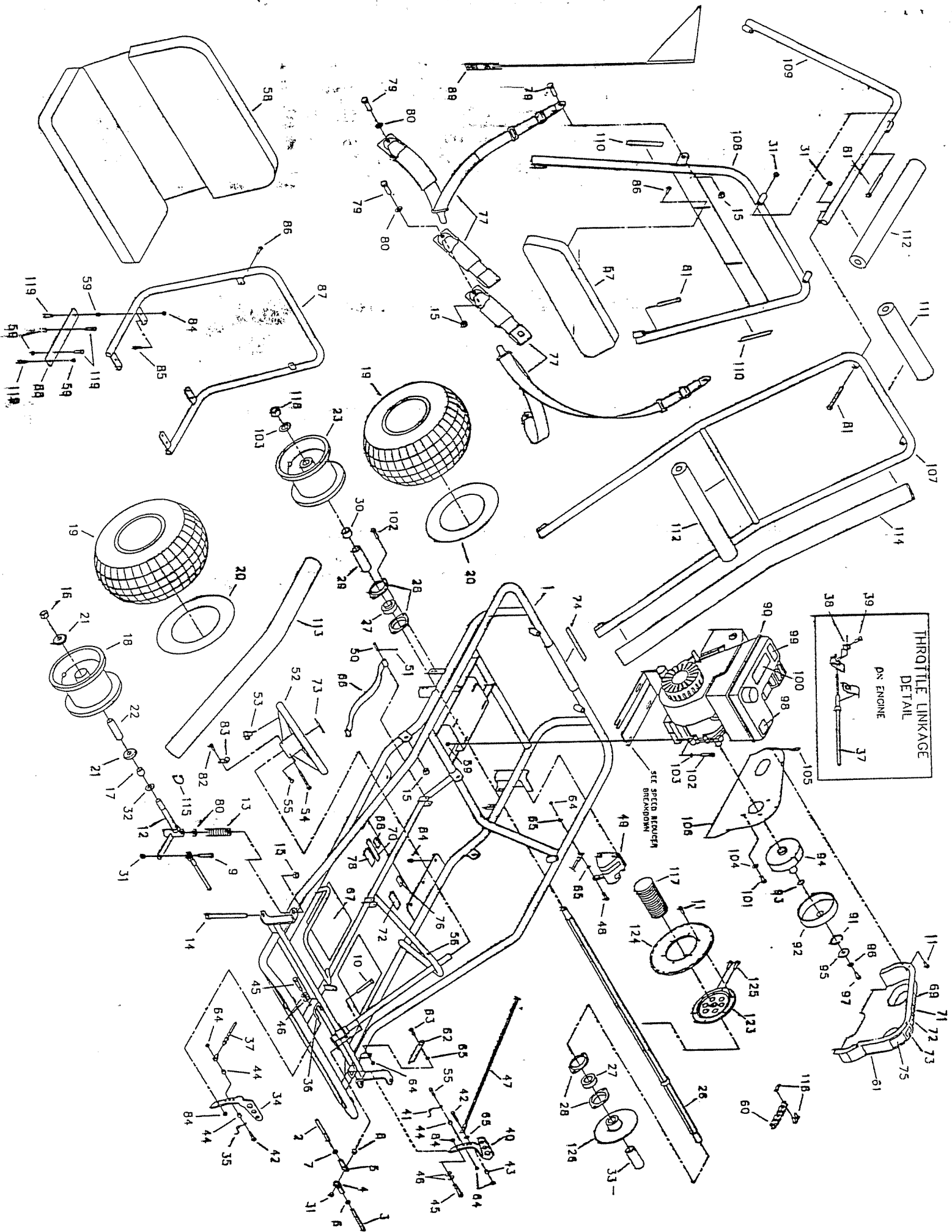


REPAIR PARTS - MODEL 475-511

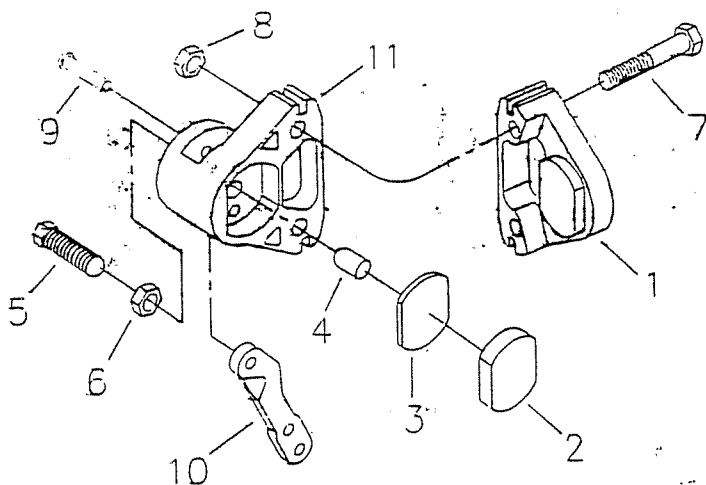
1	10527-13	FRAME WELDMENT, ORANGE	68	8381	DECAL MADE IN AMERICA
ASM	10869	TIE ROD ASM LONG (INCL 2, 4-7)	69	1049	DECAL CAUTION DRIVE COVER
ASM	5020	TIE ROD ASM SHORT (INCL 3-7)	70	8154	DECAL NO CHILD UNDER 12 YRS
2	10868	TIE ROD 19.0	71	4912	DECAL WARNING CHAINGUARD
3	5004	TIE ROD 7.25	72	8138	DECAL WARNING ENTANGLEMENT
4	1415	TIE ROD END LH THREAD	73	10135	DECAL ST WHEEL QUICKSILVER II LX
5	1414	TIE ROD END RH THREAD	74	9679	DECAL NO RIDERS ALLOWED
6	9024	NUT, 3/8-24 JAM LH THREAD	75	9373	DECAL TIRE PRESS 3.673.6
7	9092	NUT, 3/8-24 JAM RH THREAD	76	5027	MANCO SERIAL NUMBER
8	9674	SPACER, 3/8 ID X 3/8 LONG	77	8373	SEAT BELT - SHOULDER/LAP
9	9146	BOLT, 3/8-16 X 1.50	78	8399	DECAL, WARNING SEAT BELT
10	9158	BOLT, 3/8-16 X 2.25	79	9188	BOLT, 1/2-13 X 1.50
11	9006	BOLT, 1/4-20 X .50 HEX FLANGED WHIZ	80	9022	WASHER, 1/2 FLAT
NI	10548	SPINDLE WELDMENT LEFT BLACK	81	2386	BOLT, 3/8-16 X 3.50
12	10549	SPINDLE WELDMENT RIGHT BLACK	NI	8746M	VIDEO TAPE SAFETY MANCO
13	9709	COMPRESSION SPRING	82	5287	BOLT #10-16 X .375 SELF TAPPING
14	5682	BOLT, 1/2-13 X 5.500	83	5288	WIRE CLAMP
15	1012	NUT, 1/2-13 TOPLOCK	84	1189	NUT, 5/16-18 HEX TOPLOCK
16	1046	NUT, 5/8-11 TOPLOCK	85	9189	BOLT, 1/4-20 X .875 HEX FLANGED WHIZ
17	1104	SPACER SPLIT .8120D .625ID 1.000L	86	1876	BOLT 1/4-20 X .625 HEX FLANGED WHIZ
