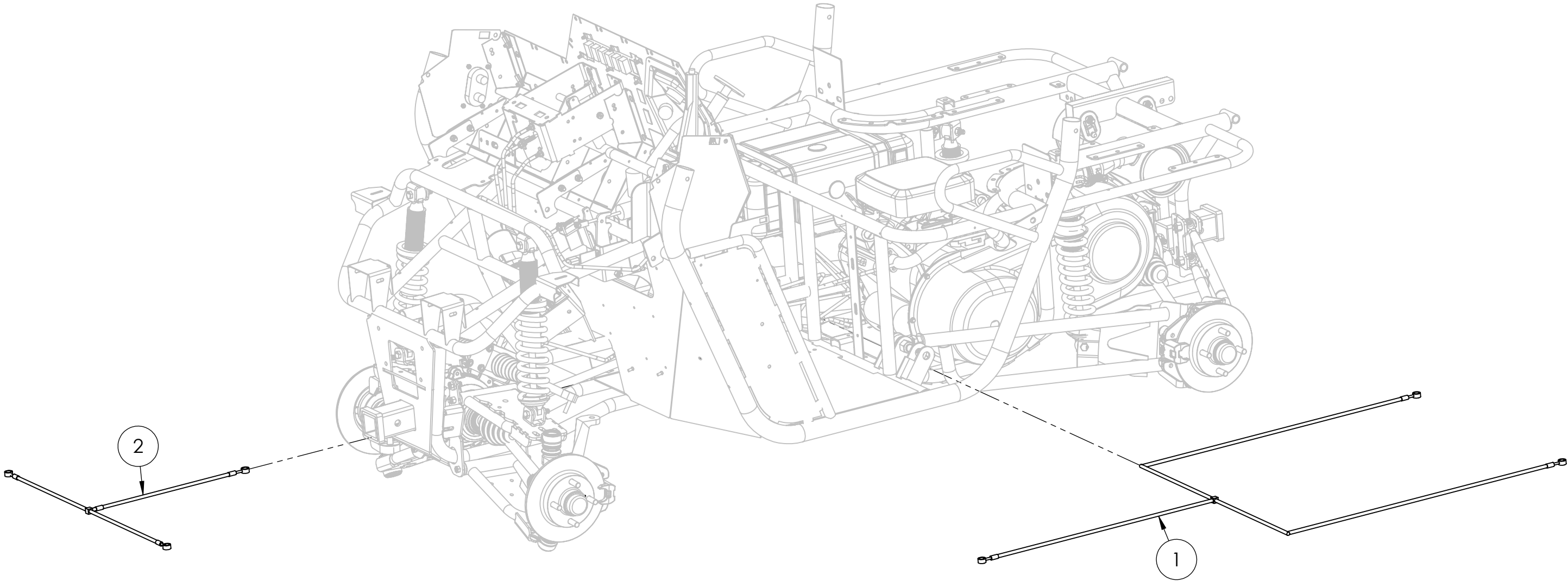
C

B

B

A

A



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER	
DIMENSIONS ARE IN INCHES		DRAWN	RHW	5/20/2021	TITLE: 18985 BRAKE LINE ASSEMBLY
TOLERANCES:		CHECKED	XXX		
FRACTIONAL ± 1/16"		ENG APPR.			
ANGULAR: MACH ± 1°		MFG APPR.			
X.X ± 0.05		Q.A.			
X.XX ± 0.01		COMMENTS:			SIZE B
X.XXX ± 0.005					
BEND ± 2°					DWG. NO. 18985 BRAKE LINE ASSEMBLY
INTERPRET GEOMETRIC TOLERANCING PER:					REV 0
MATERIAL					SCALE: 1:50 WEIGHT:
FINISH					
DO NOT SCALE DRAWING					SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

8

7

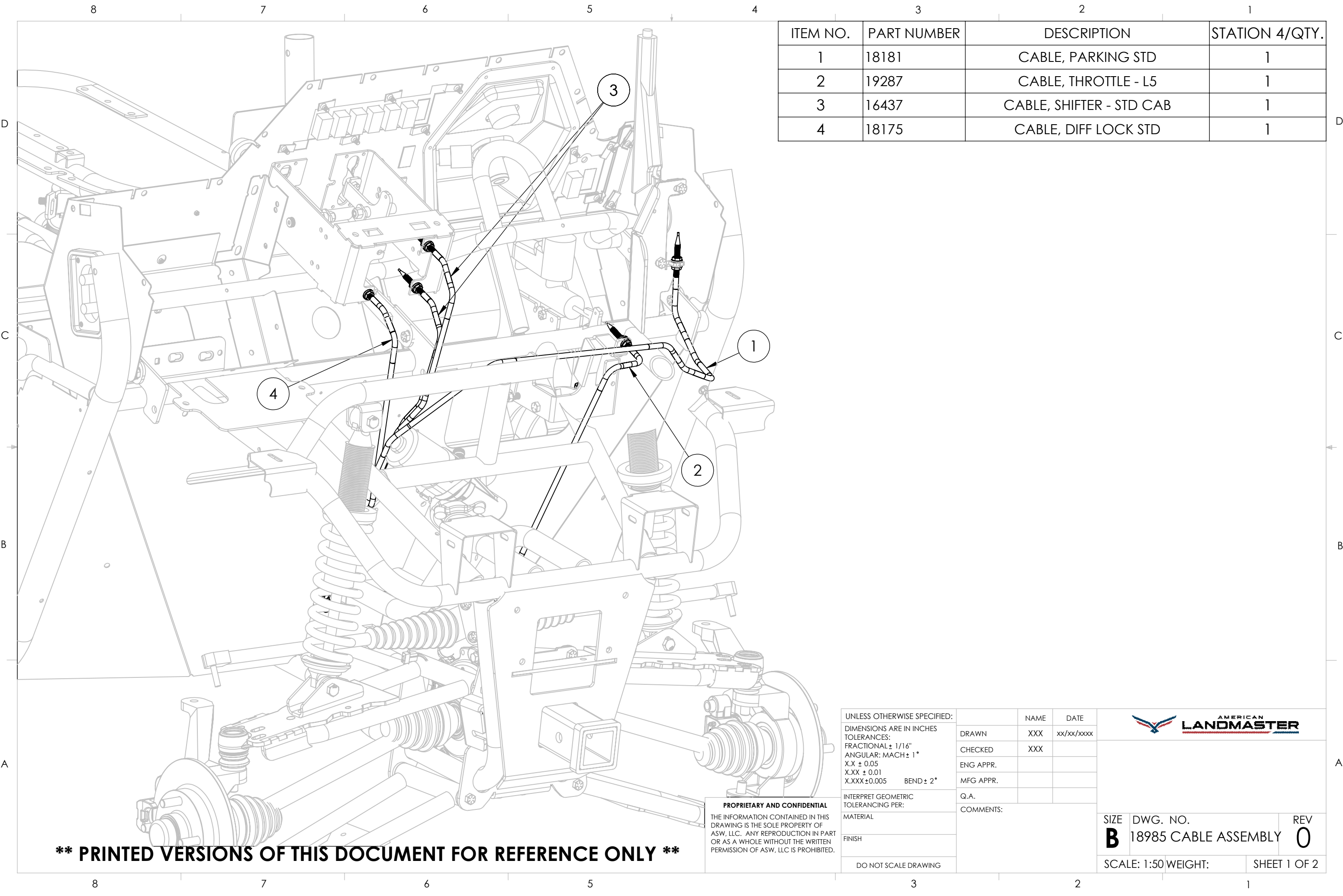
6

5

3

2

1



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18181	CABLE, PARKING STD	1
2	19287	CABLE, THROTTLE - L5	1
3	16437	CABLE, SHIFTER - STD CAB	1
4	18175	CABLE, DIFF LOCK STD	1

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

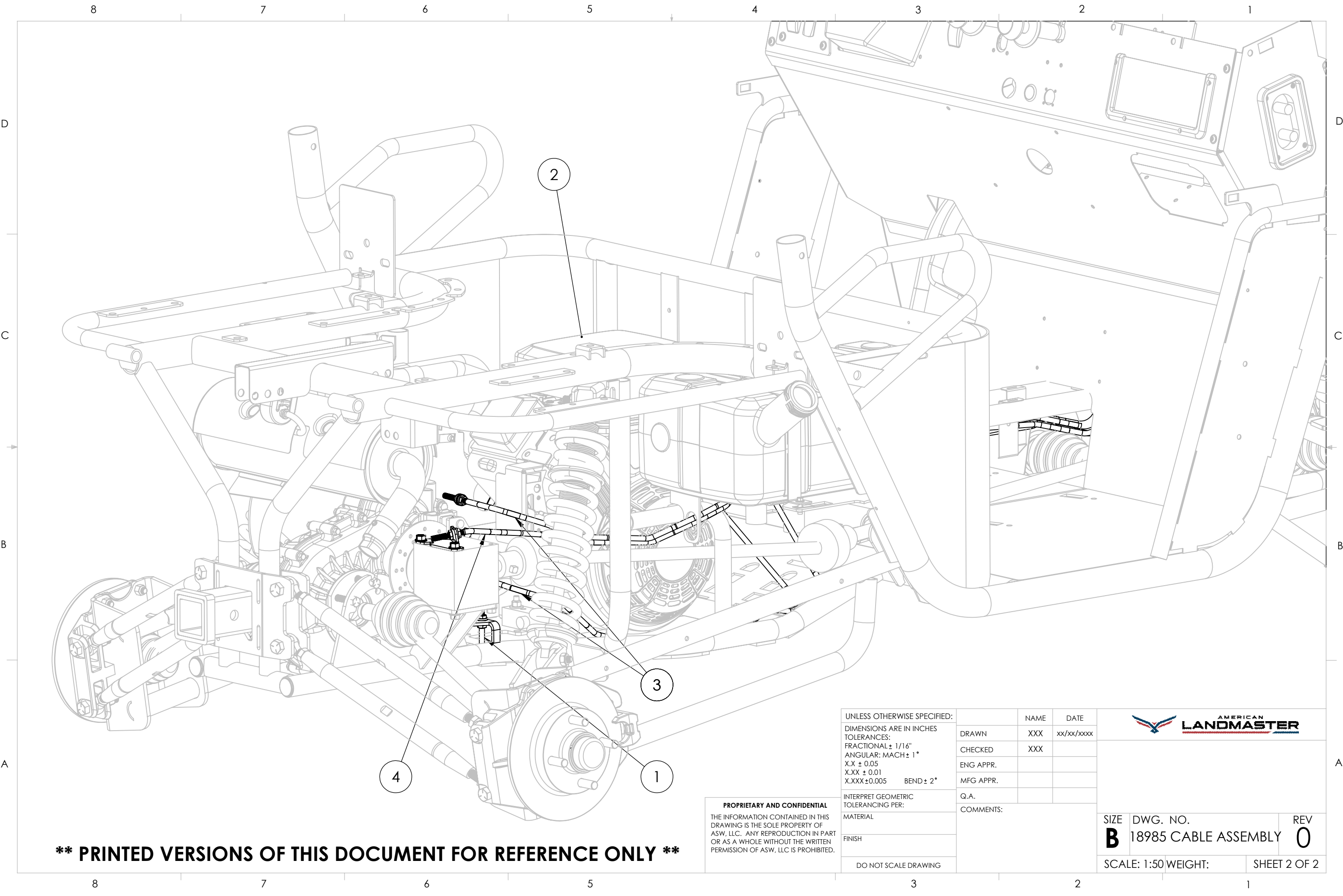


SIZE	DWG. NO.	REV
B	18985 CABLE ASSEMBLY	0

SCALE: 1:50 WEIGHT: SHEET 1 OF 2

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

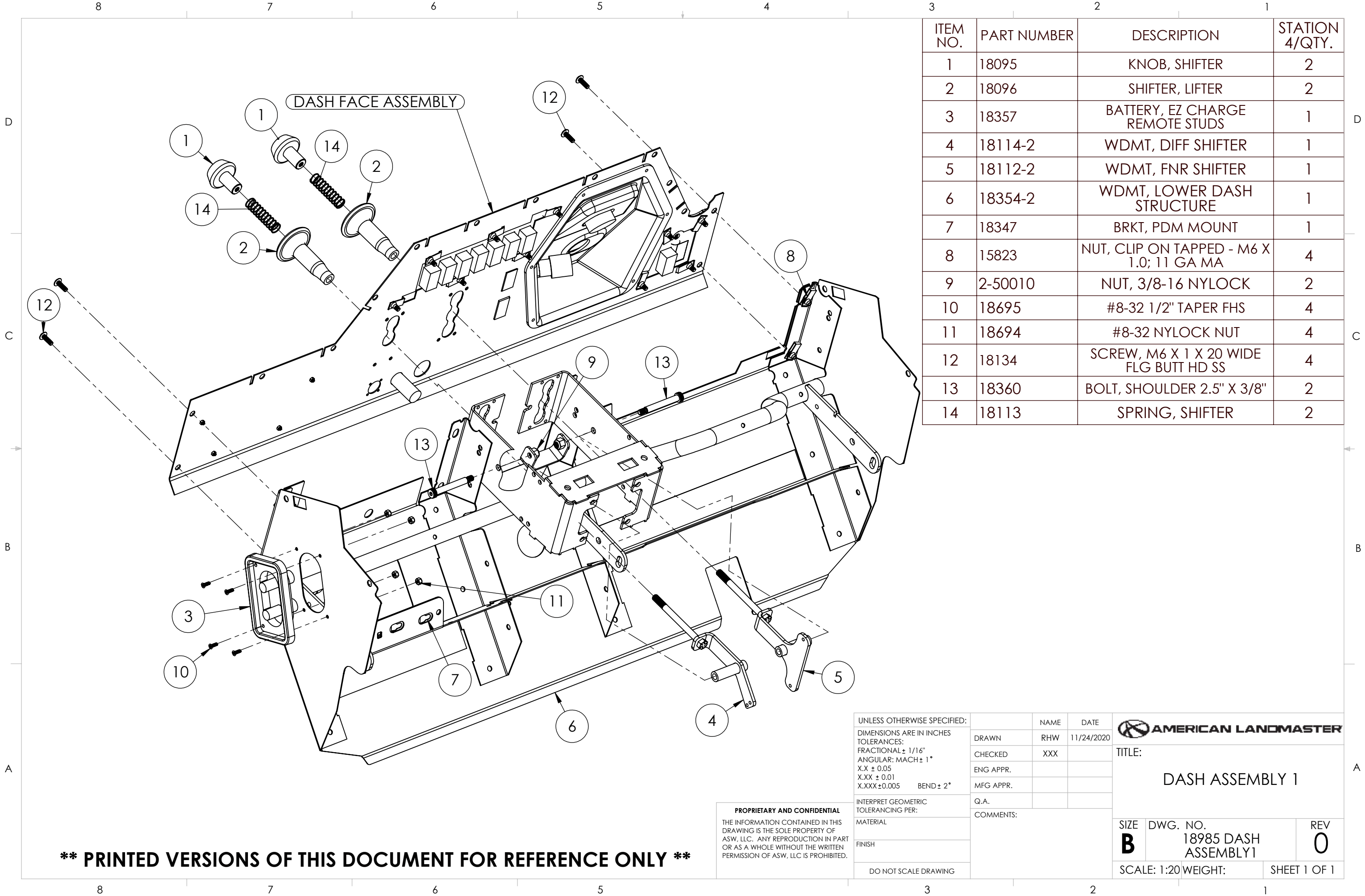
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

