

Operator's Manual SUPPLEMENT

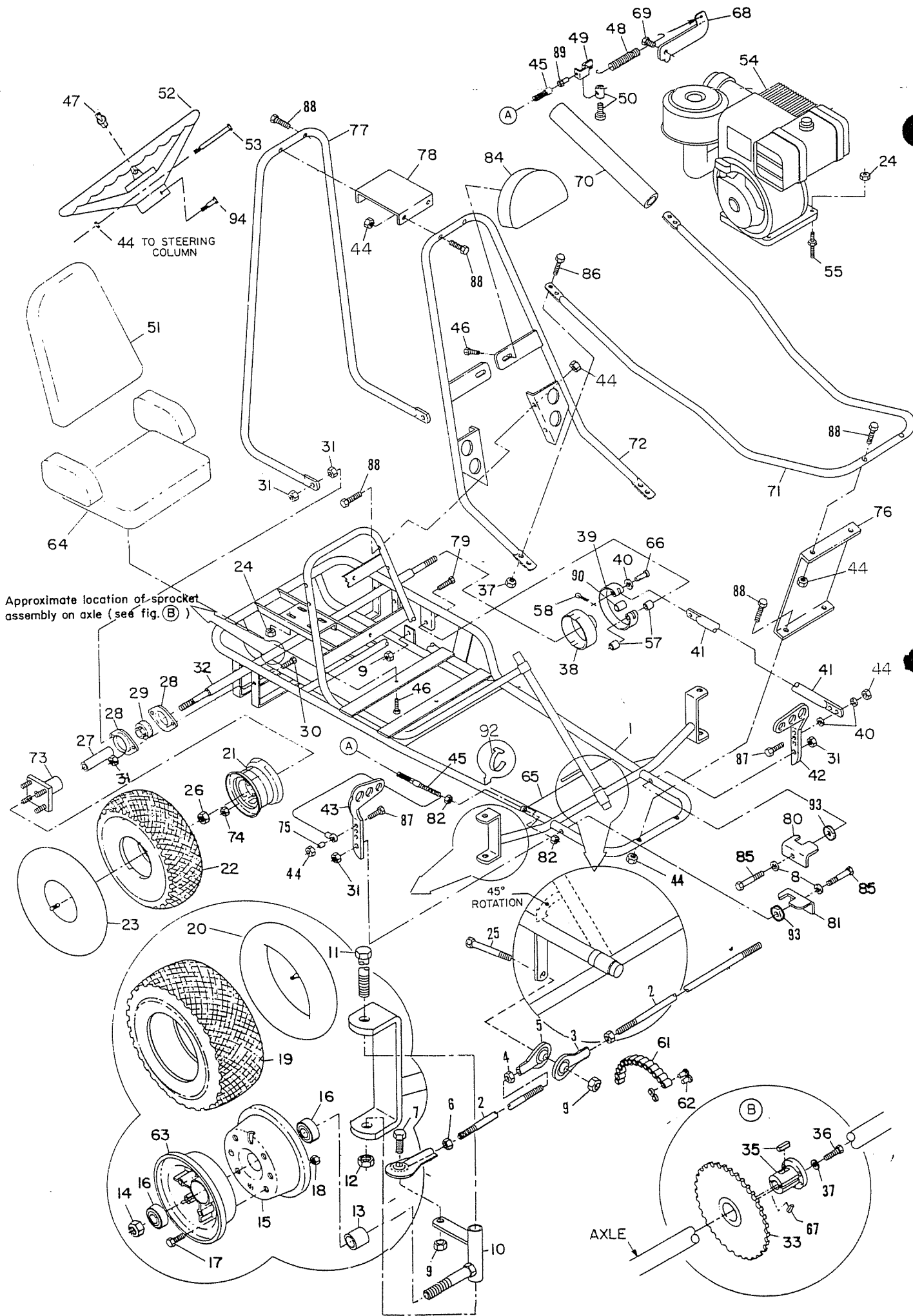
MANCO MODEL NO.
388-04



MANCO
PRODUCTS, INC.

