

Operator's Manual
SUPPLEMENT
Model No. 618-01

⚠ WARNING:

Read Engine
Owner's Manual,
Vehicle Operator's
Manual, and
Supplement
Carefully Before
Operating Vehicle.

Parts List



4404 Engle Ridge Drive, Fort Wayne, IN 46804
ph (260) 432-1596 fx (260) 432-7870

**THIS VEHICLE IS FOR
OFF-ROAD USE ONLY**

BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON STREETS, HIGHWAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.

REPAIR PARTS 618-01

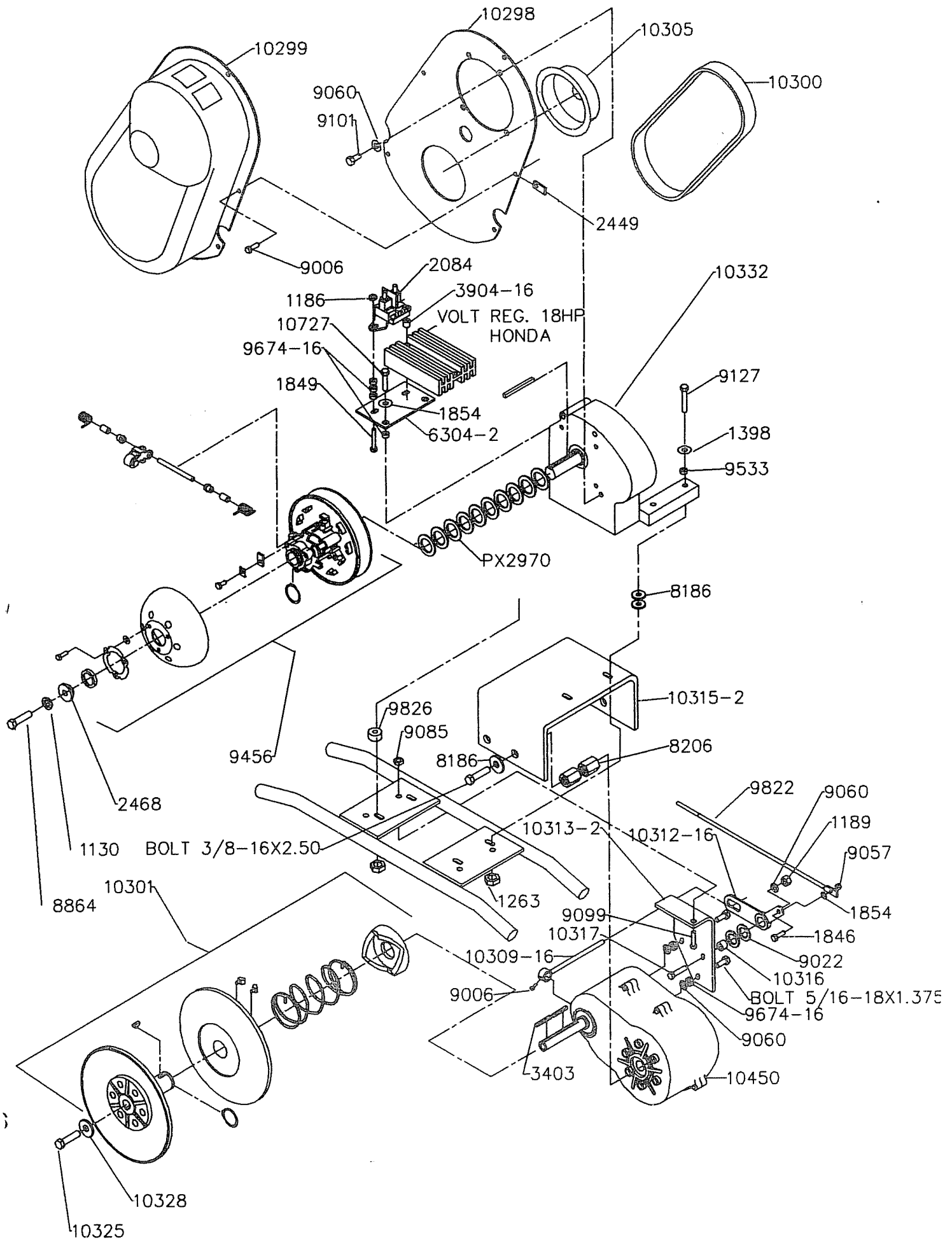
ILLUSTRATED PARTS

10298 COVER PLATE 612 DANA
 10299 COVER CLUTCH 612 DANA
 10300 DRIVE BELT 300641 DANA
 10301 DRIVEN PULLEY 302475 DANA
 10305 INPUT SHAFT GUARD DANA
 10309-16 SHIFT ROD WELDMNT - ZINC PLTD
 10312 SHIFT BELCRANK WELDMNT
 10313 FRONT SUPPORT DANA
 10315-2 TRANSAXLE MNT DANA - GBLK
 10316 BUSHING .312X.5X.75 LG BR
 10317 BOLT 5/16-18 X1.5 SQ NECK RD HEAD
 10325 BOLT 1/2-20 X 2.25 HHCS G5 ZN
 10328 WASHER .53 X 1.25 X .125 THK ZINC
 10332 ENGINE 18 HP HONDA GX610QDF
