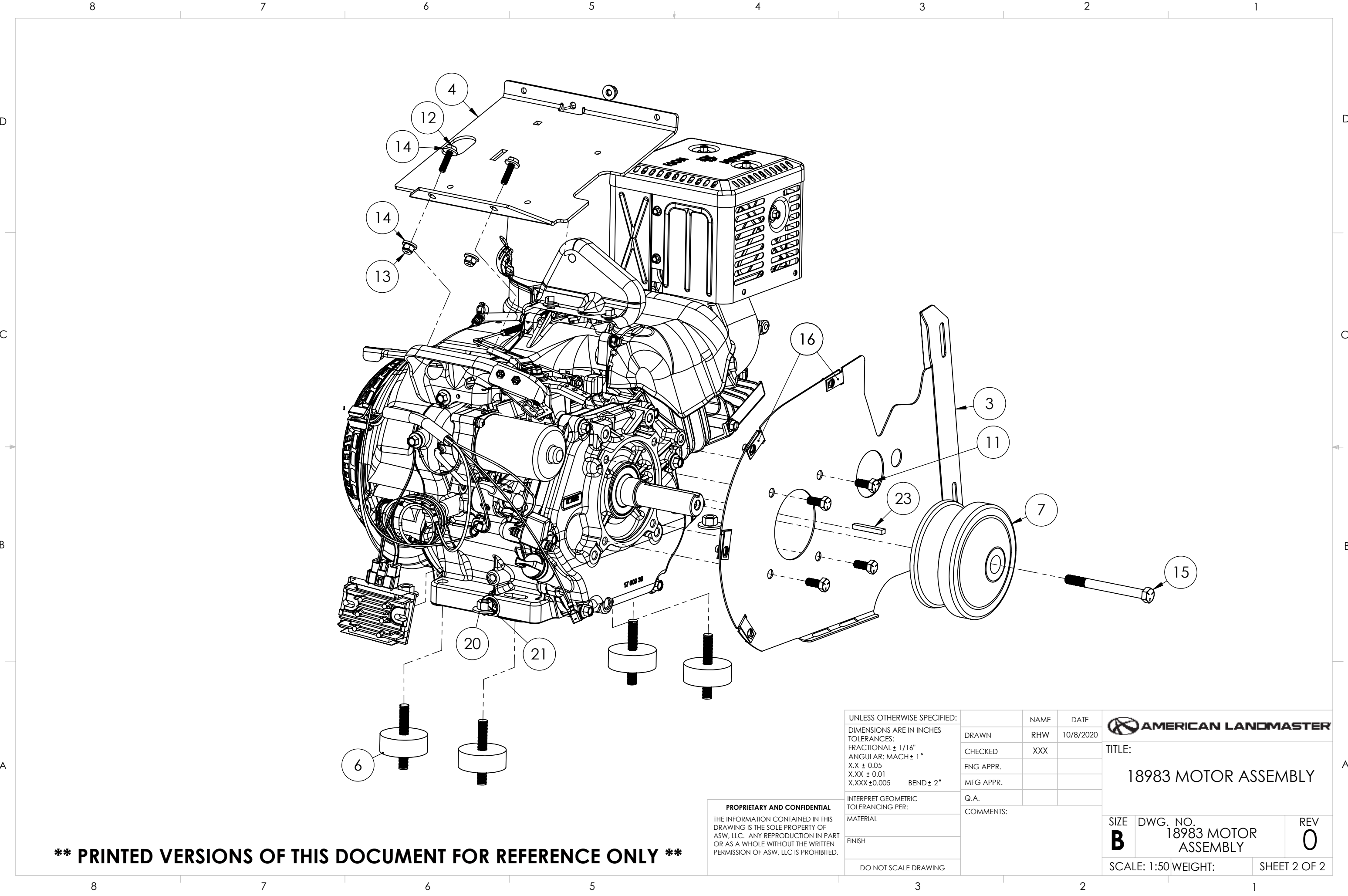


ITEM NO.	PART NUMBER	DESCRIPTION	STATION 1/QTY.
1	18190-2	WDMT, FRAME IRS STD CHASSIS	1
2	16755	KIT, ENGINE INSTALL:KOHLER ECH440	1
3	18814-2	PLATE, BACK CV COVER-L4	1
4	17029	PLATE, THROTTLE GUARD	1
5	18900-2	BRKT, HORZ MNT - L4	1
6	18904	ISOLATOR, 70DUR	4
7	17815	DRIVER, CVT - WHITE DOT - 450	1
8	18976	ISOLATOR, RUBBER 68DUR	1
9	18118	BELT, CVT SMALL DRIVEN	1
10	18828	COVER, FRONT CVT - L4	1
11	2-50157	BOLT, 5/16IN-24 X 3/4IN HEX HEAD G5 FT	4
12	2-50087	BOLT, 1/4"-20 X 1"	3
13	2-50001	NUT, 1/4-20 NYLON LOCKING	6
14	2-50717	WASHER, 1/4IN SAE FLAT	6
15	2-50226	BOLT, 3/8IN W/TAPERED HEAD (CVTECH DRVR)	1
16	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	10
17	2-50005	NUT, 5/16-18 KEPS	7
18	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	2
20	2-50740	WASHER, 3/8IN USS FLAT WASHER	8
21	15442	NUT, 3/8"-16 HEX CENTERLOCK	4
22	14426	BOLT, M6 X 1.0 X 14	10
23	2-10190	KEYSTOCK, 3/16 X 1/4 X 1-1/2-CV TECH DRI	1

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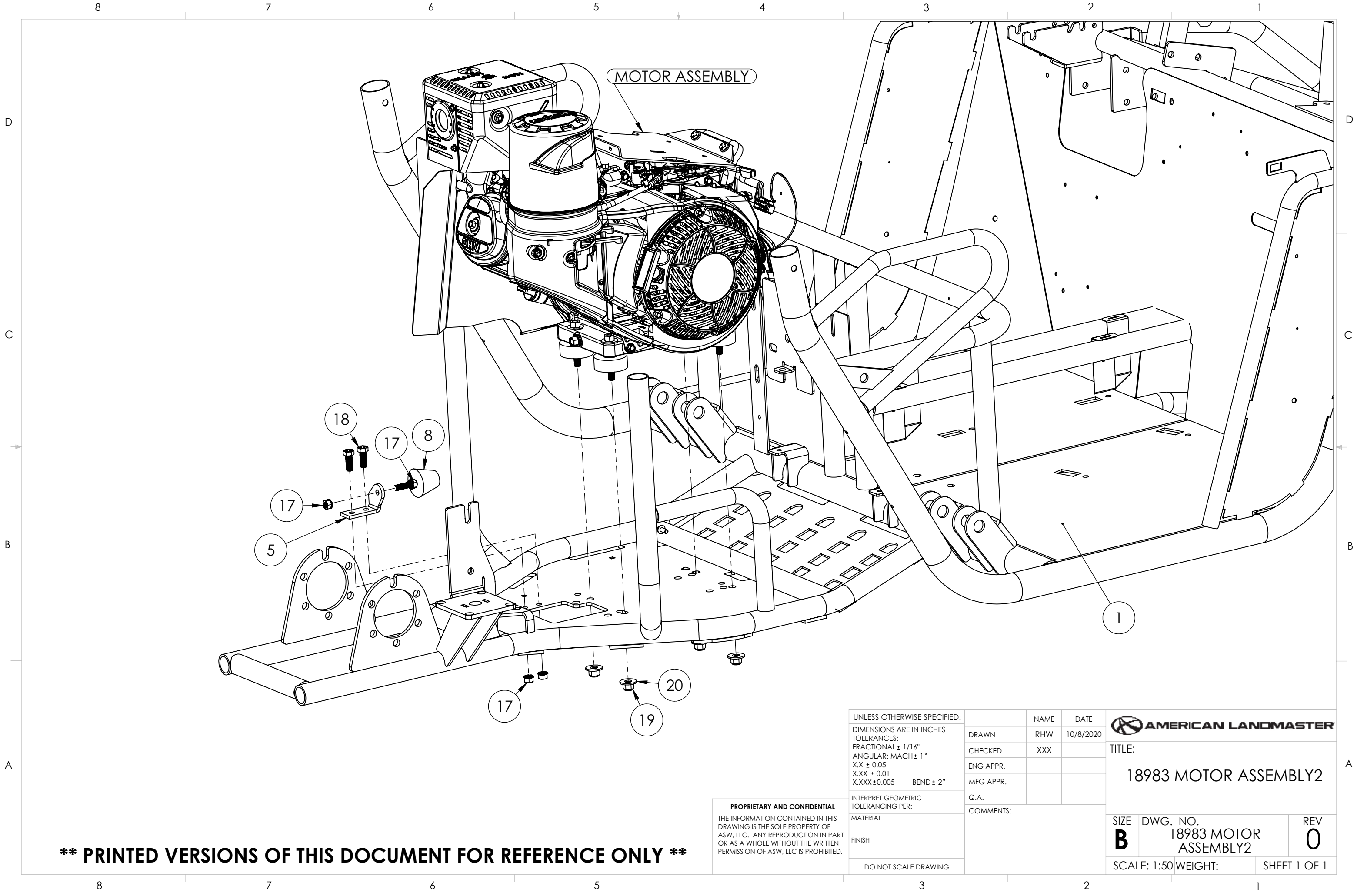
UNLESS OTHERWISE SPECIFIED:			NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES		DRAWN	RHW	10/8/2020		TITLE: 18983 MOTOR ASSEMBLY		
TOLERANCES:		CHECKED	XXX					
FRACTIONAL ± 1/16"		ENG APPR.						
ANGULAR: MACH ± 1°		MFG APPR.						
X.X ± 0.05		Q.A.			SIZE B	DWG. NO. 18983 MOTOR ASSEMBLY	REV 0	
X.XX ± 0.01		COMMENTS:						
X.XXX ± 0.005 BEND ± 2°								
INTERPRET GEOMETRIC TOLERANCING PER:					SCALE: 1:50 WEIGHT:			SHEET 1 OF 2
MATERIAL								
FINISH								
DO NOT SCALE DRAWING								



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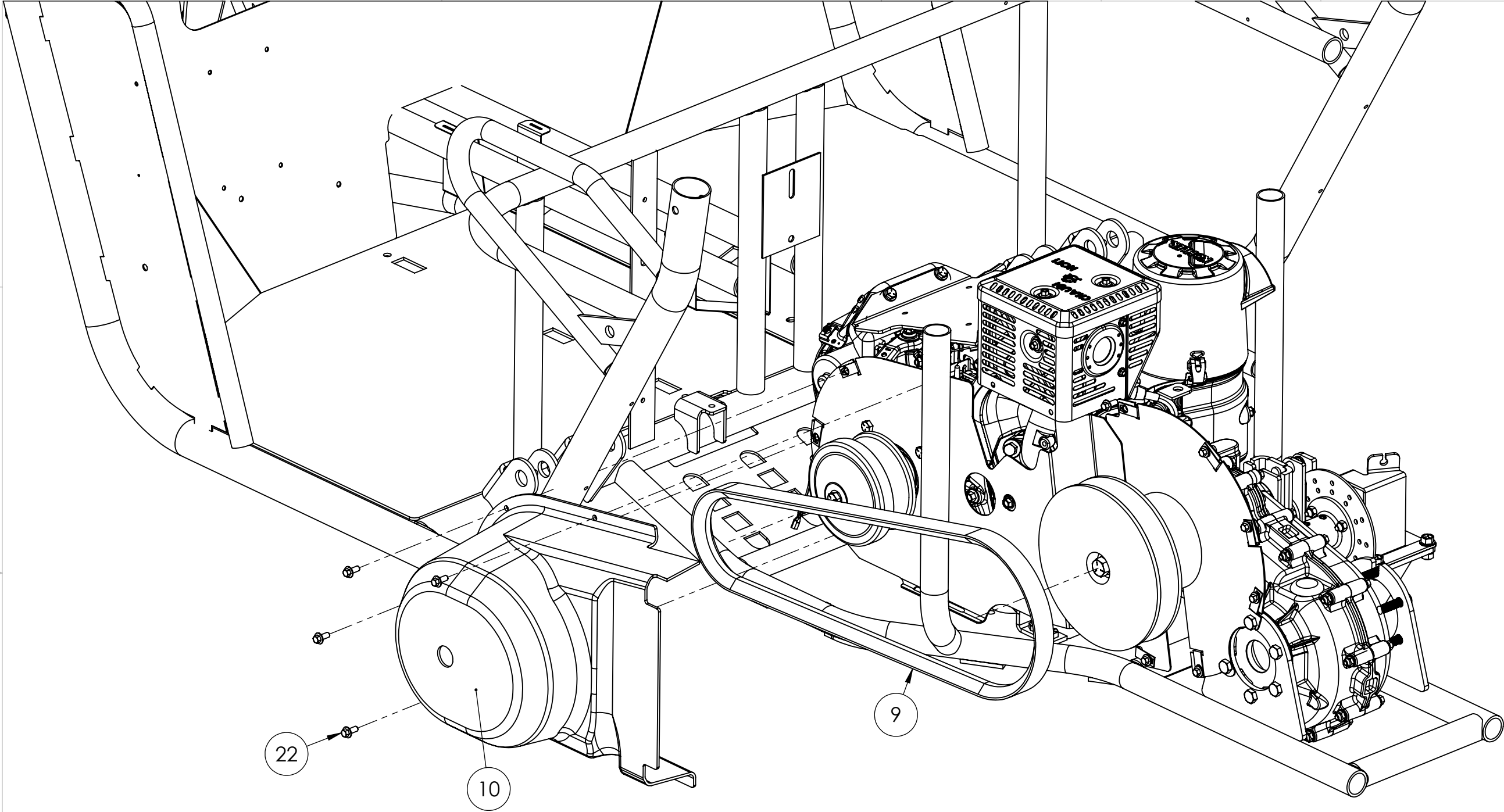
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TOLERANCES:		CHECKED	XXX	
FRACTIONAL $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		
X.X ± 0.05		Q.A.		SIZE B
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005				
BEND $\pm 2^\circ$				DWG. NO. 18983 MOTOR ASSEMBLY
INTERPRET GEOMETRIC TOLERANCING PER:				REV 0
MATERIAL				SCALE: 1:50 WEIGHT:
FINISH				SHEET 2 OF 2
DO NOT SCALE DRAWING				



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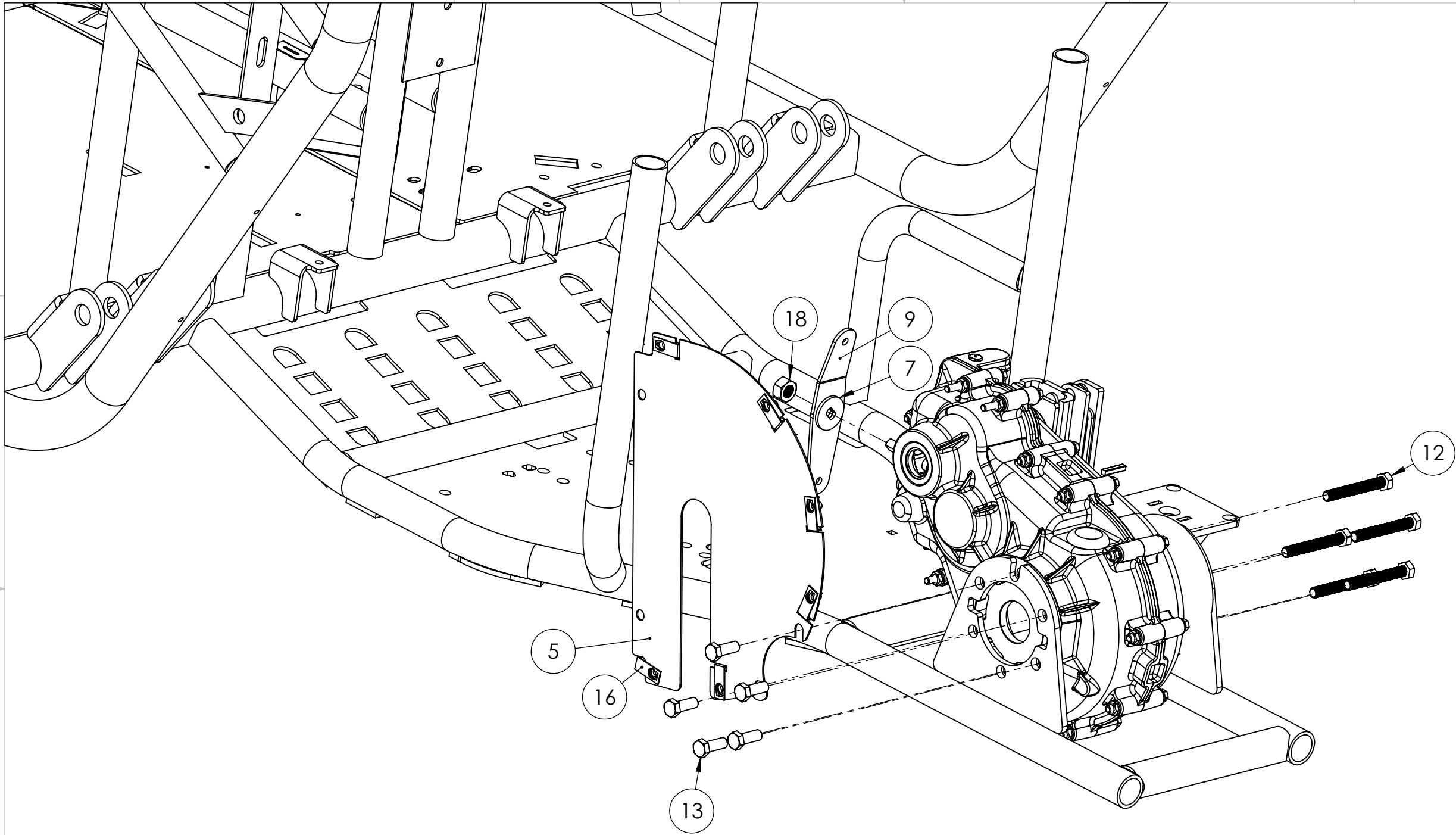
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$	DRAWN	RHW	10/8/2020	TITLE: 18983 MOTOR ASSEMBLY2			
	CHECKED	XXX					
	ENG APPR.						
	MFG APPR.						
	Q.A.						
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE B			
MATERIAL						DWG. NO. 18983 MOTOR ASSEMBLY2	
FINISH							
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT:			
			SHEET 1 OF 1				



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER						
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°		DRAWN	RHW	10/8/2020	TITLE: 18983 MOTOR ASSEMBLY3					
		CHECKED	XXX							
		ENG APPR.								
		MFG APPR.								
		Q.A.								
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:			SIZE B		DWG. NO. 18983 MOTOR ASSEMBLY3		REV 0	
MATERIAL										
FINISH										
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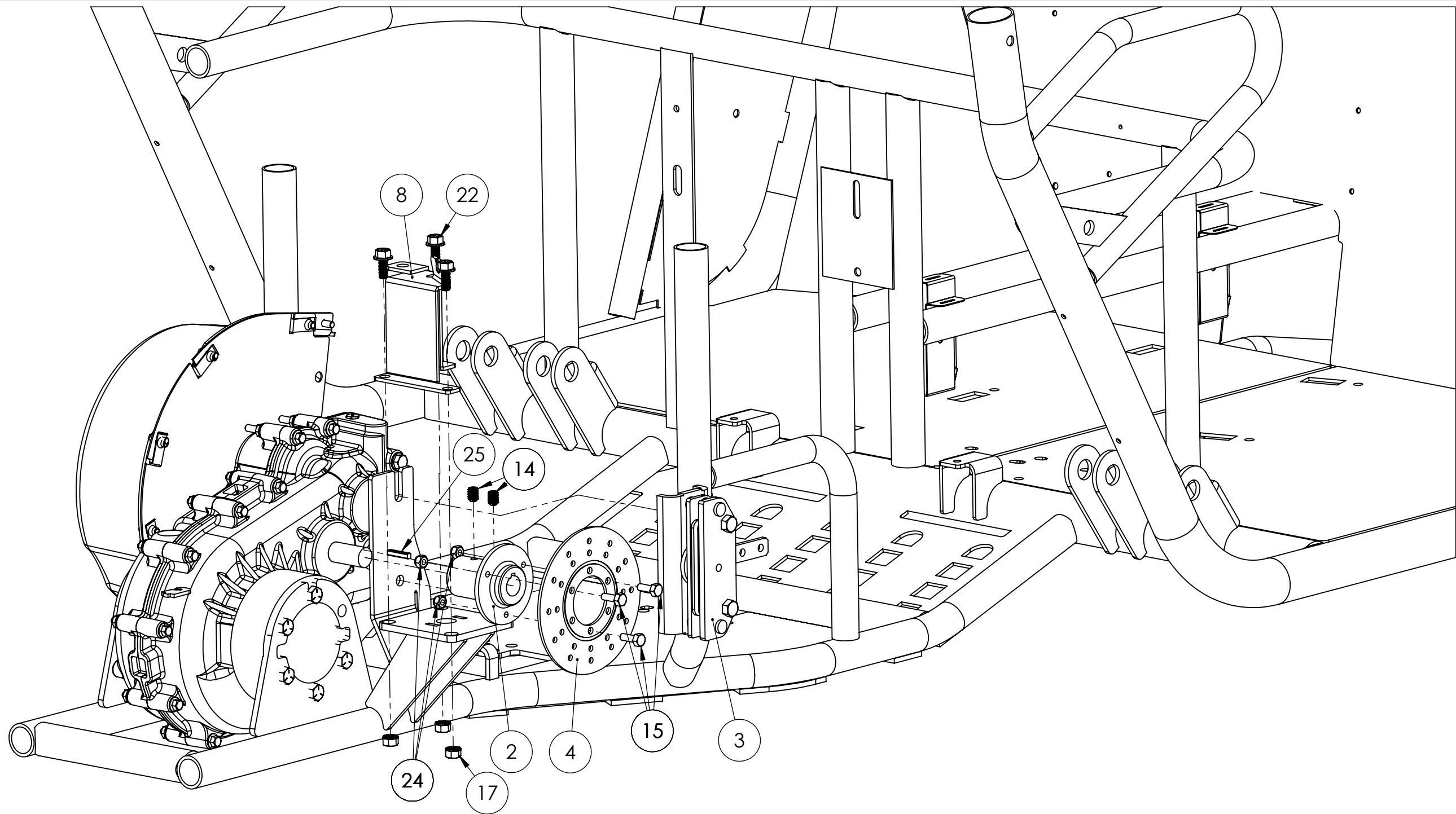
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		CHECKED	XXX		
		ENG APPR.			
		MFG APPR.			
		Q.A.			
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		SIZE B	
MATERIAL					
FINISH					
DO NOT SCALE DRAWING				DWG. NO. 18983 TRANSAXLE ASSEMBLY	REV 0
				SCALE: 1:50	WEIGHT:
				SHEET 2 OF 2	

