Operator's Manual
SUPPLEMENT

MANCO MODEL NO.
386-01

WARNING:
Read Engine Owner's Manual, Vehicle Operator's Manual, and Supplement Carefully Before Operating Vehicle.

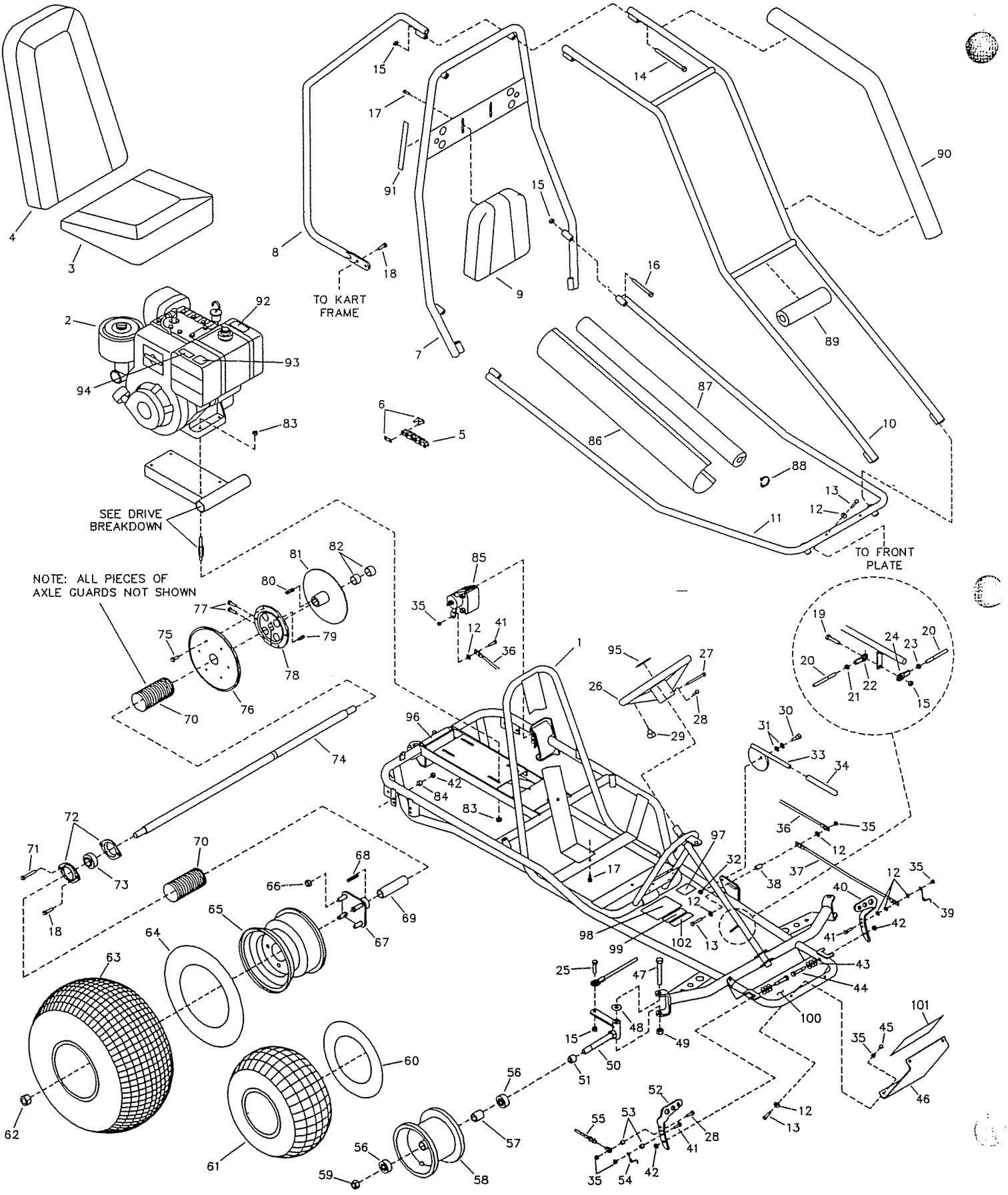
Parts List

MANCO PRODUCTS, INC.

4404 Engle Ridge Drive Ft. Wayne, Indiana 46804 219-432-1596

THIS VEHICLE IS FOR OFF-ROAD USE ONLY

BEFORE OPERATING THIS VEHICLE, THE OWNER AND/OR OPERATOR MUST UNDERSTAND THE VEHICLE WAS NOT DESIGNED OR MANUFACTURED TO MEET SPECIFICATIONS FOR USE ON PUBLIC ROADS, STREETS, HIGHWAYS, OR THOROUGHFARES AND HAVE READ AND HAVE AN UNDERSTANDING OF ALL THE INSTRUCTIONS FOR SAFE ASSEMBLY AND OPERATION AS WELL AS THE INSTRUCTIONS GOVERNING THE ENGINE AND OTHER PORTIONS OF THE VEHICLE.