 10450 TRANSAXLE DANA 8:1
 10727 BOLT M6 X 1.00 X 30 HHCS G5
 1130 WASHER 3/8 SL Z
 1186 NUT 1/4-20 HEX W Z
 1189 NUT 5/16-18 HEX TL Z
 1263 NUT 5/16-18 HEX WF Z
 1398 WASHER 21/64 ID X 1 1/4 X 1/8
 1846 BOLT 1/4-20 X .750 HHCS G5 Z
 1849 BOLT 1/4-20 X 1.500 HHCS G5 Z
 1854 WASHER #14 FLAT MS Z
 2084 SOLENOID
 2449 NUT TINNEMAN C7343-1420-4
 2468 PILOT WASHER
 3403 KEY 3/16SQ X 2.000
 3904-16 SPACER 5/8 OD X 5/8 - ZINC PLTD
 6304-2 BRACKET SOLENOID GBLK
 8186 WASHER .391ID X 1.25OOD X .12
 8206 NUT 1/2-20 HEX HIGH Z
 8864 BOLT 3/8-24 X 4.5 HHCS GR5 YELL Z
 9006 BOLT 1/4-20 X .500 HH WF
 9022 WASHER 1/2 STD FLAT Z
 9057 NUT 1/4-20 TL Z
 9060 WASHER 5/16 TYPE A PLAIN SAE N Z
 9085 NUT 3/8-16 TL HEX Z
 9099 BOLT 3/8-16 X 1.000 HHCS G5 Z
 9101 BOLT 5/16-24 X .500 HHCS G5 NL
 9127 BOLT 5/16-18 X 2.250 HHCS G5 Z
 9456 DRIVER PULLEY 780S 302424
 9533 BUSHING .312ID
 9674-16 SPACER 3/8 ID X 3/8 L ZINC PLTD
 9822 BRAKE ROD
 9826 ENGINE STAND-OFF
 PX2970 BUSHING #9 1.000ID X .125 MACHINE