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2581S3



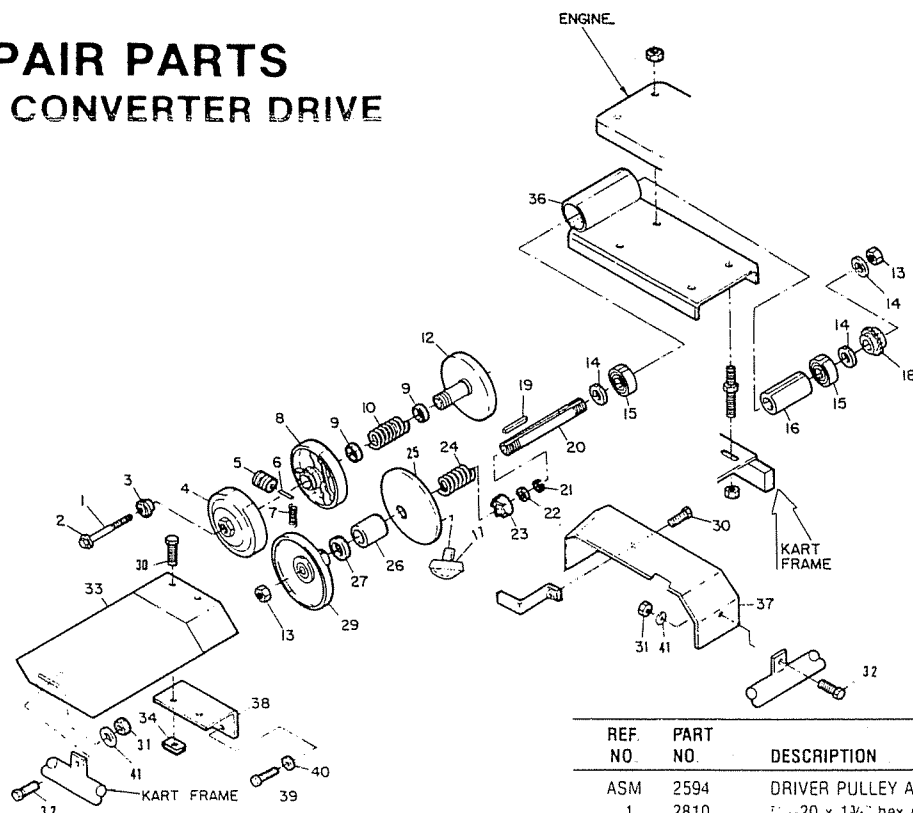
REPAIR PARTS

Model 388-04

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	2401	Frame	53	9080	1/4-20 x 2 3/4 Hex Cap Screw
ASM	1464	Tie Rod Asm, (inc. ref. # 2, 3, 4, 5, and 6.)	54	3768	8 HP Engine
2	1465	Tie Rod	55	1356	Mounting Stud Assembly
3	1415	Rod End-Left Hand	56		Not Used
4	9092	3/8-24 Hex Jam Nut-Right Hand Thread	57	2527	Spacer - 3/8 I.D.
5	1414	Rod End-Right Hand	58	9116	3/32 x 3/4 Cotter Pin
6	9024	3/8-24 Hex Jam Nut-Left Hand Thread	59		Not Used
7	9146	3/8-16 x 1 1/2 Hex Cap Screw	60		Not Used
8	9125	3/8 Flat Washer	61	2434	#420 Chain-70 Pitch
9	9085	3/8-16 Hex UTA Locknut	62	2037	#420 Masterlink
10	2457	Spindle-Right Hand	63	1539	Wheel Half-6" Aluminum-Gold
NI	2458	Spindle-Left Hand	64	5160	Seat Bottom
11	1264	1/2-13 x 3 1/2 Hex Cap Screw	65	1441	Scuff Pad
12	1012	1/2-13 Hex UTA Locknut	66	9118	1/4 x 1 1/4 Clevis Pin
13	5157	Spacer-Front Axle	67	6123	Key-1/4 Square x 1 3/4
14	1046	3/8-11 Hex UTA Locknut	68	1320	Spring Anchor
ASM	3803	Wheel Asm.-6" (inc. ref. #15-20, 63)	69	1321	Screw
15	1092	Wheel Half-6"-Aluminum	70	6126	Pad
16	1093	Bearing	71	3089-2	Front Bar
17	1185	1/4-20 x 3/4 Hex Whizlock Screw Gr 5	72	3092-2	Center Bar
18	1186	1/4-20 Hex Whizlock Nut	73	1557	Wheel Flange
19	3801S	15 x 6.00 x 6 Knobby Tire	74	1428	Lug Nut
20	3802	5.30-4.50 x 6 Tube	75	1389	Bushing-1/4 x 5/16
ASM	1412	Wheel Asm. -22" (inc. ref. # 21-22)	76	1607	Front Plate
21	1451	Wheel Hub-8"-Steel	77	1608-2	Rear Bar
22	1452	22 x 11-8 Tubeless ATV tire	78	1602	Rear Plate
23	1430	18-9.50 x 8 Tube (Repair Part Only)	79	2386	3/8-16 x 2 1/2 Hex Head Screw Gr 5
24	1263	5/16-18 Hex Flanged Whizlock Nut	80	1609	Bracket-Brake Pedal
25	9158	3/8-16 x 2 1/4 Hex Cap Screw	81	1615	Bracket-Throttle Pedal
26	9052	3/4-16 Hex UTA Locknut	82	9058	3/8-24 Jam Nut
27	4660	Spacer-1" I.D. x 4 7/16"	83		Not Used
28	1760	Flange-Bearing	84	5717	Pad-Headrest
29	1759	Bearing-Axle	85	1447	Shoulder Bolt
30	9122	5/16-18 x 1 1/4 Hex Cap Screw	86	1845	1/4-20 x 5/8 Hex Cap Screw Gr 5
31	1189	5/16-18 UTA Locknut	87	1846	1/4-20 x 3/4 Hex Cap Screw Gr 5
32	1561	Axle-38-1/2"	88	1848	1/4-20 x 1 1/4 Hex Cap Screw Gr 5
33	2528	Sprocket-54 Tooth-#41	89	1628	Cable Retainer
35	2531	Bushing W/Key	90	1082	Spacer-1 x 7/16
36	9122	5/16-18 x 1 1/4 HHCS Gr 5	91		Not Used
37	1124	5/16 Lockwasher	92	1019	Ty-Wrap
38	2416	Brake Drum	93	9091	3/8 Flat Washer
39	2513	Brake Band	NI	2581	Owners Manual
40	1854	1/4 Flat Washer	NI	1394	Stop Switch Lead Wire Asm.
41	2421	Brake Rod	NI	2435	Lead Wire Asm.
42	1436	Brake Pedal	NI	9070	3/8-16 x 1 1/4 HHCS
43	1437	Throttle Pedal	ASM	2944	Hub & Sprocket Asm. (inc. ref. # 33, 35, 36, 37, & 67)
44	9057	1/4-20 Hex Locknut			
45	1496	Throttle Cable Asm.	NI = Not Illustrated		
46	9006	1/4-20 x 1/2 Flanged Hex Head Whizlock Screw	ASM = Assembly		
47	1391	Stop Switch Assembly			
48	3160	Spring - Throttle Return			
49	1285	Connector			
50	1018	Cable Stop W/Screw	94	9160	1/4 - 20 x 7/8 Hex Cap Screw w/Nylok
51	5159	Seat Back			
52	1626	Steering Wheel			