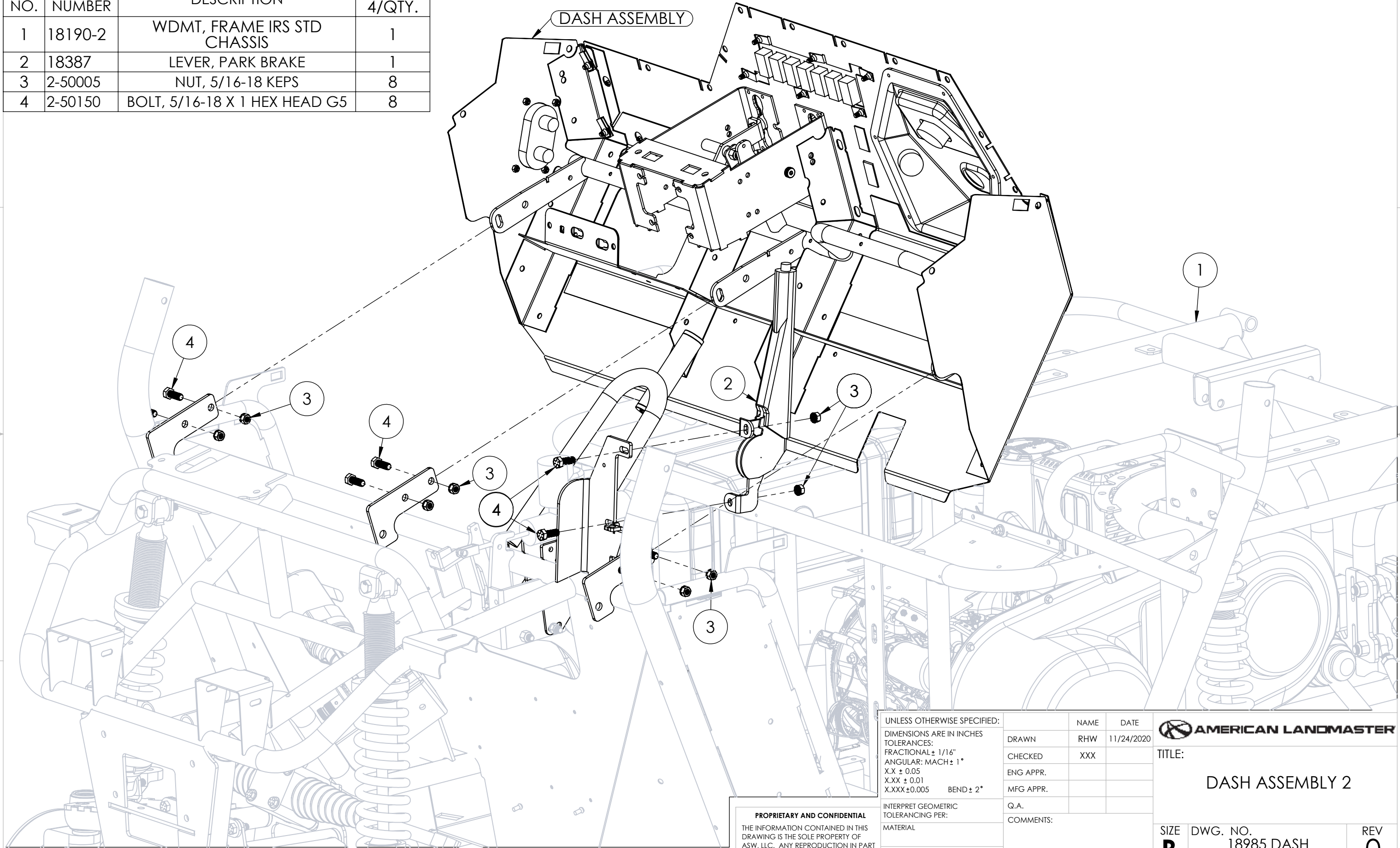


SIZE	DWG. NO.	REV
B	18985 CABLE ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18190-2	WDMT, FRAME IRS STD CHASSIS	1
2	18387	LEVER, PARK BRAKE	1
3	2-50005	NUT, 5/16-18 KEPS	8
4	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	8



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

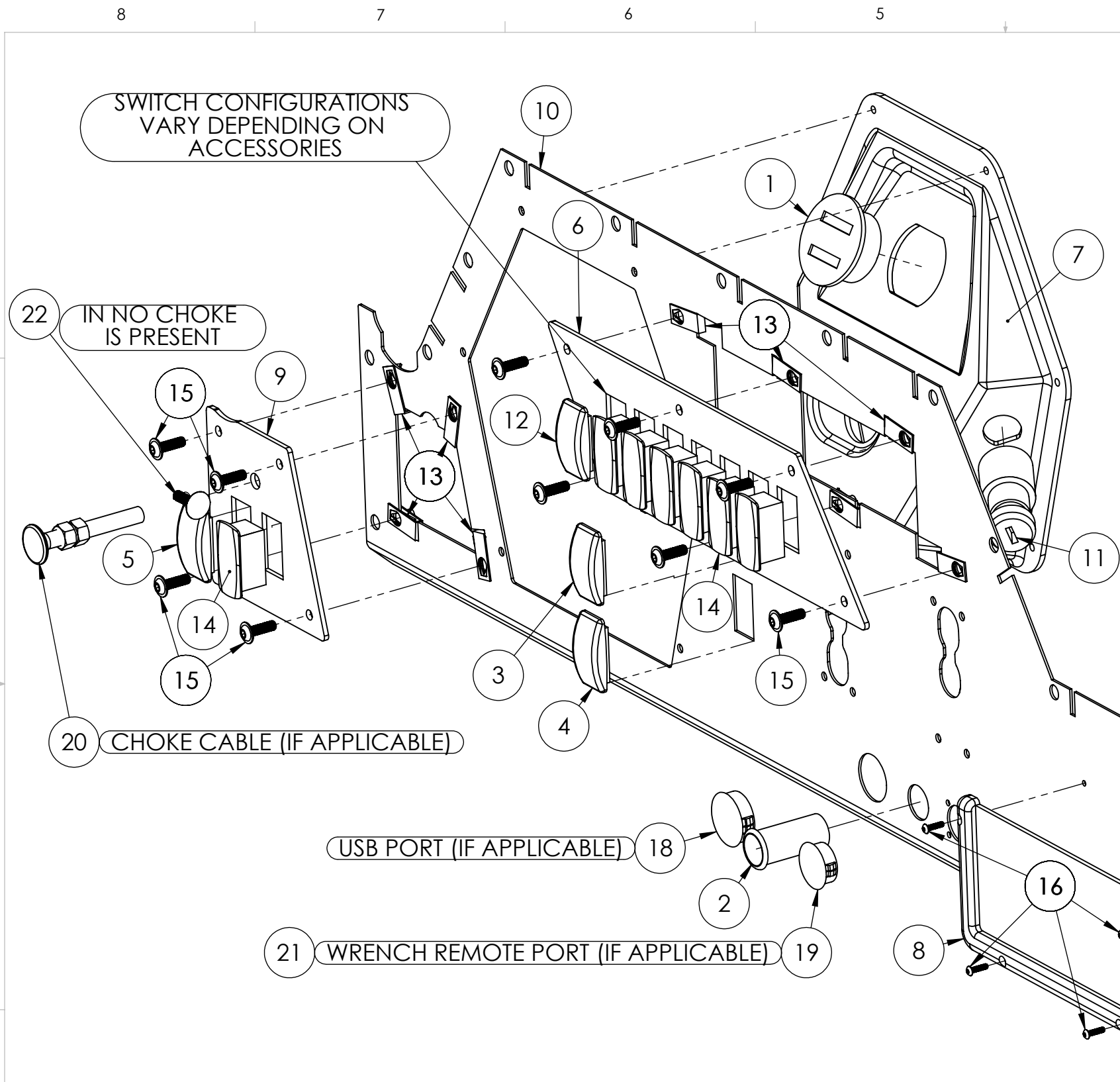
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/24/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE: DASH ASSEMBLY 2		
SIZE B	DWG. NO. 18985 DASH ASSEMBLY2	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	19909	GAUGE, 12V BATT VOLT/HOUR COMBO RND	1
2	2-70080	OUTLET, ACCESSORY-12V DC POWER	1
3	18380	LIGHT, WARNING ENGINE/OIL	1
4	18381	LIGHT, WARNING PARK/SEATBELT	1
5	18383	SWITCH, FLOOD/HEADLIGHT	1
6	18351-2	BRKT, 7 SWITCH PANEL	1
7	18075	DASH, STEERING COLUMN - ABS BLK	1
8	18356	NET, 4X9	1
9	18352	BRKT, LOWER DASH PANEL	1
10	18073-9	BRKT, DASH FACE	1
11	18484	SWITCH, IGNITION	1
12	18502	SWITCH, ROCKER, 2WD/4WD	1
13	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	10
14	18506	ROCKER SWITCH HOLE PLUG	7
15	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	10
16	18699	BOLT, #5-40 - 1/2 LONG	4
17	18698	NUT, #5-40 NYLOCK	4
18		PLUG, LOCKING PANEL PLUG 1-3/16IN THICK,BLK	1
19		PLASTIC PLUG	1
20	16477	CABLE, CHOKE - 116" LONG	1
21	18749	WRENCH PORT CAP	1
22	2-50817	PIN, PUSH-IN - PLASTIC	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