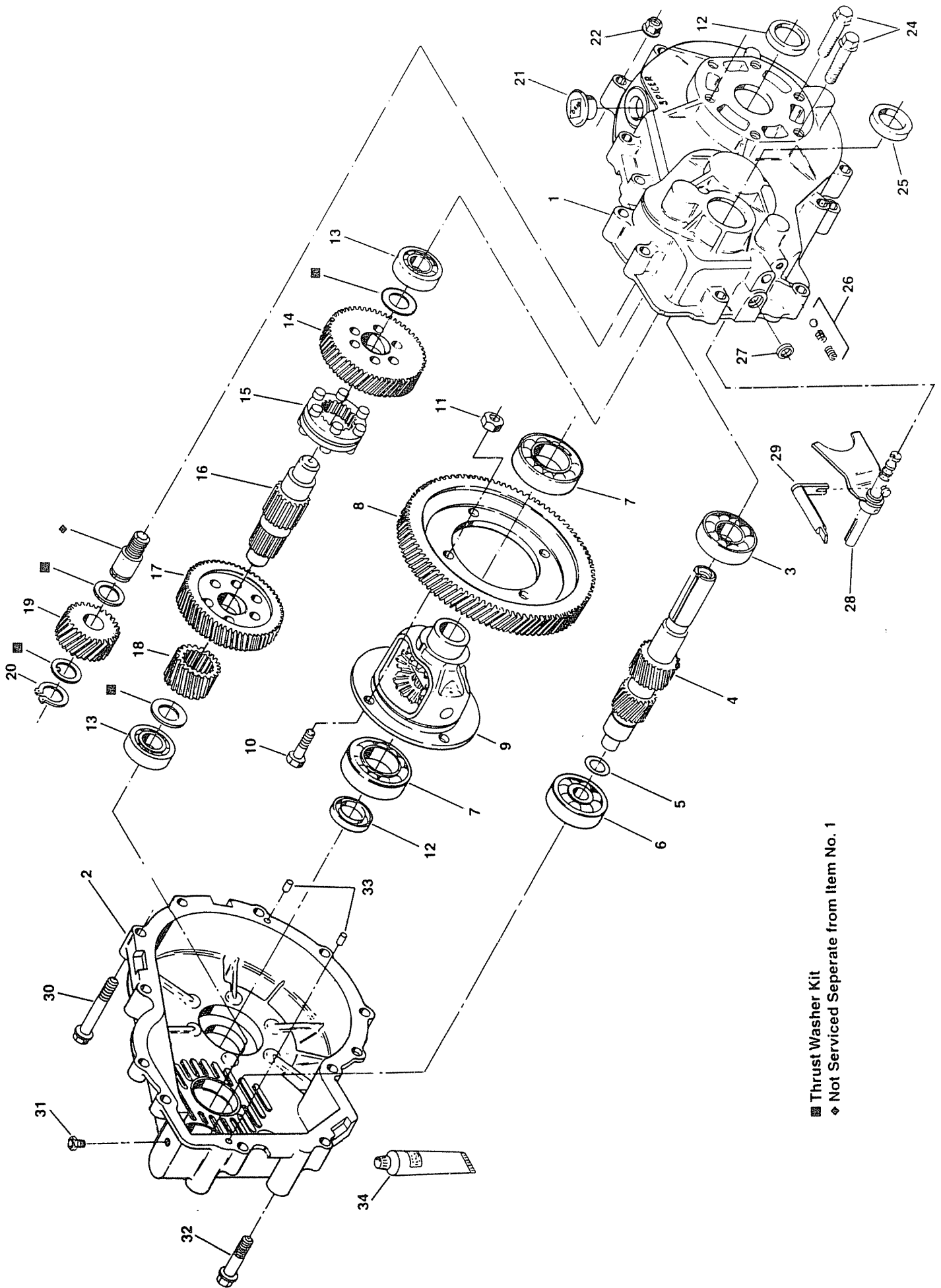
NON ILLUSTRATED PARTS

10333 OIL FILT EXT 18 HP HONDA
 10334 MUFFLER 550800 18 HP HONDA
 10819 HEAT SHIELD 18 HP HONDA
 10909 EXH. DEF. KIT 18 HP 06184-ZJ1-800
 2666 SWIVEL SCREW
 2748 CABLE STOP NUT
 8733 DECAL OIL WARNING
 9394 CABLE CLAMP
 9878 BOLT M5-.8 X 12 HHCS
 9934 DECAL-WARNING DUECE STARTING

618-01



Item	Description	Quantity	Dana Part #	Kit #
1	Housing, Axle	1	012CH218-1X	
2	Housing, Axle	1	012CH191	
3	Bearing, Ball	1	585965	35
4	Shaft, Input	1	012GS307	
5	Shim, Kit	1		012LK134
6	Bearing, Ball	1	012HD111	35
7	Bearing, Ball	2	585994	35
8	Gear, Final Drive (Ring)	1	012GS321	
9	Differential Assembly	1	012DA110X	
10	Cap Screw	4	500410-12	
11	Nut, Lock	4	35704	
12	Seal, Oil	2	012HN128	
13	Bearing, Ball	2	012HD129	35
14	Gear Assy, Drive (Forward)	1	012GS202X	
15	Gear, Clutch	1	021GS206	
16	Shaft, Intermediate Finish	1	012GS200	
17	Gear Assy, Drive (Reverse)	1	012GS204X	
18	Gear, Final Drive (Pinion)	1	012GS320	
19	Gear Assy, Idler	1	012GS207X	
20	Ring, Snap	1	012HR128	
21	Plug, Rubber	1	41356	
22	Nut, Lock	13	012HN120	
24	Screw, Cap	4	012HM126-1	
25	Seal, Oil	1	012HH128	
26	Kit, Detent (Items not serviced separately)	1		012LK133
27	Seal, Oil	1	012HH122	
28	Assy, Shift Rod	1	012SU106X	
29	Actuator Assy, Shift	1	012GV146X	
30	Screw, Flange Head	13	012HM110-1	
31	Vent	1	070HN103	
32	Screw, Cap	2	012HM125-1	
33	Pin, Dowel or Straight	2	012HP120	
34	Sealant, RTV Silicon	A/R	012HG134	
35	Thrust Washer Kit (Items not serviced separately)	1		012LK135
36	Ball Bearing Kit	1	Includes 3,6,7,13	012KD114
	Item #23 Intentionally Left Out			