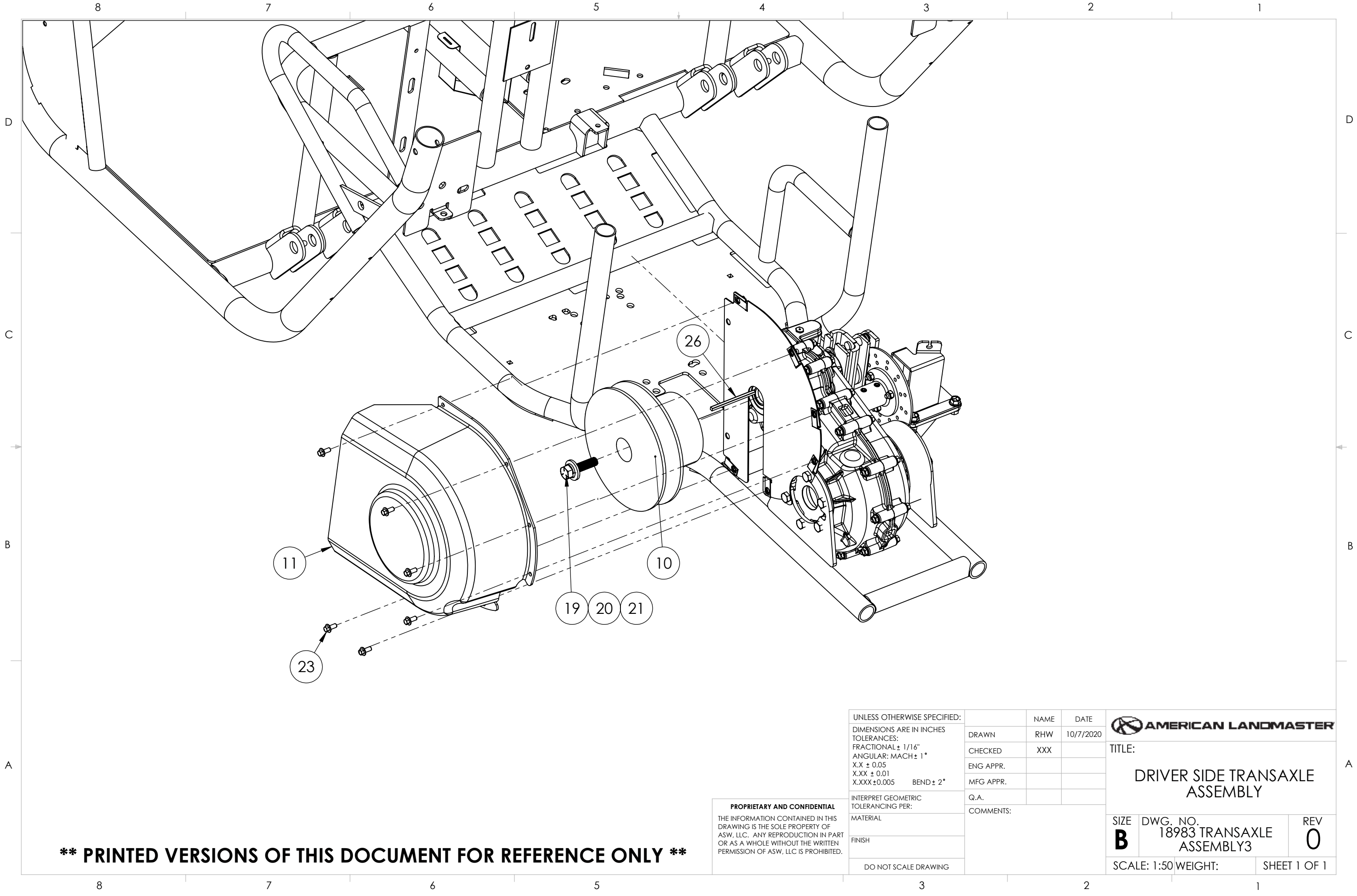
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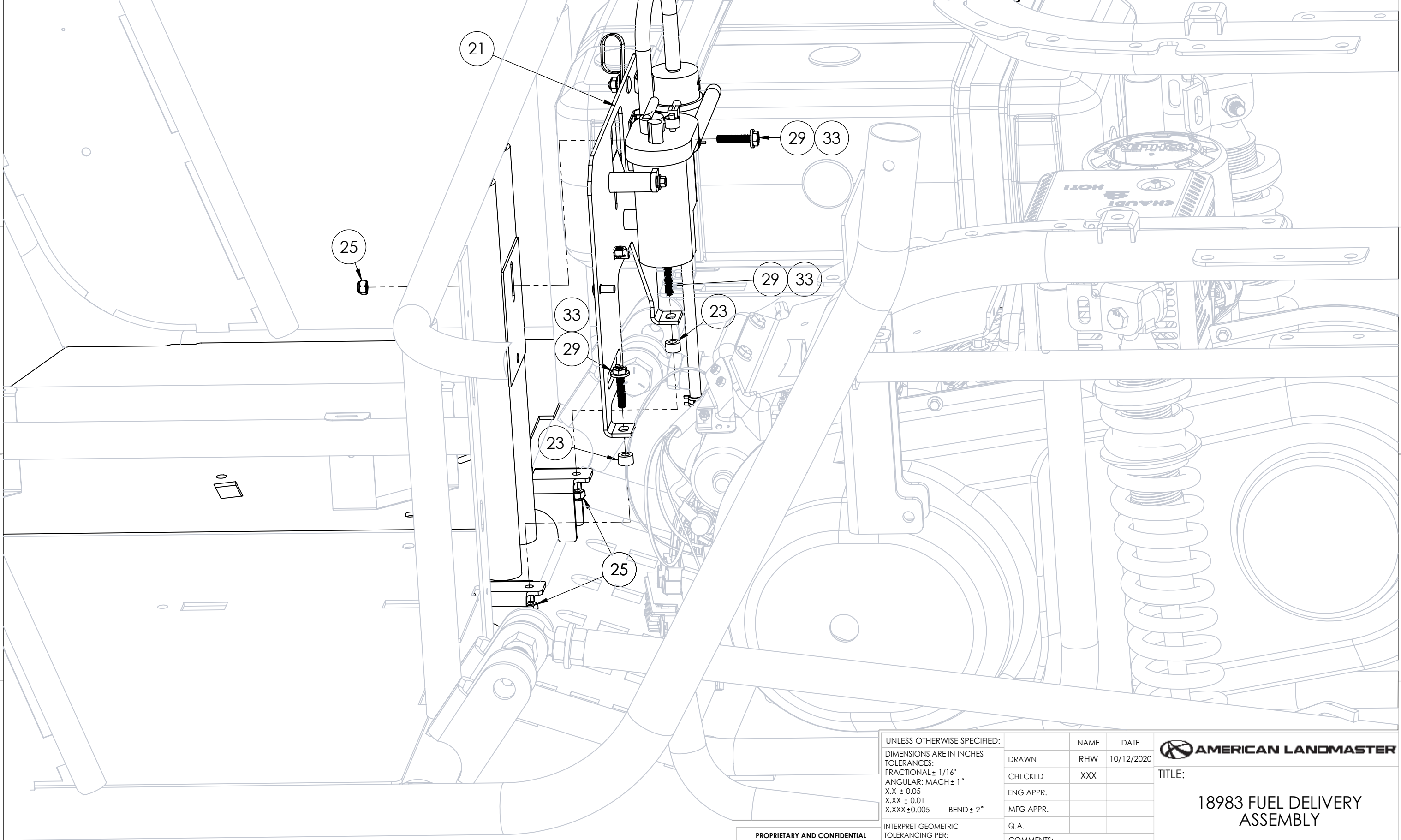
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER TITLE: PASS SIDE TRANSAXLE ASSEMBLY SIZE B DWG. NO. 18983 TRANSAXLE ASSEMBLY2 REV 0 SCALE: 1:50 WEIGHT: SHEET 1 OF 1
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	
INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED	XXX	
MATERIAL		ENG APPR.		
FINISH		MFG APPR.		
DO NOT SCALE DRAWING		Q.A.		COMMENTS:



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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	10/7/2020			
		CHECKED	XXX				
		ENG APPR.					
		MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.				TITLE: DRIVER SIDE TRANSAXLE ASSEMBLY	
MATERIAL		COMMENTS:					
FINISH							
DO NOT SCALE DRAWING							
		SIZE B		DWG. NO. 18983 TRANSAXLE ASSEMBLY3		REV 0	
		SCALE: 1:50 WEIGHT:				SHEET 1 OF 1	



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TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL

FINISH

DO NOT SCALE DRAWING

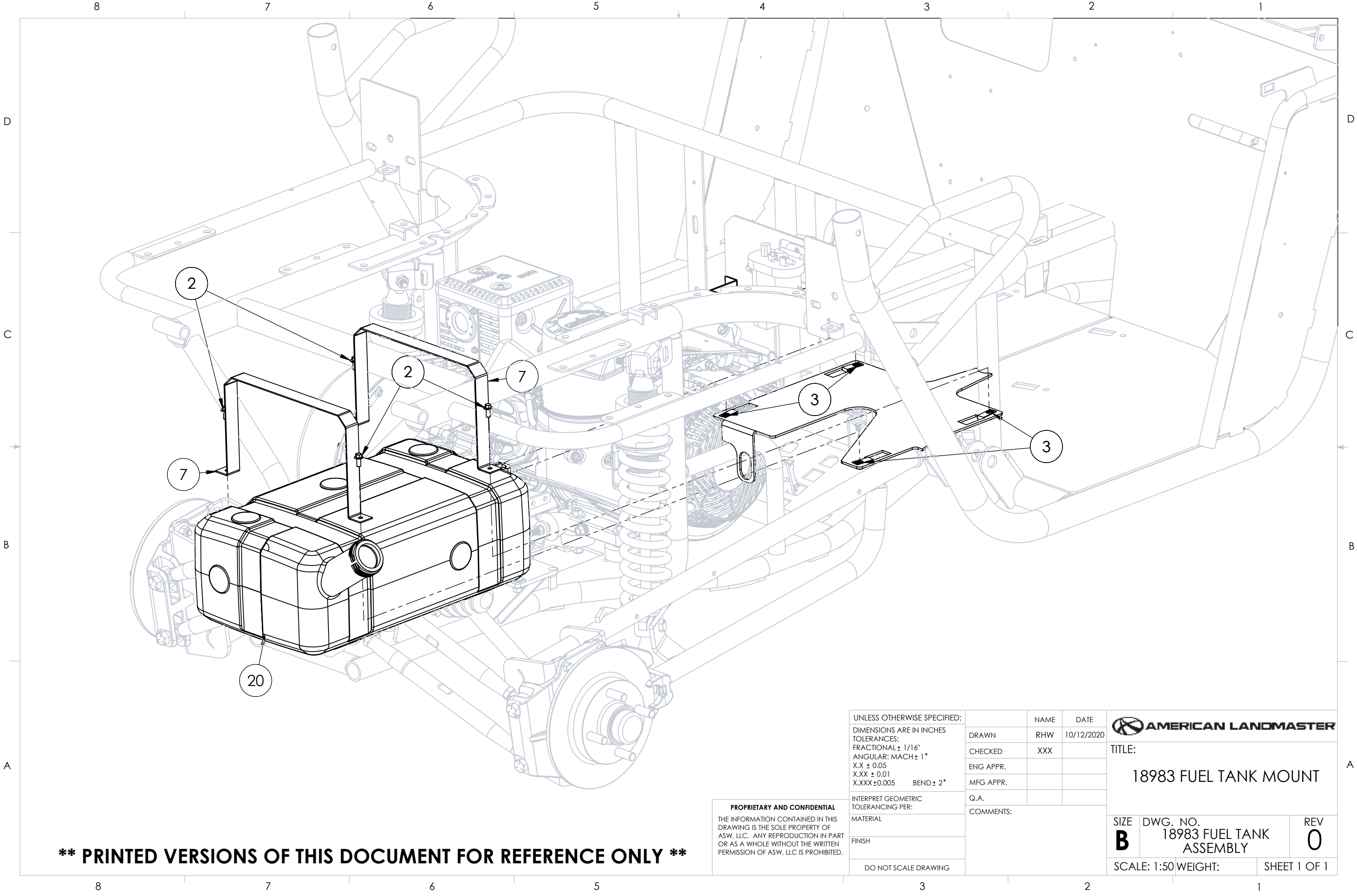
	NAME	DATE
DRAWN	RHW	10/12/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:
**18983 FUEL DELIVERY
ASSEMBLY**

SIZE B	DWG. NO. 18983 FUEL DELIVERY ASSEMBLY	REV 0
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SCALE: 1:50 WEIGHT:	SHEET 1 OF 1
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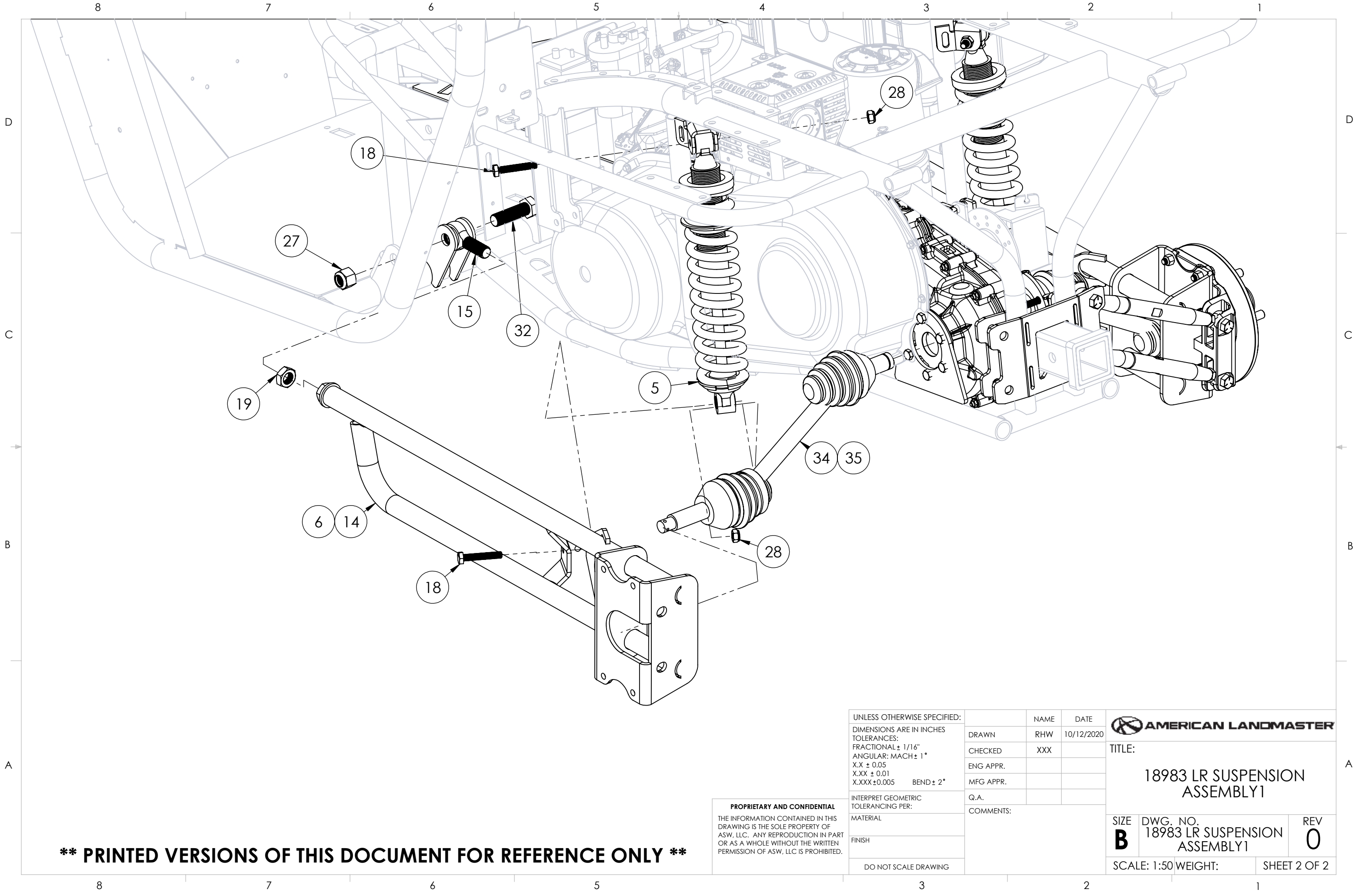
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DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	10/12/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

 AMERICAN LANDMASTER		
TITLE:		
18983 FUEL TANK MOUNT		
SIZE	DWG. NO.	REV
B	18983 FUEL TANK ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

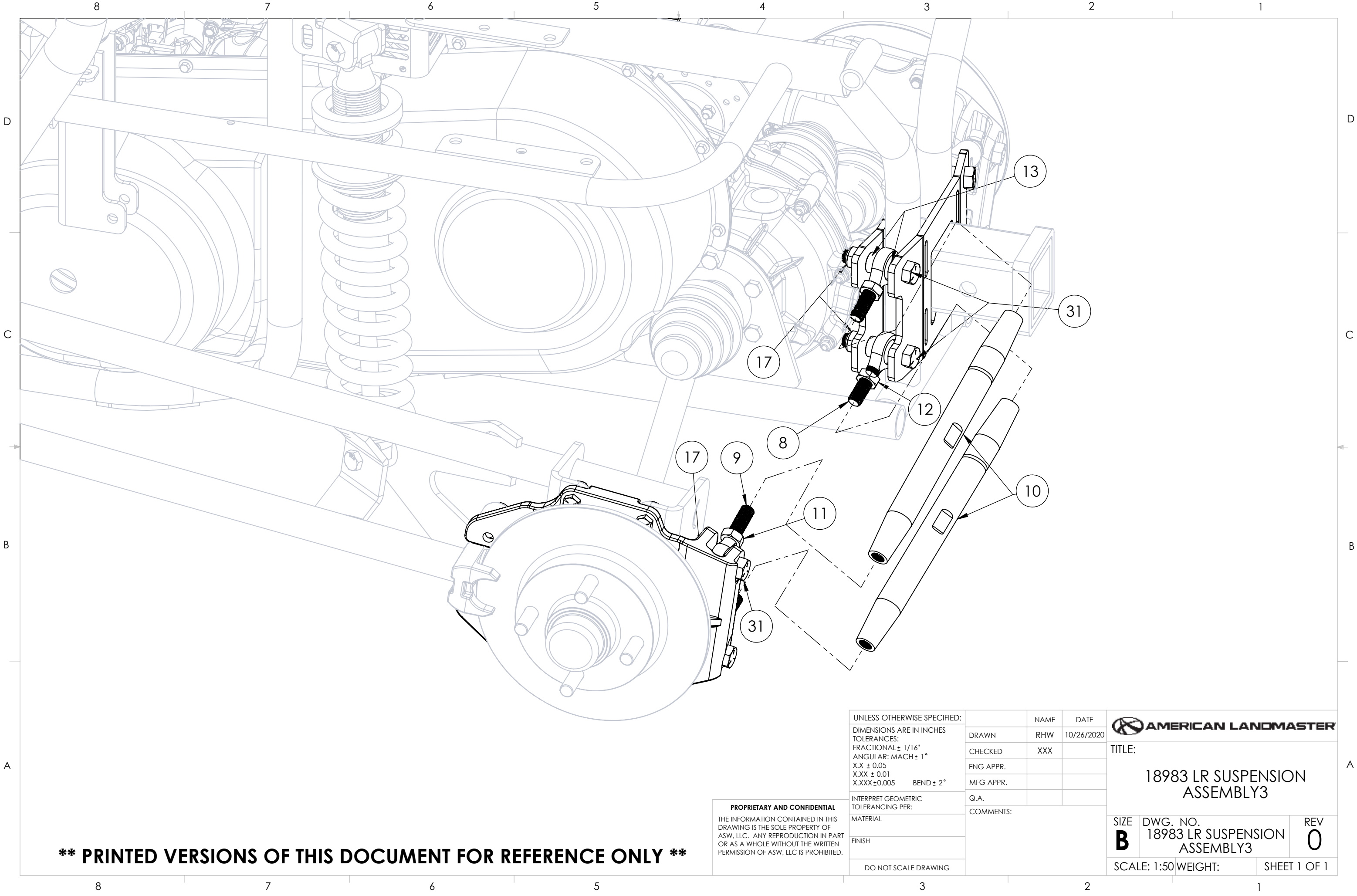
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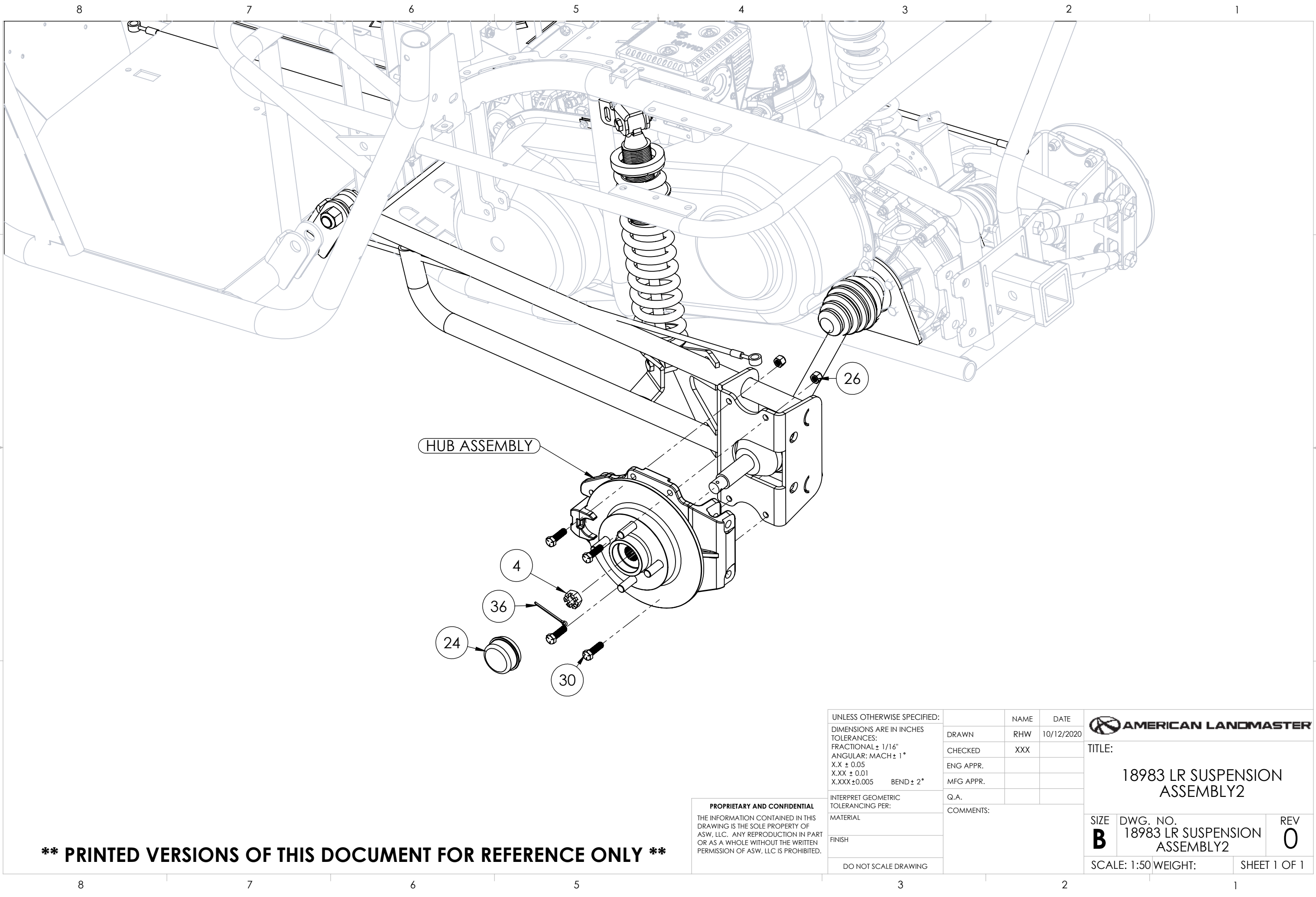
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	RHW	10/12/2020		
	CHECKED	XXX			
	ENG APPR.				
	MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV B 18983 LR SUSPENSION ASSEMBLY1 0	
MATERIAL	COMMENTS:				
FINISH					
DO NOT SCALE DRAWING					
				SCALE: 1:50 WEIGHT: SHEET 2 OF 2	



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	RHW	10/26/2020	TITLE: 18983 LR SUSPENSION ASSEMBLY3	
	CHECKED	XXX			
	ENG APPR.				
	MFG APPR.				
	Q.A.				
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE B DWG. NO. 18983 LR SUSPENSION ASSEMBLY3 REV 0	
MATERIAL					
FINISH					
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT: SHEET 1 OF 1	