18	9309FP	WHEEL ASSEMBLY, IDLE (INCL 19-22)	87	9968-2	SEAT FRAME WELDMENT BLACK
19	4915	TIRE 145/70 X 6" KNOBBY	88	6983-2	SEAT RISER PLATE, BLACK
20	3802	INNER TUBE 6"	89	8445	FLAG SAFETY W/ BRKT 3FT
21	5090	BEARING, 5/8" I.D.	90	9661C	ENGINE SHP TEC OHV
22	5950	SPANNER, 5/8" I.D. X 2-1/8"	ASM	4195C	CLUTCH .75 LD. 420 X 10 TEETH (INCL 91-94)
23	8749	WHEEL ASSEMBLY, 145/70 X 6 HEX BLACK	91	3141	RETAINING RING
24	—	—	92	4491	DRUM/SPROCKET/BUSHING ASSEMBLY
25	—	—	93	3146	FIBER WASHER
26	9323H	AXLE WELDMENT HEX 39-1/4"	94	4496	CLUTCH ROTOR (WEIGHT ASSEMBLY)
27	3941H	BEARING, SEALED SPHERICAL 7/8 HEX	95	1398	WASHER, 21/64 ID A 1-1/4 X 1/8
28	1760	BEARING FLANGE	96	1124	WASHER, 5/16 SPLIT LOCK
29	1448	SPACER, 1" I.D. X 3-9/16"	97	1491	BOLT, 5/16-24 X .750
30	2265	SPACER, 1" I.D. X 3/4"	98	5964	DECAL, SHIPPED W/O OIL
31	9085	NUT, 3/8-16 TOPLOCK HEX	99	9677	DECAL, WARNING HOT SURFACES
32	1119	SPACER .625ID 1.062OD .125THK Z	100	9678	DECAL, ENGINE EXHAUST
33	4913	SPACER, 1" I.D. X 3"	101	9101	BOLT, 5/16-24 X .500 W/ NYLOK
34	6309-16	PEDAL, THROTTLE TRIMMED	102	2264	BOLT, 5/16-18 X 3/4" LONG
35	9503	SPRING, PEDAL RIGHT WOUND	103	1194	WASHER, 3/4" SAE FLAT
36	9929	RUBBER CAP .25ID X .25 BLACK	104	9060	WASHER, 5/16 FLAT
37	8251	THROTTLE CABLE 74.50 INCH	105	8227	NUT, 1/4-20 TINNERMAN
38	2748	CABLE STOP NUT	106	8682-2	PLATE, COVER 4XX BLACK
39	2666	SWIVEL SCREW	107	10537	OVERHEAD BAR WELDMENT BLACK
40	6293-16	PEDAL, BRAKE TRIMMED	108	10544	CENTER BAR WELDMENT BLACK