REPAIR PARTS 612-02 & 618-01

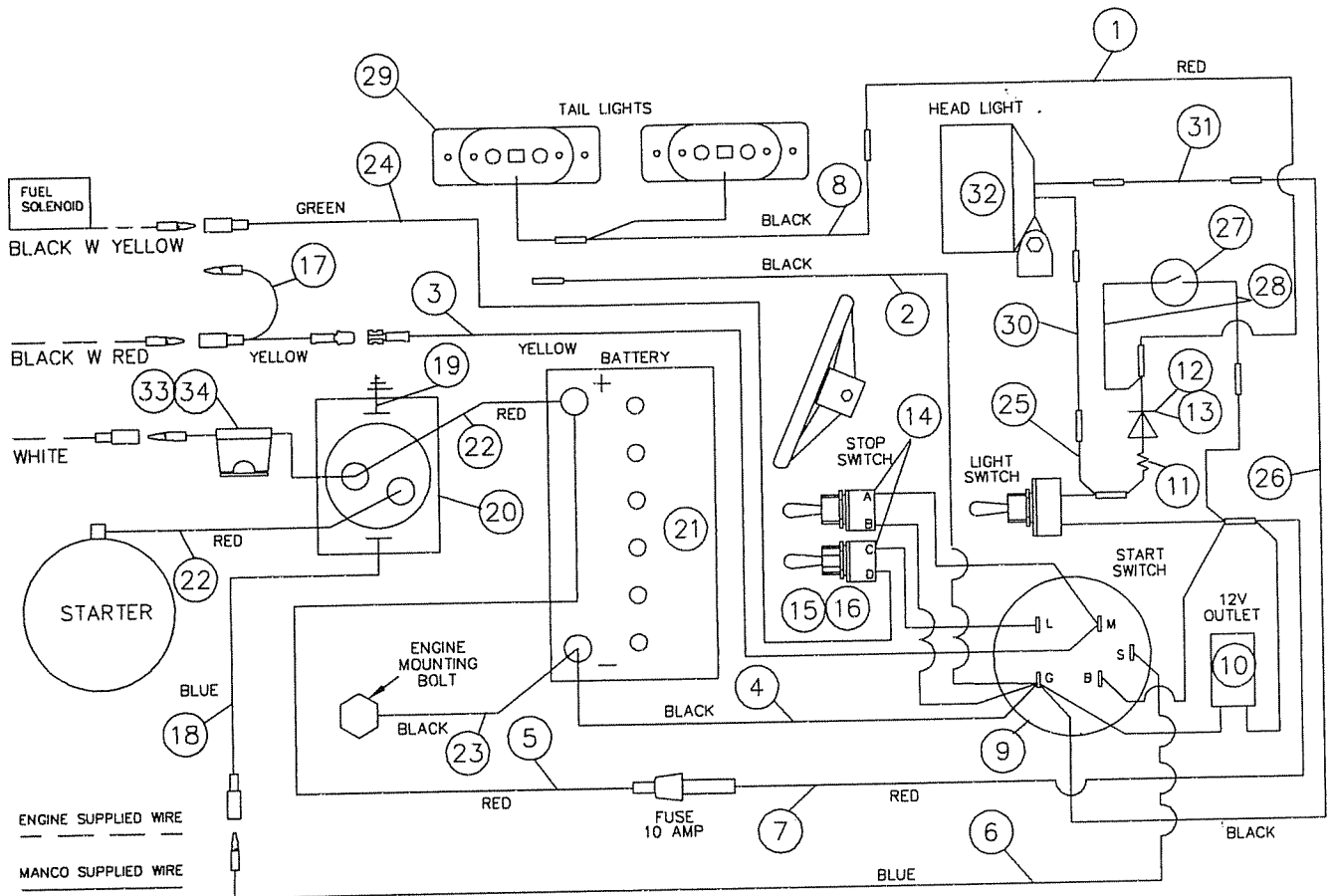
ILLUSTRATED PARTS

1007	BOLT 5/8-11 X 6.000 HHCS G5 Z	6719	1/2 FEMALE ROD END	9417	WHEEL HUB ASSEMBLY
1012	NUT 1/2-13 TL HEX Z	6722	SEAT SLIDE - PAIR	9427	BUSHING - TRAILING ARM
10123-2Z	SPINDLE RH LG - GBLK W/ ZERK	6726	BEARING SEALED-SST	9430	BATTERY HOLD DOWN ROD
10126-2	FRONT BRK WDMT - GBLK	6735-2	SEAT SLIDE LINK - GBLK	9449	ROD END 3/4
10296	GAS TANK REMOTE DEUCE	6736	SPANNER 3/4 ID 3.062 LG	9454	END CAP
10306-2	GATE PLATE DANA BLK	6743	TIE ROD 21.500	9455	PIN SPRING 1/4 X 2.250
10326-16	AXLE WELD 24.789 LG DANA	6770-2	STABILIZER BAR WDMT	9468	NUT #10-32 NL WING
10327-16	AXLE WELD 23.539 LG DANA	6771	SHOCK BLACK	9502	SPRING PEDAL LEFT WOUND
10413	WHEEL ASM 25X10-12 BLK RR	6773-2	PARKING BRAKE HANDLE	9503	SPRING PEDAL RIGHT WOUND
10414	WHEEL ASM 25X10-12 BLK LR	6780-16	SPACER 1.000ID 12G 3.875L	9674-16	SPACER 3/8 ID X 3/8 L ZINC
10415	WHEEL ASM 22X7-10 BLK RF	6803-2	COVER CNTRL PANEL BLK	9763B	FOAM 2.25 X .88 X 16 BLACK
10416	WHEEL ASM 22X7-10 BLK LF	6806	TIRE 20X7-8 KNOBBY	9818-2	CHASSIS WDMT 12 HP - GBLK
1046	NUT 5/8-11 TL HEX Z	6807	WHEEL 7-8	9820-16	ROD PIVOT - ZINC PLTD
10601	NUT COUPLING 5/16-24X1 1/8	6811	TUBE 20X7-8	9821-2	BRAKE CABLE BRACKET
10641-2	CHASSIS WDMT 18 HP - GBLK	6817	WH ASM 8" 20X7 KN	9822	BRAKE ROD
10645	SWITCH 18 HP INDAC	6821	TIRE 25X12-9 KNOBBY	9829	EXTENSION SPRING
10652	ELBOW 1/4NPT 1/4ID HOSE	6825	WHEEL 12-9	9834-2	STEERING CRANK WDMT
10925-2	BATTTERY LOCATOR GBLK	6827	WH ASM 9" WH 4-BOLT 25X12 KN	9837-2	SHIFTER HANDLE WELD
1124	WASHER 5/16 SL Z	6841	FRONT HUB W,STUDS	9842-2	PIVOT WLDMT BLK
1130	WASHER 3/8 SL Z	6847	SPRING COMPRESSION	9844	BRAKE CABLE
11503	FUEL FILTER TEC	6894	LIGHT SWITCH ASM	9869	SPACER .25ID .312D .625 BR