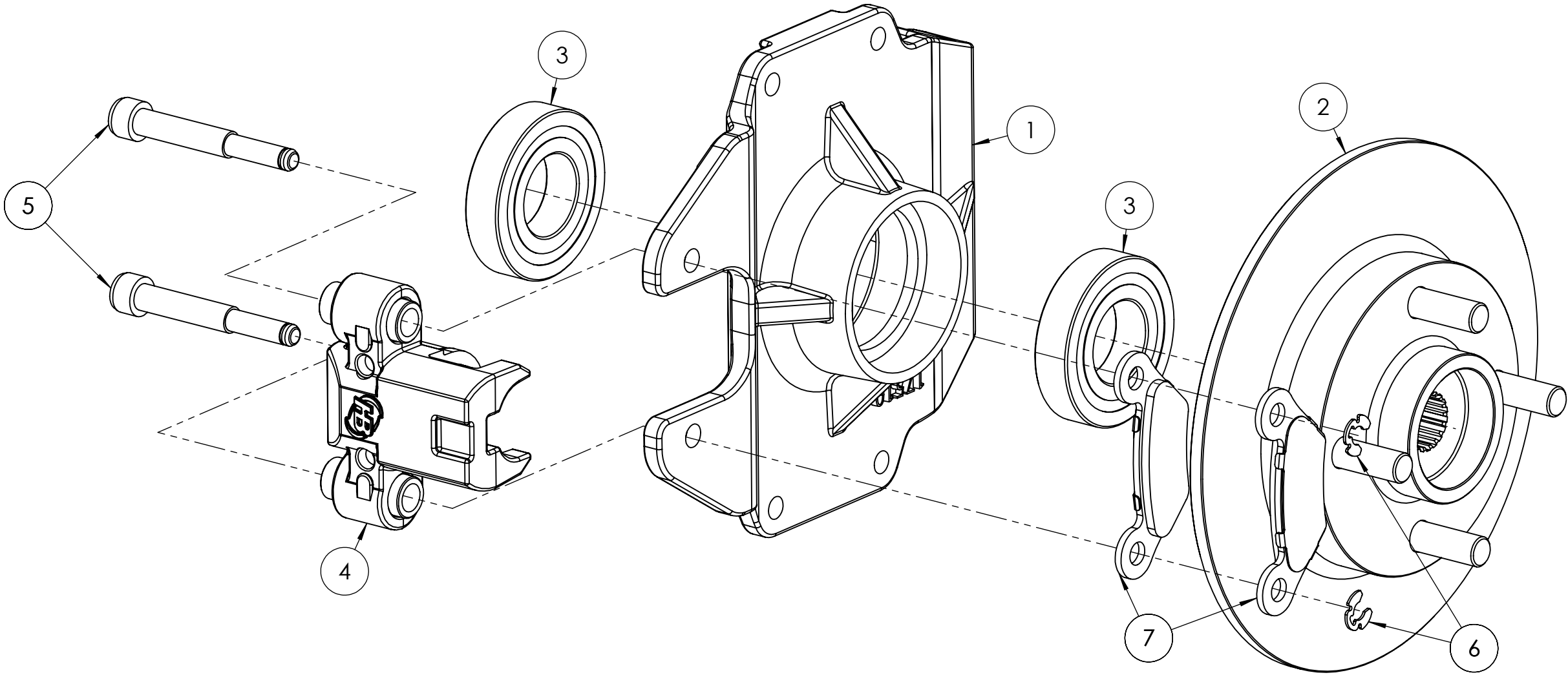
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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN	RHW	10/12/2020	TITLE: 18983 LR SUSPENSION ASSEMBLY2			
		CHECKED	XXX					
		ENG APPR.						
		MFG APPR.						
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV B 18983 LR SUSPENSION 0 ASSEMBLY2			
MATERIAL		COMMENTS:						
FINISH								
DO NOT SCALE DRAWING								
					SCALE: 1:50		WEIGHT:	SHEET 1 OF 1

REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	17510	HUB, REAR TRAILING ARM	1
2	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
3	19284	BEARING, RADIAL 6207RS	2
4	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
5	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
6	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2
7	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2



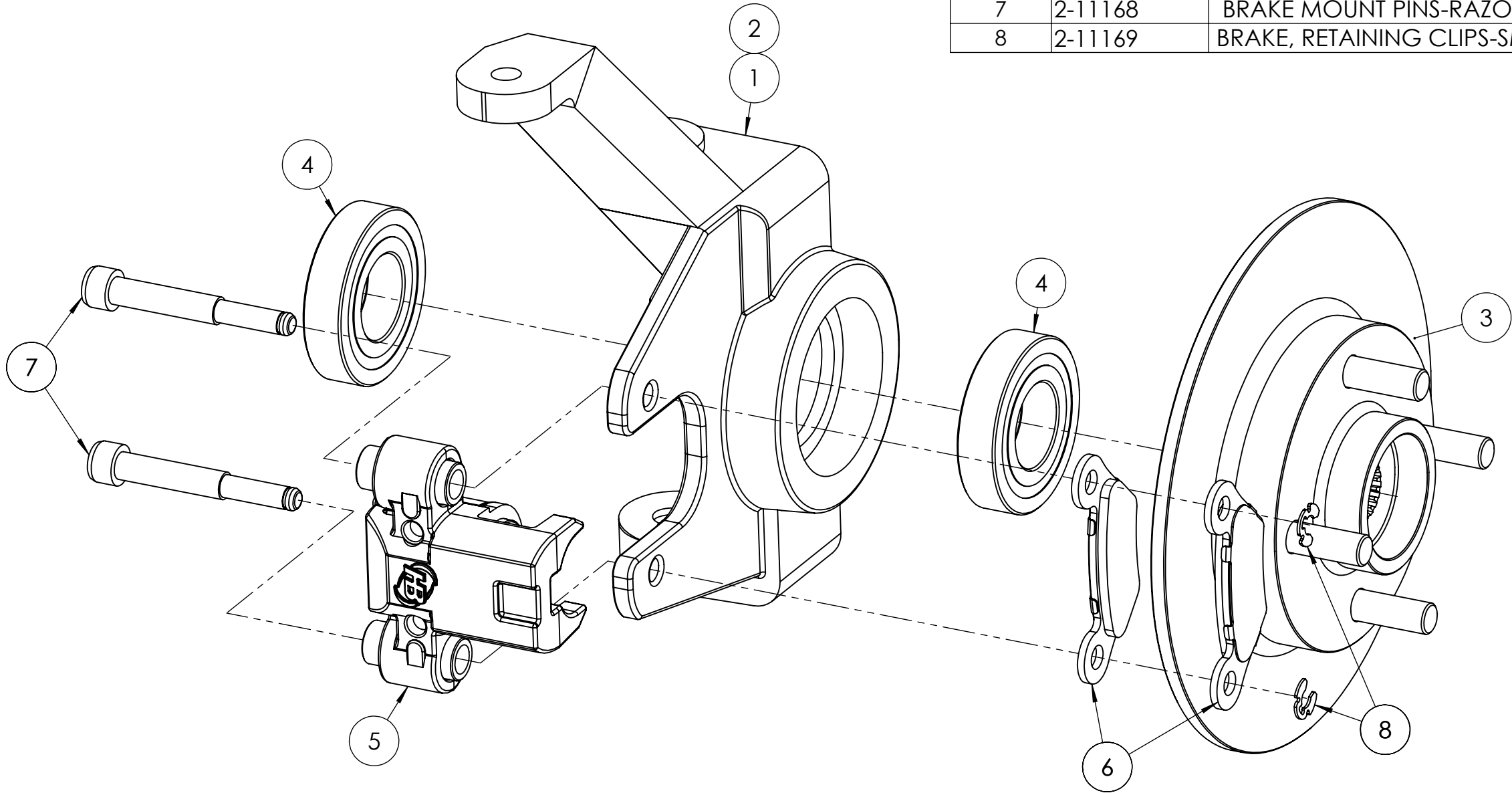
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER		
DIMENSIONS ARE IN INCHES		DRAWN	RHW	TITLE: REAR HUB ASSEMBLY		
TOLERANCES:		CHECKED	XXX			
FRACTIONAL $\pm 1/16"$		ENG APPR.				
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.				
X.X ± 0.05		Q.A.				
X.XX ± 0.01		COMMENTS:		SIZE	DWG. NO.	REV
X.XXX ± 0.005 BEND $\pm 2^\circ$				B	18983 REAR HUB ASSEMBLY	0
INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:10 WEIGHT:		SHEET 1 OF 1
MATERIAL						
FINISH						
DO NOT SCALE DRAWING						

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REV	ECN	DESCRIPTION	DATE	APPROVED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18037	HUB, FRONT RH	1
2	18038	HUB, FRONT LH	1
3	2-25011	ROTOR, 8-3/4 IN - 4ON4 1/2-20 STUD	1
4	19284	BEARING, RADIAL 6207RS	2
5	2-11124	BRAKE CALIPER-RAZORBACK (99-22664)	1
6	2-11167	BRAKE PADS-RAZORBACK, TYPE 98 (33-23194)	2
7	2-11168	BRAKE MOUNT PINS-RAZORBACK (05-17221)	2
8	2-11169	BRAKE, RETAINING CLIPS-SMALL-RAZORBACK	2

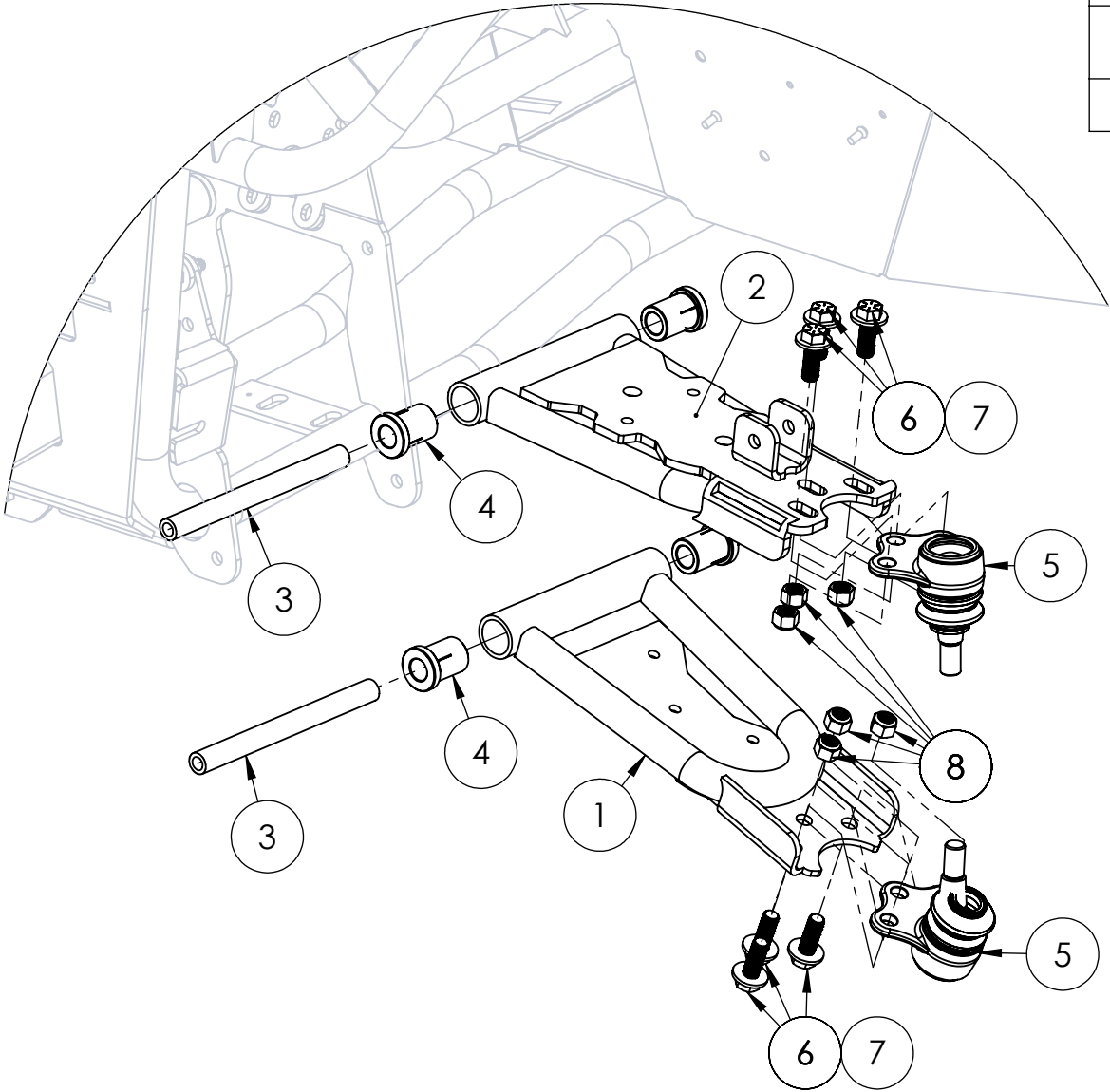


UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		TITLE: ASM, FRONT RIGHT CORNER MODULE
X.X ± 0.05		Q.A.		
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005 BEND $\pm 2^\circ$				
INTERPRET GEOMETRIC TOLERANCING PER:				SIZE B
MATERIAL				DWG. NO. 18983 FRONT HUB ASSEMBLY
FINISH				REV 0
DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT: SHEET 1 OF 1

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REVISIONS				
REV	ECN	DESCRIPTION	DATE	APPROVED

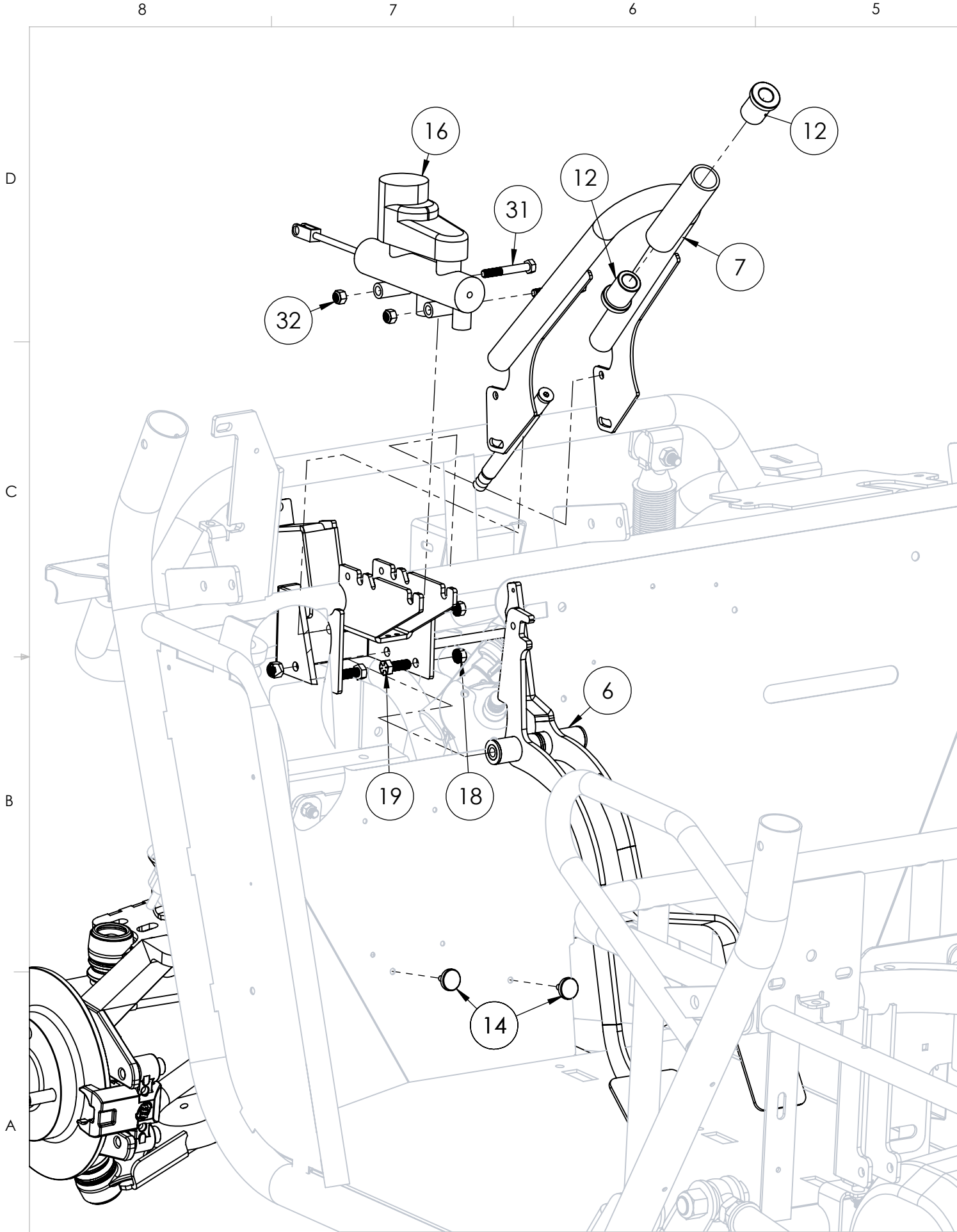


ITEM NO.	PART NUMBER	DESCRIPTION	STATION 3/QTY.
1	18199-9	WDMT, A-ARM 48 LOWER-RAW	2
2	18200-9	WDMT, A-ARM 48 UPPER-RAW	2
3	2-42114	DOM, A-ARM SPACER	4
4	18191	BUSHING, 1" OD / .625" ID	10
5	18043	BALL JOINT, K7366	4
6	19867	BOLT, 7/16-20 X 1.25 HCS GR8 YZ	12
7	19868	WASHER, 3/8 IN USS FLAT WASHER YZ	12
8	19869	NUT, 7/16-20 NYLOCK NE GR8 YZ	12

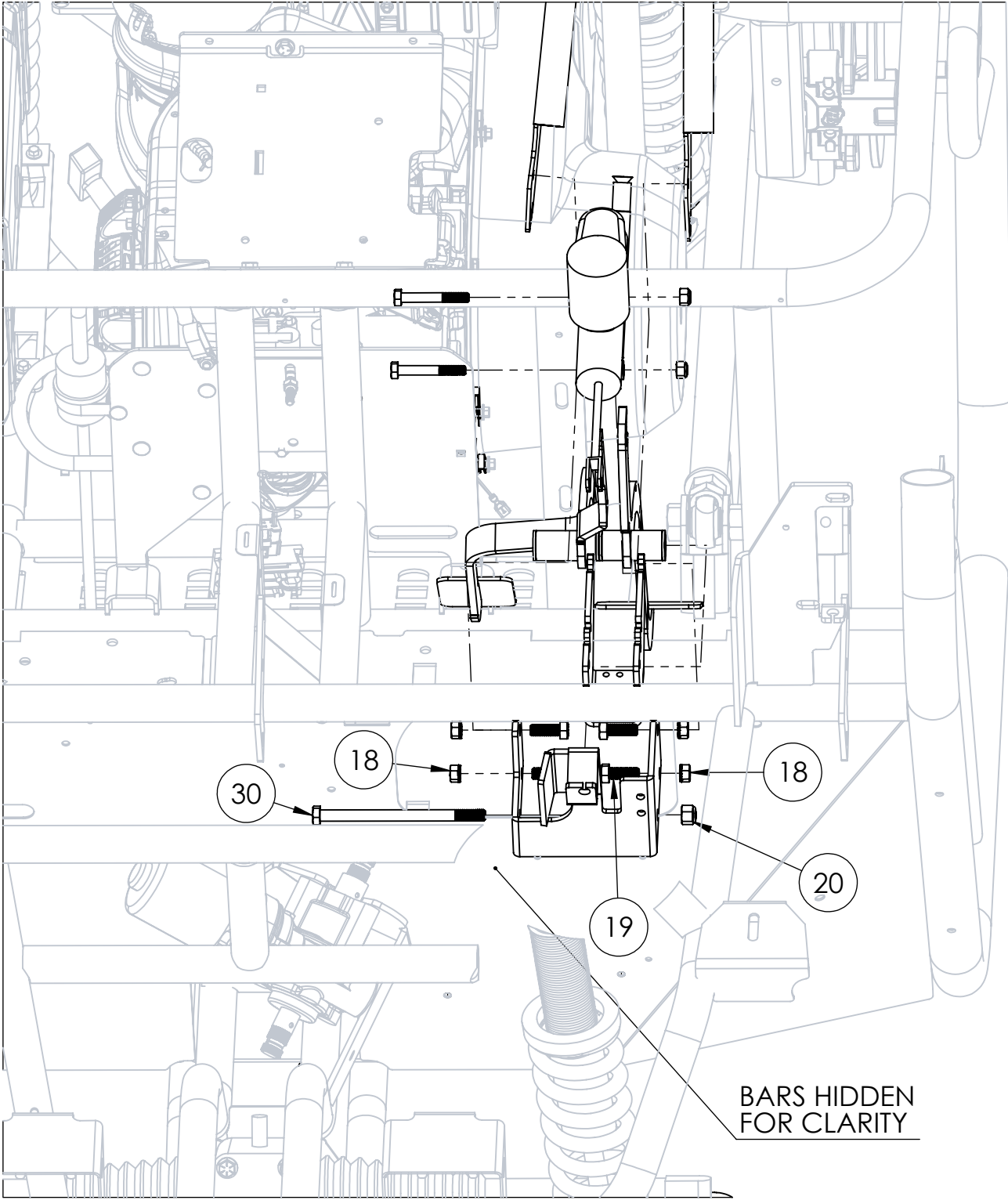
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES		DRAWN	RHW	TITLE: UPPER/LOWER CONTROL ARMS ASSEMBLY			
TOLERANCES:		CHECKED	XXX				
FRACTIONAL $\pm 1/16"$		ENG APPR.					
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.					
X.X ± 0.05		Q.A.					
X.XX ± 0.01		COMMENTS:			SIZE B	DWG. NO. 18983 UPPER LOWER CONTROL ARMS ASSEMBLY	REV 0
X.XXX ± 0.005							
BEND $\pm 2^\circ$		SCALE: 1:10 WEIGHT:					
INTERPRET GEOMETRIC TOLERANCING PER:		SHEET 1 OF 1					
MATERIAL							
FINISH							
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TOLERANCES:	
FRACTIONAL: $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	10/15/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
TITLE:		
STEERING SPPT AND PEDAL ASSEMBLY		
SIZE	DWG. NO.	REV
B	18983 STEERING SPPT AND PEDAL ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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7

