

Kit PN 19159-R – Crew Side nets

19398 Installation Guide, Crew Nets

SPECIAL REQUIREMENTS: This Guide covers only Crew Cab

TOOLS REQUIRED		ESTIMATED INSTALL TIME	RECOMMENDED SKILL LEVEL
None		20	Beginner

Before you begin, check the contents of the kit against the parts list below. Immediately contact American Landmaster with any questions or discrepancies. American Landmaster cannot assume responsibility for any damage or injury resulting from incorrect installation of parts. American Landmaster suggests that accessory kits be installed by an authorized American Landmaster dealer or service center.

PARTS LIST FOR AMERICAN LANDMASTER ACCESSORY KIT

(1) Crew Driver Side Net (1) Crew Passenger Side Net (1) Crew Rear Driver Side Net (1) Crew Rear Passenger Side Net

IDENTIFY THE PASSENGER SIDE NET:

1. The passenger sidenet will be identified by the orientation of the buckle and the ladder lock strap clasps.
2. Lay the net out on the ground, with the red release button of the buckle on the ground (as seen in Fig. 1), the ladder locks should also be on the top (as seen in Fig. 2). The passenger net will point to the right (as seen in fig. 3), the driver net shall be opposite. Figures on next page.

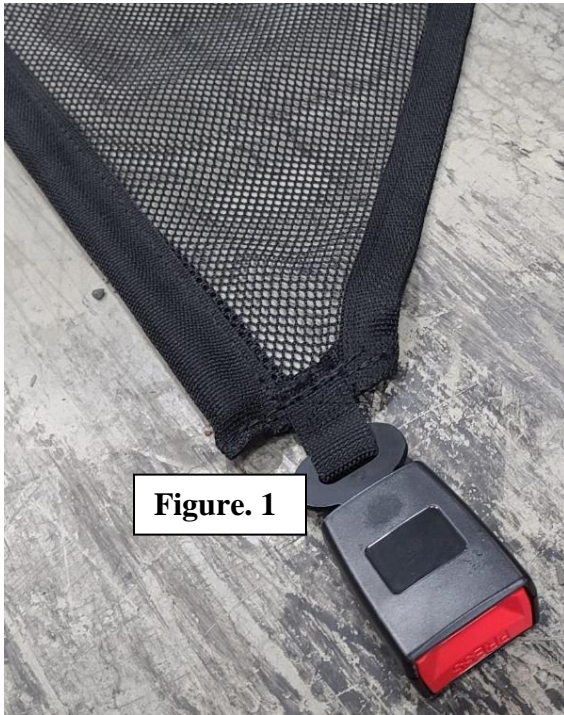


Figure. 1

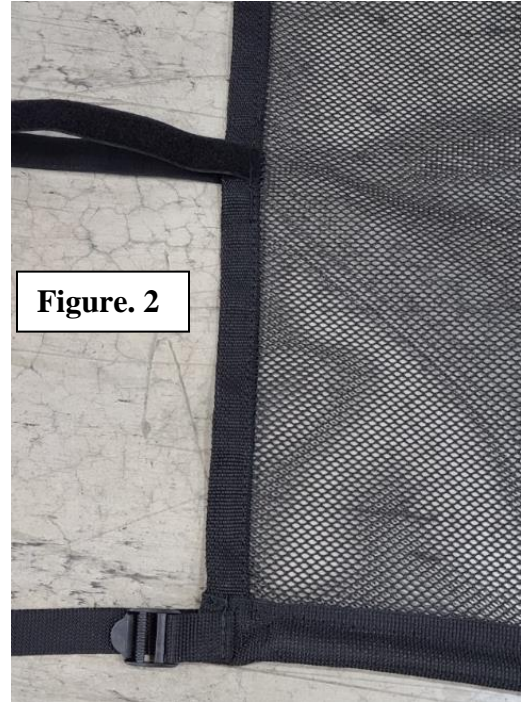


Figure. 2

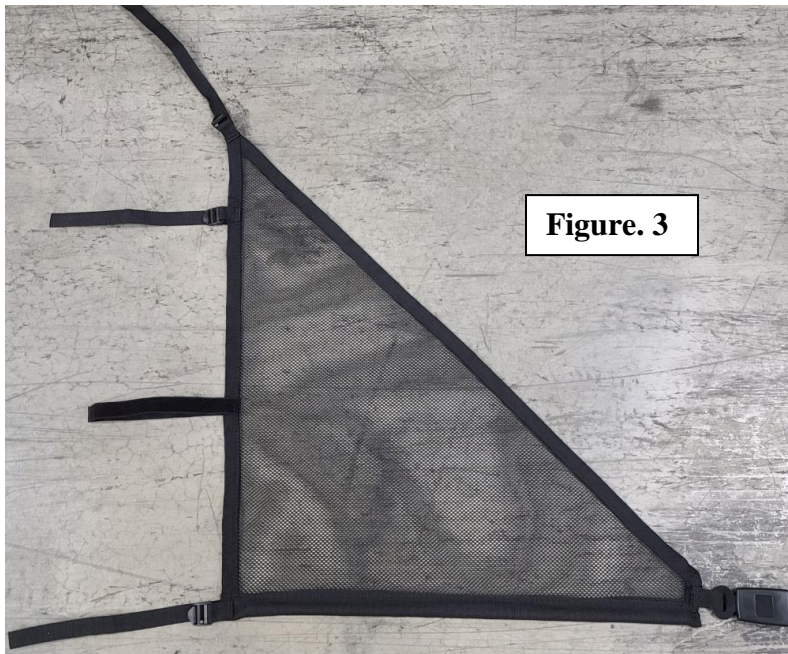
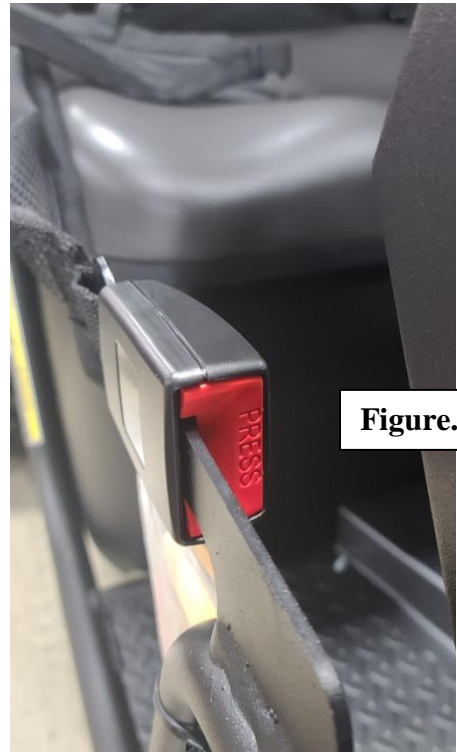
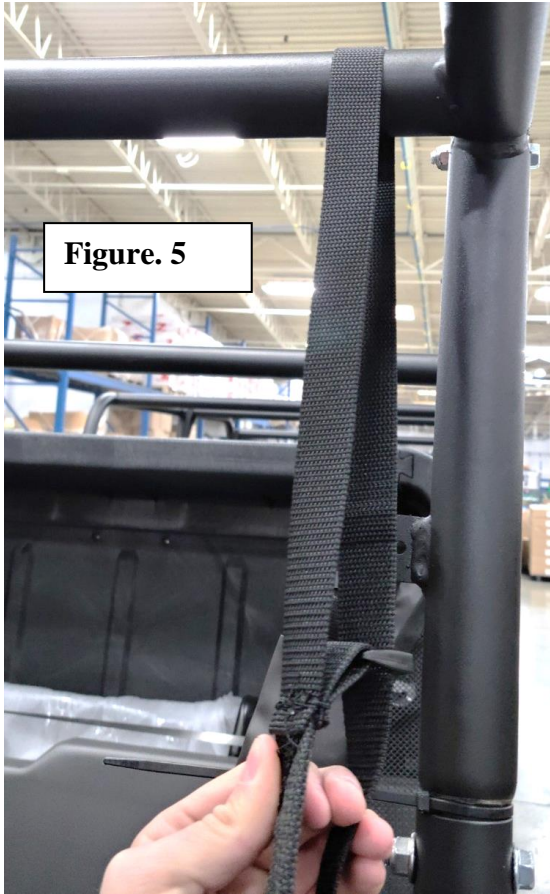