1186	NUT 1/4-20 HEX W Z	6969	PLASTIC PLUG	9870	BOLT SHOULDER 1/2 X 1.00
1186	NUT 1/4-20 HEX W Z	8173	THROTTLE CABLE 90.5 IN	9871	BOLT SHOULDER 1/2 X 3.00
1189	NUT 5/16-18 HEX TL Z	8416	BOLT 1/2-13 X 6.0 HHCS G5 Z	9872	WASHER 1/4 TYPE B WIDE
1189	NUT 5/16-18 HEX TL Z	8543	BRAKE CALIPER - CARLISLE	9873	CAM FOLLOWER BEARING
1389	BUSHING .25ID X .313 LG	8768-11	FRAME WDMT VERDE GRN	9874	DECAL - SHIFTER GATE
1398	WASHER .328IDX1 1/4X1/8	8776-2	BRAKE ROD WDMT RR BLK	9917	DECAL CAUTION SHIFT
1414	TIE ROD END RH	8778	HARNESS LAP SHOULDER	G0312	LOOM 3.125 L 1.625 ID
1415	TIE ROD END LH	8780-11	CAGE WELD VERDE GRN	G0568	LOOM 5.687 L 1.625 ID
1428	NUT 1/2-20 CONE WHEEL	8781-2	SEAT FRAME WELD BLK.	G0975	LOOM 9.750 L 1.625 ID
1447	BOLT 5/16-18X 3/8X1-1/8SHLD	8784	HEADREST 612	G1125	LOOM 11.250 L 1.625 ID
1465	TIE ROD 10.625	8789	SEAT BOTTOM BACK	PX2304	BOLT 1/4X.625 HEX SELF-TAP
1650	WASHER 5/8 FLAT SAE Z	8797-2	HEADREST FRAME BLK		
1775	KEY 1/4SQ X 1.250L	8821-2	HITCH WELD W,LABEL		
1846	BOLT 1/4-20 X .750 HHCS G5 Z	8832	STEERING WHEEL		
1847	BOLT 1/4-20 X 1.00 HHCS G5 Z	8865	1/2 DIA 2.0 LG CLEVIS PIN		
1848	BOLT 1/4-20 X 1.25 HHCS G5 Z	8866	CLEVIS PIN KEEPER		
1849	BOLT 1/4-20 X 1.50 HHCS G5 Z	8885	SPACER .25IDX.375LG BR		
1854	WASHER #14 FLAT MS Z	8986	BOLT 1/4-20X2 GR8 ZINC		
1938-16	SPACER .75ID 11GA .375 ZI	9022	WASHER 1/2 STD FLAT Z	1441	DECAL FLOOR PAN SCUFF
2264	BOLT 5/16-18 X .75 HHCS G5 Z	9024	NUT 3/8-24 LH JAM	10122-2Z	SPINDLE LH LG - W/ ZERK
2386	BOLT 3/8-16 X 3.50 HHCS G5 Z	9052	NUT 3/4-16 TL HEX Z	10196	BRAKE PAD KIT
2873	DECAL - TRAILER LOAD	9057	NUT 1/4-20 TL Z	10274	SPOUT ADAPTER & TUBE
3941	BEARING SEAL 1.0 ID	9058	NUT 5/16-24 HEX JAM Z	11329	DECALS - WARNINGS (SMALL)
4913-16	SPACER 1.0IDX3.00L ZINC	9060	WASHER 5/16 PLAIN ZN	11330	DECALS - WARNINGS (LARGE)