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5

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2

1

D

D

C

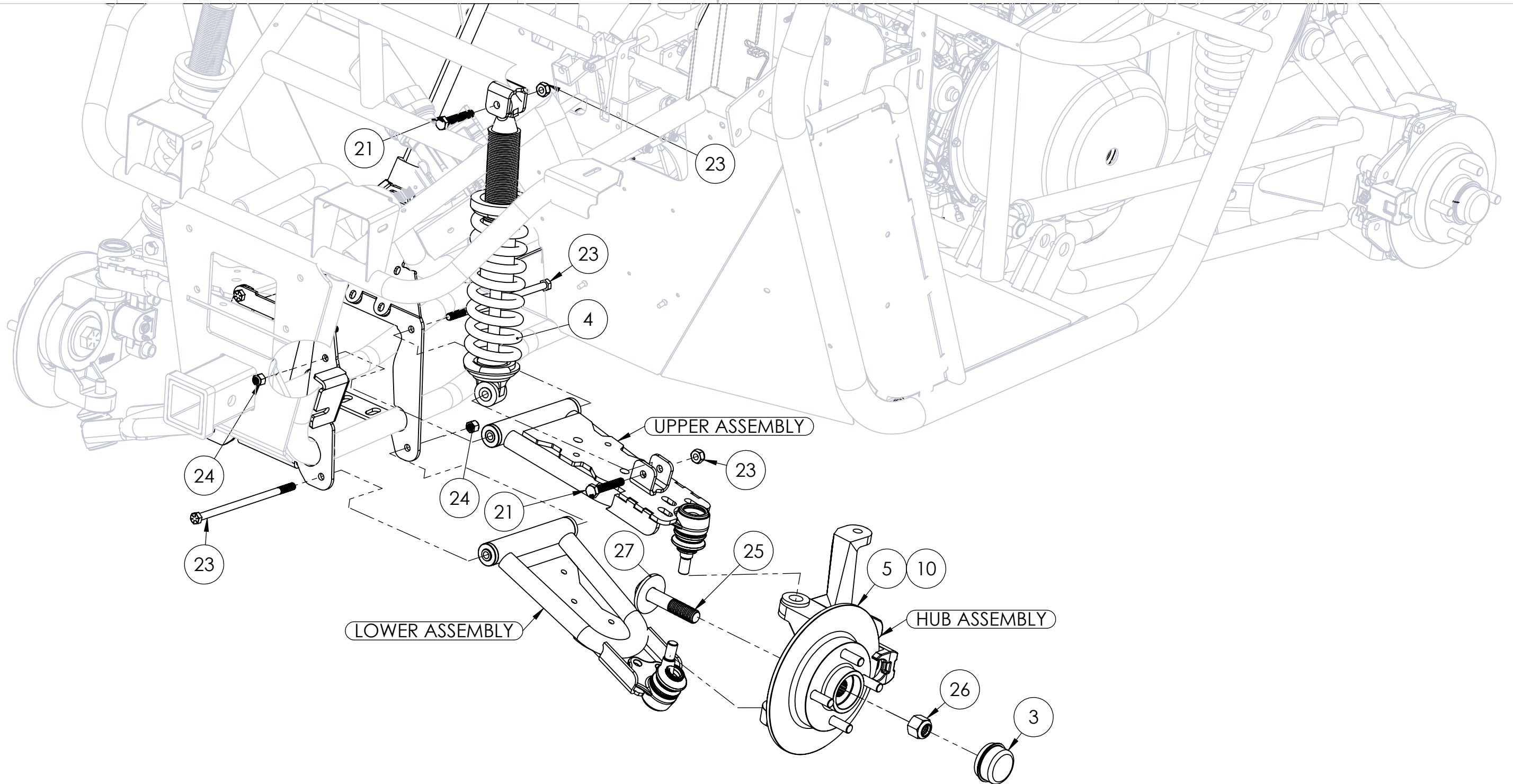
C

B

B

A

A



UPPER ASSEMBLY

LOWER ASSEMBLY

HUB ASSEMBLY

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FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	10/14/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



AMERICAN LANDMASTER

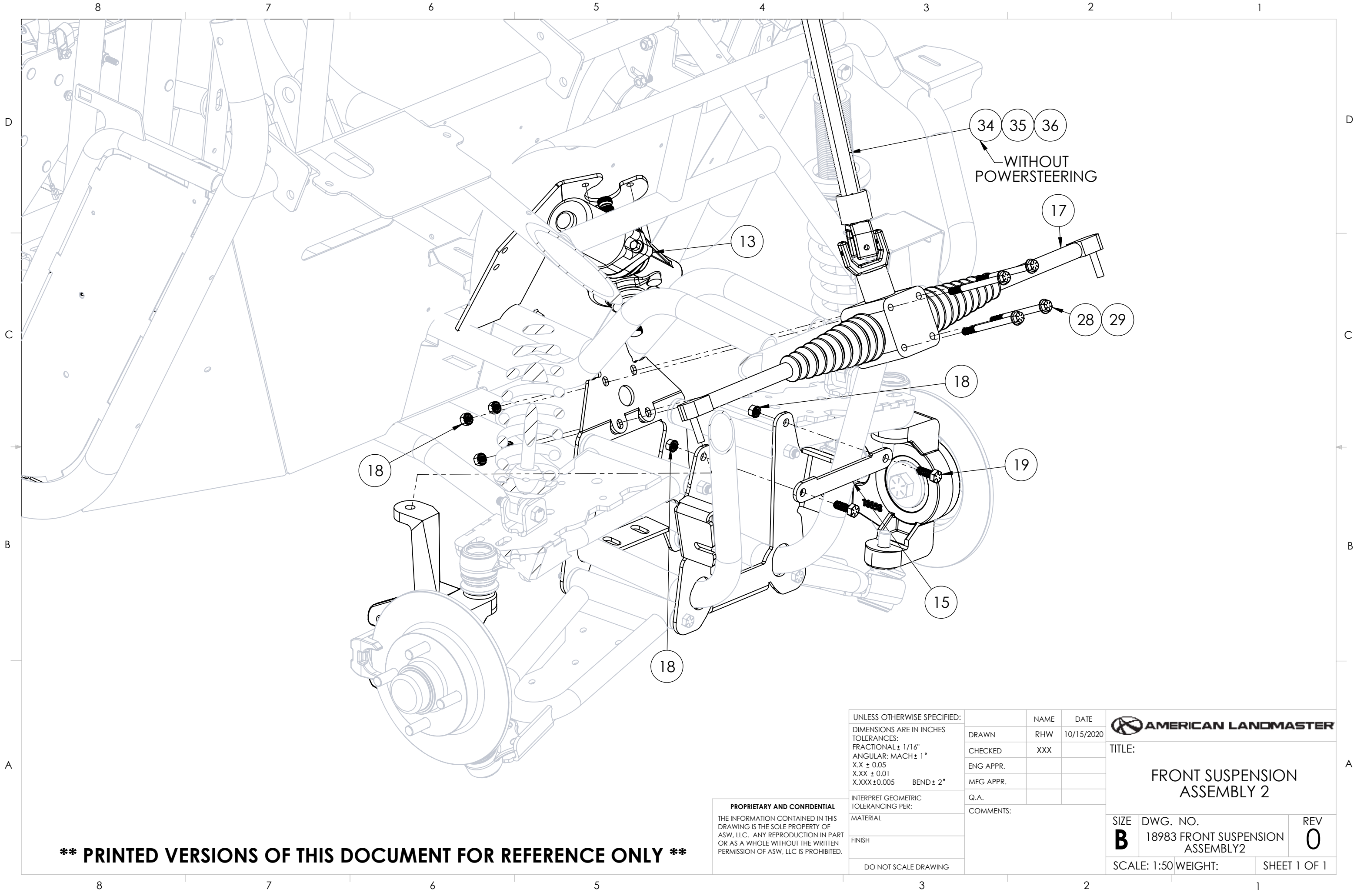
TITLE:

LF SUSPENSION ASSEMBLY1

SIZE B	DWG. NO. 18983 LF SUSPENSION ASSEMBLY1	REV 0
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SCALE: 1:50 WEIGHT:

SHEET 2 OF 2



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DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	10/15/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
TITLE:		
FRONT SUSPENSION ASSEMBLY 2		
SIZE	DWG. NO.	REV
B	18983 FRONT SUSPENSION ASSEMBLY2	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18378	BRAKE LINE, REAR STD	1
2	16902	BRAKE LINE, FRONT HANGING BRK	1

D

D

C

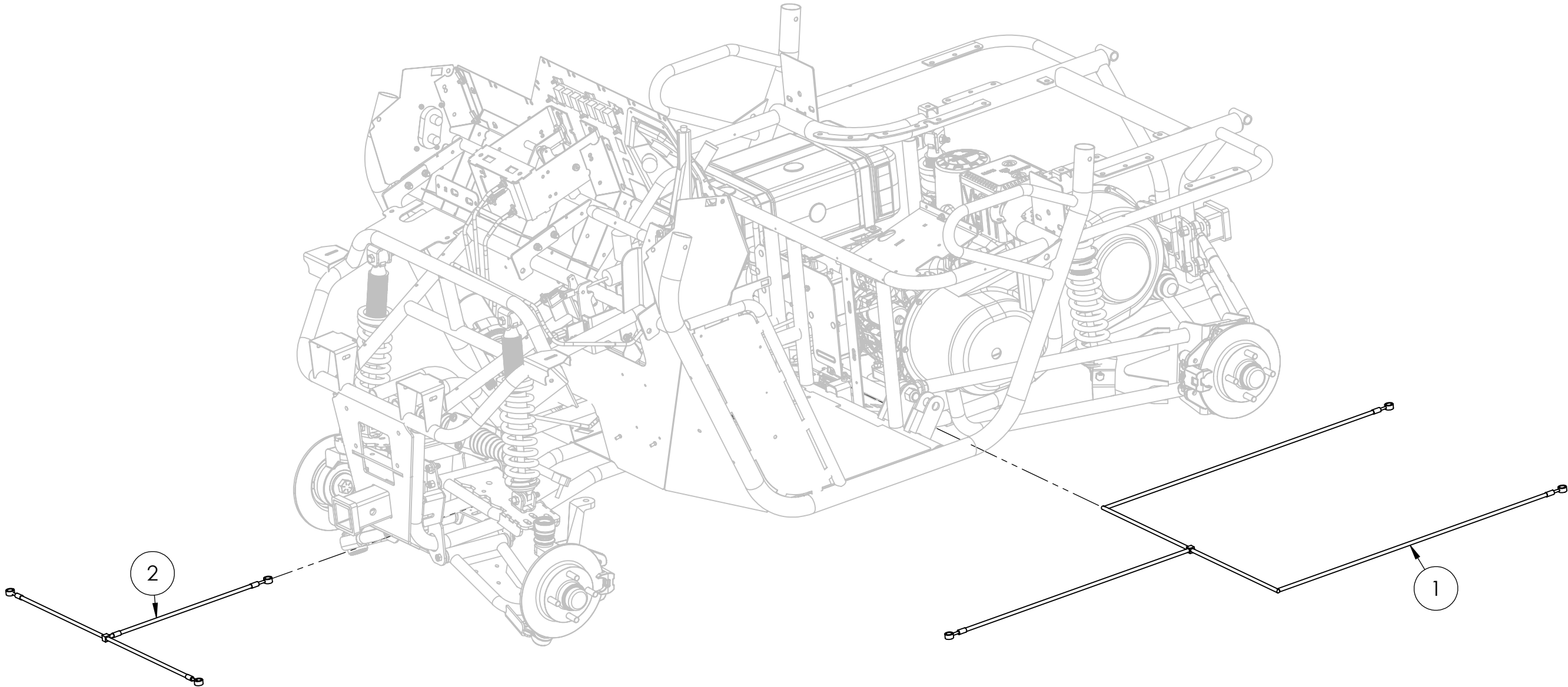
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B

B

A

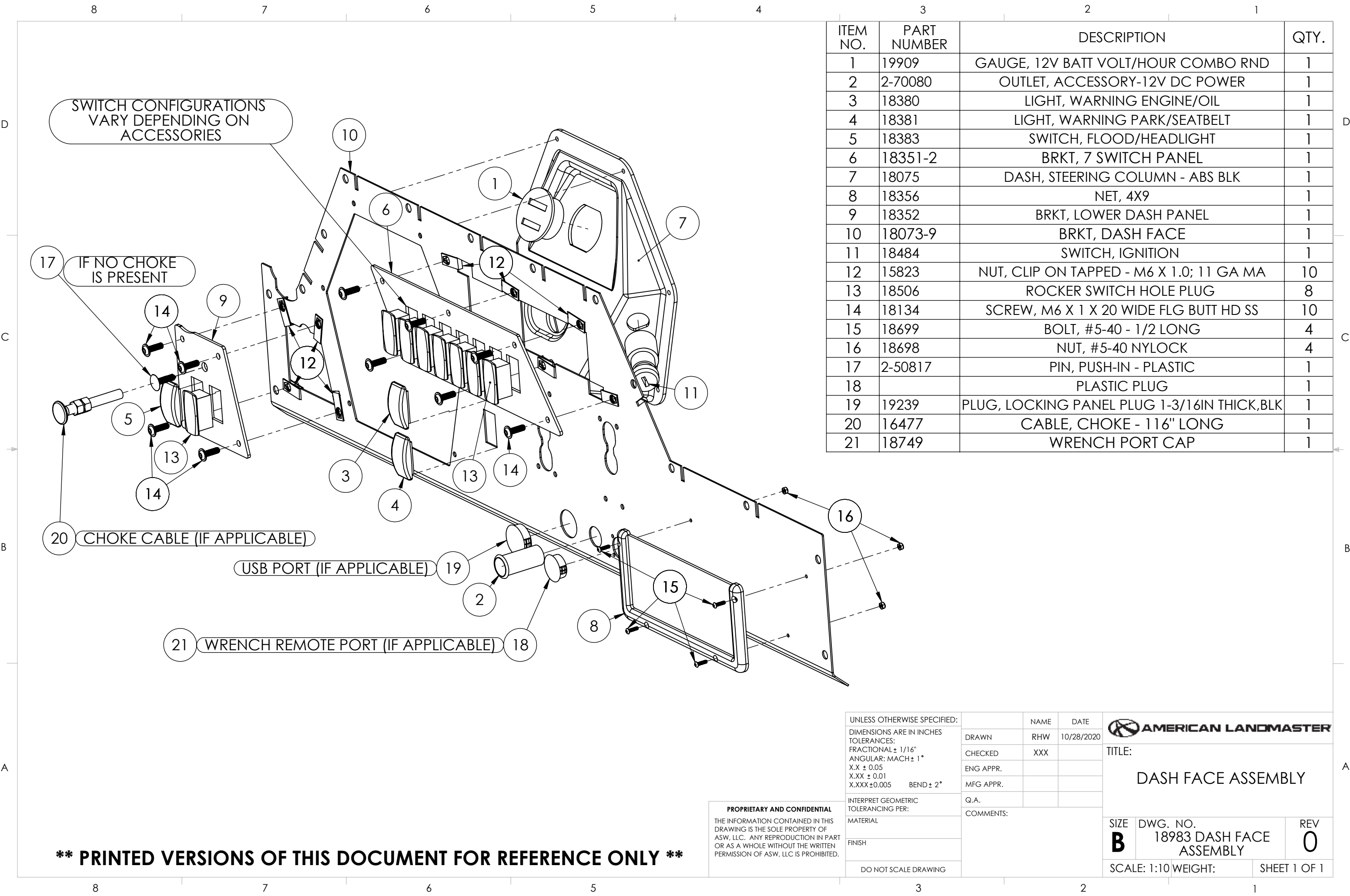
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER				
DIMENSIONS ARE IN INCHES		DRAWN	RHW	4/22/2021	TITLE: 18983 BRAKE LINE ASSEMBLY			
TOLERANCES:		CHECKED	XXX					
FRACTIONAL $\pm 1/16"$		ENG APPR.						
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.						
X.X ± 0.05								
X.XX ± 0.01					SIZE B		DWG. NO. 18983 BRAKE LINE ASSEMBLY	REV 0
X.XXX ± 0.005								
BEND $\pm 2^\circ$								
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SCALE: 1:50 WEIGHT:			SHEET 1 OF 1
MATERIAL		COMMENTS:						
FINISH								
DO NOT SCALE DRAWING								

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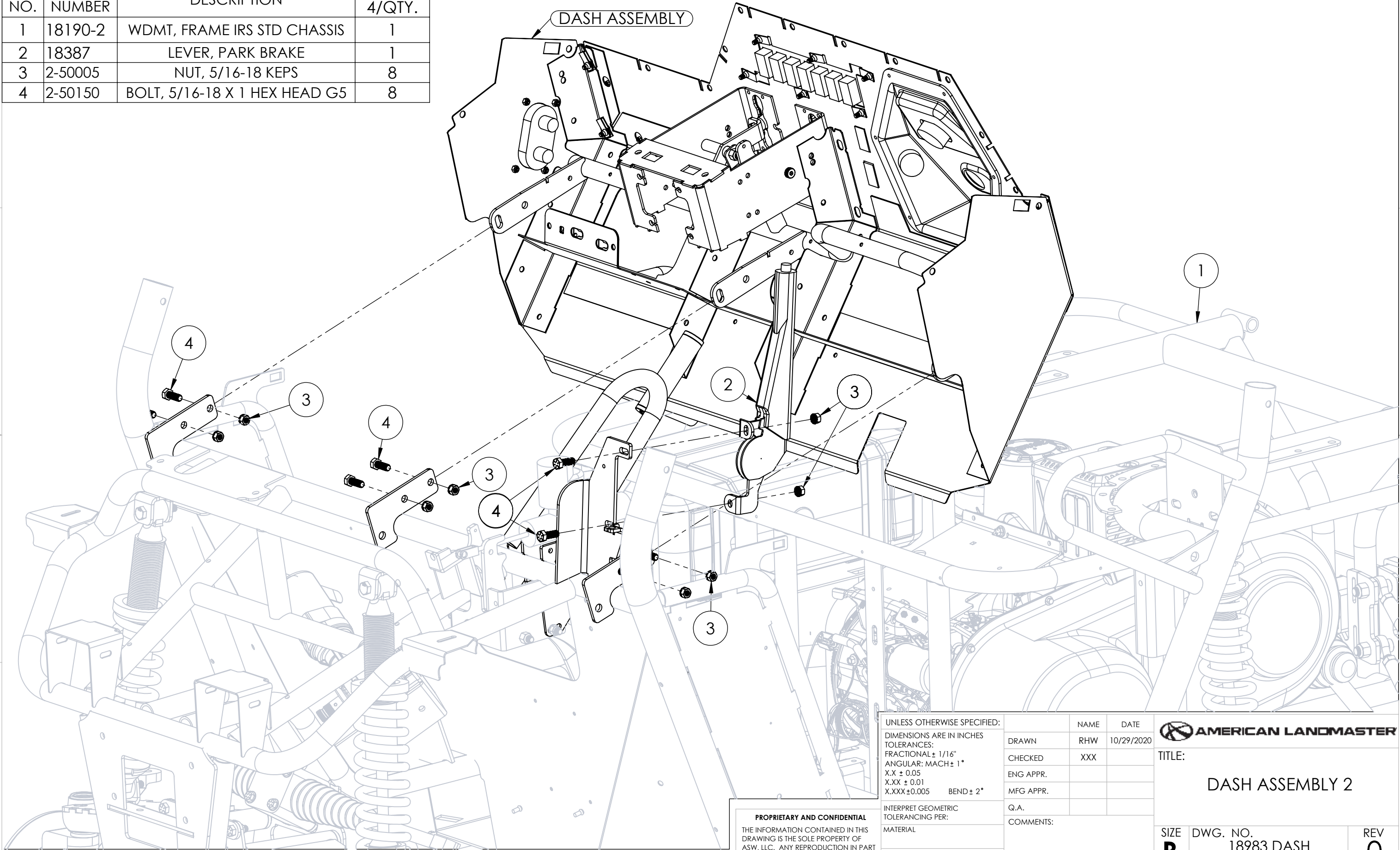
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	19909	GAUGE, 12V BATT VOLT/HOUR COMBO RND	1
2	2-70080	OUTLET, ACCESSORY-12V DC POWER	1
3	18380	LIGHT, WARNING ENGINE/OIL	1
4	18381	LIGHT, WARNING PARK/SEATBELT	1
5	18383	SWITCH, FLOOD/HEADLIGHT	1
6	18351-2	BRKT, 7 SWITCH PANEL	1
7	18075	DASH, STEERING COLUMN - ABS BLK	1
8	18356	NET, 4X9	1
9	18352	BRKT, LOWER DASH PANEL	1
10	18073-9	BRKT, DASH FACE	1
11	18484	SWITCH, IGNITION	1
12	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	10
13	18506	ROCKER SWITCH HOLE PLUG	8
14	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	10
15	18699	BOLT, #5-40 - 1/2 LONG	4
16	18698	NUT, #5-40 NYLOCK	4
17	2-50817	PIN, PUSH-IN - PLASTIC	1
18		PLASTIC PLUG	1
19	19239	PLUG, LOCKING PANEL PLUG 1-3/16IN THICK,BLK	1
20	16477	CABLE, CHOKE - 116" LONG	1
21	18749	WRENCH PORT CAP	1

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DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL: $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		
X.X ± 0.05		Q.A.		TITLE: DASH FACE ASSEMBLY
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005				
BEND $\pm 2^\circ$				SIZE B
INTERPRET GEOMETRIC TOLERANCING PER:				DWG. NO. 18983 DASH FACE ASSEMBLY
MATERIAL				REV 0
FINISH				SCALE: 1:10 WEIGHT:
DO NOT SCALE DRAWING				SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18190-2	WDMT, FRAME IRS STD CHASSIS	1
2	18387	LEVER, PARK BRAKE	1
3	2-50005	NUT, 5/16-18 KEPS	8
4	2-50150	BOLT, 5/16-18 X 1 HEX HEAD G5	8



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FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL

FINISH

DO NOT SCALE DRAWING

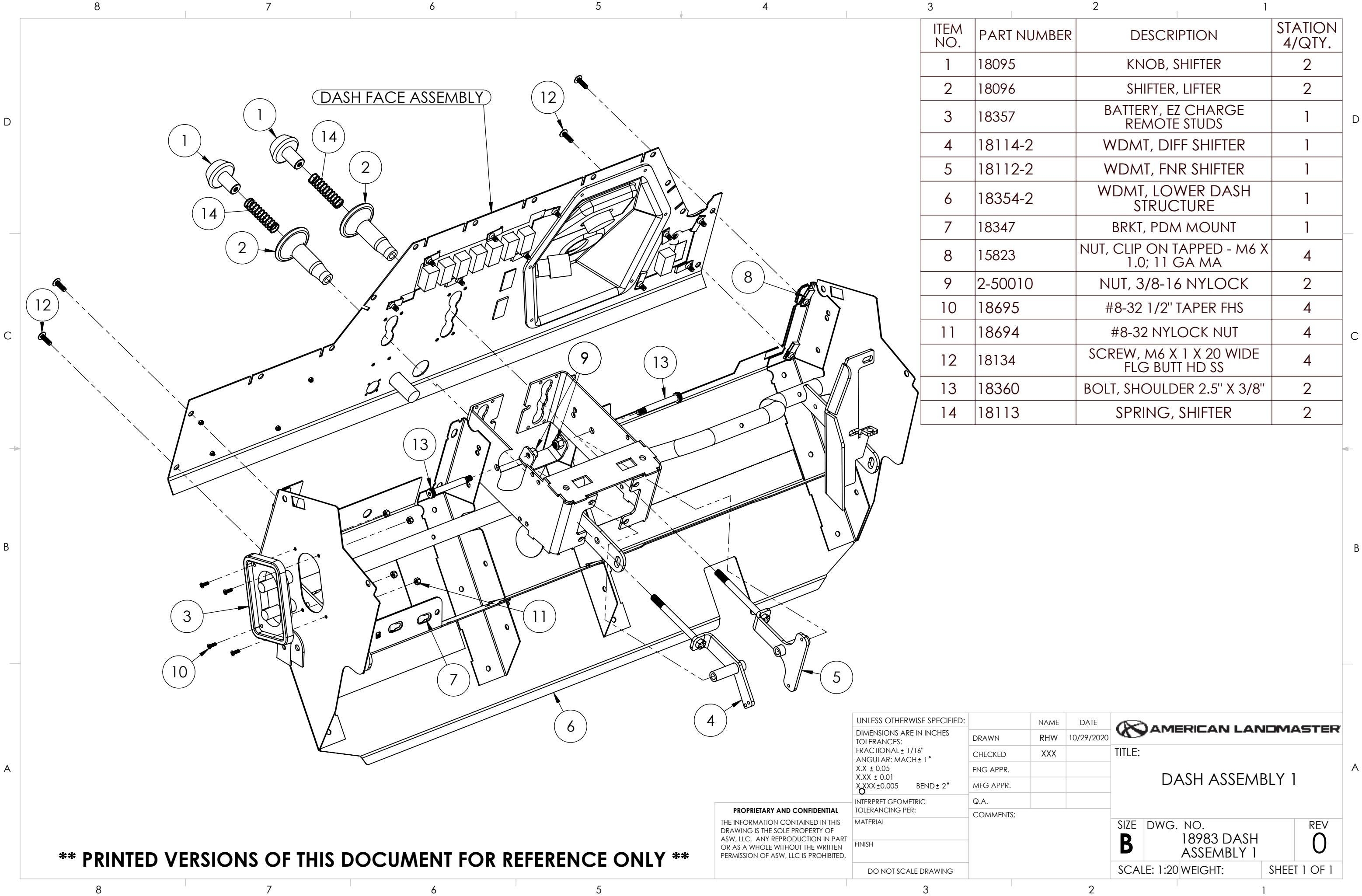
	NAME	DATE
DRAWN	RHW	10/29/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:
DASH ASSEMBLY 2