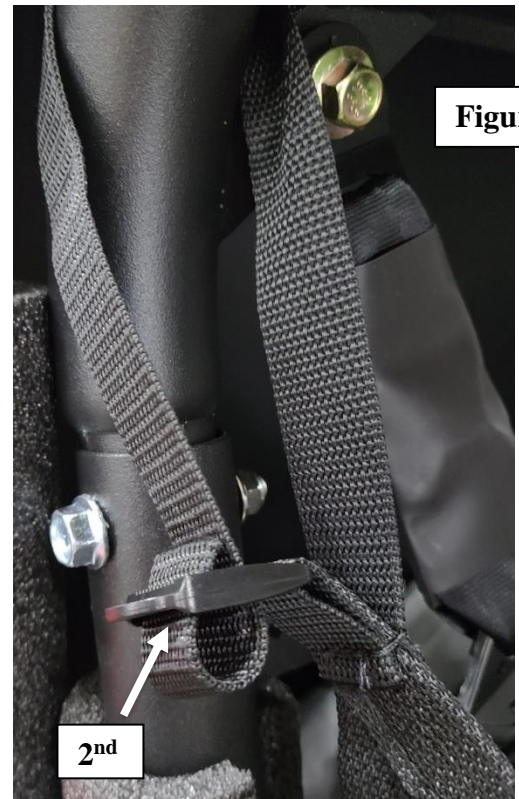
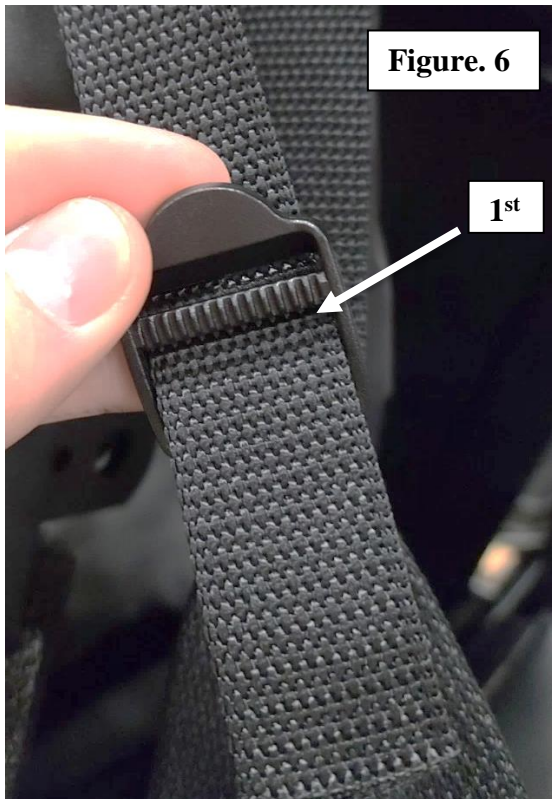
Figure. 3

ASSEMBLY INSTRUCTIONS:

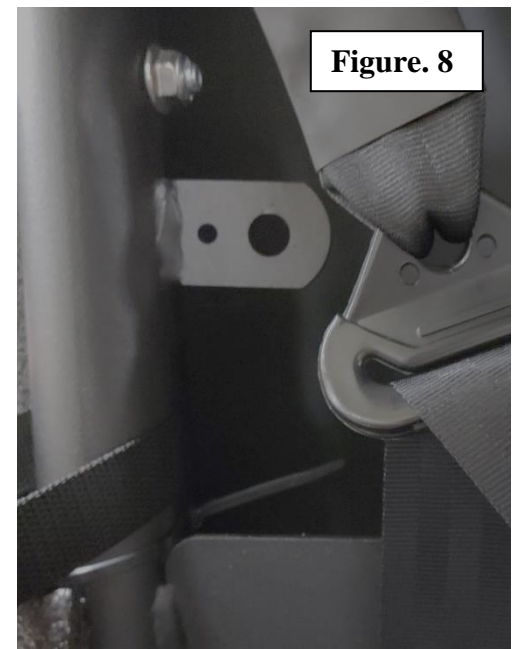
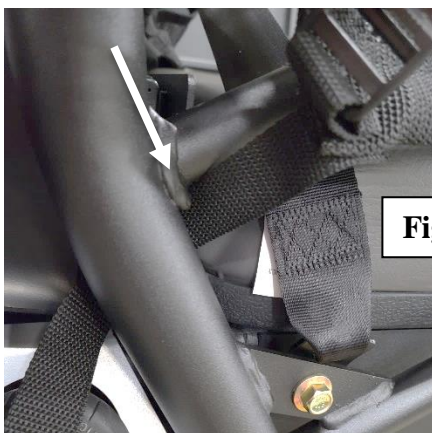
1. Begin by buckling the net into the metal tab near the dash on the passenger side. See Fig 4.
2. Next, loop the top corner strap over the frame tube on the overhead bars, see Fig. 5.



3. Pull strap through, and insert into the larger hole of the ladder lock first (fig. 6), then double back through the smaller (fig. 7). Pull strap to lightly make the net taught.



4. The next lower strap will go between the two brackets shown in fig. 8. The strap will be secured as described in step 3.
5. Insert lowest strap from the outside, under the arm rest, and around the frame as shown in fig. 9. Pull loosely taught.



6. The Velcro straps are intended to hold the net (see fig. 10) when it is not in use, but can be attached to the frame if the net is buckled and in use. Make sure to tighten all straps so there is some resistance when buckling the net.

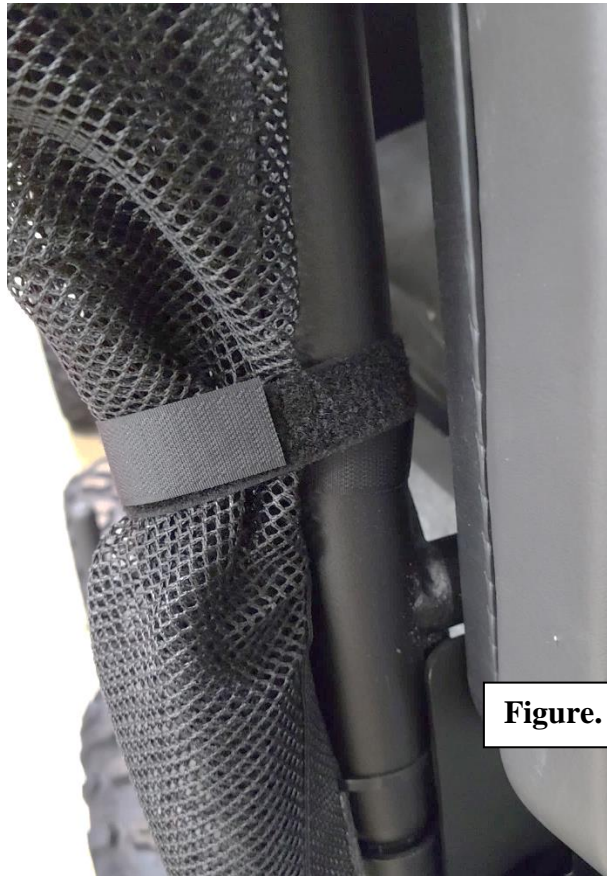


Figure. 10

7. Repeat steps 1-6 for the driver side net.
8. Next, install the rear crew side nets, identify passenger and driver side using the method described on pages 1 and 2.
9. Start by buckling the net. The tab is located behind the front row seat back, see Fig 11.
10. Loop the top strap around the lateral overhead bar as shown in Fig.12.



Figure. 11

Figure. 12





11. Connect the next lower strap, in the same way from step 4.
12. The final lowest strap shall be secured as shown in fig 13.



13. All straps should be checked and made taught before use. This net is to be used anytime the vehicle is in motion. Failure to use this product as intended can put users at risk of serious injury or death. The net is to be in the upright stored position or removed when not in use.