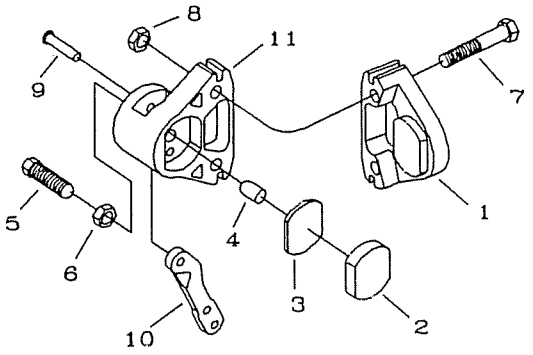

TO KART FRAME
SEE DRIVE BREAKDOWN
NOTE: ALL PIECES OF AXLE GUARDS NOT SHOWN
TO FRONT PLATE

REPAIR PARTS - 386-01

REF. NO.	PART NO.	DESCRIPTION
1	8195-2	Frame
2	8144	Engine, 6.5hp Honda
3	5160	Seat Bottom
4	5159	Seat Back
5	9343	Chain, 420 x 71 Links (incl. 6)
6	2037	Master Link, 420 Chain
7	9522-2	Center Bar
8	9527-2	Rear Bar
9	6320	Headrest
10	9525-2	Overhead Bar
11	9524-2	Front Bar
12	1854	Washer, No. 14 Flat
13	1849	Bolt, 1/4-20 x 1-1/2"
14	6452	Bolt, 3/8-16 x 5"
15	9085	Nut, 3/8-16 Toplock
16	2386	Bolt, 3/8-16 x 3-1/2"
17	5839	Bolt, 1/4-20 x 3/4" Flanged Whiz
18	9176	Bolt, 5/16-18 x 1"
19	9145	Bolt, 3/8-16 x 1-3/4"
ASM	6430	Tie Rod Asm. (incl. 20-24)
20	6431	Tie Rod
21	9092	Nut, 3/8-24 RH Jam
22	1414	Rod End - RH
23	9024	Nut, 3/8-24 LH Jam
24	1415	Rod End - LH
25	9146	Bolt, 3/8-16 x 1-1/2"
26	6038	Steering Wheel
27	9080	Bolt, 1/4-20 x 2-3/4"
28	9160	Bolt, 1/4-20 x 7/8" Nylock
29	9799	Stop Switch Assembly
NI	9643	Extension Wire
30	9172	Bolt, 3/8 x 1/4 Shoulder
31	6441	Washer, 3/8 ID Spring
32	6440	Nut, 5/16-18 Jam
33	6773-2	Parking Brake Handle
34	6442	Brake Handle Cover
35	9057	Nut, 1/4-20 Toplock
36	8215-2	Rear Brake Rod
37	9638-2	Front Brake Rod
38	9869	Spacer, 1/4 ID x 5/16 OD x 5/8"
39	9502	Spring, Left Wound
40	1436	Pedal, Brake
41	1847	Bolt, 1/4-20 x 1"
42	1189	Nut, 5/16-18
43	9091	Washer, 3/8 Flat
44	1447	Pedal Bolt
45	1443	Nut, 1/4-20 Acorn
46	6395-2	Front Plate
47	1264	Bolt, 1/2-13 x 3-1/2"
48	9022	Washer, 1/2 Flat
49	1012	Nut, 1/2-13 Toplock
50	2457	Spindle, Right
NI	2458	Spindle, Left
51	5157	Spacer, 5/8 ID x 3/4"
52	1437	Pedal, Throttle
53	1389	Bushing, 1/4 ID x 5/16"
54	9503	Spring, Right Wound
55	9345	Throttle Cable
56	5090	Bearing, 5/8 ID
57	5950	Spanner, 5/8 ID x 2-1/8"
58	9309FP	Wheel Assembly, Front
59	1046	Nut, 5/8-11 Toplock
60	3802	Inner Tube, 6"
61	4915	Tire, 145/70 x 6 Knobby
62	9162	Nut, 3/4-10 Toplock
ASM	1412	Wheel Asm, Rear (incl. 63-65)
63	1452	Tire, 22 x 11 - 8 Tubeless
64	1430	Inner Tube, 8" (Repair Part Only)
65	1451	Wheel Rim, 8"
66	1428	Nut, 1/2-13 Cone Wheel
67	1557	Wheel Hub w/Studs
68	6123	Key, 1/4 sq. x 1-3/4"
69	4660	Spacer, 1" ID x 4-7/16"
70	K389-12	Axle Guard Repair Kit
71	6573	Bolt, 5/16-18 x 1-3/4"
72	6617	Bearing Flange
73	3941	Bearing, 1" ID
74	8223	Axle Shaft
ASM	6420	Sprocket Asm. (incl. 75-78)
75	9006	Bolt, 1/4-20 x 1/2" Flanged Whiz
76	6282	Sprocket, 420 x 54 Teeth
77	6701	Bolt, 5/16 x 1-1/4" Socket Head
78	6280	Sprocket Hub
79	9680	Key, 1/4 x 3/8 x 1-1/4"
80	1775	Key, 1/4 sq. x 1-1/4"
81	6314	Brake Rotor
82	2265	Spacer, 1" ID x 3/4"
83	1263	Nut, 5/16-18 Flanged Whiz
84	9674	Spacer, 3/8 ID x 3/8"
85	8197	Brake Caliper Asm.
86	9856	Custom Cover
87	9759B	Foam, 30" Black
88	9777	Plastic Hose Clamp, 7/8" ID
89	9808B	Foam, 10" Black
90	9758B	Foam, 43" Black
91	6540	Decal, Warning: Wear Helmet
92	9677	Decal, Warning: Hot Surfaces
93	9678	Decal, Warning: Engine Exhaust
94	5964	Decal, Oil Warning
95	1689	Decal, Steering Wheel
96	2873	Decal, Trailer Load
97	8138	Decal, Warning: Entanglement
98	4504	Decal, Yellow Warning
99	2832	Decal, No Passengers
100	1441	Decal, Front Floor Pan
101	1688	Decal, Front Plate
102	8153	Decal, Age Restriction
NI	9247R4	Assembly Instructions
NI	6477	Dingo Operator's Manual
NI	9675	Honda 6.5hp Engine Manual