DRAWN	RHW	11/24/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

DASH FACE ASSEMBLY

SIZE
B

DWG. NO.
18985 DASH FACE ASSEMBLY

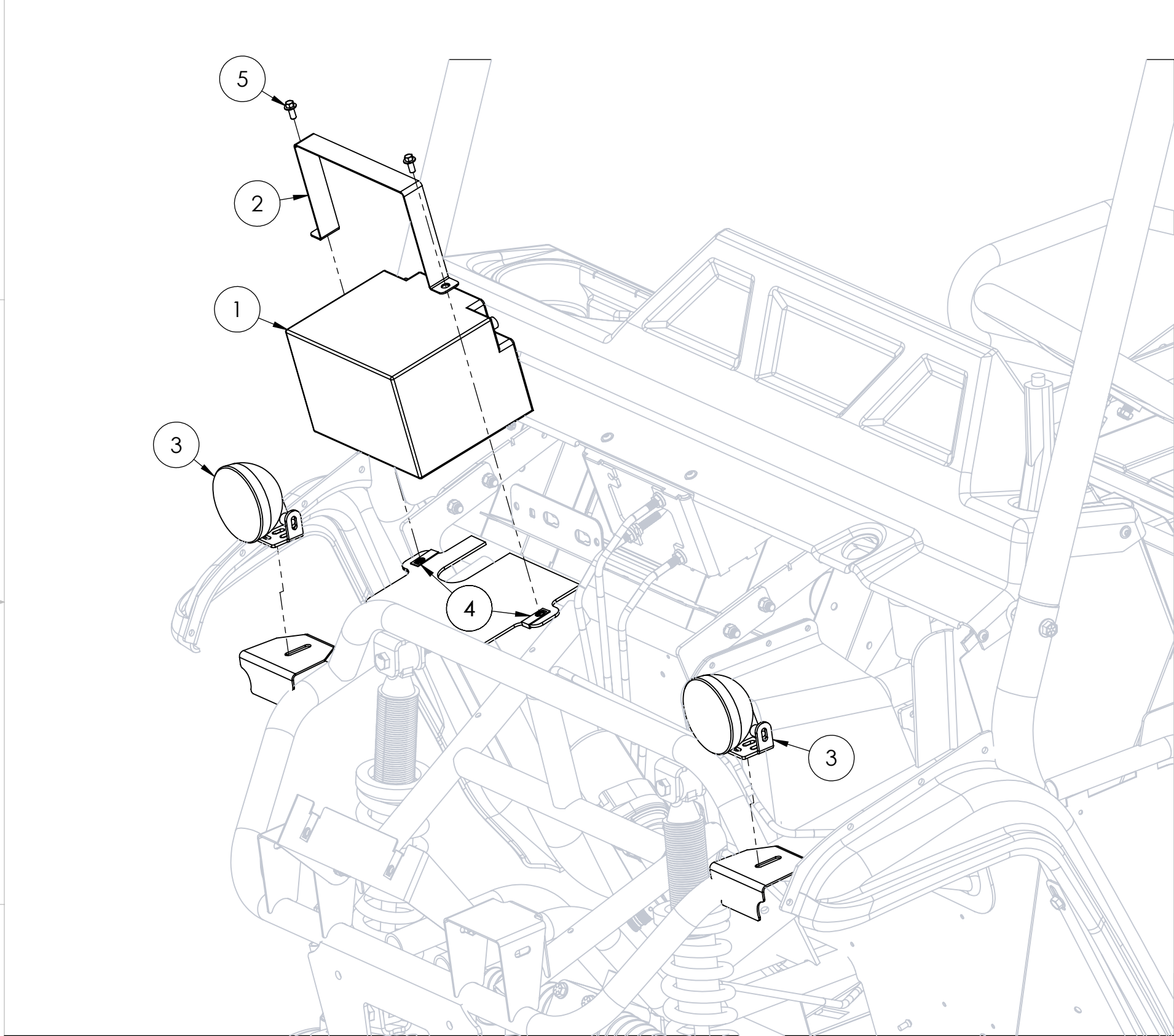
REV
0

SCALE: 1:10 WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

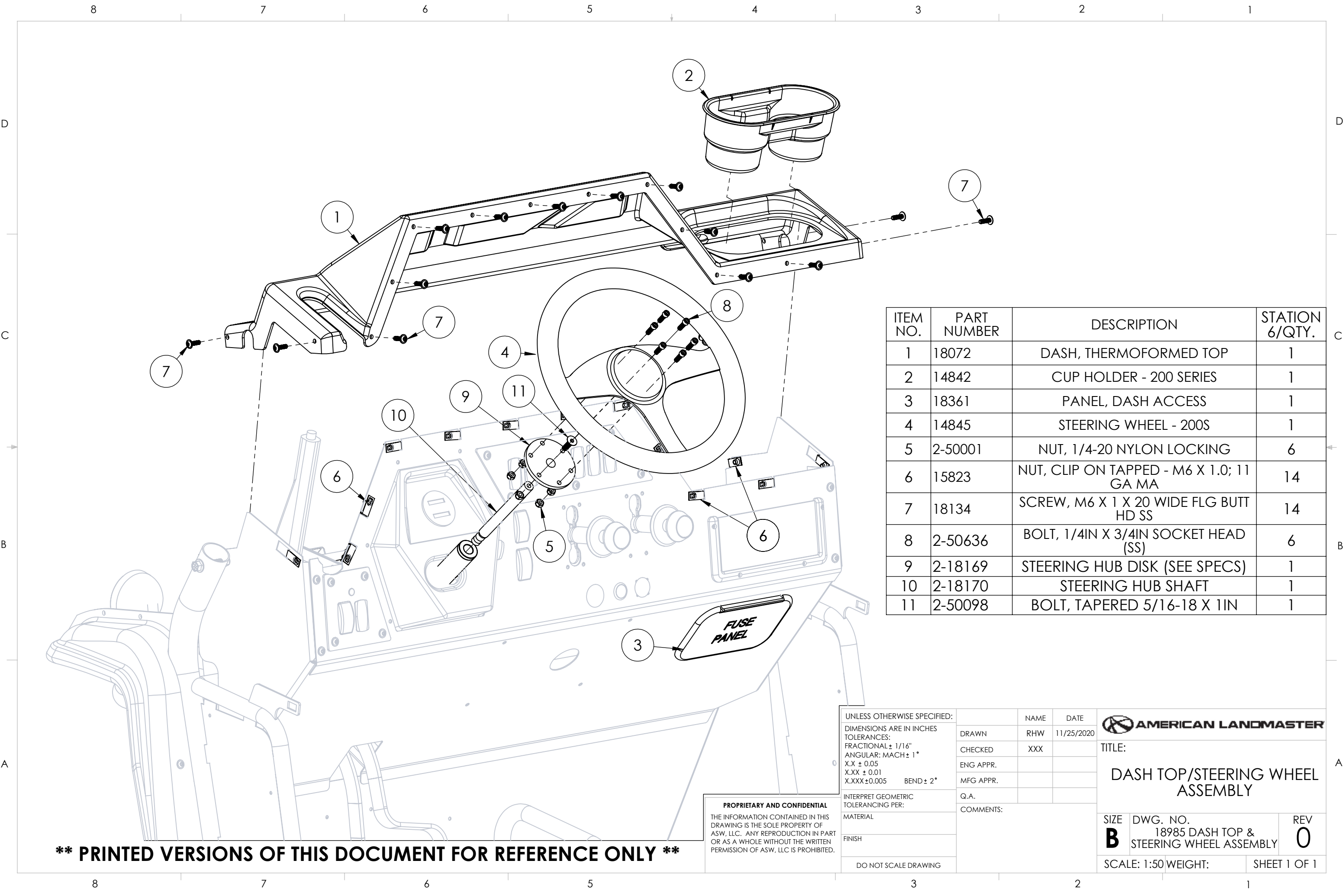


ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-69998	BATTERY, UB12350 SEALED AGM - 315CCA	1
2	18126-2	BRKT, BATTERY HOLD DOWN 2021	1
3	18609	LIGHT, HEAD LIGHT / WORK LIGHT	2
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	2
5	14426	BOLT, M6 X 1.0 X 14	2

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES		DRAWN	RHW	TITLE: BATTERY AND LIGHTS ASSEMBLY		
TOLERANCES:		CHECKED	XXX			
FRACTIONAL ± 1/16"		ENG APPR.				
ANGULAR: MACH ± 1°		MFG APPR.				
X.X ± 0.05		Q.A.				
X.XX ± 0.01				SIZE B		
X.XXX ± 0.005						
BEND ± 2°						
INTERPRET GEOMETRIC TOLERANCING PER:				DWG. NO. 18985 BATTERY AND LIGHTS ASSEMBLY		
MATERIAL						
FINISH						
DO NOT SCALE DRAWING				REV 0		
				SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18072	DASH, THERMOFORMED TOP	1
2	14842	CUP HOLDER - 200 SERIES	1
3	18361	PANEL, DASH ACCESS	1
4	14845	STEERING WHEEL - 200S	1
5	2-50001	NUT, 1/4-20 NYLON LOCKING	6
6	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	14
7	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	14
8	2-50636	BOLT, 1/4IN X 3/4IN SOCKET HEAD (SS)	6
9	2-18169	STEERING HUB DISK (SEE SPECS)	1
10	2-18170	STEERING HUB SHAFT	1
11	2-50098	BOLT, TAPERED 5/16-18 X 1IN	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

DRAWN	RHW	NAME	DATE
CHECKED	XXX		
ENG APPR.			
MFG APPR.			
Q.A.			
COMMENTS:			

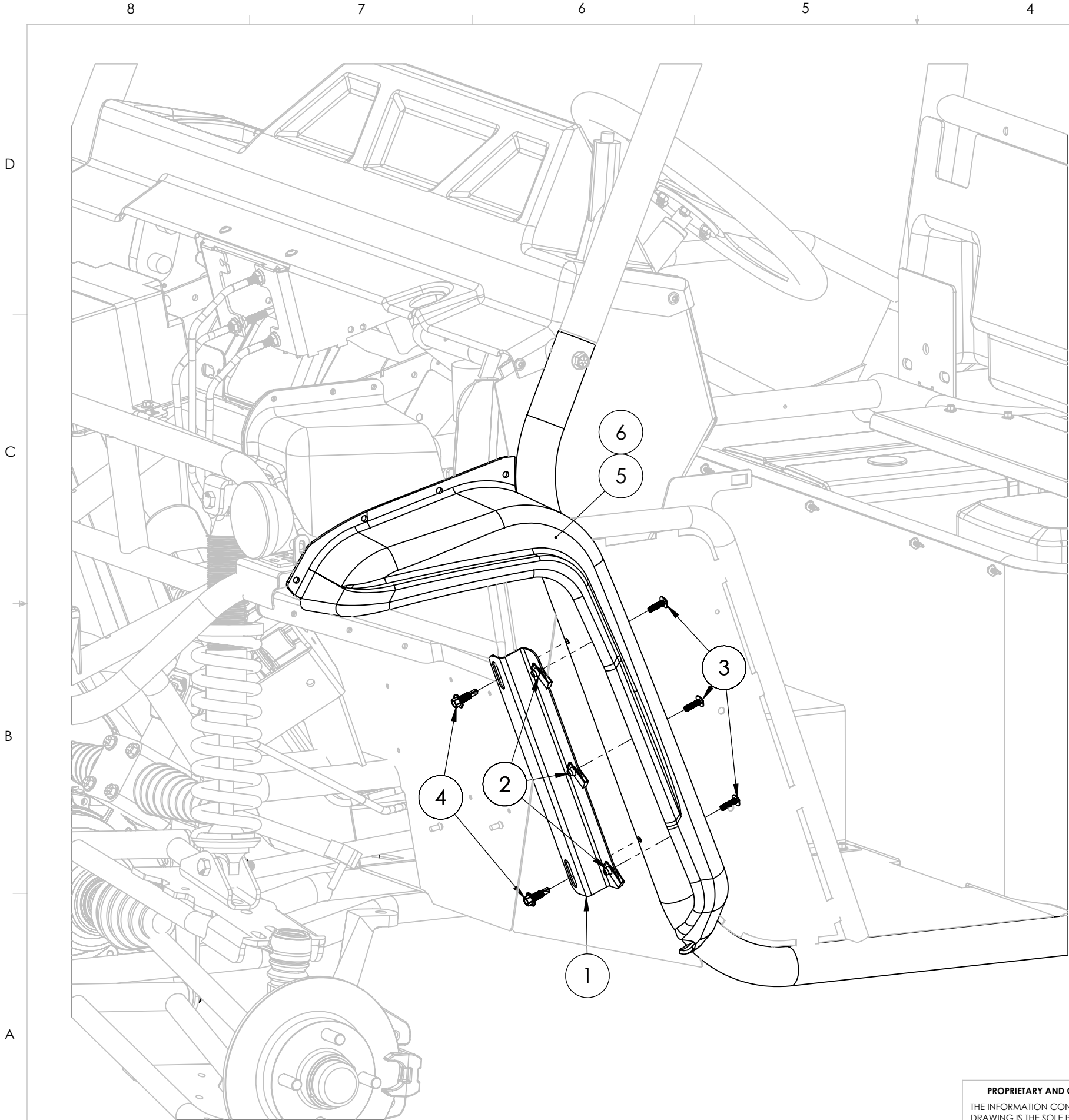
AMERICAN LANDMASTER

TITLE:
DASH TOP/STEERING WHEEL ASSEMBLY

SIZE B	DWG. NO. 18985 DASH TOP & STEERING WHEEL ASSEMBLY	REV 0
------------------	--	-----------------

SCALE: 1:50 WEIGHT:	SHEET 1 OF 1
---------------------	--------------

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18133-1	BRKT, FRONT FENDER	2
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
3	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	6
4	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	4
6	18167	FENDER, FRONT RH-56	1
5	18166	FENDER, FRONT LH-56	1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



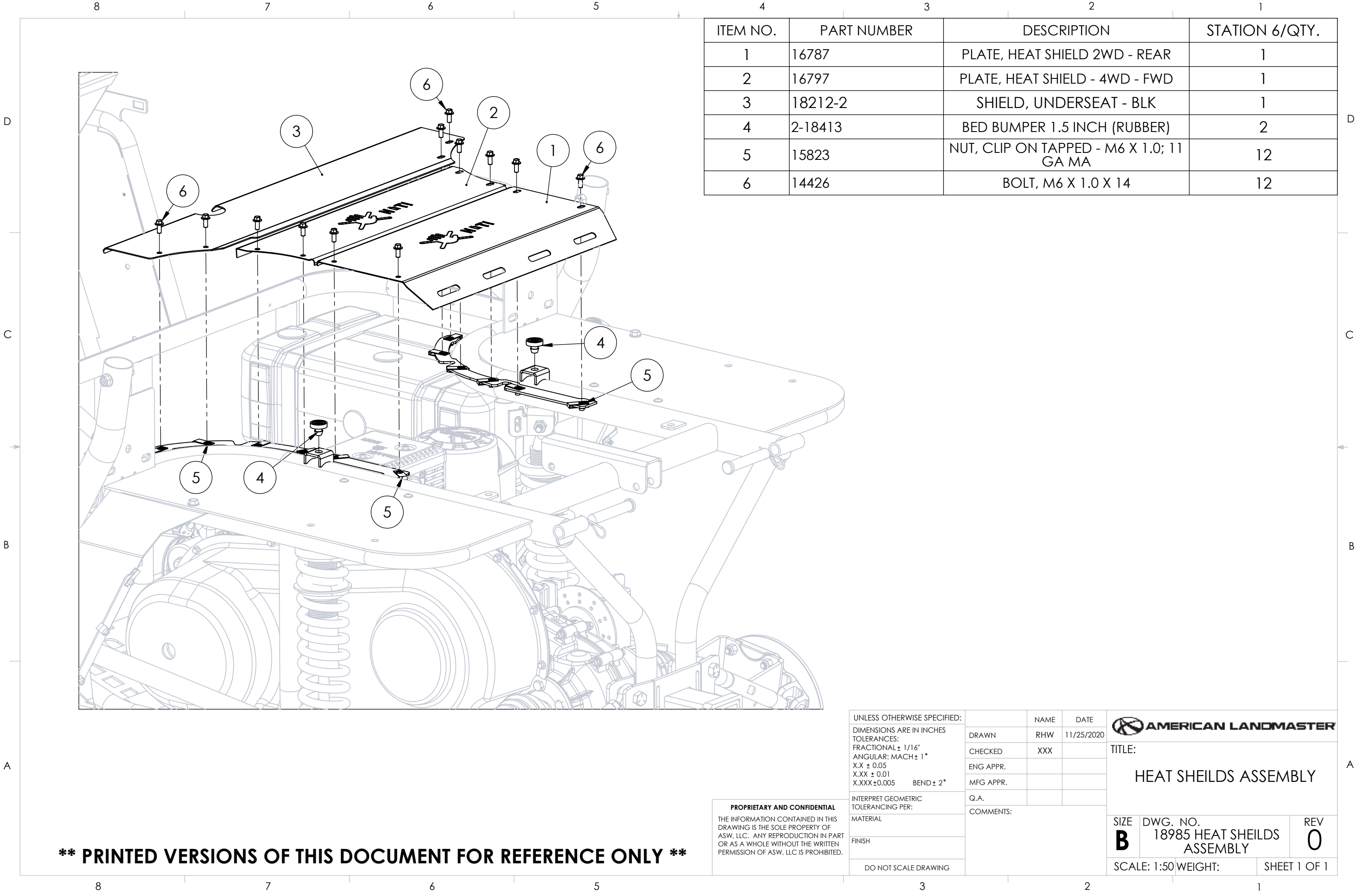
FRONT FENDER ASSEMBLY

SIZE DWG. NO. REV

B985 FRONT FENDER ASSEMBLY**0**

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	16787	PLATE, HEAT SHIELD 2WD - REAR	1
2	16797	PLATE, HEAT SHIELD - 4WD - FWD	1
3	18212-2	SHIELD, UNDERSEAT - BLK	1
4	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
5	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	12
6	14426	BOLT, M6 X 1.0 X 14	12

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/25/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