SIZE B	DWG. NO. 18983 DASH ASSEMBLY 2	REV 0
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SCALE: 1:50 WEIGHT: SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	STATION 4/QTY.
1	18095	KNOB, SHIFTER	2
2	18096	SHIFTER, LIFTER	2
3	18357	BATTERY, EZ CHARGE REMOTE STUDS	1
4	18114-2	WDMT, DIFF SHIFTER	1
5	18112-2	WDMT, FNR SHIFTER	1
6	18354-2	WDMT, LOWER DASH STRUCTURE	1
7	18347	BRKT, PDM MOUNT	1
8	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	4
9	2-50010	NUT, 3/8-16 NYLOCK	2
10	18695	#8-32 1/2" TAPER FHS	4
11	18694	#8-32 NYLOCK NUT	4
12	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
13	18360	BOLT, SHOULDER 2.5" X 3/8"	2
14	18113	SPRING, SHIFTER	2

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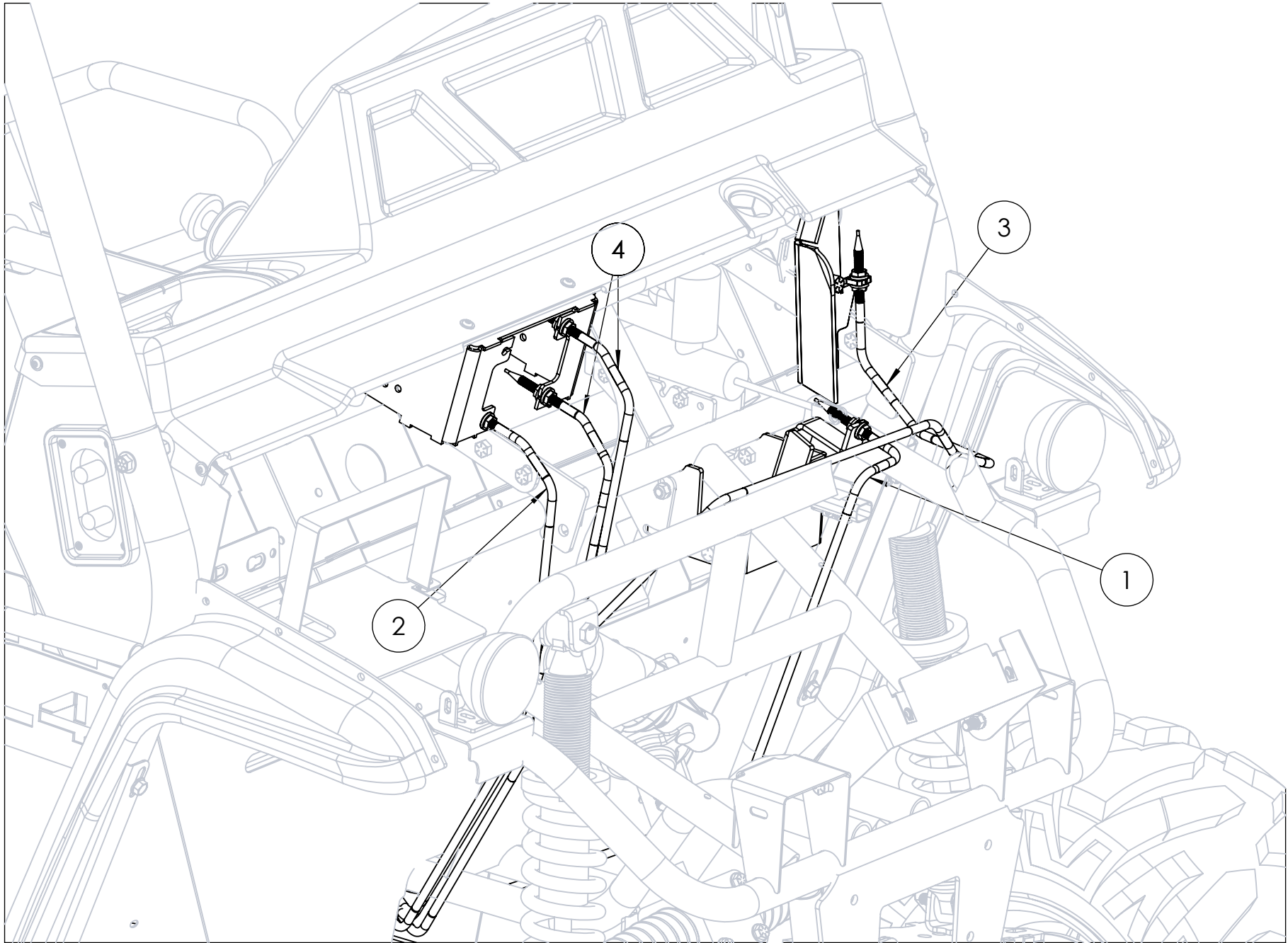
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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	10/29/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
TITLE:		
DASH ASSEMBLY 1		
SIZE	DWG. NO.	REV
B	18983 DASH ASSEMBLY 1	0
SCALE: 1:20 WEIGHT:		SHEET 1 OF 1

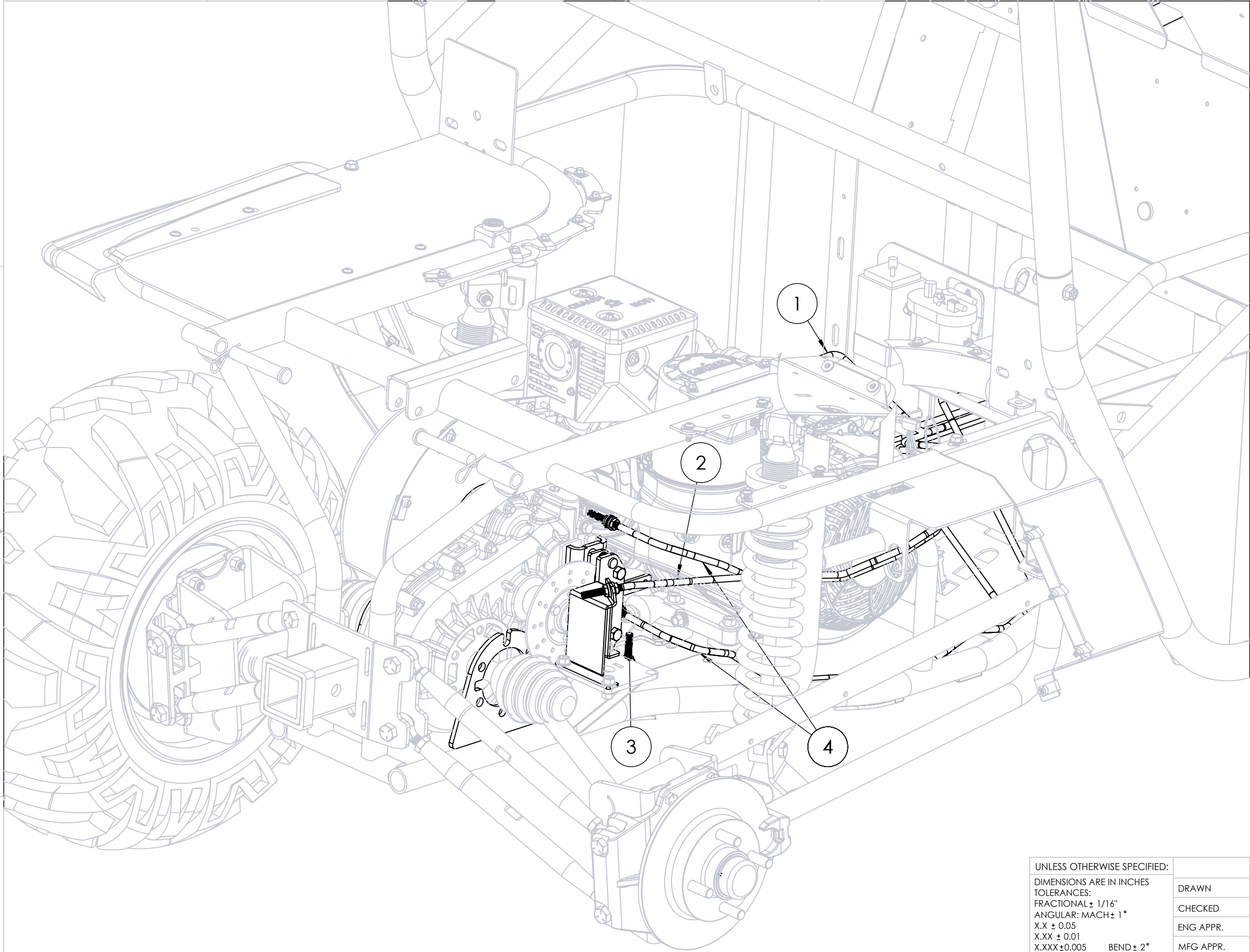
ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	19287	CABLE, THROTTLE - L5	1
2	18175	CABLE, DIFF LOCK STD	1
3	18181	CABLE, PARKING STD	1
4	16437	CABLE, SHIFTER - STD CAB	2



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$			NAME	DATE	
INTERPRET GEOMETRIC TOLERANCING PER:		DRAWN	RHW	1/8/2021	
MATERIAL		CHECKED	XXX		TITLE: 18983 CABLE ASSEMBLY
FINISH		ENG APPR.			
DO NOT SCALE DRAWING		MFG APPR.			
		Q.A.			SIZE DWG. NO. REV B 18983 CABLE ASSEMBLY 0
		COMMENTS:			
					SCALE: 1:50 WEIGHT: SHEET 1 OF 2

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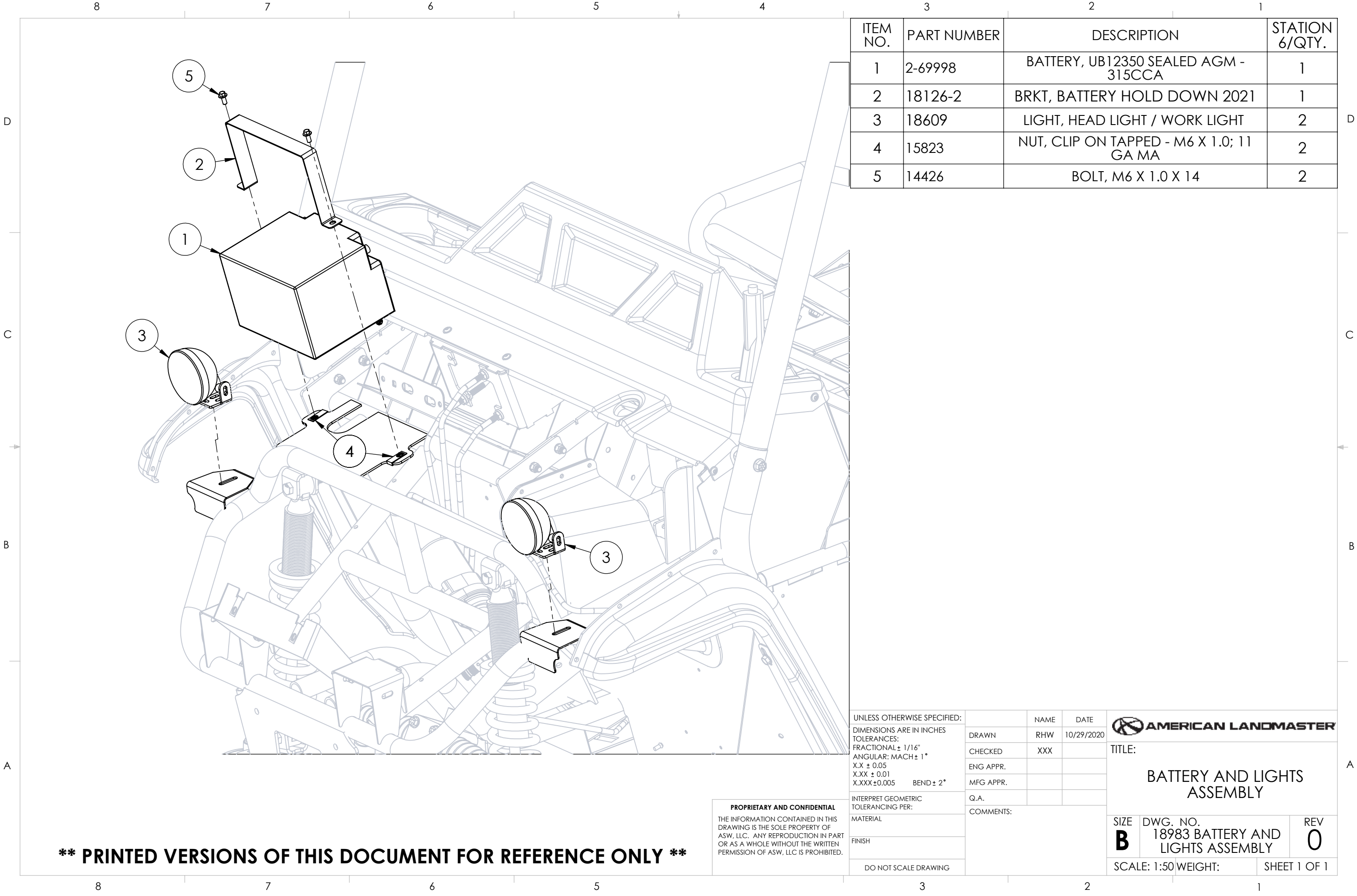
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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC	
TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	1/8/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
TITLE:		
18983 CABLE ASSEMBLY		
SIZE	DWG. NO.	REV
B	18983 CABLE ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 2 OF 2

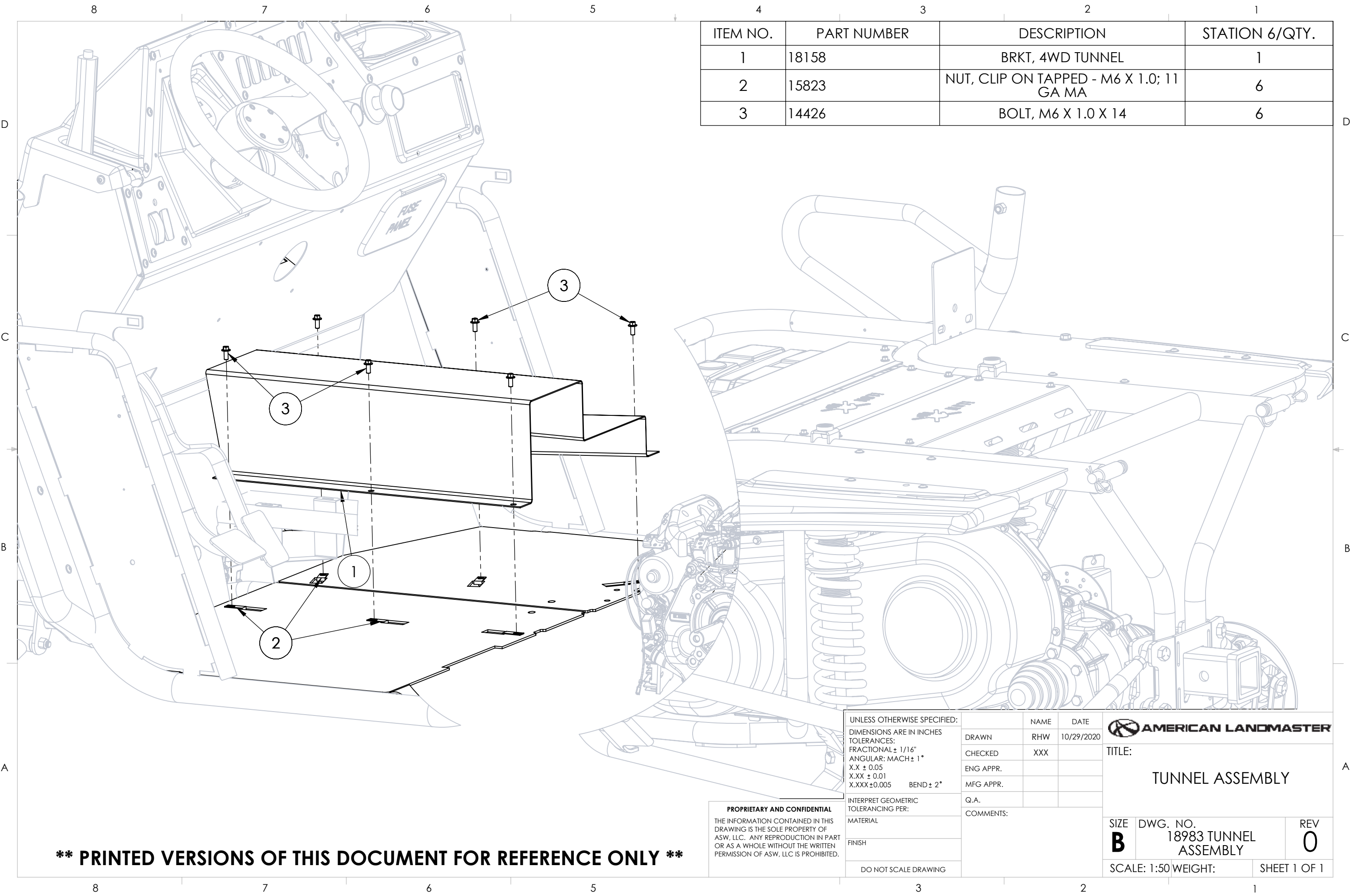


ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-69998	BATTERY, UB12350 SEALED AGM - 315CCA	1
2	18126-2	BRKT, BATTERY HOLD DOWN 2021	1
3	18609	LIGHT, HEAD LIGHT / WORK LIGHT	2
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	2
5	14426	BOLT, M6 X 1.0 X 14	2

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°	DRAWN	RHW	10/29/2020	TITLE: BATTERY AND LIGHTS ASSEMBLY	
	CHECKED	XXX			
	ENG APPR.				
	MFG APPR.				
	Q.A.				
INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SIZE B DWG. NO. 18983 BATTERY AND LIGHTS ASSEMBLY REV 0	
MATERIAL					
FINISH					
DO NOT SCALE DRAWING				SCALE: 1:50 WEIGHT: SHEET 1 OF 1	

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18158	BRKT, 4WD TUNNEL	1
2	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
3	14426	BOLT, M6 X 1.0 X 14	6

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	10/29/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:

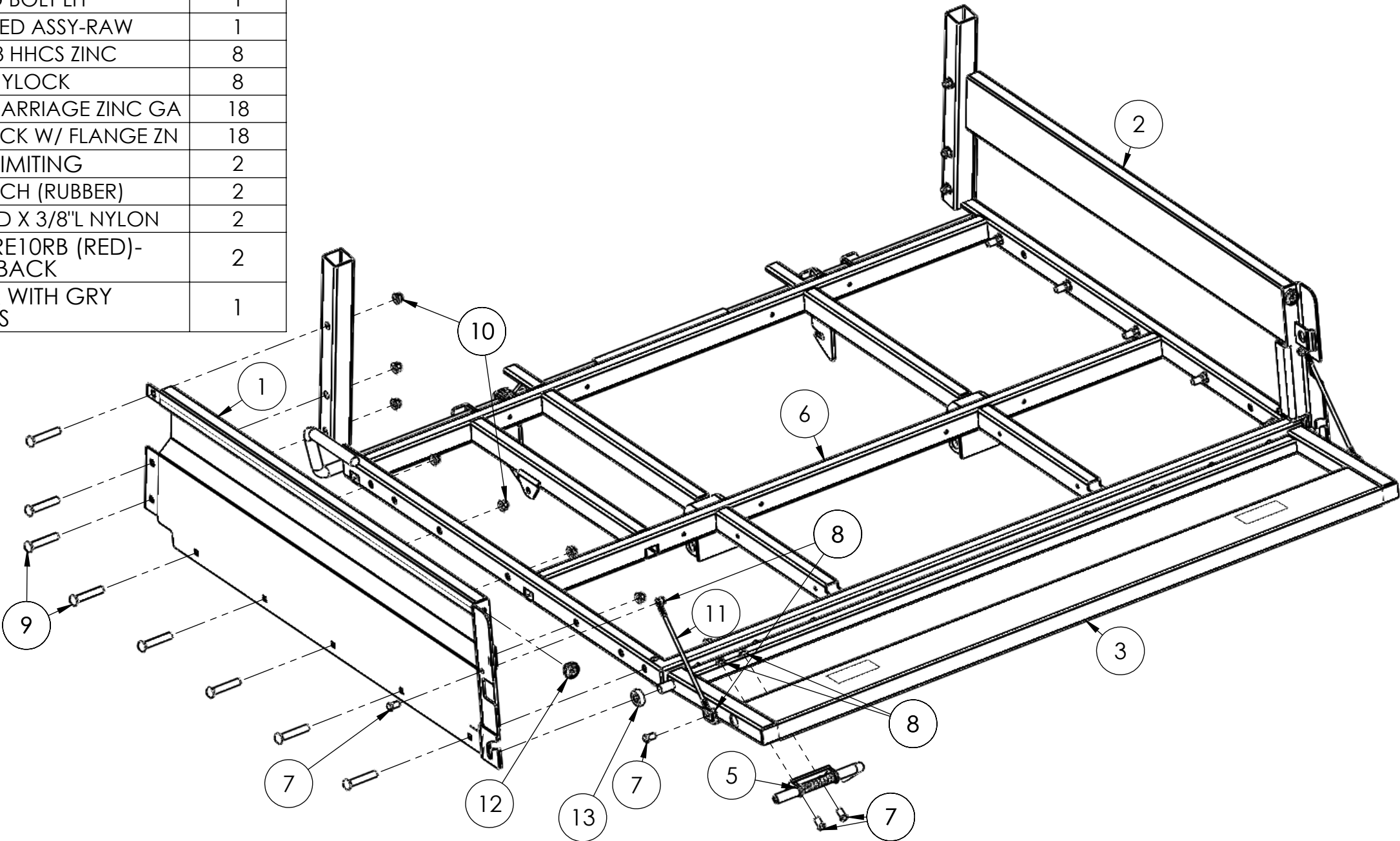
TUNNEL ASSEMBLY

SIZE B	DWG. NO. 18983 TUNNEL ASSEMBLY	REV 0
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SCALE: 1:50 WEIGHT: SHEET 1 OF 1