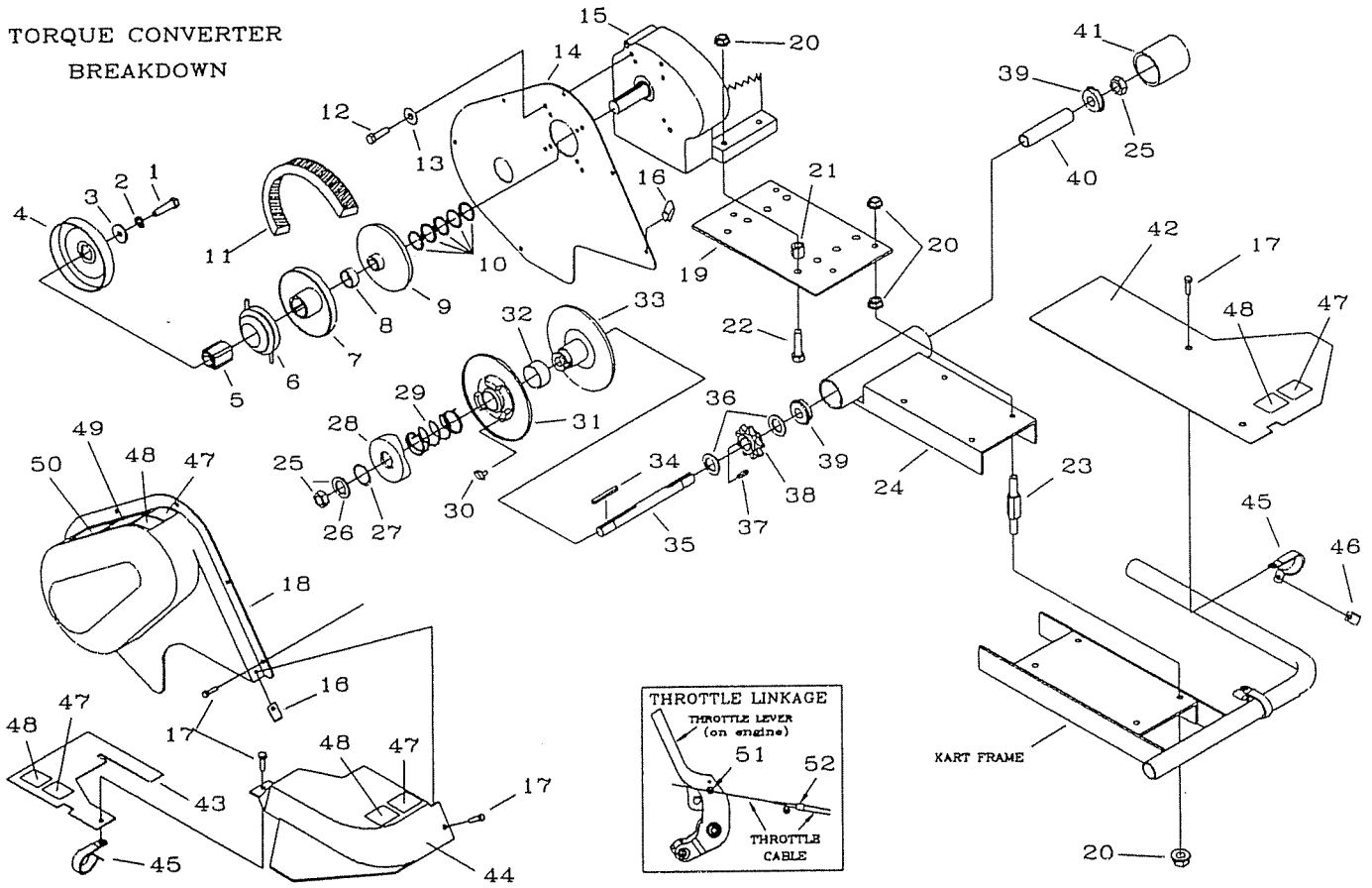
ASM = Assembly
NI = Not Illustrated

CALIPER BREAKDOWN



REF. NO	PART NO	DESCRIPTION
ASM	8197	Brake Caliper (Incl. 1-11)
ASM	9810	Brake Pad Svc Kit (incl. 1-3)
1	*	Anvil w/Lining
2	*	Brake Lining
3	3928	Backing Plate
4	3930	Actuator Pin
5	3931	Adjuster Pin
6	3932	Nut, Jam
7	9158	Bolt, 3/8-16 x 2-1/4"
8	9085	Nut, 3/8-16 Toplock
ASM	6534	MB-1 Service Kit (incl. 9-11)
9	*	Groove Pin
10	*	Lever
11	*	Brake Housing

TORQUE CONVERTER BREAKDOWN



REF. NO	PART NO	DESCRIPTION
1	8204	Bolt, 5/16-24 x 2-1/4"
2	1124	Washer, 5/16 Split Lock
3	1398	Washer, 21/64 ID Fender
ASM	5957	Driver Pulley Assembly (incl. REF. 4-9)
4	*	Drum
5	*	Hub
6	*	Shoe Assembly
7	*	Moveable Sheave
8	200349	Bushing
9	*	Stationary Sheave
10	1194	Washer, 3/4 Flat
11	8192	Belt, Asymmetrical
12	9101	Bolt, 5/16-24 x 1/2"
13	9060	Washer, 5/16 Plain
14	8200	Cover Panel
15	8144	Engine, 6.5hp Honda
16	2449	Nut, Tinnerman
17	9006	Bolt, 1/4-20 x 1/2" Whiz Flange
18	8199	Cover
19	8214-2	Adapter Plate
20	1263	Nut, 5/16-18 Flange