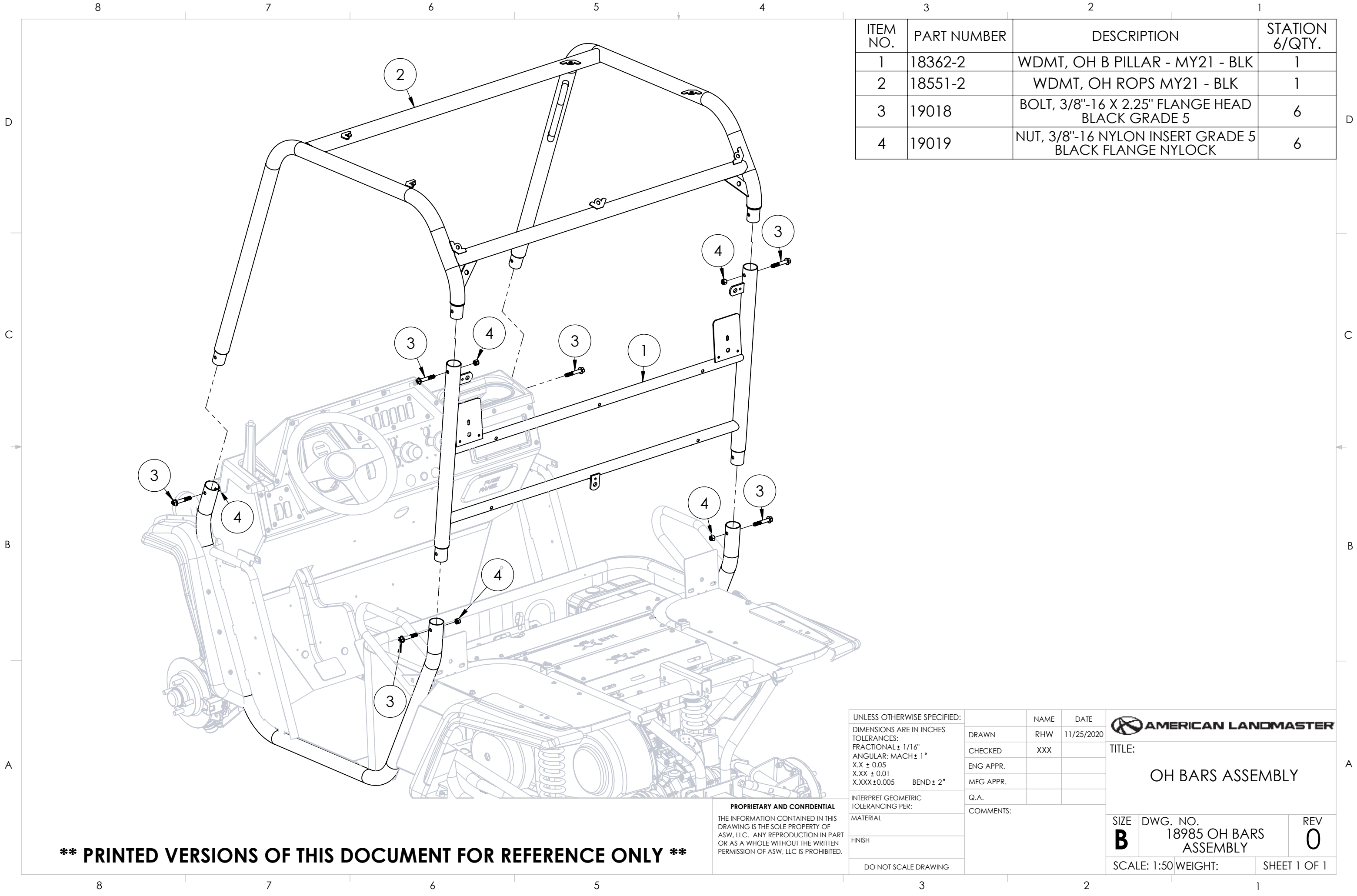
TITLE:

HEAT SHEILDS ASSEMBLY

SIZE B	DWG. NO. 18985 HEAT SHEILDS ASSEMBLY	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18362-2	WDMT, OH B PILLAR - MY21 - BLK	1
2	18551-2	WDMT, OH ROPS MY21 - BLK	1
3	19018	BOLT, 3/8"-16 X 2.25" FLANGE HEAD BLACK GRADE 5	6
4	19019	NUT, 3/8"-16 NYLON INSERT GRADE 5 BLACK FLANGE NYLOCK	6

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

DRAWN	RHW	NAME	DATE
CHECKED	XXX		11/25/2020
ENG APPR.			
MFG APPR.			
Q.A.			
COMMENTS:			



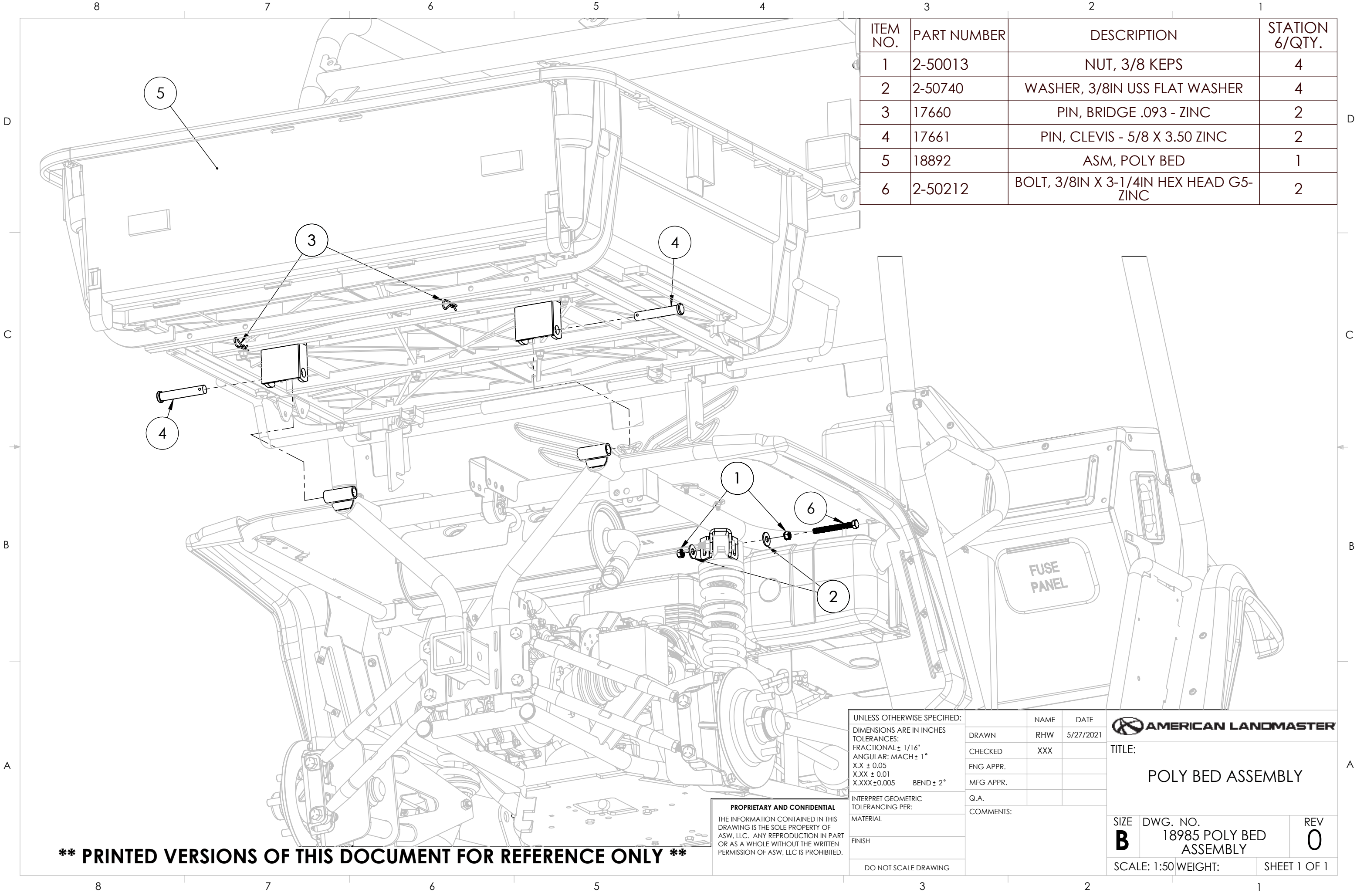
TITLE:

OH BARS ASSEMBLY

SIZE B	DWG. NO. 18985 OH BARS ASSEMBLY	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-50013	NUT, 3/8 KEPS	4
2	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
3	17660	PIN, BRIDGE .093 - ZINC	2
4	17661	PIN, CLEVIS - 5/8 X 3.50 ZINC	2
5	18892	ASM, POLY BED	1
6	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 1/16"
ANGULAR: MACH ± 1°
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND ± 2°
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

DRAWN	NAME	DATE
CHECKED	RHW	5/27/2021
ENG APPR.	XXX	
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN LANDMASTER

TITLE:

POLY BED ASSEMBLY

SIZE
B

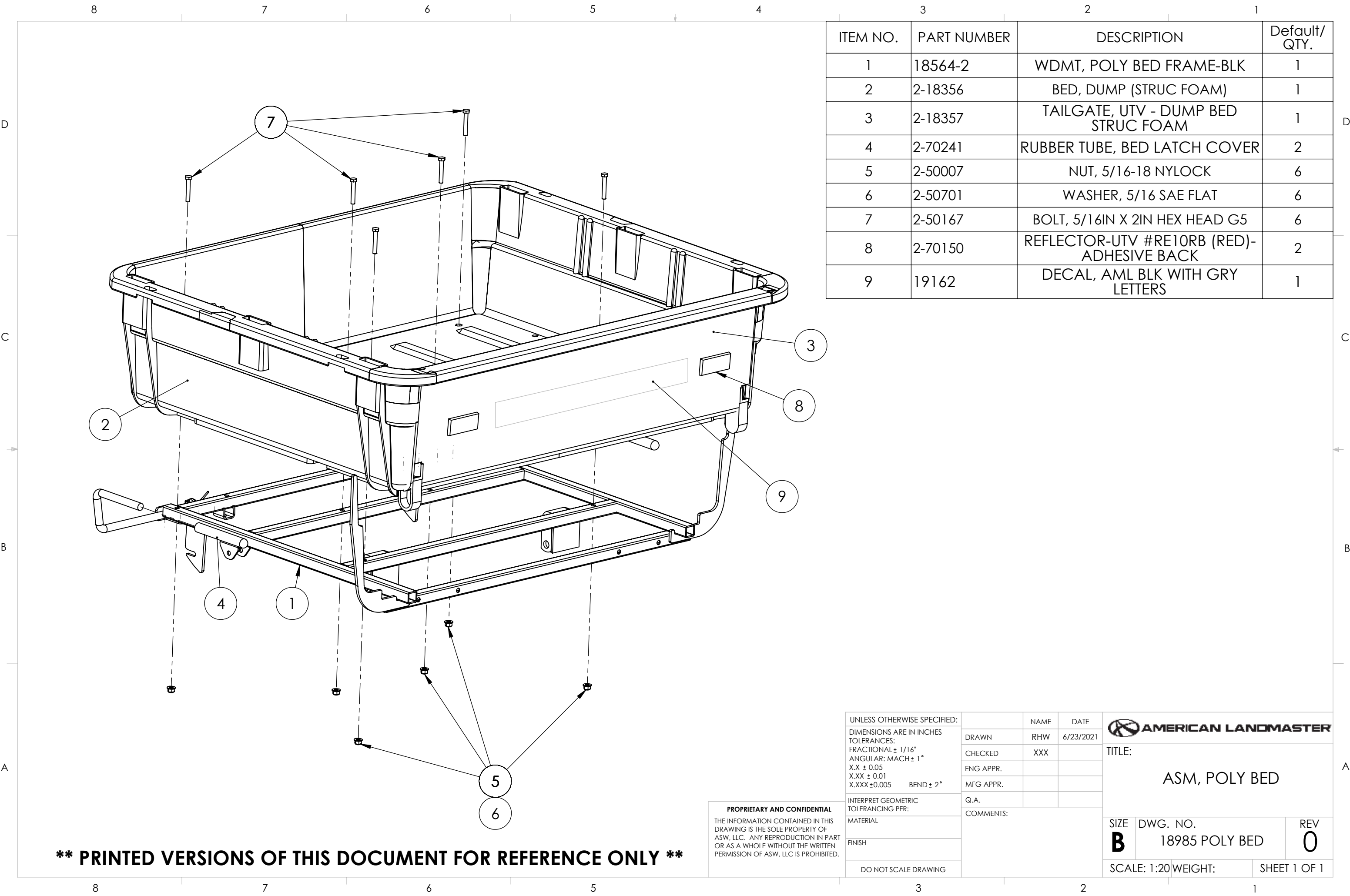
DWG. NO.
18985 POLY BED
ASSEMBLY

REV
0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



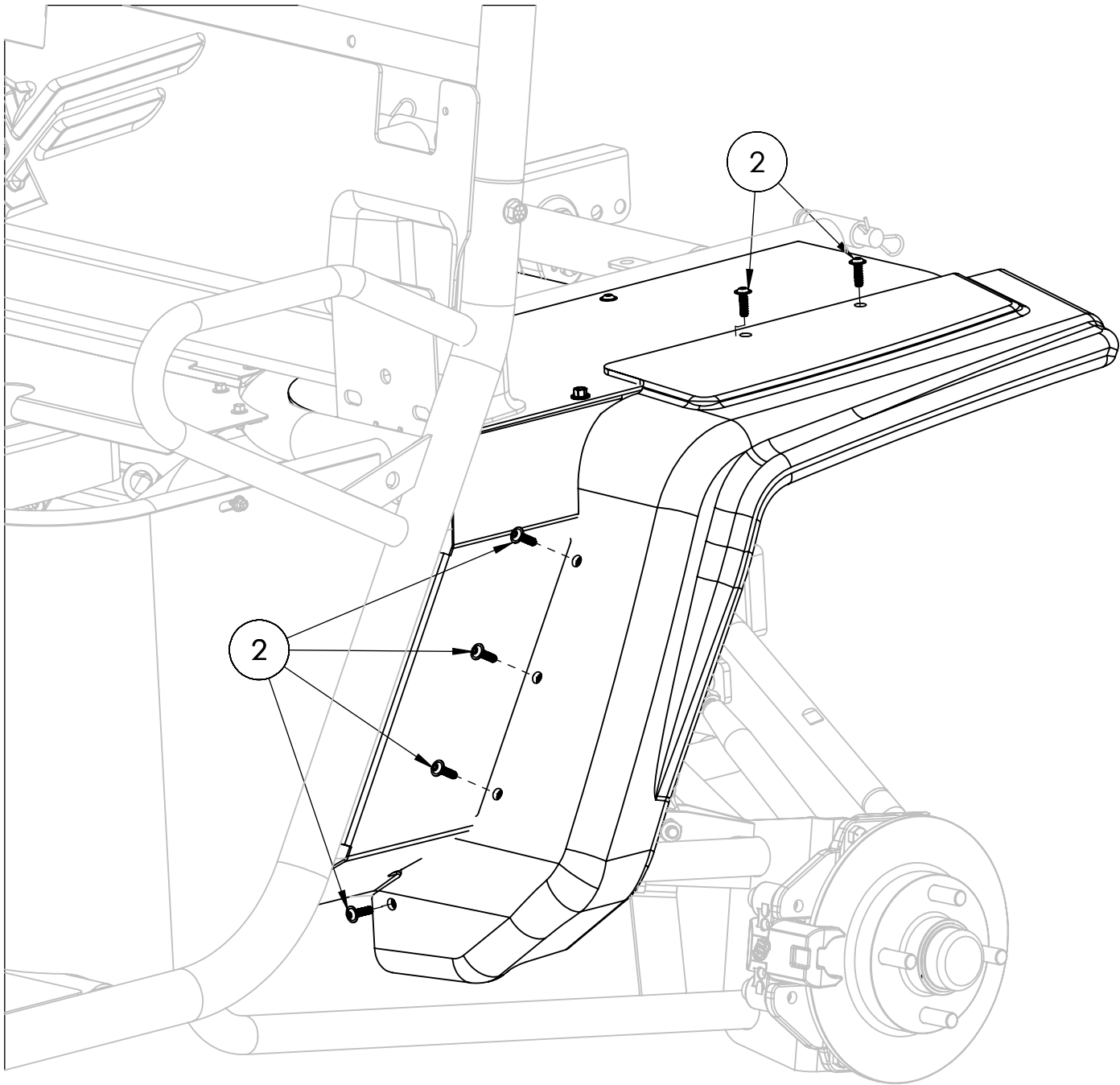
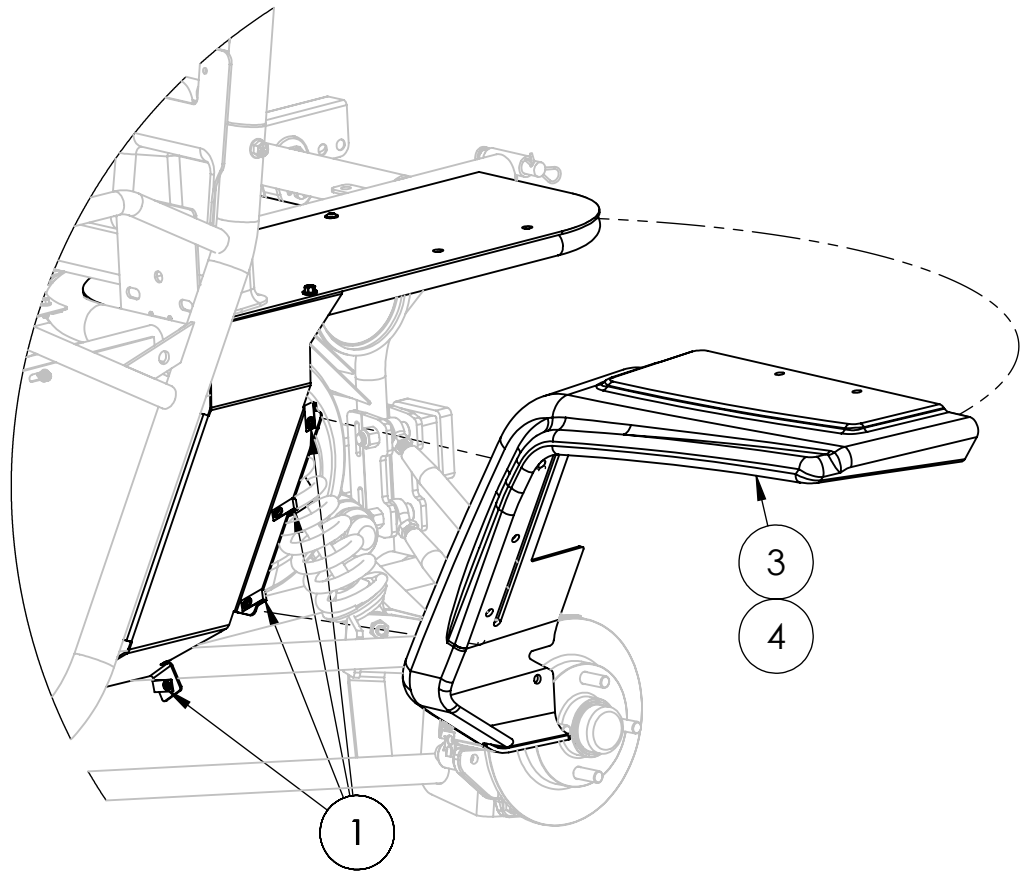
ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	18564-2	WDMT, POLY BED FRAME-BLK	1
2	2-18356	BED, DUMP (STRUC FOAM)	1
3	2-18357	TAILGATE, UTV - DUMP BED STRUC FOAM	1
4	2-70241	RUBBER TUBE, BED LATCH COVER	2
5	2-50007	NUT, 5/16-18 NYLOCK	6
6	2-50701	WASHER, 5/16 SAE FLAT	6
7	2-50167	BOLT, 5/16IN X 2IN HEX HEAD G5	6
8	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
9	19162	DECAL, AML BLK WITH GRY LETTERS	1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL ± 1/16"		ENG APPR.		
ANGULAR: MACH ± 1°		MFG APPR.		
X.X ± 0.05		Q.A.		TITLE: ASM, POLY BED
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005 BEND ± 2°				SIZE DWG. NO. REV
INTERPRET GEOMETRIC TOLERANCING PER:				B 18985 POLY BED 0
MATERIAL				SCALE: 1:20 WEIGHT: SHEET 1 OF 1
FINISH				
DO NOT SCALE DRAWING				

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
2	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	12
3	18162	FENDER, REAR LH - 56	1
4	18163	FENDER, REAR RH - 56	1



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

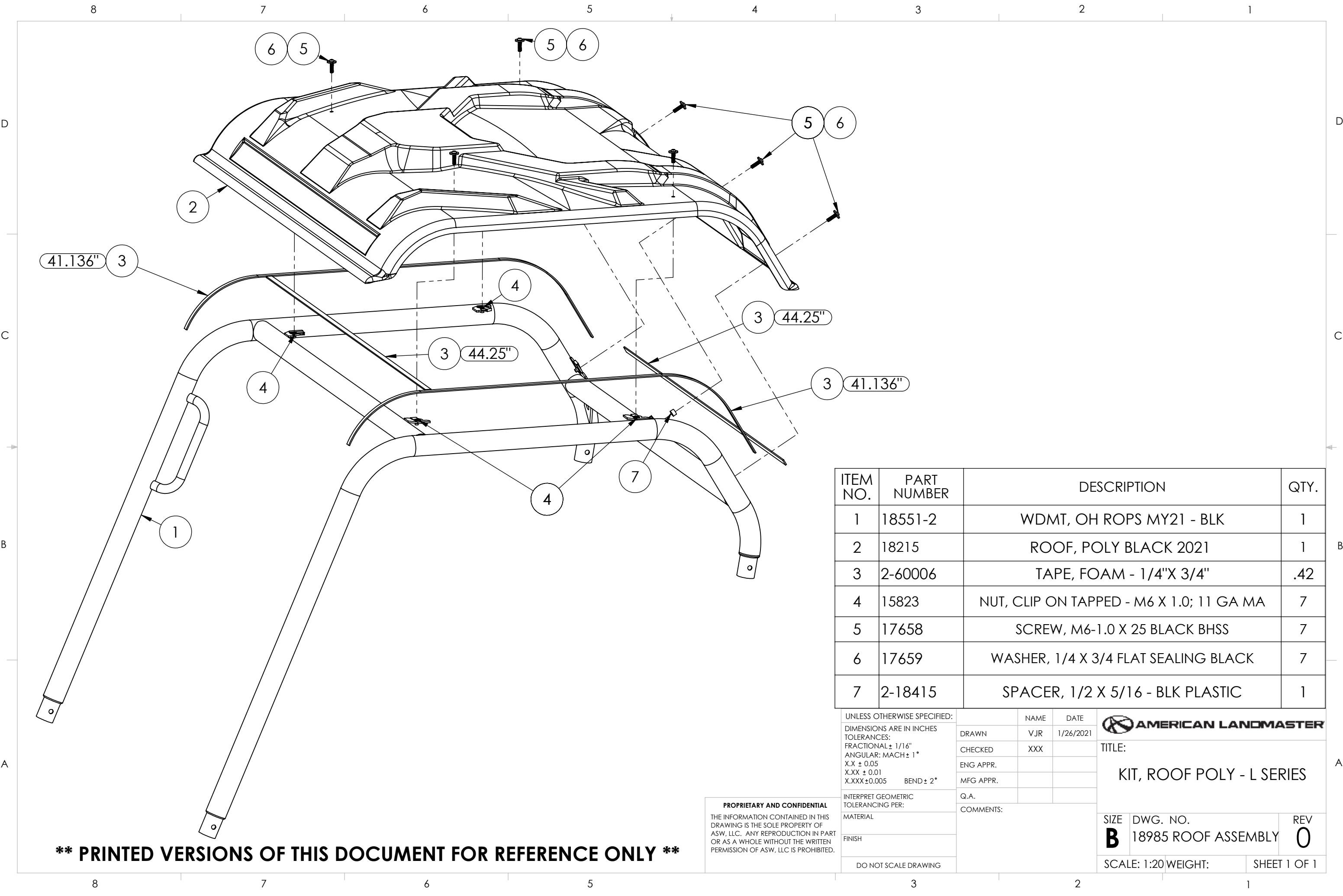
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



SIZE	DWG. NO.	REV
B	3985 REAR FENDER ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1



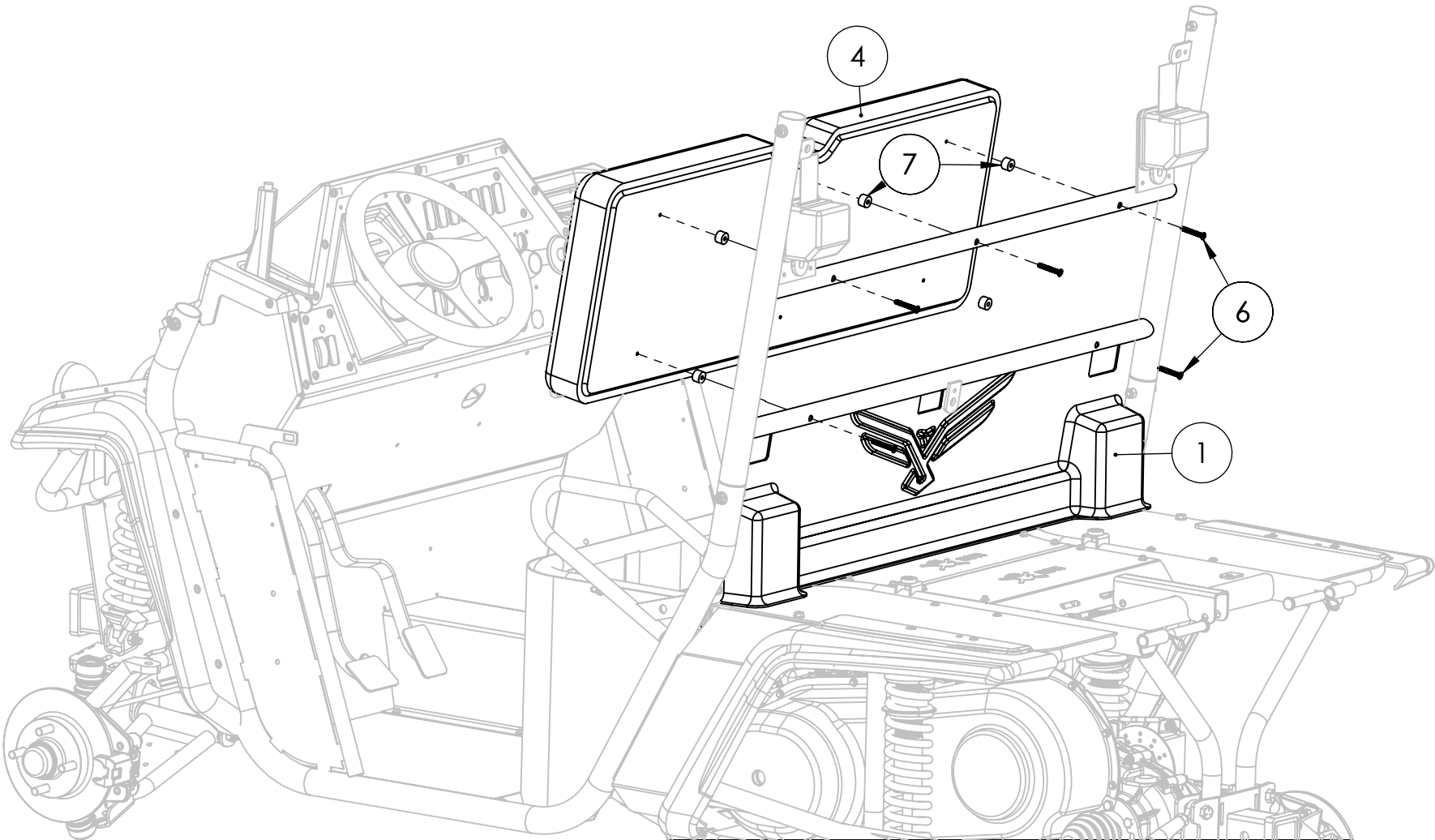
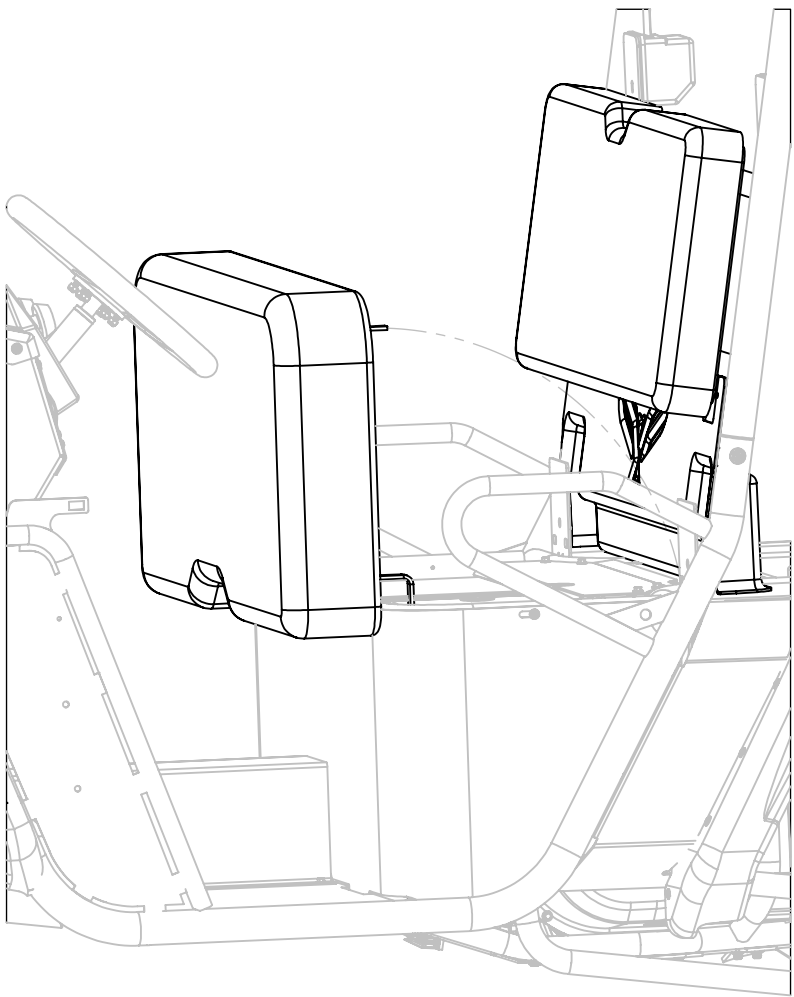
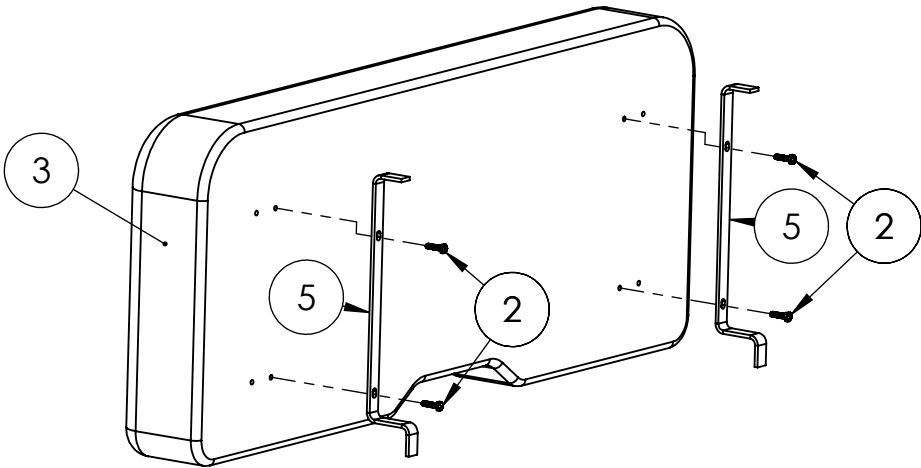
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18551-2	WDMT, OH ROPS MY21 - BLK	1
2	18215	ROOF, POLY BLACK 2021	1
3	2-60006	TAPE, FOAM - 1/4"X 3/4"	.42
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	7
5	17658	SCREW, M6-1.0 X 25 BLACK BHSS	7
6	17659	WASHER, 1/4 X 3/4 FLAT SEALING BLACK	7
7	2-18415	SPACER, 1/2 X 5/16 - BLK PLASTIC	1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER TITLE: KIT, ROOF POLY - L SERIES SIZE DWG. NO. REV B 18985 ROOF ASSEMBLY 0 SCALE: 1:20 WEIGHT: SHEET 1 OF 1	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$	DRAWN	VJR	1/26/2021		
	CHECKED	XXX			
	ENG APPR.				
	MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.				
MATERIAL	COMMENTS:				
FINISH					
DO NOT SCALE DRAWING					