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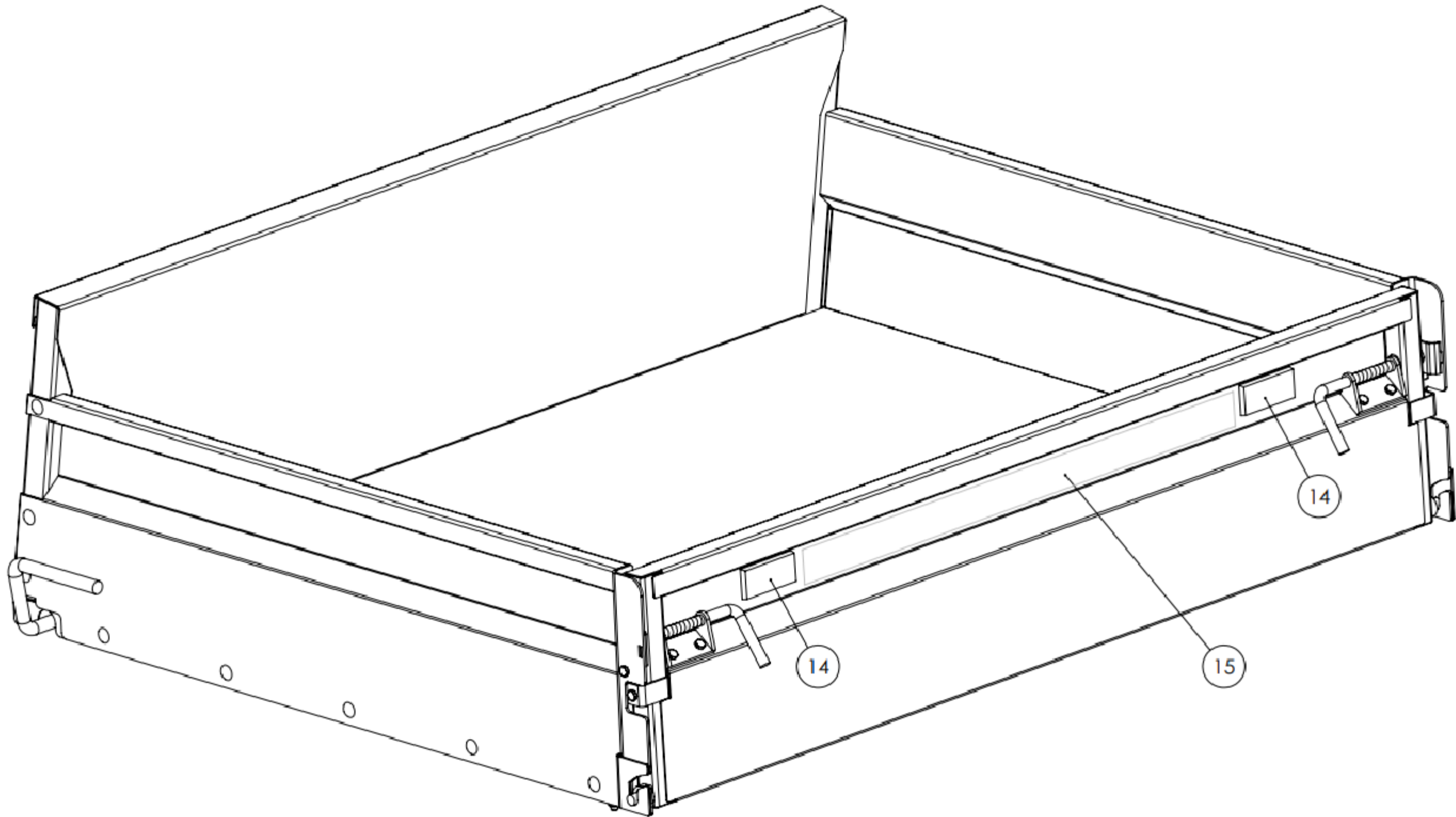
ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	19401-1	WDMT, CONVERTIBLE BED SIDE - LH	1
2	19402-1	WDMT, CONVERTIBLE BED SIDE - RH	1
3	18477-1	WDMT, STEEL BED TAILGATE ASSY-RAW	1
4	18238	LATCH, SPRING BOLT RH	1
5	18239	LATCH, SPRING BOLT LH	1
6	18474-1	WDMT, STEEL FLAT BED ASSY-RAW	1
7	18527	BOLT, 1/4"-20 x 5/8 HHCS ZINC	8
8	15106	NUT, 1/4-20 NYLOCK	8
9	19286	BOLT, 5/16"-18 X 2-1/4" CARRIAGE ZINC GA	18
10	16300	NUT, 5/16"-18 NYLON LOCK W/ FLANGE ZN	18
11	18240	CABLE, BED LIMITING	2
12	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
13	18913	SPACER, 1" OD X 0.5" ID X 3/8"L NYLON	2
14	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
15	19162	DECAL, AML BLK WITH GRY LETTERS	1



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 TITLE: BED, STEEL BED ASSY
DIMENSIONS ARE IN INCHES		DRAWN	RHW	
TOLERANCES:		CHECKED	XXX	
FRACTIONAL: $\pm 1/16"$		ENG APPR.		
ANGULAR: MACH $\pm 1^\circ$		MFG APPR.		
X.X ± 0.05		Q.A.		SIZE B
X.XX ± 0.01		COMMENTS:		
X.XXX ± 0.005 BEND $\pm 2^\circ$				
INTERPRET GEOMETRIC TOLERANCING PER:				DWG. NO. 18983 STEEL BED
MATERIAL				REV 0
FINISH				SCALE: 1:20 WEIGHT:
DO NOT SCALE DRAWING				SHEET 1 OF 2

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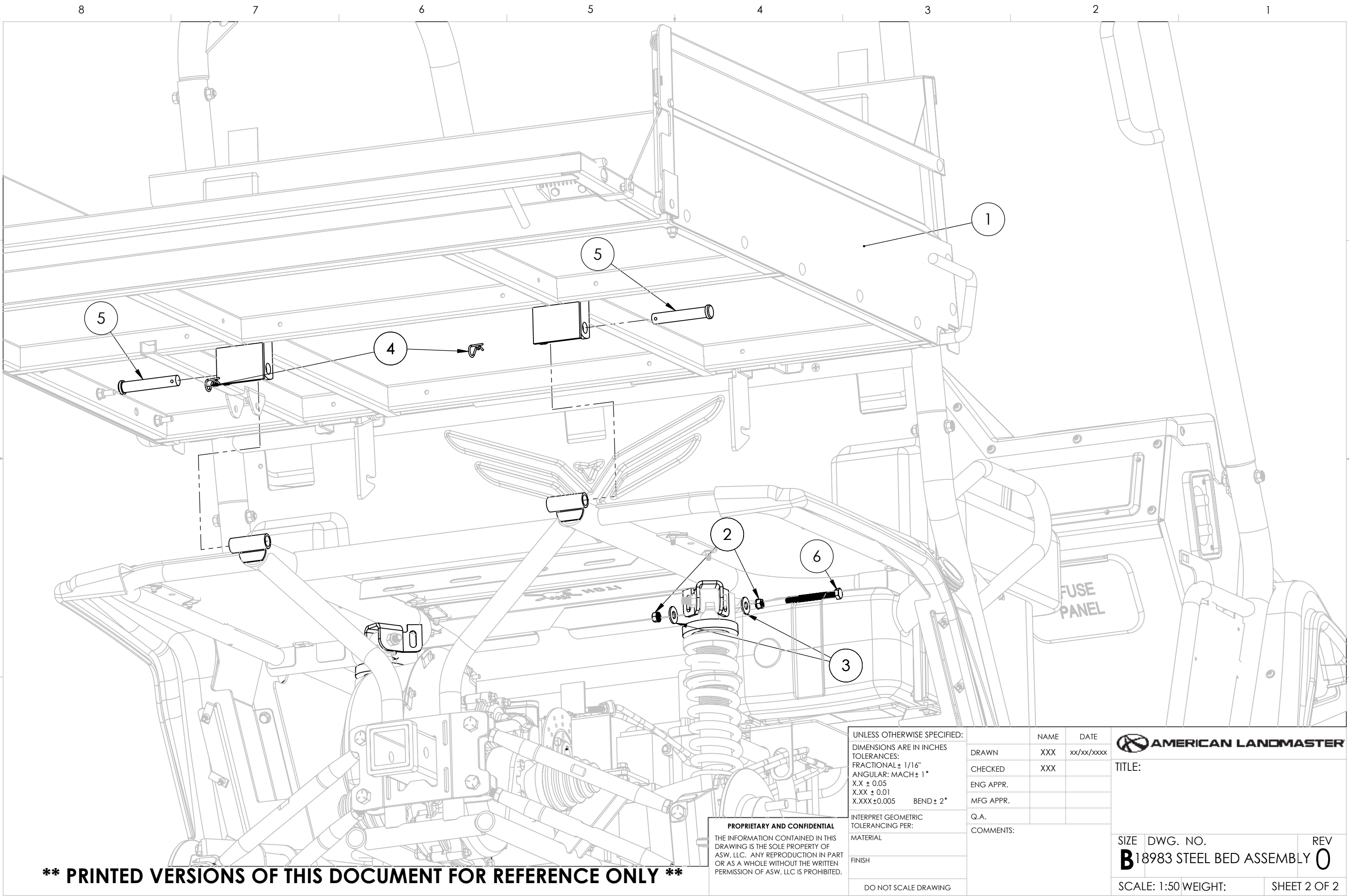
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DIMENSIONS ARE IN INCHES TOLERANCES:		DRAWN	XXX		
FRACTIONAL $\pm 1/16"$		CHECKED	XXX	TITLE: BED, STEEL BED ASSY	
ANGULAR: MACH $\pm 1^\circ$					
X.X ± 0.05		ENG APPR.			
X.XX ± 0.01					
X.XXX ± 0.005 BEND $\pm 2^\circ$		MFG APPR.			
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			
MATERIAL		COMMENTS:			
FINISH					
DO NOT SCALE DRAWING		SCALE: 1:20		WEIGHT:	SHEET 2 OF 2



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TOLERANCES:
FRACTIONAL: $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL

FINISH

DO NOT SCALE DRAWING

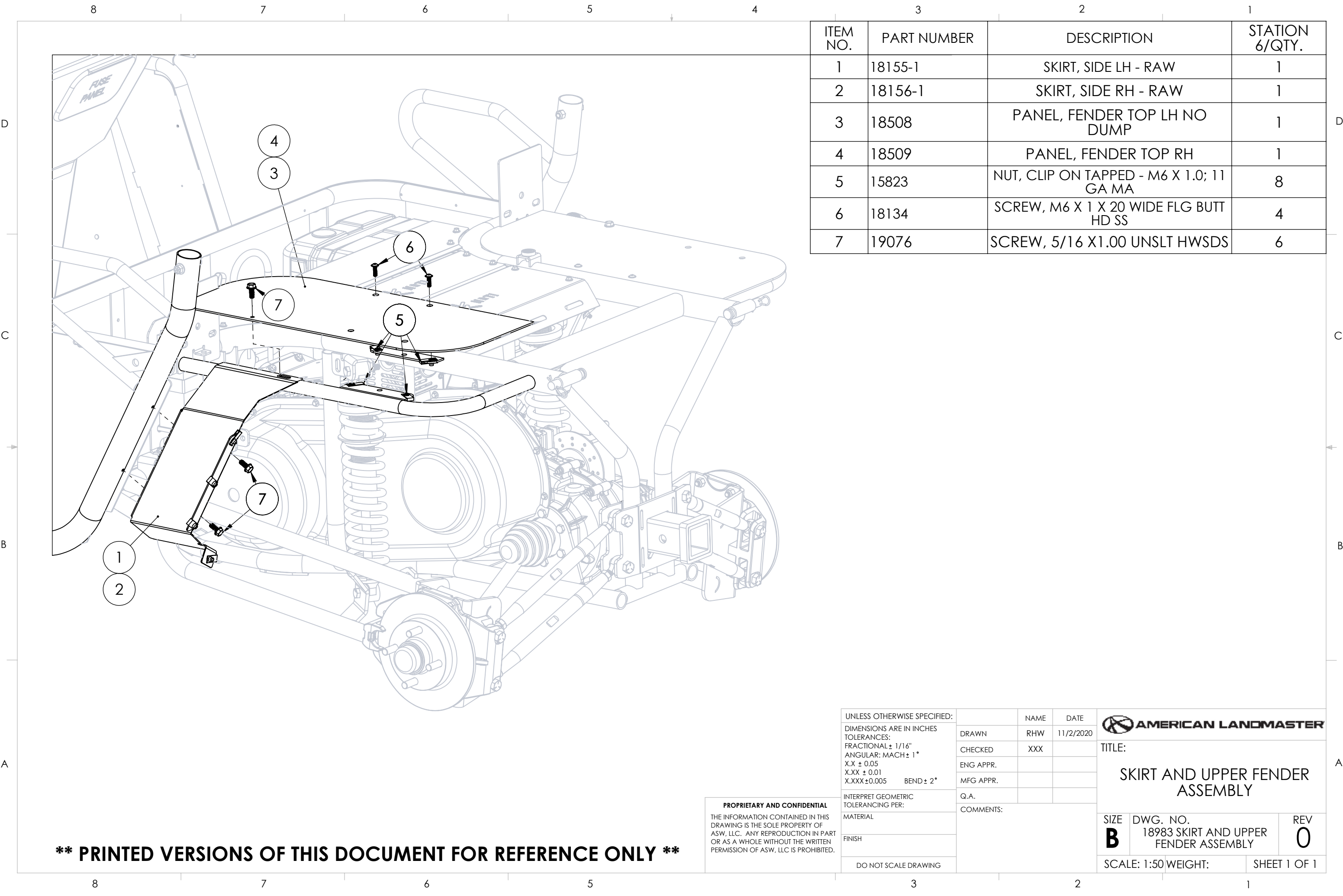
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DRAWN	XXX	xx/xx/xxxx
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

AMERICAN LANDMASTER

TITLE:

SIZE	DWG. NO.	REV
B	18983 STEEL BED ASSEMBLY	0

SCALE: 1:50 WEIGHT:	SHEET 2 OF 2
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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18155-1	SKIRT, SIDE LH - RAW	1
2	18156-1	SKIRT, SIDE RH - RAW	1
3	18508	PANEL, FENDER TOP LH NO DUMP	1
4	18509	PANEL, FENDER TOP RH	1
5	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
6	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	4
7	19076	SCREW, 5/16 X1.00 UNSLT HWSDS	6

UNLESS OTHERWISE SPECIFIED:
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TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/2/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

SKIRT AND UPPER FENDER ASSEMBLY

SIZE
B

DWG. NO.
18983 SKIRT AND UPPER FENDER ASSEMBLY

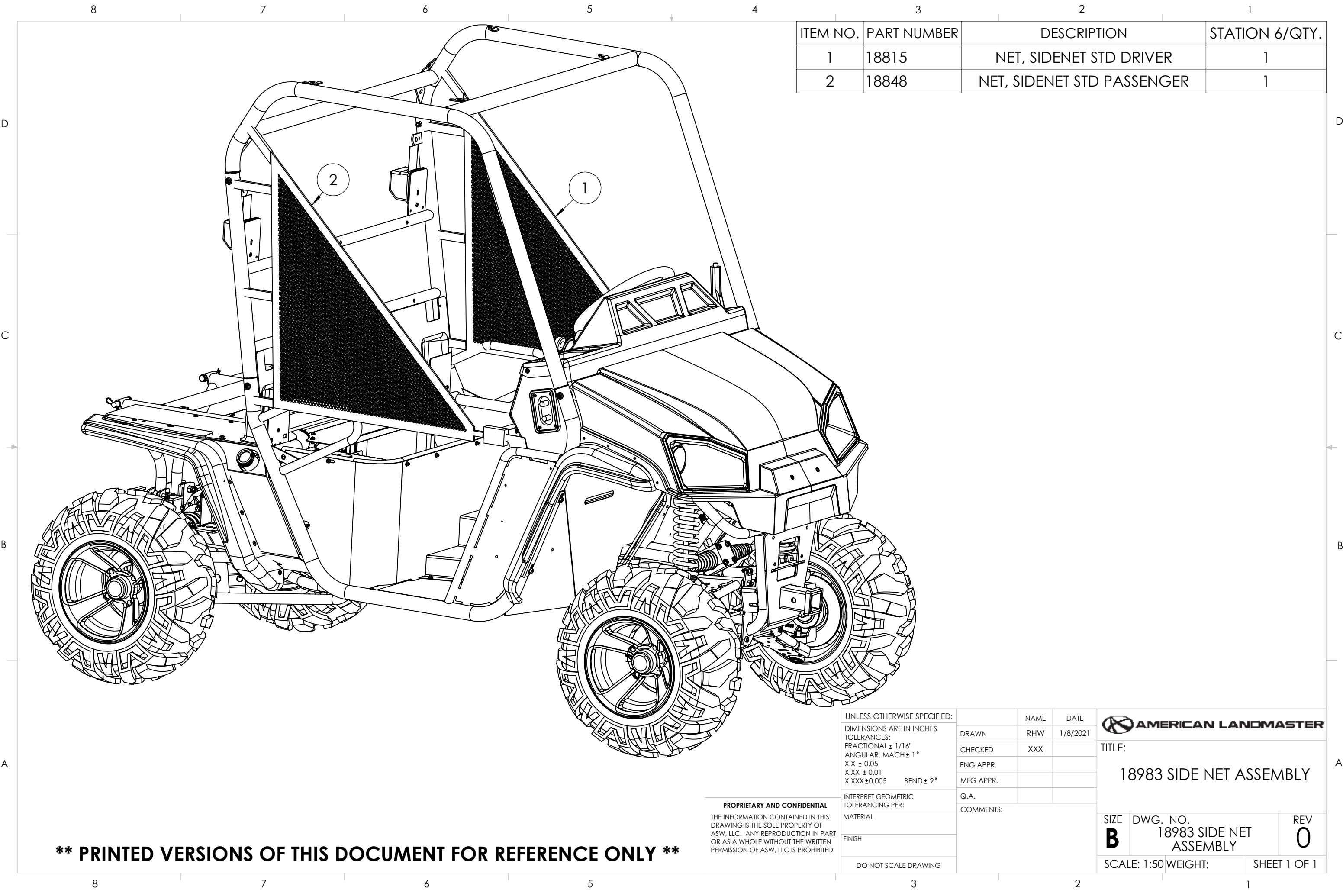
REV
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SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18815	NET, SIDENET STD DRIVER	1
2	18848	NET, SIDENET STD PASSENGER	1

UNLESS OTHERWISE SPECIFIED:
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TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
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CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

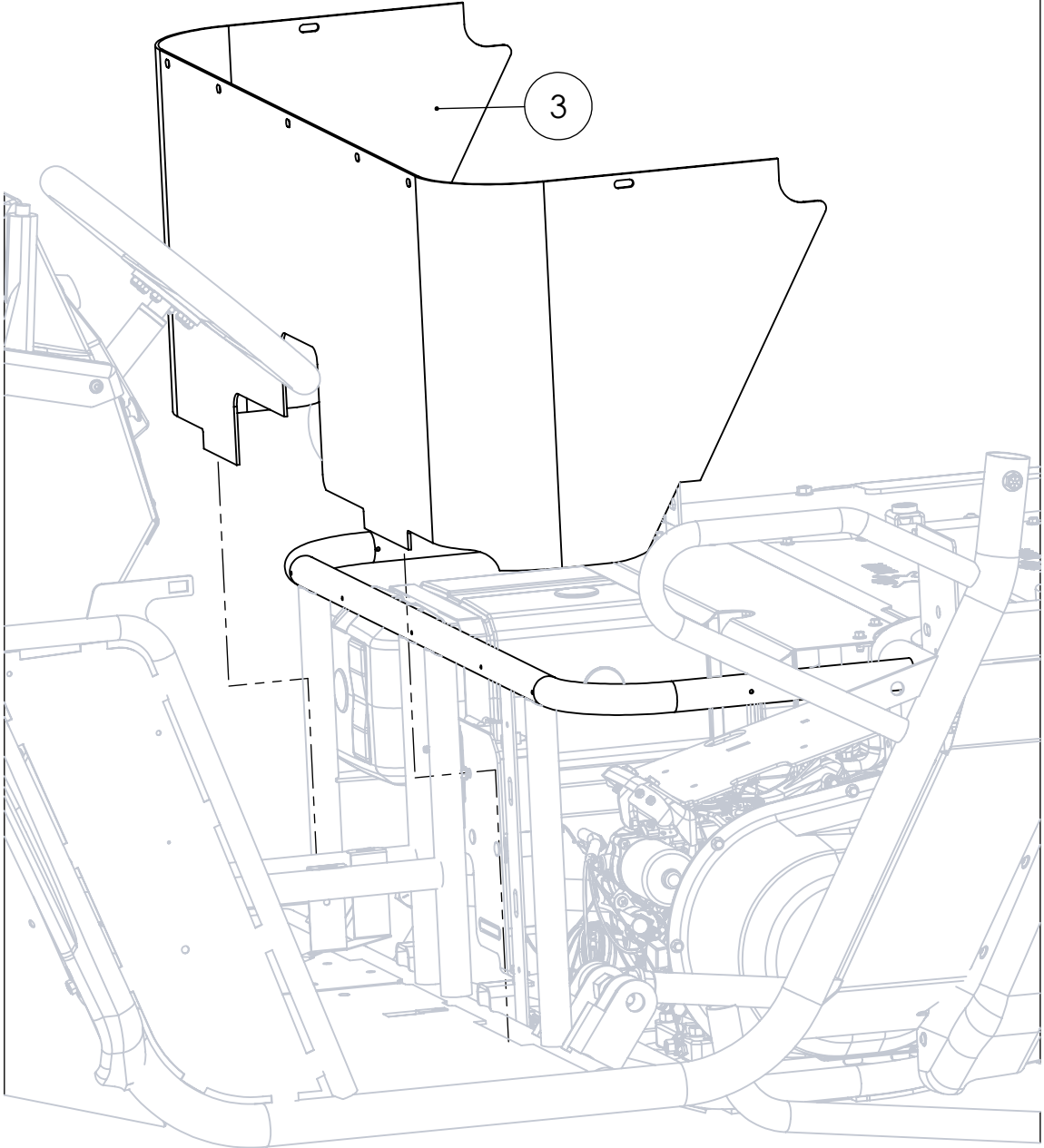
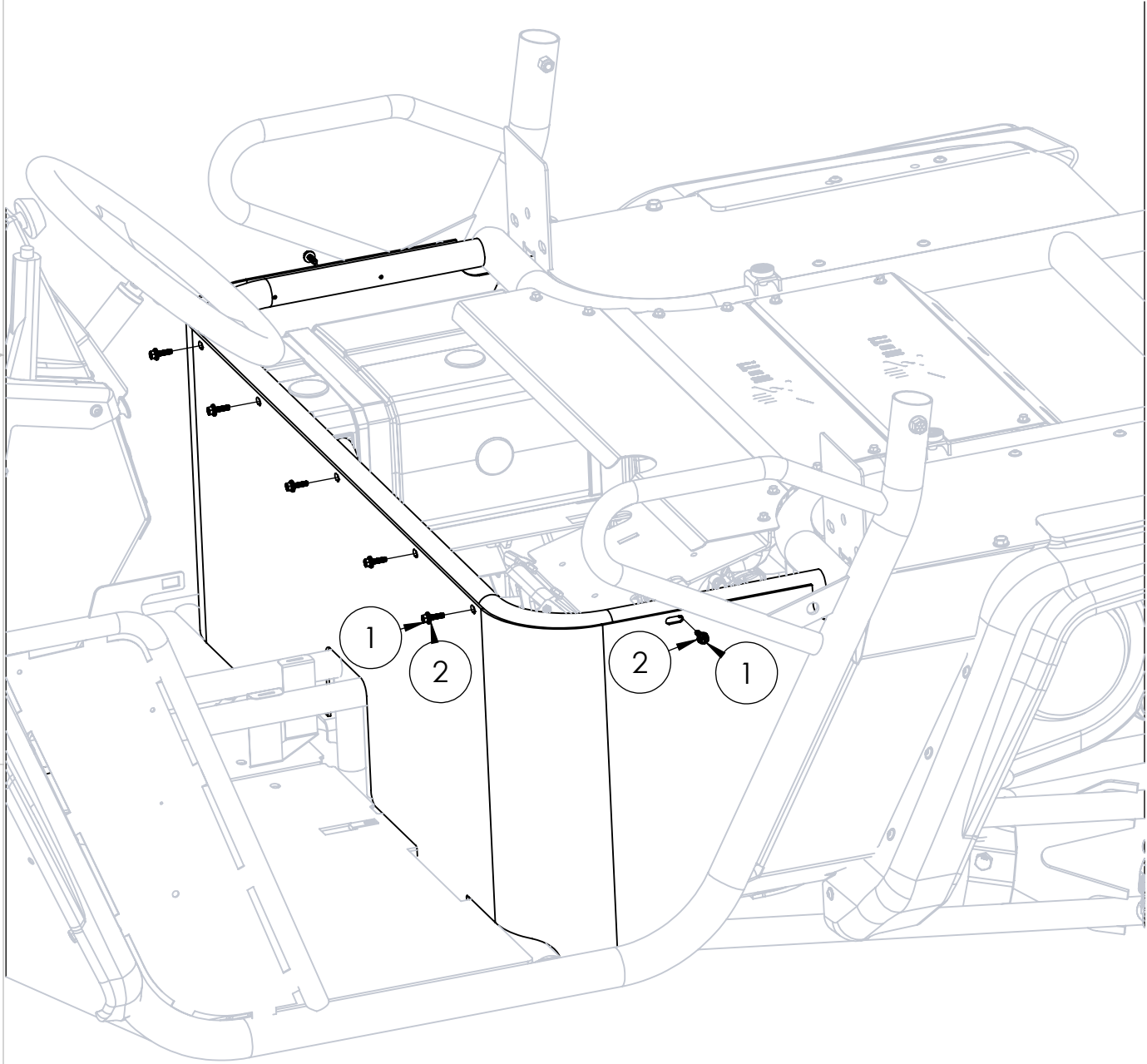
18983 SIDE NET ASSEMBLY