5135	NUT TINNERMAN	9085	NUT 3/8-16 TL HEX Z	1441	-DECAL - FLOOR PAN SCUFF
5246	FUEL CAP	9085	NUT 3/8-16 TL HEX Z	1464	TIE ROD ASM
5276	BATTERY U1L2	9091	WASHER FLAT 3/8 SAE N	2651	FUEL HOSE-.25 ID BULK
5321	BATTERY HOLD DOWN U1L2	9092	NUT 3/8-24 HEX JAM Z	3666	DECAL WARN-RACK LOAD
5544-2	SHOCK REINFORCEMENT	9105	NUT #10-24 HEX TL Z	5499-2	TRAIL ARM WDMT LH BLK
5582-2	TRAIL ARM WDMT RH	9106	BOLT #10-32 X .50 HHMS Z	6444	GREASE ZERK 3005
5607	FUEL LINE CLAMP	9116	PIN COTTER 3/32 X .750 Z	6802-2	REAR RACK WDMT - GBLK
5839	BOLT 1/4-20 X .750 HH WF Z	9124	BOLT SHLDR 3/8 X 1.750 Z	6836	TIE ROD ASM LONG
5839	BOLT 1/4-20 X .750 HH WF Z	9134	BOLT 1/2-13X3.25 HHCS G5 Z	8227	NUT 1/4-20 CLIP
5953	BOLT 10-24 X .750 HEX Z	9145	BOLT 3/8-16X1.75 HHCS G5 Z	8266	LOOP CLIP 1 INCH
6039	WASHER #10 IL Z	9146	BOLT 3/8-16X1.50 HHCS G5 Z	8445	FLAG SAFETY W/ BRKT
6046	BOLT #10-24 X .500 HHMS Z	9160	BOLT 1/4-20X.875 HHCS G5 Z	8795	TOOL BOX HOLDER
6123	KEY 1/4SQ X 1.750L	9162	NUT 3/4-10 HEX TL Z	8800	TOOL BOX
6193	NUT #10-32 HEX ACORN	9169	NUT 1/2-20 HEX JAM	8801	BOLT 1/4-20 X .750 FH
6293-16	PEDAL BRAKE ZINC PLTD	9172	BOLT SHLDR 3/8 X 1/4	8802	O RING 2.51DX2.875OD
6309-16	PEDAL THROTTLE ZINC PLTD	9174	E - RING	8807	FENDER FRT LT
6313	CHOKE CABLE	9176	BOLT 5/16-18X1.00 HHCS G5 Z	8808	FENDER FRT RT
6314	ROTOR	9178	BOLT 1/2-13X4.25 HHCS G5 Z	8809	FENDER RR LT
6344	KEY SWITCH	9185	BOLT 1/2-13X2.75 HHCS G5 Z	8810	FENDER RR RT
6440	NUT 5/16-18 JAM	9186	BOLT 5/16-18X1.50 HHCS G5 Z	8869	DECAL FENDER 612
6441	WASHER 3/8 SPRING	9188	BOLT 1/2-13 X 1.50 HHCS G5 Z	9006	BOLT 1/4-20X.50 HH WF
6442	BRAKE HANDLE COVER	9188	BOLT 1/2-13 X 1.50 HHCS G5 Z	9929	RUBBER CAP .25IDX.25 BLK
6508	TAIL LIGHT ASS Y	9198	BUSHING #22 1.750ID X .125		
6617	BRG FLNG-HEAVY YELLOW	9199	BOLT 3/4-16X3.00 HHCS G5		