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18168	PANEL, SEATBACK	1
2	2-50087	BOLT, 1/4"-20 X 1"	4
3	18071	CUSHION, SEAT BOTTOM FORMED	1
4	18070	CUSHION, SEAT BACK FORMED	1
5	16294	BRKT, SEAT HINGE - BOOST	2
6	16679	SCREW, 1/4-20 X 1.75 FTPMS ZN	5
7	18523	SPACER 0.75OD X 0.50 X 0.25ID LDPE BLK	5



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

RHW

XXX

DATE

6/3/2021



AMERICAN LANDMASTER

TITLE:

18984 SEAT ASSEMBLY

SIZE

B

DWG. NO.

18984 SEAT ASSEMBLY

REV

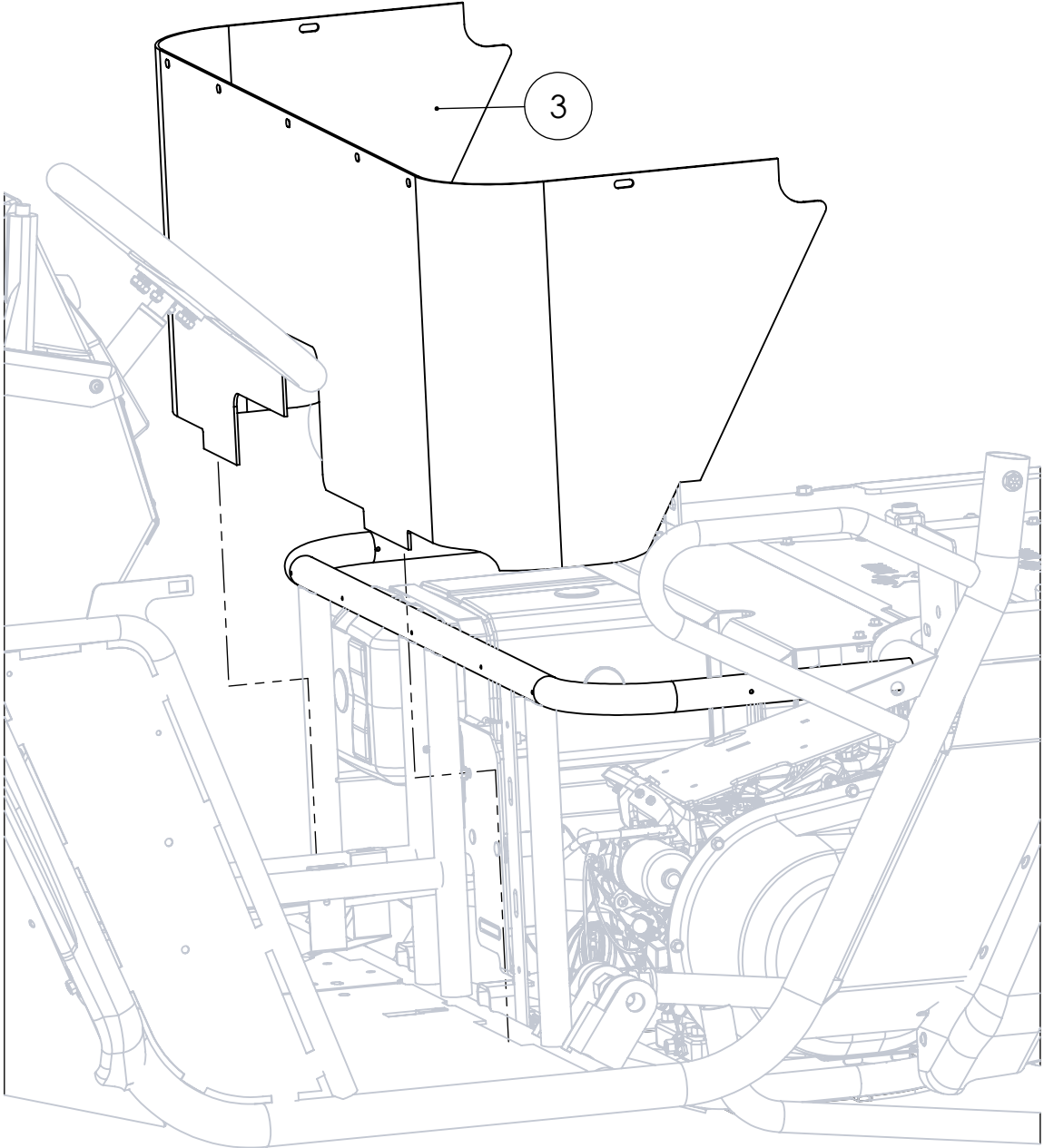
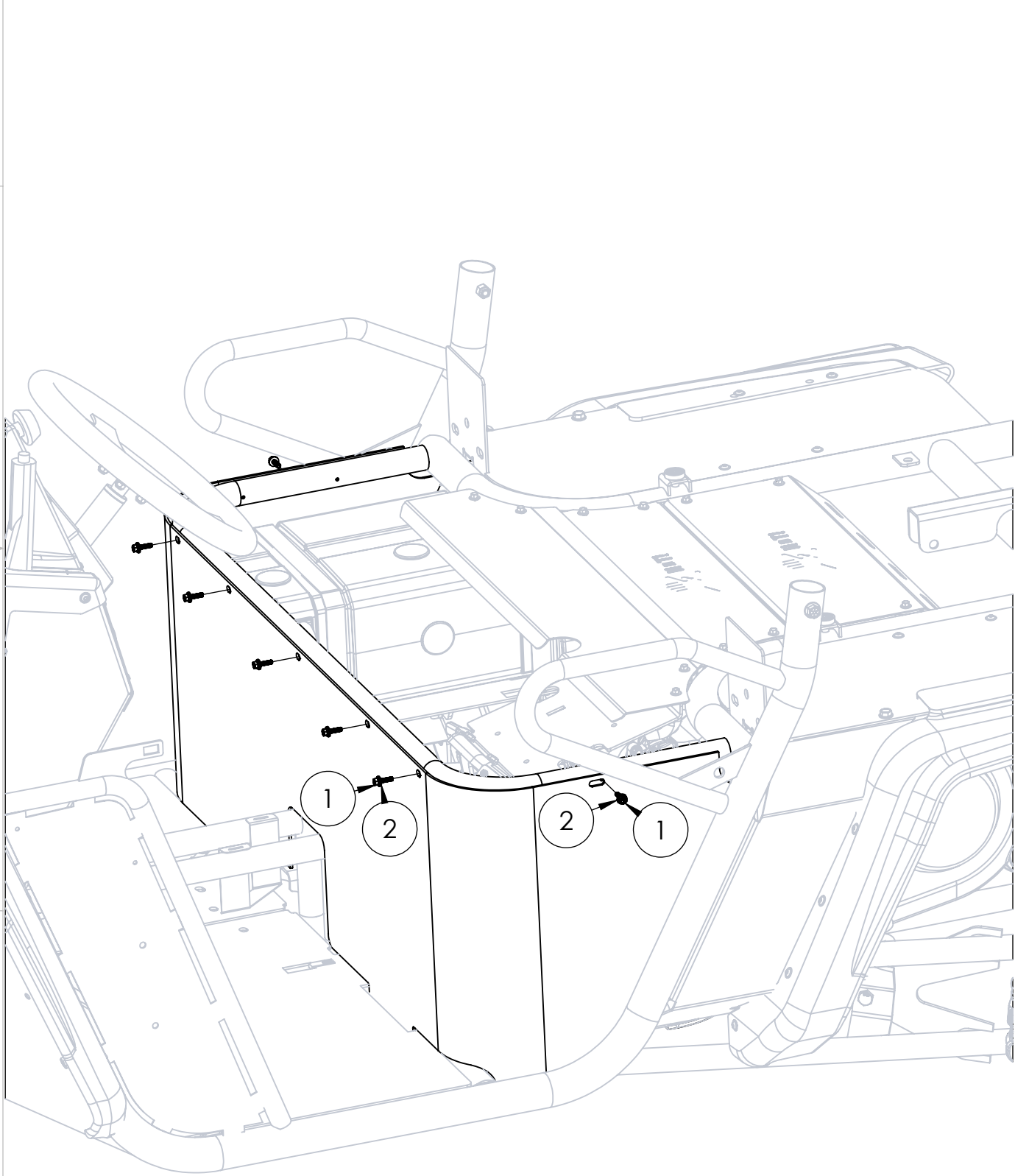
0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

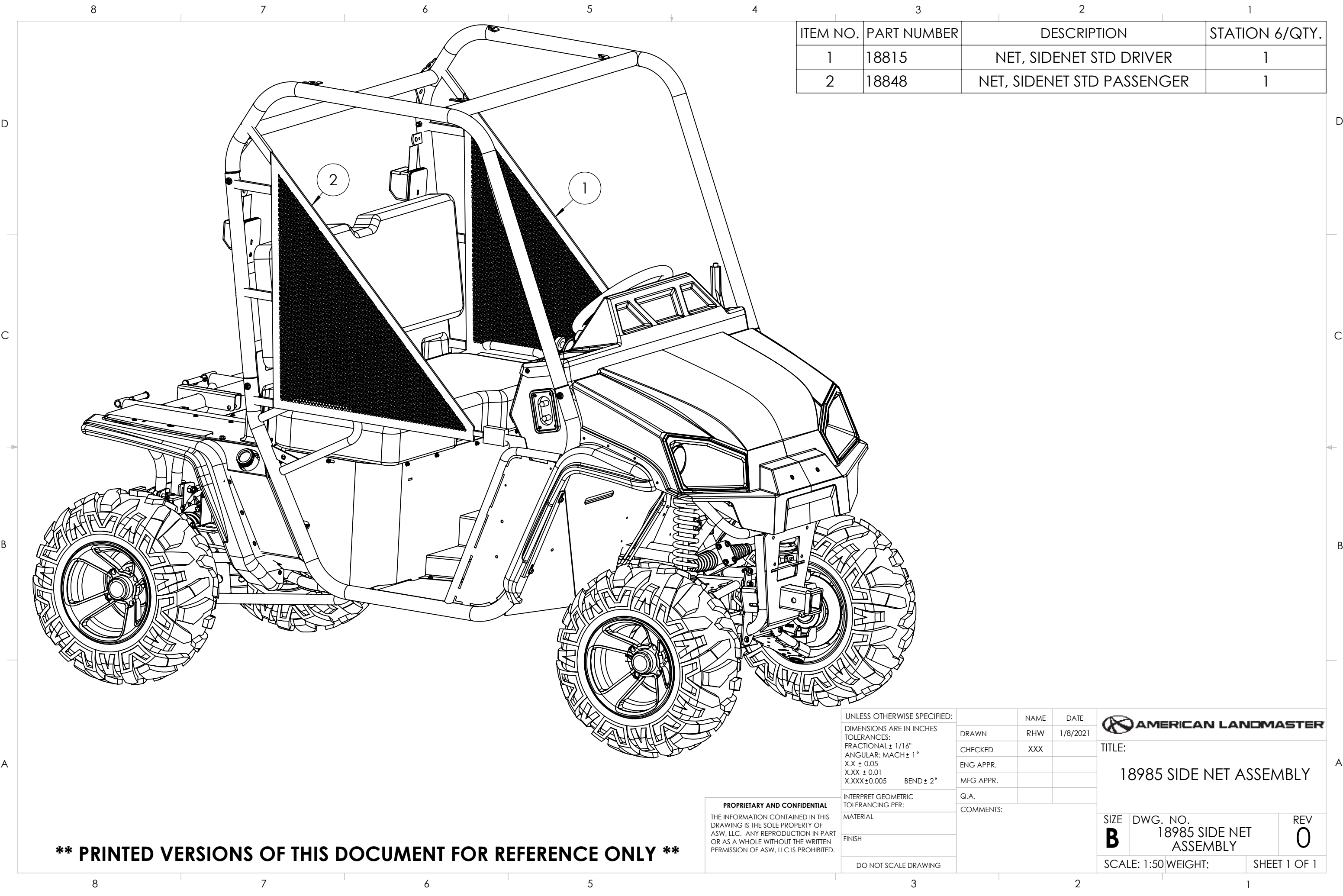
ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-50630	SCREW, #10 X 3/4IN HEX WASHER TEK-BLK	7
2	2-50770	WASHER, #10 SAE FLAT	7
3	19021	SURROUND, 4WD SEAT - MATTE BLK	1