SIZE B	DWG. NO. 18983 SIDE NET ASSEMBLY	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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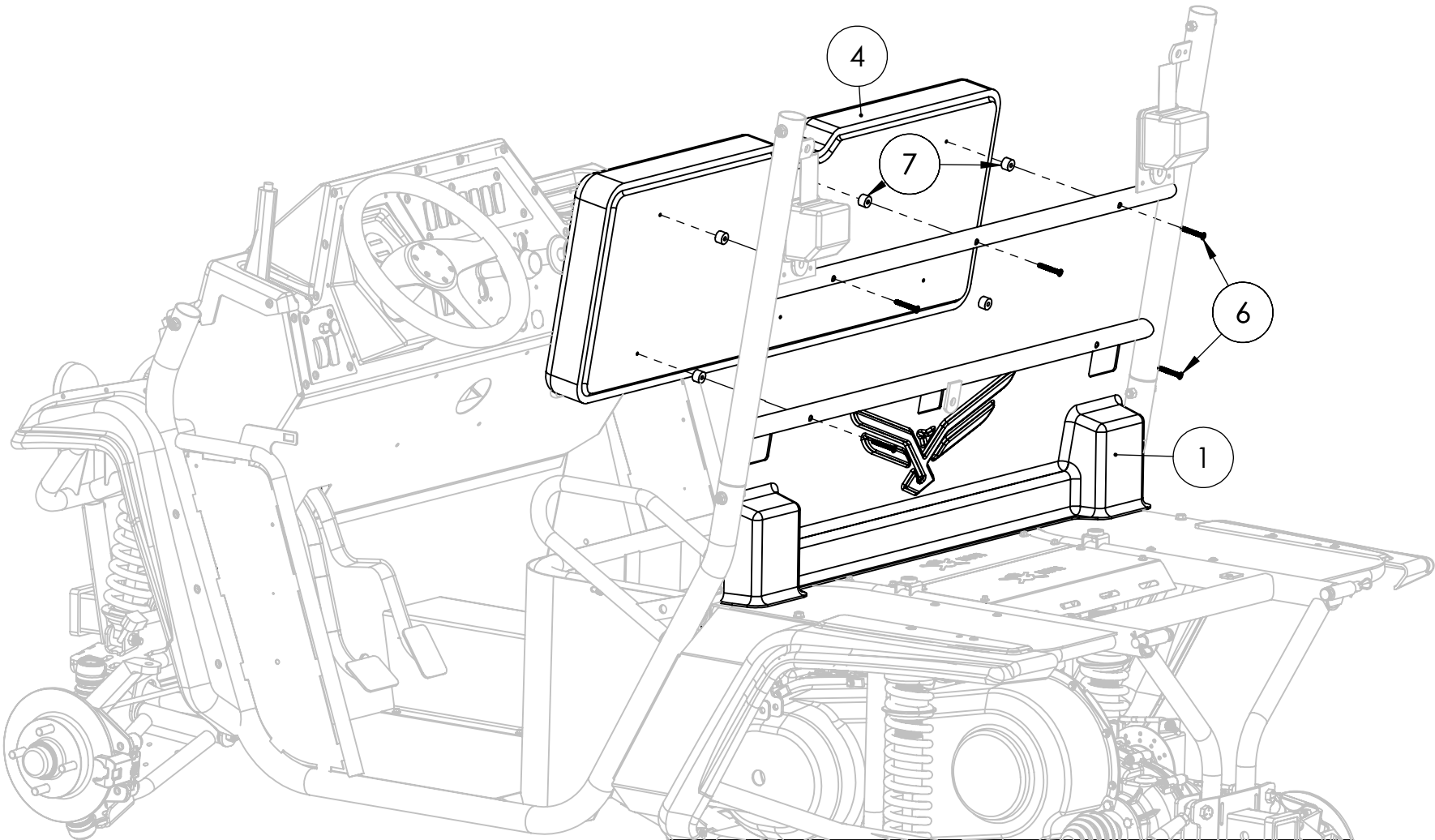
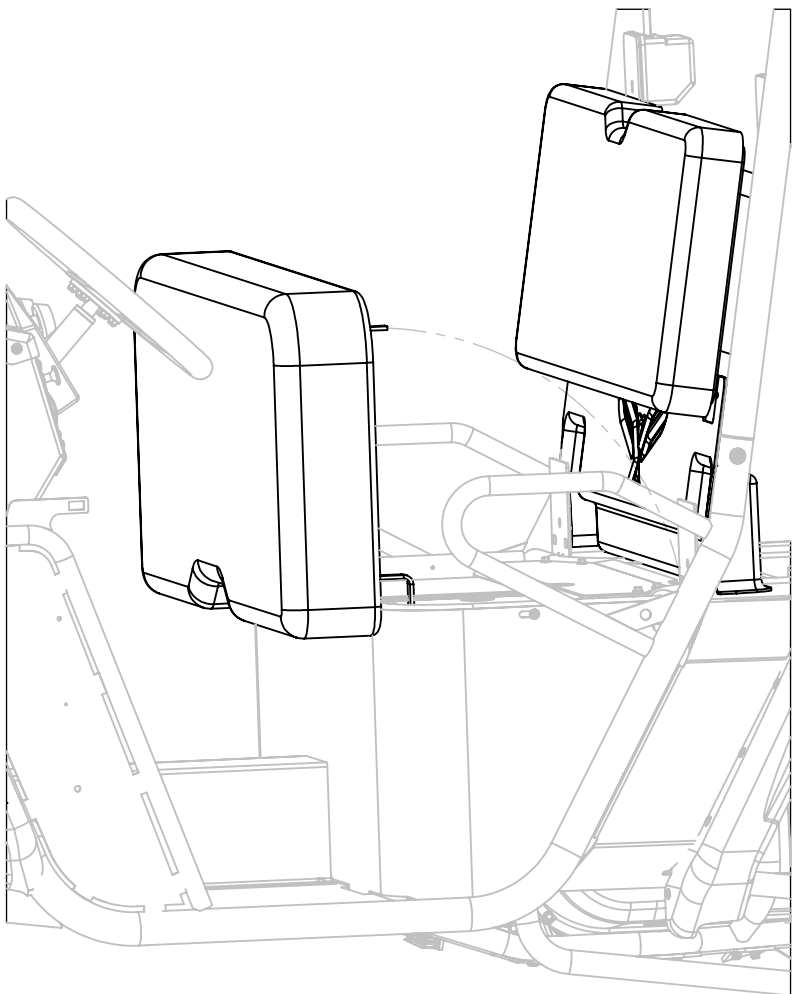
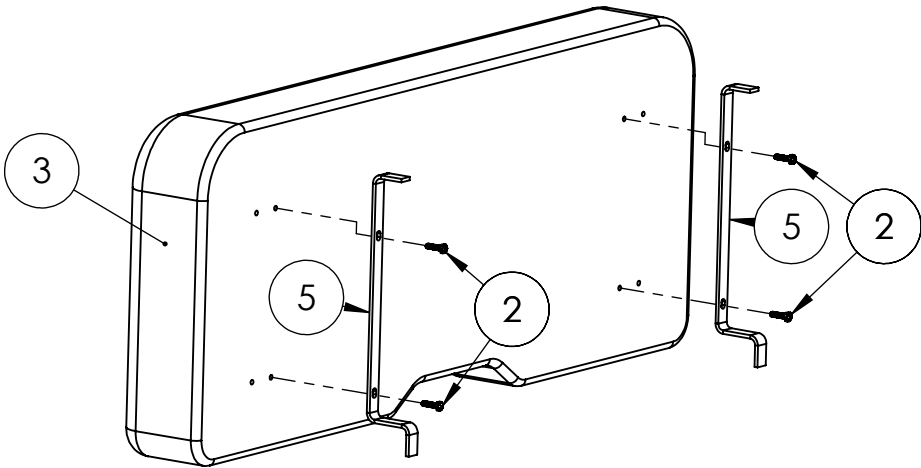
ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-50630	SCREW, #10 X 3/4IN HEX WASHER TEK-BLK	7
2	2-50770	WASHER, #10 SAE FLAT	7
3	19021	SURROUND, 4WD SEAT - MATTE BLK	1



UNLESS OTHERWISE SPECIFIED:		NAME		DATE		 AMERICAN LANDMASTER	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16"$ ANGULAR: MACH $\pm 1^\circ$ X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND $\pm 2^\circ$		DRAWN		RHW		11/3/2020	
		CHECKED		XXX			
		ENG APPR.					
		MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.					
MATERIAL		COMMENTS:					
FINISH							
DO NOT SCALE DRAWING		SIZE		DWG. NO.		REV	
		B		18983 SEAT SURROUND ASSEMBLY		0	
		SCALE: 1:50 WEIGHT:				SHEET 1 OF 1	

**** PRINTED VERSIONS OF THIS DOCUMENT FOR REFERENCE ONLY ****

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18168	PANEL, SEATBACK	1
2	2-50087	BOLT, 1/4"-20 X 1"	4
3	18071	CUSHION, SEAT BOTTOM FORMED	1
4	18070	CUSHION, SEAT BACK FORMED	1
5	16294	BRKT, SEAT HINGE - BOOST	2
6	16679	SCREW, 1/4-20 X 1.75 FTPMS ZN	5
7	18523	SPACER 0.75OD X 0.50 X 0.25ID LDPE BLK	5



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TOLERANCES:	
FRACTIONAL $\pm 1/16"$	
ANGULAR: MACH $\pm 1^\circ$	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND $\pm 2^\circ$	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

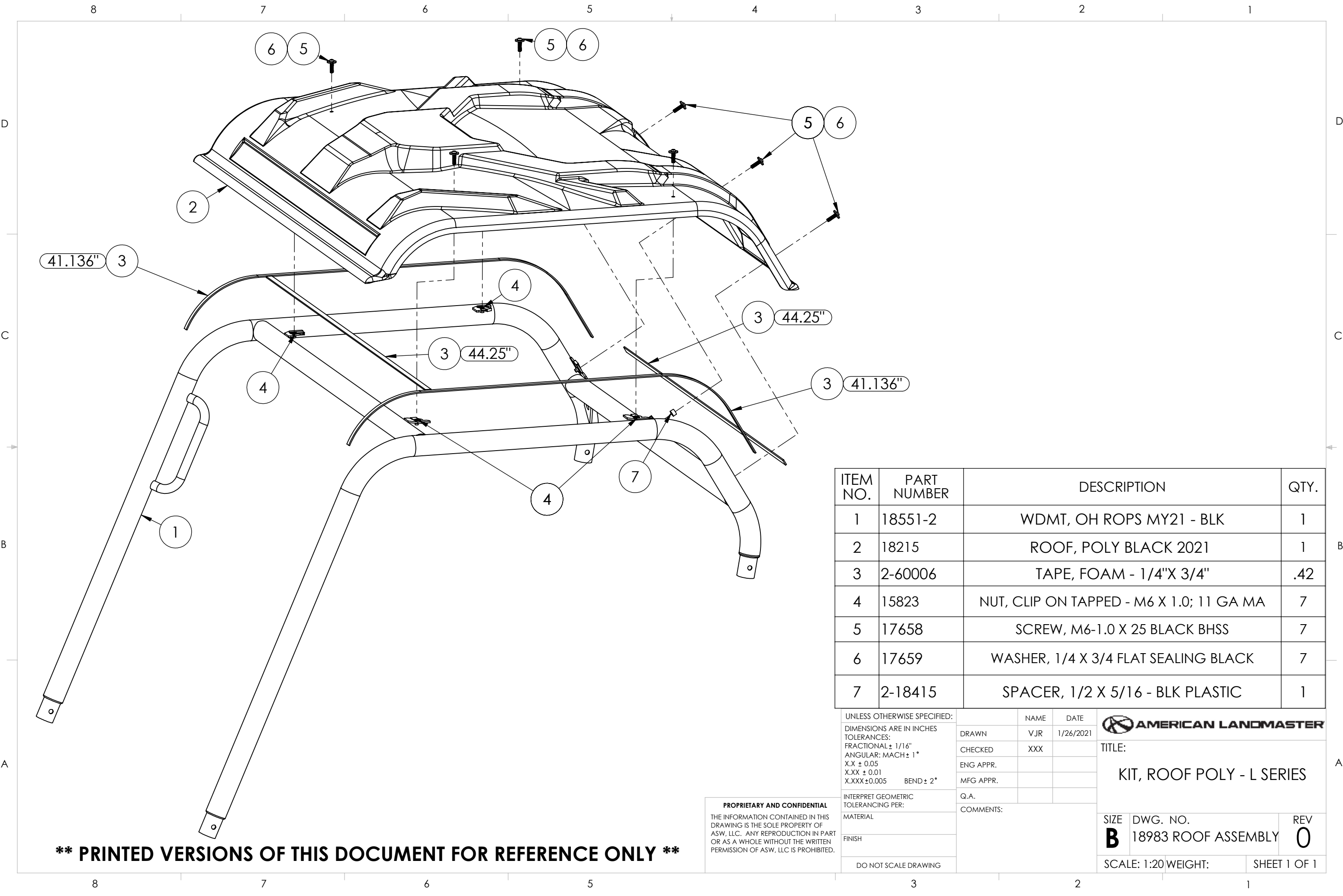
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DRAWN	RHW	6/3/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		



TITLE:
18983 SEAT ASSEMBLY

SIZE	DWG. NO.	REV
B	18983 SEAT ASSEMBLY	0

SCALE: 1:50 WEIGHT: SHEET 1 OF 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	18551-2	WDMT, OH ROPS MY21 - BLK	1
2	18215	ROOF, POLY BLACK 2021	1
3	2-60006	TAPE, FOAM - 1/4"X 3/4"	.42
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	7
5	17658	SCREW, M6-1.0 X 25 BLACK BHSS	7
6	17659	WASHER, 1/4 X 3/4 FLAT SEALING BLACK	7
7	2-18415	SPACER, 1/2 X 5/16 - BLK PLASTIC	1

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	VJR	1/26/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

KIT, ROOF POLY - L SERIES

SIZE	DWG. NO.	REV
B	18983 ROOF ASSEMBLY	0

SCALE: 1:20	WEIGHT:	SHEET 1 OF 1
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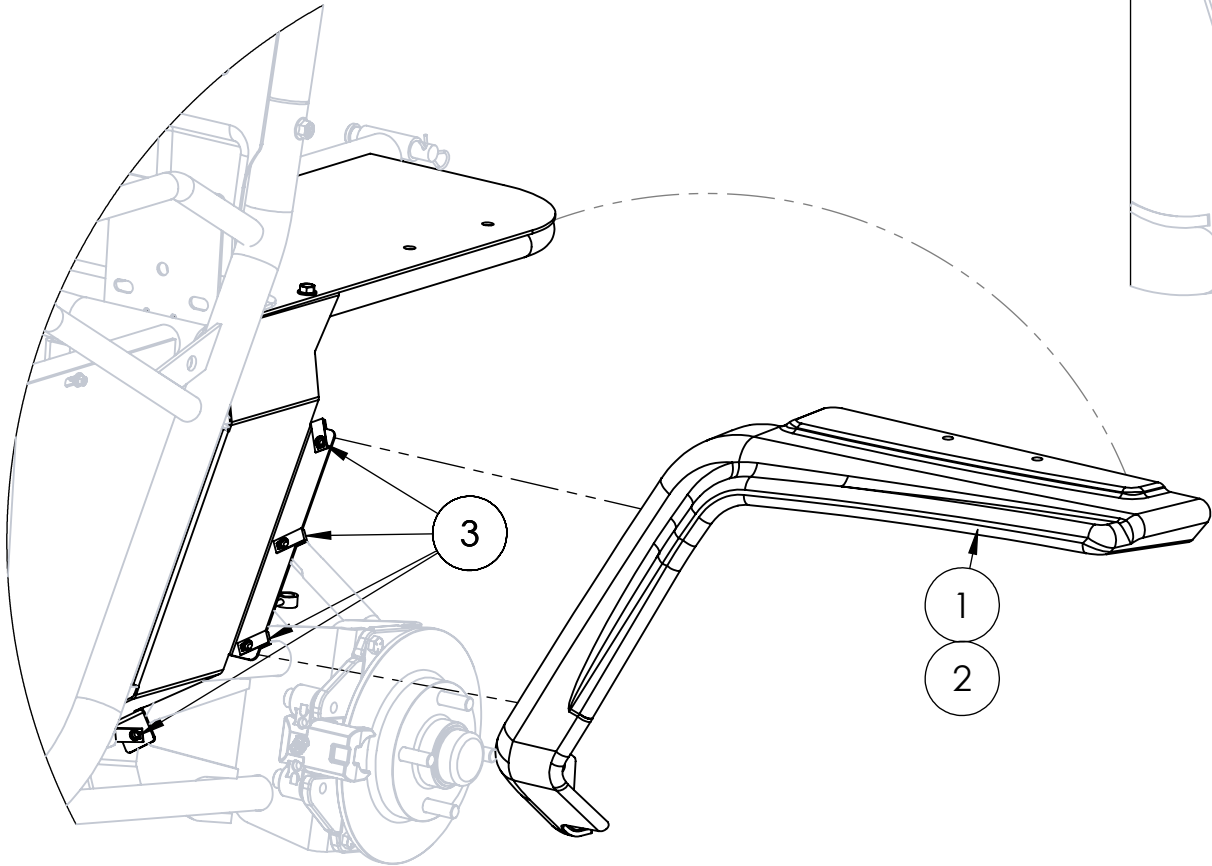
ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18164	FENDER, REAR LH - 48	1
2	18165	FENDER, REAR RH - 48	1
3	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	8
4	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	12

D

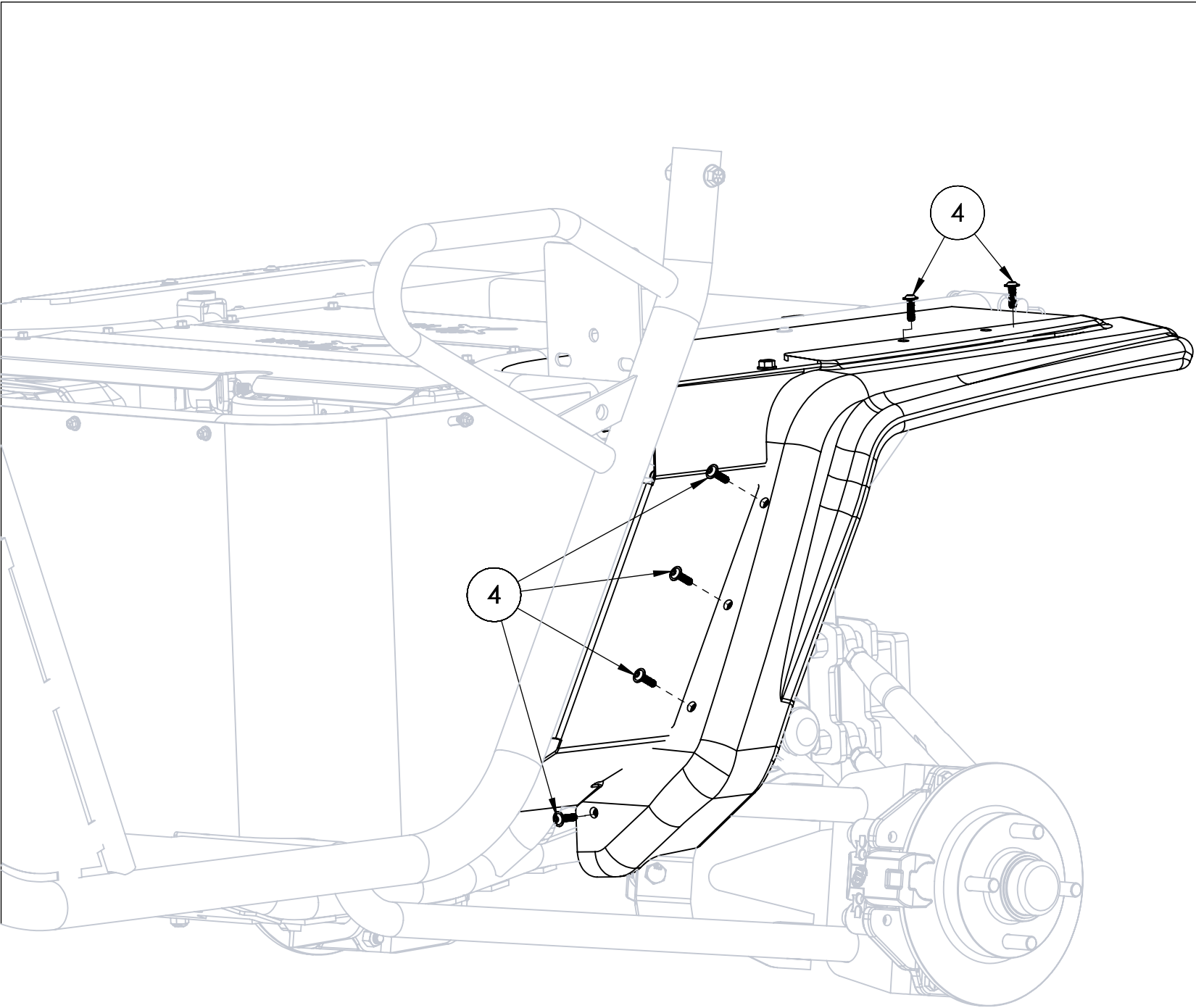
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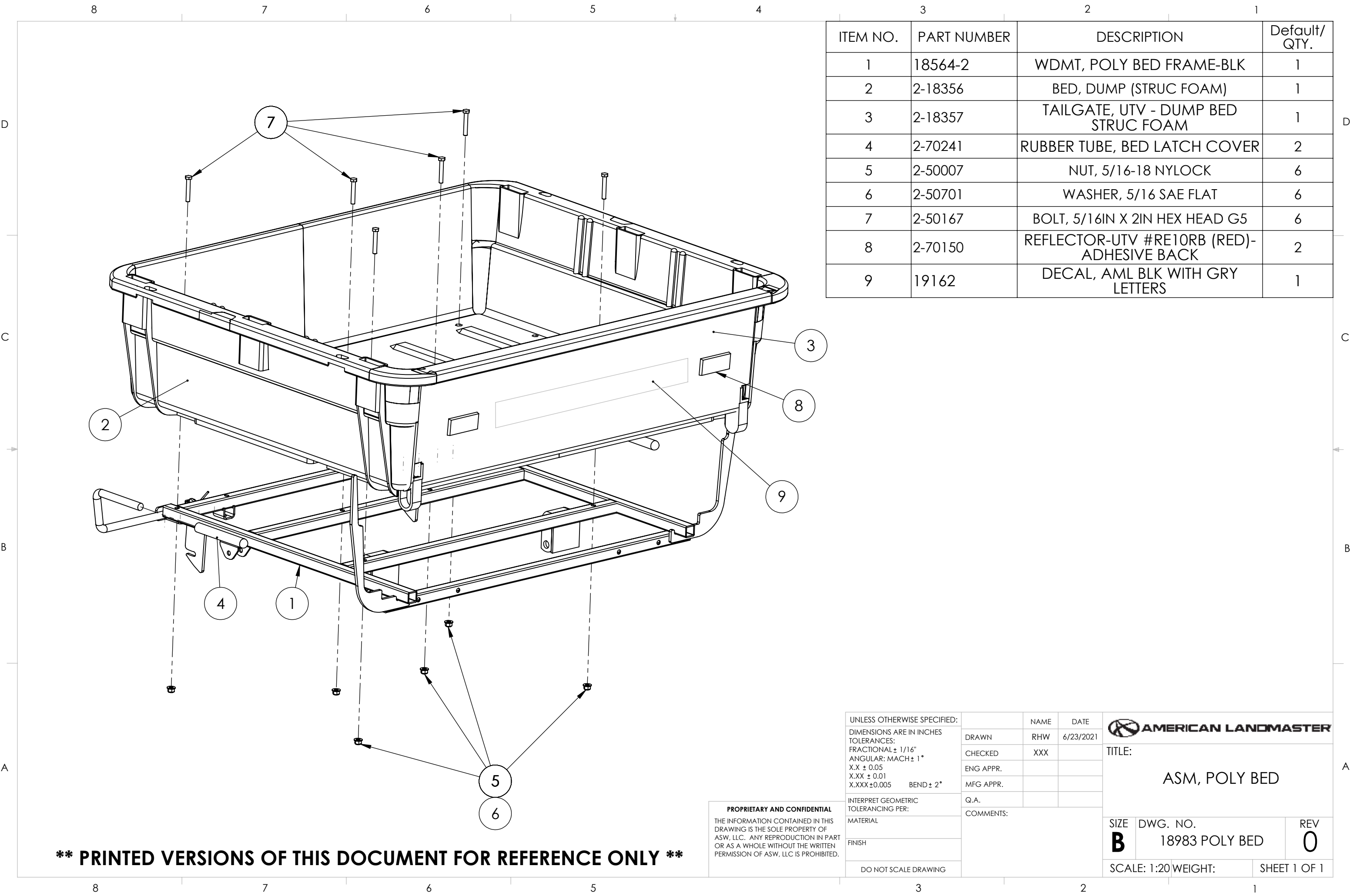
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DIMENSIONS ARE IN INCHES		DRAWN		RHW				11/2/2020			
TOLERANCES:		CHECKED		XXX		TITLE:					
FRACTIONAL ± 1/16"		ENG APPR.				REAR FENDER ASSEMBLY					
ANGULAR: MACH ± 1°		MFG APPR.									
X.X ± 0.05		Q.A.									
X.XX ± 0.01		COMMENTS:				SIZE		DWG. NO.		REV	
X.XXX ± 0.005						BEND ± 2°		18983 REAR FENDER ASSEMBLY		0	
INTERPRET GEOMETRIC TOLERANCING PER:						SCALE: 1:50		WEIGHT:		SHEET 1 OF 1	
MATERIAL											
FINISH											
DO NOT SCALE DRAWING											