NON ILLUSTRATED PARTS

1441	DECAL FLOOR PAN SCUFF
10122-2Z	SPINDLE LH LG - W/ ZERK
10196	BRAKE PAD KIT
10274	SPOUT ADAPTER & TUBE
11329	DECALS - WARNINGS (SMALL)
11330	DECALS - WARNINGS (LARGE)
1441	-DECAL - FLOOR PAN SCUFF
1464	TIE ROD ASM
2651	FUEL HOSE-.25 ID BULK
3666	DECAL WARN-RACK LOAD
5499-2	TRAIL ARM WDMT LH BLK
6444	GREASE ZERK 3005
6802-2	REAR RACK WDMT - GBLK
6836	TIE ROD ASM LONG
8227	NUT 1/4-20 CLIP
8266	LOOP CLIP 1 INCH
8445	FLAG SAFETY W/ BRKT
8795	TOOL BOX HOLDER
8800	TOOL BOX
8801	BOLT 1/4-20 X .750 FH
8802	O RING 2.51DX2.875OD
8807	FENDER FRT LT
8808	FENDER FRT RT
8809	FENDER RR LT
8810	FENDER RR RT
8869	DECAL FENDER 612
9006	BOLT 1/4-20X.50 HH WF
9929	RUBBER CAP .25IDX.25 BLK