41	9502	SPRING, PEDAL LEFT WOUND	109	10541	REAR BAR WELDMENT BLACK
42	1848	BOLT, 1/4-20 X 1.25"	110	6540	DECAL, WARNING WEAR A HELMET
43	6349	BUSHING, 5/16 OD X 22G	111	8366A	FOAM, 12.5 ORANGE
44	1389	BUSHING, 1/4 ID X .313	112	8367A	FOAM, 15.5 ORANGE
45	1447	BOLT, 3/8 X 1-1/8 SHOULDER	113	9759A	FOAM, 30.0 ORANGE
46	9091	WASHER, FLAT 3/8 SAE N	114	9758A	FOAM, 43.0 ORANGE
47	9599-2	BRAKE ROD BLACK	115	10493	PLASTIC HOSE CLAMP 1"
48	1847	BOLT, 1/4-20 X 1"	116	2037	MASTERLINK 420 CHAIN
49	9598	BRAKE CALIPER ASSEMBLY	117	K475	AXLE GUARD KIT
50	9118	PIN, CLEVIS 1/4 X 1.250 Z	118	9162	NUT, 3/4 TOPLOCK HEX
51	9116	PIN, COTTER 3/32 X .750 Z	119	9176	BOLT, 5/16-18 X 1" HEX HEAD
52	6038	STEERING WHEEL	120	—	—
53	9799	STOP SWITCH WIRE ASM	121	—	—
NI	1406	STOP SWITCH WIRE EXTENSION	122	—	—
54	9080	BOLT, 1/4-20 X 2.750	123	6280H	SPROCKET HUB HEX
55	9160	BOLT, 1/4-20 X .875	124	6282	SPROCKET, 420 X 54 TEETH
56	9796	BOLT, #12-24 X .500 SELF TAPPING	125	6701	BOLT 5/16-18 X 1.250 SHCS
57	10141	HEADREST, DOUBLE	126	9511H	BRAKE DISK
58	8134	SEAT BACK/BOTTOM	NI	1019	CABLE TIE
59	1263	NUT 5/16-18 HEX FLANGED WHIZ	NI	4350	OPERATOR'S MANUAL
60	9515	CHAIN, 420 X 64 LINKS INCL MASTERLINK			
61	8690	DRIVE COVER, NORYL			
62	1982	PEDAL LATCH, BLACK			
63	1846	BOLT, 1/4-20 X .750			
64	9057	NUT, 1/4-20 TOPLOCK			
65	1854	WASHER, #14 FLAT MS Z			
66	4372	HANDHOLD STRAP			
67	10151	DECAL SET FLOOR PAN QUICKSILVER II LX			

