

18932 – Stake Body Bracket Kit

19285 – Stake Body Bracket Installation Instructions

SPECIAL REQUIREMENTS: Used on both Standard Cab & Crew Cab

TOOLS REQUIRED		ESTIMATED INSTALL TIME	RECOMMENDED SKILL LEVEL
7/16" Socket & Ratchet	7/16" Wrench	10 MINUTES	Intermediate
1/2" Socket & Ratchet			

Before you begin, check the contents of the kit against the parts list below. Immediately contact American Landmaster with any questions or discrepancies. American Landmaster cannot assume responsibility for any damage or injury resulting from incorrect installation of parts. American Landmaster suggests that accessory kits be installed by an authorized American Landmaster dealer or service center.

!! WARNING !!

Serious injury or death could occur!

- Use proper personal protective equipment during installation of this kit. Use safety glasses.

PARTS LIST FOR AMERICAN LANDMASTER ACCESSORY KIT

- (1) Stake Body Brackets (x6)
- (2) Carriage Bolt (x12)
- (3) Flanged Lock Nut (x12)

ASSEMBLY INSTRUCTIONS:

Assembly / dis-assembly can be conducted with the bed on or off the vehicle.

Converting from steel bed to flatbed with stake pockets:

- 1- Check and make sure the bed hinge pins are properly captured with the hairpin and the handle latch is fully engaged if the bed is on the vehicle.



Bed latch fully engaged on the retaining bolt.

- 2- Remove the top bolt and nut holding the tailgate limiting cable (one on both sides) using the 7/16" tools and set aside.



Top bolt holding the tailgate limiting cable.

- 3- Lift the tailgate out by tilting the tailgate to about the 45° position and sliding the pin through the slotted (driver side) bracket.

- 4- Put the bolt and nut back on the cable to ensure that they do not get lost.



Bolt and nut put back on the cable.

- 5- Remove all of the nuts from the bolts in the positions shown (9 in total) below using the 1/2" socket and ratchet. This might require that the bed be in its fully tilted position, so exercise caution if the bed needs to be unlatched.



Bolt locations for side panels.



Bed in fully tilted position. Exercise caution when the bed is tilted.

- 6- Remove all of the bolts from the bed saving the two called out below for last, and lift the side off of the bed.



- 7- Repeat steps 5 and 6 for the other side of the bed.
8- Collect and store the hardware, sides, and tailgate in a safe place where they will not be damaged.
9- Position the stake pocket brackets to align with the appropriate holes in the bed frame.



Brackets positioned on the side of the bed.



Brackets positioned on the rear of the bed.

- 10- Use two carriage bolts in the respective holes to attach the bracket.
- 11- Secure the carriage bolts tightly using the 1/2" socket and ratchet.