618-01 WIRING



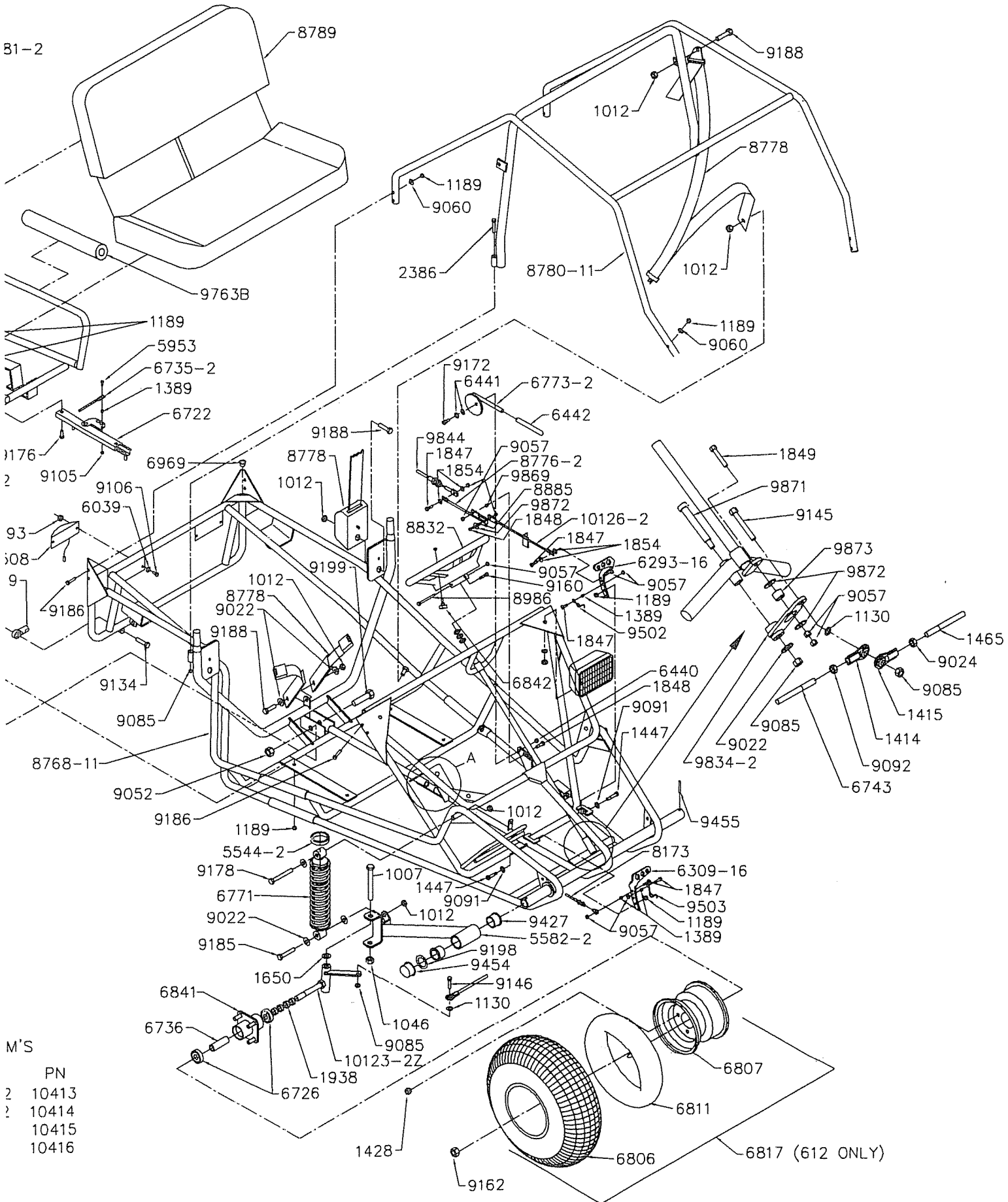
REF NO.	PART NO.	DESCRIPTION
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ASM	9478P	WIRE HARNESS (INC. 1-7)
1	6889	TAIL LIGHT WIRE (RED)
2	6890	TAIL LIGHT WIRE (BLK)
3	9481	ENGINE STOP WIRE (YELLOW)
4	6888	BATTERY GROUND WIRE (BLK)
5	6886	BATTERY/LIGHT SWITCH (RED)
6	9480	SOLENOID/SWITCH WIRE (BLUE)
7	6894	LIGHT SWITCH ASM
8	8504	TAIL LIGHT EXT. WIRE (BLK)
9	10645	KEY SWITCH
10	8806	12 VOLT OUTLET
11	8819	BRAKE LIGHT RESISTOR ASM
12	10662	DIODE ASM (INC. 13)
13	10285	DIODE
14	10642	STOP SWITCH ASM (INC. 15-16)
15	10643	STOP SWITCH
16	10644	STOP SWITCH HOUSING
17	8107	STOP WIRE ADAPTER (YELLOW)

REF NO.	PART NO.	DESCRIPTION
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18	8281	SOLENOID WIRE ADAPT (BLUE)
19	2093	SOLENOID JUMP WIRE (RED)
20	2084	SOLENOID
21	5276	BATTERY U1L2
22	3611	BATTERY CABLE (RED)
23	3610	BATTERY CABLE (BLK)
24	10650	FUEL SOLENOID WIRE (GREEN)
25	6891	HEAD LIGHT WIRE (RED)
26	6892	HEAD LIGHT WIRE (BLK)
27	5693	BRAKE LIGHT SWITCH
28	10127	BRAKE LIGHT WIRE ASM
29	6508	TAIL LIGHT ASM
30	9302	HEAD LIGHT EXT WIRE (RED)
31	9303	HEAD LIGHT EXT WIRE (BLK)
32	6800	HEAD LIGHT ASM
33	10447	FUSE ASM 25 AMP (INC. 34)
34	10448	FUSE 25 AMP

81-2



M'S

	PN
2	10413
2	10414
	10415
	10416

6817 (612 ONLY)