REF. NO	PART NO	DESCRIPTION
21	8206	Nut, 1/2-20 High
22	9127	Bolt, 5/16-18 X 2-1/4"
23	8205	Stud
24	8209-2	Chassis
25	9155	Nut, 5/8-11 Jam
26	8193	Washer, Cup
ASM	8191	Driven Pulley Assembly (incl. REF. 27-33)
27	2477	Retaining Ring
28	*	Cam
29	6805	Spring
30	6804	Button, Nylon
31	*	Moveable Sheave
32	*	Bushing
33	*	Stationary Sheave
34	3403	Key, 3/16sq x 2"
35	8219	Jackshaft
36	1119	Spacer, 5/8ID x 1/8"
37	1031	Key, 3/16sq x 1/2"
38	1125S	Sprocket, 9T #420
39	5090	Bearing
40	2430	Spanner

REF. NO	PART NO	DESCRIPTION
41	8194	Cap, Plastic
42	8265	Right Deck Cover
43	8260	Left Deck Cover
44	8259	Caliper Cover
45	8266	Loop Clip
46	8227	Clip Nut
47	1049	Decal, Caution
48	4912	Decal, Warning: Guard...
49	8138	Decal, Warning: Entanglement
50	6958	Decal, Tire Pressure
NI	9677	Decal, Warning: Hot Surfaces
NI	9678	Decal, Warning: Eng. Exhaust
NI	5964	Decal, Oil Warning
		Thottle Linkage Illustration
51	1018	Cable Stop and Swivel Screw
52	1628	Cable Retainer

* = Not Available Separately
ASM = Assembly
NI = Not Illustrated