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°		DRAWN	NAME	DATE	 TITLE: SEAT SURROUND ASSEMBLY		
INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	RHW	XXX				
MATERIAL	ENG APPR.						
FINISH	MFG APPR.						
DO NOT SCALE DRAWING	Q.A.						
		COMMENTS:			SIZE	DWG. NO.	REV
					B	18985 SEAT SURROUND ASSEMBLY	0
					SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18815	NET, SIDENET STD DRIVER	1
2	18848	NET, SIDENET STD PASSENGER	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	1/8/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:

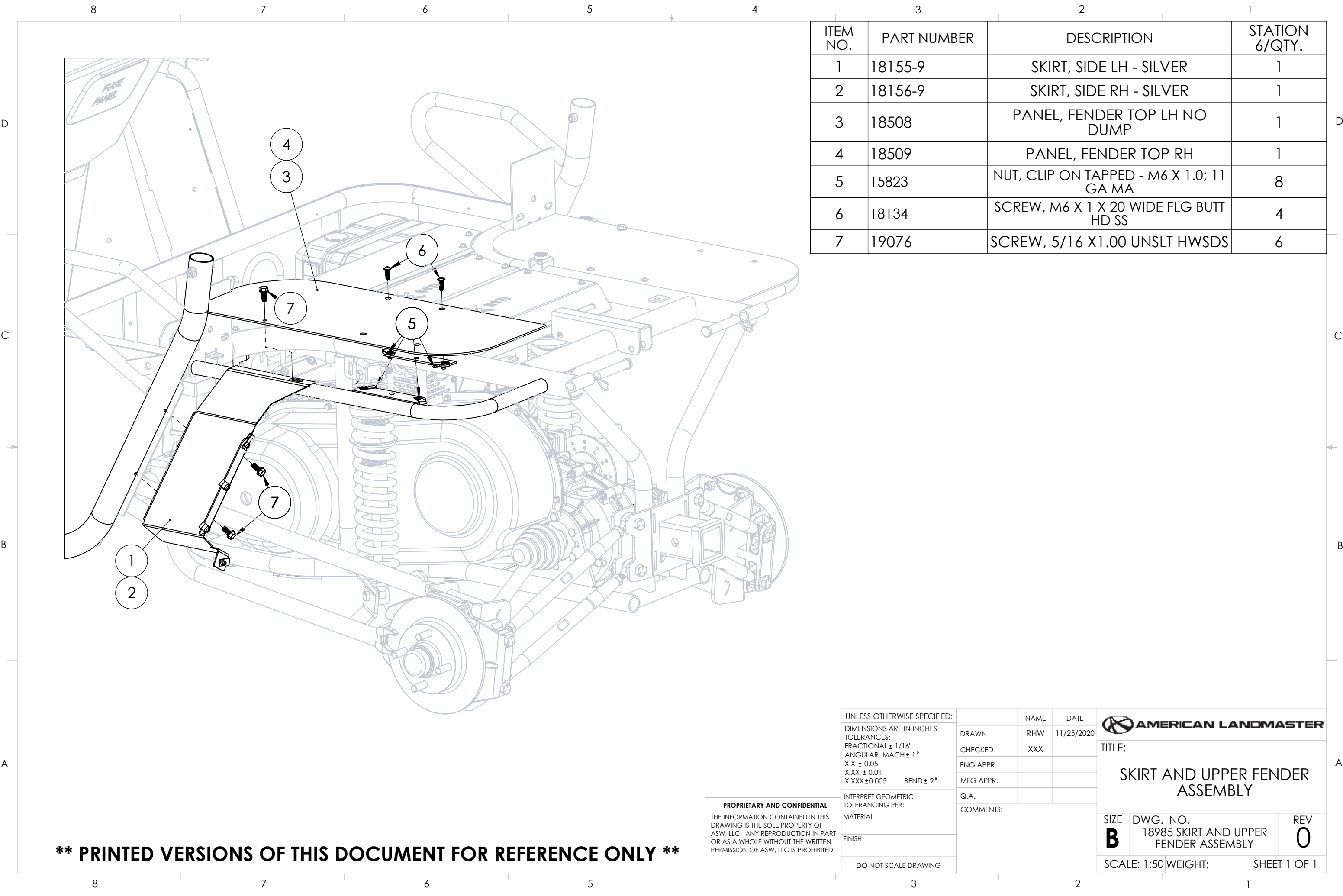
18985 SIDE NET ASSEMBLY

SIZE B	DWG. NO. 18985 SIDE NET ASSEMBLY	REV 0
------------------	--	-----------------

SCALE: 1:50 WEIGHT:	SHEET 1 OF 1
---------------------	--------------

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18155-9	SKIRT, SIDE LH - SILVER	1
2	18156-9	SKIRT, SIDE RH - SILVER	1
3	18508	PANEL, FENDER TOP LH NO DUMP	1
4	18509	PANEL, FENDER TOP RH	1
5	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
6	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
7	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	6

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

NAME
DATE
DRAWN
RHW
11/25/2020
CHECKED
XXX
ENG APPR.
MFG APPR.
Q.A.
COMMENTS:


TITLE:

SKIRT AND UPPER FENDER ASSEMBLY

SIZE
B

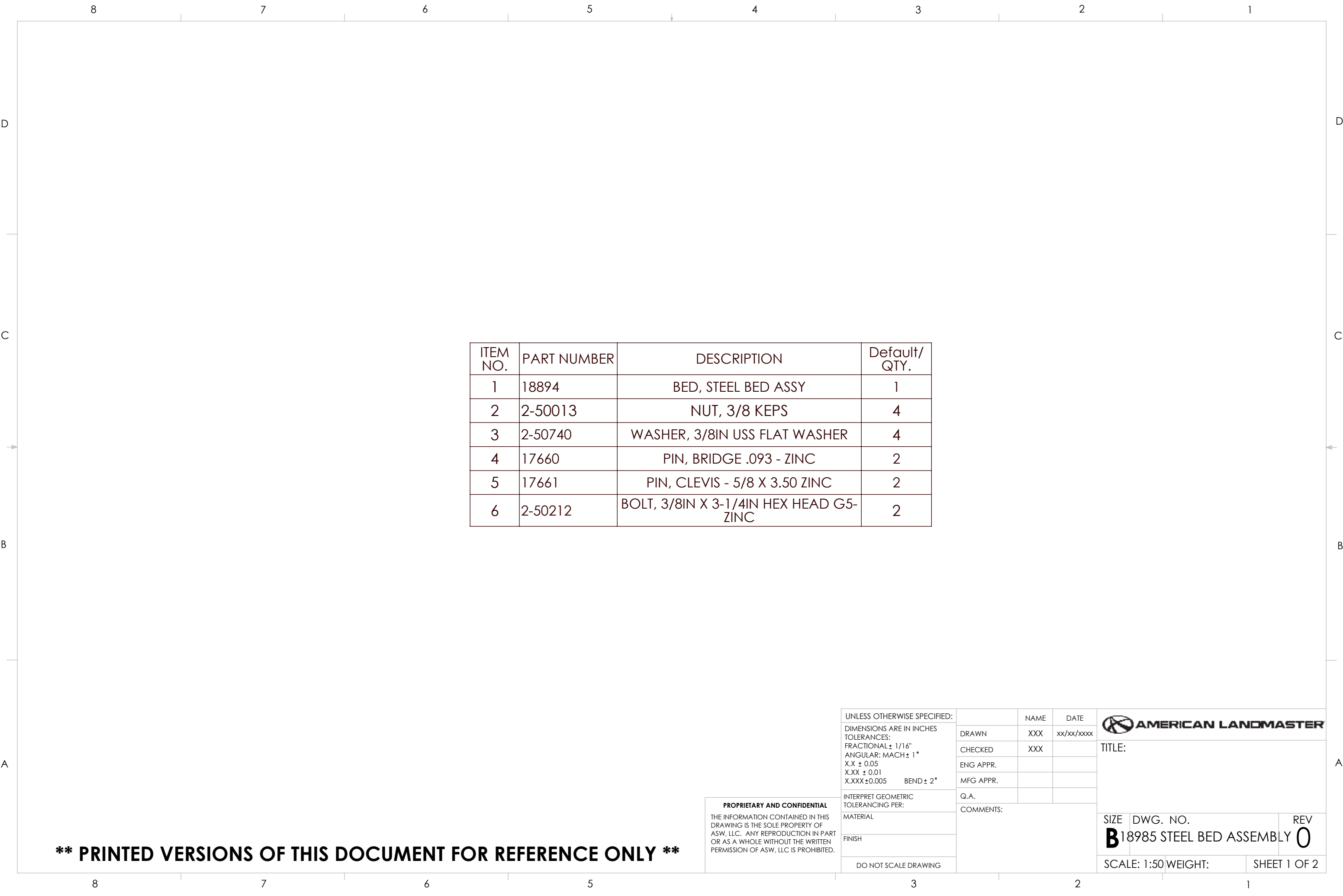
DWG. NO.
18985 SKIRT AND UPPER FENDER ASSEMBLY

REV
0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

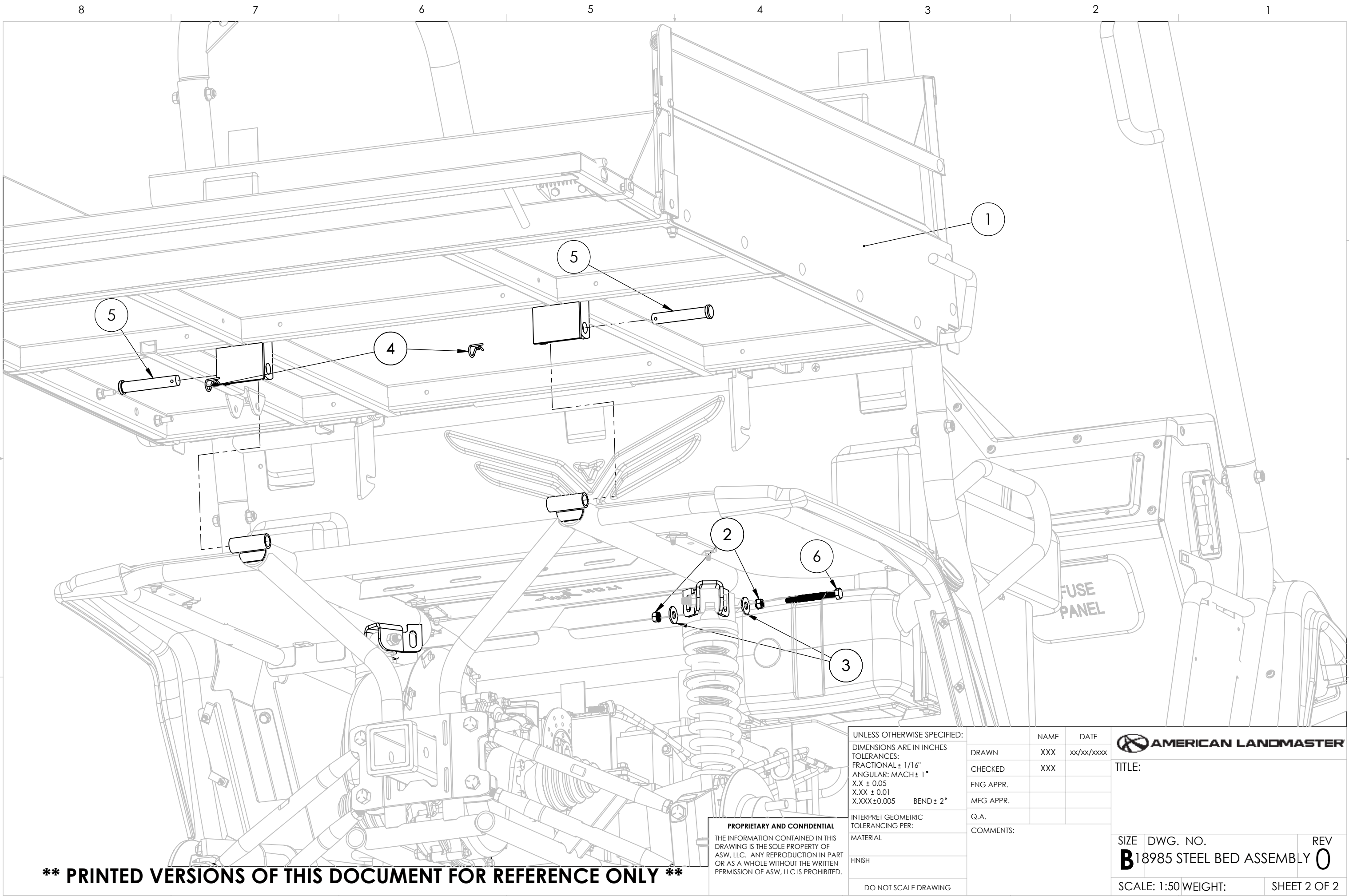
**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ASW, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:			NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°		DRAWN	XXX	xx/xx/xxxx			
		CHECKED	XXX				
		ENG APPR.					
		MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			TITLE:		
MATERIAL		COMMENTS:					
FINISH							
DO NOT SCALE DRAWING					SIZE	DWG. NO.	REV
					B	18985 STEEL BED ASSEMBLY	0
					SCALE: 1:50 WEIGHT:		SHEET 1 OF 2