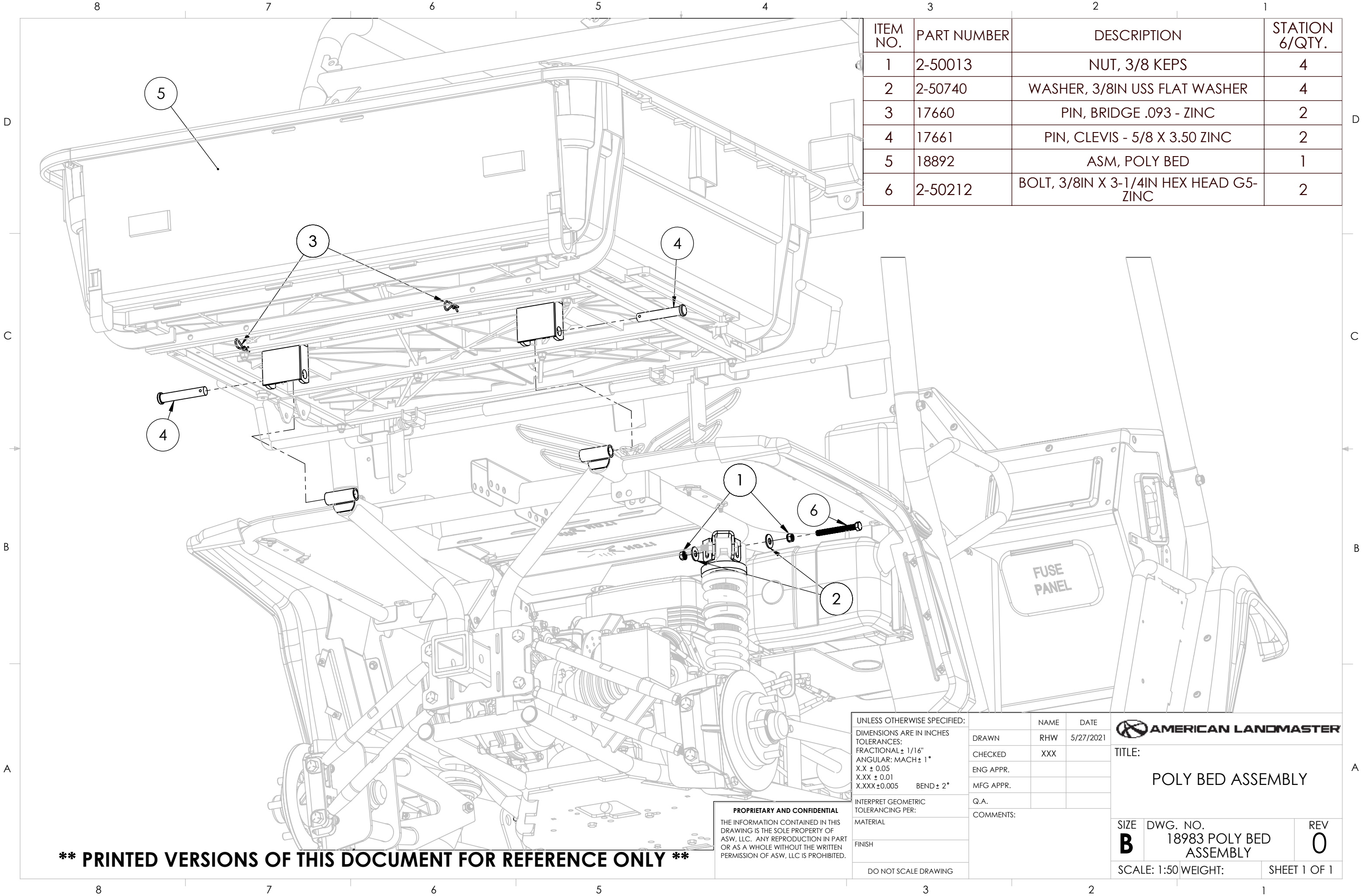


ITEM NO.	PART NUMBER	DESCRIPTION	Default/ QTY.
1	18564-2	WDMT, POLY BED FRAME-BLK	1
2	2-18356	BED, DUMP (STRUC FOAM)	1
3	2-18357	TAILGATE, UTV - DUMP BED STRUC FOAM	1
4	2-70241	RUBBER TUBE, BED LATCH COVER	2
5	2-50007	NUT, 5/16-18 NYLOCK	6
6	2-50701	WASHER, 5/16 SAE FLAT	6
7	2-50167	BOLT, 5/16IN X 2IN HEX HEAD G5	6
8	2-70150	REFLECTOR-UTV #RE10RB (RED)- ADHESIVE BACK	2
9	19162	DECAL, AML BLK WITH GRY LETTERS	1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 AMERICAN LANDMASTER			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR: MACH ± 1° X.X ± 0.05 X.XX ± 0.01 X.XXX ± 0.005 BEND ± 2°		DRAWN	RHW	6/23/2021			
		CHECKED	XXX				
		ENG APPR.					
		MFG APPR.					
		Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER:		COMMENTS:		TITLE: ASM, POLY BED SIZE B DWG. NO. 18983 POLY BED REV 0			
MATERIAL							
FINISH		SCALE: 1:20				WEIGHT:	SHEET 1 OF 1
DO NOT SCALE DRAWING							

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	2-50013	NUT, 3/8 KEPS	4
2	2-50740	WASHER, 3/8IN USS FLAT WASHER	4
3	17660	PIN, BRIDGE .093 - ZINC	2
4	17661	PIN, CLEVIS - 5/8 X 3.50 ZINC	2
5	18892	ASM, POLY BED	1
6	2-50212	BOLT, 3/8IN X 3-1/4IN HEX HEAD G5-ZINC	2

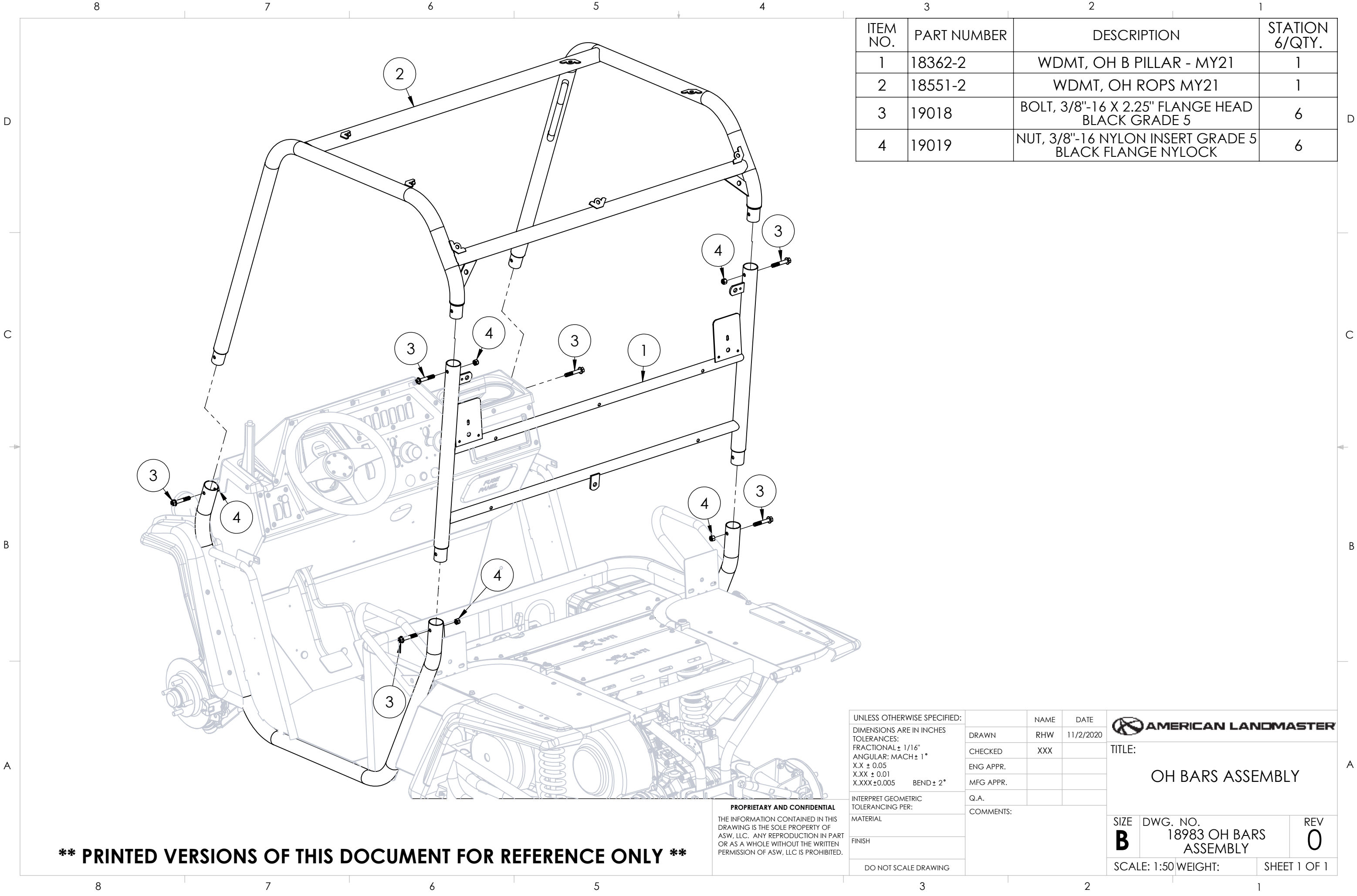
UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL ± 1/16"	
ANGULAR: MACH ± 1°	
X.X ± 0.05	
X.XX ± 0.01	
X.XXX ± 0.005	
BEND ± 2°	
INTERPRET GEOMETRIC TOLERANCING PER:	
MATERIAL	
FINISH	
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	RHW	5/27/2021
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

		
TITLE:		
POLY BED ASSEMBLY		
SIZE	DWG. NO.	REV
B	18983 POLY BED ASSEMBLY	0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18362-2	WDMT, OH B PILLAR - MY21	1
2	18551-2	WDMT, OH ROPS MY21	1
3	19018	BOLT, 3/8"-16 X 2.25" FLANGE HEAD BLACK GRADE 5	6
4	19019	NUT, 3/8"-16 NYLON INSERT GRADE 5 BLACK FLANGE NYLOCK	6

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/2/2020
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ENG APPR.		
MFG APPR.		
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COMMENTS:		



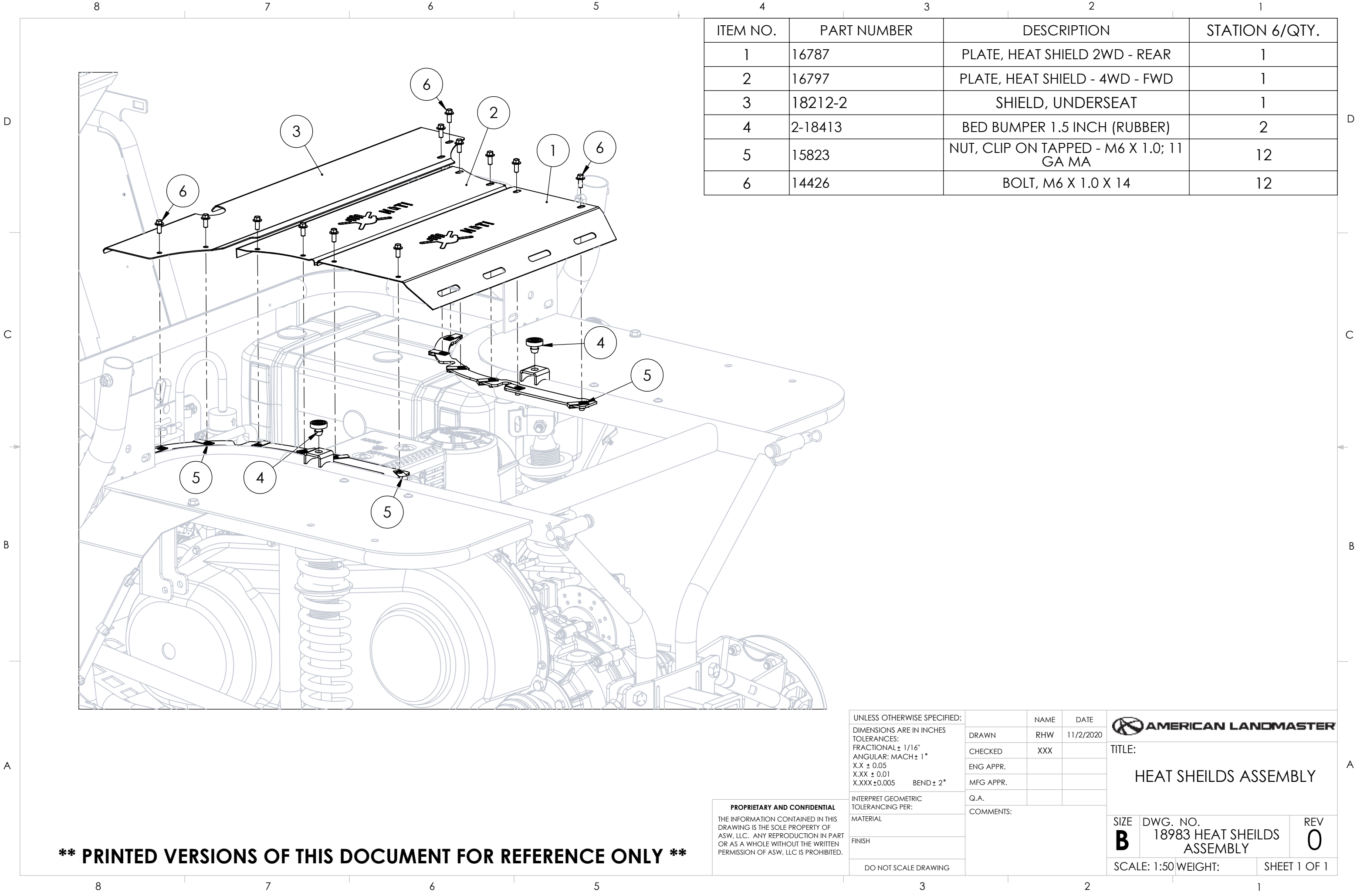
TITLE:

OH BARS ASSEMBLY

SIZE B	DWG. NO. 18983 OH BARS ASSEMBLY	REV 0
SCALE: 1:50 WEIGHT:		SHEET 1 OF 1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	16787	PLATE, HEAT SHIELD 2WD - REAR	1
2	16797	PLATE, HEAT SHIELD - 4WD - FWD	1
3	18212-2	SHIELD, UNDERSEAT	1
4	2-18413	BED BUMPER 1.5 INCH (RUBBER)	2
5	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	12
6	14426	BOLT, M6 X 1.0 X 14	12

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005 BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RHW	11/2/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

HEAT SHEILDS ASSEMBLY

SIZE
B

DWG. NO.
18983 HEAT SHEILDS ASSEMBLY

REV
0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

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Technical drawing of a front fender assembly. The drawing shows the fender being installed on a vehicle chassis. Callouts 1 through 6 identify specific components: 1. BRKT, FRONT FENDER; 2. FENDER, FRONT LH - 48; 3. FENDER, FRONT RH - 48; 4. NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA; 5. SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS; 6. SCREW, 5/16 X 1.00 UNSLT HWSDS.

ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18133-2	BRKT, FRONT FENDER	2
2	18754	FENDER, FRONT LH - 48	1
3	18755	FENDER, FRONT RH - 48	1
4	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	6
5	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	6
6	19076	SCREW, 5/16 X 1.00 UNSLT HWSDS	4

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL $\pm 1/16"$

ANGULAR: MACH $\pm 1^\circ$

X.X ± 0.05

X.XX ± 0.01

X.XXX ± 0.005

BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:

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CHECKED	XXX	
ENG APPR.		
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Q.A.		
COMMENTS:		

AMERICAN LANDMASTER

TITLE:

FRONT FENDER ASSEMBLY

SIZE

DWG. NO.

REV

B

18983 FRONT FENDER ASSEMBLY

0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

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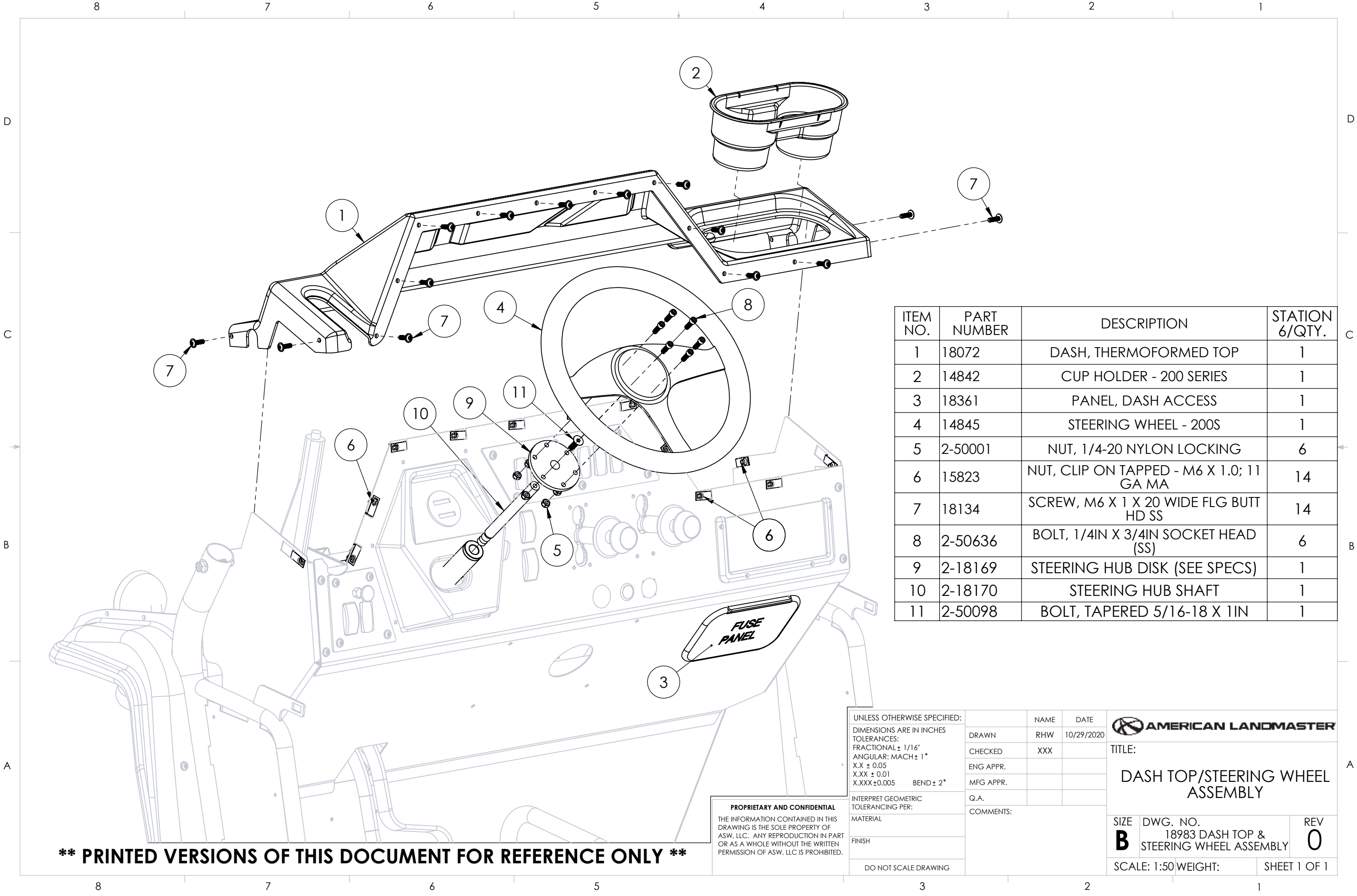
1

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ITEM NO.	PART NUMBER	DESCRIPTION	STATION 6/QTY.
1	18072	DASH, THERMOFORMED TOP	1
2	14842	CUP HOLDER - 200 SERIES	1
3	18361	PANEL, DASH ACCESS	1
4	14845	STEERING WHEEL - 200S	1
5	2-50001	NUT, 1/4-20 NYLON LOCKING	6
6	15823	NUT, CLIP ON TAPPED - M6 X 1.0; 11 GA MA	14
7	18134	SCREW, M6 X 1 X 20 WIDE FLG BUTT HD SS	14
8	2-50636	BOLT, 1/4IN X 3/4IN SOCKET HEAD (SS)	6
9	2-18169	STEERING HUB DISK (SEE SPECS)	1
10	2-18170	STEERING HUB SHAFT	1
11	2-50098	BOLT, TAPERED 5/16-18 X 1IN	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR: MACH $\pm 1^\circ$
X.X ± 0.05
X.XX ± 0.01
X.XXX ± 0.005
BEND $\pm 2^\circ$

INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL
FINISH
DO NOT SCALE DRAWING

DRAWN	RHW	10/29/2020
CHECKED	XXX	
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:

DASH TOP/STEERING WHEEL ASSEMBLY

SIZE
B

DWG. NO.
18983 DASH TOP & STEERING WHEEL ASSEMBLY

REV
0

SCALE: 1:50 WEIGHT:

SHEET 1 OF 1

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