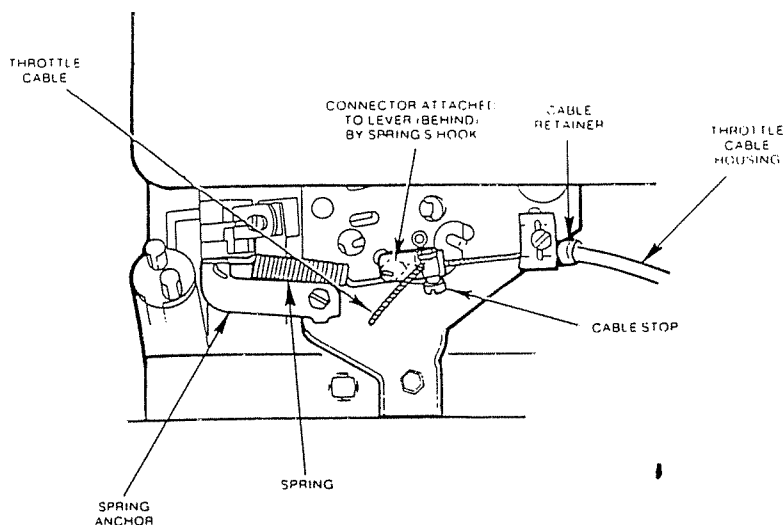
REPAIR PARTS

TORQUE CONVERTER DRIVE



REF. NO.	PART NO.	DESCRIPTION
ASM	2594	DRIVER PULLEY ASM (REF 4 - 10 & 12)
1	2810	1/8-20 x 1 1/4" hex cap screw, gr 5
2	2467	1/8 lockwasher
3	2468	Pilot washer
4		Cover and drive plate
5	2470	Cam roller
6	2471	Clip, spring
7	2472	Extension spring
8		Moveable face and hub
9	2474	Guide bushing
10	2475	Compression spring
12		Fixed face and post
13	1136	5/8-18 hex locking jam nut
14	1469	5/8 ID washer
15	5090	Bearing
16	2430	Spanner
17	2516	Button insert
18	1125	Sprocket - 9-tooth
19	3403	Key - 3/16 sq x 2
20	2431	Jackshaft
21	2477	Retaining ring
22	2478	Thrust washer
23		Fixed cam
24	2480	Torsion spring
25		Moveable face and cam
26	2482	Bushing
27	2483	Spacer
29		Fixed face and post
30	9006	1/4-20 x 1/2 hex flanged whizlock screw
31	9057	1/4-20 hex UTA locknut
32	1846	1/4-20 x 3/4 hex head cap screw, gr 5
33	2415	Cover - torque converter
34	2449	Tinnerman clip
36	2427	Chassis
37	2447	Chain cover
38	2448	Mounting bracket
39	4070	5/8-16 x 3/4 hex cap screw
40	1130	1/8 lockwasher
ASM	2432	DRIVEN PULLEY ASM (REF 21 - 29)
NI	2433	Drive belt
41	1834	1/4 flat washer

THROTTLE CABLE INSTALLATION



ASSEMBLY: Pass the throttle cable through the cable retainer and butt the throttle cable housing end against the inside shoulder of the cable retainer. (The cable retainer is to be securely fastened to the engine with the clamping screw.) Pass the end of the Throttle Cable through the hole in the bent end of the connector and through the cable stop. The cable stop should fit into the bend of the connector. Before tightening cable stop screw:

1. Ensure spring anchor, spring, and connector are installed as illustrated above.
2. Ensure throttle pedal is in rearward (idle) position.
3. Ensure cable stop is against connector and no slack is in throttle cable with no tension applied to spring.
4. Ensure cable housing is inside the cable retainer.