ASM = ASSEMBLY
NI = NOT ILLUSTRATED



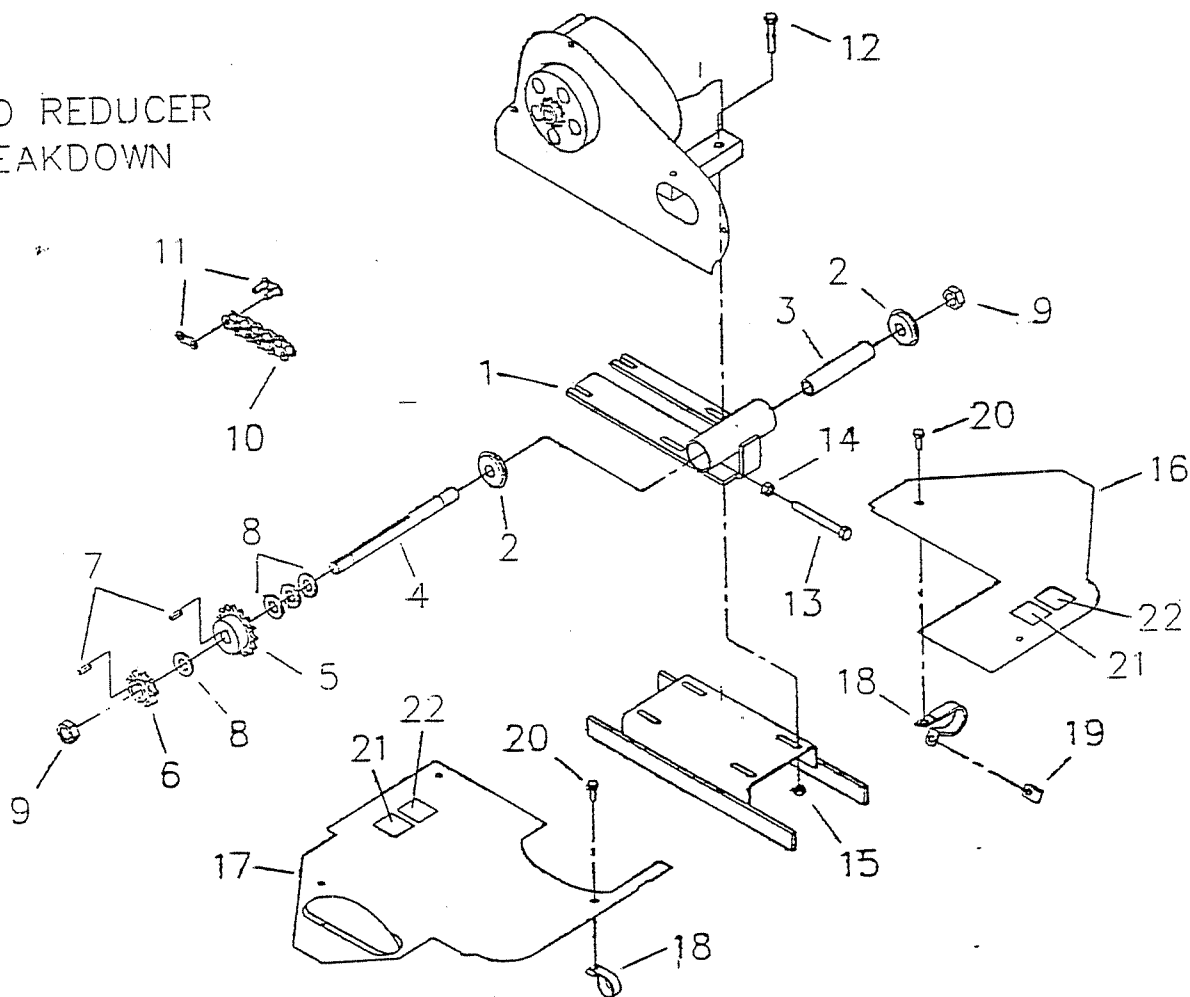
THROTTLE LINKAGE
DETAIL
ON ENGINE

CALIPER BREAKDOWN



REF	PART #	DESCRIPTION
ASM	8598	BRAKE CALIPER ASSEMBLY (INCL. 1-11)
ASM	9810	BRAKE PAD SERVICE KIT (INCL. 1-3)
1	—	ANVIL WITH LINING
2	—	BRAKE LINING
3	3928	BACKING PLATE
4	3930	ACTUATOR PIN
5	3931	ADJUSTOR PIN
6	3932	NUT, JAM
7	9158	BOLT, 3/8-16 X 2-1/4"
8	9085	NUT, 3/8-16 TOPLOCK HEX
ASM	6534	MB-1 SERVICE KIT (INCL. 9-11)
9	—	GROOVE PIN
10	—	LEVER
11	—	BRAKE HOUSING

SPEED REDUCER BREAKDOWN



REF	PART #	DESCRIPTION
1	6558-2	SPEED RED. CHASSIS WELDMENT, BLACK
2	5090	BEARING, 5/8" I.D.
3	6568	SPANNER, 5/8" I.D. X 3-7/8"
4	6563	JACKSHAFT, 5/8" X 8.50
5	8761	SPROCKET, 15-TEETH 420P
6	8720	SPROCKET, 9-TEETH 420P INT. KEY
7	1031	KEY, 3/16" SQ. X 1/2"
8	1119	SPACER, 5/8" I.D. X 1/8"
9	1136	NUT, 5/8-18 CENTERLOCK HEX JAM
10	9724	CHAIN, 420 X 42 LINKS
11	2037	MASTERLINK, 420
12	6573	BOLT, 5/16-18 X 1.75 HEX HEAD

REF	PART #	DESCRIPTION
13	2385	BOLT, 3/8-16 X 4.0 HEX HEAD
14	1128	NUT, 3/8-16 HEX
15	1263	NUT, 5/16-18 FLANGED WHIZ
16	8230	RIGHT DECK COVER
17	8241	LEFT DECK COVER ASSEMBLY
18	8266	LOOP CLIP
19	8227	NUT, 1/4-20 TINNEMAN
20	1876	BOLT, 1/4-20 X 5/8" HEX FLANGED WHIZ
21	1049	DECAL, CAUTION DRIVE COVER
22	4912	DECAL, WARNING CHAINGUARD