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

	NAME	DATE
DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



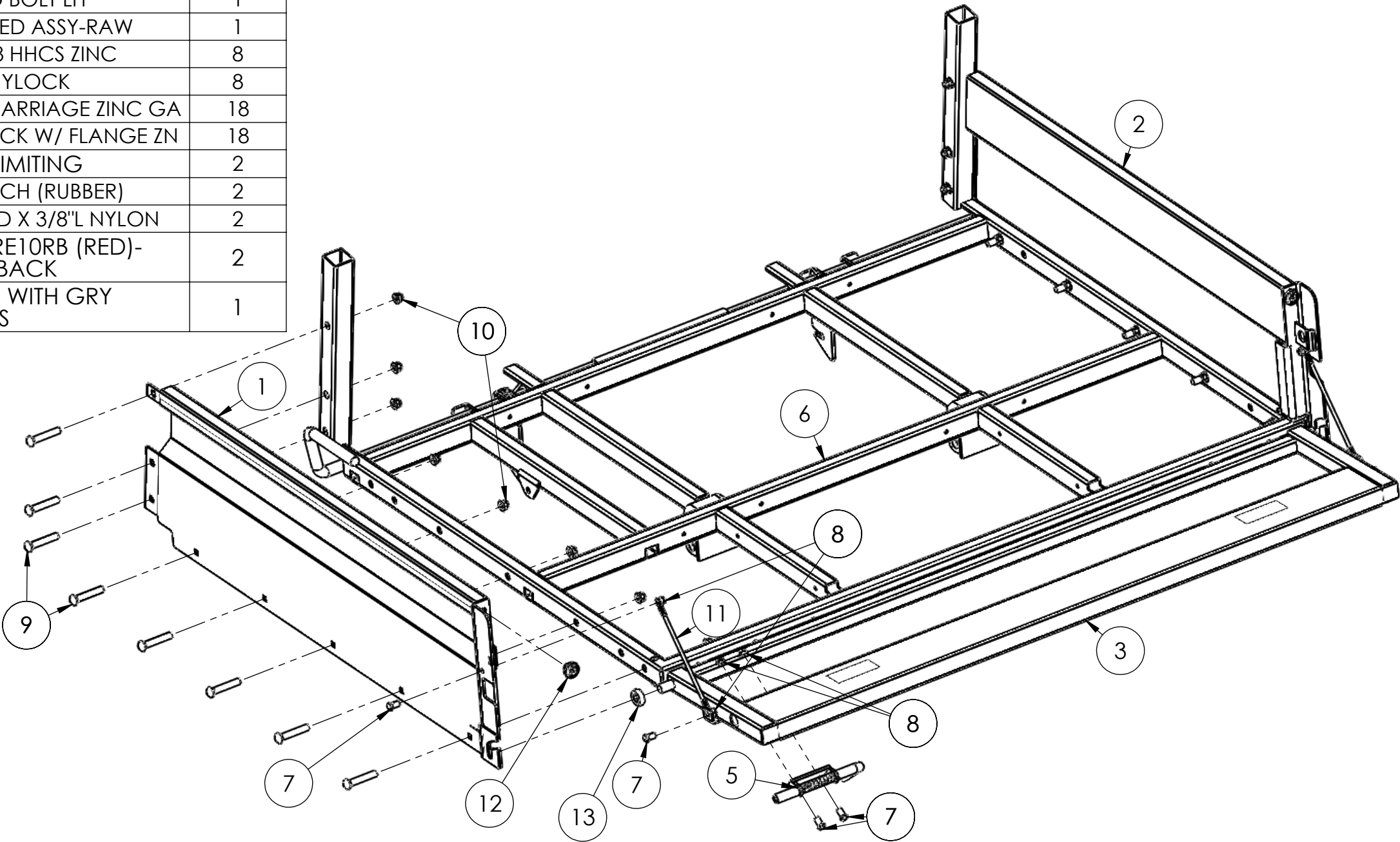
AMERICAN LANDMASTER

TITLE:

SIZE	DWG. NO.	REV
B	18985 STEEL BED ASSEMBLY	0

SCALE: 1:50 WEIGHT:	SHEET 2 OF 2
---------------------	--------------

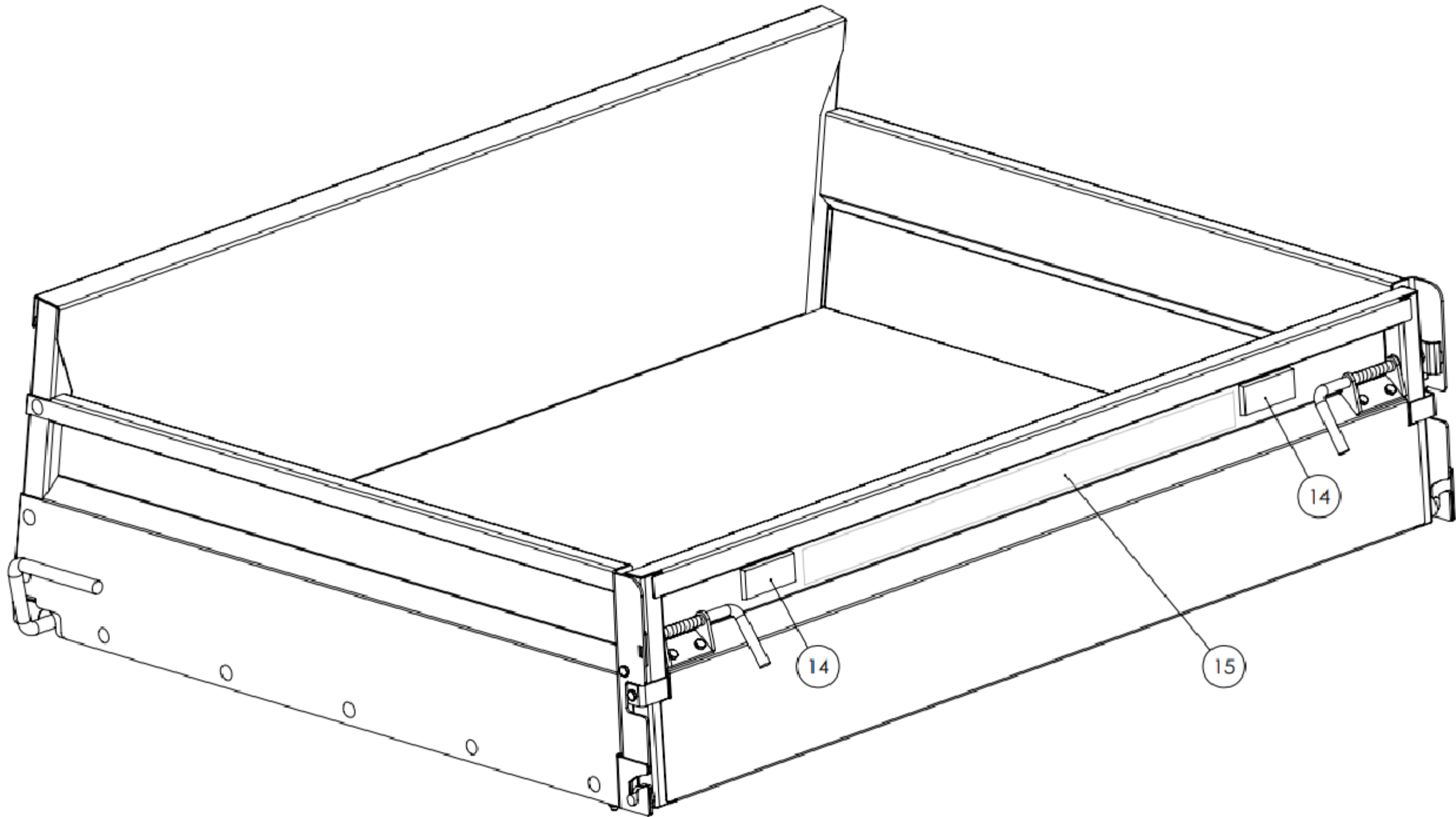
ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	19401-1	WDMT, CONVERTIBLE BED SIDE - LH	1
2	19402-1	WDMT, CONVERTIBLE BED SIDE - RH	1
3	18477-1	WDMT, STEEL BED TAILGATE ASSY-RAW	1
4	18238	LATCH, SPRING BOLT RH	1
5	18239	LATCH, SPRING BOLT LH	1
6	18474-1	WDMT, STEEL FLAT BED ASSY-RAW	1
7	18527	BOLT, 1/4"-20 x 5/8 HHCS ZINC	8
8	15106	NUT, 1/4-20 NYLOCK	8
9	19286	BOLT, 5/16"-18 X 2-1/4" CARRIAGE ZINC GA	18
10	16300	NUT, 5/16"-18 NYLON LOCK W/ FLANGE ZN	18
11	18240	CABLE, BED LIMITING	2
12	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
13	18913	SPACER, 1" OD X 0.5" ID X 3/8"L NYLON	2
14	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
15	19162	DECAL, AML BLK WITH GRY LETTERS	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	2/25/2021	TITLE: BED, STEEL BED ASSY		
		CHECKED	XXX				
		ENG APPR.					
		MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.					
MATERIAL		COMMENTS:			SIZE B	DWG. NO. 18985 STEEL BED	REV 0
FINISH							
DO NOT SCALE DRAWING							
					SCALE: 1:20 WEIGHT:		SHEET 1 OF 2

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

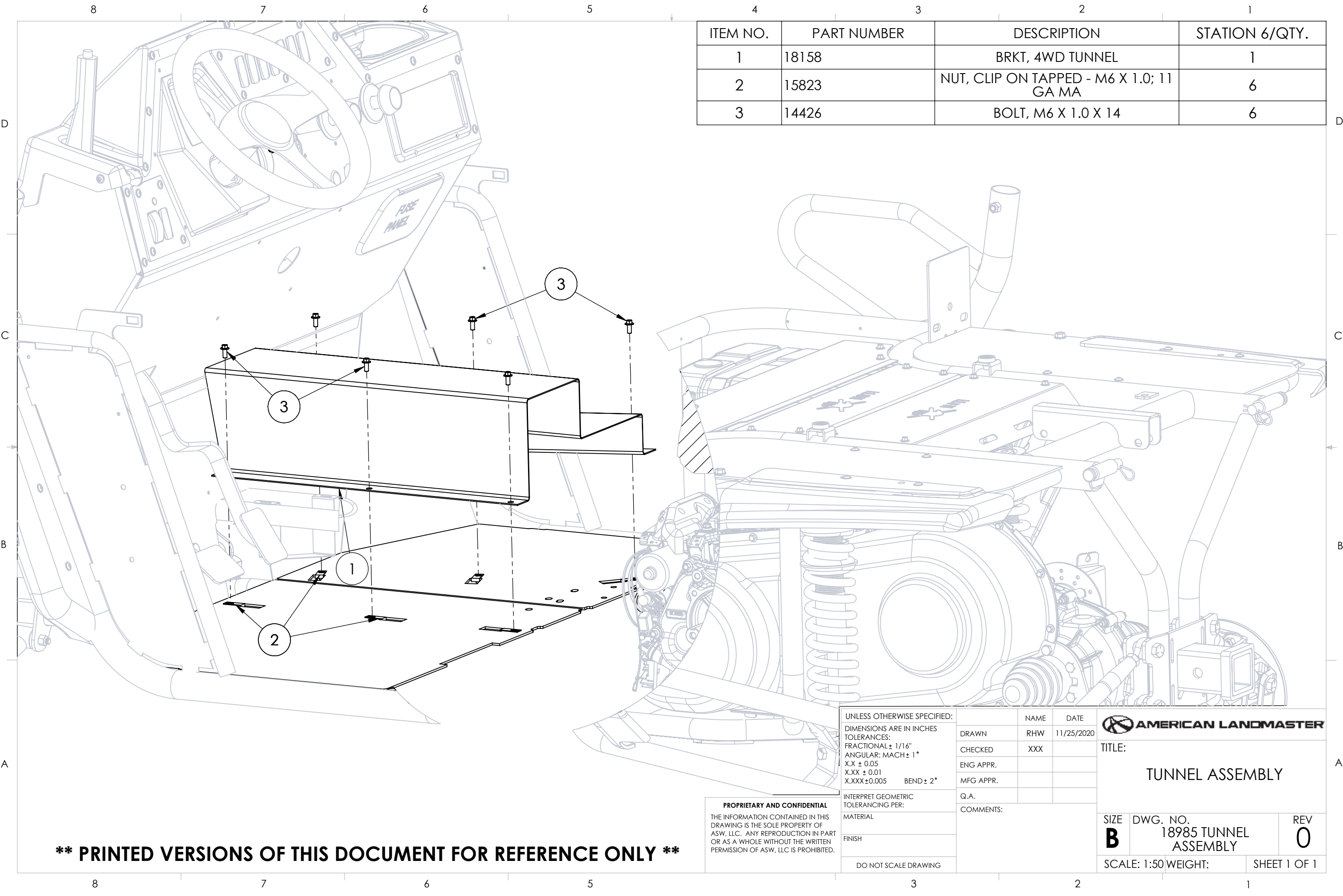
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.



**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
ASW, LLC. ANY REPRODUCTION IN PART
OR AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF ASW, LLC IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$	DRAWN	XXX	xx/xx/xxxx		TITLE: BED, STEEL BED ASSY	
	CHECKED	XXX				
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
MATERIAL	COMMENTS:			SIZE	DWG. NO.	REV
FINISH				B	18985 STEEL BED	0
DO NOT SCALE DRAWING			SCALE: 1:20	WEIGHT:	SHEET 2 OF 2	



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18158	BRKT, 4WD TUNNEL	1
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
3	14426	BOLT, M6 X 1.0 X 14	6

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/25/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:

TUNNEL ASSEMBLY

SIZE B	DWG. NO. 18985 TUNNEL ASSEMBLY	REV 0
------------------	--------------------------------------	-----------------

SCALE: 1:50 WEIGHT: SHEET 1 OF 1

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****